



SERIES 28

HiPer-D[®] Connectors and Accessories

HIGH-PERFORMANCE M24308 INTERMATEABLE D-SUB CONNECTORS

DECEMBER 2015

SERIES 28

HiPer-D®

The MIL-DTL-24308 intermateable and intermountable connector with advanced environmental and EMI shielding performance



The Glenair Series 28 HiPer-D® connector is intermateable and intermountable with standard M24308 type D-Subs, and meets the need for improved performance in hostile environments. Unlike standard M24308 connectors with stamped steel shells, the HiPer-D® is precision-machined from aluminum or stainless steel. The dielectric inserts are made with thermoset epoxy for improved resistance to chemicals and are capable of withstanding 200°C continuous operating temperature. Aerospace-grade fluorosilicone grommets and face seals provide watertight sealing. Integrated grounding fingers provide superior electromagnetic compatibility. Best of all, the HiPer-D® is available in every standard and high-density M24308 layout as well as combo layouts integrating power and shielded contacts. Like all Glenair high-performance solutions, HiPer-D® is stocked for immediate same-day shipment.

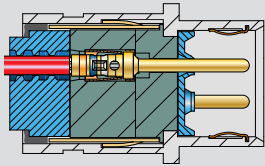


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HiPer-D® Connectors and Accessories

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Introduction and Technical Reference

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HiPer-D® Standard and High Density Connectors

Crimp and PC tail environmental connectors with standard density #20 contacts and high density #22 contacts

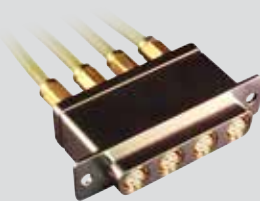
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HiPer-D® Combo Connectors

Crimp and PC tail environmental connectors with #20 and #8 contacts for signal, power and RF applications

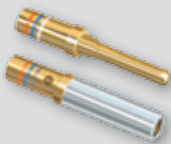
C



HiPer-D® High-Speed Connectors

Crimp contact non-environmental connectors with #8 contacts ideally suited for high speed data transmission.

D



HiPer-D® Contacts and Tools

Signal contacts, power contacts, coaxial contacts, crimp tools, insertion/extraction tools

E



HiPer-D® Backshells and Accessories

EMI backshells, environmental backshells, protective covers, Sav-Con® connector savers, gender changers, hardware kits, and heatshrink boots

F



HiPer-D® Panel Cutouts and Printed Circuit Board Footprints

Panel mounting dimensions and PC board mounting hole patterns for vertical, right angle signal and combo connectors

G



SERIES 28 HiPer-D Subminiature Connector

The HiPer-D® connector is a M24308-type D-Subminiature connector with superior design features. Unlike standard M24308 connectors with stamped steel shells, the HiPer-D® connector features a one-piece machined shell. Rated for 200°C continuous operating temperature, the HiPer-D® features thermoset epoxy insulators. Aerospace grade fluorosilicone grommets and face seals provide environmental protection. The HiPer-D® is intermateable, intermountable and interchangeable with standard M24308 D-Sub connectors. A ground spring offers enhanced EMI/RFI protection.

Enhanced Panel Mount Features

HiPer-D® connectors with O-ring and threaded mounting holes for watertight panel attachment. Guide pins are available for blind mate applications.



Improved EMI Performance

HiPer-D® pin connectors with ground spring for consistent mating forces and low shell-to-shell resistance.



Combo HiPer-D®

HiPer-D® with mixed size #8 and size #20 contacts for signal, power and RF applications



Improved Board Mount Features

HiPer-D® PCB connectors feature threaded board attachment holes, integral standoffs and an EMI shroud on right angle tails.

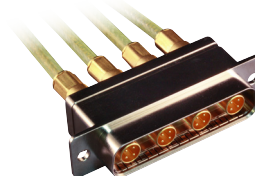


Product Features

- Environmental, crimp removable rectangulars
- Advanced temperature, vibration and EMC/electrical performance
- M24308/D-sub intermateable
- Standard and high density layouts
- Rugged machined one-piece shell

Hi-Speed HiPer-D®

HiPer-D® with rear release, size #8: Coax, Twinax/Quadax and El Ocho contacts for **High-Speed** applications

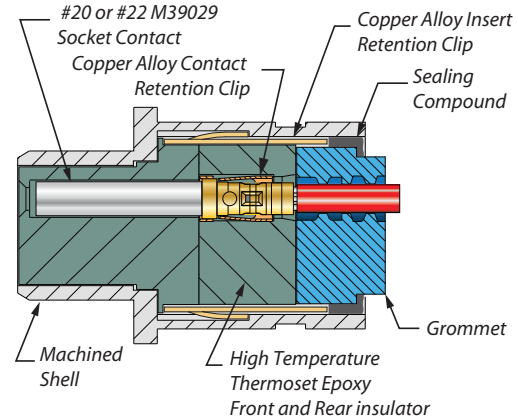
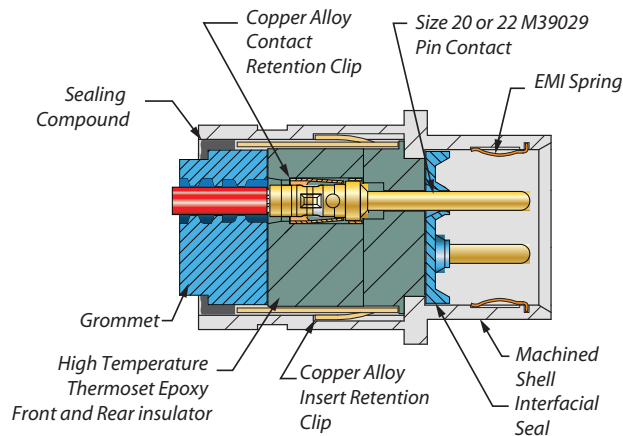


EMI backshells

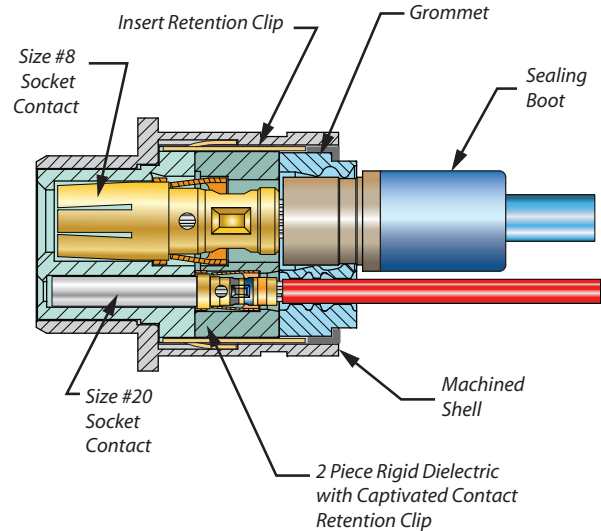
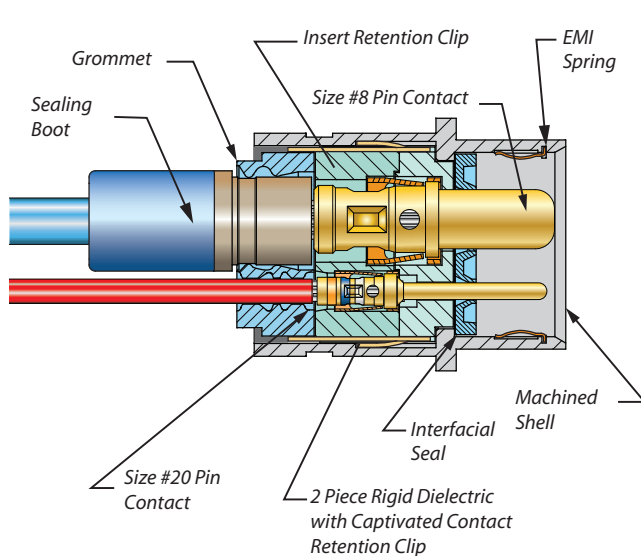
HiPer-D® backshells are designed to optimize EMI performance and save weight.



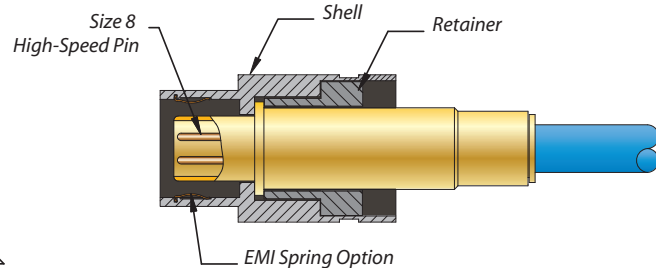
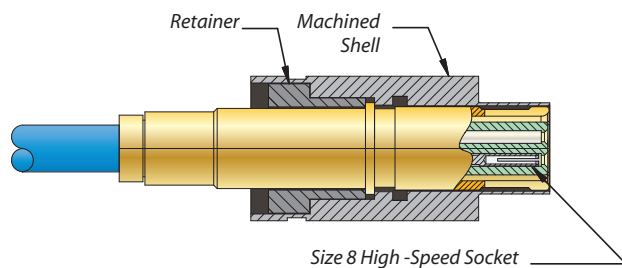
STANDARD AND HIGH DENSITY HIPER-D® - CUTAWAY



COMBO HIPER-D® - CUTAWAY



MONOBLOCK HIPER-D® - CUTAWAY



SERIES 28 HiPer-D Introduction and Technical Reference

Plating Options



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ABOUT SERIES 28 HIPER-D® SHELL PLATING OPTIONS



HiPer-D® connectors are available with aluminum or stainless steel shells, plated with a variety of finishes to meet every application. These options include high performance cadmium-free finishes. The United States Department of Defense (DOD) has mandated the elimination of cadmium from DOD weapons systems because of toxicity concerns. The European Union has also restricted the use of cadmium on electronics equipment (RoHS).

In this catalog's ordering information you will find five preferred material and finish options: electroless nickel, yellow chromate over cadmium, nickel-PTFE, black zinc-nickel and passivated stainless steel. The table below shows selected additional options that are also available on any Series 28 HiPer-D® connector. Glenair offers the industry's widest selection of shell material and plating options with no minimum order quantity or setup charge.

HiPer-D® Aluminum Shell Plating Codes					
Shell Plating	Glenair Plating Code	Salt Fog (Hours)	RoHS Compliant	Conductivity	Typical Applications
Electroless Nickel	ME	96	Yes	Excellent	Space vehicles, missiles, avionics, unmanned vehicles, instrumentation. Corresponds to MIL-DTL-24308 Class K.
Nickel-PTFE	MT	500	Yes	Excellent	Harsh environment, soldier systems, communications equipment. Corresponds to MIL-DTL-24308 Code T.
Zinc-Nickel with Black Chromate	ZR	500	Yes	Good	Harsh environment, soldier systems. Corresponds to MIL-DTL-24308 Code K.
Cadmium with Olive-Drab Chromate	NF	500	No	Excellent	Harsh environment, military equipment.
Cadmium with Yellow Chromate	JF	500	No	Excellent	General purpose military equipment. Comparable to MIL-DTL-24308 Code F.
Black Anodize	C	336	Yes	Non-Conductive	Applications where EMI shielding is not required.
Gold	Z2	48	Yes	Excellent	Space. Corresponds to M24308 Class M.
Chem Film	E	48	No	Excellent	Avionics
Stainless Steel, Electroless Nickel	ZM	500	Yes	Excellent	Extreme environments where stainless steel is preferred for strength, corrosion resistance, and where high conductivity is desired.
Stainless Steel, Passivated	Z1	500	Yes	Good	Extreme environments where stainless steel is preferred for strength, corrosion resistance. Corresponds to MIL-DTL-24308 Class P.

Material and Finish		
Description	Material	Finish
Contacts	Copper Alloy	Gold (50 microin.) over nickel
Socket Contact Hood (Size 20, 22)	Stainless steel	Passivated
Shell	Aluminum Alloy or stainless steel	See ordering information
Insulators	Thermoset epoxy resin per ASTM D-5948	None
Interfacial Seal	Fluorosilicone	None
Grommet	Fluorosilicone	None
EMI Spring	Copper alloy	Electroless nickel
Contact retention clips	Copper alloy	None
Insert retention clip	Copper alloy	None
Adhesive/Sealant	RTV silicone	None
Hardware	Stainless steel (300 series)	Passivated
O-ring	Fluorosilicone	None

Performance Specifications																																			
Description	Requirement	Procedure																																	
Contact Resistance	SAE AS39029 Table V <table><thead><tr><th>Max Wire Size</th><th>Test Current</th><th>Voltage Drop</th></tr></thead><tbody><tr><td>8</td><td>46</td><td>26</td></tr><tr><td>10</td><td>33</td><td>33</td></tr><tr><td>12</td><td>23</td><td>42</td></tr><tr><td>14</td><td>17</td><td>40</td></tr><tr><td>16</td><td>13</td><td>49</td></tr><tr><td>20</td><td>7.5</td><td>55</td></tr><tr><td>22</td><td>5</td><td>73</td></tr><tr><td>24</td><td>3</td><td>45</td></tr><tr><td>26</td><td>2</td><td>52</td></tr><tr><td>28</td><td>1.5</td><td>54</td></tr></tbody></table>	Max Wire Size	Test Current	Voltage Drop	8	46	26	10	33	33	12	23	42	14	17	40	16	13	49	20	7.5	55	22	5	73	24	3	45	26	2	52	28	1.5	54	EIA-364-06 IEC 60512-2-1 Test current in amperes. Voltage drop in milli-volts. Silver-coated copper wire, +25°C.
Max Wire Size	Test Current	Voltage Drop																																	
8	46	26																																	
10	33	33																																	
12	23	42																																	
14	17	40																																	
16	13	49																																	
20	7.5	55																																	
22	5	73																																	
24	3	45																																	
26	2	52																																	
28	1.5	54																																	
Low Level Contact Resistance	<table><thead><tr><th>Wire Size</th><th>Max. Milliohms</th></tr></thead><tbody><tr><td>20</td><td>9</td></tr><tr><td>22</td><td>15</td></tr><tr><td>24</td><td>20</td></tr><tr><td>26</td><td>31</td></tr><tr><td>28</td><td>50</td></tr></tbody></table>	Wire Size	Max. Milliohms	20	9	22	15	24	20	26	31	28	50	EIA-364-23 100 milli-amperes maximum and 20 milli-volts maximum open circuit voltage																					
Wire Size	Max. Milliohms																																		
20	9																																		
22	15																																		
24	20																																		
26	31																																		
28	50																																		
Insulation Resistance	5000 megohms minimum	EIA-364-21 IEC-60512-3-1 500 volts DC ± 50 volts. Test between adjacent contacts and contacts to shell.																																	
Dielectric Withstand-ing Voltage	No breakdown or flashover	EIA-364-20 IEC-60512-4-1 Sea level AC RMS 50 or 60 Hz. One minute dwell. 1000 volts																																	

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Performance Specifications		
Description	Requirement	Procedure
Current Rating	Contact Size	EIA-364-70 Method 1 IEC-60512-5 Test 9b
	Max Current	
	8	
	20	
Shell-to-Shell Resistance (connectors with ground springs)	22	EIA-364-83 IEC-60512-2-6 Electroless nickel plated connectors.
	5	
Shielding Effectiveness	Frequency GHz	EIA-364-66 IEC-60512-23-3 Pin Connector with Optional Grounding Spring, Electroless nickel plated shells
	Min Attenuation (dB)	
	0.1	
	0.4	
	0.8	
	1.0	
	3.0	
	6.0	
	10.0	

HiPer-D Introduction and Technical Reference

Performance Specification



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Performance Specifications		
Description	Requirement	Procedure
Water Immersion	No evidence of water penetration into mated connectors. No evidence of water penetration into an unmated panel mounted PCB receptacle. ≥ 100 M Ω insulation resistance.	MIL-STD-810F Method 512.4 1 meter immersion 1 hour
Air Pressure	No detectable moisture. ≥ 100 M Ω insulation resistance.	IEC-60512-7 Test 14b 0.4 bar overpressure 48 hours immersion at a depth of 150mm in 25° C tap water.
Ingress Protection	IP67 rating	IEC-60529
Vibration, Sine	No discontinuity of greater than 1 microseconds, no cracking, breaking or loosening of parts, plug shall not become disengaged from receptacle. Connectors shall meet electrical requirements after vibration test.	EIA-364-28 Test Condition IV 100 milliamp test current 10-2,000 Hz 20 g, 196 m/s ²
Vibration, Random	No discontinuity of greater than 1 microseconds, no cracking, breaking or loosening of parts, plug shall not become disengaged from receptacle. Connectors shall meet electrical requirements after vibration test.	EIA-364-28 Test Condition V Letter E 100 milliamp test current 50-2,000 Hz 16.91 g rms 8 hours each axis
Mechanical Shock	No discontinuity of greater than 1 microsecond, no cracking, breaking or loosening of parts, plug shall not become disengaged from receptacle. Connectors shall meet electrical requirements after shock test.	EIA-364-27 Condition D IEC-60512-6-3 3 shocks X 3 axes X 2 directions = 18 shocks 2941 m/s ² (300 g's), 3 ms, half-sine
Thermal Shock	No mechanical damage or loosening of parts. Following thermal shock, connector shall meet contact resistance, DWV, insulation resistance and shell-to-shell resistance requirements.	EIA-364-32 Test Condition IV IEC-60512-11-4 5 cycles consisting of -65° C 30 minutes, +25° C 5 minutes max., + 200° C 30 minutes, +25° C 5 minutes max.
Humidity, Cyclic (Damp Heat, Cyclic) (Moisture Resistance)	No deterioration which will adversely affect the connector. 100 meg-ohms minimum insulation resistance during the final cycle. Following the recovery period, connectors shall meet contact resistance, shell-to-shell resistance and DWV requirements.	EIA-364-31 Condition B Method III IEC-60512-11-12 80-98% RH 10 cycles (10 days) +25° C to +65° C Step 7b vibration deleted. 24 hour recovery period.
Mechanical Durability, at Ambient Temperature	No deterioration which will adversely affect the connector after 500 cycles of mating and un-mating. Connectors shall meet contact resistance, insulation resistance, shell-to-shell resistance, DWV, and mating and un-mating force.	EIA-364-09 IEC-60512-5 Test 9a

Performance Specifications																								
Description	Requirement		Procedure																					
Corrosion (Salt Mist)	No exposure of base metal. Connectors shall meet DWV and contact resistance requirements following the test.		EIA-364-26 IEC 60512-11-6 5% salt solution 35° C Unmated connectors Code ME: Electroless nickel 96 hours Code MT: Nickel-PTFE 500 hours Code JF: Cadmium 500 hours Code ZR: Zn-Ni 500 hours																					
Solderability, PC Tail Contacts	95% solder coverage. Smooth, bright and even finish.		EIA-364-52 Category 3 IEC-60512-12-1 IEC-68-2-20 Test Ta, method 1 8 hours steam aging prior to test 245° C 4-5 sec. dwell 10X magnification																					
Resistance To Soldering Heat	No damage to connector. Connectors shall meet insulation resistance and waterproof sealing requirements.		EIA-364-56 IEC-60512-12-5 Test 12e 260° C, 10 seconds (PC tail)																					
Impact, Cable Connectors	No impairment of function. Connector shall meet contact resistance, insulation resistance and waterproof sealing.		EIA-364-42 IEC-60512-5 Test 7b 1 meter, 8 drops																					
Fluid Immersion	No damage from immersion in various fuels and oils. Connector shall meet mating/un-mating force and dielectric withstanding voltage.		EIA-364-10																					
Altitude Immersion	No evidence of moisture on connector interface or contacts. Connector shall meet dielectric withstanding voltage.		EIA-364-03																					
Contact Retention	<table><tr><th>Contact Size</th><th>Min. Pounds</th><th>Min. Newtons</th></tr><tr><td>8</td><td>18</td><td>80</td></tr><tr><td>22</td><td>9</td><td>40</td></tr><tr><td>20</td><td>9</td><td>40</td></tr></table>	Contact Size	Min. Pounds	Min. Newtons	8	18	80	22	9	40	20	9	40		EIA-364-29 .012 inch maximum displacement, both axial directions									
Contact Size	Min. Pounds	Min. Newtons																						
8	18	80																						
22	9	40																						
20	9	40																						
Contact Separation Force	<table><tr><th>Contact Size</th><th>Min. Ounces</th><th>Min. Newtons</th></tr><tr><td>22</td><td>0.7</td><td>0.19</td></tr><tr><td>20</td><td>0.7</td><td>0.19</td></tr></table>	Contact Size	Min. Ounces	Min. Newtons	22	0.7	0.19	20	0.7	0.19		SAE AS39029												
Contact Size	Min. Ounces	Min. Newtons																						
22	0.7	0.19																						
20	0.7	0.19																						
Mating and Un-mating Force, connectors with size 20 or size 22 contacts	<table><tr><th>Shell Size</th><th>Min. Unmating</th><th>Max. Mating</th></tr><tr><td>1</td><td>0.75</td><td>10.0</td></tr><tr><td>2</td><td>1.00</td><td>17.0</td></tr><tr><td>3</td><td>1.75</td><td>28.0</td></tr><tr><td>4</td><td>2.50</td><td>39.0</td></tr><tr><td>5</td><td>3.25</td><td>49.0</td></tr><tr><td>6</td><td>4.50</td><td>65.0</td></tr></table>	Shell Size	Min. Unmating	Max. Mating	1	0.75	10.0	2	1.00	17.0	3	1.75	28.0	4	2.50	39.0	5	3.25	49.0	6	4.50	65.0		EIA-364-13 Full complement of contacts 1 to 10 inches per minute travel rate
Shell Size	Min. Unmating	Max. Mating																						
1	0.75	10.0																						
2	1.00	17.0																						
3	1.75	28.0																						
4	2.50	39.0																						
5	3.25	49.0																						
6	4.50	65.0																						
Maximum Mating Force, combo HiPer-D® connectors with size 8 and size 20 contacts	[(# of size 8 contacts) X 5.0 pounds] + [(# of size 20HD contacts) X .75 pounds] + [3.0 pounds]		EIA-364-13 Full complement of contacts 1 to 10 inches per minute travel rate																					
Magnetic Permeability	2 μ maximum.		EIA-364-54																					
Insert Retention	No dislocation of inserts from their original positions when subjected to an axial load of 60 pounds per square inch		EIA-364-35 Apply force at a rate of 10 pounds per square inch per second until specified pressure is reached.																					

Outgassing

- HiPer-D® connectors must be specially processed to meet ASTM E595 outgassing requirements.
- Modification codes are a convenient way to specify special outgassing bakeout or thermal vacuum outgassing.

Space flight equipment requires low-outgassing components in order to prevent degradation to optics and other sensitive instruments. The space industry has adopted a standardized test procedure, ASTM E595, to evaluate outgassing properties. In the ASTM test, material samples are heated to 125° C at a vacuum of 5×10^{-5} torr for 24 hours. The test sample is then weighed to calculate the Total Mass Loss (TML), which may not exceed 1.0% of the total initial mass. A collector plate is used to determine the Collected Volatile Condensable Material (CVCM), which may not exceed 0.1% of the total original specimen mass. HiPer-D® connectors contain nonmetallic materials such as rubber, plastic, adhesives and potting compounds which can give off gasses when subjected to a vacuum or high heat. Unless the connector is specially processed, the TML and CVCM can exceed allowable limits. Glenair is able to offer two bakeout processes which assure all materials comply with ASTM E595: a 48 hour oven bakeout at 175° C or a 24 hour thermal vacuum outgassing at 125° C. The table below shows suffix codes which specify outgassing processing.

Connector Material and Finish for Space Applications

- Cadmium and silver plating are prohibited in space.
- Specify electroless nickel plating or gold plating on connector shells

Some types of metals are prohibited from space flight. "Cadmium, zinc, chemically coated cadmium or zinc, or silver shall not be used as a connector or contact finish" (NASA EEE-INST-002 Instructions for EEE Parts Selection, Screening, Qualification, and Derating). NASA recommends electroless nickel or gold plating on connector shells and gold plating for contacts.

NASA Screening

- "Mission critical" connectors for space flight should undergo rigorous 100% final inspection.
- Modification codes are available to invoke special screening.

NASA recommends that connectors for space flight be specially screened. NASA EEE-INST-002 Instructions for EEE Parts Selection, Screening, Qualification, and Derating contains three levels of screening: level 1 for highest reliability, level 2 for high reliability and level 3 for standard reliability. Glenair suffix codes are available to invoke NASA screening. The table below shows these "Mod" codes which can also include outgassing processing.

NASA Screening Levels and Modification Codes			
NASA Screening Level	Special Screening Only	Special Screening Plus Outgassing Processing	
		48 Hour Oven Bake 175° C.	Thermal Vacuum Outgassing 24 hrs. 125° C.
Level 1 Highest Reliability	Mod 429B	Mod 429J	Mod 429C
Level 2 High Reliability	Mod 429	Mod 429K	Mod 429A
Level 3 Standard Reliability	(Use standard part number)	Mod 186	Mod 186M

A

Residual Magnetism versus Magnetic Permeability

- HiPer-D® connectors have a magnetic permeability rating of 2 μ
- 100% residual magnetism screening is available on request. NMB (200 gamma) is the preferred screening level.

Ever since the dawn of the Space Age, D-Subminiature connectors have been used in satellites and space vehicles. However, standard D-Subs with cadmium-plated steel shells are not suitable for space. The space industry, led by the Goddard Space Flight Center (GSFC), created specifications for gold-plated brass D-Sub connectors. These specs called for 100% residual magnetism screening, because D-Subs were sometimes used on magnetically sensitive instruments. NMB (200 gamma residual magnetism) and NMC (20 gamma) became the most widely specified levels of residual magnetism. Meanwhile, M83513 Micro-D connectors and various military circular connectors were also widely used on space programs. Unlike the D-Sub connector and its special residual magnetism screening, these other connectors simply had to meet a 2 μ magnetic permeability requirement. This requirement is easily met with conventional nickel-plated aluminum alloy connectors. Glenair's HiPer-D® connector meets the 2 μ permeability rating now considered acceptable for most space instruments. However, if 100% residual magnetism screening is required, Glenair can furnish NMB-rated connectors. Please contact Glenair for ordering information.

Special Note on HiPer-D® Material Outgassing Properties

- Standard HiPer-D® connectors contain RTV silicones DC3140 and DC3145. These materials slightly exceed ASTM E595 outgassing limits, even after bakeout.
- Mod Codes 186 and 429 replace standard RTV with Dow Corning 6-1125 CV space-approved RTV.

Standard HiPer-D® connectors contain RTV silicone sealants. Testing has shown that these materials can exceed outgassing limits even when specially baked or thermal vacuum outgassed. All space-grade HiPer-D® connectors are manufactured with a special Dow Corning RTV specifically recommended for space flight. Whenever a space-grade modification code appears in the part number, the special RTV replaces the standard RTV. With this exception, a space-grade HiPer-D® is identical to a standard part except for screening and/or outgassing processing. Modification codes 186 and 429 assure that the RTV meets outgassing requirements.

Reference and Technical Data

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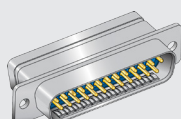
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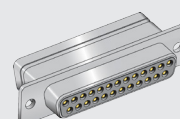
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Crimp Termination - for Attaching Wires

Inline

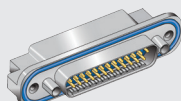


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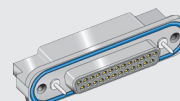


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Rear Panel Mount

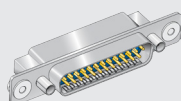


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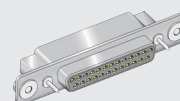


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Float Mount



280-030 Pin
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280-031 Socket
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Integral Banding Platform



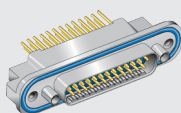
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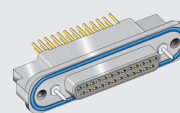
280-087 Socket
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PC Board - with Panel O-Ring

Straight PCB

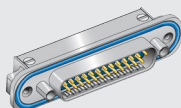


280-022 Pin
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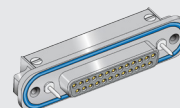


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Right Angle PCB



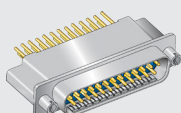
280-024 Pin
Page B-26



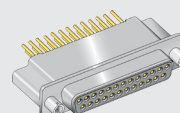
280-025 Socket
Page B-28

PC Board - with Low Profile Flange

Straight PCB

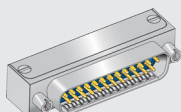


280-026 Pin
Page B-30

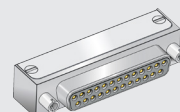


280-027 Socket
Page B-32

Right Angle PCB



280-028 Pin
Page B-34



280-029 Socket
Page B-36

SERIES 28

Hiper-D® Standard and High-Density Connectors

Glenair HiPer-D environmental connectors are intermatable with M24308/D-Sub style connectors featuring rugged one piece aluminum shells and optional EMI ground spring for improved signal integrity. Standard Density (#20) or High Density (#22) contacts are crimp terminated and rear releasable for easy replacement and offered on inline, rear panel mount and float mount connectors. Standard and low profile PC Board mount – straight and right angle – configurations are also available. 11 “standard” insert arrangements available. Mated connectors meet IP67 requirements.

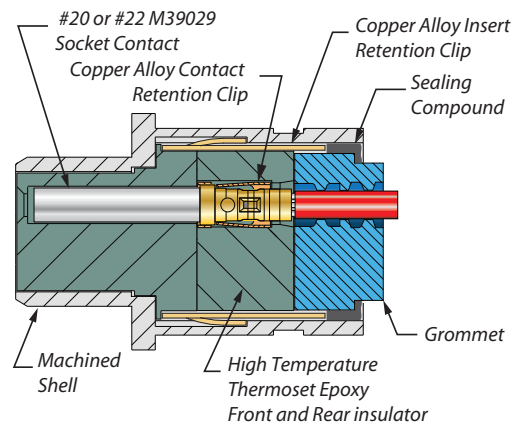
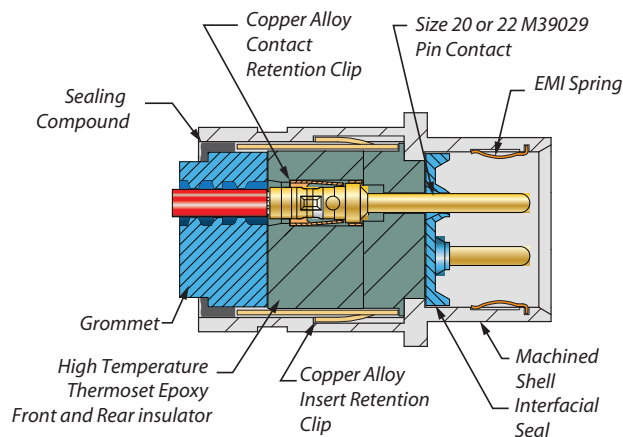


HiPer-D®: the ideal distributed replacement for big, bulky and expensive ARINC 600 type connectors.

Product Features

- Environmental, crimp removable rectangular connector
- Advanced temperature, vibration and EMC/electrical performance
- M24308/D-Sub intermateable
- Fits panel and PCB footprint of M24308 D-Sub products
- Available in all 11 “standard” insert arrangements
- Standard Density (#20) and High Density (#22)
- EMI spring
- High temperature thermoset epoxy insulators
- Optional guide pins for blind mating

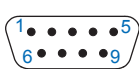
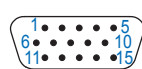
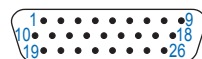
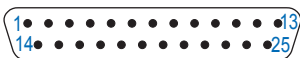
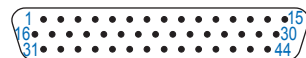
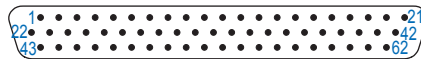
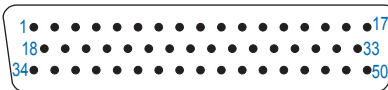
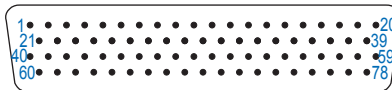
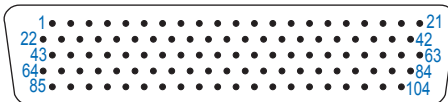
STANDARD AND HIGH DENSITY HIPER-D® - CUTAWAY



Reference and Technical Data

Contact arrangements

STANDARD AND HIGH DENSITY CONTACT ARRANGEMENTS *(face view of pin connector)*

		
Arrangement	1S9	1H15
Shell Size	1	1
Contacts	9 #20	
		
Arrangement	2S15	2H26
Shell Size	2	2
Contacts	15 #20	26 #22
		
Arrangement	3S25	3H44
Shell Size	3	3
Contacts	25 #20	44 #22
		
Arrangement	4S37	4H62
Shell Size	4	4
Contacts	37 #20	62 #22
		
Arrangement	5S50	5H78
Shell Size	5	5
Contacts	50 #20	78 #22
		
Arrangement	6H104	
Shell Size	6	
Contacts	104 #22	

Reference and Technical Data

Material and finish

B

Description	Material	Finish
Contacts	Copper Alloy	Gold (50 microin.) over nickel
Socket Contact Hood (Size 20, 22)	Stainless steel	Passivated
Shell	Aluminum Alloy or stainless steel	See ordering information
Insulators	Thermoset epoxy resin per ASTM D-5948	None
Interfacial Seal	Fluorosilicone	None
Grommet	Fluorosilicone	None
EMI Spring	Copper alloy	Electroless nickel
Contact retention clips	Copper alloy	None
Insert retention clip	Copper alloy	None
Sealant	RTV silicone	None
Hardware	Stainless steel (300 series)	Passivated
O-ring	Fluorosilicone	None

Reference and Technical Data

Performance specifications

Description	Requirement			Procedure
Voltage Rating (DWV)	1000 VAC Sea Level			EIA-364-20
Operating Temperature	-65° C. to +200° C.			
Insulation Resistance	5000 megohms minimum			EIA-364-21
Current Rating	Size #20 7.5A, #22 5A			
Contact Resistance	Wire Size	Test Current	Millivolt Drop	EIA-364-06
	20	7.5	55	
	22	5	73	
	24	3	45	
Low Level Contact Resistance	Wire Size	Max Milliohms		EIA-364-23
	20	9		
	22	15		
	24	20		
Shell-to-Shell Resistance	2.5 milliohm max (ground spring required)			EIA-364-83
Shielding Effectiveness	Freq. GHz	Min Attenuation (dB)		EIA-364-66 Electroless nickel plated shells with ground spring installed
	0.1	100		
	0.4	90		
	0.8	85		
	1.0	80		
	3.0	55		
	6.0	40		
	10.0	30		
Water Immersion, mated	1 hour immersion at a depth of 1 meter			MIL-STD-810F Method 512.4
Ingress Protection Rating	IP67, mated connectors			IEC-60529
Vibration, Sine	20 g's			EIA-364-28
Vibration, Random	43 g's			EIA-364-28
Mechanical Shock	300 g's			EIA-364-27
Thermal Shock	-65° C. to +200° C.			EIA-364-32
Humidity	10 cycles, 10 days, 25°C to 65°C			EIA-364-31
Altitude Immersion	75,000 feet			EIA-364-03
Fluid Immersion	No damage from solvents, oils, and fuels			EIA-364-10
Magnetic Permeability	2 µ maximum			EIA-364-54
Mechanical Durability	500 Mating Cycles			EIA-364-09

280-018P pin connectors with standard M24308 type mounting flange, crimp termination



HiPer-D® pin connectors feature crimp, rear-releaseable size #20 or #22 contacts. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined aluminum shell, waterproof sealing and optional ground springs for improved resistance to electromagnetic interference. Gold-plated size #20 contacts conform to M39029/64-369 and accept #20 to #24 AWG wire. Gold-plated size #22 contacts conform to M39029/58-360 and accept #22 to #28 AWG wire. Contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone face seal and rear grommet meet IP67 immersion requirement. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

B

Ordering Information					
Sample Part Number		280-018P	3S25	ME	G P
Basic Part Number	280-018P				
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table				
Shell Finish	ME = Electroless Nickel JF = Cadmium with Yellow Chromate Z1 = Passivated Stainless Steel MT = Nickel-PTFE Z2 = Gold				
Ground Spring	G = Supplied with EMI Ground Spring N = No Ground Spring				
Mating Hardware	N = No Hardware (Through-Hole) L = Jackscrew, Hex Head, Low Profile S = Screwlock, Male, Hex Head, Low Profile P = #4-40 Female Jackpost K = Jackscrew, Slot Head, Extended Length T = Screwlock, Male, Slot Head, Extended Length				

Shell Size - Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#22
Standard Density		
1S9	9	
2S15	15	
3S25	25	
4S37	37	
5S50	50	
High Density		
1H15		15
2H26		26
3H44		44
4H62		62
5H78		78
6H104		104

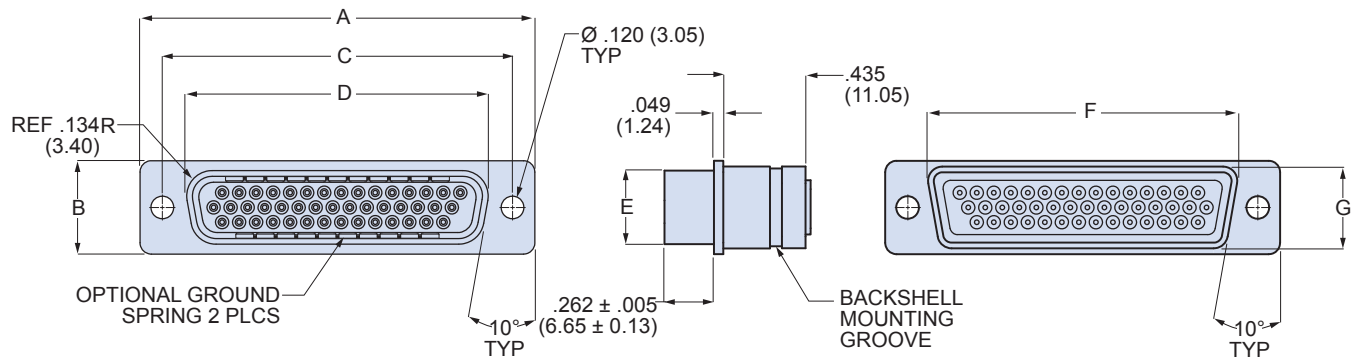
Mating Hardware	
N Thru-Hole No Hardware	P Female Jackpost
S Captive Screwlock, Hex Head	L Captive Jackscrew, Hex Head
K Slot-Head Extended Jackscrew	T Slot-Head Extended Captive Screwlock

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microin. gold plated
Insulators	Thermoset epoxy
Retention Clips	Copper alloy
Grommet and Seal	Fluorosilicone rubber
EMI Spring	Copper alloy, nickel plated
Hardware	300 series stainless steel

Specifications	
Current Rating	#22 5 AMPS, #20 7.5 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

280-018P pin connectors with standard M24308 type mounting flange, crimp termination

280-018P DIMENSIONS



Shell Size	A		B		C Basic		D		E		F Max.		G Max.	
	in	mm	in	mm	in.	mm	in	mm	in	mm	in.	mm	in.	mm
1	1.213	30.81	.494	12.55	.984	24.99	.726	18.44	.389	9.88	.769	19.53	.432	10.97
2	1.541	39.14	.494	12.55	1.312	33.32	1.054	26.77	.389	9.88	1.093	27.76	.432	10.97
3	2.088	53.04	.494	12.55	1.852	47.04	1.594	40.49	.389	9.88	1.635	41.53	.432	10.97
4	2.729	69.32	.494	12.55	2.500	63.50	2.242	56.95	.389	9.88	2.282	57.96	.432	10.97
5	2.635	66.93	.605	15.37	2.406	61.11	2.139	54.33	.501	12.73	2.188	55.58	.544	13.82
6	2.729	69.32	.668	16.97	2.500	63.50	2.272	57.71	.563	14.30	2.312	58.72	.606	15.39

NOTES

- HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
- Connectors are supplied with crimp contacts per M39029. Contacts are not installed. Refer to [HiPer-D® Contacts and Crimp Tools](#) for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

280-019S socket connectors with standard M24308 type mounting flange, crimp termination



HiPer-D® socket connectors feature crimp, rear-releaseable size #20 or #22 contacts. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined aluminum shell and waterproof sealing. Gold-plated size #20 contacts conform to M39029/63-368 and accept #20 to #24 AWG wire. Gold-plated size #22 contacts conform to M39029/57-354 and accept #22 to #28 AWG wire. Contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone rear grommet meets IP67 immersion requirement. Shell has backshell attachment groove. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

B

Ordering Information				
Sample Part Number		280-019S	4H62	ME L
Basic Part Number	280-019S			
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table			
Shell Finish	ME = Electroless Nickel MT = Nickel-PTFE JF = Cadmium with Yellow Chromate ZZ = Gold Z1 = Passivated Stainless Steel			
Mating Hardware	N = No Hardware (Through-Hole) P = #4-40 Female Jackpost L = Jackscrew, Hex Head, Low Profile K = Jackscrew, Slot Head, Extended Length S = Screwlock, Male, Hex Head, Low Profile T = Screwlock, Male, Slot Head, Extended Length			

Shell Size - Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#22
Standard Density		
1S9	9	
2S15	15	
3S25	25	
4S37	37	
5S50	50	
High Density		
1H15		15
2H26		26
3H44		44
4H62		62
5H78		78
6H104		104

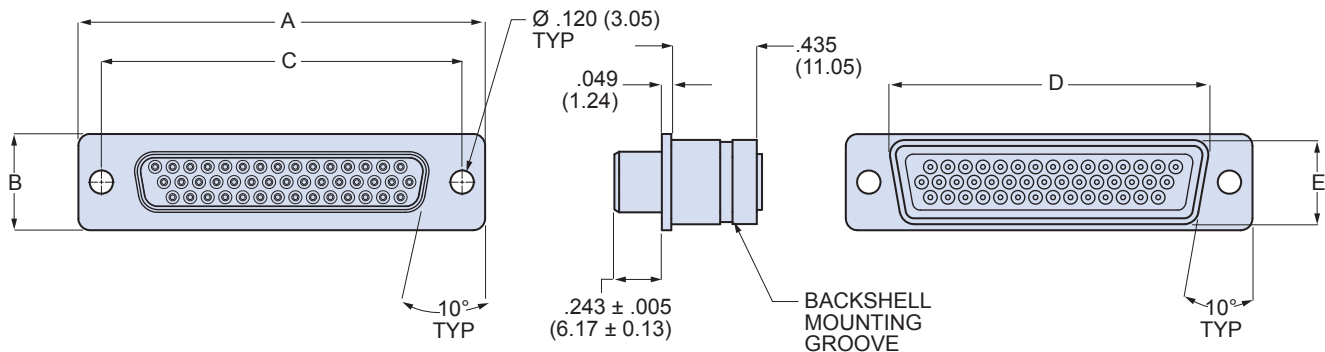
Mating Hardware	
N Thru-Hole No Hardware 	P Female Jackpost
S Captive Screwlock, Hex Head 	L Captive Jackscrew, Hex Head
K Slot-Head Extended Jackscrew 	T Slot-Head Extended Captive Screwlock

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microin. gold plated
Insulators	Thermoset epoxy
Retention Clips	Copper alloy
Grommet	Fluorosilicone rubber
Hardware	300 series stainless steel

Specifications	
Current Rating	#22 5 AMPS, #20 7.5 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

280-019S socket connectors with standard M24308 type mounting flange, crimp termination

280-019S DIMENSIONS



Shell Size	A		B		C Basic		D		E	
	in	mm	in	mm	in.	mm	in	mm	in	mm
1	1.213	30.81	.494	12.55	.984	24.99	.769	19.53	.432	10.97
2	1.541	39.14	.494	12.55	1.312	33.32	1.093	27.76	.432	10.97
3	2.088	53.04	.494	12.55	1.852	47.04	1.635	41.53	.432	10.97
4	2.729	69.32	.494	12.55	2.500	63.50	2.282	57.96	.432	10.97
5	2.635	66.93	.605	15.37	2.406	61.11	2.188	55.58	.544	13.82
6	2.729	69.32	.668	16.97	2.500	63.50	2.312	58.72	.606	15.39

NOTES

- HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
- Connectors are supplied with crimp contacts per M39029. Contacts are not installed. Refer to [HiPer-D® Contacts and Crimp Tools](#) for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are interchangeable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

280-020P panel mount pin connectors with O-ring mounting flange, crimp termination



Rear panel mount HiPer-D® pin connectors feature crimp, rear-releaseable size #20 or #22 contacts and O-ring for a watertight panel seal. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined aluminum shell, environmental sealing and optional ground springs for improved resistance to electromagnetic interference. #4-40 threaded mounting holes simplify panel attachment. Threaded holes on the rear of the connector allow attachment of HiPer-D® EMI backshells. Contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone face seal and rear grommet meet IP67 immersion requirement (mated). 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

B

Ordering Information					
Sample Part Number		280-020P	3H44	JF	G P
Basic Part Number	280-020P				
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table				
Shell Finish	ME = Electroless Nickel JF = Cadmium with Yellow Chromate Z1 = Passivated Stainless Steel MT = Nickel-PTFE Z2 = Gold				
Ground Spring	G = Supplied with EMI Ground Spring N = No Ground Spring				
Mating Hardware	N = No Hardware (supplied with #8-32 tapped holes) G = Male Guide Pins P = #4-40 Female Jackposts B = Female Guide Bushings				

