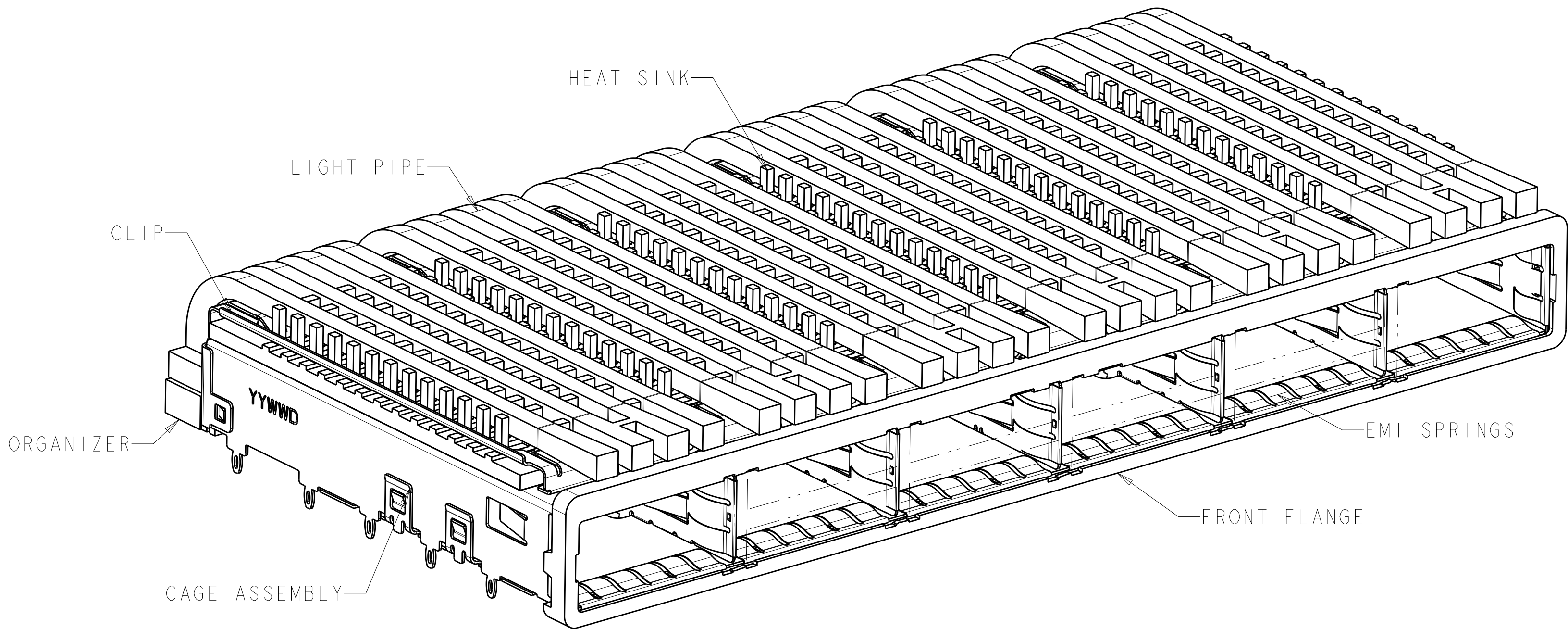
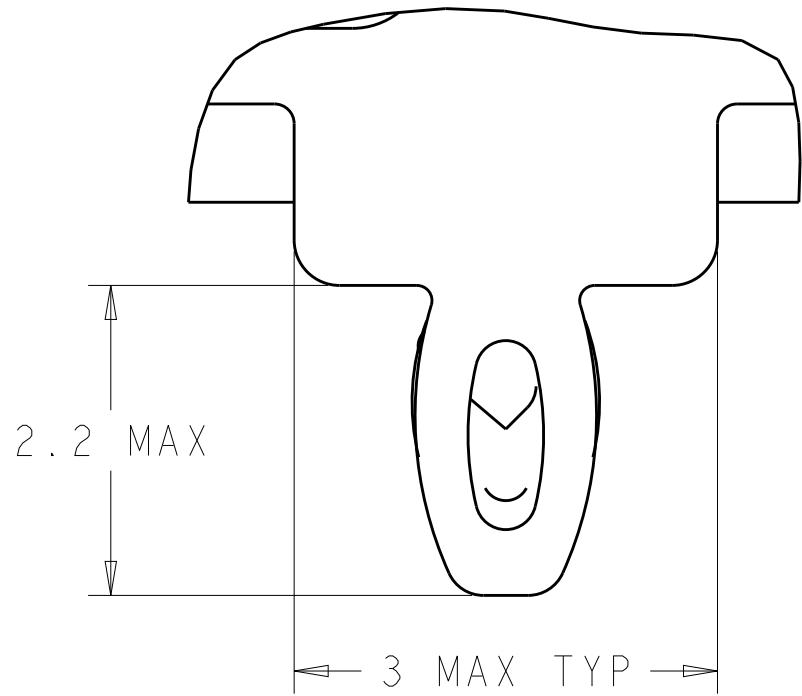
