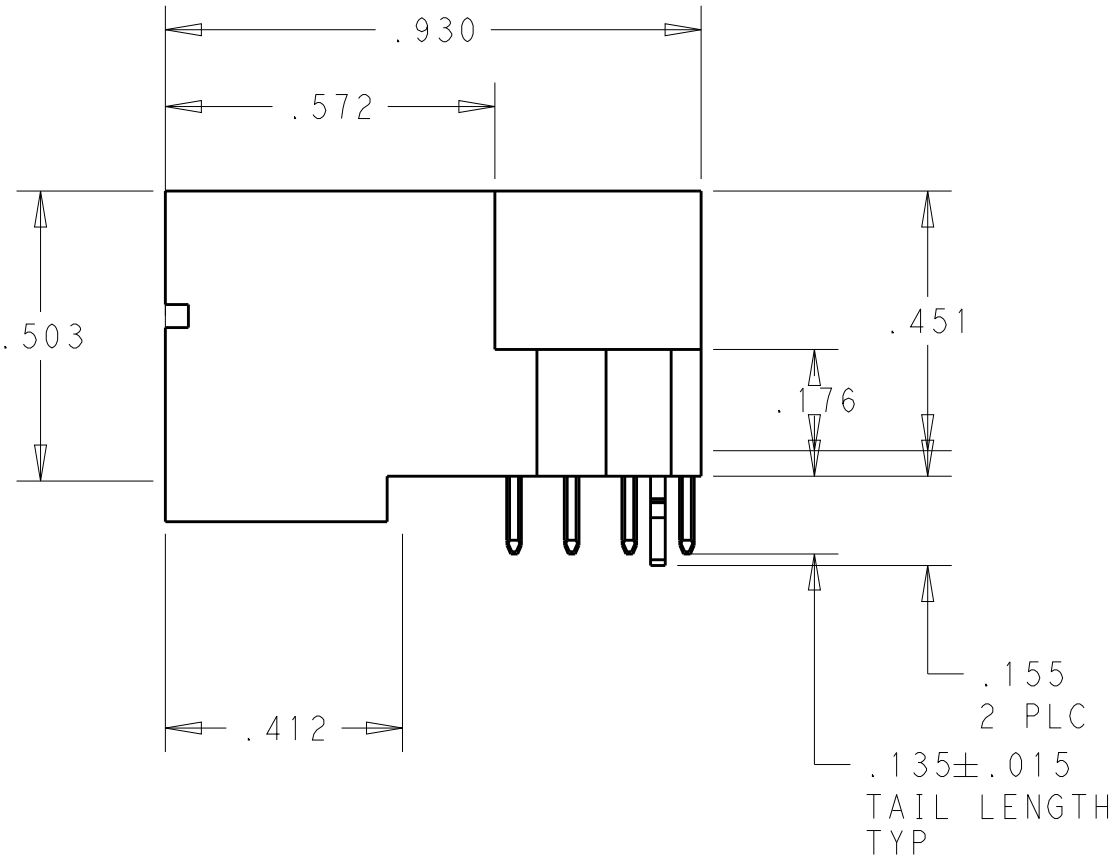
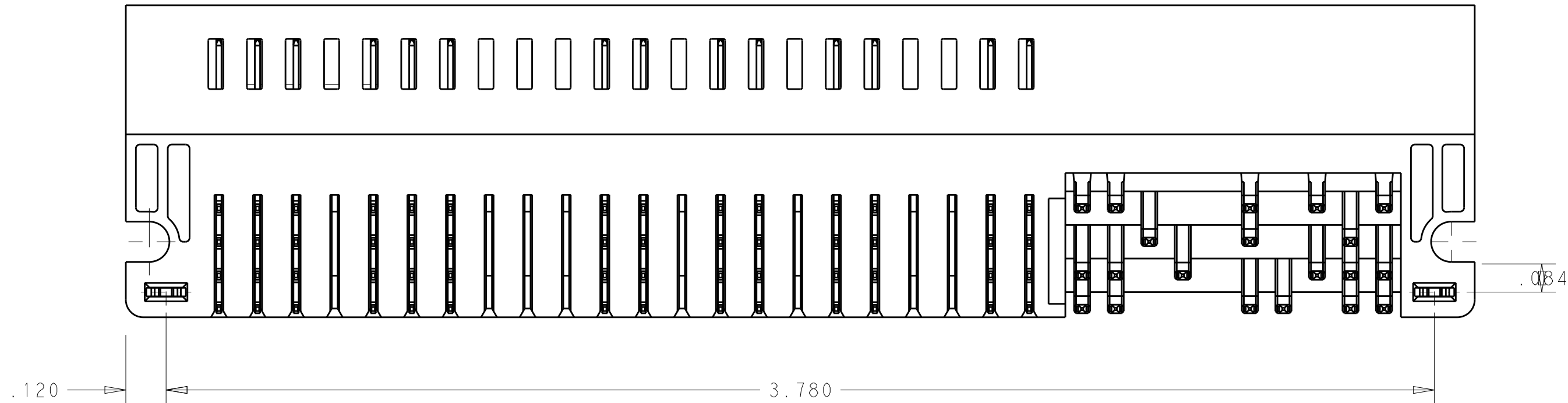