Shell Size - Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#22
Standard Density		
1S9	9	
2S15	15	
3S25	25	
4S37	37	
5S50	50	
High Density		
1H15		15
2H26		26
3H44		44
4H62		62
5H78		78
6H104		104

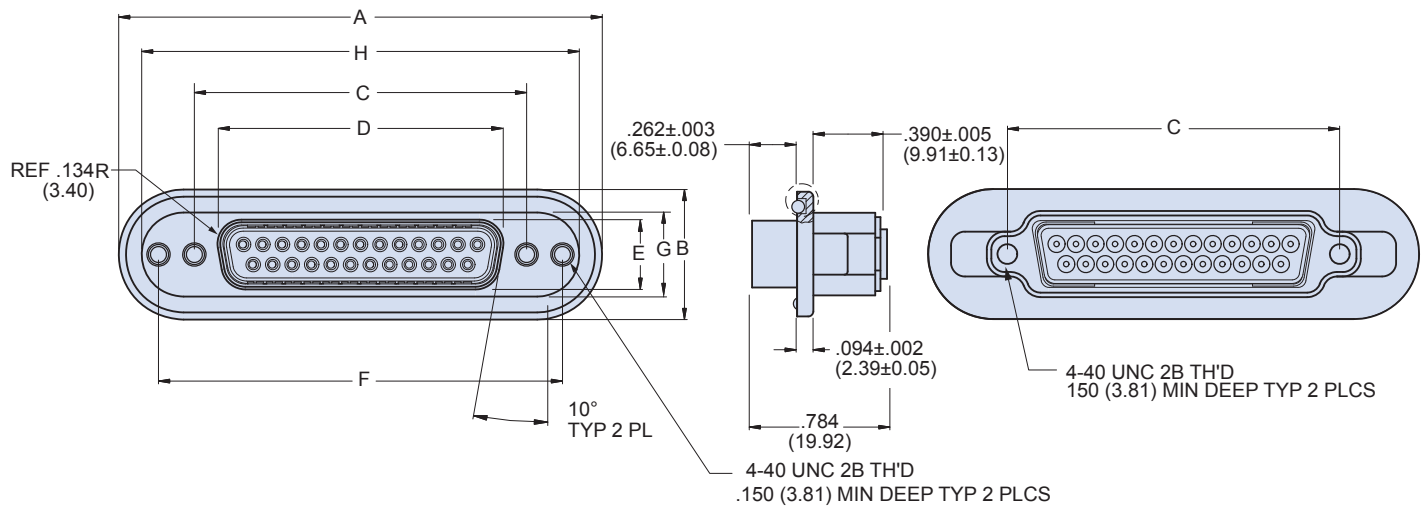
Mating Hardware	
N No Hardware #8-32 tapped hole 	P #4-40 Female Jackposts
B Female Guide Bushings 	G Male Guide Pins

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microin. gold plated
Insulators	Thermoset epoxy
Retention Clips	Beryllium copper alloy
O-ring, Grommet, Seal	Fluorosilicone rubber
EMI Spring	Copper alloy, nickel plated
Hardware	300 series stainless steel

Specifications	
Current Rating	#22 5 AMPS, #20 7.5 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

280-020P panel mount pin connectors with O-ring mounting flange, crimp termination

280-020P DIMENSIONS

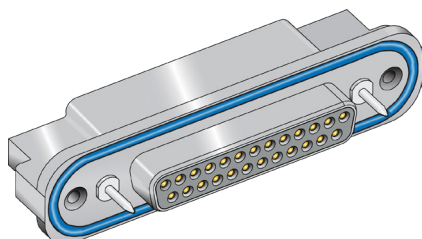


Shell Size	A		B		C Basic		D		E		F Basic		G		H	
	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in. ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38
1	1.865	47.37	.725	18.42	.984	24.99	.726	18.44	.389	9.88	1.424	36.17	.469	11.91	1.609	40.87
2	2.200	55.88	.725	18.42	1.312	33.32	1.054	26.77	.389	9.88	1.752	44.50	.469	11.91	1.944	49.38
3	2.736	69.49	.725	18.42	1.852	47.04	1.594	40.49	.389	9.88	2.292	58.22	.469	11.91	2.480	62.99
4	3.385	85.98	.725	18.42	2.500	63.50	2.242	56.95	.389	9.88	2.940	74.68	.469	11.91	3.129	79.48
5	3.289	83.54	.837	21.26	2.406	61.11	2.139	54.33	.501	12.73	2.846	72.29	.581	14.76	3.033	77.04
6	3.383	85.93	.899	22.83	2.500	63.50	2.272	57.71	.563	14.30	2.940	74.68	.643	16.33	3.127	79.43

NOTES

- HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
- Connectors are supplied with crimp contacts per M39029. Contacts are not installed. Refer to [HiPer-D® Contacts and Crimp Tools](#) for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are interchangeable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

280-021S panel mount socket connectors with O-ring mounting flange, crimp termination



Rear panel mount HiPer-D® socket connectors feature crimp, rear-releaseable size #20 or #22 contacts and a flange O-ring for a watertight panel seal. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined aluminum shell and environmental sealing. #4-40 threaded mounting holes simplify panel attachment. Threaded holes on the rear of the connector allow attachment of HiPer-D® EMI backshells. Contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Connector meets IP67 immersion requirement (mated) . 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

B

Ordering Information				
Sample Part Number		280-021S	2H26	Z2 G
Basic Part Number	280-021S			
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table			
Shell Finish	ME = Electroless Nickel JF = Cadmium with Yellow Chromate Z2 = Gold MT = Nickel-PTFE Z1 = Passivated Stainless Steel			
Mating Hardware	N = No Hardware (supplied with #8-32 tapped holes) G = Male Guide Pins P = #4-40 Female Jackposts B = Female Guide Bushings			

Shell Size - Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#22
Standard Density		
1S9	9	
2S15	15	
3S25	25	
4S37	37	
5S50	50	
High Density		
1H15		15
2H26		26
3H44		44
4H62		62
5H78		78
6H104		104

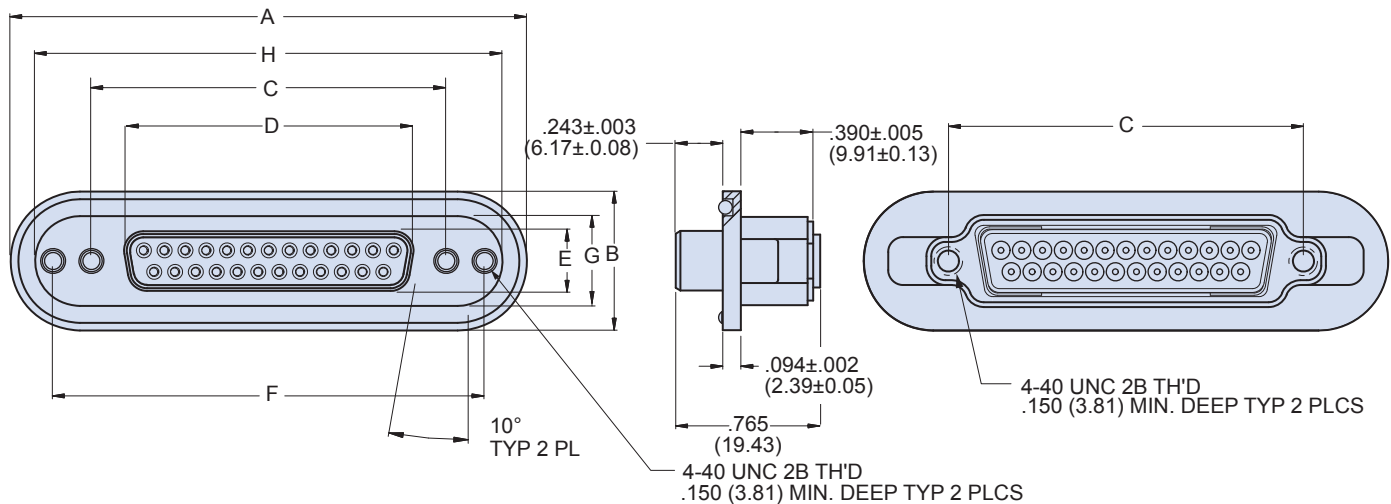
Mating Hardware	
N No Hardware #8-32 tapped hole 	P #4-40 Female Jackposts
B Female Guide Bushings 	G Male Guide Pins

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microin. gold plated
Insulators	Thermoset epoxy
Retention Clips	Copper alloy
O-ring, Grommet	Fluorosilicone rubber
Hardware	300 series stainless steel

Specifications	
Current Rating	#22 5 AMPS, #20 7.5 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

280-021S panel mount socket connectors with O-ring mounting flange, crimp termination

280-021S DIMENSIONS

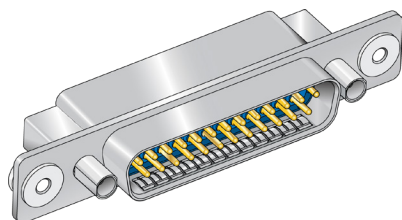


Shell Size	A		B		C Basic		D		E		F Basic		G		H	
	in	mm	in	mm	in.	mm	in	mm	in	mm	in	mm	in	mm	in	mm
1	1.865	47.37	.725	18.42	.984	24.99	.643	16.33	.311	7.90	1.424	36.17	.469	11.91	1.609	40.87
2	2.200	55.88	.725	18.42	1.312	33.32	.971	24.66	.311	7.90	1.752	44.50	.469	11.91	1.944	49.38
3	2.736	69.49	.725	18.42	1.852	47.04	1.511	38.38	.311	7.90	2.292	58.22	.469	11.91	2.480	62.99
4	3.385	85.98	.725	18.42	2.500	63.50	2.159	54.84	.311	7.90	2.940	74.68	.469	11.91	3.129	79.48
5	3.289	83.54	.837	21.26	2.406	61.11	2.064	52.43	.423	10.74	2.846	72.29	.581	14.76	3.033	77.04
6	3.383	85.93	.899	22.83	2.500	63.50	2.189	55.60	.485	12.32	2.940	74.68	.643	16.33	3.127	79.43

NOTES

- HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
- Connectors are supplied with crimp contacts per M39029. Contacts are not installed. Refer to [HiPer-D® Contacts and Crimp Tools](#) for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are interchangeable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

280-030P float mount pin connectors for blind mating, crimp termination



280-030P HiPer-D® pin connectors feature stainless steel float bushings for blind mating. Attach to panel with #4-40 screws (not supplied with connector). Crimp, rear-releaseable size #20 or #22 contacts. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined aluminum shell, rubber seals and optional ground springs for improved resistance to electromagnetic interference. Threaded holes on the rear of the connector allow direct attachment of HiPer-D® EMI backshells. Contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone face seal and rear grommet meet IP67 immersion requirement (mated). 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

B

Ordering Information					
Sample Part Number		280-030P	6H104	MT	N N
Basic Part Number	280-030P				
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table				
Shell Finish	ME = Electroless Nickel JF = Cadmium with Yellow Chromate Z1 = Passivated Stainless Steel		MT = Nickel-PTFE Z2 = Gold		
Ground Spring	G = Supplied with EMI Ground Spring		N = No Ground Spring		
Mating Hardware	N = No Hardware (supplied with #8-32 tapped hole) B = Female Guide Bushings		G = Male Guide Pins		

Shell Size - Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#22
Standard Density		
1S9	9	
2S15	15	
3S25	25	
4S37	37	
5S50	50	
High Density		
1H15		15
2H26		26
3H44		44
4H62		62
5H78		78
6H104		104

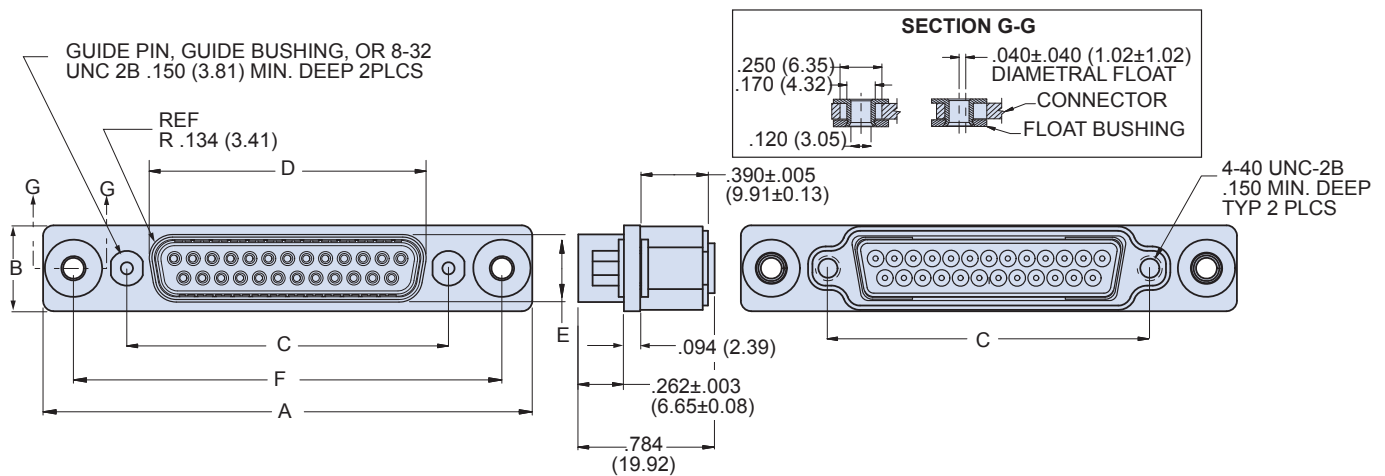
Mating Hardware
N No Hardware #8-32 tapped hole
B Female Guide Bushings
G Male Guide Pins

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microin. gold plated
Insulators	Thermoset epoxy
Retention Clips	Copper alloy
Grommet, Seal, O-ring	Fluorosilicone rubber
Hardware	300 series stainless steel

Specifications	
Current Rating	#22 5 AMPS, #20 7.5 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

280-030P float mount pin connectors for blind mating, crimp termination

280-030P DIMENSIONS

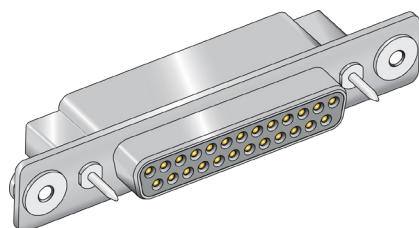


Shell Size	A		B		C Basic		D		E		F Basic	
	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in. ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13
1	1.986	50.44	.494	12.55	.984	24.99	.726	18.44	.389	9.88	1.636	41.55
2	2.314	58.78	.494	12.55	1.312	33.32	1.054	26.77	.389	9.88	1.964	49.89
3	2.854	72.49	.494	12.55	1.852	47.04	1.594	40.49	.389	9.88	2.504	63.60
4	3.502	88.95	.494	12.55	2.500	63.50	2.242	56.95	.389	9.88	3.152	80.06
5	3.408	86.56	.600	15.24	2.406	61.11	2.139	54.33	.501	12.73	3.058	77.67
6	3.502	88.95	.662	16.81	2.500	63.50	2.272	57.71	.563	14.30	3.152	80.06

NOTES

- HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
- Connectors are supplied with crimp contacts per M39029. Contacts are not installed. Refer to [HiPer-D® Contacts and Crimp Tools](#) for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

280-031S float mount socket connectors for blind mating, crimp termination



280-031S HiPer-D® socket connectors feature stainless steel floating bushings for blind mate applications. Attach to panel with #4-40 screws (not supplied with connector). Crimp, rear-releaseable size #20 or #22 contacts. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined aluminum shell and rubber grommet. Threaded holes on the rear of the connector allow attachment of HiPer-D® EMI backshells. Contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Connector meets IP67 immersion requirement. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

B

Ordering Information				
Sample Part Number		280-031S	2H26	Z2
Basic Part Number	280-031S			
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table			
Shell Finish	ME = Electroless Nickel MT = Nickel-PTFE JF = Cadmium with Yellow Chromate Z2 = Gold Z1 = Passivated Stainless Steel			
Mating Hardware	N = No Hardware (supplied with #8-32 tapped holes) G = Male Guide Pins B = Female Guide Bushings			

Shell Size - Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#22
Standard Density		
1S9	9	
2S15	15	
3S25	25	
4S37	37	
5S50	50	
High Density		
1H15		15
2H26		26
3H44		44
4H62		62
5H78		78
6H104		104

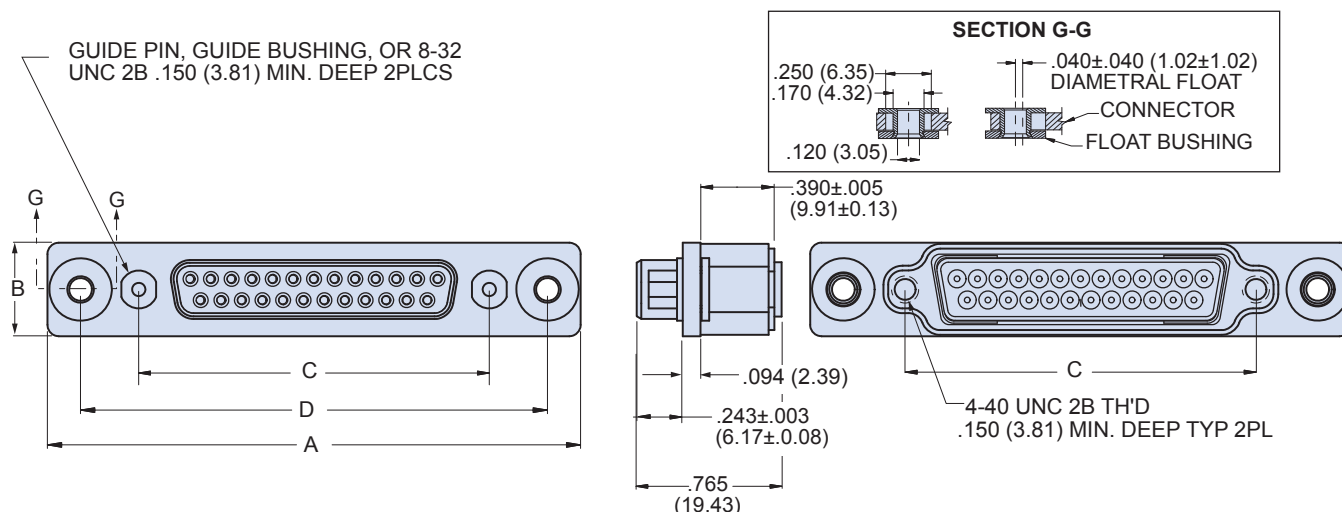
Mating Hardware
N No Hardware #8-32 tapped hole
B Female Guide Bushings
G Male Guide Pins

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 micron. gold plated
Insulators	Thermoset epoxy
Retention Clips	Copper alloy
Grommet	Fluorosilicone rubber
Hardware	300 series stainless steel

Specifications	
Current Rating	#22 5 AMPS, #20 7.5 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

280-031S float mount socket connectors for blind mating, crimp termination

280-031S DIMENSIONS

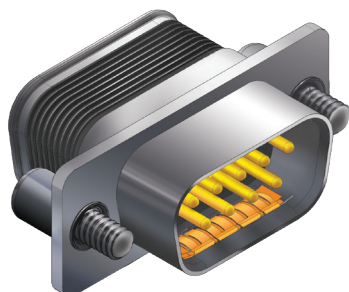


Shell Size	A		B		C Basic		D Basic	
	in	mm	in	mm	in.	mm	in	mm
1	± .015	± 0.38	± .015	± 0.38	.984	24.99	1.636	41.55
2	± .015	± 0.38	± .015	± 0.38	1.312	33.32	1.964	49.89
3	± .015	± 0.38	± .015	± 0.38	1.852	47.04	2.504	63.60
4	± .015	± 0.38	± .015	± 0.38	2.500	63.50	3.152	80.06
5	± .015	± 0.38	± .015	± 0.38	2.406	61.11	3.058	77.67
6	± .015	± 0.38	± .015	± 0.38	2.500	63.50	3.152	80.06

NOTES

- HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
- Connectors are supplied with crimp contacts per M39029. Contacts are not installed. Refer to [HiPer-D® Contacts and Crimp Tools](#) for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

280-086 pin connectors with standard M24308 type mounting flange, integral banding platform and crimp termination



HiPer-D® pin connectors feature integrated banding platform, crimp, rear-releaseable size #20 or #22 contacts. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined aluminum shell, waterproof sealing and optional ground springs for improved resistance to electromagnetic interference. Gold-plated size #20 contacts conform to M39029/63-368 and accept #20 to #24 AWG wire. Gold-plated size #22 contacts conform to M39029/57-354 and accept #22 to #28 AWG wire. Contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone face seal and rear grommet meet IP67 immersion requirement. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

B

Ordering Information					
Sample Part Number		280-086P	3S25	ME	G P
Basic Part Number	280-086P				
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table				
Shell Finish	ME = Electroless Nickel Z1 = Passivated Stainless Steel		MT = Nickel-PTFE ZM = Nickel over Stainless		
Ground Spring	G = Supplied with EMI Ground Spring		N = No Ground Spring		
Mating Hardware	N = No Hardware (Through-Hole) L = Jackscrew, Hex Head, Low Profile S = Screwlock, Male, Hex Head, Low Profile		P = #4-40 Female Jackpost K = Jackscrew, Slot Head, Extended Length T = Screwlock, Male, Slot Head, Extended Length		

Shell Size - Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#22
Standard Density		
1S9	9	
2S15	15	
3S25	25	
4S37	37	
5S50	50	
High Density		
1H15		15
2H26		26
3H44		44
4H62		62
5H78		78
6H104		104

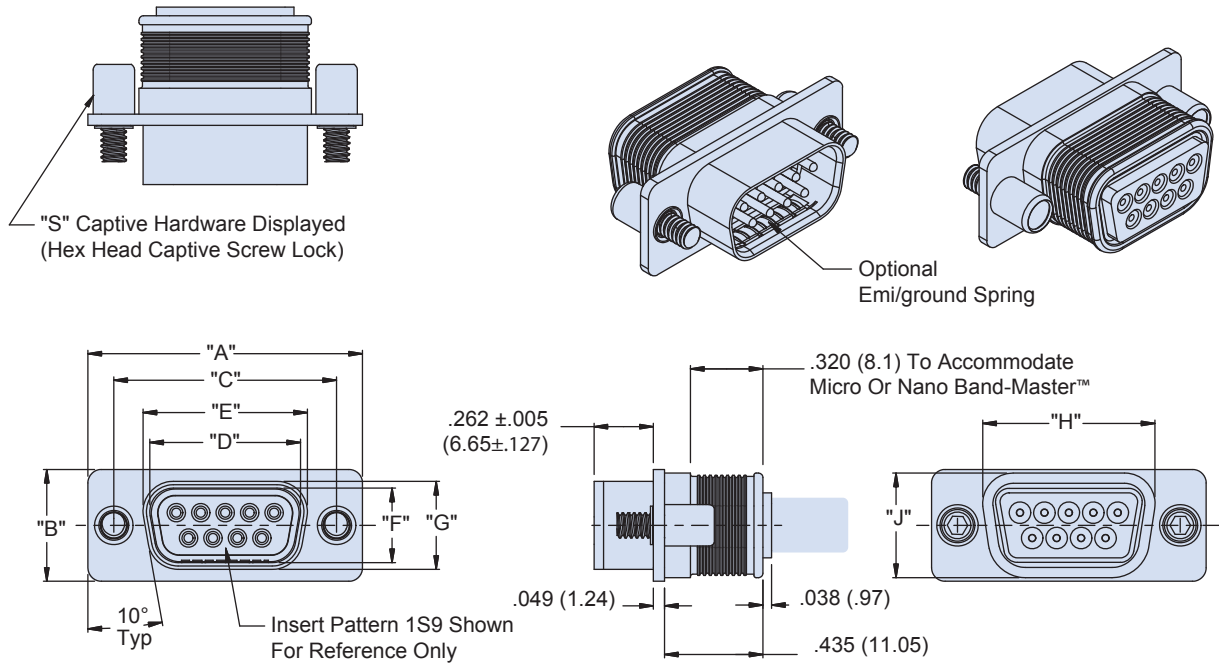
Mating Hardware	
N Thru-Hole No Hardware	P Female Jackpost
S Captive Screwlock, Hex Head	L Captive Jackscrew, Hex Head
K Slot-Head Extended Jackscrew	T Slot-Head Extended Captive Screwlock

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microin. gold plated
Insulators	Thermoset epoxy
Retention Clips	Copper alloy
Grommet and Seal	Fluorosilicone rubber
EMI Spring	Copper alloy, nickel plated
Hardware	300 series stainless steel

Specifications	
Current Rating	#22 5 AMPS, #20 7.5 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

280-086 pin connectors with standard M24308 type mounting flange, integral banding platform and crimp termination

280-086P DIMENSIONS

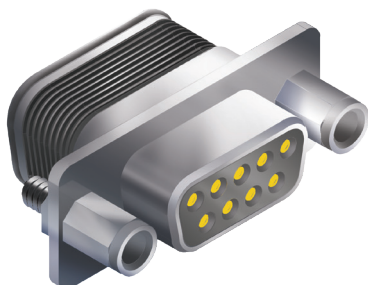


Shell Size	Insert Pattern	"A" ±.015		"B" ±.015		"C" ±.005		"D" ±.005		"E" ±.005		"F" ±.005		"G" ±.005		"H"		"J"		Contact P/N
		in.	mm.	in.	mm.	in.	mm.	in.	mm.	in.	mm.	in.	mm.	in.	mm.	in.	mm.	in.	mm.	
1	SD 9	1.213	30.81	0.494	12.55	0.984	24.99	0.666	16.92	0.726	18.44	0.329	8.36	0.389	9.88	0.760	19.30	0.462	11.73	M39029/64-369
	HD 15																			M39029/58-360
2	SD 15	1.541	39.14	0.494	12.55	1.312	33.32	0.994	25.25	1.054	26.77	0.329	8.36	0.389	9.88	1.089	27.66	0.462	11.73	M39029/64-369
	HD 26																			M39029/58-360
3	SD 25	2.088	53.03	0.494	12.55	1.852	47.04	1.534	38.96	1.594	40.49	0.329	8.36	0.389	9.88	1.629	41.38	0.462	11.73	M39029/64-369
	HD 44																			M39029/58-360
4	SD 37	2.729	69.32	0.494	12.55	2.5	63.50	2.182	55.42	2.242	56.95	0.329	8.36	0.389	9.88	2.277	57.84	0.462	11.73	M39029/64-369
	HD 62																			M39029/58-360
5	SD 50	2.635	66.93	0.605	15.37	2.406	61.11	2.079	52.81	2.139	54.33	0.441	11.20	0.501	12.73	2.182	55.42	0.474	12.04	M39029/64-369
	HD 78																			M39029/58-360
6	HD 104	2.729	69.32	0.668	16.97	2.5	63.50	2.212	56.18	2.272	57.71	0.503	12.78	0.563	14.30	2.307	58.60	0.626	15.90	M39029/58-360

NOTES

- HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
- connectors are supplied with crimp contacts per M39029. Contacts are not installed. Refer to [HiPer-D® Contacts and Crimp Tools](#) for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

280-087 socket connectors with standard M24308 type mounting flange, integral banding platform and crimp termination



HiPer-D® socket connectors feature integrated banding platform, crimp, rear-releaseable size #20 or #22 contacts. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined aluminum shell, waterproof sealing and optional ground springs for improved resistance to electromagnetic interference. Gold-plated size #20 contacts conform to M39029/63-368 and accept #20 to #24 AWG wire. Gold-plated size #22 contacts conform to M39029/57-354 and accept #22 to #28 AWG wire. Contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone face seal and rear grommet meet IP67 immersion requirement. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

Ordering Information

Ordering Information				
Sample Part Number	280-087S	3S25	ME	P
Basic Part Number	280-087S			
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table			
Shell Finish	ME = Electroless Nickel Z1 = Passivated Stainless Steel MT = Nickel-PTFE ZM = Nickel over Stainless			
Mating Hardware	N = No Hardware (Through-Hole) L = Jackscrew, Hex Head, Low Profile S = Screwlock, Male, Hex Head, Low Profile P = #4-40 Female Jackpost K = Jackscrew, Slot Head, Extended Length T = Screwlock, Male, Slot Head, Extended Length			

Shell Size - Contact Arrangements

Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#22
Standard Density		
1S9	9	
2S15	15	
3S25	25	
4S37	37	
5S50	50	
High Density		
1H15		15
2H26		26
3H44		44
4H62		62
5H78		78
6H104		104

Mating Hardware

N Thru-Hole No Hardware	P Female Jackpost
S Captive Screwlock, Hex Head	L Captive Jackscrew, Hex Head
K Slot-Head Extended Jackscrew	T Slot-Head Extended Captive Screwlock

Materials and Finishes

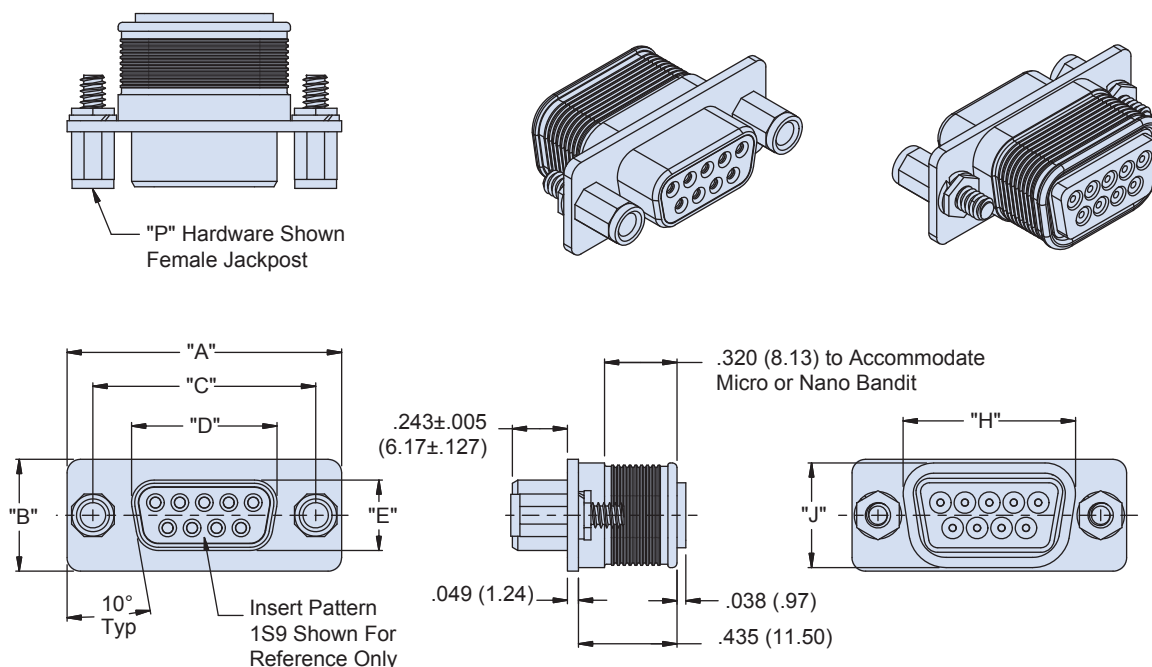
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microin. gold plated
Insulators	Thermoset epoxy
Retention Clips	Copper alloy
Grommet and Seal	Fluorosilicone rubber
EMI Spring	Copper alloy, nickel plated
Hardware	300 series stainless steel

Specifications

Current Rating	#22 5 AMPS, #20 7.5 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

280-087 socket connectors with standard M24308 type mounting flange, integral banding platform and crimp termination

280-087S DIMENSIONS

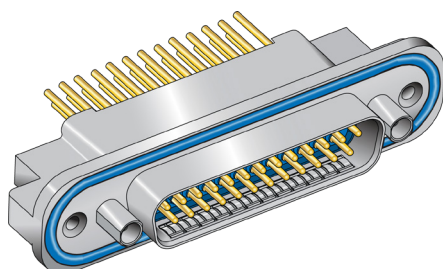


Shell Size	Insert Pattern	"A" ±.015		"B" ±.015		"C" ±.005		"D" ±.005		"E" ±.005		"H"		"J"		Contact P/N
		In.	mm.	In.	mm.	In.	mm.	In.	mm.	In.	mm.	In.	mm.	In.	mm.	
1	SD 9	1.213	30.81	0.494	12.55	0.984	24.99	0.643	16.33	0.311	7.90	0.760	19.30	0.462	11.73	M39029/63-368
	HD 15															M39029/57-354
2	SD 15	1.541	39.14	0.494	12.55	1.312	33.32	0.971	24.66	0.311	7.90	1.089	27.66	0.462	11.73	M39029/63-368
	HD 26															M39029/57-354
3	SD 25	2.088	53.04	0.494	12.55	1.852	47.04	1.511	38.8	0.311	7.90	1.629	41.38	0.462	11.73	M39029/63-368
	HD 44															M39029/57-354
4	SD 37	2.729	69.32	0.494	12.55	2.5	63.50	2.159	54.84	0.311	7.90	2.277	57.84	0.462	11.73	M39029/63-368
	HD 62															M39029/57-354
5	SD 50	2.635	66.93	0.605	15.37	2.406	61.11	2.064	52.43	0.423	10.74	2.182	55.42	0.474	12.04	M39029/63-368
	HD 78															M39029/57-354
6	HD 104	2.729	69.32	0.668	16.97	2.5	63.50	2.189	55.60	0.486	12.34	2.307	58.60	0.626	15.90	M39029/57-354

NOTES

- HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
- Connectors are supplied with crimp contacts per M39029. Contacts are not installed. Refer to [HiPer-D® Contacts and Crimp Tools](#) for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

280-022P straight PC tail pin connectors with O-ring flange for rear panel mounting



Rear panel mount HiPer-D® pin connectors feature non-removable size #20 or #22 straight PC tail contacts and a flange O-ring for a watertight panel seal. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined shell, waterproof sealing and optional ground springs for improved resistance to electromagnetic interference. #4-40 threaded mounting holes simplify panel attachment. Threaded holes on the rear of the connector allow attachment to circuit board. Contacts are gold plated and potted with epoxy. Aluminum shell. Glass-reinforced thermoset epoxy insulator, fluorosilicone face seal. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

B

How To Order						
Sample Part Number	280-022P	2S15	ME	G	P	A
Basic Part Number	280-022P					
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table					
Shell Finish	ME = Electroless Nickel JF = Cadmium with Yellow Chromate Z1 = Passivated Stainless Steel MT = Nickel-PTFE Z2 = Gold					
Ground Spring	G = Supplied with EMI Ground Spring N = No Ground Spring					
Mating Hardware	N = No Hardware (supplied with #8-32 tapped holes) G = Male Guide Pins P = #4-40 Female Jackposts B = Female Guide Bushings					
PC Tail Length	A = .125 (3.18) Tail Length B = .250 (6.35) Tail Length					

Shell Size - Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#22
Standard Density		
1S9	9	
2S15	15	
3S25	25	
4S37	37	
5S50	50	
High Density		
1H15		15
2H26		26
3H44		44
4H62		62
5H78		78
6H104		104

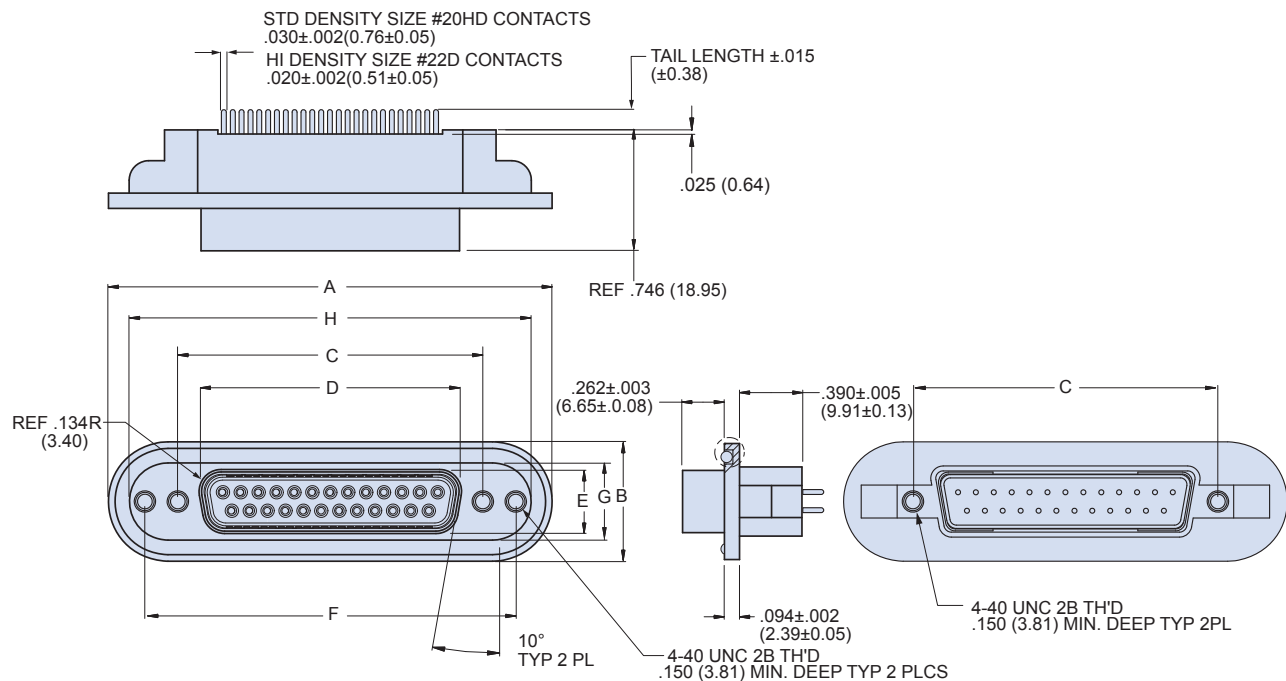
Mating Hardware	
N No Hardware #8-32 tapped hole 	P #4-40 Female Jackposts
B Female Guide Bushings 	G Male Guide Pins

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microin. gold plated
Insulators	Thermoset epoxy
Retention Clips	Beryllium copper alloy
O-ring and Seal	Fluorosilicone rubber
EMI Spring	Copper alloy, nickel plated
Hardware	300 series stainless steel

Specifications	
Current Rating	#22 5 AMPS, #20 7.5 AMPS
Test Voltage	1000 VAC RMS
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

280-022P straight PC tail pin connectors with O-ring flange for rear panel mounting

280-022P DIMENSIONS

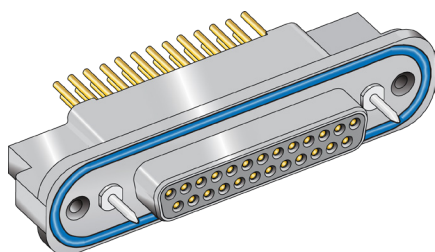


Shell Size	A		B		C Basic		D		E		F Basic		G		H	
	in $\pm .015$	mm ± 0.38	in $\pm .015$	mm ± 0.38	in.	mm	in $\pm .005$	mm ± 0.13	in $\pm .005$	mm ± 0.13	in	mm	in $\pm .005$	mm ± 0.13	in $\pm .015$	mm ± 0.38
1	1.865	47.37	.725	18.42	.984	24.99	.726	18.44	.389	9.88	1.424	36.17	.469	11.91	1.609	40.87
2	2.200	55.88	.725	18.42	1.312	33.32	1.054	26.77	.389	9.88	1.752	44.50	.469	11.91	1.944	49.38
3	2.736	69.49	.725	18.42	1.852	47.04	1.594	40.49	.389	9.88	2.292	58.22	.469	11.91	2.480	62.99
4	3.385	85.98	.725	18.42	2.500	63.50	2.242	56.95	.389	9.88	2.940	74.68	.469	11.91	3.129	79.48
5	3.289	83.54	.837	21.26	2.406	61.11	2.139	54.33	.501	12.73	2.846	72.29	.581	14.76	3.033	77.04
6	3.383	85.93	.899	22.83	2.500	63.50	2.272	57.71	.563	14.30	2.940	74.68	.643	16.33	3.127	79.43

NOTES

1. Contacts are factory-installed, non-removable and are potted with epoxy.
2. HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
3. For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
4. For printed circuit board mounting dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
5. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are interchangeable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
6. Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

280-023S straight PC tail socket connectors with O-ring flange for rear panel mounting



Rear panel mount HiPer-D® socket connectors feature non-removable size #20 or #22 straight PC tail contacts and a flange O-ring for a watertight panel seal. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined shell, waterproof sealing and optional ground springs for improved resistance to electromagnetic interference. #4-40 threaded mounting holes simplify panel attachment. Threaded holes on the rear of the connector allow attachment to circuit board. Contacts are potted with epoxy. Aluminum shell. Glass-reinforced thermoset epoxy insulators. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

B

How To Order					
Sample Part Number		280-023S	6H104	MT	P B
Basic Part Number	280-023S				
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table				
Shell Finish	ME = Electroless Nickel JF = Cadmium with Yellow Chromate Z1 = Passivated Stainless Steel MT = Nickel-PTFE Z2 = Gold				
Mating Hardware	N = No Hardware (supplied with #8-32 tapped holes) G = Male Guide Pins P = #4-40 Female Jackposts B = Female Guide Bushings				
PC Tail Length	A = .125 (3.18) Tail Length B = .250 (6.35) Tail Length				

Shell Size - Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#22
Standard Density		
1S9	9	
2S15	15	
3S25	25	
4S37	37	
5S50	50	
High Density		
1H15		15
2H26		26
3H44		44
4H62		62
5H78		78
6H104		104

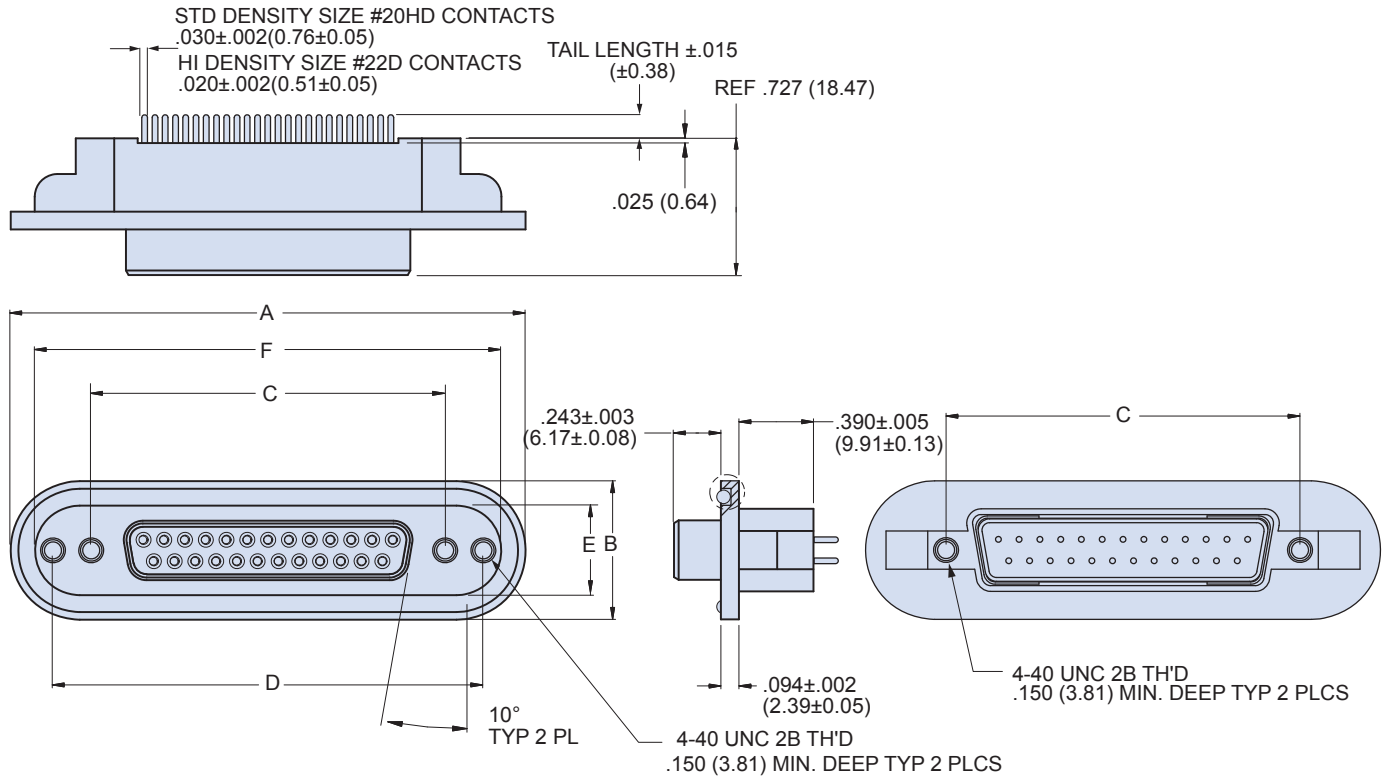
Mating Hardware	
N No Hardware #8-32 tapped hole 	P #4-40 Female Jackposts
B Female Guide Bushings 	G Male Guide Pins

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microin. gold plated
Insulator	Thermoset epoxy
Potting Compound	Epoxy
O-ring	Fluorosilicone rubber
Hardware	300 series stainless steel

Specifications	
Current Rating	#22 5 AMPS, #20 7.5 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