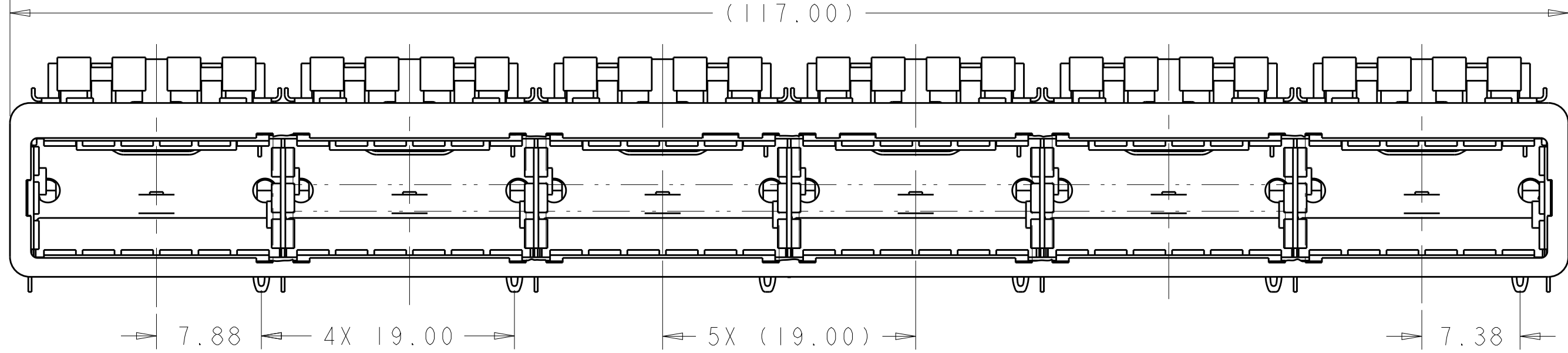
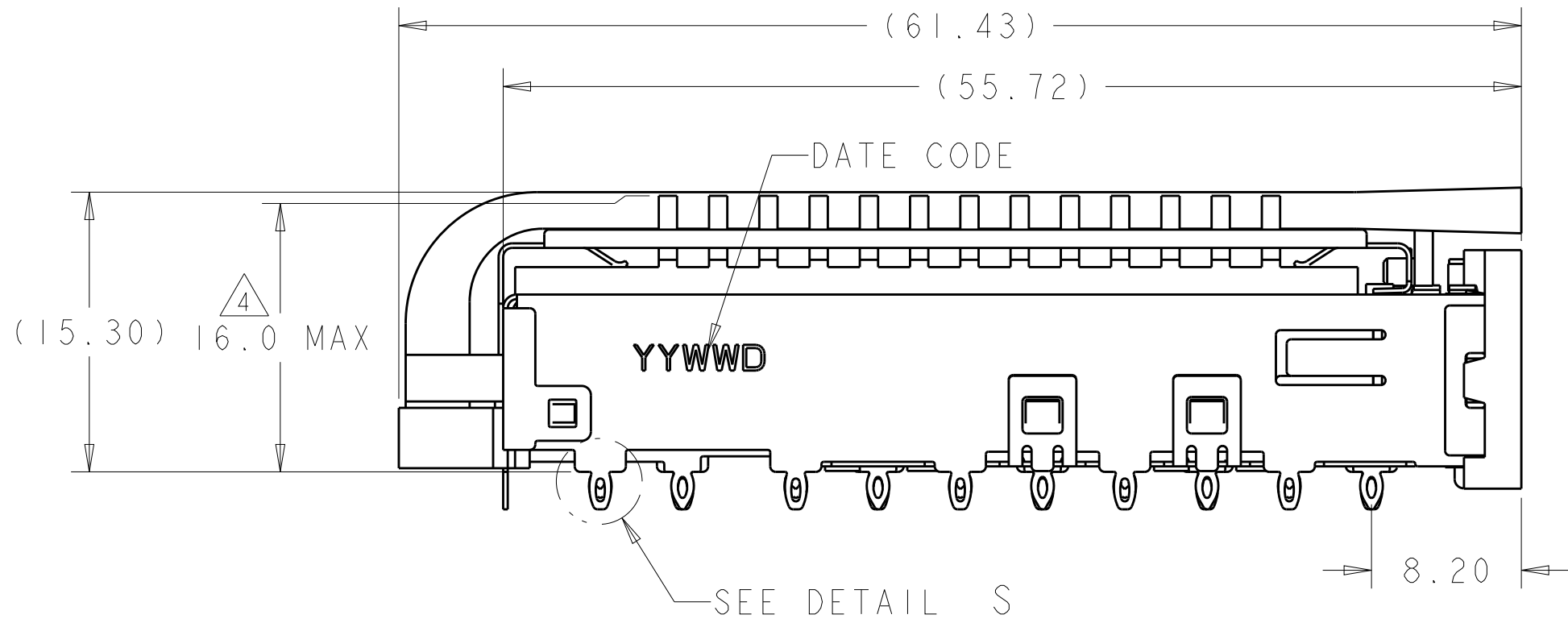


LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			A	RELEASE TO A	25APR2019	JY	SH



2334626-1 WITH LIGHT PIPE
SCALE 3:1



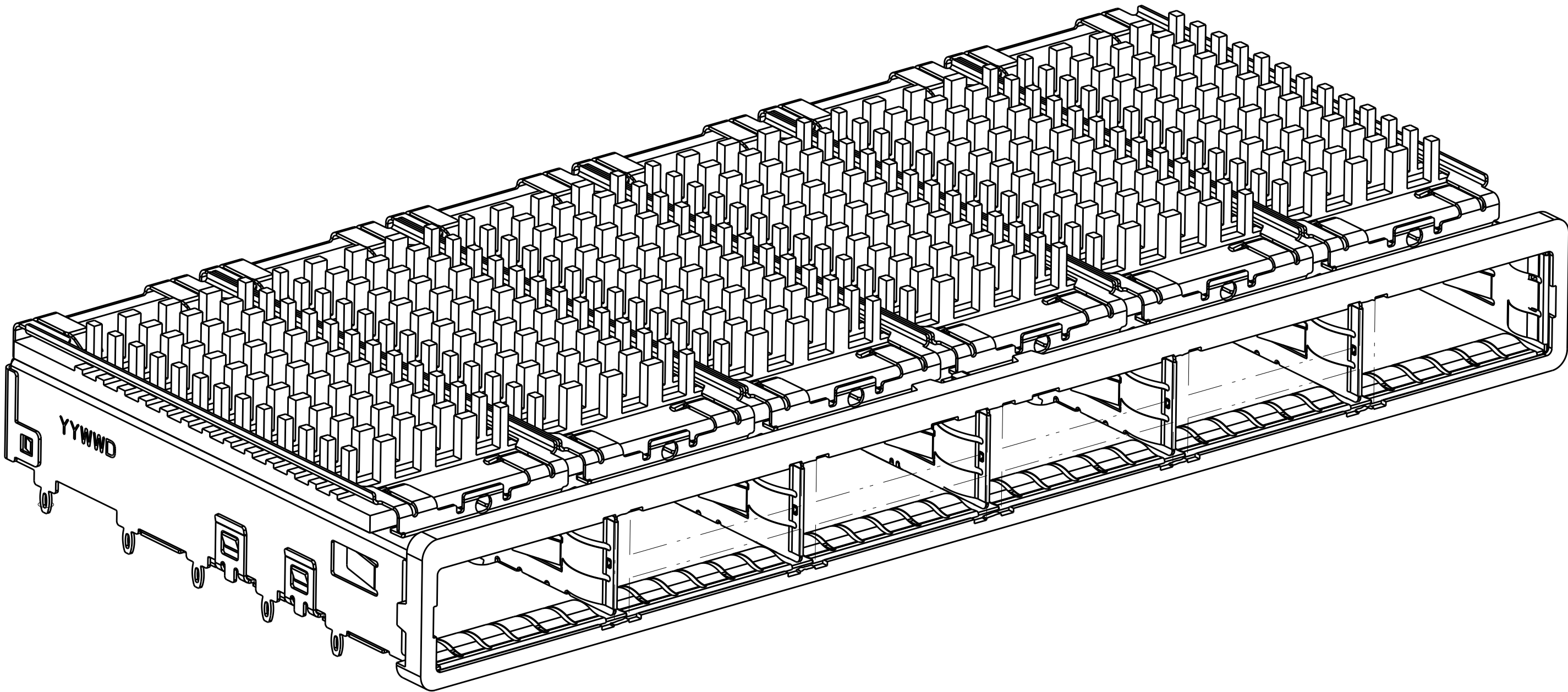
DETAIL S
SCALE 20:1

- 1 MATERIALS/FINISH:
CAGE ASSEMBLY - NICKEL-SILVER ALLOY, (0.25) THICK
EMI SPRINGS - COPPER ALLOY/TIN PLATING
FRONT FLANGE - ZINC ALLOY/NICKEL OVER COPPER
HEAT SINK - ALUMINUM/ANODIZE BLACK
LIGHT PIPE - PC
- 2 SPACING BETWEEN CAGES ON THE SAME PCB TO BE SPECIFIED BY THE CUSTOMER,
MUST COMPLY WITH MINIMUM DIMENSION SHOWN
- 3 REFERENCE APPLICATION SPECIFICATION 114-32023 FOR RECOMMENDED
DRILL HOLE DIAMETER AND PLATING THICKNESS
- 4 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- 5 UNPLATED THRU HOLE
- 6 MATES WITH QSFP MSA COMPATIBLE TRANSCEIVER
- 7 DATE CODE (YYWWD) IS MARKED ON CAGE.
- 8 DATUM Z IS TOP SURFACE OF PC BOARD.

