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REVISIONS			
EC	REV	DESCRIPTION	DATE
CPR	A	NEW RELEASE	10/12/05

NOTES: UNLESS OTHERWISE SPECIFIED.

1. PART NUMBER CHANGES AND OR DESIGN CHANGES AFFECTING ITEM INTERCHANGEABILITY REQUIRE PRIOR ELCON APPROVAL AND AUTHORIZATION BY REVISION TO THIS DRAWING.
2. MATERIALS:

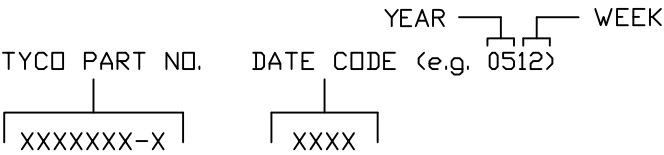
INSULATORS: THERMOPLASTIC, GLASS REINFORCED, COLOR BLACK. UL94V-0 FLAMMABILITY RATED.

POWER CONTACTS: PHOSPHOR BRONZE ALLOY, COPPER ALLOY.

CROWN BANDS: BERYLLIUM COPPER ALLOY.
3. FINISHES:

CONTACTS: GOLD PLATED PER MIL-G-45204 TYPE II, CLASS 0, .000030" MIN. THK, OVER NICKEL PER QQ-N-290, CLASS 2, .000040" MIN. THICKNESS.

TERMINALS: TIN PLATED, MATTE FINISH .000100" MIN. THICKNESS.
4. ITEMS PROVIDED TO THIS SPECIFICATION TO BE PERMANENTLY IDENTIFIED PER THE FOLLOWING IDENTIFIER:



5. MODULE INFORMATION

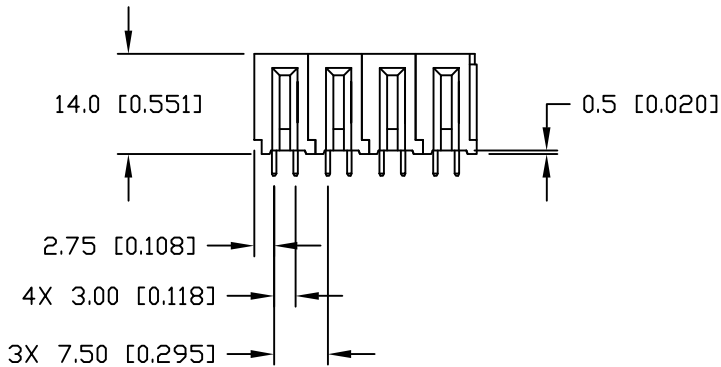
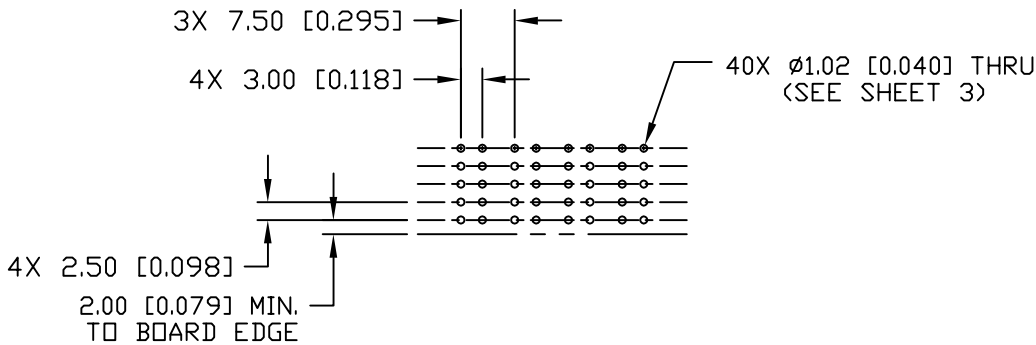
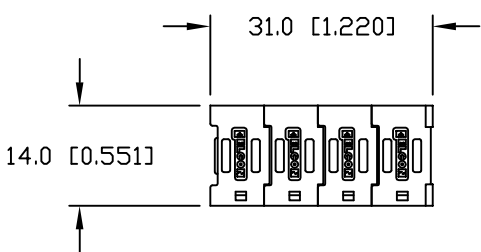
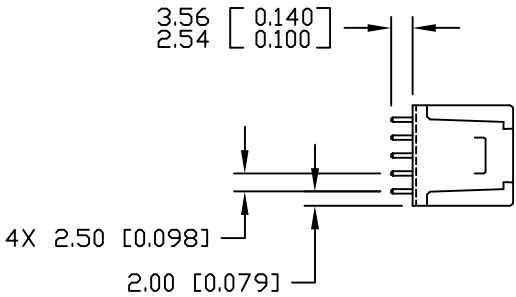
CONNECTOR	TYCO PART NUMBER	CATALOG MODULE #	QTY	SIZE NO.	CONTACT QTY	MATING PIN	MAX. CURRENT (PER CONTACT)	CONTACT SPACING	VOLTAGE RATING*
SOCKET	6651899-1	FP1104	4	8	4	1.25 X 7.00 [.049 X .276]	35 AMPERES	7.50 [1.2953]	250 VOLTS