280-023S straight PC tail socket connectors with O-ring flange for rear panel mounting

280-023S DIMENSIONS

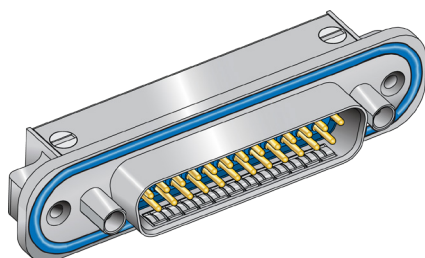


Shell Size	A		B		C Basic		D Basic		E		F	
	in	mm	in	mm	in.	mm	in	mm	in	mm	in	mm
1	1.865	47.37	.725	18.42	.984	24.99	1.424	36.17	.469	11.91	1.609	40.87
2	2.200	55.88	.725	18.42	1.312	33.32	1.752	44.50	.469	11.91	1.944	49.38
3	2.736	69.49	.725	18.42	1.852	47.04	2.292	58.22	.469	11.91	2.480	62.99
4	3.385	85.98	.725	18.42	2.500	63.50	2.940	74.68	.469	11.91	3.129	79.48
5	3.289	83.54	.837	21.26	2.406	61.11	2.846	72.29	.581	14.76	3.033	77.04
6	3.383	85.93	.899	22.83	2.500	63.50	2.940	74.68	.643	16.33	3.127	79.43

NOTES

1. Contacts are factory-installed, non-removable and are potted with epoxy.
2. HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
3. For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
4. For printed circuit board mounting dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
5. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are interchangeable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
6. Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

280-024P right angle PC tail pin connectors with O-ring flange for rear panel mounting



Right angle printed circuit board HiPer-D® pin connectors feature rugged one-piece machined aluminum shell and aluminum alloy cover for improved EMI protection. Contacts are non-removable size #20 or #22 PC tail contacts. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features environmental sealing and optional ground springs for improved resistance to electromagnetic interference. #4-40 threaded mounting holes simplify panel attachment. Threaded holes on the bottom of connector allow attachment to circuit board. Contacts are potted with epoxy. Glass-reinforced thermoset epoxy insulators, fluorosilicone face seal. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

B

How To Order						
Sample Part Number		280-024P	4S37	Z2	N	B B
Basic Part Number	280-024P					
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table					
Shell Finish	ME = Electroless Nickel JF = Cadmium with Yellow Chromate Z1 = Passivated Stainless Steel MT = Nickel-PTFE Z2 = Gold					
Ground Spring	G = Supplied with EMI Ground Spring N = No Ground Spring					
Mating Hardware	N = No Hardware (supplied with #8-32 tapped holes) G = Male Guide Pins P = #4-40 Female Jackposts B = Female Guide Bushings					
PC Tail Length	A = .125 (3.18) Tail Length B = .250 (6.35) Tail Length					

Shell Size - Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#22
Standard Density		
1S9	9	
2S15	15	
3S25	25	
4S37	37	
5S50	50	
High Density		
1H15		15
2H26		26
3H44		44
4H62		62
5H78		78
6H104		104

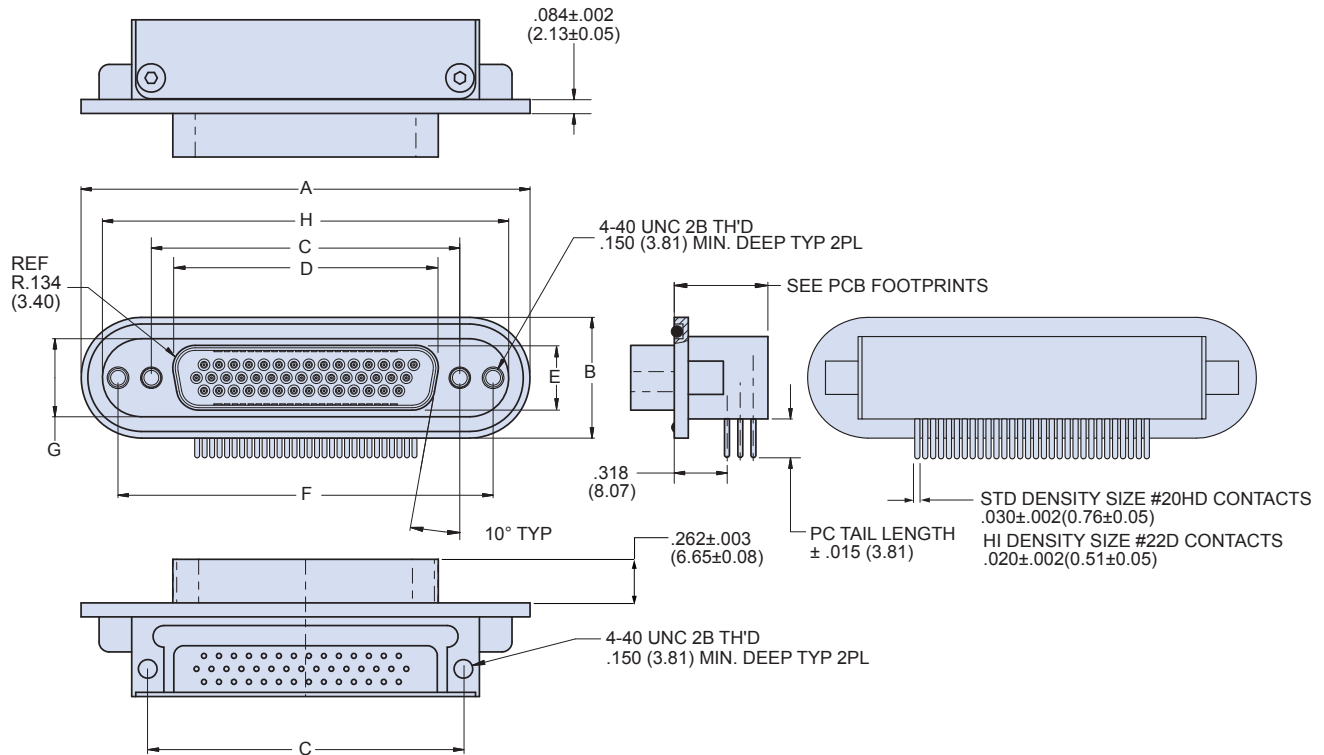
Mating Hardware	
N No Hardware #8-32 tapped hole 	P #4-40 Female Jackposts
B Female Guide Bushings 	G Male Guide Pins

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microin. gold plated
Insulators	Thermoset epoxy
Potting Compound	Epoxy
Face Seal and O-ring	Fluorosilicone rubber
Hardware	300 series stainless steel

Specifications	
Current Rating	#22 5 AMPS, #20 7.5 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

280-024P right angle PC tail pin connectors with O-ring flange for rear panel mounting

280-024P DIMENSIONS

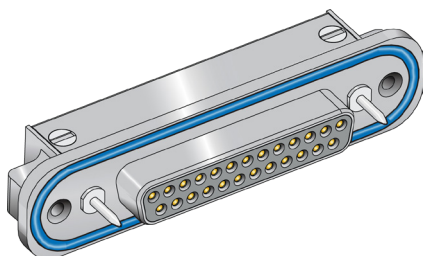


Shell Size	A		B		C Basic		D		E		F Basic		G		H	
	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in. ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38
1	1.865	47.37	.725	18.42	.984	24.99	.726	18.44	.389	9.88	1.424	36.17	.469	11.91	1.609	40.87
2	2.200	55.88	.725	18.42	1.312	33.32	1.054	26.77	.389	9.88	1.752	44.50	.469	11.91	1.944	49.38
3	2.736	69.49	.725	18.42	1.852	47.04	1.594	40.49	.389	9.88	2.292	58.22	.469	11.91	2.480	62.99
4	3.385	85.98	.725	18.42	2.500	63.50	2.242	56.95	.389	9.88	2.940	74.68	.469	11.91	3.129	79.48
5	3.289	83.54	.837	21.26	2.406	61.11	2.139	54.33	.501	12.73	2.846	72.29	.581	14.76	3.033	77.04
6	3.383	85.93	.899	22.83	2.500	63.50	2.272	57.71	.563	14.30	2.940	74.68	.643	16.33	3.127	79.43

NOTES

1. Contacts are factory-installed, non-removable and are potted with epoxy.
2. HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
3. For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
4. For printed circuit board mounting dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
5. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are interchangeable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
6. Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

280-025S right angle PC tail socket connectors with O-ring flange for rear panel mounting



Rear panel mount HiPer-D® right angle PC tail socket connectors feature rugged one-piece machined aluminum shell and aluminum alloy cover for improved EMI protection. Contacts are non-removable size #20 or #22. Flange O-ring provides panel seal. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features environmental sealing and optional blind mate hardware. #4-40 threaded mounting holes simplify panel attachment. Threaded holes on the bottom of the connector allow attachment to circuit board. Contacts are potted with epoxy. Glass-reinforced thermoset epoxy insulators. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

B

How To Order					
Sample Part Number	280-025S	5H78	MT	G	B
Basic Part Number					
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table				
Shell Finish	ME = Electroless Nickel JF = Cadmium with Yellow Chromate Z1 = Passivated Stainless Steel		MT = Nickel-PTFE Z2 = Gold		
Mating Hardware	N = No Hardware (supplied with #8-32 tapped holes) G = Male Guide Pins		P = #4-40 Female Jackposts B = Female Guide Bushings		
PC Tail Length	A = .125 (3.18) Tail Length		B = .250 (6.35) Tail Length		

Shell Size - Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#22
Standard Density		
1S9	9	
2S15	15	
3S25	25	
4S37	37	
5S50	50	
High Density		
1H15		15
2H26		26
3H44		44
4H62		62
5H78		78
6H104		104

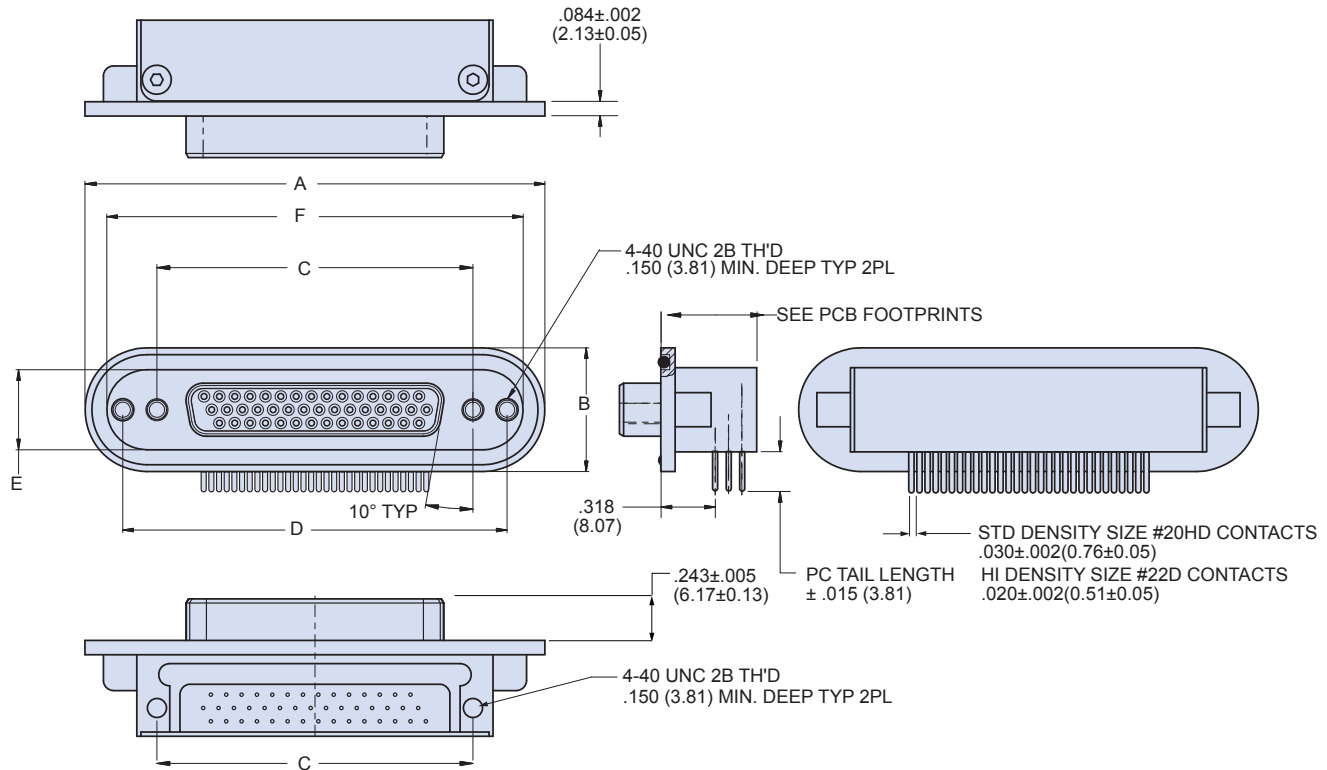
Mating Hardware	
N No Hardware #8-32 tapped hole 	P #4-40 Female Jackposts
B Female Guide Bushings 	G Male Guide Pins

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microin. gold plated
Insulator	Thermoset epoxy
Potting Compound	Epoxy
O-ring	Fluorosilicone rubber
Hardware	300 series stainless steel

Specifications	
Current Rating	#22 5 AMPS, #20 7.5 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

280-025S right angle PC tail socket connectors with O-ring flange for rear panel mounting

280-025S DIMENSIONS

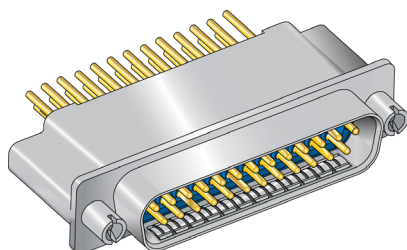


Shell Size	A		B		C Basic		D Basic		E		F	
	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in	mm	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38
1	1.865	47.37	.725	18.42	.984	24.99	1.424	36.17	.469	11.91	1.609	40.87
2	2.200	55.88	.725	18.42	1.312	33.32	1.752	44.50	.469	11.91	1.944	49.38
3	2.736	69.49	.725	18.42	1.852	47.04	2.292	58.22	.469	11.91	2.480	62.99
4	3.385	85.98	.725	18.42	2.500	63.50	2.940	74.68	.469	11.91	3.129	79.48
5	3.289	83.54	.837	21.26	2.406	61.11	2.846	72.29	.581	14.76	3.033	77.04
6	3.383	85.93	.899	22.83	2.500	63.50	2.940	74.68	.643	16.33	3.127	79.43

NOTES

1. Contacts are factory-installed, non-removable and are potted with epoxy.
2. HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
3. For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
4. For printed circuit board mounting dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
5. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
6. Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

280-026P straight PC tail pin connectors with low profile mounting flange



Low profile HiPer-D® straight PC tail pin connectors feature non-removable size #20 or #22 contacts. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined shell, waterproof sealing and optional ground springs for improved resistance to electromagnetic interference. Threaded holes on the rear of the connector allow attachment to circuit board. Contacts are potted with epoxy. Aluminum shell. Glass-reinforced thermoset epoxy insulators, fluorosilicone face seal. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

B

How To Order						
Sample Part Number		280-026P	5S50	JF	N	P
Basic Part Number	280-026P					
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table					
Shell Finish	ME = Electroless Nickel JF = Cadmium with Yellow Chromate Z1 = Passivated Stainless Steel		MT = Nickel-PTFE Z2 = Gold			
Ground Spring	G = Supplied with EMI Ground Spring		N = No Ground Spring			
Mating Hardware	N = No Hardware (supplied with #4-40 tapped holes)		P = #4-40 Female Jackposts			
PC Tail Length	A = .125 (3.18) Tail Length		B = .250 (6.35) Tail Length			

Shell Size - Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#22
Standard Density		
1S9	9	
2S15	15	
3S25	25	
4S37	37	
5S50	50	
High Density		
1H15		15
2H26		26
3H44		44
4H62		62
5H78		78
6H104		104

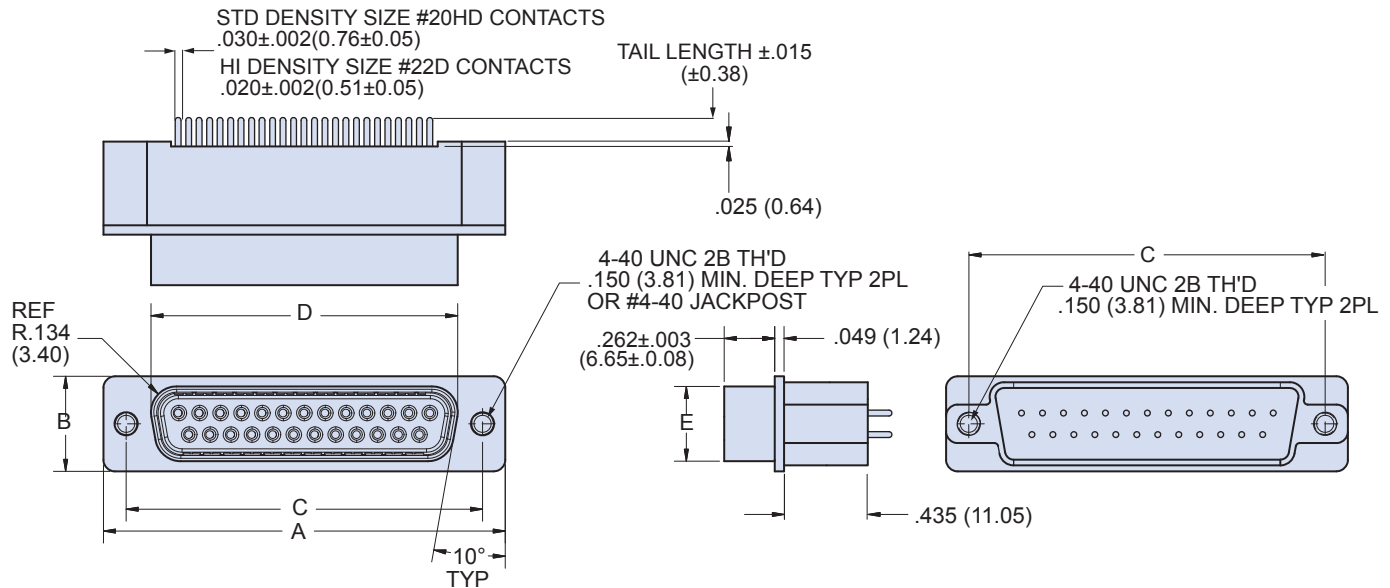
Mating Hardware
N No Hardware #4-40 Female Threads in Mounting Holes
Choose this option for rear panel mounting and order jackpost kit 289-016 separately.
P #4-40 Female Jackposts

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microin. gold plated
Insulator	Thermoset epoxy
Potting Compound	Epoxy
Face Seal	Fluorosilicone rubber
Hardware	300 series stainless steel

Specifications	
Current Rating	#22 5 AMPS, #20 7.5 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

280-026P straight PC tail pin connectors with low profile mounting flange

280-026P DIMENSIONS

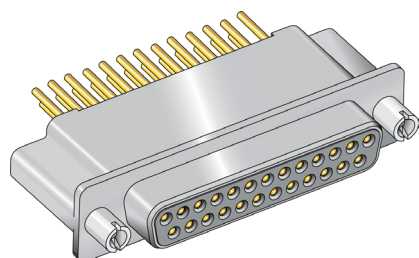


Shell Size	A		B		C Basic		D		E	
	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in. ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13
1	1.213	30.81	.494	12.55	.984	24.99	.726	18.44	.389	9.88
2	1.541	39.14	.494	12.55	1.312	33.32	1.054	26.77	.389	9.88
3	2.088	53.04	.494	12.55	1.852	47.04	1.594	40.49	.389	9.88
4	2.729	69.32	.494	12.55	2.500	63.50	2.242	56.95	.389	9.88
5	2.635	66.93	.605	15.37	2.406	61.11	2.139	54.33	.501	12.73
6	2.729	69.32	.668	16.97	2.500	63.50	2.272	57.71	.563	14.30

NOTES

1. Contacts are factory-installed, non-removable and are potted with epoxy.
2. HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
3. For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
4. For printed circuit board mounting dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
5. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are interchangeable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
6. Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

280-027S straight PC tail socket connectors with low profile mounting flange

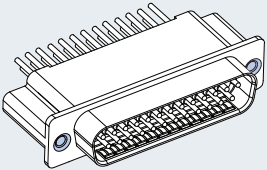
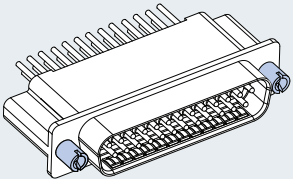


Low profile HiPer-D® straight PC tail socket connectors feature non-removable size #20 or #22 contacts. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined shell and waterproof sealing for improved resistance to electromagnetic interference. Threaded holes on the rear of the connector allow attachment to circuit board. Contacts are potted with epoxy. Aluminum shell. Glass-reinforced thermoset epoxy insulators. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

B

How To Order						
Sample Part Number		280-027S	C	3S25	ME	N A
Basic Part Number	280-027S					
Shell Style	C = Compact Flange (Omit for Standard Shell)					
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table					
Shell Finish	ME = Electroless Nickel Over Aluminum ZM = Electroless Nickel Over Stainless MT = Nickel Fluorocarbon Over Aluminum JF = Yellow Chromate Over Cadmium Z1 = Passivated Stainless					
Mating Hardware	N = None (Tapped) P = Female Jack-Post S = Captive Jackscrew L = Captive Jackscrew (S and L For Use Only with Compact Flange Shell Option)					
PC Tail Length	A = .125 (3.18) B = .250 (6.35) C = .375 (9.52) D = .150 (3.81) E = .165 (4.19) F = .188 (4.78) G = .425 (10.80)					

Shell Size - Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#22
Standard Density		
1S9	9	
2S15	15	
3S25	25	
4S37	37	
5S50	50	
High Density		
1H15		15
2H26		26
3H44		44
4H62		62
5H78		78
6H104		104

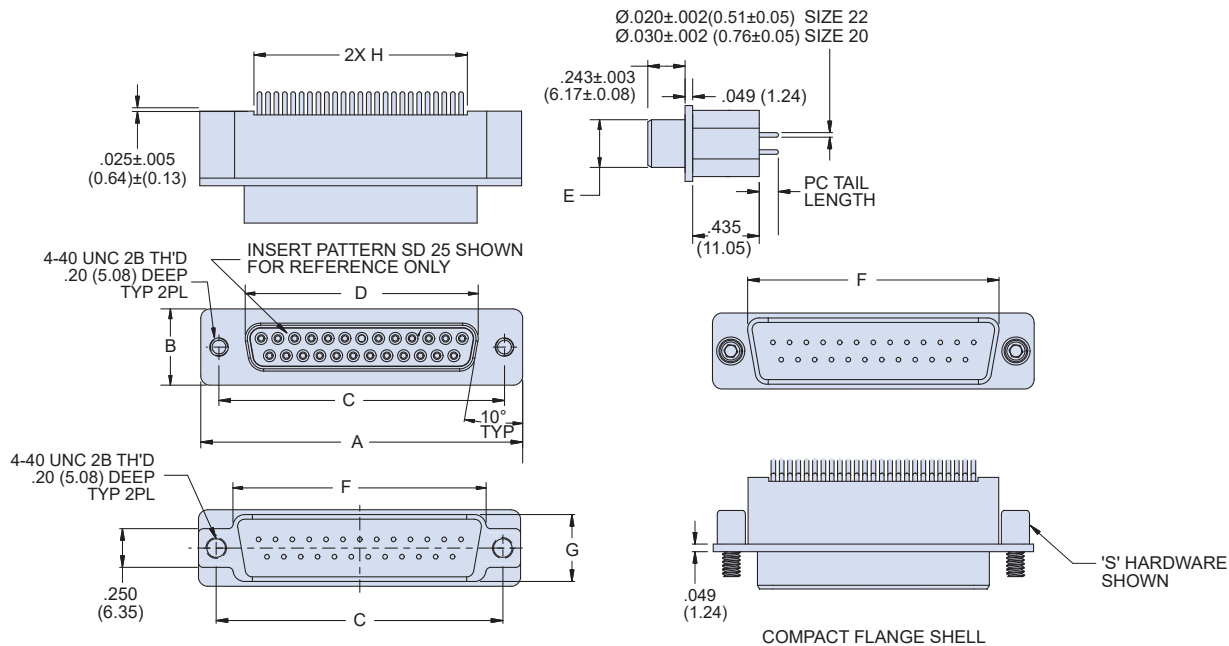
Mating Hardware
N No Hardware #4-40 Female Threads in Mounting Holes 
Choose this option for rear panel mounting and order jackpost kit 289-016 separately.
P #4-40 Female Jackposts 

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microinches gold plated
Insulator	Thermoset epoxy
Potting Compound	Epoxy
Hardware	300 series stainless steel

Specifications	
Current Rating	#22 5 AMPS, #20 7.5 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

280-027S straight PC tail socket connectors with low profile mounting flange

280-027S DIMENSIONS

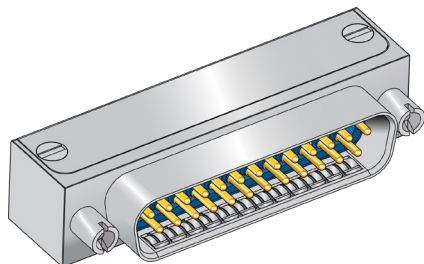


Shell Size	Insert Pattern	A		B		C		D		E		F		G		H	
		in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
1	SD 9	1.213	30.81	.494	12.55	.984	24.99	0.643	16.33	0.311	7.90	0.769	19.53	0.432	10.97	0.520	13.21
	HD 15																
2	SD 15	1.541	39.14	.494	12.55	1.312	33.32	0.971	24.66	0.311	7.90	1.093	27.76	0.432	10.97	0.844	21.44
	HD 26																
3	SD 25	2.088	53.04	.494	12.55	1.852	47.04	1.511	38.38	0.311	7.90	1.635	41.53	0.432	10.97	1.386	35.20
	HD 44																
4	SD 37	2.729	69.32	.494	12.55	2.500	63.50	2.159	54.84	0.311	7.90	2.282	57.96	0.432	10.97	2.034	51.66
	HD 62																
5	SD 50	2.635	66.93	.605	15.37	2.406	61.11	2.064	52.43	0.423	10.74	2.188	55.58	0.544	13.82	1.887	47.93
	HD 78																
6	HD 104	2.729	69.32	.668	16.97	2.500	63.50	2.189	55.60	0.486	12.34	2.312	58.72	0.606	15.39	1.990	50.55

NOTES

1. Contacts are factory-installed, non-removable and are potted with epoxy.
2. HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
3. For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
4. For printed circuit board mounting dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
5. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
6. Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

280-028P right angle PC tail pin connectors with low profile mounting flange



Low profile right angle PC tail HiPer-D® pin connectors feature rugged machined aluminum shell and aluminum alloy cover for improved EMI protection. Contacts are non-removable, size #20 or #22. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a resilient face seal for environmental protection and optional ground springs for improved resistance to electromagnetic interference. Threaded holes on the bottom of the connector allow attachment to circuit board. Contacts are potted with epoxy. Glass-reinforced thermoset epoxy insulators, fluorosilicone face seal. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

B

How To Order						
Sample Part Number	280-028P	4H62	ME	G	N	A
Basic Part Number	280-028P					
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table					
Shell Finish	ME = Electroless Nickel JF = Cadmium with Yellow Chromate Z1 = Passivated Stainless Steel		MT = Nickel-PTFE Z2 = Gold			
Ground Spring	G = Supplied with EMI Ground Spring		N = No Ground Spring			
Mating Hardware	N = No Hardware (supplied with #4-40 tapped holes)		P = #4-40 Female Jackposts			
PC Tail Length	A = .125 (3.18) Tail Length		B = .250 (6.35) Tail Length			

Shell Size - Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#22
Standard Density		
1S9	9	
2S15	15	
3S25	25	
4S37	37	
5S50	50	
High Density		
1H15		15
2H26		26
3H44		44
4H62		62
5H78		78
6H104		104

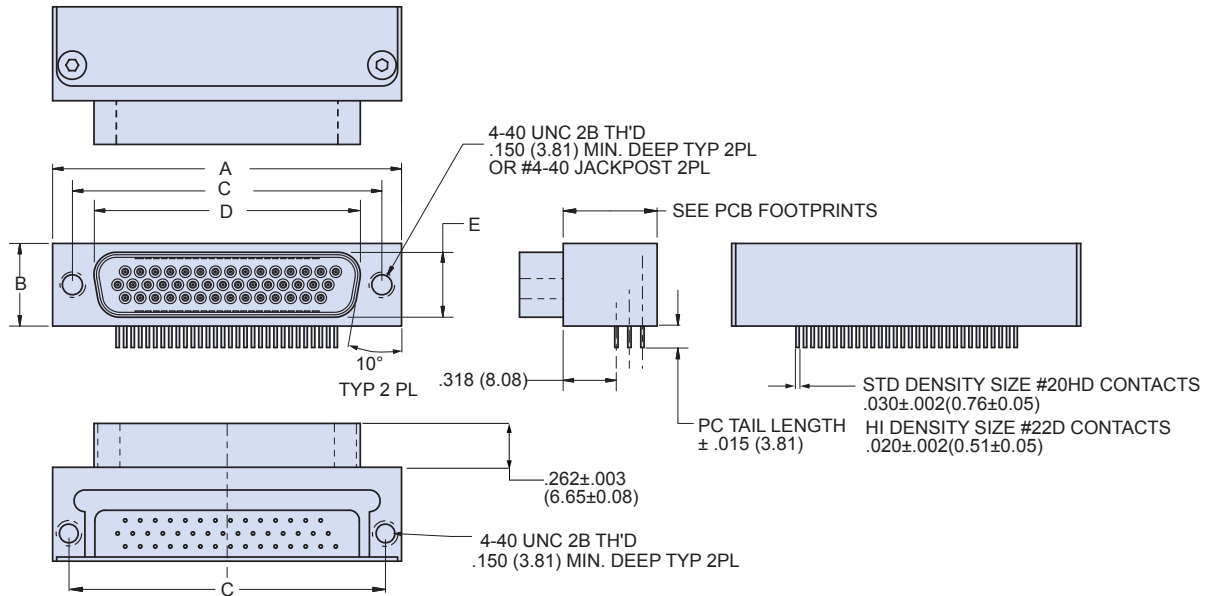
Mating Hardware
N No Hardware #4-40 Female Threads in Mounting Holes
Choose this option for rear panel mounting and order jackpost kit 289-016 separately.
P #4-40 Female Jackposts

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microin. gold plated
Insulators	Thermoset epoxy
Potting Compound	Epoxy
Interfacial Seal	Fluorosilicone rubber
Hardware	300 series stainless steel

Specifications	
Current Rating	#22 5 AMPS, #20 7.5 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

280-028P right angle PC tail pin connectors with low profile mounting flange

280-028P DIMENSIONS

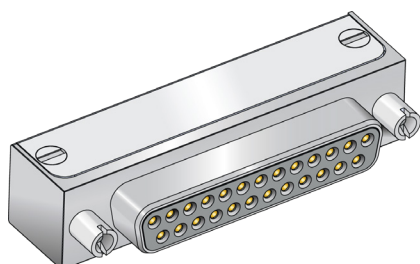


Shell Size	A		B		C Basic		D		E	
	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in. ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13
1	1.213	30.81	.494	12.55	.984	24.99	.726	18.44	.389	9.88
2	1.541	39.14	.494	12.55	1.312	33.32	1.054	26.77	.389	9.88
3	2.088	53.04	.494	12.55	1.852	47.04	1.594	40.49	.389	9.88
4	2.729	69.32	.494	12.55	2.500	63.50	2.242	56.95	.389	9.88
5	2.635	66.93	.605	15.37	2.406	61.11	2.139	54.33	.501	12.73
6	2.729	69.32	.668	16.97	2.500	63.50	2.272	57.71	.563	14.30

NOTES

1. Contacts are factory-installed, non-removable and are potted with epoxy.
2. HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
3. For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
4. For printed circuit board mounting dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
5. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are interchangeable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
6. Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

280-029S right angle PC tail socket connectors with low profile mounting flange



Low profile right angle PC tail HiPer-D® socket connectors feature rugged machined aluminum shell and aluminum alloy cover for improved EMI protection. Contacts are non-removable size, #20 or #22. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features epoxy potting for environmental sealing. Threaded holes on the rear of the connector allow attachment to circuit board. Glass-reinforced thermoset epoxy insulators. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

B

How To Order					
Sample Part Number		280-029S	3S25	JF	P A
Basic Part Number	280-029S				
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table				
Shell Finish	ME = Electroless Nickel MT = Nickel-PTFE JF = Cadmium with Yellow Chromate Z2 = Gold Z1 = Passivated Stainless Steel				
Mating Hardware	N = No Hardware (supplied with #4-40 tapped holes) P = #4-40 Female Jackposts				
PC Tail Length	A = .125 (3.18) Tail Length B = .250 (6.35) Tail Length				

Shell Size - Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#22
Standard Density		
1S9	9	
2S15	15	
3S25	25	
4S37	37	
5S50	50	
High Density		
1H15		15
2H26		26
3H44		44
4H62		62
5H78		78
6H104		104

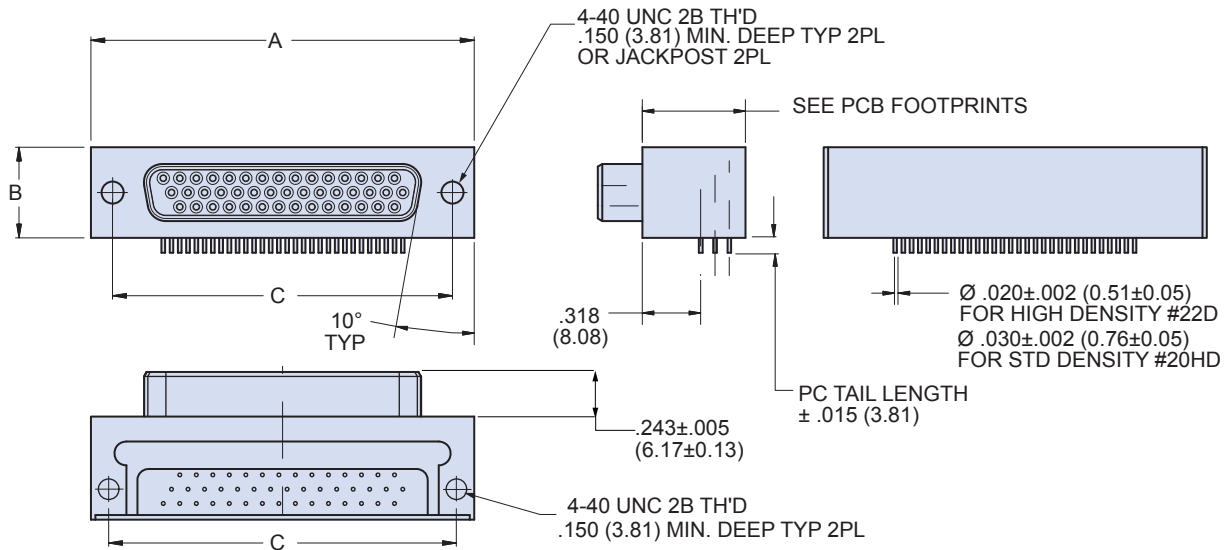
Mating Hardware
N No Hardware #4-40 Female Threads in Mounting Holes
Choose this option for rear panel mounting and order jackpost kit 289-016 separately.
P #4-40 Female Jackposts

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microinches gold plated
Insulator	Thermoset epoxy
Potting Compound	Epoxy
Hardware	300 series stainless steel

Specifications	
Current Rating	#22 5 AMPS, #20 7.5 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

280-029S right angle PC tail socket connectors with low profile mounting flange

280-029S DIMENSIONS



Shell Size	A		B		C Basic	
	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in. ± .015	mm ± 0.38
1	1.213	30.81	.494	12.55	.984	24.99
2	1.541	39.14	.494	12.55	1.312	33.32
3	2.088	53.04	.494	12.55	1.852	47.04
4	2.729	69.32	.494	12.55	2.500	63.50
5	2.635	66.93	.605	15.37	2.406	61.11
6	2.729	69.32	.668	16.97	2.500	63.50

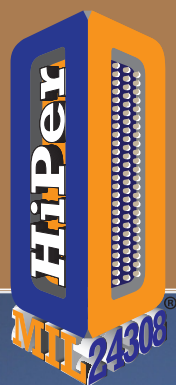
NOTES

- Contacts are factory-installed, non-removable and are potted with epoxy.
- HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
- For printed circuit board mounting dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
- HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are interchangeable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

SERIES 28

Combo HiPer-D®

Now available—twenty power, signal, and RF combo arrangements. Tooled and ready for immediate application.



Combo D-subminiature M24308 connectors are ideally suited for use in analog signal, power, and RF applications. Glenair HiPer-D® connectors with combo layouts deliver both the flexibility and convenience of mixed size #8 and size #20 contact arrangements, as well as the high performance attributes of this ruggedized, environmental version of the M24308. Over 20 insert arrangements are available, including native size #8 as well as mixed size #8 and size #20. Crimp contact and PC board terminations are available with both standard and low profile shells. Designed for use in power controllers, radar systems, video applications and other military and aerospace electronic equipment. All HiPer-D® combo arrangements are tooled and ready for immediate application.



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SERIES 28

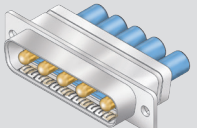
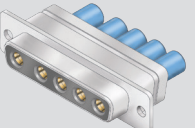
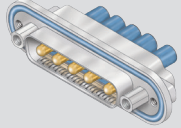
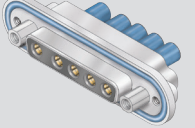
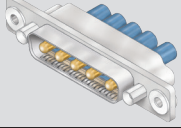
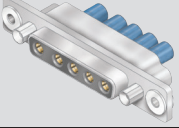
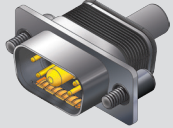
HiPer-D® Combo Connectors

Product Selection Guide

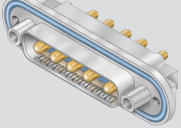
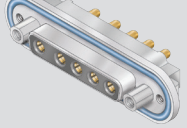
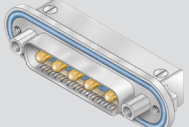
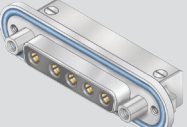
Product Overview

Introduction to Combo HiPer-D Connectors	Page C-2
Contact Arrangements	Page C-3
Materials and Finishes	Page C-4
Product Specifications	Page C-5

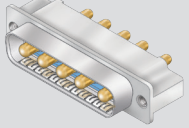
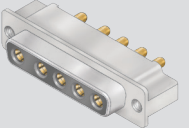
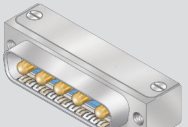
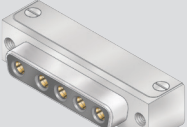
Crimp Termination - for Attaching Wires

Inline		280-046 Pin Page C-6		280-047 Socket Page C-8
Rear Panel Mount		280-048 Pin Page C-10		280-049 Socket Page C-12
Float Mount		280-058 Pin Page C-14		280-059 Socket Page C-16
Integral Banding Platform		280-088 Pin Page C-18		280-089 Socket Page C-20

PC Board - with Panel O-Ring

Straight PCB		280-050 Pin Page C-22		280-051 Socket Page C-24
Right Angle PCB		280-052 Pin Page C-26		280-053 Socket Page C-28

PC Board - with Low Profile Flange

Straight PCB		280-054 Pin Page C-30		280-055 Socket Page C-32
Right Angle PCB		280-056 Pin Page C-34		280-057 Socket Page C-36

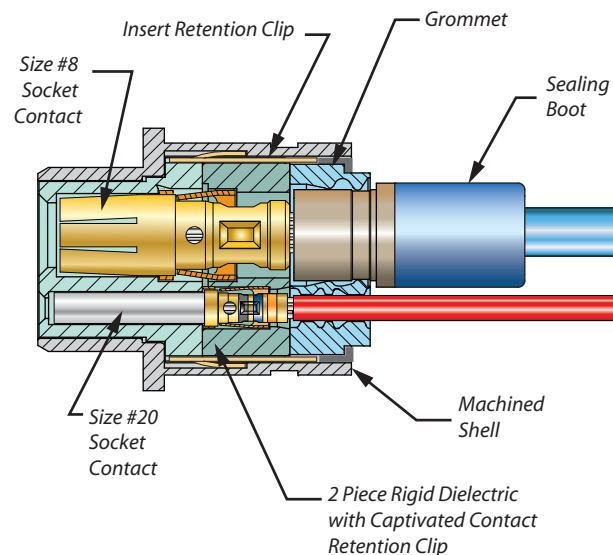
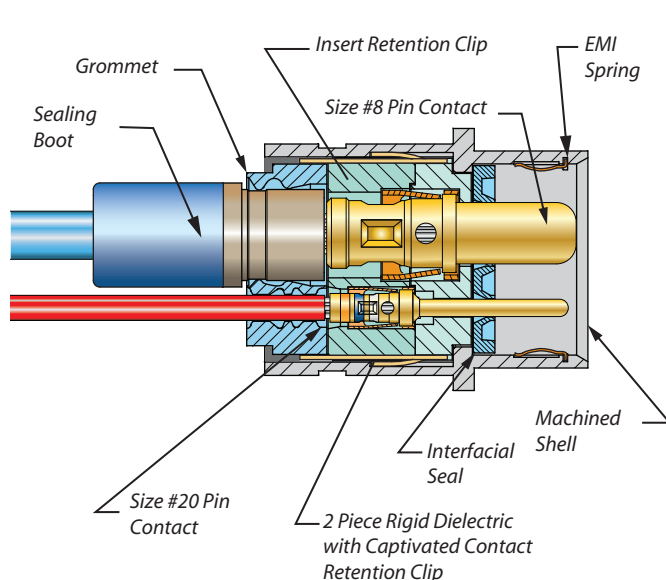


SERIES 28 HiPer-D Combo Connectors

Product Features

- Size #8 Contacts
- 20 Contact Arrangements
- Closed Entry Insulator Protects Socket Contacts
- EMI Protection
- High Temperature Thermoset Epoxy Insulators
- Watertight Sealing
- Rugged Machined One-Piece Shell

The Combo *Hi-Performance* D-Sub connector combines size #8 power or RF contacts with size #20 signal pins. The HiPer-D® meets the need for improved performance in hostile environments. Unlike standard M24308 connectors with stamped steel shells, the HiPer-D® connector features a one-piece machined aluminum shell. The thermoset epoxy insulators are capable of 200°C continuous operating temperature. Aerospace grade fluorosilicone grommets and face seals provide environmental protection.

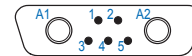
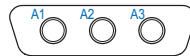


SERIES 28 HiPer-D® Combo Connectors

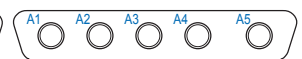
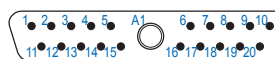
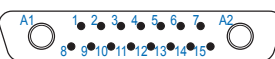
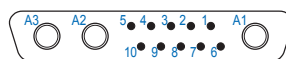


Reference and Technical Data Combo HiPer-D® power, signal and RF contact arrangements

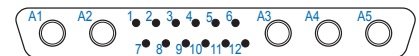
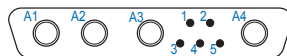
Mating face of pin connector. Socket connector numbers are reversed.