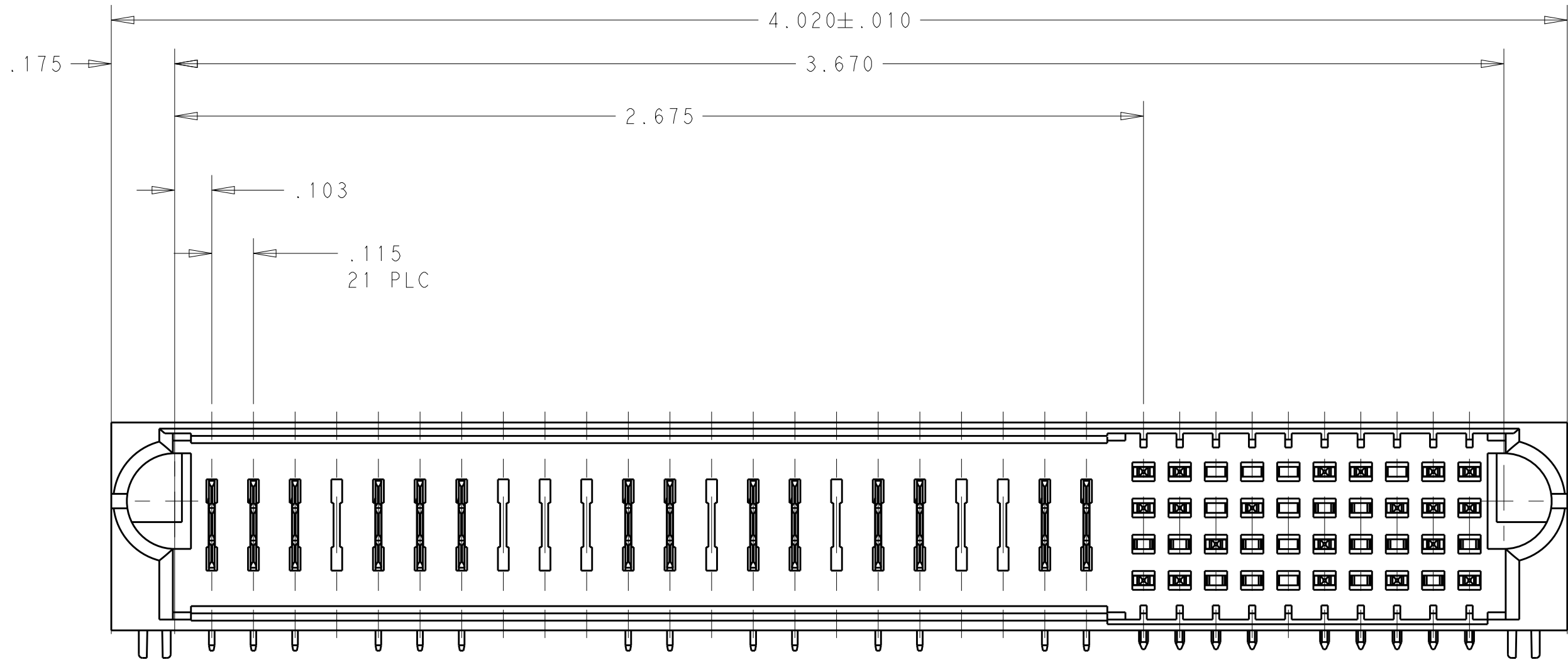
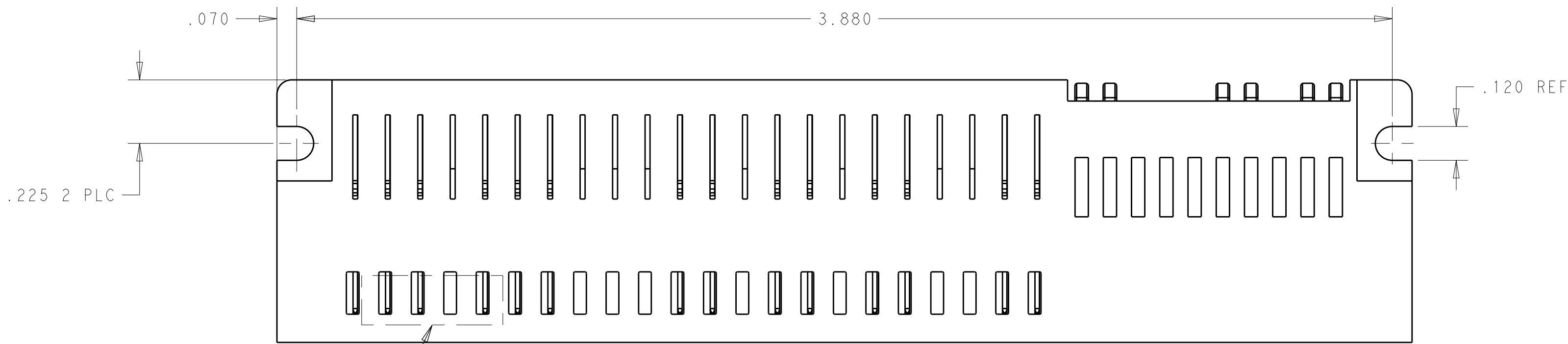


