

1			2			3			4					
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
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NOTE

- 1 TORQUE FOR THE FIXTURE OF REF.NO. ① AND ③ IS TO BE 0.7 N · m min.
- 2 THE RECOMMENDED TIGHTEN TORQUE OF REF.NO. ⑤ : 1.5 TO 2 N · m
ADHESIVE LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF.NO. ⑤ FROM LOOSENING.

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
3	POLYACETAL	(BLACK)	5	STEEL	NICKEL PLATING
2	PHOSPHOR BRONZE	SILVER PLATING 3μm min.	4	STEEL	NICKEL PLATING
1	BRASS	NICKEL PLATING			

CODE NO. (OLD)	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
CL	M. ISHII	E. YUMINO	H. Zenba	M. Sato	
	06.08.01	06.08.01	06.08.01	06.08.01	

SCALE	DRAWING NO.	PART NO.
2 : 1	EDC4-009298-71	SR30-10R-7S(71)
UNITS	CODE NO.	
mm	CL103-0317-4-71	1/1

HRS HIROSE ELECTRIC CO., LTD.

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