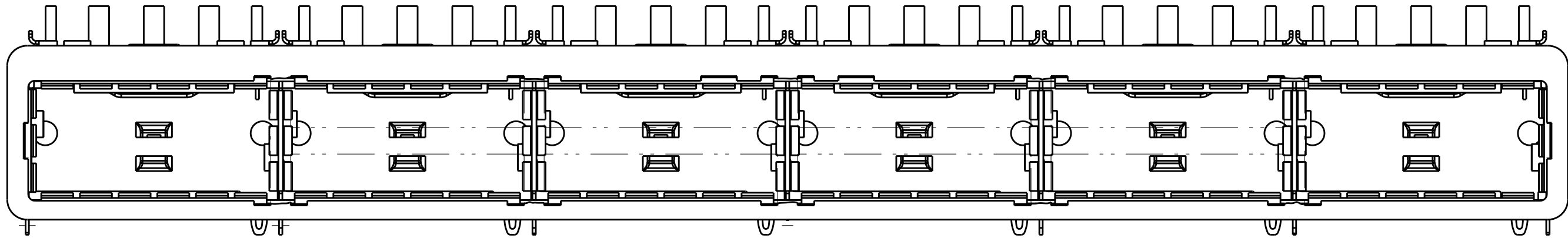
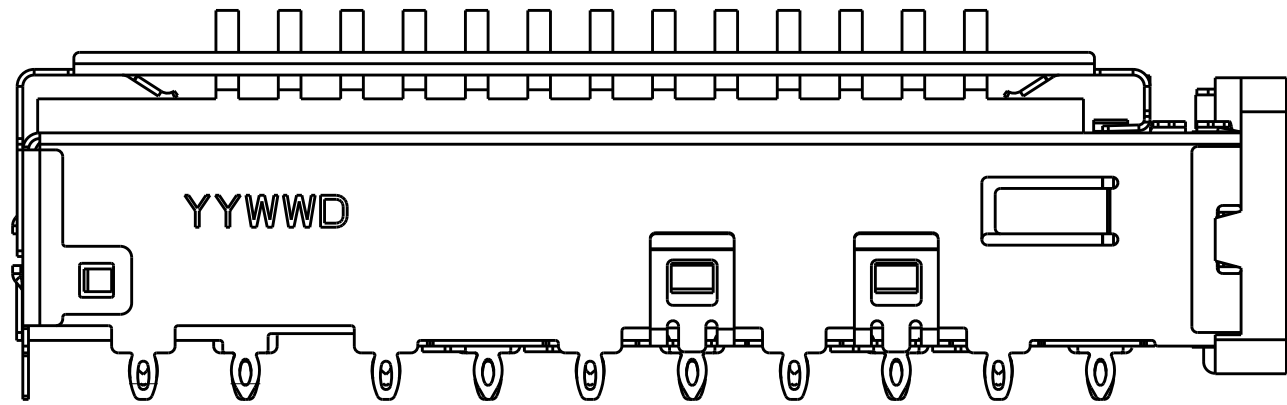
NO	2334626-2
YES	2334626-1
LIGHT PIPE OPTION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: JASON YANG 10APR2018	TE Connectivity	
		CHK: SEAN HAN 10APR2018		
DIMENSIONS:		APVD:	NAME	
mm		PRODUCT SPEC	1X6 CAGE ASSEMBLY, BEHIND BEZEL, W/ HEAT SINKS, LIGHT PIPE	
		108-19428		
		APPLICATION SPEC	SIZE	
		114-32023	A100779C=2334626	
MATERIAL		WEIGHT	RESTRICTED TO	
		-	-	
		CUSTOMER DRAWING	SCALE 3:1 SHEET 1 OF 6 REV A	

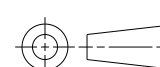
LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-



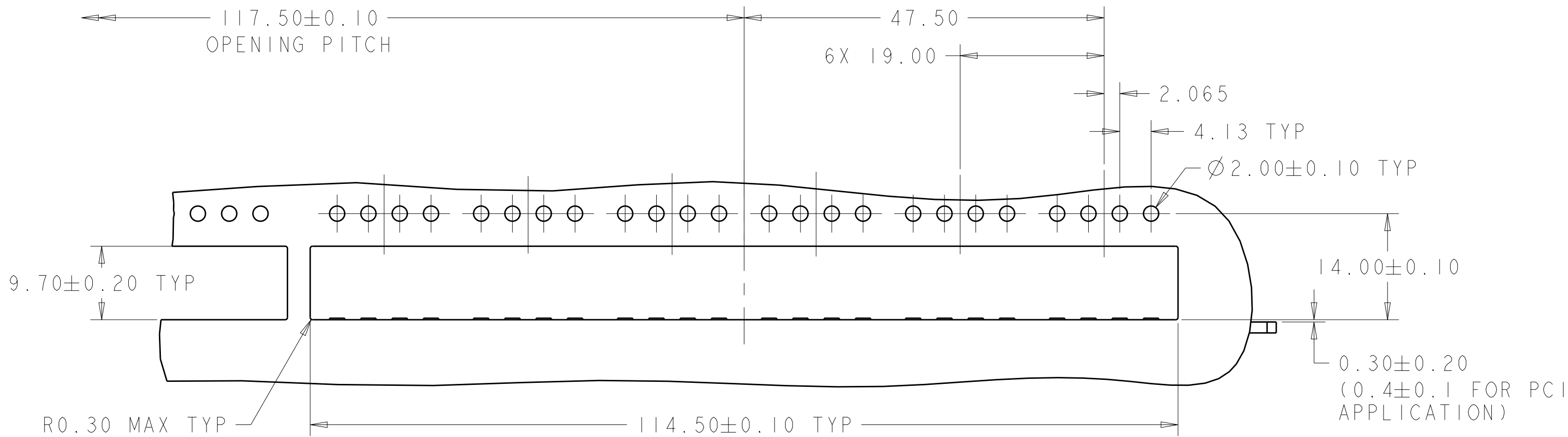
2334626-2 WITHOUT LIGHT PIPE
IS SAME AS 2334626-1 EXCEPT WITHOUT LIGHT PIPE
SCALE 3:1