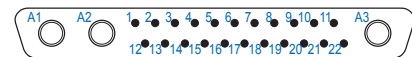
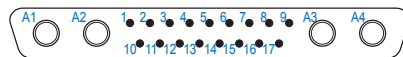
Arrangement	1-2W2	1-5W1	2-3W3	2-7W2	2-11W1
Shell Size	1	1	2	2	2
Contacts	2 #8	4 #20, 1 #8	3 #8	5 #20, 2 #8	10 #20, 1 #8



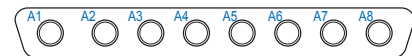
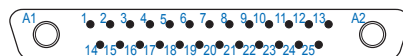
Arrangement	3-13W3	3-17W2	3-21W1	3-5W5
Shell Size	3	3	3	3
Contacts	10 #20, 3 #8	15 #20, 2 #8	20 #20, 1 #8	5 #8



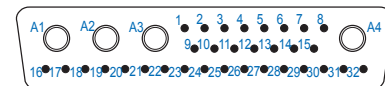
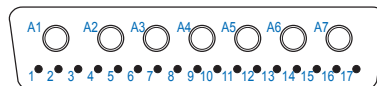
Arrangement	3-9W4	4-13W6	4-17W5
Shell Size	3	4	4
Contacts	5 #20, 4 #8	7 #20, 6 #8	12 #20, 5 #8



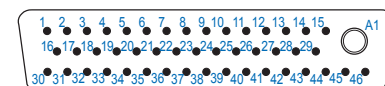
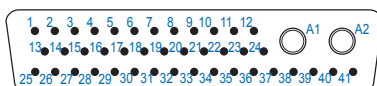
Arrangement	4-21WA4	4-25W3
Shell Size	4	4
Contacts	17 #20, 4 #8	22 #20, 3 #8



Arrangement	4-27W2	4-8W8
Shell Size	4	4
Contacts	25 #20, 2 #8	8 #8



Arrangement	5-24W7	5-36W4
Shell Size	4	5
Contacts	17 #20, 7 #8	32 #20, 4 #8



Arrangement	5-43W2	5-47W1
Shell Size	5	5
Contacts	41 #20, 2 #8	46 #20, 1 #8

SERIES 28 HiPer-D® Combo Connectors



Reference and Technical Data Combo HiPer-D® materials and finishes

Description	Material	Finish
Contacts	Copper Alloy	Gold plated 50 microinches minimum over nickel underplate
Socket Contact Hood (Size 20)	Stainless steel	Passivated
Shell	Aluminum Alloy 6061 or stainless steel (300 series)	See ordering information
Insulators	Thermoset epoxy resin per ASTM D-5948	None
Interfacial Seal	Fluorosilicone	None
Grommet	Fluorosilicone	None
EMI Spring	Copper alloy	Electroless nickel
Contact retention clips	Copper alloy	None
Insert retention clip	Copper alloy	None
Sealant	RTV silicone	None
Hardware	Stainless steel (300 series)	Passivated
O-ring	Fluorosilicone	None

SERIES 28 HiPer-D® Combo Connectors



Reference and Technical Data Combo HiPer-D® product specifications

Description	Requirement	Procedure
Voltage Rating (DWV)	1000 VAC Sea Level	EIA-364-20
Operating Temperature	-65° C. to +200° C.	
Insulation Resistance	5000 megohms minimum	EIA-364-21
Current Rating	Size #20 contacts 7.5 Amps max. Size #8 contacts 40 Amps max.	
Contact Resistance	Wire Size Test Current Millivolt Drop	EIA-364-06
	8 46 26	
	10 33 33	
	12 23 42	
	14 17 40	
	16 13 49	
	20 7.5 55	
	22 5 73	
	24 3 45	
Low Level Contact Resistance	Wire Size Max Milliohms	EIA-364-23
	20 9	
	22 15	
	24 20	
Shell-to-Shell Resistance (connectors with ground springs)	2.5 milli-volt drop maximum	EIA-364-83
Shielding Effectiveness	Freq. GHz Min Attenuation (dB)	EIA-364-66 Electroless nickel plated shells with ground spring installed
	0.1 100	
	0.4 90	
	0.8 85	
	1.0 80	
	3.0 55	
	6.0 40	
	10.0 30	
Water Immersion, mated	1 hour immersion at a depth of 1 meter	MIL-STD-810F Method 512.4
Ingress Protection Rating	IP67, mated connectors	IEC-60529
Vibration, Sine	20 g's	EIA-364-28
Vibration, Random	43 g's	EIA-364-28
Mechanical Shock	300 g's	EIA-364-27
Thermal Shock	-65° C. to +200° C.	EIA-364-32
Humidity	10 cycles, 10 days, 25°C to 65°C	EIA-364-31
Salt Spray	Shell Finish Code Hours	EIA-364-26
	Yel Chromate/ Cadmium JF 500	
	Electroless Nickel ME 96	
	Nickel-PTFE MT 500	
	Gold Z2 48	
	Passivated Stainless Steel Z1 500	
Altitude Immersion	75,000 feet	EIA-364-03
Fluid Immersion	No damage from solvents, oils, and fuels	EIA-364-10
Magnetic Permeability	2 μ maximum	EIA-364-54
Mating Force	[(# of size 8 contacts) X 5.0] + [(# of size 20 contacts) X .75] + 3 = (Maximum Mating Force in pounds)	EIA-364-13
Mechanical Durability	500 Mating Cycles	EIA-364-09

SERIES 28 HiPer-D® Combo Connectors



280-046P combo cable pin connectors with standard mounting flange, crimp termination



Combo HiPer-D® pin connectors feature size #20 signal contacts and size #8 power or coax contacts. **Size #8 contacts are ordered separately.** The HiPer-D® features a rugged machined aluminum shell, waterproof sealing and optional ground springs for improved resistance to electromagnetic interference. Size #20 contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone face seal and rear grommet meet IP67 immersion requirement. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order					
Sample Part Number	280-046P	3-5W5	MT	G	P
Basic Part Number	280-046P				
Shell Size - Contact Arrangement	See Shell Size - Contact Arrangements Table				
Shell Finish	ME = Electroless Nickel MT = Nickel-PTFE JF = Cadmium with Yellow Chromate Z2 = Gold Z1 = Passivated Stainless Steel				
Ground Spring	G = Supplied with EMI Ground Spring N = No Ground Spring				
Mating Hardware	N = No Hardware (Through-Hole) P = #4-40 Female Jackpost L = Jackscrew, Hex Head, Low Profile K = Jackscrew, Slot Head, Extended Length S = Screwlock, Male, Hex Head, Low Profile T = Screwlock, Male, Slot Head, Extended Length				

Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#8
1-2W2		2
1-5W1	4	1
2-3W3		3
2-7W2	5	2
2-11W1	10	1
3-5W5		5
3-9W4	5	4
3-13W3	10	3
3-17W2	15	2
3-21W1	20	1
4-8W8		8
4-13W6	7	6
4-17W5	12	5
4-21WA4	17	4
4-25W3	22	3
4-27W2	25	2
5-24W7	17	7
5-36W4	32	4
5-43W2	41	2
5-47W1	46	1

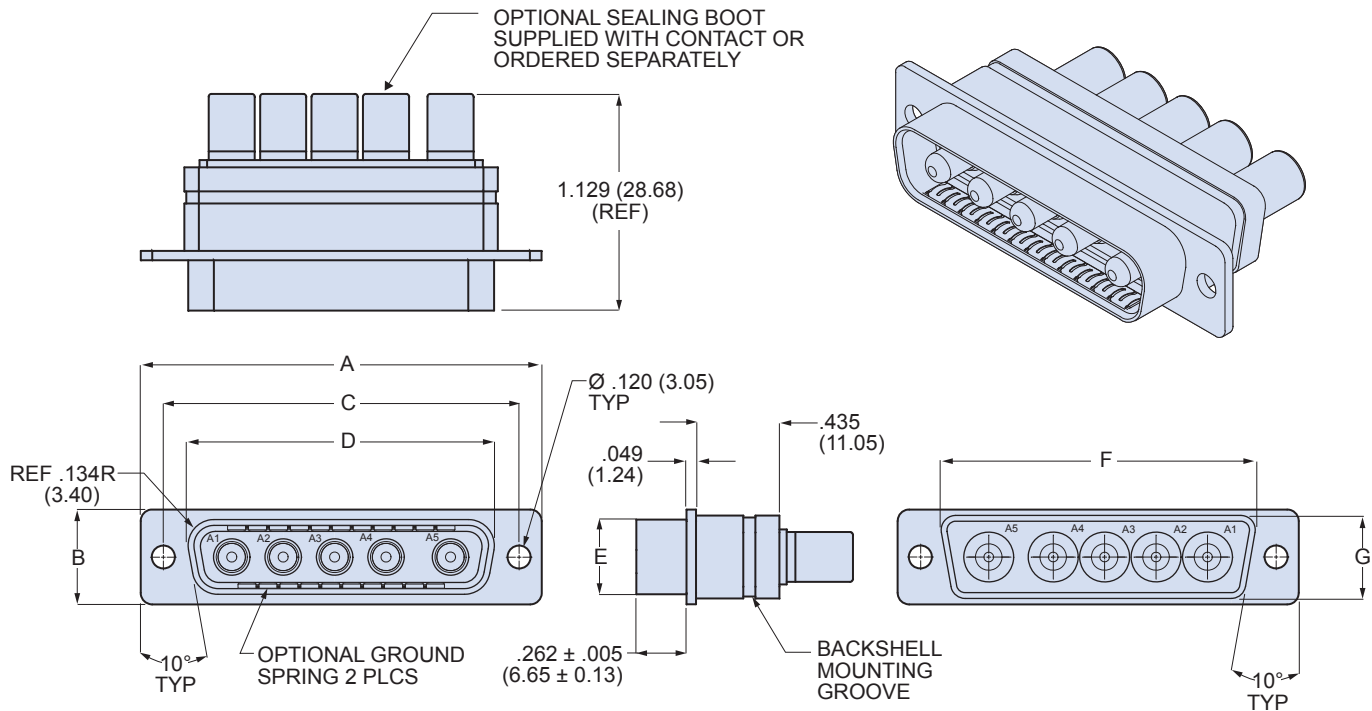
Mating Hardware	
N Thru-Hole No Hardware	P Female Jackpost
S Captive Screwlock, Hex Head	L Captive Jackscrew, Hex Head
K Slot-Head Extended Jackscrew	T Slot-Head Extended Captive Screwlock

Specifications	
Current Rating	#20 7.5 AMPS, #8 40 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microinches gold
Insulators	Thermoset epoxy
EMI Spring	Copper alloy, nickel plated
Retention Clips	Copper alloy
Grommet, Face Seal	Fluorosilicone rubber
Hardware	300 series stainless steel

280-046P combo cable pin connectors with standard mounting flange, crimp termination

280-046P DIMENSIONS



Dimensions														
Shell Size	A		B		C Basic		D		E		F Max.		G Max.	
	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in.	mm	in.	mm
1	1.213	30.81	.494	12.55	.984	24.99	.726	18.44	.389	9.88	.769	19.53	.432	10.97
2	1.541	39.14	.494	12.55	1.312	33.32	1.054	26.77	.389	9.88	1.093	27.76	.432	10.97
3	2.088	53.04	.494	12.55	1.852	47.04	1.594	40.49	.389	9.88	1.635	41.53	.432	10.97
4	2.729	69.32	.494	12.55	2.500	63.50	2.242	56.95	.389	9.88	2.282	57.96	.432	10.97
5	2.635	66.93	.605	15.37	2.406	61.11	2.139	54.33	.501	12.73	2.188	55.58	.544	13.82

NOTES

- See [About Series 28 HiPer-D® Shell Plating Options](#) for additional shell material and finish options. Glenair offers the industry's widest selection of plating options with no minimum order quantities or setup charges.
- For panel cutouts, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
- Connectors are supplied with size #20 crimp contacts per M39029. Contacts are not installed. Refer to [HiPer-D® Contacts and Tools](#) section for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- Size 8 contacts are ordered separately.** Refer to [HiPer-D® Contacts and Tools](#) section for contact ordering information, specifications, crimp tool information, and insertion/extraction tools.
- Combo HiPer-D® connectors meet the applicable requirements of MIL-DTL-24308 and are intermateable with standard non-environmental D Subminiature connectors with corresponding contact arrangements and type. **Size 8 contacts from other manufacturers cannot be installed in HiPer-D® connectors.**
- Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

280-047S combo cable socket connectors with standard mounting flange, crimp termination



Combo HiPer-D® socket connectors feature size #20 signal contacts and size #8 power or coax contacts. **Size #8 contacts are ordered separately.** The HiPer-D® features a rugged machined aluminum shell, waterproof sealing and optional ground springs for improved resistance to electromagnetic interference. Size #20 contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone rear grommet meets IP67 immersion requirement. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order

How To Order				
Sample Part Number	280-047S	3-5W5	MT	P
Basic Part Number	280-047S			
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table			
Shell Finish	ME = Electroless Nickel MT = Nickel-PTFE JF = Cadmium with Yellow Chromate Z2 = Gold Z1 = Passivated Stainless Steel			
Mating Hardware	N = No Hardware (Through-Hole) P = #4-40 Female Jackpost L = Jackscrew, Hex Head, Low Profile K = Jackscrew, Slot Head, Extended Length S = Screwlock, Male, Hex Head, Low Profile T = Screwlock, Male, Slot Head, Extended Length			

Contact Arrangements

Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#8
1-2W2		2
1-5W1	4	1
2-3W3		3
2-7W2	5	2
2-11W1	10	1
3-5W5		5
3-9W4	5	4
3-13W3	10	3
3-17W2	15	2
3-21W1	20	1
4-8W8		8
4-13W6	7	6
4-17W5	12	5
4-21WA4	17	4
4-25W3	22	3
4-27W2	25	2
5-24W7	17	7
5-36W4	32	4
5-43W2	41	2
5-47W1	46	1

Mating Hardware

N Thru-Hole No Hardware	P Female Jackpost
S Captive Screwlock, Hex Head	L Captive Jackscrew, Hex Head
K Slot-Head Extended Jackscrew	T Slot-Head Extended Captive Screwlock

Specifications

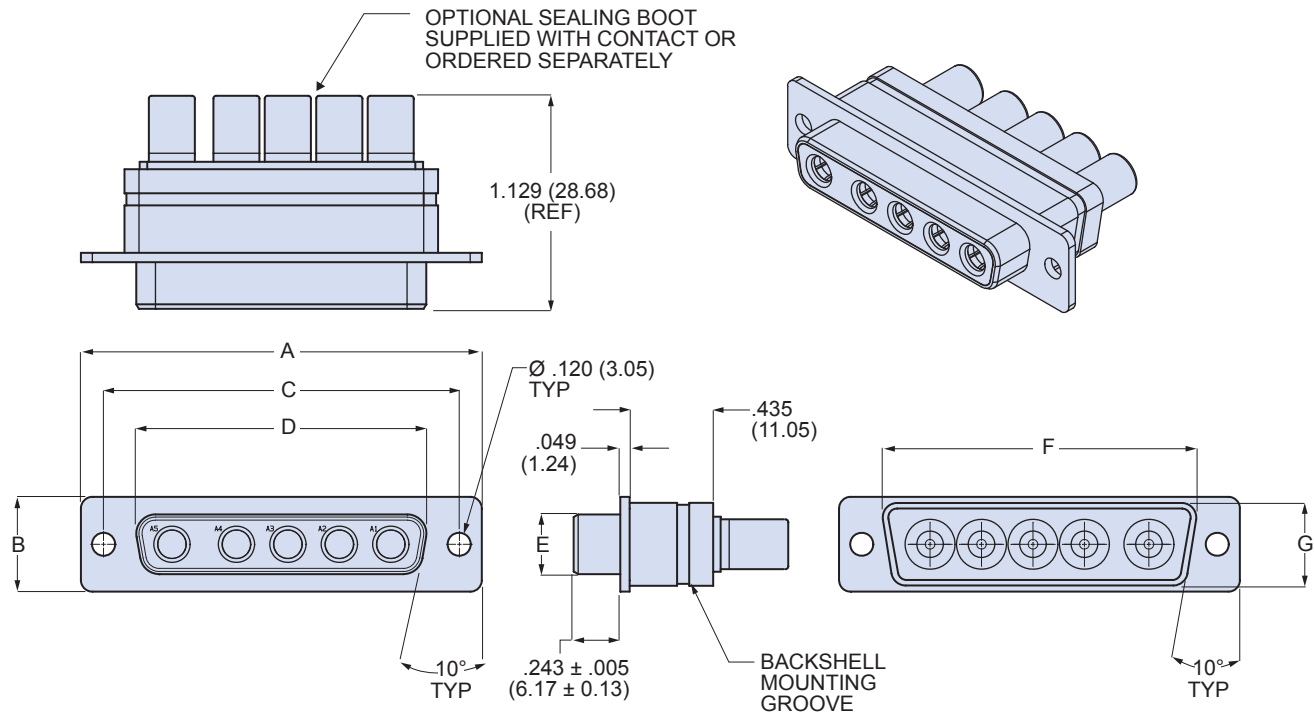
Current Rating	#20 7.5 AMPS, #8 40 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

Materials and Finishes

Shell	Aluminum alloy
Contacts	Copper alloy, 50 microinches gold
Insulators	Thermoset epoxy
Retention Clips	Copper alloy
Grommet	Fluorosilicone rubber
Hardware	300 series stainless steel

280-047S combo cable socket connectors with standard mounting flange, crimp termination

280-047S DIMENSIONS



Dimensions														
Shell Size	A		B		C Basic		D		E		F		G	
	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in. ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13
1	1.213	30.81	.494	12.55	.984	24.99	.643	16.33	.311	7.90	.769	19.53	.432	10.97
2	1.541	39.14	.494	12.55	1.312	33.32	.971	24.66	.311	7.90	1.093	27.76	.432	10.97
3	2.088	53.04	.494	12.55	1.852	47.04	1.511	38.38	.311	7.90	1.635	41.53	.432	10.97
4	2.729	69.32	.494	12.55	2.500	63.50	2.159	54.84	.311	7.90	2.282	57.96	.432	10.97
5	2.635	66.93	.605	15.37	2.406	61.11	2.054	52.17	.423	10.74	2.188	55.58	.544	13.82

NOTES

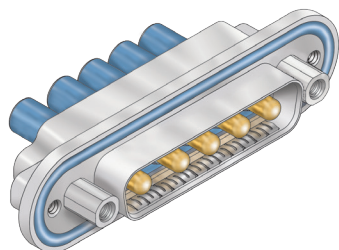
1. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional shell material and finish options. Glenair offers the industry's widest selection of plating options with no minimum order quantities or setup charges.
2. For panel cutouts, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
3. Connectors are supplied with size #20 crimp contacts per M39029. Contacts are not installed. Refer to [HiPer-D® Contacts and Tools](#) section for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
4. **Size 8 contacts are ordered separately.** Refer to [HiPer-D® Contacts and Tools](#) section for contact ordering information, specifications, crimp tool information, and insertion/extraction tools.
5. Combo HiPer-D® connectors meet the applicable requirements of MIL-DTL-24308 and are interchangeable with standard non-environmental D Subminiature connectors with corresponding contact arrangements and type. **Size 8 contacts from other manufacturers cannot be installed in HiPer-D® connectors.**
6. Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

SERIES 28

HiPer-D® Combo Connectors



280-048P panel mount pin combo connectors
with O-ring mounting flange, crimp termination



Combo HiPer-D® pin connectors feature size #20 signal contacts and size #8 power or coax contacts. **Size #8 contacts are ordered separately.** The HiPer-D® features a rugged machined aluminum shell, waterproof sealing and optional ground springs for improved resistance to electromagnetic interference. Size #20 contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone face seal and rear grommet meet IP67 immersion requirement. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order					
Sample Part Number		280-048P	4-8W8	JF	G P
Basic Part Number	280-048P				
Shell Size-Contact Arrangement	See Contact Arrangements Table				
Shell Finish	ME = Electroless Nickel MT = Nickel-PTFE JF = Cadmium with Yellow Chromate Z2 = Gold Z1 = Passivated Stainless Steel				
Ground Spring	G = Supplied with EMI Ground Spring N = No Ground Spring				
Mating Hardware	N = No Hardware P = #4-40 Female Jackposts G = Male Guide Pins B = Female Guide Bushings				

Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#8
1-2W2		2
1-5W1	4	1
2-3W3		3
2-7W2	5	2
2-11W1	10	1
3-5W5		5
3-9W4	5	4
3-13W3	10	3
3-17W2	15	2
3-21W1	20	1
4-8W8		8
4-13W6	7	6
4-17W5	12	5
4-21WA4	17	4
4-25W3	22	3
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5-24W7	17	7
5-36W4	32	4
5-43W2	41	2
5-47W1	46	1

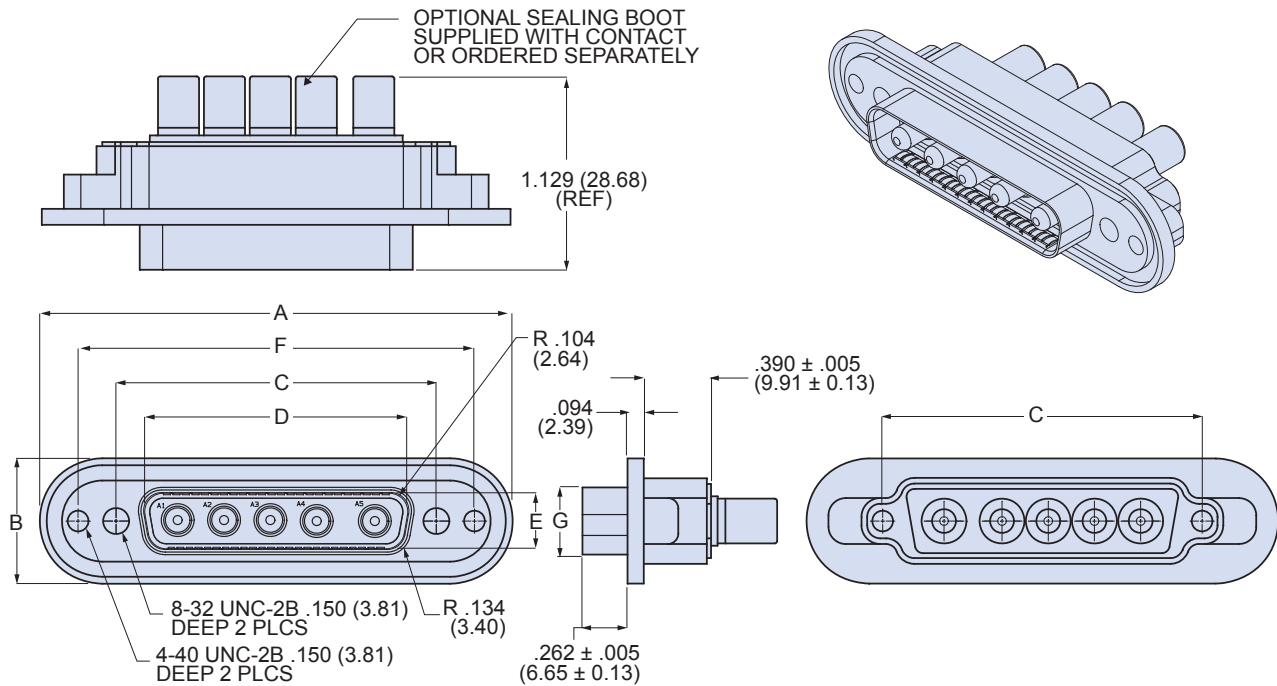
Mating Hardware	
N No Hardware #8-32 tapped hole	P Female Jackposts #4-40, Non-removable
B Female Guide Bushings Non-removable	G Male Guide Pins Non-removable

Specifications	
Current Rating	#20 7.5 AMPS, #8 40 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microinches gold
Insulators	Thermoset epoxy
EMI Spring	Copper alloy, nickel plated
Retention Clips	Copper alloy
Grommet, Seal, O-ring	Fluorosilicone rubber
Hardware	300 series stainless steel

280-048P panel mount pin combo connectors with O-ring mounting flange, crimp termination

280-048P DIMENSIONS

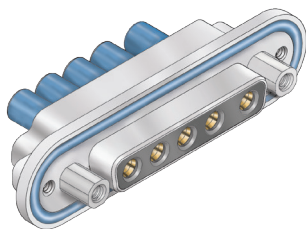


Dimensions														
Shell Size	A		B		C Basic		D		E		F Basic		G	
	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in	mm	in ± .015	mm ± 0.38
1	1.865	47.37	.725	18.42	.984	24.99	.726	18.44	.329	8.36	1.424	36.17	.389	9.88
2	2.200	55.88	.725	18.42	1.312	33.32	1.054	26.77	.329	8.36	1.752	44.50	.389	9.88
3	2.736	69.49	.725	18.42	1.852	47.04	1.594	40.49	.329	8.36	2.292	58.22	.389	9.88
4	3.385	85.98	.725	18.42	2.500	63.50	2.242	56.95	.329	8.36	2.940	74.68	.389	9.88
5	3.289	83.54	.837	21.26	2.406	61.11	2.139	54.33	.441	11.20	2.846	72.29	.501	12.73

NOTES

1. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional shell material and finish options. Glenair offers the industry's widest selection of plating options with no minimum order quantities or setup charges.
2. For panel cutouts, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
3. Connectors are supplied with size #20 crimp contacts per M39029. Contacts are not installed. Refer to [HiPer-D® Contacts and Tools](#) section for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
4. **Size 8 contacts are ordered separately.** Refer to [HiPer-D® Contacts and Tools](#) section for contact ordering information, specifications, crimp tool information, and insertion/extraction tools.
5. Combo HiPer-D® connectors meet the applicable requirements of MIL-DTL-24308 and are interchangeable with standard non-environmental D Subminiature connectors with corresponding contact arrangements and type. **Size 8 contacts from other manufacturers cannot be installed in HiPer-D® connectors.**
6. Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

280-049S panel mount socket combo connectors with O-ring mounting flange, crimp termination



Combo HiPer-D® socket connectors feature size #20 signal contacts and size #8 power or coax contacts. **Size #8 contacts are ordered separately.** The HiPer-D® features a rugged machined aluminum shell, wire grommet and panel O-ring for watertight sealing. Size #20 contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Suitable for aircraft and space vehicles. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order				
Sample Part Number		280-049S	3-13W3	MT N
Basic Part Number	280-049S			
Shell Size- Contact Arrangement	See Contact Arrangements Table			
Shell Finish	ME = Electroless Nickel MT = Nickel-PTFE JF = Cadmium with Yellow Chromate Z2 = Gold Z1 = Passivated Stainless Steel			
Mating Hardware	N = No Hardware P = #4-40 Female Jackposts G = Male Guide Pins B = Female Guide Bushings			

Contact Arrangements		
Shell Size- Contact Arr.	Contact Size and Qty	
	#20	#8
1-2W2		2
1-5W1	4	1
2-3W3		3
2-7W2	5	2
2-11W1	10	1
3-5W5		5
3-9W4	5	4
3-13W3	10	3
3-17W2	15	2
3-21W1	20	1
4-8W8		8
4-13W6	7	6
4-17W5	12	5
4-21WA4	17	4
4-25W3	22	3
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5-24W7	17	7
5-36W4	32	4
5-43W2	41	2
5-47W1	46	1

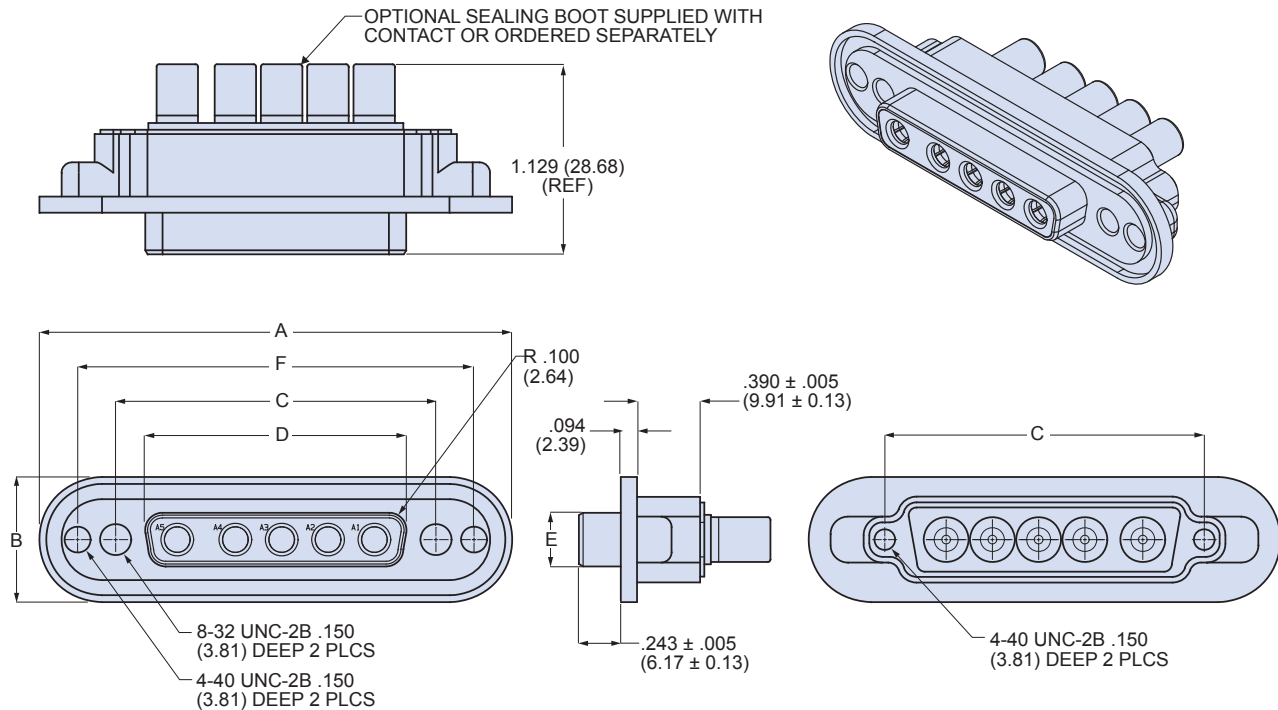
Mating Hardware	
N No Hardware #8-32 tapped hole 	P Female Jackposts #4-40, Non-removable
B Female Guide Bushings Non-removable 	G Male Guide Pins Non-removable

Specifications	
Current Rating	#20 7.5 AMPS, #8 40 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microinches gold
Insulators	Thermoset epoxy
Retention Clips	Copper alloy
Grommet, O-ring	Fluorosilicone rubber
Hardware	300 series stainless steel

280-049S panel mount socket combo connectors with O-ring mounting flange, crimp termination

280-049S DIMENSIONS



Dimensions												
Shell Size	A		B		C Basic		D		E		F Basic	
	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in. ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13
1	1.865	47.37	.725	18.42	.984	24.99	.643	16.33	.311	7.90	1.424	36.17
2	2.200	55.88	.725	18.42	1.312	33.32	.971	24.66	.311	7.90	1.752	44.50
3	2.736	69.49	.725	18.42	1.852	47.04	1.511	38.38	.311	7.90	2.292	58.22
4	3.385	85.98	.725	18.42	2.500	63.50	2.159	54.84	.311	7.90	2.940	74.68
5	3.289	83.54	.837	21.26	2.406	61.11	2.064	52.43	.423	10.74	2.846	72.29

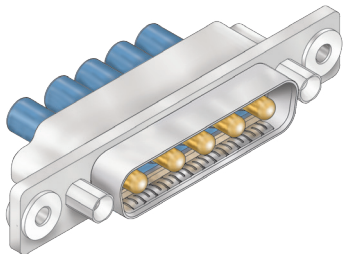
NOTES

- See [About Series 28 HiPer-D® Shell Plating Options](#) for additional shell material and finish options. Glenair offers the industry's widest selection of plating options with no minimum order quantities or setup charges.
- For panel cutouts, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
- Connectors are supplied with size #20 crimp contacts per M39029. Contacts are not installed. Refer to [HiPer-D® Contacts and Tools](#) section for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- Size 8 contacts are ordered separately.** Refer to [HiPer-D® Contacts and Tools](#) section for contact ordering information, specifications, crimp tool information, and insertion/extraction tools.
- Combo HiPer-D® connectors meet the applicable requirements of MIL-DTL-24308 and are interchangeable with standard non-environmental D Subminiature connectors with corresponding contact arrangements and type. **Size 8 contacts from other manufacturers cannot be installed in HiPer-D® connectors.**
- Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

SERIES 28 HiPer-D® Combo Connectors



280-058P float mount combo pin connectors for blind mating, crimp termination



Combo HiPer-D® pin connectors feature size #20 signal contacts and size #8 power or coax contacts. **Size #8 contacts are ordered separately.** The HiPer-D® features a rugged machined aluminum shell, waterproof sealing and optional ground springs for improved resistance to electromagnetic interference. Size #20 contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone face seal and rear grommet meet IP67 immersion requirement. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order					
Sample Part Number		280-058P	4-25W3	JF	G P
Basic Part Number	280-058P				
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table				
Shell Finish	ME = Electroless Nickel MT = Nickel-PTFE JF = Cadmium with Yellow Chromate ZZ = Gold Z1 = Passivated Stainless Steel				
Ground Spring	G = Supplied with EMI Ground Spring N = No Ground Spring				
Mating Hardware	N = No Hardware G = Male Guide Pins B = Female Guide Bushings				

Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#8
1-2W2		2
1-5W1	4	1
2-3W3		3
2-7W2	5	2
2-11W1	10	1
3-5W5		5
3-9W4	5	4
3-13W3	10	3
3-17W2	15	2
3-21W1	20	1
4-8W8		8
4-13W6	7	6
4-17W5	12	5
4-21WA4	17	4
4-25W3	22	3
4-27W2	25	2
5-24W7	17	7
5-36W4	32	4
5-43W2	41	2
5-47W1	46	1

Mating Hardware
N No Hardware #8-32 tapped hole
B Female Guide Bushings Non-removable
G Male Guide Pins Non-removable

Specifications	
Current Rating	#20 7.5 AMPS, #8 40 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

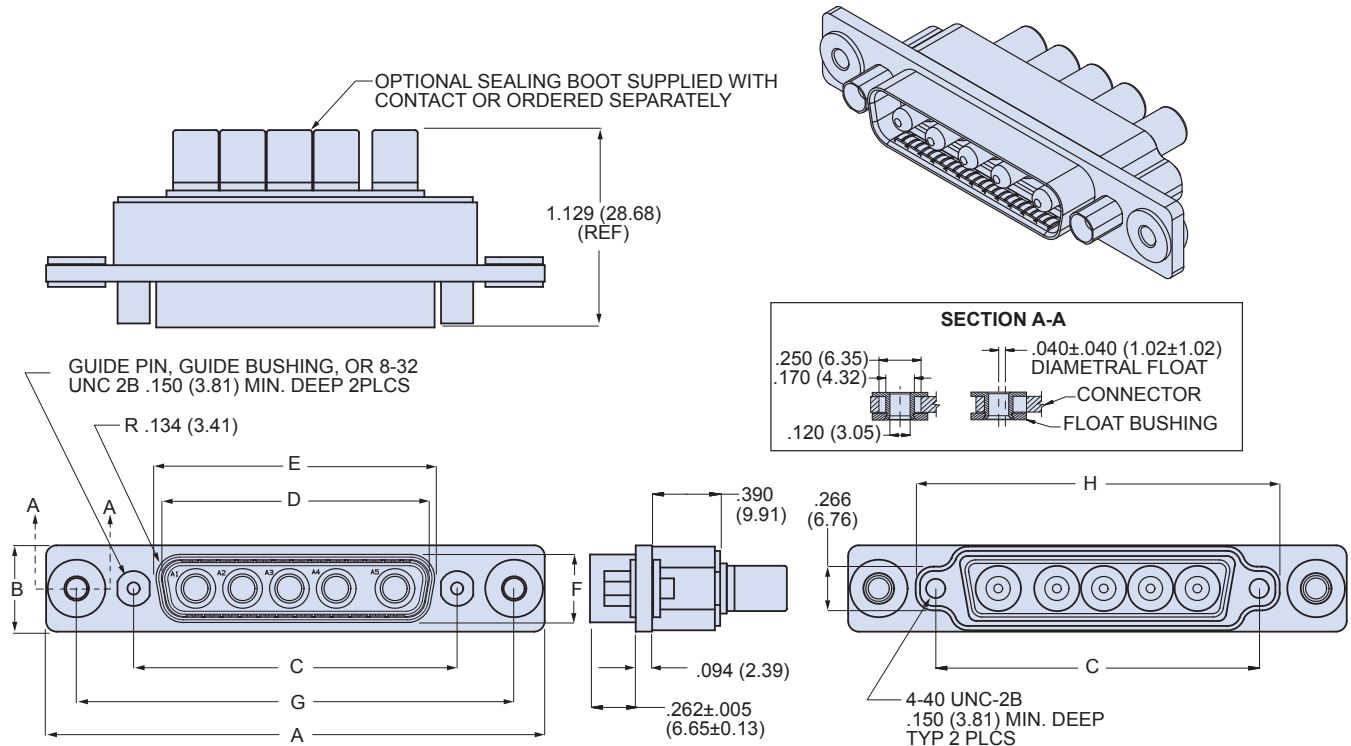
Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microinches gold
Insulators	Thermoset epoxy
EMI Spring	Copper alloy, nickel plated
Retention Clips	Copper alloy
Grommet, Seal	Fluorosilicone rubber
Hardware	300 series stainless steel

SERIES 28 HiPer-D® Combo Connectors



280-058P float mount combo pin connectors for blind mating, crimp termination

280-058P DIMENSIONS

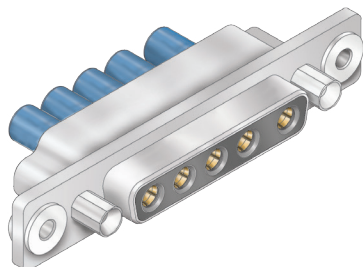


Dimensions														
Shell Size	A		B		C Basic		E		F		G Basic		H	
	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in. ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13
1	1.986	50.44	.494	12.55	.984	24.99	.726	18.44	.329	8.36	1.636	41.55	1.213	30.81
2	2.314	58.78	.494	12.55	1.312	33.32	1.054	26.77	.329	8.36	1.964	49.89	1.541	39.14
3	2.854	72.49	.494	12.55	1.852	47.04	1.594	40.49	.329	8.36	2.504	63.60	2.081	52.86
4	3.502	88.95	.494	12.55	2.500	63.50	2.242	56.95	.329	8.36	3.152	80.06	2.729	69.32
5	3.408	86.56	.600	15.24	2.406	61.11	2.139	54.33	.441	11.20	3.058	77.67	2.635	66.93

NOTES

1. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional shell material and finish options. Glenair offers the industry's widest selection of plating options with no minimum order quantities or setup charges.
2. For panel cutouts, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
3. Connectors are supplied with size #20 crimp contacts per M39029. Contacts are not installed. Refer to [HiPer-D® Contacts and Tools](#) section for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
4. **Size 8 contacts are ordered separately.** Refer to [HiPer-D® Contacts and Tools](#) section for contact ordering information, specifications, crimp tool information, and insertion/extraction tools.
5. Combo HiPer-D® connectors meet the applicable requirements of MIL-DTL-24308 and are intermateable with standard non-environmental D Subminiature connectors with corresponding contact arrangements and type. **Size 8 contacts from other manufacturers cannot be installed in HiPer-D® connectors.**
6. Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

280-059S float mount combo socket connectors for blind mating, crimp termination



Combo HiPer-D® float mount connectors for blind mate applications feature size #20 signal contacts and size #8 power or coax contacts. **Size #8 contacts are ordered separately.** The HiPer-D® features a rugged machined aluminum shell and wire grommet for environmental protection. Size #20 contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone rear grommet meets IP67 immersion requirement. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order

How To Order				
Sample Part Number		280-059S	5-24W7	ME G
Basic Part Number	280-059S			
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table			
Shell Finish	ME = Electroless Nickel MT = Nickel-PTFE JF = Cadmium with Yellow Chromate Z2 = Gold Z1 = Passivated Stainless Steel			
Mating Hardware	N = No Hardware G = Male Guide Pins B = Female Guide Bushings			

Contact Arrangements

Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#8
1-2W2		2
1-5W1	4	1
2-3W3		3
2-7W2	5	2
2-11W1	10	1
3-5W5		5
3-9W4	5	4
3-13W3	10	3
3-17W2	15	2
3-21W1	20	1
4-8W8		8
4-13W6	7	6
4-17W5	12	5
4-21WA4	17	4
4-25W3	22	3
4-27W2	25	2
5-24W7	17	7
5-36W4	32	4
5-43W2	41	2
5-47W1	46	1

Mating Hardware

N No Hardware #8-32 tapped hole
B Female Guide Bushings Non-removable
G Male Guide Pins Non-removable

Specifications

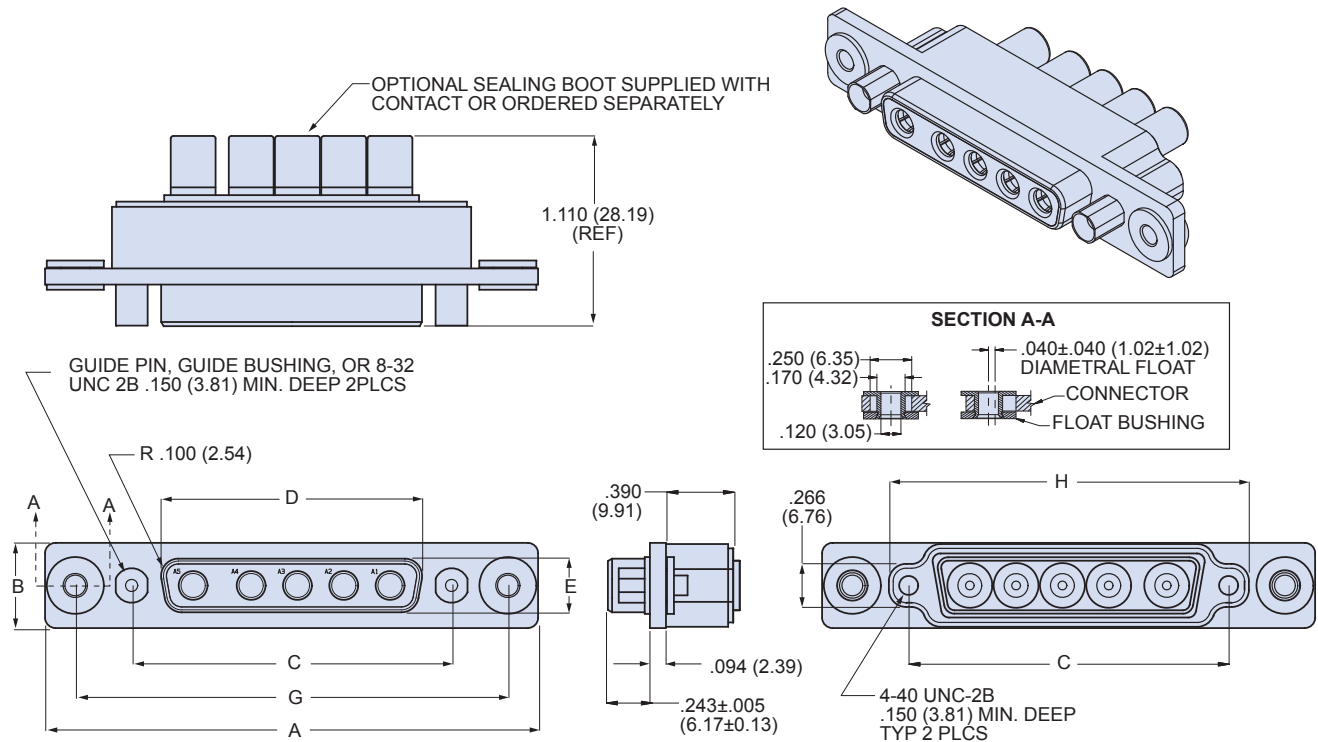
Current Rating	#20 7.5 AMPS, #8 40 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

Materials and Finishes

Shell	Aluminum alloy
Contacts	Copper alloy, 50 microinches gold
Insulators	Thermoset epoxy
Retention Clips	Copper alloy
Grommet, O-ring	Fluorosilicone rubber
Hardware	300 series stainless steel

280-059S float mount combo socket connectors for blind mating, crimp termination

280-059S DIMENSIONS



Shell Size	Dimensions													
	A		B		C Basic		D		E		G Basic		H	
	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in. in.	mm mm	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in in	mm mm	in ± .005	mm ± 0.13
1	1.986	50.44	.494	12.55	.984	24.99	.643	16.33	.311	7.90	1.636	41.55	1.231	31.27
2	2.314	58.78	.494	12.55	1.312	33.32	.971	24.66	.311	7.90	1.964	49.89	1.559	39.60
3	2.854	72.49	.494	12.55	1.852	47.04	1.511	38.38	.311	7.90	2.504	63.60	2.099	53.31
4	3.502	88.95	.494	12.55	2.500	63.50	2.159	54.84	.311	7.90	3.152	80.06	2.747	69.77
5	3.408	86.56	.600	15.24	2.406	61.11	2.064	52.43	.423	10.74	3.058	77.67	2.653	67.39
6	3.502	88.95	.662	16.81	2.500	63.50	2.189	55.60	.486	12.34	3.152	80.06	2.747	69.77

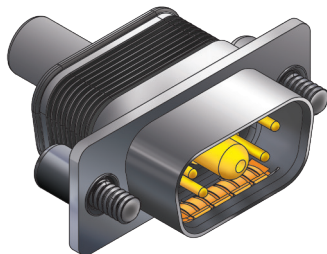
NOTES

- See [About Series 28 HiPer-D® Shell Plating Options](#) for additional shell material and finish options. Glenair offers the industry's widest selection of plating options with no minimum order quantities or setup charges.
- For panel cutouts, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
- Connectors are supplied with size #20 crimp contacts per M39029. Contacts are not installed. Refer to [HiPer-D® Contacts and Tools](#) section for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- Size 8 contacts are ordered separately.** Refer to [HiPer-D® Contacts and Tools](#) section for contact ordering information, specifications, crimp tool information, and insertion/extraction tools.
- Combo HiPer-D® connectors meet the applicable requirements of MIL-DTL-24308 and are interchangeable with standard non-environmental D Subminiature connectors with corresponding contact arrangements and type. **Size 8 contacts from other manufacturers cannot be installed in HiPer-D® connectors.**
- Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

SERIES 28 HiPer-D® Combo Connectors



280-088P combo cable pin connectors with standard mounting flange, integral banding platform and crimp termination



Combo HiPer-D® Combo-D connectors, with integral banding platform, feature size #20 signal contacts and size #8 power or coax contacts. **Size #8 contacts are ordered separately.** The HiPer-D® features a rugged machined aluminum shell and wire grommet for environmental protection. Size #20 contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone rear grommet meets IP67 immersion requirement. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order						
Sample Part Number		280-088	P	1-5W1	ME	G S
Basic Part Number	280-088					
Contact	P = Pin A - Less contact					
Shell Size-Contact Arrangement	Contact arrangements are shown in the adjacent table					
Shell Finish	ME = Electroless Nickel MT = Nickel-PTFE Z1 = Passivated Stainless Steel ZM = Nickel Over Stainless					
Ground Option	G = EMI/Grounding N = None					
Mating Hardware	N = No Hardware P = Female Jackpost L = Low Profile Hex Head Captive Jackscrew K = Slot Head Extended Jackscrew S = Hex Head Captive Screwlock T = Slot Head Extended Captive Screwlock					