\*IAW IEC-950

<div><div>← MM INCH → OR MM [INCH]</div><div></div><div>THIRD ANGLE PROJECTION</div><div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN METRIC [INCHES]</div><div>TOLERANCES</div><div>ANGLES ± .5°</div><div>DECIMALS</div><div>.XX ± .25 [0.010]</div><div>.X ± .5 [0.020]</div></div>	DRAWN R. F. A.	DATE 10/12/05	<div><div></div><div>Tyco Electronics Corporation Menlo Park, Ca 94025</div><div></div></div> <div>TITLE</div> <div>CONNECTOR, SOCKET, RIGHT ANGLE SHORT SOLDER TAILS, FLATPAQ PN 6651899-1</div>		
	CHECKED				
	APPROVED				
	APPROVED D. CHAU	11/23/05	SIZE B	DWG NUMBER C = 6651899	REV. A
	DCA APPROVED M. ALIM	11/23/05			
ACAD FILE NUMBER C6651899A.DWG			DWG SCALE 1=1	SH 1 OF 3	

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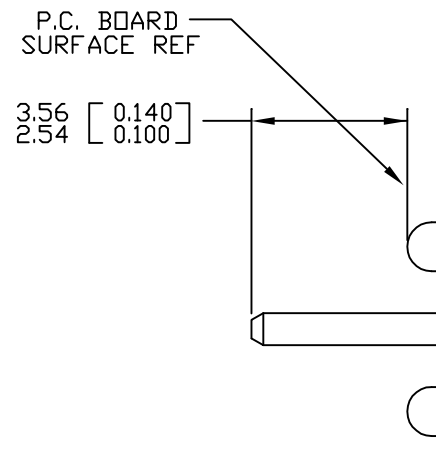
REVISIONS			
EC	REV	DESCRIPTION	DATE
		SEE SHEET 1	



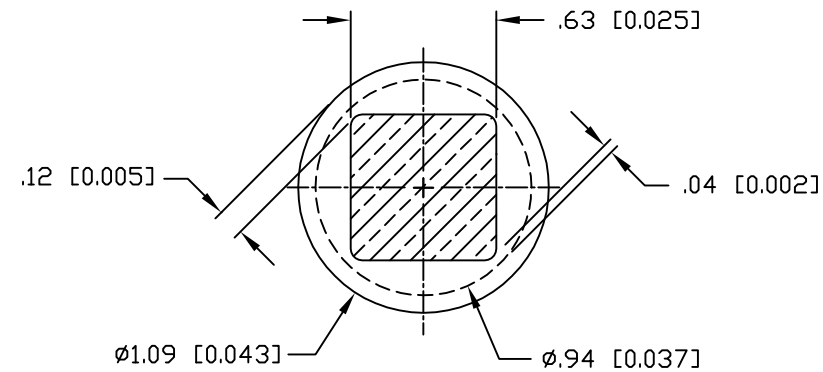
PRINTED CIRCUIT LAYOUT

<div>← MM INCH → OR MM [INCH]</div> <div></div> <div>THIRD ANGLE PROJECTION</div> <div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN METRIC [INCHES]</div> <div>TOLERANCES</div> <div>ANGLES ± .5°</div> <div>DECIMALS</div> <div>.XX ± .25 [.010]</div> <div>.X ± .5 [.020]</div>	DRAWN R. F. A.	DATE 10/12/05	<div> Tyco Electronics Corporation Menlo Park, Ca 94025</div> <div></div>		
	CHECKED		TITLE		
	APPROVED		CONNECTOR, SOCKET, RIGHT ANGLE SHORT SOLDER TAILS, FLATPAQ PN 6651899-1		
	APPROVED D. CHAU	11/23/05	SIZE B	DWG NUMBER C = 6651899	REV. A
	DCA APPROVED M. ALIM	11/23/05			
ACAD FILE NUMBER C6651899A.DWG			DWG SCALE 1=1	SH 2 OF 3	