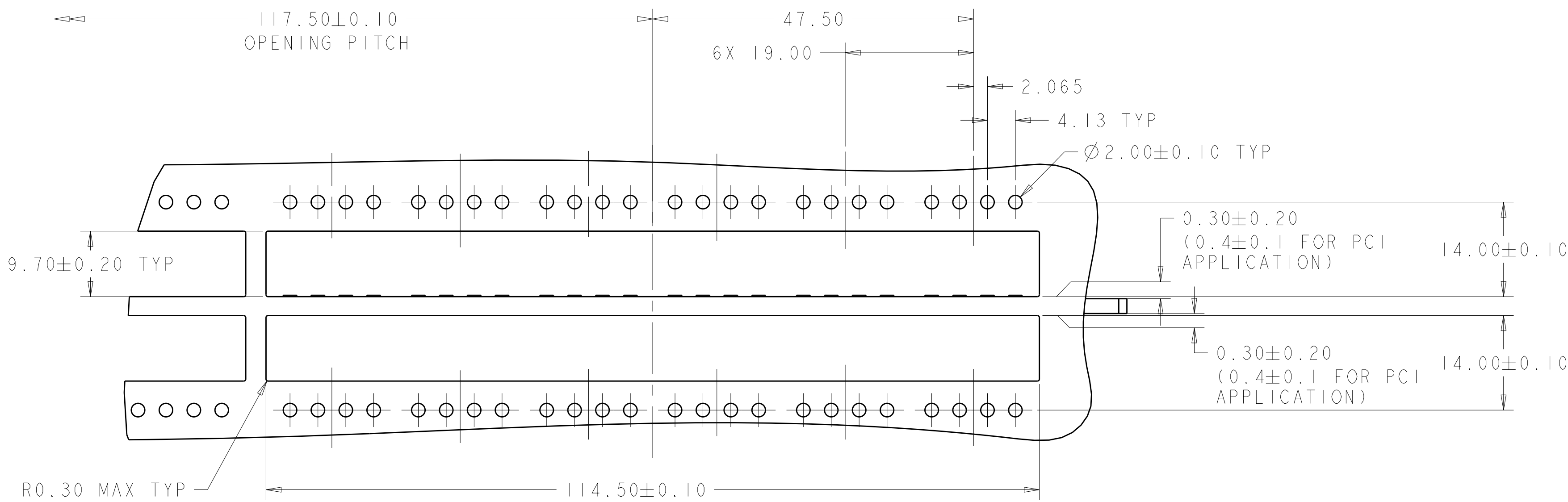
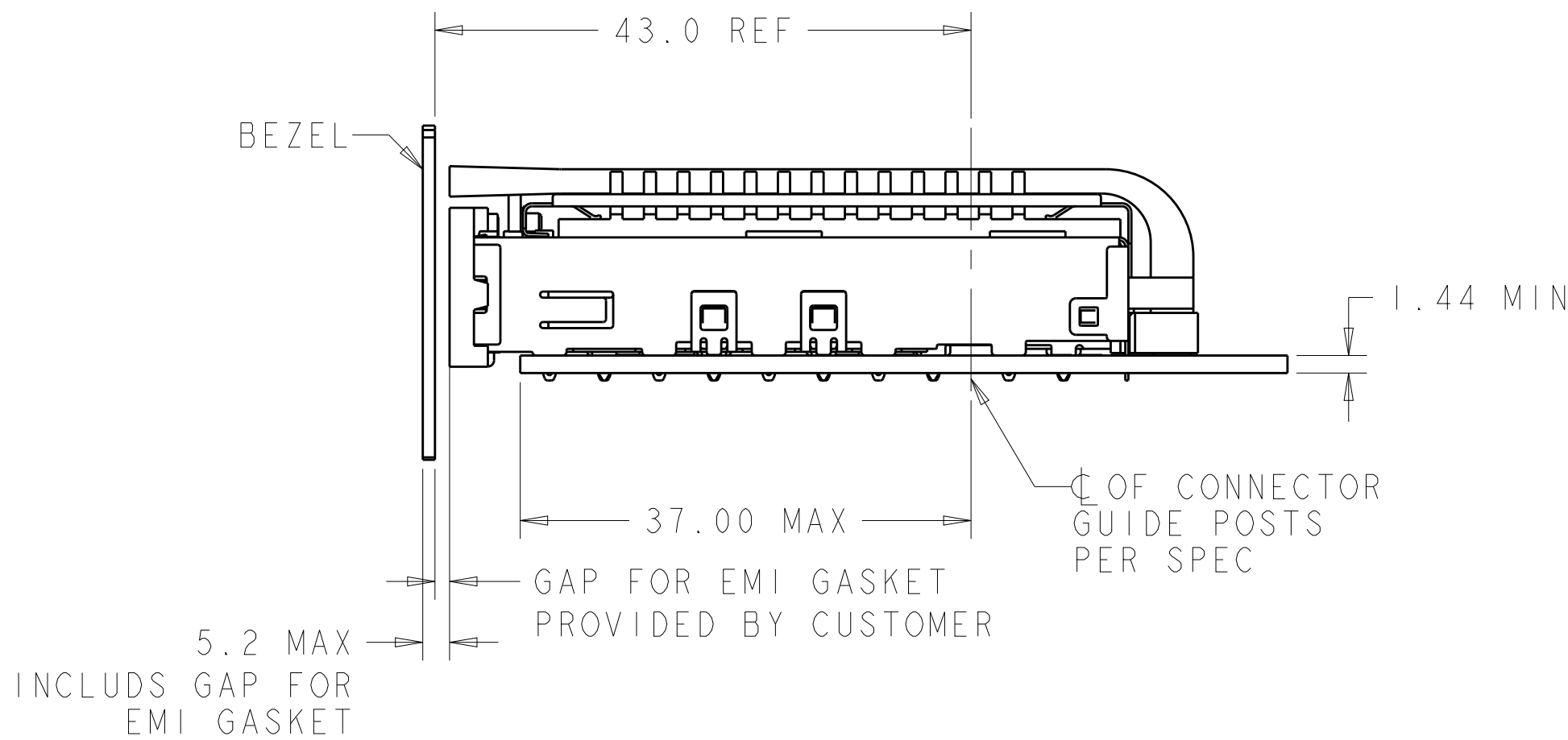
SCALE 3:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: JASON YANG 10APR2018	 TE Connectivity			
		CHK: SEAN HAN 10APR2018				
DIMENSIONS:		APVD:	NAME: 1X6 CAGE ASSEMBLY, BEHIND BEZEL, W/ HEAT SINKS, LIGHT PIPE			
mm		PRODUCT SPEC				
		108-19428	SIZE: A100779C=2334626			
		APPLICATION SPEC				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		114-32023	RESTRICTED TO: -			
0 PLC ±0.25		WEIGHT: -				
1 PLC ±0.25		CUSTOMER DRAWING				
2 PLC ±0.20						
3 PLC ±		SCALE 3:1 SHEET 2 OF 6 REV A				
4 PLC ±						
ANGLES ±						
FINISH: -						