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
1		PROPOSED DESIGN	14MAY2015	CZ	SZ
2		REVISED	15MAY2015	CZ	SZ
3		REVISED BY CUSTOMER	21MAY2015	CZ	SZ



- 1 "AMP", PART NUMBER, AND DATECODE TO BE MARKED IN AREA SHOWN.
PARTS UNDER 2.00 LONG MAY BE MARKED ON BOTH SIDES.
- 2 MATERIAL:
HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC,BLACK, UL94 V-0
SIGNAL CONTACT - COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: NOBLE METAL PLATING ON CONTACT FUNCTIONAL AREA
OF POWER AND SIGNAL CONTACTS.
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB - HOLE DIAMETERS ARE FINISHED HOLE SIZE.
- 7 PCB - .0453±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn
OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040 ±.003 HOLE.

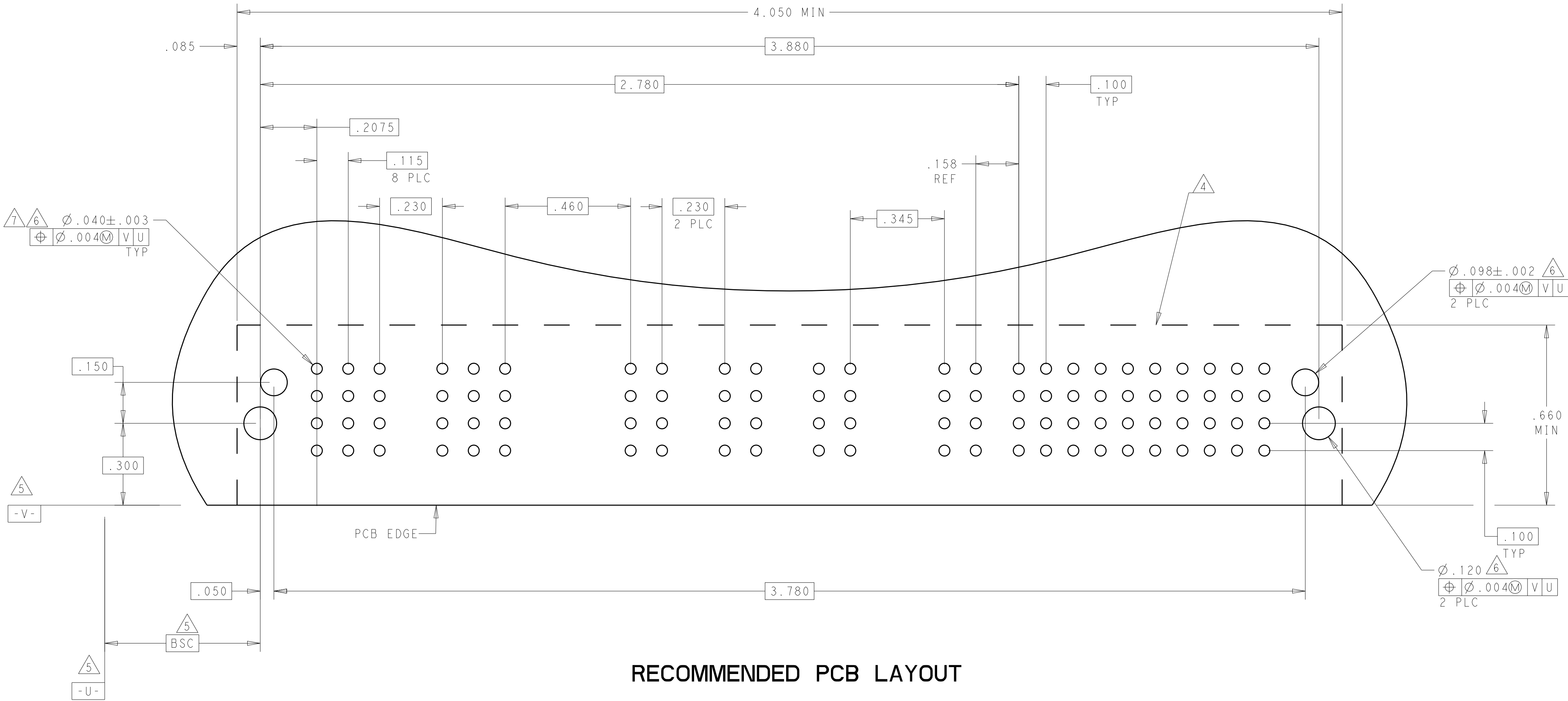


PROPOSAL ONLY

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. ZHOU CHK C. ZHOU APVD S. ZHAO	14JUN2015 14JUN2015 14JUN2015	22LP + 40S DESCRIPTION		4-6450832-8 PART NUMBER
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME RIGHT ANGLE PLUG ASSEMBLY SOLDER MULTI-BEAM XLE		
0 PLC 1 PLC 2 PLC 3 PLC 4 PLC ANGLES FINISH		±. ±. ±. ±.005 ±.0020 #2° -		PRODUCT SPEC 108-2292 APPLICATION SPEC 114-13038 WEIGHT -		
MATERIAL -		-		SIZE A100779C=4-6450832-8 CUSTOMER DRAWING		
-		3		SCALE 2:1		
				SHEET 1 OF 2		
				REV 1		

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-

PART NUMBER	ROWS		POWER																				SIGNAL												
			LP1	LP2	LP3	LP4	LP5	LP6	LP7	LP8	LP9	LP10	LP11	LP12	LP13	LP14	LP15	LP16	LP17	LP18	LP19	LP20	LP21	LP22	1	2	3	4	5	6	7	8		9	10