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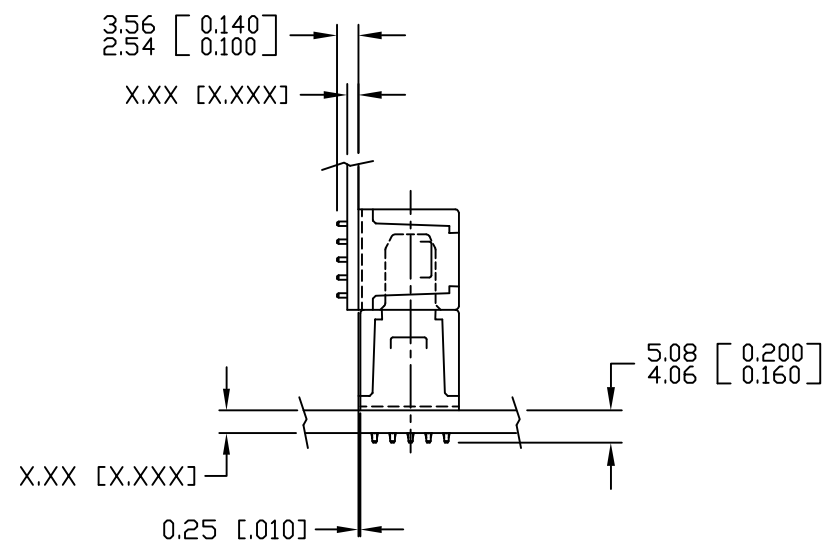


SOLDER PIN DETAIL

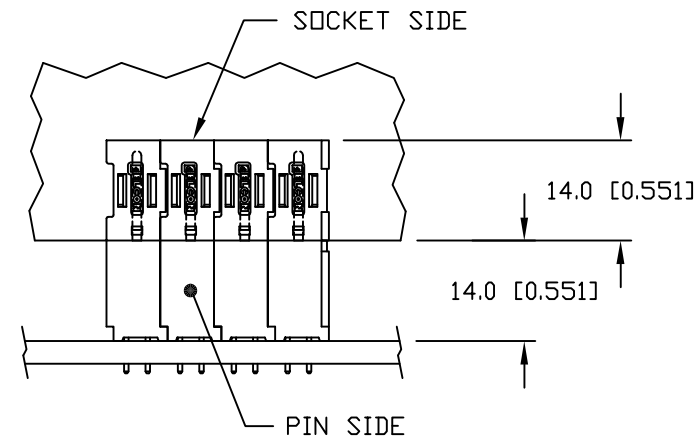


SOLDER TERMINATION AREA  
RECOMMENDED PRINTED CIRCUIT HOLE

FINISHED HOLE: Ø1.02 [0.040] ±.08 [0.003]  
DRILLED HOLE: Ø1.15 [0.0453] ±.013 [0.0005]  
COPPER PLATE: .025 [0.0010] MINIMUM (PER SURFACE)  
TIN PLATE: .008 [0.0003] MINIMUM (PER SURFACE)



MATED CONDITION



<div>MM INCH</div> <div>OR MM [INCH]</div> <div>THIRD ANGLE PROJECTION</div> <div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN METRIC [INCHES]</div> <div>TOLERANCES</div> <div>ANGLES ± .5°</div> <div>DECIMALS</div> <div>.XX ± .25 [0.010]</div> <div>.X ± .5 [0.020]</div>	DRAWN R. F. A.	DATE 10/12/05	<div><b>tyco</b> Tyco Electronics Corporation <b>Electronics</b> Menlo Park, Ca 94025</div> <div><b>ELCON</b></div>	
	CHECKED		TITLE	
	APPROVED		USER INFORMATION SOLDER TAIL TERMINATION AND MATED CONDITION	
	APPROVED D. CHAU	11/23/05	SIZE B	DWG NUMBER C = 6651899
M. ALIM		11/23/05		
ACAD FILE NUMBER C6651899A.DWG		DWG SCALE 1=1		SH 3 OF 3