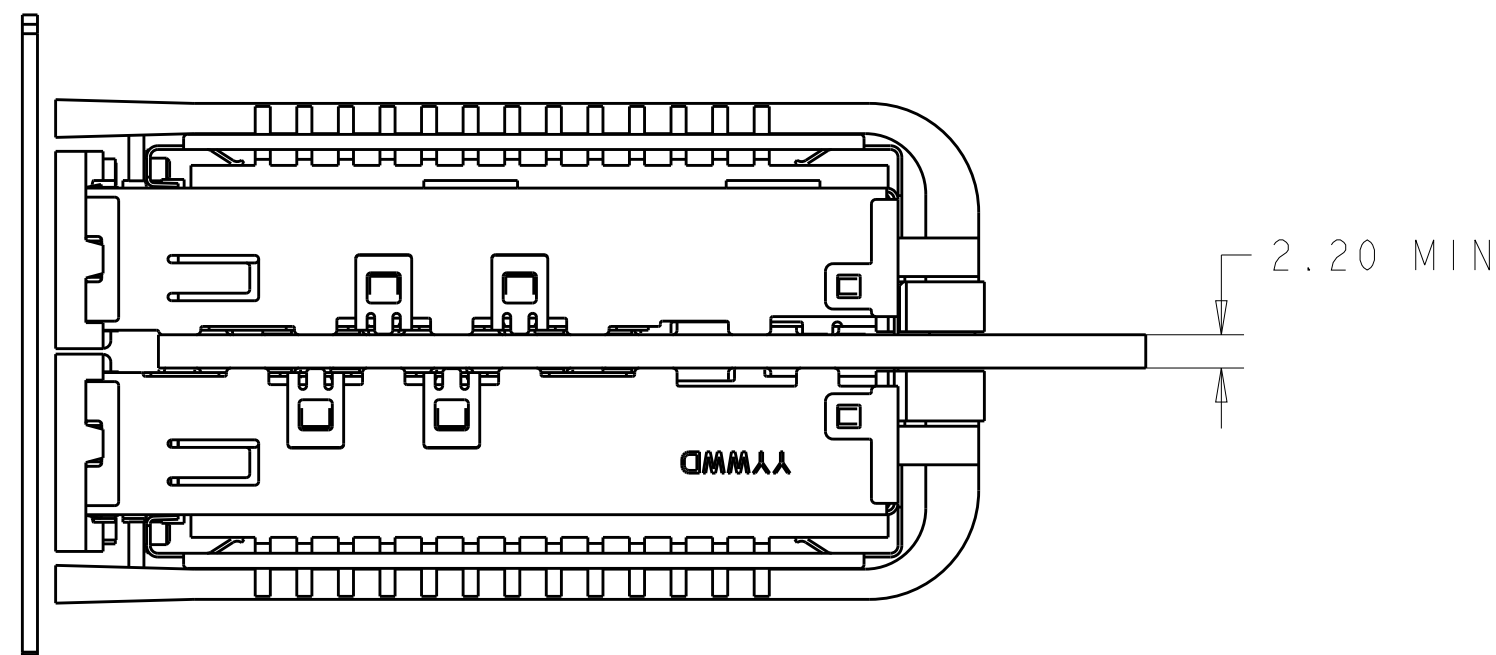
LOC		DIST		REVISIONS					
GP		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
				-	-	SEE SHEET 1	-	-	-