4-6450832-8	D																							J	J	-	-	-	E	E	-	J	J		
	C		LM	LM	LMF	-	LMF	LM	LM	-	-	-	LM	LM	-	LM	LM	-	LM	LM	-	-	LMF	LMF	K	K	-	K	-	-	-	K	K		K
	B																								-	-	N	-	-	FN	-	-	N		-
	A		HD																						S	S	-	-	-	FS	-	S	-		S
22LP + 40S																																			



MFBL SOLDER TYPE LOW POWER CONTACT, .135 TAIL LENGTH		LMF
MFBL SOLDER TYPE SIGNAL CONTACT, .135 TAIL LENGTH, ROW A		FS
MFBL SOLDER TYPE SIGNAL CONTACT, .135 TAIL LENGTH, ROW B		FN
STD SOLDER TYPE SIGNAL CONTACT, .135 TAIL LENGTH, ROW A		S
STD SOLDER TYPE SIGNAL CONTACT, .135 TAIL LENGTH, ROW B		N
STD SOLDER TYPE LOW POWER CONTACT, .135 TAIL LENGTH		LM
STD SOLDER TYPE SIGNAL CONTACT, .135 TAIL LENGTH, ROW C		K
STD SOLDER TYPE SIGNAL CONTACT, .135 TAIL LENGTH, ROW D		J
HOLD DOWN, MULTI-BEAM		HD
MLBF SOLDER TYPE SIGNAL CONTACT, .135 TAIL LENGTH, ROW D		E
NO CONTACTS LOADED		-
DESCRIPTION		IDENTIFIER
THIS DRAWING IS A CONTROLLED DOCUMENT.		
DIMENSIONS: INCHES		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		
0 PLC ±.005		
1 PLC ±.005		
2 PLC ±.005		
3 PLC ±.005		
4 PLC ±.005		
ANGLES ±.002		
FINISH #2		
MATERIAL		
CUSTOMER DRAWING		
DWN C.ZHOU 14JUN2015		
CHK C.ZHOU 14JUN2015		
APVD S.ZHAO 14JUN2015		
PRODUCT SPEC		
108-2292		
APPLICATION SPEC		
114-13038		
WEIGHT		
SCALE 4:1		
SHEET 2 OF 2		
REV 1		
NAME		
RIGHT ANGLE PLUG ASSEMBLY		
SOLDER		
MULTI-BEAM XLE		
SIZE		
CAGE CODE		
DRAWING NO		
RESTRICTED TO		
A100779		
C=4-6450832-8		
-		