Mating Hardware	
N Thru-Hole No Hardware 	P Female Jackpost
S Captive Screwlock, Hex Head 	L Captive Jackscrew, Hex Head
K Slot-Head Extended Jackscrew 	T Slot-Head Extended Captive Screwlock

Shell Size-Contact Arr.	Contact Size and Qty		
	#22	#20	#8
1-2W2			2
1-5W1		4	1
2-3W3			3
2-7W2		5	2
2-11W1		10	1
3-5W5			5
3-9W4		5	4
3-13W3		10	3
3-17W2		15	2
3-21W1		20	1
4-8W8			8
4-13W6		7	6
4-17W5		12	5
4-21WA4		17	4
4-25W3		22	3
4-27W2		25	2
5-24W7		17	7
5-36W4		32	4
5-43W2		41	2
5-47W1		46	1

Specifications	
Current Rating	#20 7.5 AMPS, #8 40 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

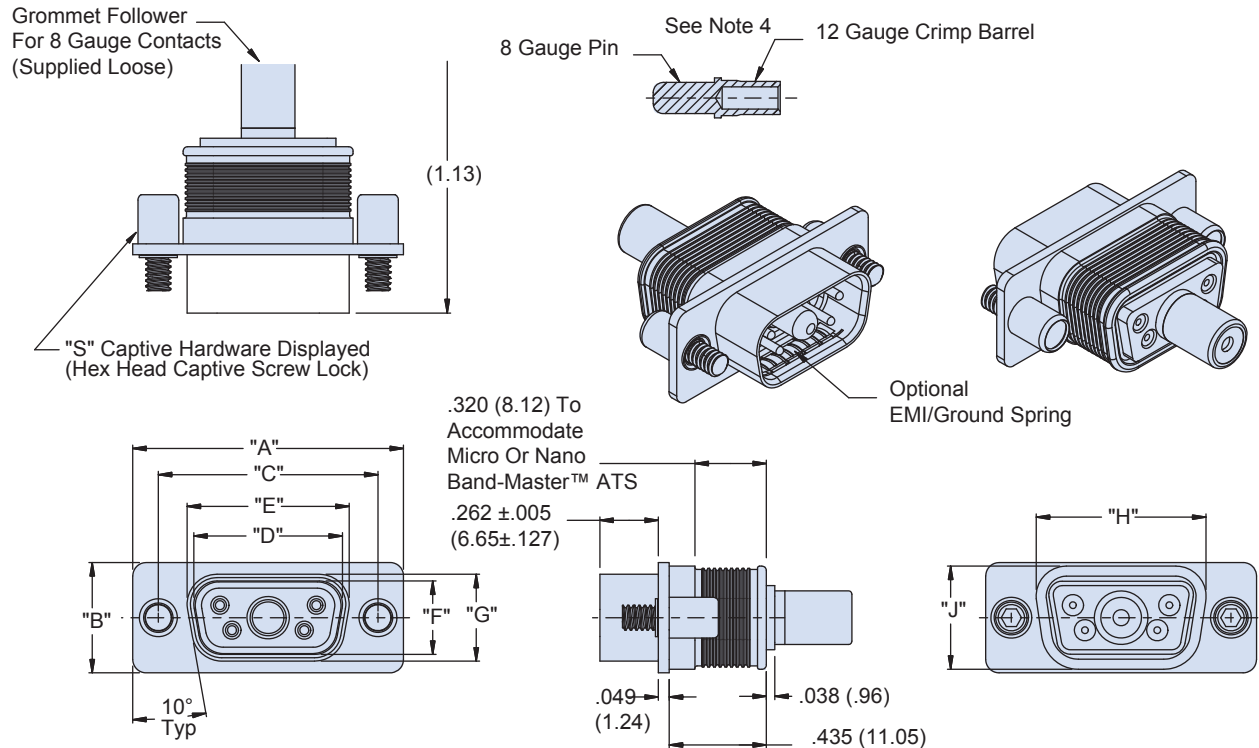
Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microinches gold
Insulators	Thermoset epoxy
Retention Clips	Copper alloy
Grommet, O-ring	Fluorosilicone rubber
Hardware	300 series stainless steel

SERIES 28 HiPer-D® Combo Connectors



280-088P combo cable pin connectors with standard mounting flange, integral banding platform and crimp termination

280-088P DIMENSIONS



Dimensions																		
Shell Size	"A" ±.015		"B" ±.015		"C" ±.005		"D" ±.005		"E" ±.005		"F" ±.005		"G" ±.005		"H"		"J"	
	In.	mm.	In.	mm.	In.	mm.	In.	mm.	In.	mm.	In.	mm.	In.	mm.	In.	mm.	In.	mm.
1	1.213	30.81	0.494	12.55	0.984	24.99	0.666	16.92	0.726	18.44	0.329	8.36	0.389	9.88	0.760	19.30	0.462	11.73
2	1.541	39.14	0.494	12.55	1.312	33.32	0.994	25.25	1.054	26.77	0.329	8.36	0.389	9.88	1.089	27.66	0.462	11.73
3	2.088	53.04	0.494	12.55	1.852	47.04	1.534	38.96	1.594	40.48	0.329	8.36	0.389	9.88	1.629	41.38	0.462	11.73
4	2.729	69.32	0.494	12.55	2.5	63.50	2.182	55.42	2.242	56.94	0.329	8.36	0.389	9.88	2.277	57.84	0.462	11.73
5	2.635	66.93	0.605	15.37	2.406	61.11	2.079	52.81	2.139	54.33	0.441	11.20	0.501	12.73	2.182	55.42	0.474	12.04
6	2.729	69.32	0.668	16.97	2.5	63.50	2.212	56.18	2.272	57.71	0.503	12.77	0.563	14.30	2.307	58.60	0.626	15.90

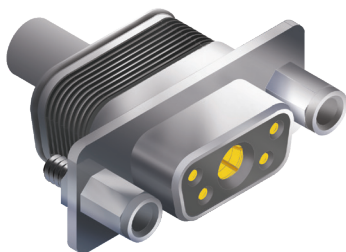
NOTES

1. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional shell material and finish options. Glenair offers the industry's widest selection of plating options with no minimum order quantities or setup charges.
2. For panel cutouts, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
3. Connectors are supplied with size #20 crimp contacts per M39029. Contacts are not installed. Refer to [HiPer-D® Contacts and Tools](#) section for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
4. **Size 8 contacts are ordered separately.** Refer to [HiPer-D® Contacts and Tools](#) section for contact ordering information, specifications, crimp tool information, and insertion/extraction tools.
5. Combo HiPer-D® connectors meet the applicable requirements of MIL-DTL-24308 and are interchangeable with standard non-environmental D Subminiature connectors with corresponding contact arrangements and type. **Size 8 contacts from other manufacturers cannot be installed in HiPer-D® connectors.**
6. Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

SERIES 28 HiPer-D® Combo Connectors



280-089S combo cable socket connectors with standard mounting flange, integral banding platform and crimp termination



Combo HiPer-D® Combo-D connectors, with integral banding platform, feature size #20 signal contacts and size #8 power or coax contacts. **Size #8 contacts are ordered separately.** The HiPer-D® features a rugged machined aluminum shell and wire grommet for environmental protection. Size #20 contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone rear grommet meets IP67 immersion requirement. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order					
Sample Part Number		280-089	S	1-5W1	ME P
Basic Part Number	280-089				
Contact	S = Socket A = Less contact				
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table				
Shell Finish	ME = Electroless Nickel MT = Nickel-PTFE Z1 = Passivated Stainless Steel ZM = Nickel Over Stainless				
Mating Hardware	N = No Hardware P = Female Jackpost L = Low Profile Hex Head Captive Jackscrew K = Slot Head Extended Jackscrew S = Hex Head Captive Screwlock T = Slot Head Extended Captive Screwlock				

Contact Arrangements			
Shell Size-Contact Arr.	Contact Size and Qty		
	#22	#20	#8
1-2W2			2
1-5W1		4	1
2-3W3			3
2-7W2		5	2
2-11W1		10	1
3-5W5			5
3-9W4		5	4
3-13W3		10	3
3-17W2		15	2
3-21W1		20	1
4-8W8			8
4-13W6		7	6
4-17W5		12	5
4-21WA4		17	4
4-25W3		22	3
4-27W2		25	2
5-24W7		17	7
5-36W4		32	4
5-43W2		41	2
5-47W1		46	1

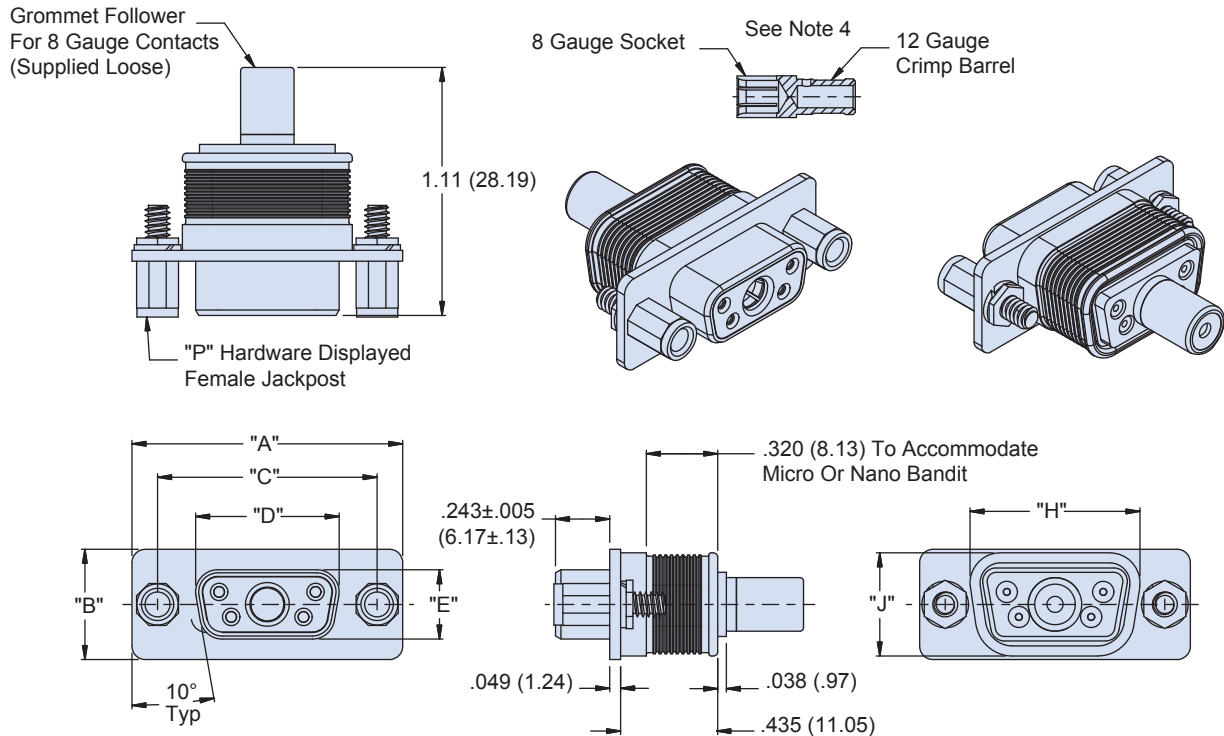
Mating Hardware	
N Thru-Hole No Hardware	P Female Jackpost
S Captive Screwlock, Hex Head	L Captive Jackscrew, Hex Head
K Slot-Head Extended Jackscrew	T Slot-Head Extended Captive Screwlock

Specifications	
Current Rating	#20 7.5 AMPS, #8 40 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microinches gold
Insulators	Thermoset epoxy
Retention Clips	Copper alloy
Grommet, O-ring	Fluorosilicone rubber
Hardware	300 series stainless steel

280-089S combo cable socket connectors with standard mounting flange, integral banding platform and crimp termination

280-089S DIMENSIONS

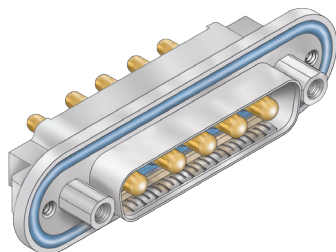


Shell Size	"A" ±.015		"B" ±.015		"C" ±.005		"D" ±.005		"E" ±.005		"H"		"J"	
	In.	mm.	In.	mm.	In.	mm.	In.	mm.	In.	mm.	In.	mm.	In.	mm.
1	1.213	30.81	0.494	12.55	0.984	24.99	0.643	16.33	0.311	7.90	0.760	19.30	0.462	11.73
2	1.541	39.14	0.494	12.55	1.312	33.32	0.971	24.66	0.311	7.90	1.089	27.66	0.462	11.73
3	2.088	53.04	0.494	12.55	1.852	47.04	1.511	38.38	0.311	7.90	1.629	41.38	0.462	11.73
4	2.729	69.32	0.494	12.55	2.5	63.50	2.159	54.84	0.311	7.90	2.277	57.84	0.462	11.73
5	2.635	66.93	0.605	15.37	2.406	61.11	2.064	52.43	0.423	10.74	2.182	55.42	0.474	12.04
6	2.729	69.32	0.668	16.97	2.5	63.50	2.189	55.60	0.486	12.34	2.307	58.60	0.626	15.90

NOTES

- See [About Series 28 HiPer-D® Shell Plating Options](#) for additional shell material and finish options. Glenair offers the industry's widest selection of plating options with no minimum order quantities or setup charges.
- For panel cutouts, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
- Connectors are supplied with size #20 crimp contacts per M39029. Contacts are not installed. Refer to [HiPer-D® Contacts and Tools](#) section for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- Size 8 contacts are ordered separately.** Refer to [HiPer-D® Contacts and Tools](#) section for contact ordering information, specifications, crimp tool information, and insertion/extraction tools.
- Combo HiPer-D® connectors meet the applicable requirements of MIL-DTL-24308 and are intermateable with standard non-environmental D Subminiature connectors with corresponding contact arrangements and type. **Size 8 contacts from other manufacturers cannot be installed in HiPer-D® connectors.**
- Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

280-050P straight PC tail combo pin connectors with O-ring flange for rear panel mounting



The HiPer-D® is a high performance version of the M24308-type D-Subminiature connector. HiPer-D® connectors feature improved EMI performance and environmental sealing. Factory-installed PC tail contacts, integral board standoffs and threaded holes for attaching to circuit board. Optional ground springs for improved resistance to electromagnetic interference. Gold-plated copper alloy contacts, one-piece machined aluminum shell, glass-reinforced thermoset epoxy insulator, epoxy potting compound, fluorosilicone face seal and O-ring. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order						
Sample Part Number	280-050P	3-5P5	MT	G	P	A
Basic Part Number	280-050P					
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table					
Shell Finish	ME = Electroless Nickel MT = Nickel-PTFE JF = Cadmium with Yellow Chromate Z2 = Gold Z1 = Passivated Stainless Steel					
Ground Spring	G = Supplied with EMI Ground Spring N = No Ground Spring					
Mating Hardware	N = No Hardware G = Male Guide Pins P = #4-40 Female Jackposts B = Female Guide Bushings					
PC Tail Length	A = .125 (3.18) Tail Length B = .250 (6.35) Tail Length					

Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#8
1-2P2		2
1-5P1	4	1
2-3P3		3
2-7P2	5	2
2-11P1	10	1
3-5P5		5
3-9P4	5	4
3-13P3	10	3
3-17P2	15	2
3-21P1	20	1
4-8P8		8
4-13P6	7	6
4-17P5	12	5
4-21PA4	17	4
4-25P3	22	3
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5-24P7	17	7
5-36P4	32	4
5-43P2	41	2
5-47P1	46	1

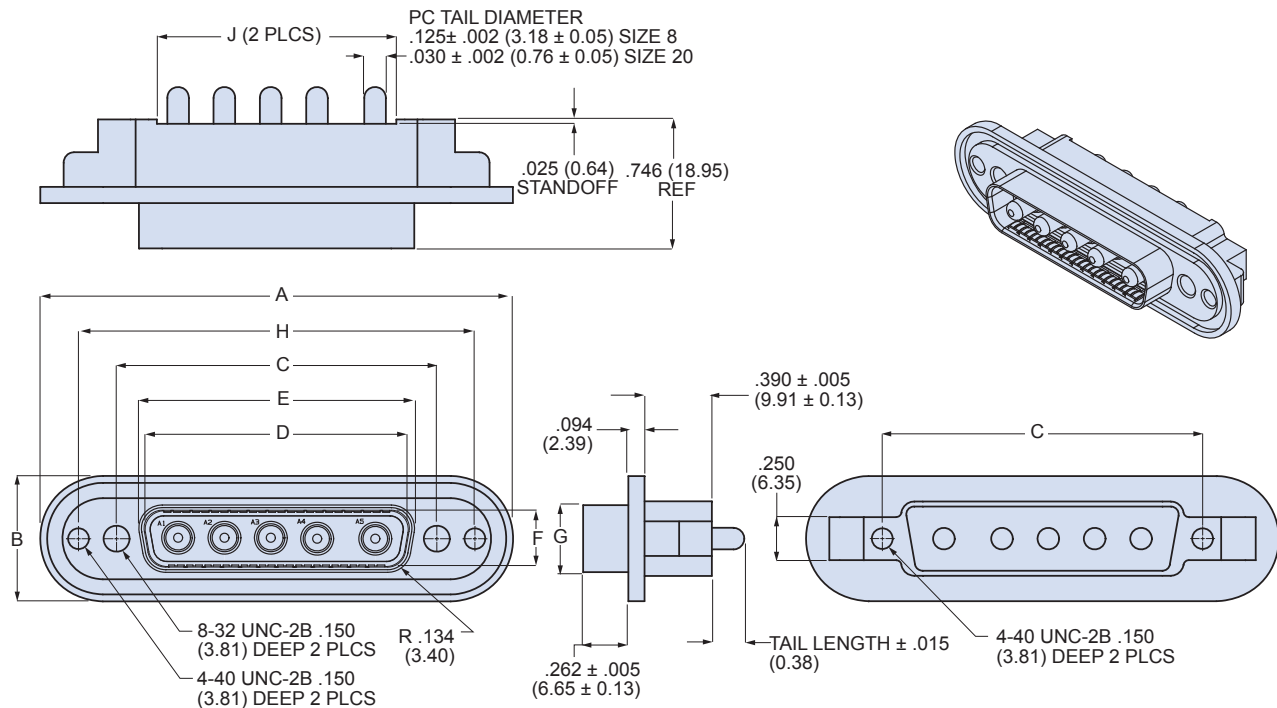
Mating Hardware	
N No Hardware #8-32 tapped hole 	P Female Jackposts #4-40, Non-removable
B Female Guide Bushings Non-removable 	G Male Guide Pins Non-removable

Specifications	
Current Rating	#20 7.5 AMPS, #8 40 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microinches gold
Insulator	Thermoset epoxy
Potting Compound	Epoxy
EMI Spring	Copper alloy, nickel plated
Face Seal, O-ring	Fluorosilicone rubber
Hardware	300 series stainless steel

280-050P straight PC tail combo pin connectors with O-ring flange for rear panel mounting

280-050P DIMENSIONS



Dimensions																		
Shell Size	A		B		C Basic		D		E		F		G		H Basic		J	
	in	mm	in	mm			in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
	± .015	± 0.38	± .015	± 0.38	in.	mm	± .005	± 0.13	± .005	± 0.13	± .005	± 0.13	± .015	± 0.38				
1	1.865	47.37	.725	18.42	.984	24.99	.666	16.92	.726	18.44	.329	8.36	.389	9.88	1.424	36.17	.520	13.21
2	2.200	55.88	.725	18.42	1.312	33.32	.994	25.25	1.054	26.77	.329	8.36	.389	9.88	1.752	44.50	.844	21.44
3	2.736	69.49	.725	18.42	1.852	47.04	1.534	38.96	1.594	40.49	.329	8.36	.389	9.88	2.292	58.22	1.386	35.20
4	3.385	85.98	.725	18.42	2.500	63.50	2.182	55.42	2.242	56.95	.329	8.36	.389	9.88	2.940	74.68	2.034	51.66
5	3.289	83.54	.837	21.26	2.406	61.11	2.079	52.81	2.139	54.33	.441	11.20	.501	12.73	2.846	72.29	1.987	50.47

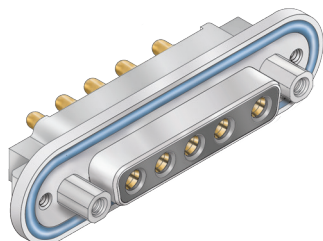
NOTES

1. Contacts are factory-installed, non-removable and are potted with epoxy.
2. HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
3. For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
4. For printed circuit board mounting dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
5. Combo HiPer-D® connectors meet the applicable requirements of MIL-DTL-24308 and are interchangeable with standard M24308-type D-Subminiature combo connectors with corresponding contact arrangements and type.
6. Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

SERIES 28 HiPer-D® Combo Connectors



280-051S straight PC tail combo socket connectors with O-ring flange for rear panel mounting



The HiPer-D® is a high performance version of the M24308-type D-Subminiature connector. HiPer-D® connectors feature improved EMI performance and environmental sealing and "closed entry" contact cavity for improved contact protection. Factory-installed PC tail contacts, integral board standoffs and threaded holes for attaching to circuit board. Gold-plated copper alloy contacts, one-piece machined aluminum shell, glass-reinforced thermoset epoxy insulator, epoxy potting compound, fluorosilicone O-ring. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order

How To Order					
Sample Part Number		280-051S	3-13P3	ME	N
Basic Part Number		280-051S			
Shell Size-Contact Arrangement		See Shell Size - Contact Arrangements Table			
Shell Finish		ME = Electroless Nickel JF = Cadmium with Yellow Chromate Z1 = Passivated Stainless Steel	MT = Nickel-PTFE Z2 = Gold		
Mating Hardware		N = No Hardware G = Male Guide Pins	P = #4-40 Female Jackposts B = Female Guide Bushings		
PC Tail Length		A = .125 (3.18) Tail Length	B = .250 (6.35) Tail Length		

Contact Arrangements

Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#8
1-2P2		2
1-5P1	4	1
2-3P3		3
2-7P2	5	2
2-11P1	10	1
3-5P5		5
3-9P4	5	4
3-13P3	10	3
3-17P2	15	2
3-21P1	20	1
4-8P8		8
4-13P6	7	6
4-17P5	12	5
4-21PA4	17	4
4-25P3	22	3
4-27P2	25	2
5-24P7	17	7
5-36P4	32	4
5-43P2	41	2
5-47P1	46	1

Mating Hardware

N No Hardware #8-32 tapped hole 	P Female Jackposts #4-40, Non-removable
B Female Guide Bushings Non-removable 	G Male Guide Pins Non-removable

Specifications

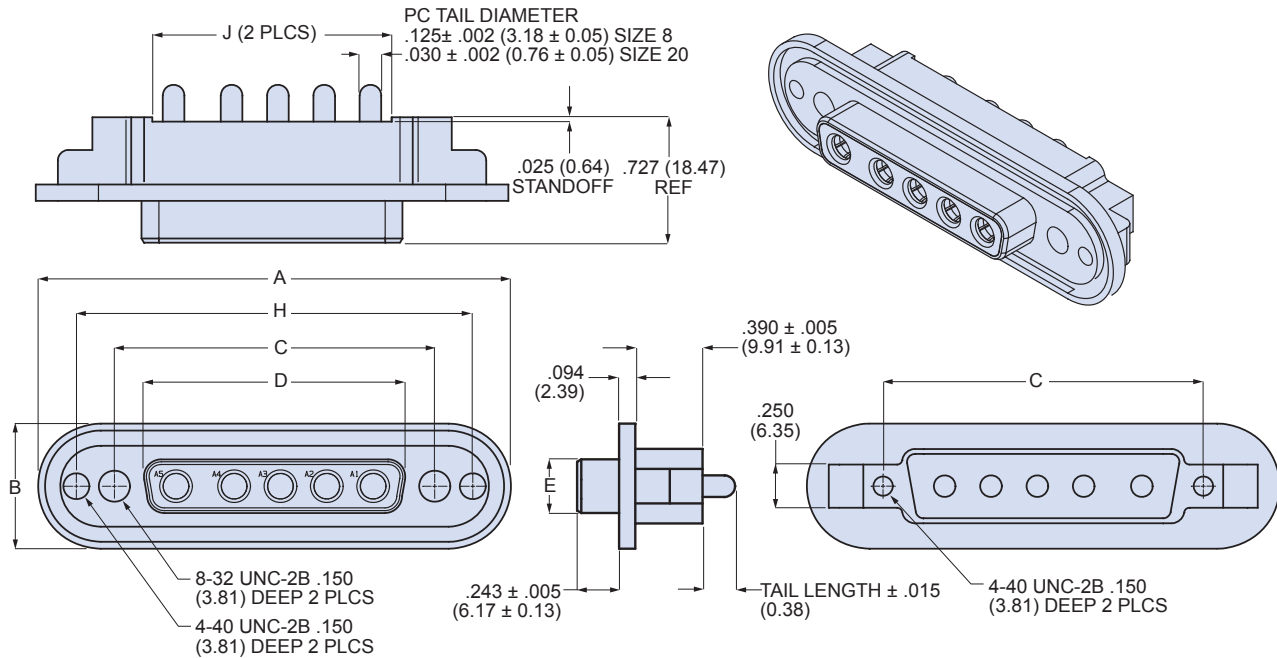
Current Rating	#20 7.5 AMPS, #8 40 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

Materials and Finishes

Shell	Aluminum alloy
Contacts	Copper alloy, 50 microinches gold
Insulator	Thermoset epoxy
O-ring	Fluorosilicone rubber
Potting Compound	Epoxy
Hardware	300 series stainless steel

280-051S straight PC tail combo socket connectors with O-ring flange for rear panel mounting

280-051S DIMENSIONS

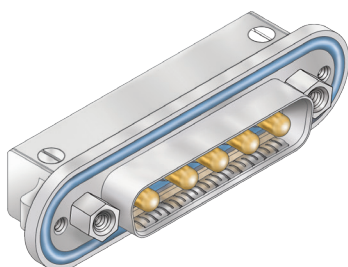


Dimensions														
Shell Size	A		B		C Basic		D		E		H Basic		J	
	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in	mm	in	mm
1	1.865	47.37	.725	18.42	.984	24.99	.643	16.33	.311	7.90	1.424	36.17	.520	13.21
2	2.200	55.88	.725	18.42	1.312	33.32	.971	24.66	.311	7.90	1.752	44.50	.844	21.44
3	2.736	69.49	.725	18.42	1.852	47.04	1.511	38.38	.311	7.90	2.292	58.22	1.386	35.20
4	3.385	85.98	.725	18.42	2.500	63.50	2.159	54.84	.311	7.90	2.940	74.68	2.034	51.66
5	3.289	83.54	.837	21.26	2.406	61.11	2.064	52.43	.423	10.74	2.846	72.29	1.987	50.47

NOTES

1. Contacts are factory-installed, non-removable and are potted with epoxy.
2. HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
3. For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
4. For printed circuit board mounting dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
5. Combo HiPer-D® connectors meet the applicable requirements of MIL-DTL-24308 and are interchangeable with standard M24308-type D-Subminiature combo connectors with corresponding contact arrangements and type.
6. Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

280-052P right angle PC tail combo pin connectors with O-ring flange for rear panel mounting



The HiPer-D® is a high performance version of the M24308-type D-Subminiature connector. HiPer-D® connectors feature improved EMI performance and environmental sealing. Factory-installed PC tail contacts, integral board standoffs and threaded holes for attaching to circuit board. Optional ground springs for improved resistance to electromagnetic interference. Aluminum alloy EMI cover. Gold-plated copper alloy contacts, one-piece machined aluminum shell, glass-reinforced thermoset epoxy insulator, epoxy potting compound, fluorosilicone face seal and O-ring. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order						
Sample Part Number		280-052P	3-5P5	ME	G	B B
Basic Part Number	280-052P					
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table					
Shell Finish	ME = Electroless Nickel JF = Cadmium with Yellow Chromate Z1 = Passivated Stainless Steel		MT = Nickel-PTFE Z2 = Gold			
Ground Spring	G = Supplied with EMI Ground Spring		N = No Ground Spring			
Mating Hardware	N = No Hardware G = Male Guide Pins		P = #4-40 Female Jackposts B = Female Guide Bushings			
PC Tail Length	A = .125 (3.18) Tail Length		B = .250 (6.35) Tail Length			

Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#8
1-2P2		2
1-5P1	4	1
2-3P3		3
2-7P2	5	2
2-11P1	10	1
3-5P5		5
3-9P4	5	4
3-13P3	10	3
3-17P2	15	2
3-21P1	20	1
4-8P8		8
4-13P6	7	6
4-17P5	12	5
4-21PA4	17	4
4-25P3	22	3
4-27P2	25	2
5-24P7	17	7
5-36P4	32	4
5-43P2	41	2
5-47P1	46	1

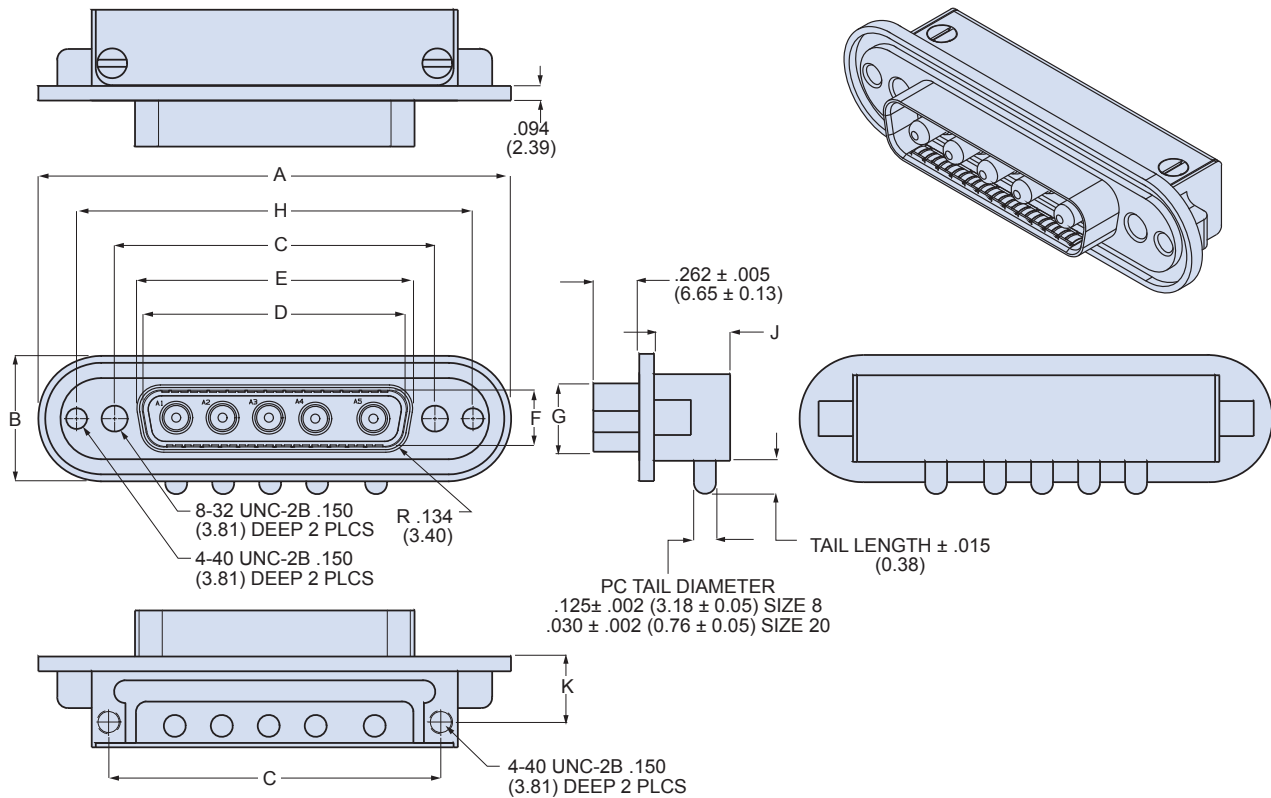
Mating Hardware	
N No Hardware #8-32 tapped hole 	P Female Jackposts #4-40, Non-removable
B Female Guide Bushings Non-removable 	G Male Guide Pins Non-removable

Specifications	
Current Rating	#20 7.5 AMPS, #8 40 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Shock	300 g.
Vibration, Random	43.92 g.

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microinches gold
Insulator	Thermoset epoxy
Potting Compound	Epoxy
EMI Spring	Copper alloy, nickel plated
Face Seal, O-ring	Fluorosilicone rubber
Hardware	300 series stainless steel
Shroud	Stainless steel

280-052P right angle PC tail combo pin connectors with O-ring flange for rear panel mounting

280-052P DIMENSIONS

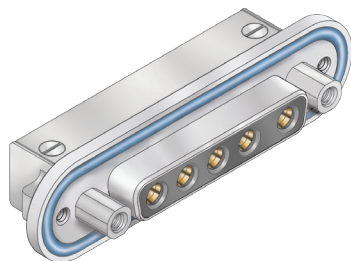


Dimensions																				
Shell Size	A		B		C Basic		D		E		F		G		H Basic		J		K	
	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in. in.	mm	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .015	mm ± 0.38	in	mm	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13
1	1.865	47.37	.725	18.42	.984	24.99	.666	16.92	.726	18.44	.329	8.36	.389	9.88	1.424	36.17	.518	13.16	.374	9.50
2	2.200	55.88	.725	18.42	1.312	33.32	.994	25.25	1.054	26.77	.329	8.36	.389	9.88	1.752	44.50	.518	13.16	.374	9.50
3	2.736	69.49	.725	18.42	1.852	47.04	1.534	38.96	1.594	40.49	.329	8.36	.389	9.88	2.292	58.22	.518	13.16	.374	9.50
4	3.385	85.98	.725	18.42	2.500	63.50	2.182	55.42	2.242	56.95	.329	8.36	.389	9.88	2.940	74.68	.518	13.16	.374	9.50
5	3.289	83.54	.837	21.26	2.406	61.11	2.079	52.81	2.139	54.33	.441	11.20	.501	12.73	2.846	72.29	.630	16.00	.430	10.92

NOTES

1. Contacts are factory-installed, non-removable and are potted with epoxy.
2. HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices .
3. For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
4. For printed circuit board mounting dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
5. Combo HiPer-D® connectors meet the applicable requirements of MIL-DTL-24308 and are interchangeable with standard M24308-type D-Subminiature combo connectors with corresponding contact arrangements and type.
6. Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

280-053S right angle PC tail combo socket connectors with O-ring flange for rear panel mounting



The HiPer-D® is a high performance version of the M24308-type D-Subminiature connector. HiPer-D® connectors feature improved EMI performance and environmental sealing and “closed entry” contact cavity for improved contact protection. Factory-installed PC tail contacts, integral board standoffs and threaded holes for attaching to circuit board. Gold-plated copper alloy contacts, one-piece machined aluminum shell, glass-reinforced thermoset epoxy insulator, epoxy potting compound, fluorosilicone O-ring. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order						
Sample Part Number		280-053S	3-13P3	ME	N	A
Basic Part Number	280-053S					
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table					
Shell Finish	ME = Electroless Nickel MT = Nickel-PTFE JF = Cadmium with Yellow Chromate Z2 = Gold Z1 = Passivated Stainless Steel					
Mating Hardware	N = No Hardware P = #4-40 Female Jackposts G = Male Guide Pins B = Female Guide Bushings					
PC Tail Length	A = .125 (3.18) Tail Length B = .250 (6.35) Tail Length					

Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#8
1-2P2		2
1-5P1	4	1
2-3P3		3
2-7P2	5	2
2-11P1	10	1
3-5P5		5
3-9P4	5	4
3-13P3	10	3
3-17P2	15	2
3-21P1	20	1
4-8P8		8
4-13P6	7	6
4-17P5	12	5
4-21PA4	17	4
4-25P3	22	3
4-27P2	25	2
5-24P7	17	7
5-36P4	32	4
5-43P2	41	2
5-47P1	46	1

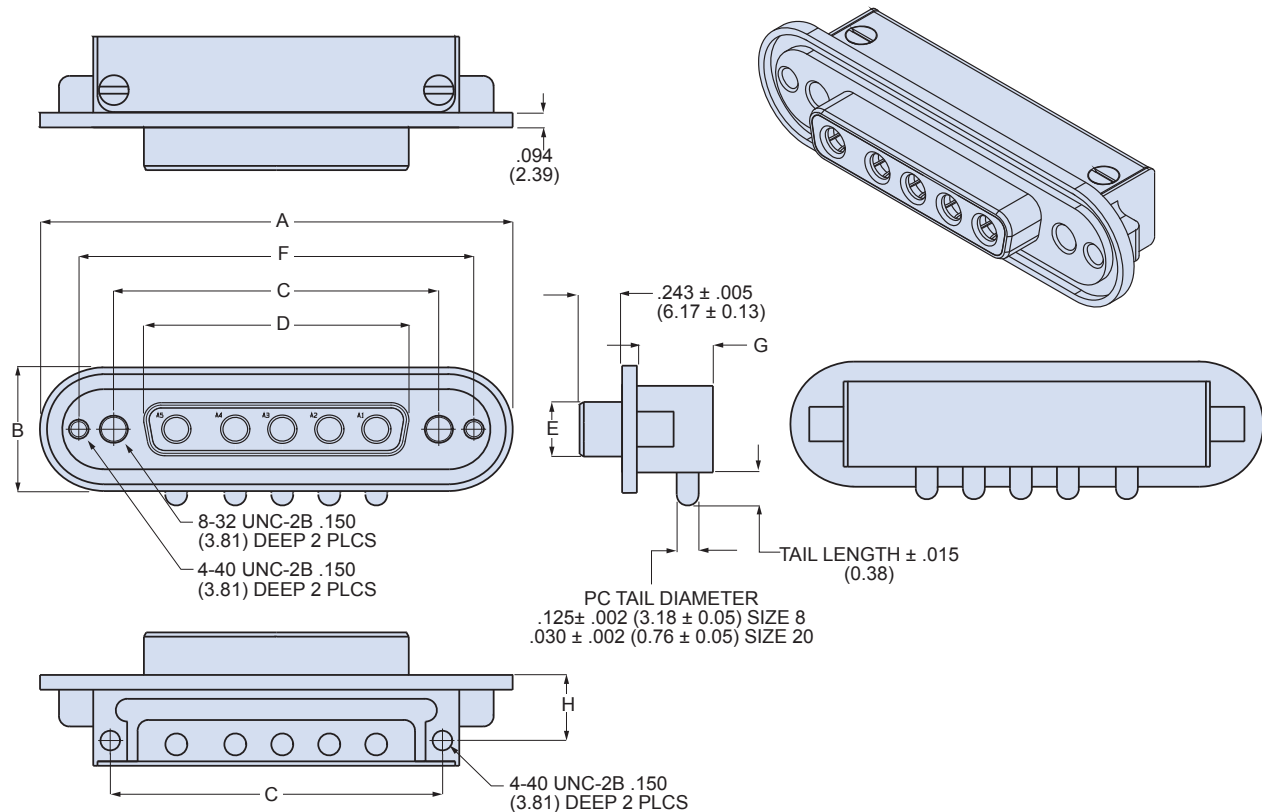
Mating Hardware	
N No Hardware #8-32 tapped hole 	P Female Jackposts #4-40, Non-removable
B Female Guide Bushings Non-removable 	G Male Guide Pins Non-removable

Specifications	
Current Rating	#20 7.5 AMPS, #8 40 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

Materials and Finishes	
Shell	Aluminum Alloy
Contacts	Copper Alloy, 50 Microinches Gold
Insulator	Thermoset Epoxy
O-Ring	Fluorosilicone Rubber
Potting Compound	Epoxy
Hardware	300 Series Stainless Steel
Shroud	Stainless Steel

280-053S right angle PC tail combo socket connectors with O-ring flange for rear panel mounting

280-053S DIMENSIONS



Dimensions																
Shell Size	A		B		C Basic		D		E		F Basic		G		H	
	in $\pm .015$	mm ± 0.38	in $\pm .015$	mm ± 0.38	in.	mm	in $\pm .005$	mm ± 0.13	in $\pm .005$	mm ± 0.13	in	mm	in	mm	in $\pm .005$	mm ± 0.13
1	1.865	47.37	.725	18.42	.984	24.99	.643	16.33	.311	7.90	1.424	36.17	.518	13.16	.374	9.50
2	2.200	55.88	.725	18.42	1.312	33.32	.971	24.66	.311	7.90	1.752	44.50	.518	13.16	.374	9.50
3	2.736	69.49	.725	18.42	1.852	47.04	1.511	38.38	.311	7.90	2.292	58.22	.518	13.16	.374	9.50
4	3.385	85.98	.725	18.42	2.500	63.50	2.159	54.84	.311	7.90	2.940	74.68	.518	13.16	.374	9.50
5	3.289	83.54	.837	21.26	2.406	61.11	2.064	52.43	.423	10.74	2.846	72.29	.630	16.00	.430	10.92

NOTES

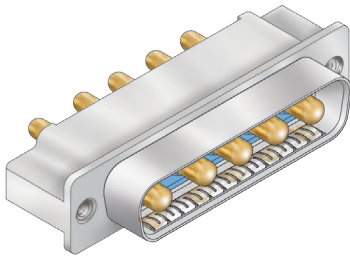
- Contacts are factory-installed, non-removable and are potted with epoxy.
- HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices.
- For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
- For printed circuit board mounting dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
- Combo HiPer-D® connectors meet the applicable requirements of MIL-DTL-24308 and are interchangeable with standard M24308-type D-Subminiature combo connectors with corresponding contact arrangements and type.
- Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

SERIES 28

HiPer-D® Combo Connectors



280-054P straight PC tail pin connectors
with low profile mounting flange



The HiPer-D® is a high performance version of the M24308-type D-Subminiature connector. HiPer-D® connectors feature improved EMI performance and environmental sealing. Factory-installed PC tail contacts, integral board standoffs and threaded holes for attaching to circuit board. Optional ground springs for improved resistance to electromagnetic interference. Gold-plated copper alloy contacts, one-piece machined aluminum shell, glass-reinforced thermoset epoxy insulator, epoxy potting compound, fluorosilicone face seal. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

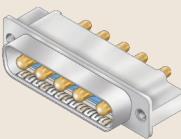
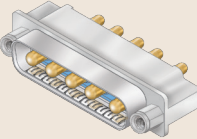
How To Order

How To Order							
Sample Part Number		280-054P	5-43P2	JF	N	N	B
Basic Part Number	280-054P						
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table						
Shell Finish	ME = Electroless Nickel MT = Nickel-PTFE JF = Cadmium with Yellow Chromate Z2 = Gold Z1 = Passivated Stainless Steel						
Ground Spring	G = Supplied with EMI Ground Spring N = No Ground Spring						
Mating Hardware	N = No Hardware P = #4-40 Female Jackposts						
PC Tail Length	A = .125 (3.18) Tail Length B = .250 (6.35) Tail Length						

Contact Arrangements

Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#8
1-2P2		2
1-5P1	4	1
2-3P3		3
2-7P2	5	2
2-11P1	10	1
3-5P5		5
3-9P4	5	4
3-13P3	10	3
3-17P2	15	2
3-21P1	20	1
4-8P8		8
4-13P6	7	6
4-17P5	12	5
4-21PA4	17	4
4-25P3	22	3
4-27P2	25	2
5-24P7	17	7
5-36P4	32	4
5-43P2	41	2
5-47P1	46	1

Mating Hardware

N No Hardware #4-40 Female Threads in Mounting Holes

Choose this option for rear panel mounting and order jackpost kit 289-016 separately.
P #4-40 Female Jackposts


Specifications

Current Rating	#20 7.5 AMPS, #8 40 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