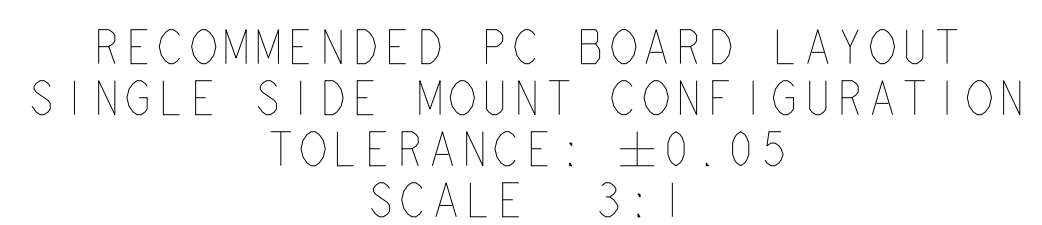
ONE SIDED CONFIGURATION
SCALE 2:1



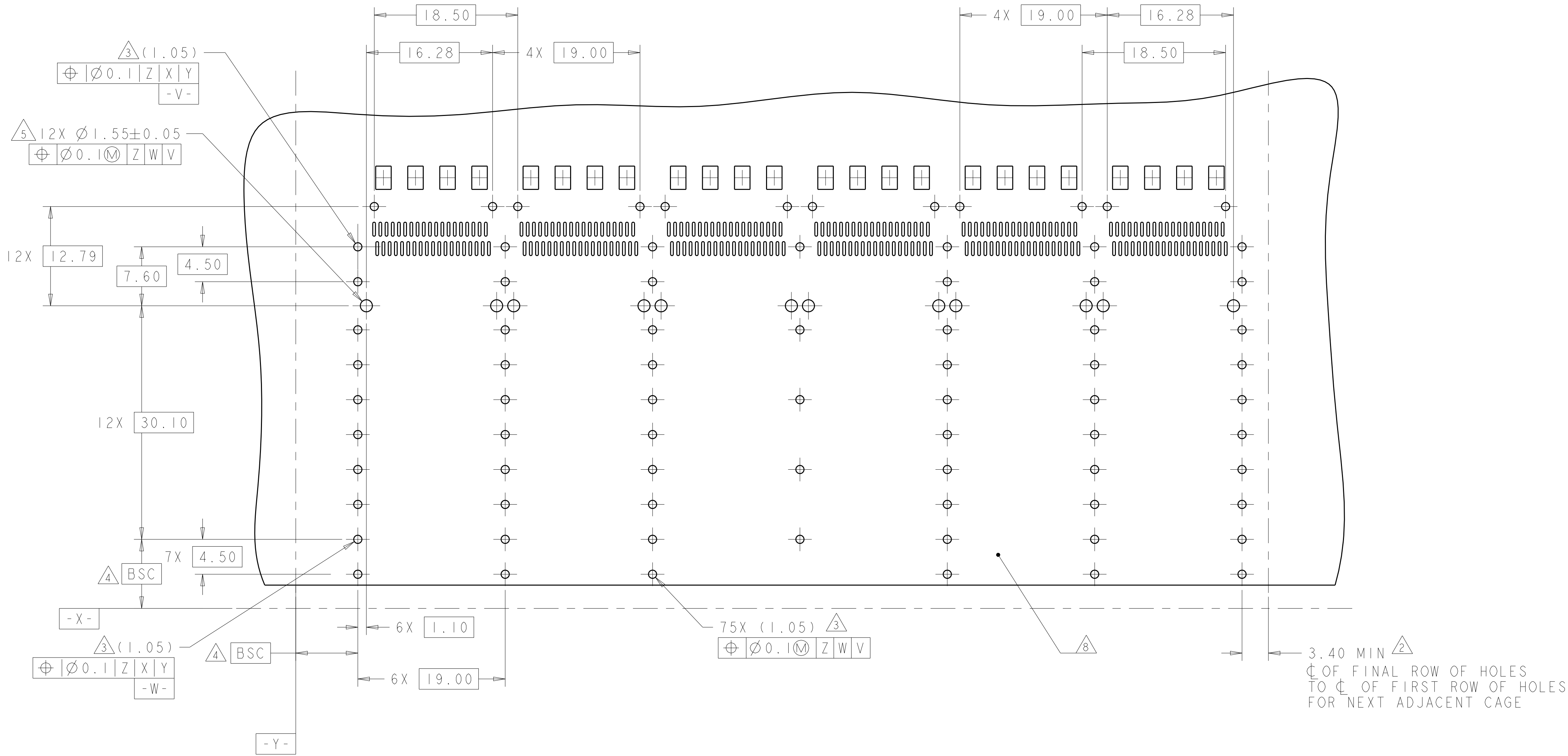
BELLY TO BELLY CONFIGURATION
SIMILAR WITH ONE SIDED EXCEPT WHERE NOTED
SCALE 2:1



THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN	JASON YANG	10APR2018	 TE Connectivity																						
				CHK	SEAN HAN	10APR2018																							
				APVD			NAME																						
DIMENSIONS: mm  1 P L C ±0.25 2 P L C ±0.25 3 P L C ±0.20 4 P L C ± 4 P L C ANGLES ±				PRODUCT SPEC				IX6 CAGE ASSEMBLY, BEHIND BEZEL, W/ HEAT SINKS, LIGHT PIPE																					
				108-19428																									
								APPLICATION SPEC				SIZE																	
								114-32023																					
MATERIAL				FINISH				WEIGHT				CAGE CODE				DRAWING NO				RESTRICTED TO									
-				-				-				A				00779				C=2334626				-					
CUSTOMER DRAWING												SCALE				3:1		SHEET		3		OF		6		REV		A	

4805 (3/11)