Materials and Finishes

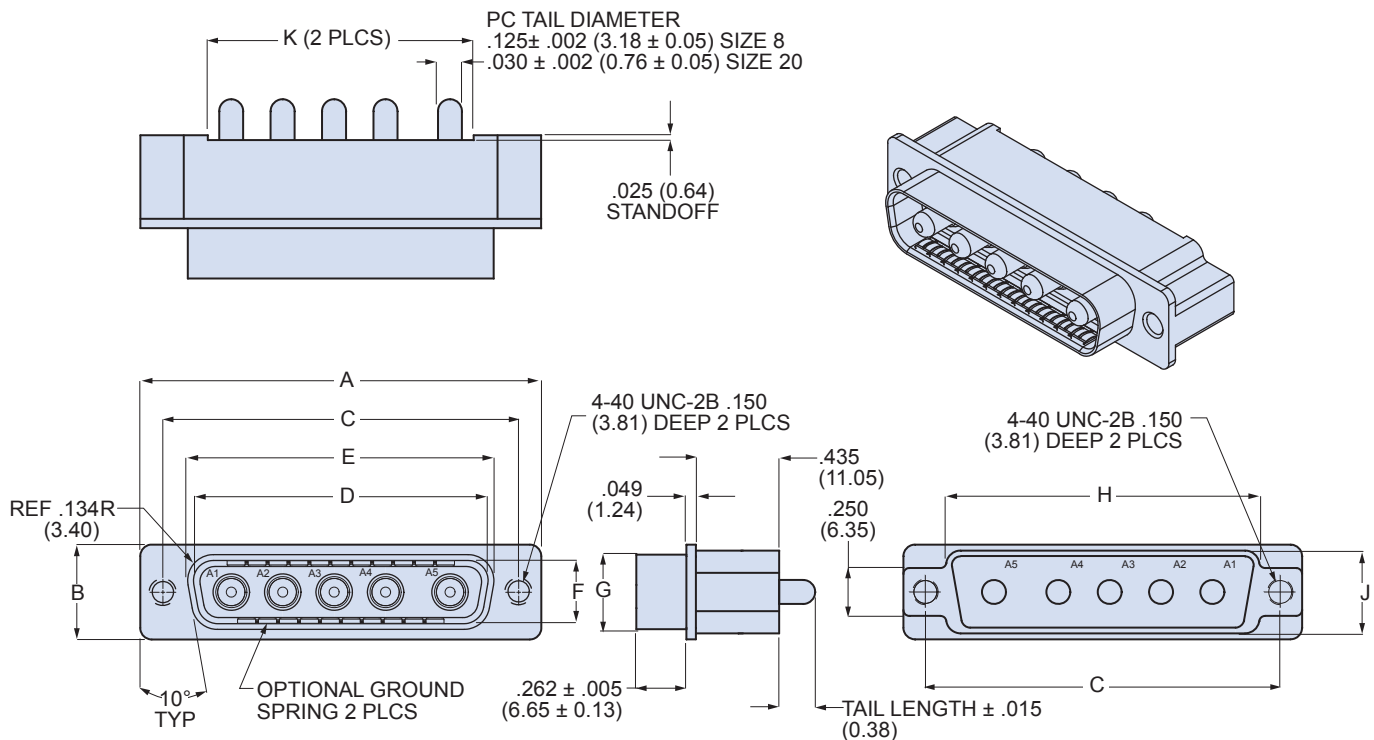
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microinches gold
Insulator	Thermoset epoxy
EMI Spring	Copper alloy, nickel plated
Face Seal	Fluorosilicone rubber
Hardware	300 series stainless steel

HiPer-D® Combo Connectors



280-054P straight PC tail pin connectors with low profile mounting flange

280-054P DIMENSIONS



Dimensions																				
Shell Size	A		B		C Basic		D		E		F		G		H Max		J Max		K Max	
	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in. in.	mm mm	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in in	mm mm	in in	mm mm	in in	mm mm
1	1.213	30.81	.494	12.55	.984	24.99	.666	16.92	.726	18.44	.329	8.36	.389	9.88	.769	19.53	.432	10.97	.520	13.21
2	1.541	39.14	.494	12.55	1.312	33.32	.994	25.25	1.054	26.77	.329	8.36	.389	9.88	1.093	27.76	.432	10.97	.844	21.44
3	2.088	53.04	.494	12.55	1.852	47.04	1.534	38.96	1.594	40.49	.329	8.36	.389	9.88	1.636	41.55	.432	10.97	1.386	35.20
4	2.729	69.32	.494	12.55	2.500	63.50	2.182	55.42	2.242	56.95	.329	8.36	.389	9.88	2.282	57.96	.432	10.97	2.034	51.66
5	2.635	66.93	.605	15.37	2.406	61.11	2.079	52.81	2.139	54.33	.441	11.20	.501	12.73	2.188	55.58	.544	13.82	1.887	47.93

NOTES

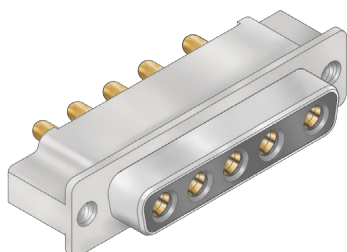
1. Contacts are factory-installed, non-removable and are potted with epoxy.
2. HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices .
3. For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
4. For printed circuit board mounting dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
5. Combo HiPer-D® connectors meet the applicable requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature combo connectors with corresponding contact arrangements and type.
6. Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

SERIES 28

HiPer-D® Combo Connectors



280-055S straight PC tail socket connectors with low profile mounting flange



The HiPer-D® is a high performance version of the M24308-type D-Subminiature connector. HiPer-D® connectors feature improved EMI performance and environmental sealing and "closed entry" contact cavity for improved contact protection. Factory-installed PC tail contacts, integral board standoffs and threaded holes for attaching to circuit board. Gold-plated copper alloy contacts, one-piece machined aluminum shell, glass-reinforced thermoset epoxy insulator, epoxy potting compound. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order

How To Order					
Sample Part Number		280-055S	1-2P2	ME	P A
Basic Part Number	280-055S				
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table				
Shell Finish	ME = Electroless Nickel JF = Cadmium with Yellow Chromate Z1 = Passivated Stainless Steel		MT = Nickel-PTFE Z2 = Gold		
Mating Hardware	N = No Hardware		P = #4-40 Female Jackpost		
PC Tail Length	A = .125 (3.18) Tail Length		B = .250 (6.35) Tail Length		

Contact Arrangements

Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#8
1-2P2		2
1-5P1	4	1
2-3P3		3
2-7P2	5	2
2-11P1	10	1
3-5P5		5
3-9P4	5	4
3-13P3	10	3
3-17P2	15	2
3-21P1	20	1
4-8P8		8
4-13P6	7	6
4-17P5	12	5
4-21PA4	17	4
4-25P3	22	3
4-27P2	25	2
5-24P7	17	7
5-36P4	32	4
5-43P2	41	2
5-47P1	46	1

Mating Hardware

N No Hardware #4-40 Female Threads in Mounting Holes	
Choose this option for rear panel mounting and order jackpost kit 289-016 separately.	
P #4-40 Female Jackposts	

Specifications

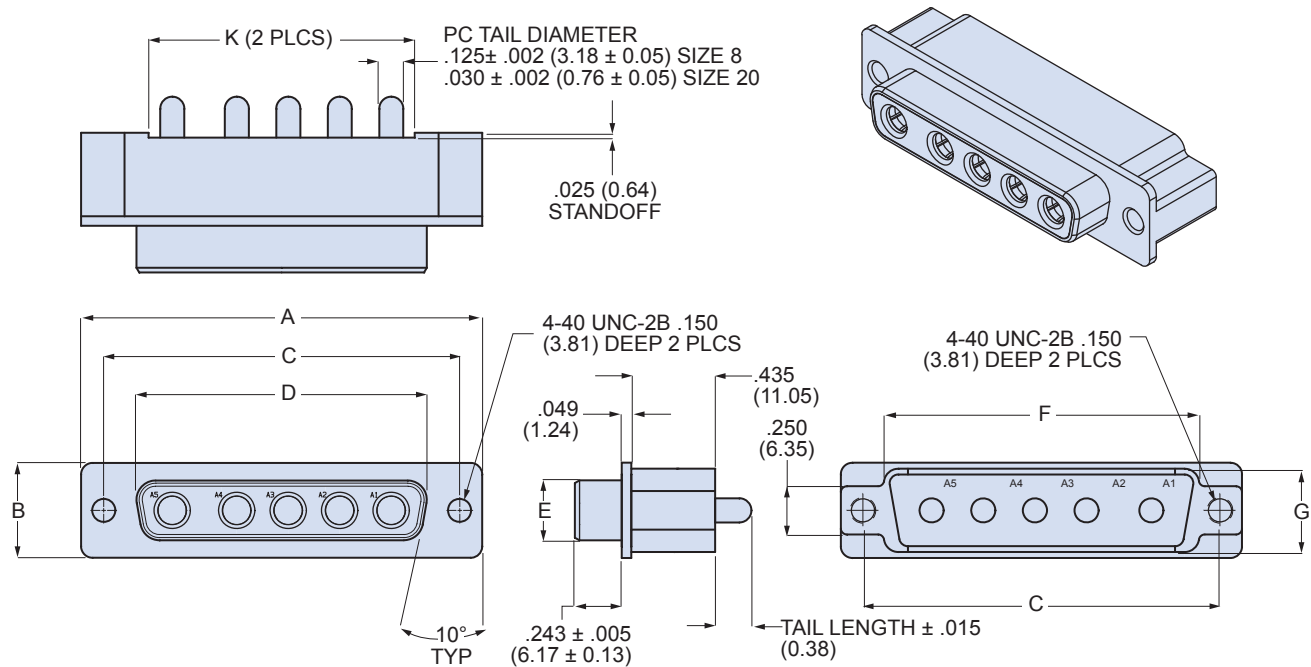
Current Rating	#20 7.5 AMPS, #8 40 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

Materials and Finishes

Shell	Aluminum alloy
Contacts	Copper alloy, 50 microinches gold
Insulator	Thermoset epoxy
Potting Compound	Epoxy
Hardware	300 series stainless steel

280-055S straight PC tail socket connectors with low profile mounting flange

280-055S DIMENSIONS



Dimensions																
Shell Size	A		B		C Basic		D		E		F Max		G Max		H Max	
	in $\pm .015$	mm ± 0.38	in $\pm .015$	mm ± 0.38	in.	mm	in $\pm .005$	mm ± 0.13	in $\pm .005$	mm ± 0.13	in.	mm	in.	mm	in.	mm
1	1.213	30.81	.494	12.55	.984	24.99	.643	16.33	.311	7.90	.769	19.53	.432	10.97	.520	13.21
2	1.541	39.14	.494	12.55	1.312	33.32	.971	24.66	.311	7.90	1.093	27.76	.432	10.97	.844	21.44
3	2.088	53.04	.494	12.55	1.852	47.04	1.511	38.38	.311	7.90	1.636	41.55	.432	10.97	1.386	35.20
4	2.729	69.32	.494	12.55	2.500	63.50	2.159	54.84	.311	7.90	2.282	57.96	.432	10.97	2.034	51.66
5	2.635	66.93	.605	15.37	2.406	61.11	2.054	52.17	.423	10.74	2.188	55.58	.544	13.82	1.887	47.93

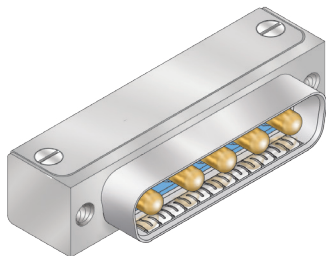
NOTES

- Contacts are factory-installed, non-removable and are potted with epoxy.
- HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices.
- For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
- For printed circuit board mounting dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
- Combo HiPer-D® connectors meet the applicable requirements of MIL-DTL-24308 and are interchangeable with standard M24308-type D-Subminiature combo connectors with corresponding contact arrangements and type.
- Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

SERIES 28 HiPer-D® Combo Connectors



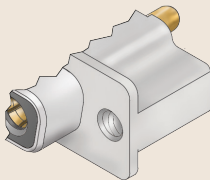
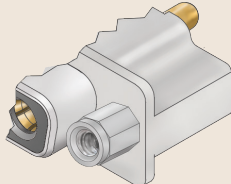
280-056P right angle PC tail pin connectors with low profile mounting flange



The HiPer-D® is a high performance version of the M24308-type D-Subminiature connector. HiPer-D® connectors feature improved EMI performance and environmental sealing. Factory-installed PC tail contacts, integral board standoffs and threaded holes for attaching to circuit board. Optional ground springs for improved resistance to electromagnetic interference. Gold-plated copper alloy contacts, one-piece machined aluminum shell, glass-reinforced thermoset epoxy insulator, epoxy potting compound, fluorosilicone face seal. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order						
Sample Part Number		280-056P	3-5P5	Z2	G	P A
Basic Part Number	280-056P					
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table					
Shell Finish	ME = Electroless Nickel MT = Nickel-PTFE JF = Cadmium with Yellow Chromate Z2 = Gold Z1 = Passivated Stainless Steel					
Ground Spring	G = Supplied with EMI Ground Spring N = No Ground Spring					
Mating Hardware	N = No Hardware P = #4-40 Female Jackpost					
PC Tail Length	A = .125 (3.18) Tail Length B = .250 (6.35) Tail Length					

Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#8
1-2P2		2
1-5P1	4	1
2-3P3		3
2-7P2	5	2
2-11P1	10	1
3-5P5		5
3-9P4	5	4
3-13P3	10	3
3-17P2	15	2
3-21P1	20	1
4-8P8		8
4-13P6	7	6
4-17P5	12	5
4-21PA4	17	4
4-25P3	22	3
4-27P2	25	2
5-24P7	17	7
5-36P4	32	4
5-43P2	41	2
5-47P1	46	1

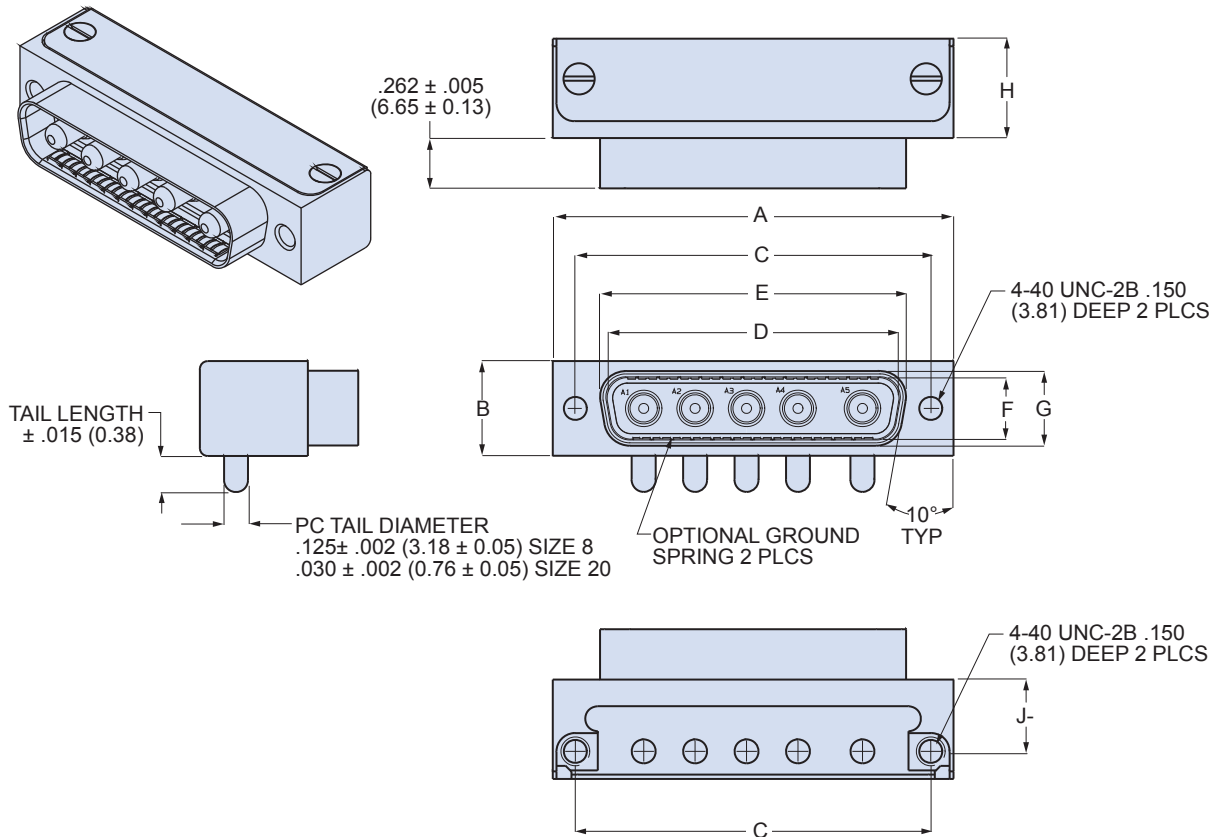
Mating Hardware
N No Hardware #4-40 Female Threads in Mounting Holes 
Choose this option for rear panel mounting and order jackpost kit 289-016 separately.
P #4-40 Female Jackposts 

Specifications	
Current Rating	#20 7.5 AMPS, #8 40 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microinches gold
Insulator	Thermoset epoxy
EMI Spring	Copper alloy, nickel plated
Face Seal	Fluorosilicone rubber
Hardware	300 series stainless steel
Shroud, Contact	Aluminum alloy

280-056P right angle PC tail pin connectors with low profile mounting flange

280-056P DIMENSIONS

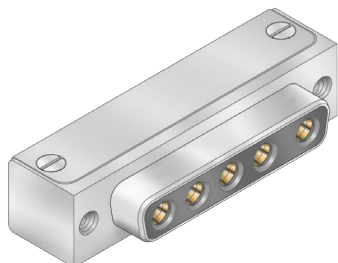


Dimensions																		
Shell Size	A		B		C Basic		D		E		F		G		H		J	
	in $\pm .015$	mm ± 0.38	in $\pm .015$	mm ± 0.38	in $\pm .005$	mm ± 0.13	in $\pm .005$	mm ± 0.13	in $\pm .005$	mm ± 0.13	in $\pm .005$	mm ± 0.13	in $\pm .005$	mm ± 0.13	in $\pm .005$	mm ± 0.13	in $\pm .005$	mm ± 0.13
1	1.213	30.81	.494	12.55	.984	24.99	.666	16.92	.726	18.44	.329	8.36	.389	9.88	.518	13.16	.374	9.50
2	1.541	39.14	.494	12.55	1.312	33.32	.994	25.25	1.054	26.77	.329	8.36	.389	9.88	.518	13.16	.374	9.50
3	2.088	53.04	.494	12.55	1.852	47.04	1.534	38.96	1.594	40.49	.329	8.36	.389	9.88	.518	13.16	.374	9.50
4	2.729	69.32	.494	12.55	2.500	63.50	2.182	55.42	2.242	56.95	.329	8.36	.389	9.88	.518	13.16	.374	9.50
5	2.635	66.93	.605	15.37	2.406	61.11	2.079	52.81	2.139	54.33	.441	11.20	.501	12.73	.630	16.00	.430	10.92

NOTES

- Contacts are factory-installed, non-removable and are potted with epoxy.
- HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices.
- For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
- For printed circuit board mounting dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
- Combo HiPer-D® connectors meet the applicable requirements of MIL-DTL-24308 and are interchangeable with standard M24308-type D-Subminiature combo connectors with corresponding contact arrangements and type.
- Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

280-057S right angle PC tail socket connectors with low profile mounting flange



The HiPer-D® is a high performance version of the M24308-type D-Subminiature connector. HiPer-D® connectors feature improved EMI performance and environmental sealing and “closed entry” contact cavity for improved contact protection. Factory-installed PC tail contacts, integral board standoffs and threaded holes for attaching to circuit board. Gold-plated copper alloy contacts, one-piece machined aluminum shell, glass-reinforced thermoset epoxy insulator, epoxy potting compound. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order					
Sample Part Number		280-057S	4-27P2	JF	P B
Basic Part Number	280-057S				
Shell Size-Contact Arrangement	See Shell Size - Contact Arrangements Table				
Shell Finish	ME = Electroless Nickel MT = Nickel-PTFE JF = Cadmium with Yellow Chromate Z2 = Gold Z1 = Passivated Stainless Steel				
Hardware Option	N = No Hardware P = #4-40 Female Jackpost				
PC Tail Length	A = .125 (3.18) Tail Length B = .250 (6.35) Tail Length				

Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#8
1-2P2		2
1-5P1	4	1
2-3P3		3
2-7P2	5	2
2-11P1	10	1
3-5P5		5
3-9P4	5	4
3-13P3	10	3
3-17P2	15	2
3-21P1	20	1
4-8P8		8
4-13P6	7	6
4-17P5	12	5
4-21PA4	17	4
4-25P3	22	3
4-27P2	25	2
5-24P7	17	7
5-36P4	32	4
5-43P2	41	2
5-47P1	46	1

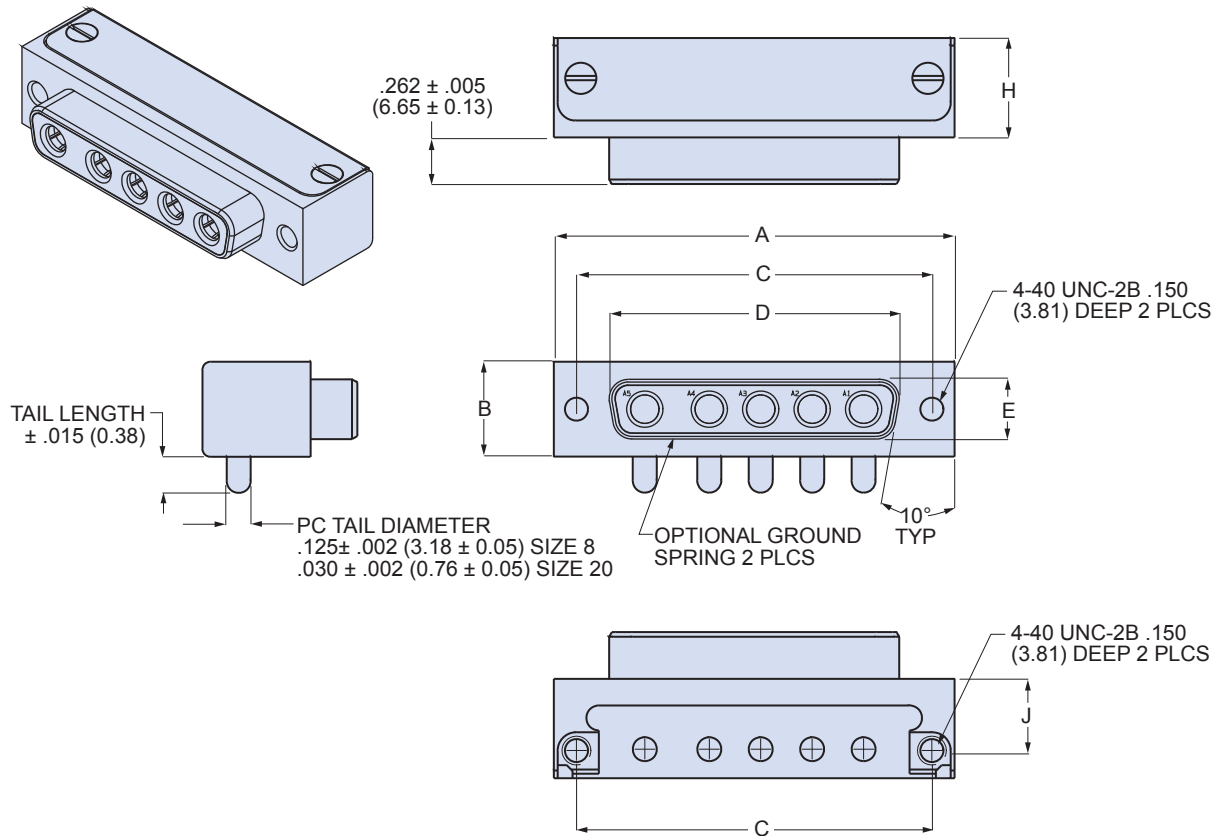
Mating Hardware	
N	
No Hardware	
#4-40 Female Threads in Mounting Holes	
Choose this option for rear panel mounting and order jackpost kit 289-016 separately.	
P	
#4-40 Female Jackposts	

Specifications	
Current Rating	#20 7.5 AMPS, #8 40 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microinches gold
Insulator	Thermoset epoxy
Potting Compound	Epoxy
Hardware	300 series stainless steel
Shroud	Stainless steel

280-057S right angle PC tail socket connectors with low profile mounting flange

280-057S DIMENSIONS



Dimensions														
Shell Size	A		B		C Basic		D		E		H Max		J	
	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in. in.	mm	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in. in.	mm	in ± .005	mm ± 0.13
1	1.213	30.81	.494	12.55	.984	24.99	.643	16.33	.311	7.90	.518	13.16	.374	9.50
2	1.541	39.14	.494	12.55	1.312	33.32	.971	24.66	.311	7.90	.518	13.16	.374	9.50
3	2.088	53.04	.494	12.55	1.852	47.04	1.511	38.38	.311	7.90	.518	13.16	.374	9.50
4	2.729	69.32	.494	12.55	2.500	63.50	2.159	54.84	.311	7.90	.518	13.16	.374	9.50
5	2.635	66.93	.605	15.37	2.406	61.11	2.064	52.43	.423	10.74	.630	16.00	.430	10.92

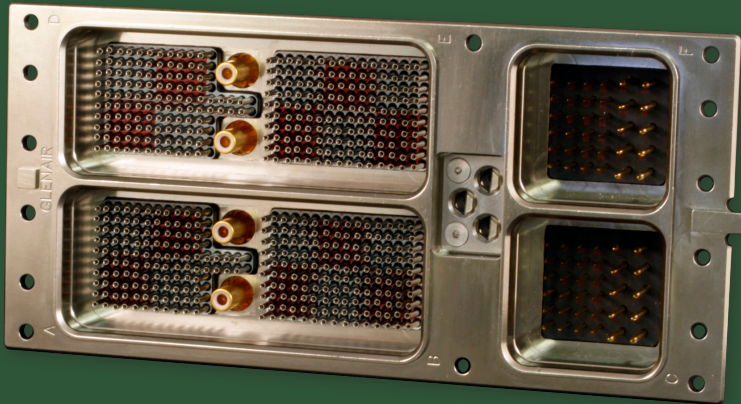
NOTES

- Contacts are factory-installed, non-removable and are potted with epoxy.
- HiPer-D® connectors are available with a wide variety of materials and finishes. See [About Series 28 HiPer-D® Shell Plating Options](#) for additional choices.
- For panel cutout dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
- For printed circuit board mounting dimensions, refer to [Panel Cutouts and Printed Circuit Board Footprints](#).
- Combo HiPer-D® connectors meet the applicable requirements of MIL-DTL-24308 and are interchangeable with standard M24308-type D-Subminiature combo connectors with corresponding contact arrangements and type.
- Additional electrical, mechanical and environmental specifications are listed in [HiPer-D® Product Specification](#).

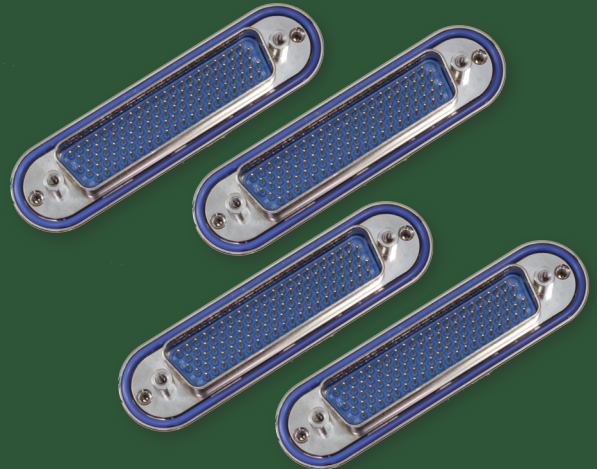
SERIES 28

HiPer-D® vs. ARINC 600

Smaller, lighter HiPer-Ds with robust EMI/grounding performance save weight, and reduce assembly time and complexity compared to conventional ARINC backplane/motherboard configurations.



Legacy ARINC 600 type solutions are no longer optimized for the size and weight reduction requirements of today's aircraft industry.



High-performance HiPer-D® connectors with their advanced EMI shielding, grounding, environmental sealing, and guide-pin-managed blind mate capabilities allow designers to implement a distributed architecture model with significant performance advantages.

Available HiPer-D® insert arrangements, from 9 – 104 way and supported contact types including size #22 and #20 signal as well as size #8 power and coax.



The opportunity to replace big, bulky and expensive ARINC 600 type rack-and-panel connectors with a distributed architecture utilizing discrete D-subminiature connectors is finally realized with the high-performance Glenair HiPer-D®. With the outstanding performance of the HiPer-D, system designers are now able to optimize available space in equipment consoles and boxes without compromising EMC or temperature tolerances. Distributed interconnect architectures of this type also allow for easier troubleshooting, and the ability to eliminate expensive motherboards and of course, cumbersome rack-and-panel ARINC connectors. The ability to separate out intrinsically safe functions—for example segregating power circuits completely from signal circuits—allows designers to build handier systems which are easier to assemble and maintain.



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SERIES 28 Hi-Speed HiPer-D® Connectors



Product selection guide

Reference and Technical Data

Introduction to Hi-Speed HiPer-D Connectors	Page D-2
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Contact Information and Specifications	Page D-4
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Hi-Speed HiPer-D Connectors



280-082P

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The Hi-Speed HiPer-D® pin connector features a one piece rugged machined aluminum shell and an optional ground spring for improved resistance to electromagnetic interference. Supplied with a choice of coax, twinax, quadax or Ochito (octaxial) contacts. Hi-Speed HiPer-D connectors are nonenvironmental.



280-083S

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The Hi-Speed HiPer-D® socket connector features a one piece rugged machined aluminum shell. Supplied with a choice of coax, twinax, quadax or Ochito (octaxial) contacts. Hi-Speed HiPer-D connectors are nonenvironmental.



280-101M and 280-098F

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The Hi-Speed HiPer-D® connectors with SpeedMaster™ 10G contact modules utilize industry standard size 22D contacts. In-line connector shells are made from machined aluminum and available with 2 or 4 cavities. 280-101M is a cable plug while 280-098F is a cable receptacle.



280-102M and 280-099F

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The Hi-Speed HiPer-D® connectors with SpeedMaster™ 10G contact modules utilize industry standard size 22D contacts. Rear panel mount connector shells are made from machined aluminum and available with 2 or 4 cavities. 280-102M is a panel mount plug while 280-099F is a panel mount receptacle..



280-103M and 280-100F

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The Hi-Speed HiPer-D® connectors with SpeedMaster™ 10G contact modules utilize industry standard size 22D contacts. Float mount connector shells are made from machined aluminum and available with 2 or 4 cavities. 280-103M is a panel mount plug while 280-100F is a panel mount receptacle..



Series 28 Hi-Speed HiPerD Connectors

Now available, HiPer-D® Connectors for high speed applications. Available with one to five cavities, these connectors accept size 8 coax, twinax, quadrx and Ochito (octaxial) contacts. These M24308-style connectors fit standard D Subminiature panel cutouts. Rugged all-metal construction with optional EMI spring. Connector shell has keyway for contact orientation.



HiPer-D Pin



HiPer-D Socket

Product Facts

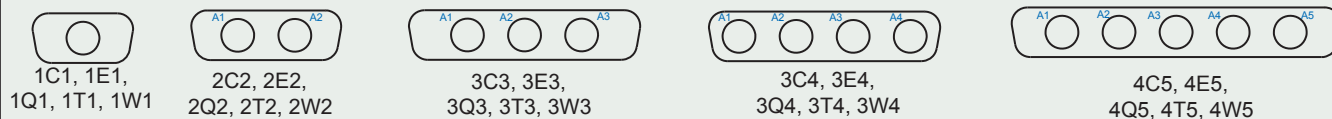
- Ideally suited for high speed data applications
- Rugged machined one-piece aluminum shell
- For use with coax, twinax, quadrx, and ochito contacts
- Easy contact installation and removal
- Fits panel footprint of M24308 D-Sub products
- Available in 5 contact arrangements
- Optional EMI ground spring

SERIES 28 Hi-Speed HiPer-D® Connectors



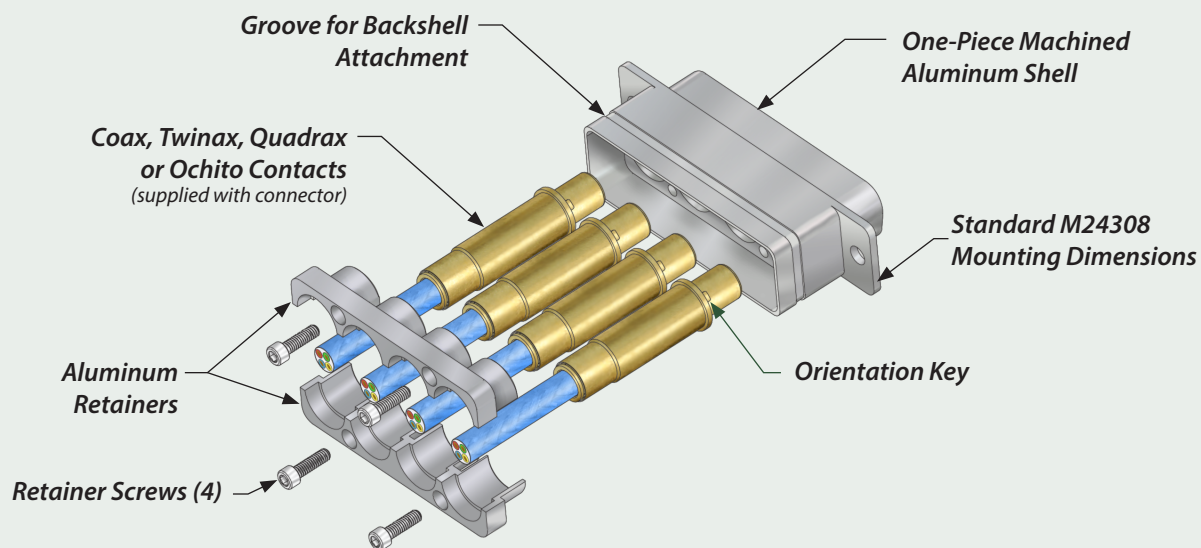
Reference and Technical Data Contact Arrangements, Product Features, Cutaway Views

Contact Arrangements

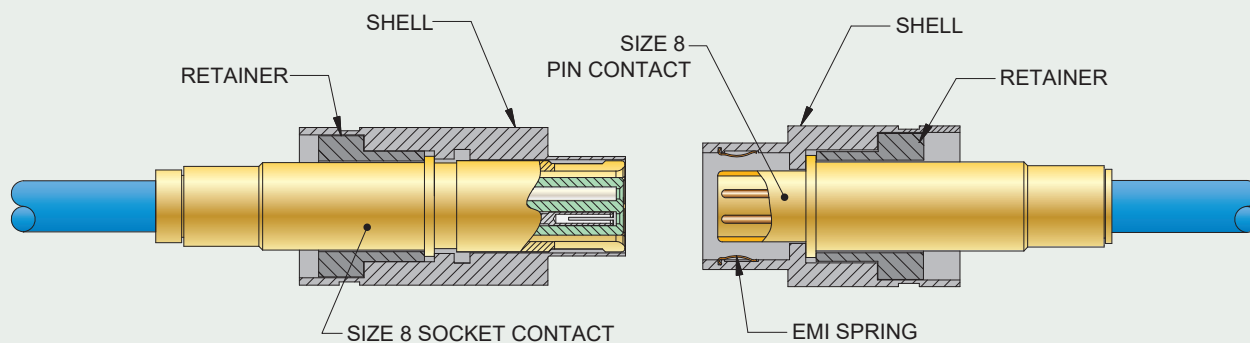


Cavity identification is shown for the mating face of pin connector.

Product Features



Cutaway Views



Plug Connector

Receptacle Connector

Reference and Technical Data

Contact Information and Specifications

Coax Contacts for Hi-Speed HiPer-D		
	Specifications	Construction
	■ Cable accommodation: RG316, RG316DS, RG142, RG400 ■ Operating temperature: -65 °C. to +175 °C. ■ Nominal impedance: 50 ohms ■ Frequency range: DC – 3 GHz ■ DWV: 1300 Vac ■ Durability: 500 mating cycles ■ Shock: EIA-364-27 condition D ■ Vibration: EIA-364-28 condition VI ■ Meets applicable SAE AS39029 requirements	■ Center contact, contact body, crimp ferrule: copper alloy, 50 microinches gold over nickel plating ■ Insulator: fluoroplastic
		Notes 1. Center contact is solder termination. 2. Shield ferrule is hex crimp termination.
Concentric Twinax Contacts for Hi-Speed HiPer-D		
	Specifications	Construction
	■ 77 ohm and 100 ohm versions ■ Operating temperature: -65 °C. to +175 °C. ■ Wire accommodation: M17/176-0002 (77 ohm), 0024A0024 (TE), GSC-02-81416-00 (Gore) ■ DWV: 500 Vac (intermediate contact to outer body) ■ Durability: 500 mating cycles ■ Shock: MIL-DTL-38999 Series III ■ Vibration: MIL-DTL-38999 Series III ■ Meets applicable SAE AS39029 requirements	■ Center contact, intermediate contact, outer contact, crimp ferrule: copper alloy, 50 microinches gold over nickel plating ■ Insulator: PEEK and PTFE ■ Socket contact hood: stainless steel
		Notes 1. Crimp termination.
Differential Twinax Contacts for Hi-Speed HiPer-D		
	Specifications	Construction
	■ Wire accommodation: #24 and #26 AWG shielded twisted pair ■ Frequency range: DC – 20 MHz ■ Operating temperature: -65 °C. to +175 °C. ■ DWV: 500 Vac (inner contact to outer body) ■ Durability: 500 mating cycles ■ Shock: MIL-DTL-38999 Series III ■ Vibration: MIL-DTL-38999 Series III ■ Meets applicable SAE AS39029 requirements	■ Inner contact, outer contact, crimp ferrule: copper alloy, 50 microinches gold over nickel plating ■ Insulator: PPS
		Notes 1. Crimp termination.

Reference and Technical Data

Contact Information and Specifications

Quadrax Contacts for Hi-Speed HiPer-D		
	Specifications	Construction
	■ Wire accommodation: 22, 24, and 26 AWG shielded quad cable ■ Operating temperature: -65 °C. to +175 °C. ■ Characteristic impedance: 100 ohms ■ Propagation delay: ANSI/TIA-568-C.2 paragraph 6.8.18 (Cat 5e) ■ Insertion loss: ANSI/TIA-568-C.2 paragraph 6.8.7 (Cat 5e) ■ Near-End Crosstalk: ANSI/TIA-568-C.2 paragraph 6.8.8 (Cat 5e) ■ Far-End Crosstalk: ANSI/TIA-568-C.2 paragraph 6.8.10 (Cat 5e) ■ Return Loss: ANSI/TIA-568-C.2 paragraph 6.8.6 (Cat 5e) ■ Frequency range: DC – 3 GHz ■ DWV: 500 Vac inner contacts to outer contact, 1000 Vac inner contact to inner contact ■ Insulation resistance: 5000 megohms min. ■ Durability: 500 mating cycles ■ Shock: MIL-DTL-38999 Series III ■ Vibration: MIL-DTL-38999 Series III ■ Meets SAE AS39029/119 and /120 requirements	■ Inner contacts, outer contact, shield crimp ferrule: copper alloy, 50 microinches gold over nickel plating ■ Insulator: PPS
	Notes	1. Crimp termination
El Ochito® Contacts for Hi-Speed HiPer-D		
	Specifications	Construction
	■ Wire accommodation: 22, 24, and 26 AWG shielded twisted pair cable ■ Operating temperature: -65 °C. to +175 °C. ■ Characteristic impedance: 100 ohms ■ Propagation delay: ANSI/TIA-568-C.2 (Cat 6a, 10GBASE-T) ■ Insertion loss: ANSI/TIA-568-C.2 (Cat 6a, 10GBASE-T) ■ Near-End Crosstalk: ANSI/TIA-568-C.2 (Cat 6a, 10GBASE-T) ■ Far-End Crosstalk: ANSI/TIA-568-C.2 (Cat 6a, 10GBASE-T) ■ Return Loss: ANSI/TIA-568-C.2 (Cat 6a, 10GBASE-T) ■ Frequency range: DC – 3 GHz ■ DWV: 500 Vac inner contacts to outer contact, 1000 Vac inner contact to inner contact ■ Insulation resistance: 5000 megohms min. ■ Durability: 500 mating cycles ■ Shock: MIL-DTL-38999 Series III ■ Vibration: MIL-DTL-38999 Series III	■ Inner contacts, outer contact, shield crimp ferrule: copper alloy, 50 microinches gold over nickel plating ■ Insulator: PPS
	Notes	1. Crimp termination

Hi-Speed HiPer-D® Connectors



280-082P pin connector with size #8 coax, twinax, quadrax and El Ochito® (octaxial) contacts



- Rugged machined one-piece shell
- Coax, twinax, quadrax, and El Ochito® contacts
- Easy contact installation and removal
- Fits panel footprint of M24308 D-Sub products

Technical Data

Specifications

- Operating temperature: -65 °C. to +200 °C.
- Durability: 500 mating cycles
- Shock: EIA-364-27 condition E
- Vibration: EIA-364-28 condition IV
- Humidity: EIA-364-31 condition 4
- Salt spray: EIA-364-26 condition B
- Maximum Mating Force:
shell size 1: 10 lbs.
shell size 2: 17 lbs.
shell size 3: 28 lbs.
shell size 4: 39 lbs.

Construction

- Shell: aluminum alloy
- Ground spring: beryllium copper, nickel plated
- Retainers: aluminum alloy
- Screws: stainless steel, passivated

The Hi-Speed HiPer-D® is a M24308-type connector with keyed cavities for size 8 coax, twinax, quadrax and El Ochito® contacts. The Hi-Speed HiPer-D® pin connector features a one piece rugged machined aluminum metal housing and an optional ground spring for improved resistance to electromagnetic interference. Easy contact installation and removal, no tool required. Aluminum retainers captivate contacts. Available with 1, 2, 3, 4 or 5 cavities, these high-density connectors provide size and weight savings compared to circular connectors. Hi-Speed, HiPer-D® connectors fit standard M24308 panel cutouts. Hi-Speed, HiPer-D® connectors are non-environmental.

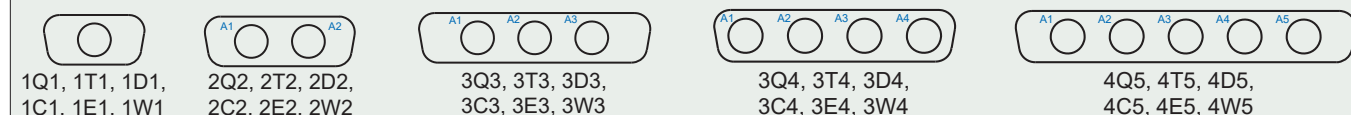
Ordering Information

Sample Part Number	280-082P	2Q2	ME	G	N	-05
Basic Part Number	280-082P					
Shell Size- Insert Arrangement	See Table 1					
Shell Finish (See Section A for Additional Finishes)	ME = Electroless Nickel MT = Nickel-PTFE Z2 = Gold over Electroless Nickel JF = Yellow Chromate over Cadmium					
Ground Spring	G = Supplied with EMIGround Spring N = No Ground Spring					
Mating Hardware (See Table 3 for details)	N = No Hardware (Through-Hole) P = #4-40 Female Jackpost L = Captive Jackscrew, Hex Head, Low Profile K = Slot Head Jackscrew, Extended Length S = Screwlock, Male, Hex Head, Low Profile T = Screwlock, Male, Slot Head, Extended Length					
Hi-Speed Contact Option	See Table 2 for contact dash numbers. Omit if ordered less contacts.					

Table 1
Shell Size – Insert Arrangement

Shell Size	No of Contacts	Coax	Differential Twinax	Concentric Twinax	Quadrax	Ochito (Octo-Ax)	Less Contacts
1	1	1C1	1D1	1T1	1Q1	1E1	1W1
2	2	2C2	2D2	2T2	2Q2	2E2	2W2
3	3	3C3	3D3	3T3	3Q3	3E3	3W3
3	4	3C4	3D4	3T4	3Q4	3E4	3W4
4	5	4C5	4D5	4T5	4Q5	4E5	4W5

Contact Arrangements



Cavity identification is shown for the mating face of pin connector.

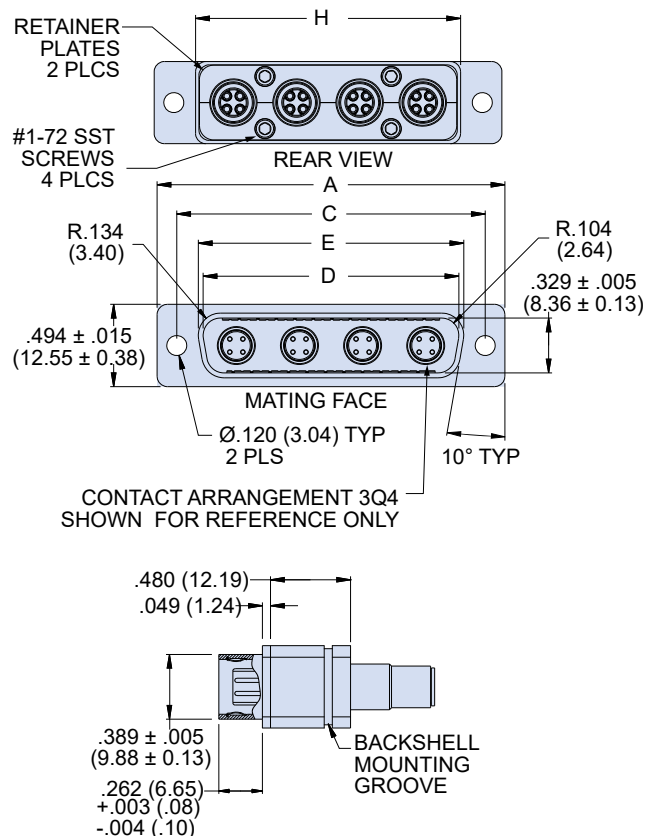
280-082P pin connector with size #8 coax, twinax, quadrax and El Ochito® (octaxial) contacts

Table 2
Size 8 Pin Contacts for 280-082P Connectors

Contact Type	Dash No.	Cable Type	Ref. Contact Part Number*
Coax (1C1, 2C2, 3C3, 3C4, 4C5)	-01	RG316DS	852-110-01
	-02	RG316	852-110-02
	-03	RG142, RG400	852-110-03
Concentric Twinax (1T1, 2T2, 3T3, 3T4, 4T5)	-01	0024A0024 (TE) GSC-03-81416-00 (Gore)	853-011
	-02	M17/176-00002	853-003-08-625
Differential Twinax (1D1, 2D2, 3D3, 3D4, 4D5)	-01	RCN8945 (Gore)	853-014-01
	-02	GSC-03-83971-00 (Gore)	853-014-02
	-03	10612 (TE)	853-014-03
	-04	0024A0024 (TE)	853-014-04
	-05	M17/176-00002 5M2022-003	853-014-05
	-06	1350SB (Belden)	853-014-06
	-07	2525B0524 (TE)	853-014-07
Quadrax (1Q1, 2Q2, 3Q3, 3Q4, 4Q5)	-01	NF26Q100-01 (Carlisle)	854-001-01
	-02	E51424 (PIC) NF24Q100-01 (Carlisle)	854-001-02
	-03	NF26Q100-01 (Carlisle) E51426 (PIC)	854-001-03
	-04	F 4704-4 (Draka) E50424 (PIC)	854-001-04
	-05	NF22Q100-01	854-001-05
El Ochito® (1E1, 2E2, 3E3, 3E4, 4E5)	-01	E6A326 (PIC)	858-003-01
	-02	RCN9047-26 (Gore)	858-016-01

* Refer to the RF Datalink & Contacts Catalog for detailed information

280-082P DIMENSIONS



D

Table 3
Mating Hardware

N Thru-Hole, No Hardware	P Female Jackpost	L Captive Jackscrew, Hex Head, Low Profile
 -.115/.125 (2.92/3.18)	 #4-40 UNC-2A NUT AND LOCKWASHER #4-40 UNC-2B	 RETAINER #4-40 UNC-2A
K Slot-Head Extended Jackscrew	S Captive Screwlock, Hex Head, Low Profile	T Slot-Head Extended Length, Screwlock
 1.1 (28) MAX RETAINER #4-40 UNC-2A	 RETAINER #4-40 UNC-2A	 1.1 (28) MAX RETAINER #4-40 UNC-2A

Dimensions

Shell Size	A		C Basic		D		E		H	
	In. ±.015	mm. ±0.38			In. ±.005	mm. ±0.13	In. ±.005	mm. ±0.13	In. ±.005	mm. ±0.13
1	1.213	30.81	0.984	24.99	0.666	16.92	0.726	18.44	0.745	18.92
2	1.541	39.14	1.312	33.32	0.994	25.25	1.054	26.77	1.075	27.31
3	2.088	53.04	1.852	47.04	1.534	38.96	1.594	40.49	1.615	41.02
4	2.729	69.32	2.500	63.50	2.182	55.42	2.242	56.95	2.260	57.40

NOTES

- Connectors are supplied with unassembled contacts.
- 280-082P pin connectors are intermateable with cable-mount 280-083S socket connectors and with 280-085S and 280-091S printed circuit board connectors.
- When rear panel mounting, order connector without hardware (N option) and order jackpost kit 289-015 separately.
- Connectors are compatible with HiPer-D® protective covers and 289T100 and 289T101 HiPer-D® backshells.

280-083S socket connector with for size 8 coax, twinax, quadrax and El Ochito® (octaxial) contacts



- Rugged machined one-piece shell
- Coax, twinax, quadrax, and El Ochito® contacts
- Easy contact installation and removal
- Fits panel footprint of M24308 D-Sub products

Technical Data

Specifications

- Operating temperature: -65 °C. to +200 °C.
- Durability: 500 mating cycles
- Shock: EIA-364-27 condition E
- Vibration: EIA-364-28 condition IV
- Humidity: EIA-364-31 condition 4
- Salt spray: EIA-364-26 condition B
- Maximum Mating Force:
shell size 1: 10 lbs.
shell size 2: 17 lbs.
shell size 3: 28 lbs.
shell size 4: 39 lbs.

Construction

- Shell: aluminum alloy
- Retainers: aluminum alloy
- Screws: stainless steel, passivated

The Hi-Speed HiPer-D® is a M24308-type connector with keyed cavities for size 8 coax, twinax, quadrax and El Ochito® contacts. The Hi-Speed HiPer-D® socket connector features a one piece machined aluminum shell. Easy contact installation and removal, no tool required. Aluminum retainers captivate contacts. Available with 1, 2, 3, 4 or 5 cavities, these connectors provide size and weight savings compared to circular connectors. Hi-Speed, HiPer-D® connectors fit standard M24308 panel cutouts. Hi-Speed HiPer-D® connectors are non-environmental.

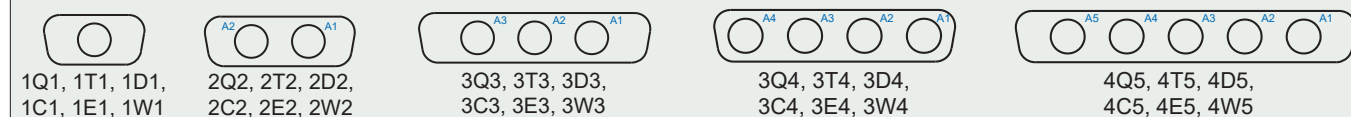
Ordering Information

Sample Part Number	280-083S	4T5	MT	N	-01
Basic Part Number	280-083S				
Shell Size- Insert Arrangement	See Table 1				
Shell Finish (See Section A for Additional Finishes)	ME = Electroless Nickel MT = Nickel-PTFE Z2 = Gold over Electroless Nickel JF = Yellow Chromate over Cadmium				
Mating Hardware (See Table 3 for details)	N = No Hardware (Through-Hole) P = #4-40 Female Jackpost L = Captive Jackscrew, Hex Head, Low Profile K = Slot Head Jackscrew, Extended Length S = Screwlock, Male, Hex Head, Low Profile T = Screwlock, Male, Slot Head, Extended Length				
Hi-Speed Contact Option	See Table 2 for contact dash numbers. Omit if ordered less contacts.				

Table 1
Shell Size – Insert Arrangement

Shell Size	No of Contacts	Coax	Differential Twinax	Concentric Twinax	Quadrax	Ochito (Octo-Ax)	Less Contacts
1	1	1C1	1D1	1T1	1Q1	1E1	1W1
2	2	2C2	2D2	2T2	2Q2	2E2	2W2
3	3	3C3	3D3	3T3	3Q3	3E3	3W3
3	4	3C4	3D4	3T4	3Q4	3E4	3W4
4	5	4C5	4D5	4T5	4Q5	4E5	4W5

Contact Arrangements



Cavity identification is shown for the mating face of pin connector.

280-083S socket connector with size 8 coax, twinax, quadrax and El Ochito® (octaxial) contacts

Table 2
Size 8 Pin Contacts for 280-083S Connectors

Contact Type	Dash No.	Cable Type	Ref. Contact Part Number
Coax (1C1, 2C2, 3C3, 3C4, 4C5)	-01	RG316DS	852-111-01
	-02	RG316	852-111-02
	-03	RG142, RG400	852-111-03
Concentric Twinax (1T1, 2T2, 3T3, 3T4, 4T5)	-01	0024A0024 (TE) GSC-03-81416-00 (Gore)	853-012
	-02	M17/176-00002	853-004-08-628
Differential Twinax (1D1, 2D2, 3D3, 3D4, 4D5)	-01	RCN8945 (Gore)	853-013-01
	-02	GSC-03-83971-00 (Gore)	853-013-02
	-03	10612 (TE)	853-013-03
	-04	0024A0024 (TE)	853-013-04
	-05	M17/176-00002 5M2022-003	853-013-05
	-06	1350SB (Belden)	853-013-06
	-07	2525B0524 (TE)	853-013-07
Quadrax (1Q1, 2Q2, 3Q3, 3Q4, 4Q5)	-01	NF26Q100-01 (Carlisle)	854-002-01
	-02	E51424 (PIC) NF24Q100-01 (Carlisle)	854-002-02
	-03	NF26Q100-01 (Carlisle) E51426 (PIC)	854-002-03
	-04	F 4704-4 (Draka) E50424 (PIC)	854-002-04
	-05	NF22Q100-01 (Carlisle)	854-002-05
El Ochito® (1E1, 2E2, 3E3, 3E4, 4E5)	-01	E6A326 (PIC)	858-003-01
	-02	RCN9047-26 (Gore)	858-017-01

* Refer to the RF Datalink & Contacts Catalog for detailed information

280-083S DIMENSIONS

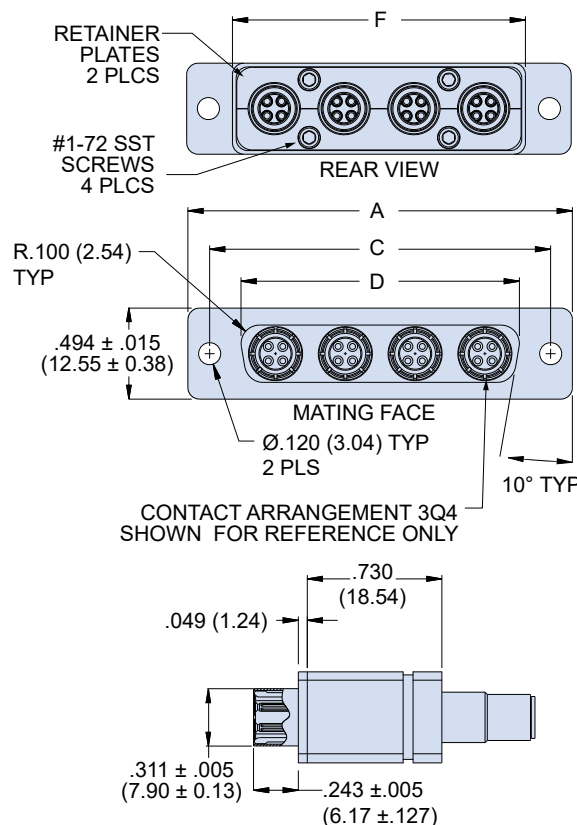


Table 3
Mating Hardware

N Thru-Hole, No Hardware	P Female Jackpost	L Captive Jackscrew, Hex Head, Low Profile
 .115/.125 (2.92/3.18)	 #4-40 UNC-2A NUT AND LOCKWASHER #4-40 UNC-2B	 RETAINER #4-40 UNC-2A
K Slot-Head Extended Jackscrew	S Captive Screwlock, Hex Head, Low Profile	T Slot-Head Extended Length, Screwlock
 1.1 (28) MAX RETAINER #4-40 UNC-2A	 RETAINER #4-40 UNC-2A	 1.1 (28) MAX RETAINER #4-40 UNC-2A

Dimensions

Shell Size	A		C Basic		D		F	
	In. ±.015	mm. ± 0.38			In. ±.003	mm. ± 0.08	In. ±.005	mm. ± 0.13
1	1.213	30.81	.984	24.99	.643	16.33	.745	18.92
2	1.541	39.14	1.312	33.32	.971	24.66	1.075	27.31
3	2.088	53.04	1.852	47.04	1.511	38.38	1.615	41.02
4	2.729	69.32	2.500	63.50	2.159	54.84	2.260	57.40

NOTES

- Connectors are supplied with unassembled contacts.
- 280-083S socket connectors are intermateable with cable-mount 280-082P pin connectors and with 280-084P and 280-090P printed circuit board connectors.
- When rear panel mounting, order connector without hardware (N option) and order jackpost kit 289-015 separately.
- Connectors are compatible with HiPer-D® protective covers and 289T100 and 289T101 HiPer-D® backshells.



NEXT-GENERATION

SpeedMaster™ 10G

High-speed, repairable IFEC connection system

Newly developed SpeedMaster™ 10G is purpose-designed to meet the performance requirements and installation/use preferences of aerospace industry IFEC manufacturers. Optimized for high-speed Cat 6A Ethernet performance, the SpeedMaster™ 10G system offers industry-leading NEXT, return loss and insertion loss performance due to its highly-engineered isolation and separation architecture. Easy to assemble, terminate, install and repair, the SpeedMaster™ 10G utilizes size #22D contacts, tools, and cable, and meets the broad range of aerospace industry requirements for vibration, temperature cycling, durability, and safety performance.

- Utilizes aerospace industry standard #22D contacts, tools and widely available Ethernet flight cable
- Fast, easy termination
- Significant weight reduction compared to Quadrax solutions (reduces cable requirement by ½)
- High-density, repairable solution—ideally suited for today's networked IFEC environments



Mighty Mouse Locking Push/Pull Plug and Receptacle



HiPer-D Rectangular (M24308)



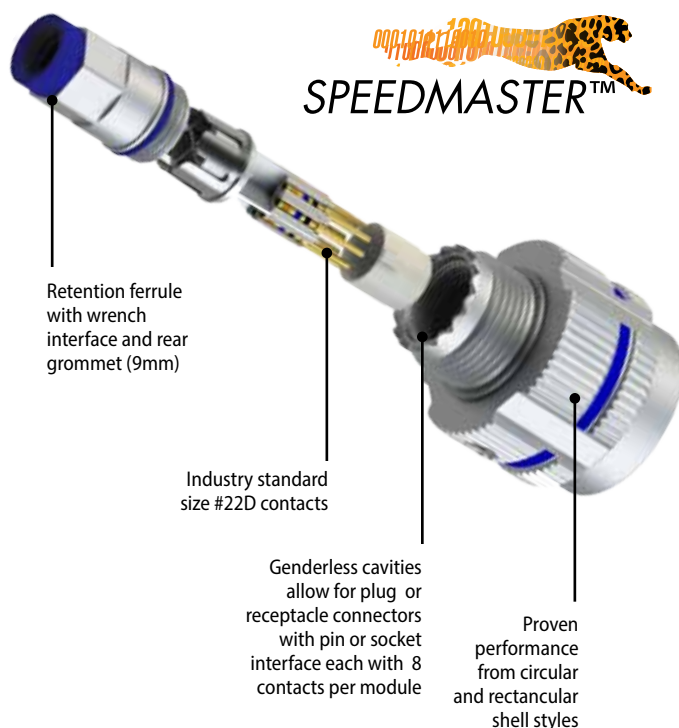
SuperNine® Plug and Receptacle

SERIES 28

Hi-Speed HiPer-D® Connectors



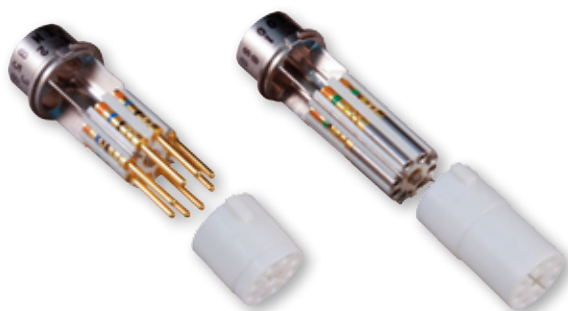
Repairable IFEC 10G Connection System



The SpeedMaster™ Difference

SpeedMaster™ the high-speed multi-contact solution for the Mighty Mouse, HiPer-D, SuperNine 38999 type family of connectors. Each SpeedMaster™ module consists of 4 pairs of pins or sockets incorporating industry standard, size 22D contacts to provide 10G performance. Contacts are crimp terminated for easy replacement. Each module is individually sealed within the shell, and retained in place with a threaded ferrule. Additionally, module cavities are genderless allowing a pin or socket interface for plugs or receptacles. These features result in a two fold benefit. An easily removable and repairable contact makes this high-performance, robust connector an excellent choice for reducing network downtime and improving overall network performance. Additionally Glenair offers this robust connector in 3 connector packages, including our small form factor Mighty Mouse Series 824 Locking Push / Pull, HiPer-D (M24308) rectangular D-Sub, and our 38999 type "better than QPL" connectors allowing you to custom fit your application needs. Meet the demand for next generation IFEC networks with SpeedMaster™, the next generation contact system from Glenair.

SPEEDMASTER™ 10G NEXT-GENERATION IFEC CONNECTION SYSTEM



SpeedMaster™ 10G modular inserts are available for Series 23 SuperNine – 38999, Series 80 Mighty Mouse – Locking Push / Pull and Series 28 HiPer-D – M24308 rectangular D-Sub connectors



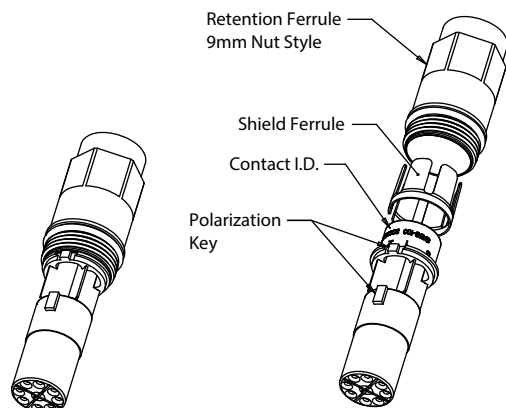
The SpeedMaster™ 10G is optimized for high-speed / Ethernet performance and incorporates standard M39029 #22D contacts isolated for superior NEXT, return loss and insertion loss performance

SERIES 28 Hi-Speed HiPer-D® Connectors

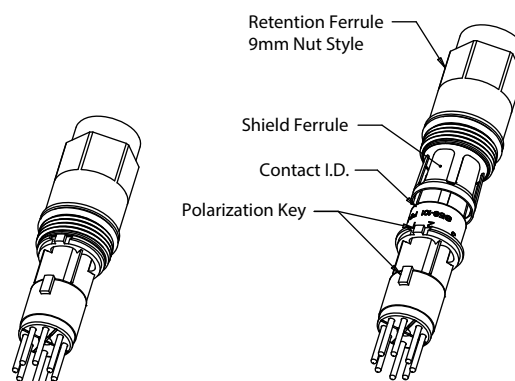


858-100 and 858-101, SpeedMaster™ 10GBase-T Cat 6a Contacts

858-100 SPEEDMASTER™ SOCKET MODULE



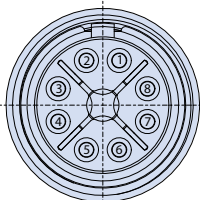
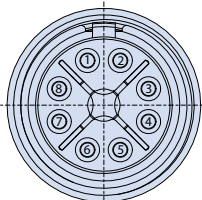
858-101 SPEEDMASTER™ PIN MODULE



858	-100	-1
Product Code	Basic No	See Cable Size Table

858	-101	-1
Product Code	Basic No	See Cable Size Table

Cable Size	
Cable Size	Cable Ø
1	.280 (7.11)
2	.270 (6.86)
3	.260 (6.60)
4	.250 (6.35)
5	.240 (6.10)
6	.230 (5.84)
7	.220 (5.59)

Speedmaster™ Module Inner Contact Pinout			
 SOCKET MODULE FACE 858-100	 PIN MODULE FACE 858-101	Pin Out	
		Location	Color
		1	Orng/Wht
		2	Orange
		3	Blu/Wht
		4	Blue
		5	Brwn/Wht
		6	Brown
		7	Grn/White
8	Green		

SPEEDMASTER™ MODULE MATERIAL/FINISH

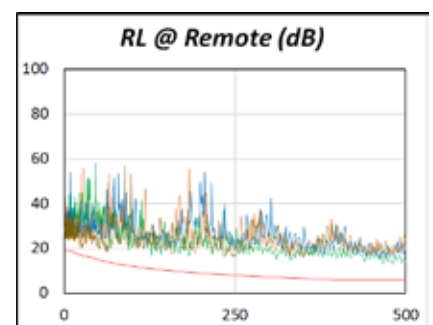
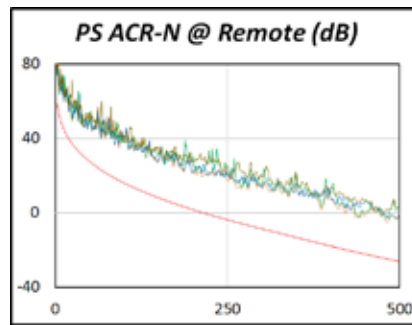
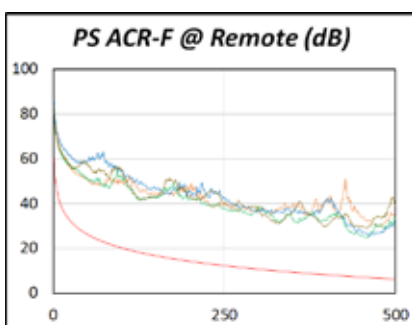
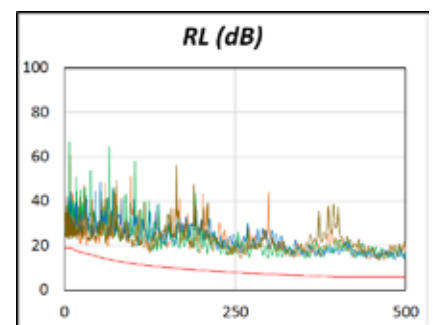
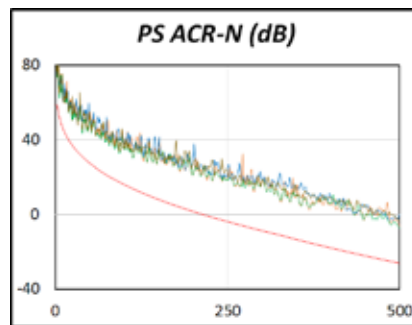
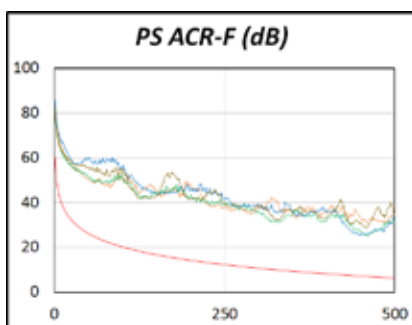
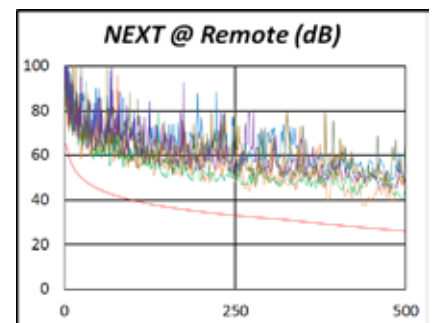
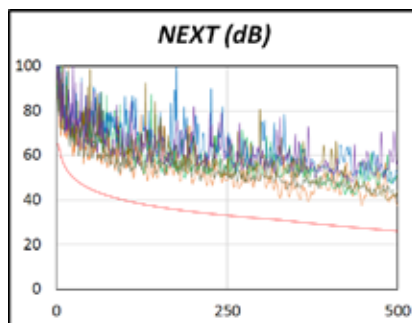
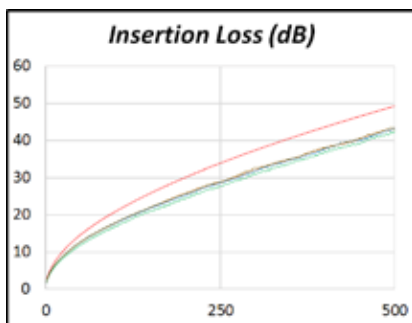
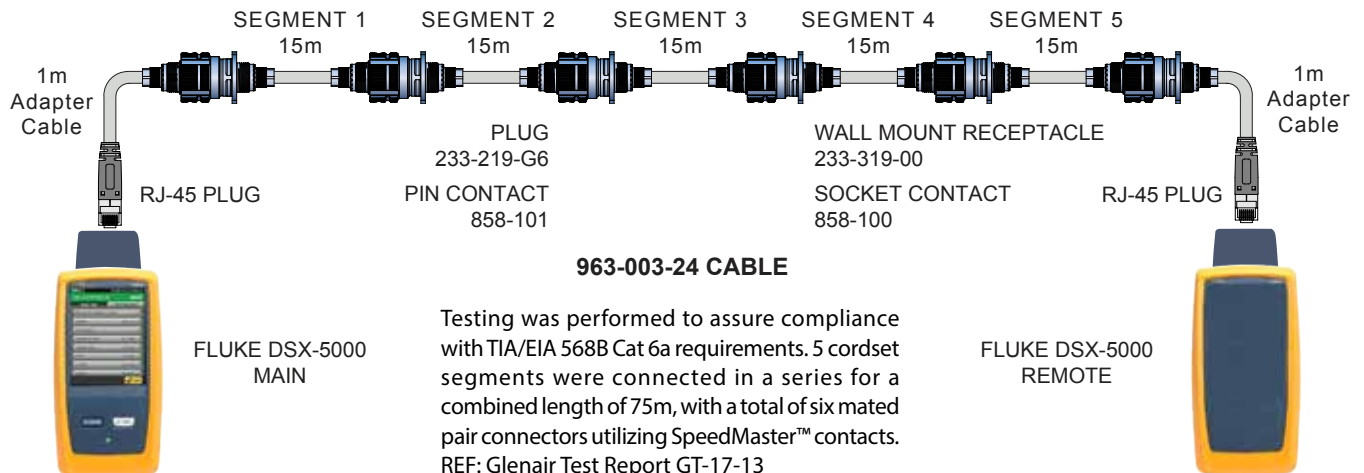
- IMPORTANT: SpeedMaster™ high-speed modules are only designed to be installed in "Glenair SpeedMaster™ series connectors."**
- High-speed module is designed to accommodate cable with wire insulation up to Ø.055 inches and cable jackets up to Ø.280 inches. See cables table for suggest list.
- For cables in-between sizes, select smaller size.
- See AI85082 for assembly instructions
- Tools Needed:
 - M39029/57-354 contacts:
 - Basic tool M22520/2-01 (Glenair P/N 809-015)
 - Positioner, Daniels PN K41 (Glenair P/N 859-019)
- Material/Finish
 - Isolator body - copper alloy / electroless nickel.
 - Contacts - copper alloy / gold plated
 - Retention ferrule - copper alloy / electroless nickel.
 - Inner shield ferrule: copper alloy / electroless nickel.
 - Insulators - rigid dielectric / N.A.
 - O-rings/grommets - fluorosilicone blend / N.A

Cables*					
Cable P/N	Cable Category	Cable Construction	Wire Gage	Cable Ø	Assembly Instructions
963-003-24	CAT 6A	SF/UTP	24	.280 (7.11)	AI85082
963-003-26	CAT 6A	SF/UTP	26	.220 (5.59)	
963-037	CAT 6A	SF/UTP	24	.260 (6.60)	
963-038	CAT 6A	SF/UTP	24	.270 (6.86)	

*Consult factory for use with other cable

SERIES 28 Hi-Speed HiPer-D® Connectors

10GBase-T Cat 6A Compliance Testing Contacts



280-101M plug or 280-098F receptacle, in-line connectors with SpeedMaster 10G contact modules

Part Number Development						
Sample Part Number		280-101M	4	P	MT	N -1
Series	280-101M = In-line cable plug 280-098F = In-line cable receptacle					
Cavity Count	2 = 2 Cavities 4 = 4 Cavities					
Module Type	P = Pin S = Socket					
Material and Finish	NF = Aluminum alloy / Cadmium olive drab over electroless nickel MT = Aluminum alloy / nickel-PTFE ME = Aluminum alloy / electroless nickel ZR = Aluminum alloy / zinc nickel black RoHs compliant					
Hardware Options	N, P, L, K, S, T					
Cable Size	See cable size table					



D

Cables*					
Cable P/N	Cable Category	Cable Construction	Wire Gage	Cable Dia.	Assembly Instructions
963-003-24	CAT 6A	SF/UTP	24	.280 (7.11)	AI85082
963-003-26	CAT 6A	SF/UTP	26	.220 (5.59)	
963-037	CAT 6A	SF/UTP	24	.260 (6.60)	
963-038	CAT 6A	SF/UTP	24	.270 (6.86)	

*Contact factory to inquire about use with other cables

Cable Size	
Cable Size	Cable Diameter
1	.280 (7.11)
2	.274 (6.96)
3	.260 (6.60)
4	.250 (6.35)
5	.240 (6.10)
6	.230 (5.84)
7	.220 (5.59)

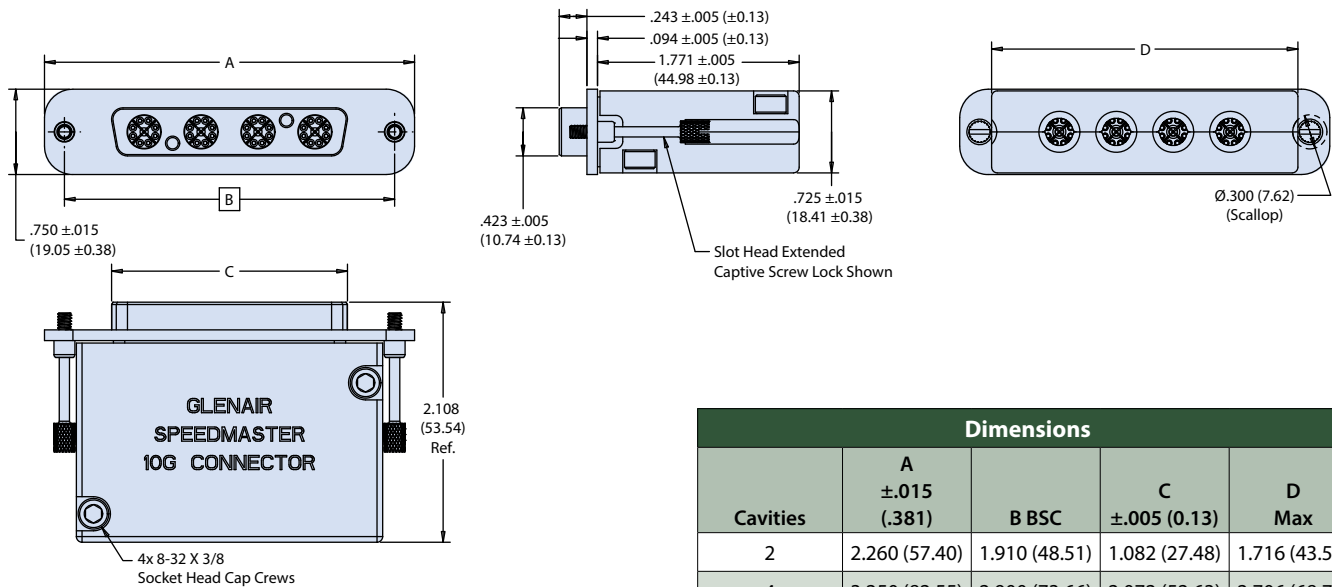
Mating Hardware		
P Female Jackpost	L Captive Jackscrew, Hex Head, Low Profile	K Slot-Head Extended Jackscrew
S Captive Screwlock, Hex Head, Low Profile	T Slot-Head Extended Length, Screwlock	

NOTES

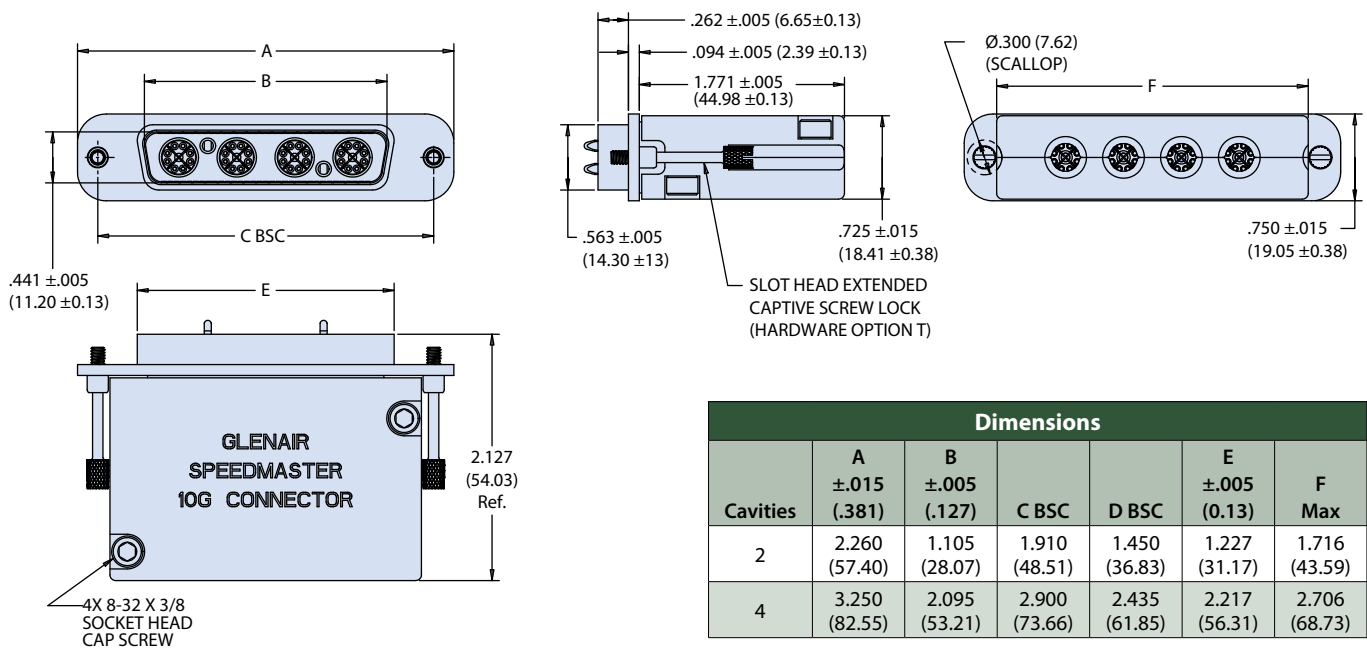
1. Spare high-speed modules (858-100, 858-101) may be ordered separately. Module wrench tool (607-011) supplied with each connector.
2. See Assembly instructions AI 85082 for high-speed module terminations. See assembly instructions AI85089 for module installation.
3. See page 6 for SpeedMaster™ module inner contact pinout
4. For cables in-between sizes, select smaller size. Maximum cable diameter is .280 (7.11)
5. Material / Finish:
 - Shells: see part number development table
 - Hardware: stainless steel - passivated
 - Grounding spring: BeCu alloy / electroless nickel
 - Seals, o-ring: fluorosilicone blend / N.A.

280-101M plug or 280-098F receptacle, in-line connectors with SpeedMaster 10G contact modules

280-101 HIPER-D™ IN-LINE CONNECTOR, RECEPTACLE



280-098 HIPER-D™ IN-LINE CONNECTOR, PLUG

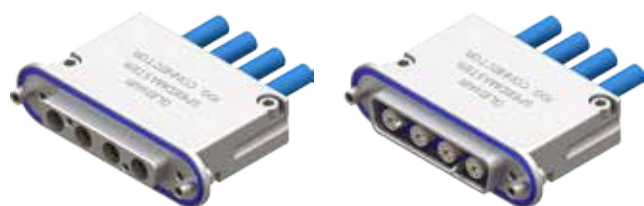


SERIES 28 Hi-Speed HiPer-D® Connectors



280-102M plug or 280-099F receptacle, rear panel mount connectors with SpeedMaster 10G contact modules

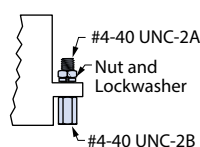
Part Number Development						
Sample Part Number		280-102M	4	P	MT	P -1
Series	280-102M = rear panel mount plug 280-099F = rear panel mount receptacle					
Cavity Count	2 = 2 Cavities 4 = 4 Cavities					
Module Type	P = Pin S = Socket					
Material and Finish	NF = Aluminum alloy / Cadmium olive drab over electroless nickel MT = Aluminum alloy / nickel-PTFE ME = Aluminum alloy / electroless nickel ZR = Aluminum alloy / zinc nickel black RoHs compliant					
Hardware Options	P = Female jackpost					
Cable Size	See cable size table					



Mating Hardware

P

Female Jackpost



Cable Size

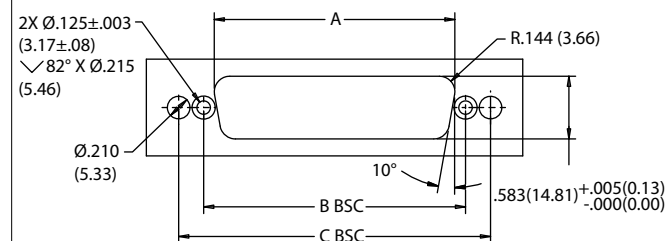
Cable Size	Cable Diameter
1	.280 (7.11)
2	.274 (6.96)
3	.260 (6.60)
4	.250 (6.35)
5	.240 (6.10)
6	.230 (5.84)
7	.220 (5.59)

Cables*

Cable P/N	Cable Category	Cable Construction	Wire Gage	Cable Dia.	Assembly Instructions
963-003-24	CAT 6A	SF/UTP	24	.280 (7.11)	AI85082
963-003-26	CAT 6A	SF/UTP	26	.220 (5.59)	
963-037	CAT 6A	SF/UTP	24	.260 (6.60)	
963-038	CAT 6A	SF/UTP	24	.270 (6.86)	

*Contact factory to inquire about use with other cables

Panel Cut-Out Dimensions



Cavities	A +.005 (.13) -.000 (.00)	B BSC	C BSC
2	1.247 (31.67)	1.450 (36.83)	1.910 (48.51)
4	2.237 (56.82)	2.435 (61.85)	2.900 (73.66)

NOTES

1. Spare high-speed modules (858-100, 858-101) may be ordered separately. Module wrench tool (607-011) supplied with each connector.
2. See Assembly instructions AI 85082 for high-speed module terminations. See assembly instructions AI85089 for module installation.
3. See page 6 for SpeedMaster™ module inner contact pinout
4. For cables in-between sizes, select smaller size. Maximum cable diameter is .280 (7.11)
5. Material / Finish:
 - Shells: part number development table
 - Hardware: stainless steel - passivated
 - Grounding spring: BeCu alloy / electroless nickel
 - Seals, o-ring: fluorosilicone blend / N.A.

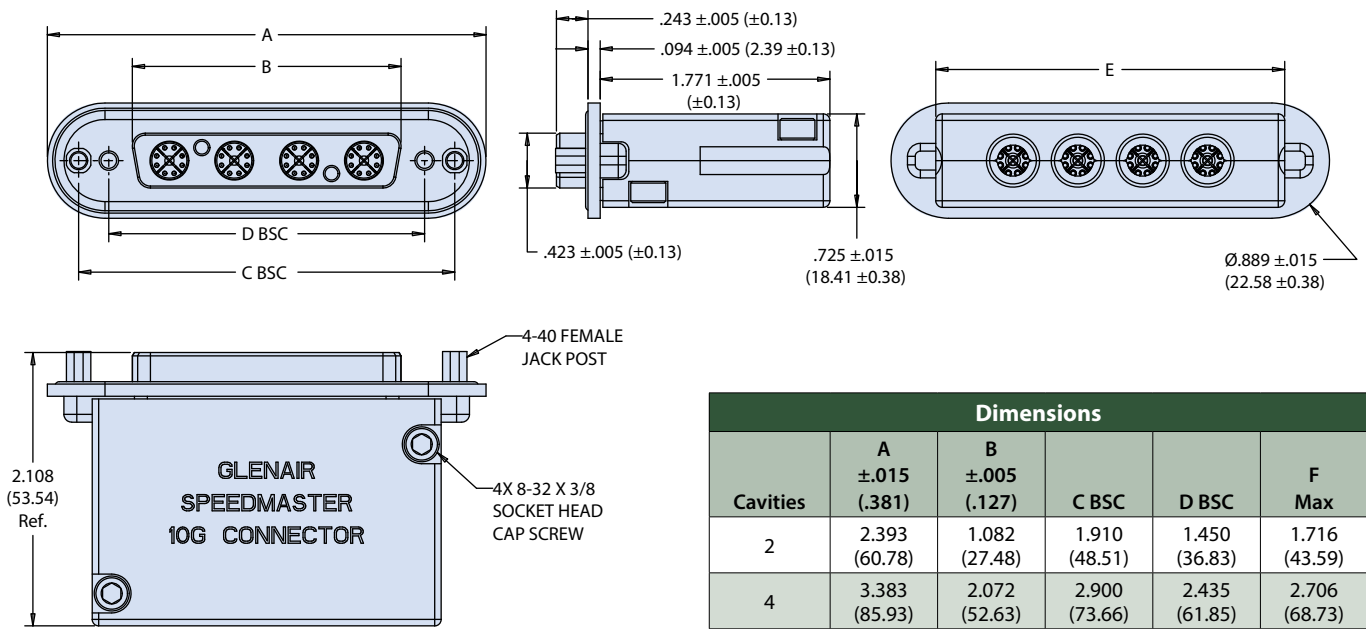
SERIES 28

Hi-Speed HiPer-D® Connectors

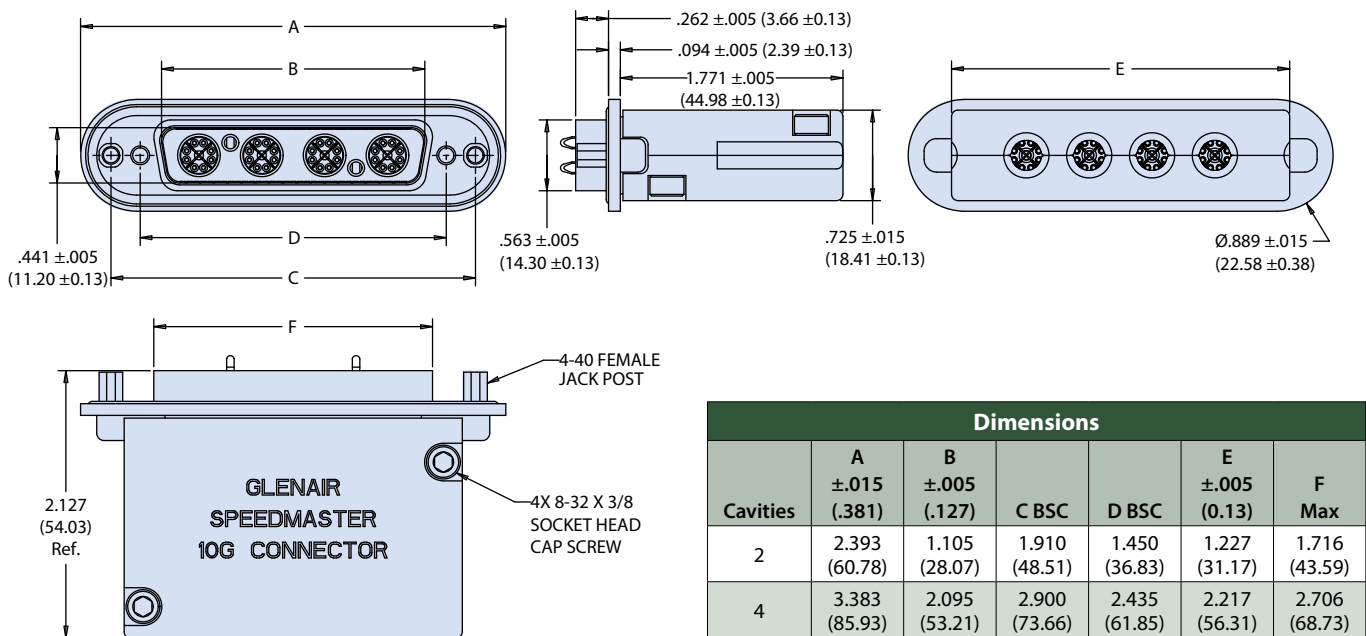


280-102M plug or 280-099F receptacle, rear panel mount connectors with SpeedMaster 10G contact modules

280-102 HIPER-D™ REAR PANEL MOUNT CONNECTOR, PLUG



280-099 HIPER-D™ REAR PANEL MOUNT CONNECTOR, RECEPTACLE



280-103M plug or 280-100F receptacle, float mount connectors with SpeedMaster 10G contact modules

Part Number Development						
Sample Part Number		280-103M	4	P	MT	N -1
Series	280-103M = Float mount plug 280-100F = Float mount receptacle					
Cavity Count	2 = 2 Cavities 4 = 4 Cavities					
Module Type	P = Pin S = Socket					
Material and Finish	NF = Aluminum alloy / Cadmium olive drab over electroless nickel MT = Aluminum alloy / nickel-PTFE ME = Aluminum alloy / electroless nickel ZR = Aluminum alloy / zinc nickel black RoHs compliant					
Hardware Options	N = No hardware					
Cable Size	See cable size table					



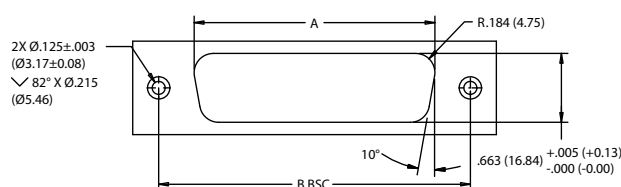
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Cable Size	
Cable Size	Cable Diameter
1	.280 (7.11)
2	.274 (6.96)
3	.260 (6.60)
4	.250 (6.35)
5	.240 (6.10)
6	.230 (5.84)
7	.220 (5.59)

Cables*					
Cable P/N	Cable Category	Cable Construction	Wire Gage	Cable Dia.	Assembly Instructions
963-003-24	CAT 6A	SF/UTP	24	.280 (7.11)	AI85082
963-003-26	CAT 6A	SF/UTP	26	.220 (5.59)	
963-037	CAT 6A	SF/UTP	24	.260 (6.60)	
963-038	CAT 6A	SF/UTP	24	.270 (6.86)	

*Contact factory to inquire about use with other cables

Panel Cut-Out Dimensions



Cavities	A	
	+0.005 (+0.13) -.000 (-0.00)	B BSC
2	1.327 (33.71)	2.010 (51.05)
4	2.317 (58.85)	3.000 (76.20)

NOTES

1. Spare high-speed modules (858-100, 858-101) may be ordered separately. Module wrench tool (607-011) supplied with each connector.
2. See Assembly instructions AI 85082 for high-speed module terminations. See assembly instructions AI85089 for module installation.
3. See page 6 for SpeedMaster™ module inner contact pinout
4. For cables in-between sizes, select smaller size. Maximum cable diameter is .280 (7.11)
5. Material / Finish:
 - Shells: part number development table
 - Hardware: stainless steel - passivated
 - Grounding spring: BeCu alloy / electroless nickel
 - Seals, o-ring: fluorosilicone blend / N.A.