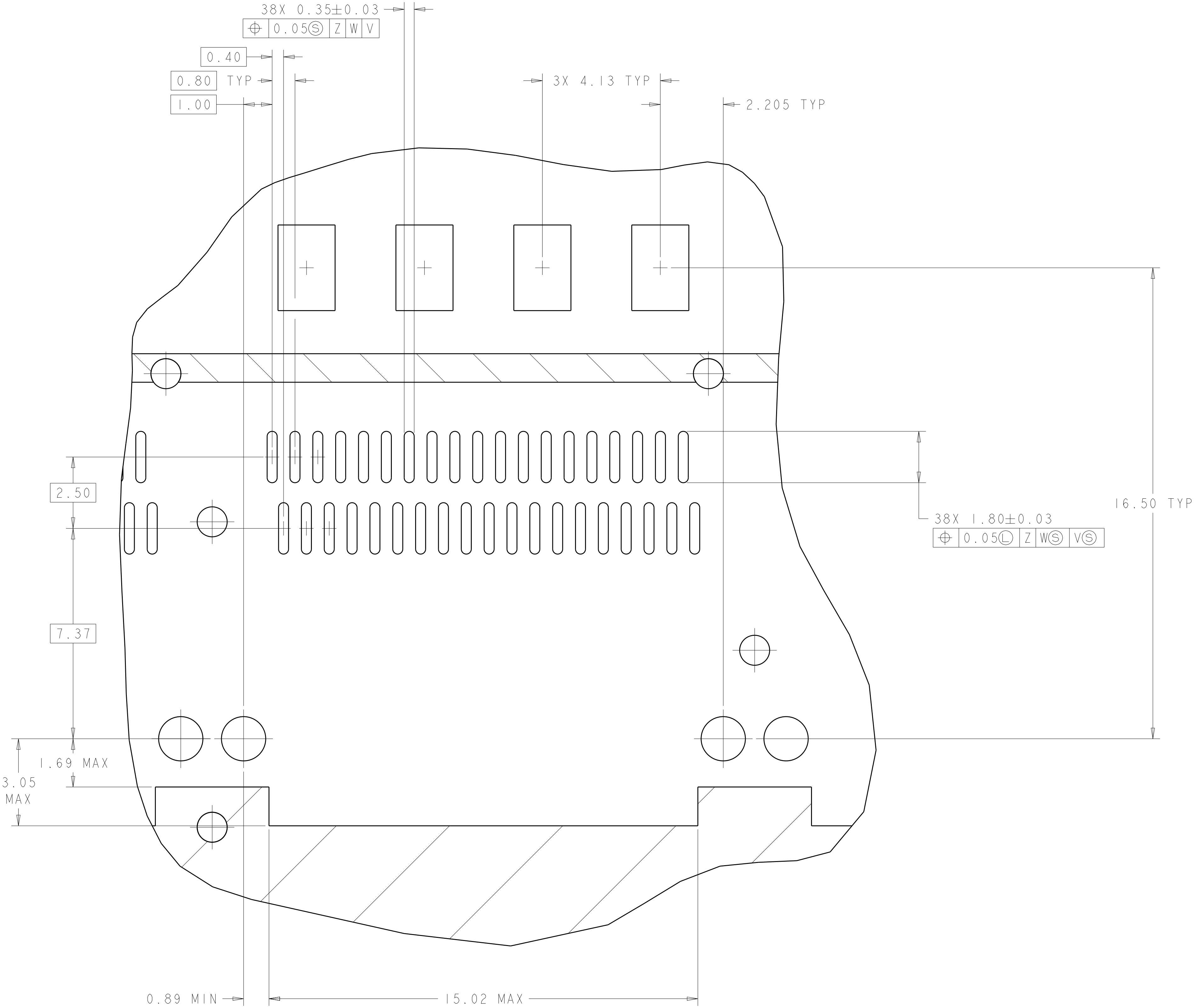
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00	-	-	SEE SHEET 1	-	-	-



RECOMMENDED PC BOARD LAYOUT
BELLY TO BELLY CONFIGURATION
UNSPECIFIED DIMENSIONS ARE SAME AS SINGLE SIDE LAYOUT
TOLERANCE: ±0.05
SCALE 3:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: JASON YANG 10APR2018	TE Connectivity	
		CHK: SEAN HAN 10APR2018		
DIMENSIONS:		APVD:	NAME	
mm		PRODUCT SPEC	1X6 CAGE ASSEMBLY, BEHIND BEZEL, W/ HEAT SINKS, LIGHT PIPE	
		108-19428		
		APPLICATION SPEC	SIZE CAGE CODE DRAWING NO	
		114-32023	A100779C=2334626	
MATERIAL		WEIGHT	RESTRICTED TO	
-		-	-	
CUSTOMER DRAWING			SCALE 4:1	SHEET 5 OF 6 REV A

LOC		DIST		REVISIONS					
GP		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
				-	-	SEE SHEET 1	-	-	-



DETAIL J
6 PLACES
SCALE 12:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN JASON YANG 10APR2018	 TE Connectivity	
		CHK SEAN HAN 10APR2018		
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME
mm		0 PLC ±0.25 1 PLC ±0.25 2 PLC ±0.20 3 PLC ± 4 PLC ± ANGLES ± FINISH -		PRODUCT SPEC 108-19428 APPLICATION SPEC 114-32023
MATERIAL		WEIGHT		SIZE A100779
-		-		CAGE CODE C=2334626
CUSTOMER DRAWING		SCALE 3:1		RESTRICTED TO -
		SHEET 6 OF 6		REV A