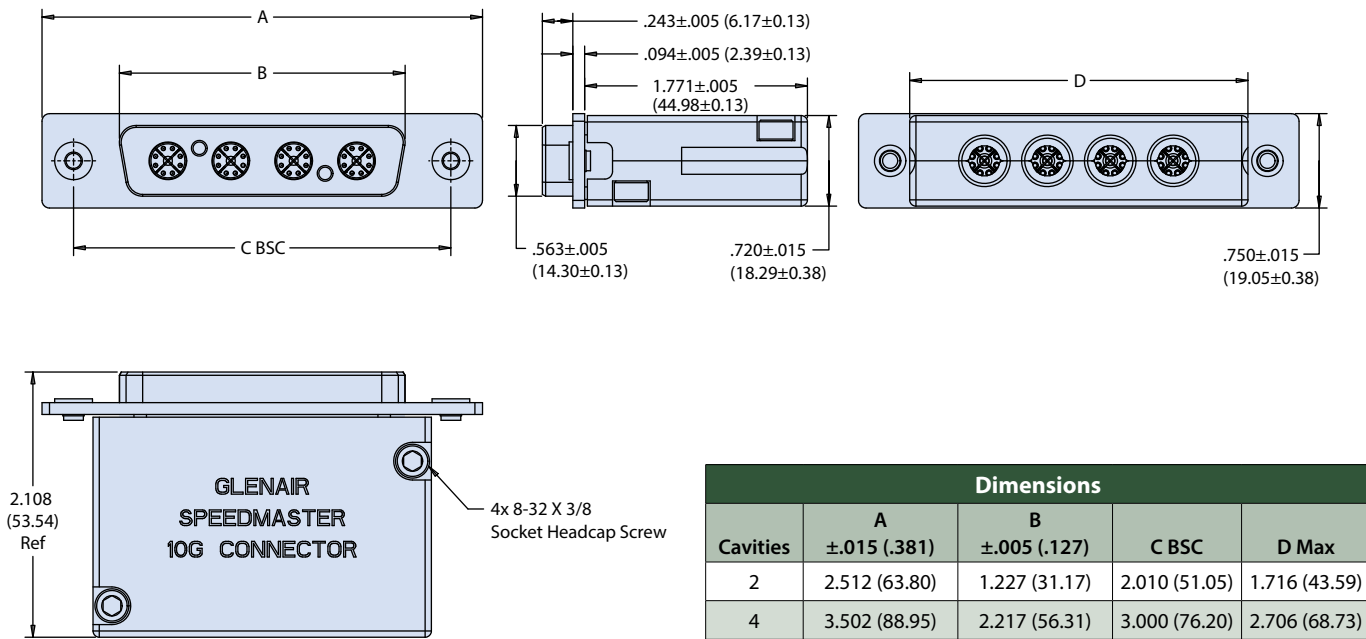
SERIES 28

Hi-Speed HiPer-D® Connectors

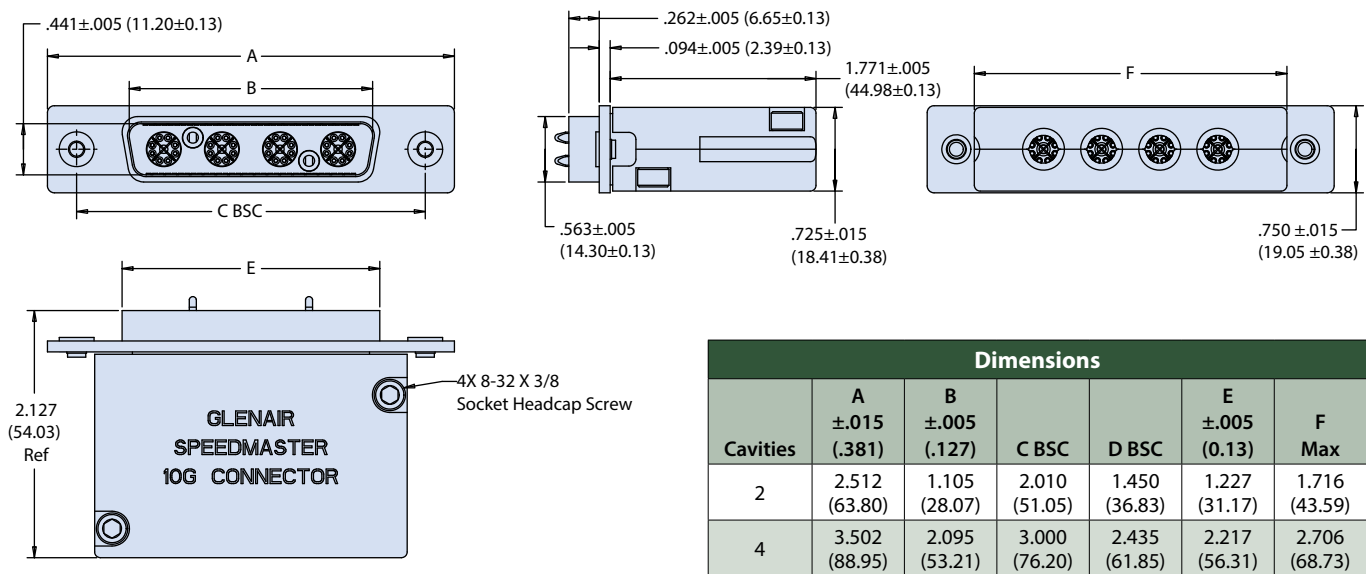


280-103M plug or 280-100F receptacle, float mount connectors with SpeedMaster 10G contact modules

280-103 HIPER-D™ FLOAT MOUNT CONNECTOR , PLUG



280-100 HIPER-D™ FLOAT MOUNT CONNECTOR, RECEPTACLE



SERIES 28
CONTACTS AND
CRIMP TOOLS



HiPer-D Accessories

Installation and removal tools for
size #8 high-speed data and size #20
signal and power contacts



Glenair offers Mil-Spec M24308 rectangular connector compliant contacts and the tools necessary to properly terminate, maintain, and replace them. Our high availability business model ensures contacts are always in stock, helping you avoid costly equipment downtime – with no dollar or quantity minimums. In addition to the broadest selection and availability, Glenair also delivers outstanding interconnection compatibility. Glenair QPL SAEAS39029 contacts are guaranteed to mate properly and perform at the upper limits of application and specification requirements.



Glenair, Inc.
1211 Air Way
Glendale, CA 91201-2497
818-247-6000
sales@glenair.com
www.glenair.com



SERIES 28

HiPer-D® Contacts and Tools

Product Selection Guide



#20 Contacts

Crimp contacts for standard HiPer-D® connectors

E-2



#22 Contacts

Crimp contacts for high density HiPer-D® connectors

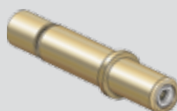
E-3



#8 Power Contacts for Combo HiPer-D®

Crimp contacts for AWG #12 and #16 wire

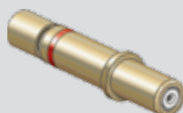
E-4



50 Ohm Coax Contacts for Combo HiPer-D®

Size #8 50 ohm coax contacts for RG316 and RG178 cable

E-5



75 Ohm Coax Contacts and Cable for Combo HiPer-D®

75 ohm coax contacts for RG179, RS170 and SMPTE 292M applications

E-6



High Frequency 50 Ohm Coax Contacts for Combo HiPer-D®

50 ohm coax contacts for M17/133-RG405 equivalent flexible cable

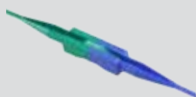
E-8



Crimp Tools

Crimp tools for terminating #20, #22 and #8 power and #8 coax contacts

E-9



Contact Insertion and Removal Tools

Plastic tools for inserting and extracting #8, #20 and #22 contacts

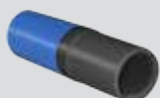
E-10



Grommet Sealing Plugs

MS27488 hole filler plugs for unused connector cavities

E-10



Sealing Boot

Sealing boot for #8 combo HiPer-D® contacts

E-10

SERIES 28 HiPer-D® Contacts and Tools



#20 crimp contacts for standard HiPer-D® connectors

#20 CRIMP CONTACTS



Fig. 1
Pin Contact

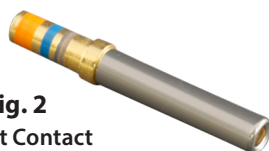


Fig. 2
Socket Contact

Material and Finish

Copper alloy, 50-100 microinches gold plated per ASTM B488 Type II Code C Class 1,27 over nickel plate per QQ-N-290 Class 2, 50-150 microinches.

Socket contact hood: 305 CRES, passivated.

Specifications

AWG Wire Accommodation: #20 - #24

Current Rating: 7.5 Amps maximum

Voltage Drop (at 7.5 Amps and 25° C, #20AWG silver-plated wire):
55 millivolts maximum

Temperature Range: -65° to +200° C.

Socket Min. Separation Force: 0.7 ounces

See SAE AS39029 for additional electrical, mechanical and environmental specifications.

Crimp Tools and Insertion/Removal Tools

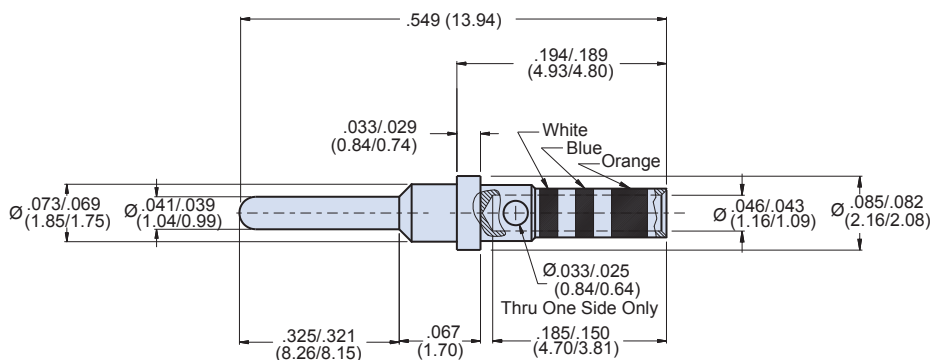
Crimper: 809-015 (M22520/2-01)

Positioner: 859-016 (M22520/2-08)

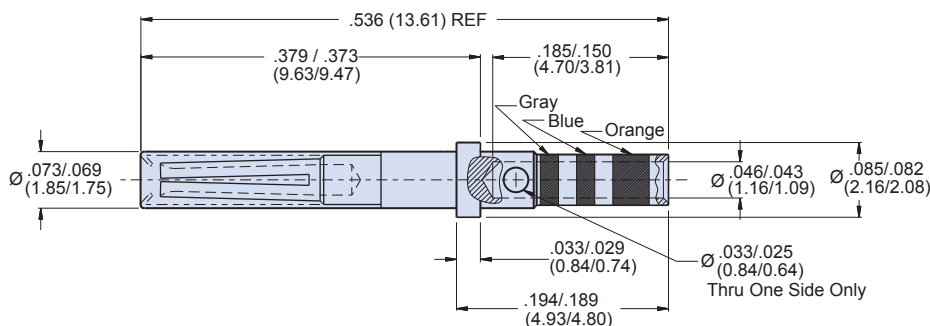
Insertion/Removal Tool: 859-017
(M81969/39-01)

#20 contacts accept #20 to #24 AWG wire. These gold-plated copper alloy contacts meet the requirements of SAE AS39029. Use with all Series 28 HiPer-D® crimp connectors with size #20 cavities.

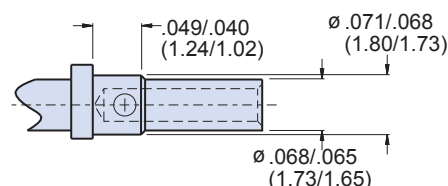
Contact Type	Fig.	Wire Size	Part Number	M39029 Part Number
Pin	1	#20-24	850-022-20-369	M39029/64-369
Socket	2	#20-24	850-021-20-368	M39029/63-368



Pin Contact



Socket Contact



Pin and Socket Crimp Barrel Dimensions

Crimp Tensile Strength		
Axial load in minimum pounds.		
Wire Gauge	Silver or Tin Coated Copper Wire	Nickel Coated Copper Wire
#20	20	19
#22	12	8
#24	8	6

#22 crimp contacts for high density HiPer-D® connectors

#22 CRIMP CONTACTS

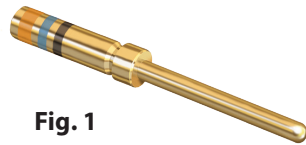


Fig. 1
Pin Contact



Fig. 2
Socket Contact

Material and Finish

Copper alloy, 50-100 microinches gold plated per ASTM B488 Type II Code C Class 1,27 over nickel plate per QQ-N-290 Class 2, 50-150 microinches.
Socket contact hood: 305 CRES, passivated.

Specifications

AWG Wire Accommodation: #22 - #28
Current Rating: 5 Amps maximum
Voltage Drop (at 5 Amps and 25° C, #22 AWG silver-plated wire): 73 mV. maximum
Temperature Range: -65° to + 200° C.
Socket Minimum Sep. Force: 0.7 ounces
See SAE AS39029 for additional electrical, mechanical and environmental specifications.

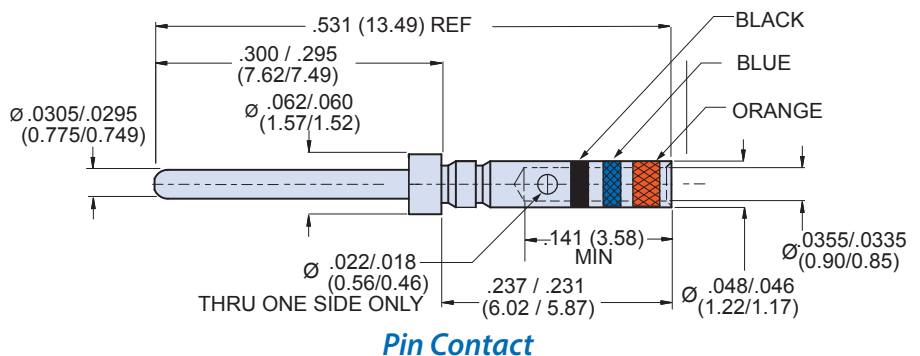
Crimp Tools and Insertion/Removal Tools

Crimper: 809-015 (M22520/2-01)
Positioner: Pin 859-018 (M22520/2-09)
Socket 859-019 (M22520/2-06)
Insertion/Removal Tool:
859-020 (M81969/14-01)

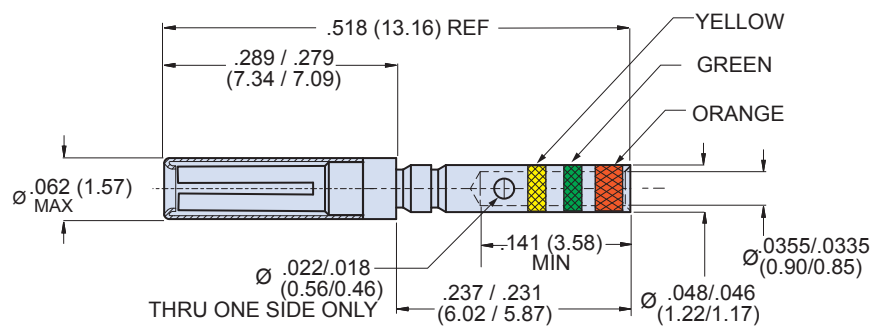
Crimp Tensile Strength		
Axial load in minimum pounds.		
Wire Gage	Silver or Tin Coated Copper Wire	Nickel Coated Copper Wire
#22	12	8
#24	8	6
#26	5	3
#28	3	2

#22 contacts accept #22 to #28 AWG wire. These gold-plated copper alloy contacts meet the requirements of SAE AS39029. Use with all Series 28 HiPer-D® crimp connectors with size #22 cavities.

Contact Type	Fig.	Wire Size	Part Number	M39029 Part Number
Pin	1	#22-28	850-002-22-360	M39029/58-360
Socket	2	#22-28	850-003-22-354	M39029/57-354



Pin Contact



Socket Contact

SERIES 28 HiPer-D® Contacts and Tools



#8 power contacts for combo HiPer-D® connectors

#8 POWER CONTACTS FOR COMBO HIPER-D CONNECTORS

These size #8 contacts snap into Glenair combo HiPer-D® size #8 cavities and can be removed with a plastic extraction tool. Crimp termination. Two sizes are available, #0812 for AWG 12-14 wire, and #0816 for AWG 16-18 wire. Gold plated copper alloy, 1000 VAC DWV rating, 23 amp current rating. Optional sealing boot prevents moisture ingress. **Intermateable with standard D-Subminiature size #8 power contacts.**

Fig. 1
Pin Contact
850-056

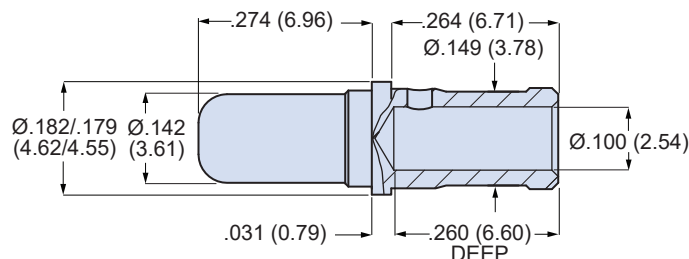


Fig. 2
Socket Contact
850-057

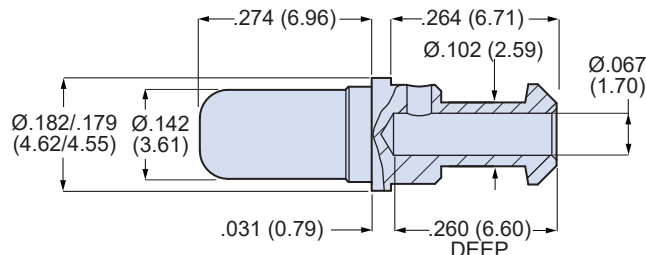


Fig.	Contact Type	Current Rating	AWG Wire Size	Part Number Contact Only	Part Number Contact and Sealing Boot
1	Pin	23 amp	#12, #14	850-056-0812	850-056-0812F
		13 amp	#16, #18	850-056-0816	850-056-0816F
2	Socket	23 amp	#12, #14	850-057-0812	850-057-0812F
		13 amp	#16, #18	850-057-0816	850-057-0816F

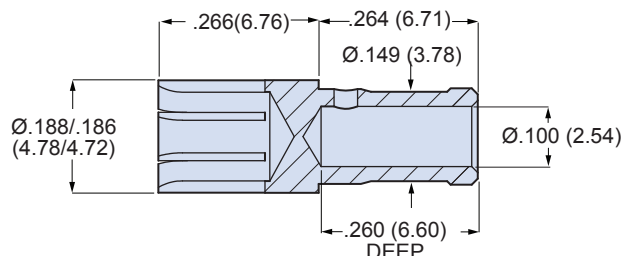
**Pin Contact
850-056-0812**



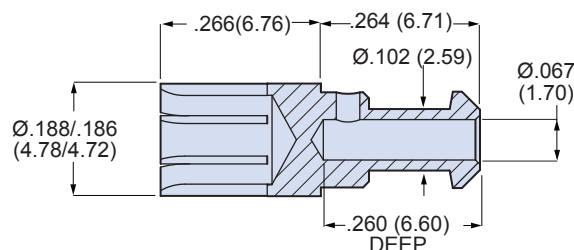
**Pin Contact
850-056-0816**



**Socket Contact
850-057-0812**



**Socket Contact
850-057-0816**



Material and Finish

Contact: Copper alloy, 50 microinches gold over nickel.

Sealing Boot: Thermoplastic and Fluorosilicone

Specifications

Current Rating: 23 Amps

Voltage Drop: 26 millivolts maximum (12 awg silver-plated wire)

Crimp Tensile Strength: AS39029 Table 10

Temperature Range: -65° to +200° C.

Tools

Crimp Tool: 859-081 (Daniels M309)

Positioner for Crimp Tool: 859-083 (Daniels TP1711)

Insertion/Extraction Tool: 809-132 (M81969/14-04)

50 OHM COAX CONTACTS FOR COMBO HIPER-D CONNECTORS

These coax contacts snap into Glenair combo HiPer-D® size #8 cavities and can be removed with a plastic extraction tool. Crimp termination. 50 ohm nominal impedance, DC - 3GHz frequency range. Gold plated copper alloy, Teflon® dielectric. 1000 VAC DWV rating, 5 Amp current rating. Optional sealing boot prevents moisture ingress. **Intermateable with standard D-Subminiature size #8 socket coaxial contacts.**

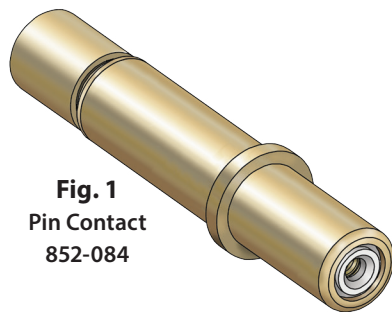


Fig. 1
Pin Contact
852-084

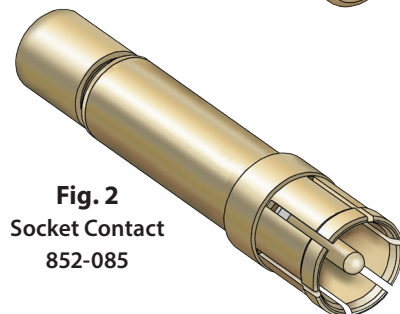


Fig. 2
Socket Contact
852-085

Material and Finish

Contact and Crimp Sleeve: Copper alloy, 50 microinches gold over nickel.

Dielectric: Teflon®

Sealing Boot: Thermoplastic and Fluorosilicone

Specifications

Impedance: 50 ohms

Frequency: DC – 3GHz

Current Rating: 5 Amps maximum

Contact Resistance: 10 milliohms

Temperature Range: -65° to + 200° C.

Dielectric Withstanding Voltage: 1000 VAC

Insulation Resistance: 5 gigohms

Tools

Crimp Tool for Inner Contact: 809-015
(M22520/2-01, Daniels AFM8)

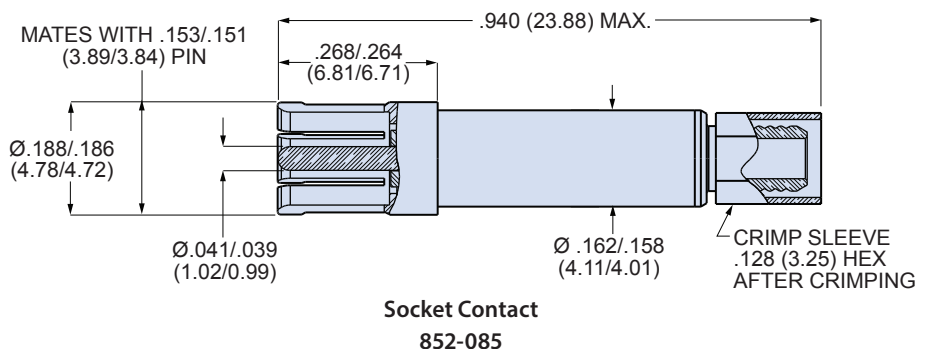
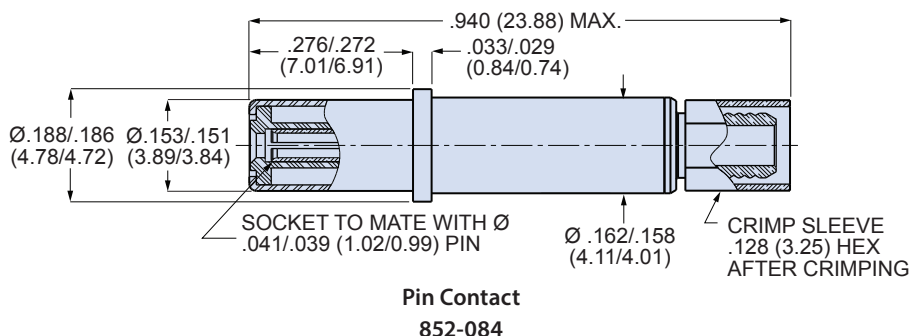
Inner Contact Positioner: 859-099
(Daniels K264)

Hex Crimp Tool for Cable Shield: 809-129
(M22520/5-01, Daniels HX4)

Hex Die Set: 809-130 (M22520/5-03)

Insertion/Extraction Tool: 809-132
(M81969/14-04)

Fig.	Contact Type	Cable Accommodation	Part Number Contact Only	Part Number Contact and Sealing Boot
1	Pin	M17/113-RG316	852-084-01	852-084-01F
		M17/93-RG178	852-084-02	852-084-02F
		M17/152-00001 (RG316DS)	852-084-03	852-084-03F
2	Socket	M17/113-RG316	852-085-01	852-085-01F
		M17/93-RG178	852-085-02	852-085-02F
		M17/152-00001 (RG316DS)	852-085-03	852-085-03F



SERIES 28 HiPer-D® Contacts and Tools



75 ohm coaxial contacts

75 OHM COAX CONTACTS

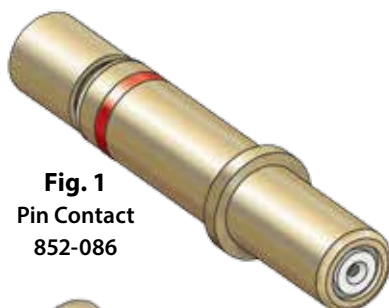


Fig. 1
Pin Contact
852-086

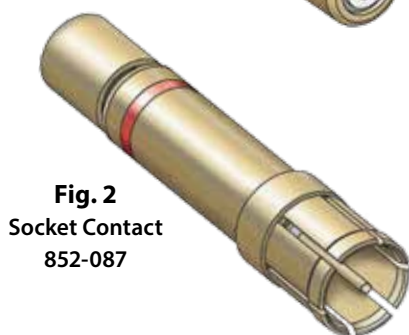


Fig. 2
Socket Contact
852-087

Material and Finish

Contact and Crimp Sleeve: Copper alloy,
50 microinches gold over nickel.

Dielectric: Fluoropolymer

Sealing Boot: Thermoplastic and
Fluorosilicone

Specifications

Impedance: 75 ohms

Frequency: DC – 3GHz

Current Rating: 3 amps maximum

Contact Resistance: 10 milliohms

Temperature Range: -65° to + 200° C.

Dielectric Withstanding Voltage: 1000 VAC

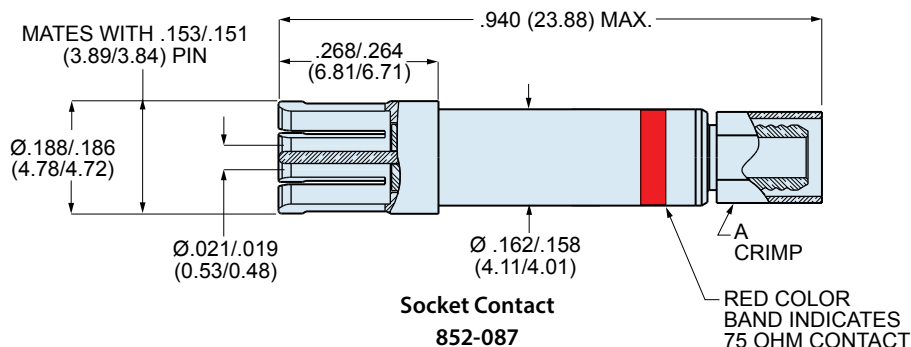
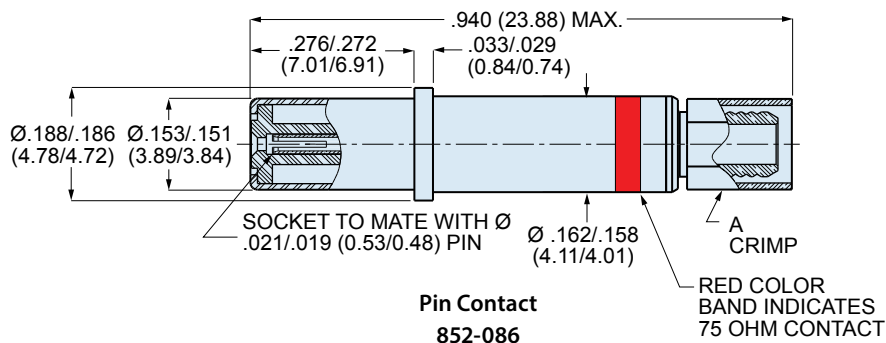
Insulation Resistance: 5 gigohms

Insertion/Extraction Tool

Part Number
809-132
(M81969/14-04)

These coax contacts snap into Glenair combo HiPer-D® size #8 cavities and can be removed with a plastic extraction tool. Crimp termination. 75 ohm nominal impedance, DC - 3GHz frequency range. Use with RG179 coax cable or high bandwidth PIC cable for RS170 or SMPTE 292M video. Gold plated copper alloy, fluoropolymer dielectric. 1000 VAC DWV rating, 3 amp current rating. Optional sealing boot prevents moisture ingress. **These contacts are designed for use only with Glenair Combo HiPer-D® connectors and cannot be installed in other connectors.**

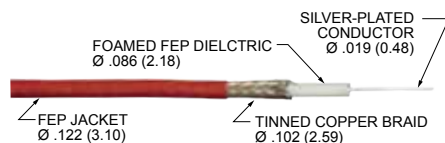
Fig.	Contact Type	Cable Accommodation	Part Number Contact Only	Part Number Contact and Sealing Boot	A Crimp Size	
					In.	mm.
1	Pin	M17/964-RG179	852-086-01	852-086-01F	.128 Hex	3.25 Hex
		PIC™ V75268, V76261, V73263	852-086-02	852-086-02F	Ø .156	Ø 3.96
2	Socket	M17/964-RG179	852-087-01	852-087-01F	.128 Hex	3.25 Hex
		PIC™ V75268, V76261, V73263	852-087-02	852-087-02F	Ø .156	Ø 3.96



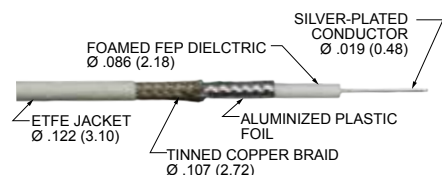
TOOLING INFORMATION FOR 75 OHM CONTACTS

Part Number	Type	Inner Contact Tooling		Shield Crimp Sleeve Tooling	
		Crimp Tool	Positioner	Crimp Tool	Positioner
852-086-01	PIN	809-015 (M22520/2-01)	859-098	809-129	809-130
852-086-02	PIN			809-133	859-100
852-087-01	SOCKET			809-129	809-130
852-087-02	SOCKET			809-133	859-100

75 OHM HIGH PERFORMANCE COAXIAL CABLE



1 75 ohm coaxial cable for RS170 video applications. 50 dB shielding effectiveness. Tinned copper braid shield. Red FEP jacket.



2 75 ohm coaxial cable for RS170 video applications. 90 dB shielding effectiveness. 100% coverage aluminized plastic foil under tinned copper braid shield. ETFE jacket, white.



3 75 ohm coaxial cable for SMPTE 292M video applications. 110 dB shielding effectiveness. 100% coverage helical copper strip under tinned copper braid shield. ETFE jacket, white.

PIC™ brand video cable is specially designed and manufactured for reliable performance in aircraft systems and other harsh environments involving high temperature, EMI and corrosive materials. Improved strength, lower attenuation and better shielding compared with M17/94-RG179. Silver-plated conductor, foamed FEP dielectric, tinned copper braid, FEP or ETFE jacket. Skydrol resistant, RoHS compliant, meets FAA FAR Parts 23 and 25, Appendix F flammability, complies with MIL-DTL-17.

	Cable 1		Cable 2		Cable 3	
Glenair Part No.	960-130		960-131		960-132	
Ref. PIC™ Part No.	V75268		V76261		V73263	
Impedance (ohms)	75		75		75	
Shielding Effectiveness (dB)	50		90		110	
Video Application	RS170		RS170		SMPTE 292M	
First Shield	Tinned copper braid, 95% coverage					
Second Shield	None		Aluminized film, 100% coverage		Silver plated heli-cal copper strip, 100%	
Temperature Rating	-55° to +150° C		-55° to +150° C		-55° to +150° C	
Minimum Bend Radius	0.6 in. (15mm.)		0.6 in. (15mm.)		0.65 in. (16.5mm.)	
Weight (lbs/100 ft.)	1.2 lbs		1.1 lbs		1.5 lbs	
Capacitance (pF/ft)	16.0		16.0		16.0	
Velocity of Propagation %	80		80		80	
Time Delay	1.28		1.28		1.28	
Attenuation (dB/100 ft)	Nominal	Max	Nominal	Max	Nominal	Max
1 MHz	0.51	0.55	0.49	0.52	0.43	0.58
10 MHz	1.70	1.77	1.6	1.71	1.4	1.6
100 MHz	5.3	5.7	5.1	5.5	4.5	5.0
400 MHz	11.1	11.8	10.6	11.3	9.6	10.6
1.45 GHz	23.0	24.6	21.9	23.4	20.0	22.0
3 GHz	35.0	37.4	33.7	36.1	30.9	34.0

50 ohm coaxial contacts for RG405 type flexible cable

50 OHM COAXIAL CONTACTS FOR RG405 TYPE FLEXIBLE CABLE



Fig. 1
Pin Contact
852-088



Fig. 2
Socket Contact
852-089

Material and Finish

Body and Contact: Copper alloy, 50 microinches gold over nickel.

Dielectric: PTFE

Cable Insert: Brass, 50 microinches gold over nickel.

Sealing Boot: Thermoplastic and Fluorosilicone

Specifications

Impedance: 50 ohms

Frequency: DC – 18 GHz

VSWR: 1.10 + (.01 X Freq GHz)

Insertion Loss: .06 X SQRT(Freq GHz)

RF Leakage: < -90 - Freq GHz

Temperature Range: -65° to +200° C.

Dielectric Withstanding Voltage: 1000 VAC

Insulation Resistance: 5 gigohms

Mechanical Durability: 500 Mating Cycles

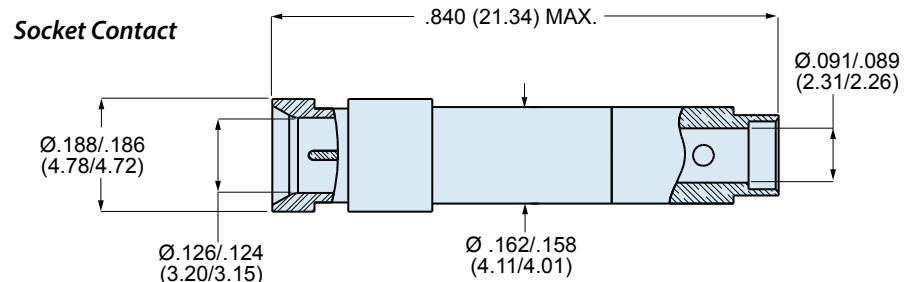
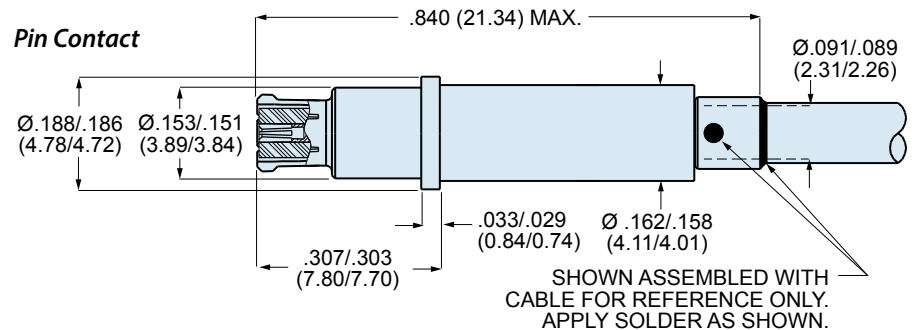
Center Contact Retention: 2 lbs. min.

Maximum Engaging Force: 2.5 lbs.

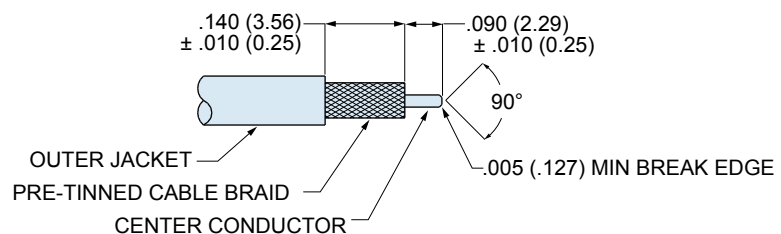
Minimum Separation Force: 0.5 lbs.

These coax contacts snap into Glenair combo HiPer-D® size #8 cavities and can be removed with a plastic extraction tool. Solder termination. 50 ohm nominal impedance, DC -18GHz frequency range. Use with LLF-1087 (Tensolite) or TFlex-405 (Times Microwave) coax cables. Gold plated copper alloy, fluoropolymer® dielectric. 1000 VAC DWV rating. Optional sealing boot prevents moisture ingress. **These contacts are designed for use only with Glenair Combo HiPer-D® connectors and cannot be installed in other connectors.**

Fig.	Contact Type	Cable Accommodation	Part Number Contact Only	Part Number Contact and Sealing Boot
1	Pin	LLF-1087 (Tensolite), TFlex-405 (Times Microwave)	852-088-01	852-088-01F
2	Socket	LLF-1087 (Tensolite), TFlex-405 (Times Microwave)	852-089-01	852-089-01F



ASSEMBLY INSTRUCTIONS



- Slide sealing boot onto coaxial cable.
- Strip cable as shown.
- Pre-tin cable braid.
- Break edge of center conductor as shown.
- Push cable into contact body. Center conductor should be seated into center contact.
- Solder cable braid to contact body as shown in Pin Contact illustration above.
- Snap assembled contact into connector and slide sealing boot into place.

CRIMP TOOL FOR STANDARD HIPER-D® CONTACTS AND COAXIAL INNER CONTACTS



Precision mil spec crimp tool performs precision eight indent crimps for gas-tight wire terminations and excellent tensile strength. Adjustment wheel has 8 settings. Ratchet mechanism prevents improper crimps. Use with bayonet-type positioners, ordered separately. Check calibration with M22520/3 gages. Length is 6.75 inches, weight is approx. 10 oz.

Fig.	Descrip.	Application	Part Number	Military Part Number	Daniels Part Number ⁽¹⁾
A	Crimp Tool		809-015	M22520/2-01	AFM8
B	Positioner	#20 contacts	859-016	M22520/2-08	K13-1
B	Positioner	#22 pin contact	859-018	M22520/2-09	K42
B	Positioner	#22 socket contact	859-019	M22520/2-06	K41
B	Positioner	75 ohm contact	859-098	None	K1539
B	Positioner	50 ohm contact	859-099	None	K264

CRIMP TOOL FOR SIZE #8 POWER HIPER-D® CONTACTS



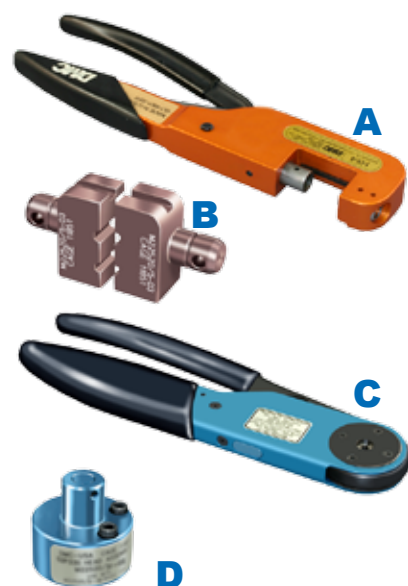
Heavy-duty M309 crimp tool for AWG size 8 to 18 wire. Adjustment wheel has 8 settings. Double action ratchet mechanism prevents improper crimps. Use with positioner, ordered separately.

A M309 crimper. Use with size #8 combo HiPer-D® contacts. Length is 9.75 inches, weight is 15 oz.

B TP1711 Positioner for use with M309 tool. Use with part number 850-056 and 850-057 size #8 power contacts.

Figure	Description	Part Number	Daniels Part Number ⁽¹⁾
A	Crimp Tool	859-081	M309
B	Positioner	859-083	TP1711

CRIMP TOOL FOR TERMINATING COAXIAL SHIELD CRIMP SLEEVE



A Parallel action tool for use with hex crimp dies. 11 inches OAL, 2.0 pounds. Anodized aluminum frame, steel mechanism, plastic handles. Includes tool for die set removal. Accepts all M22520/5 die sets.

C Ratcheting crimp tool for terminating coaxial shield crimp sleeve. Use with 75 ohm contacts 852-086-02 and 852-087-02. 9.75 inches OAL, 1.25 pounds.

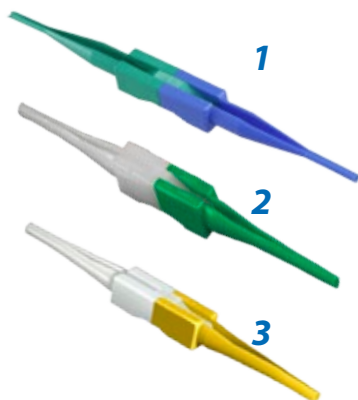
B M22520/5-03 hex die set for terminating coaxial shield to outer body of coaxial contact. Set consists of upper and lower halves. Made of hardened steel with black oxide finish. Die set has two closures: .105 (2.67) hex across flats and .128 (3.25).

D Positioner for use with 809-133 crimper. Use with 75 ohm contacts 852-086-02 and 852-087-02.

Ref. Coaxial Contact Part Number	Fig.	Descrip.	Part Number	Military Part Number	Daniels Part Number ⁽¹⁾
852-084, 852-085, 852-086-01, 852-087-01	A	Crimp Tool	809-129	M22520/5-01	HX4
	B	Hex Die Set	809-130	M22520/5-03	Y196
852-086-02 852-087-02	C	Crimp Tool	809-133	M22520/31-1	GS200-1
	D	Positioner	859-100	None	G2P1743

(1) Daniels Manufacturing Corporation, Orlando, Florida is the industry-leading supplier of mil spec contact termination tooling. In addition to the tools shown in this catalog, the Daniels product line includes a complete range of installation tools and semi-automatic equipment.

CONTACT INSERTION AND REMOVAL TOOLS



1 Insertion/Extraction Tool for #20 contacts. This plastic tool features green insertion tip and blue extraction tip.

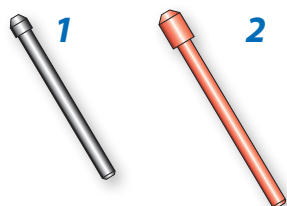
2 Insertion/Extraction Tool for #22 contacts. This plastic tool features green insertion tip and white extraction tip.

3 Insertion/Extraction Tool for #8 Combo HiPer-D® contacts. This plastic tool features yellow insertion tip and white extraction tip.

Figure	Size	Part Number	Military Part Number
1	#20	809-203D	(none)
2	#22	859-020	M81969/14-01
3	#12*	809-132	M81969/14-04

*Size 12 tool fits Combo HiPer-D® size #8 connectors and contacts

GROMMET SEALING PLUGS FOR SIZE #22 AND #20HD CONNECTORS



Grommet sealing plugs are used to seal unwired contact cavities. These plugs conform to MS27488 requirements. After installing unwired contacts into unused cavities, insert knob end of sealing plug into grommet until it bottoms against the unwired contact per illustration. Install sealing plugs with standard contact insertion/extraction tools.

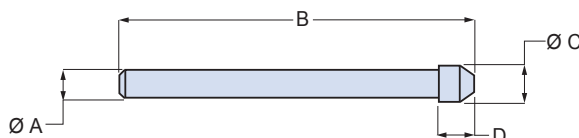


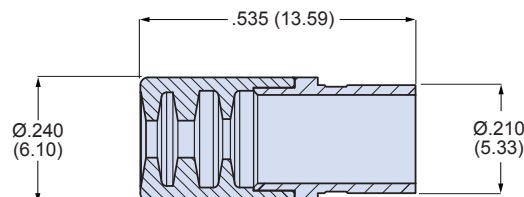
Fig.	Size	Color	Part Number	Military Part Number	Insertion/Removal Tool	A Ref.		B Ref.		C Ref.		D Ref.	
						in.	mm	in.	mm	in.	mm	in.	mm
1	#22	Black	859-021	MS27488-22-2	859-020	.042	1.07	.51	13.0	.062	1.57	.125	3.18
2	#20	Red	859-012	MS27488-20-2	809-203D	.053	1.35	.82	20.8	.085	2.16	.125	3.18

SEALING BOOT FOR COMBO HIPER-D



Sealing boot prevents moisture and contamination from entering combo HiPer-D® connectors. Slide onto wire before terminating contact. Install contact into connector, then slide sealing boot into connector grommet. Fluorosilicone grommet, thermoset epoxy follower. -65°C to +200°C.

Wire Dia. (in.)	Wire Dia. (mm.)	Part Number
.050 - .090	1.27 - 2.29	859-093-01
.090 - .130	2.29 - 3.30	859-093-02
.130 - .170	3.30 - 4.32	859-093-03



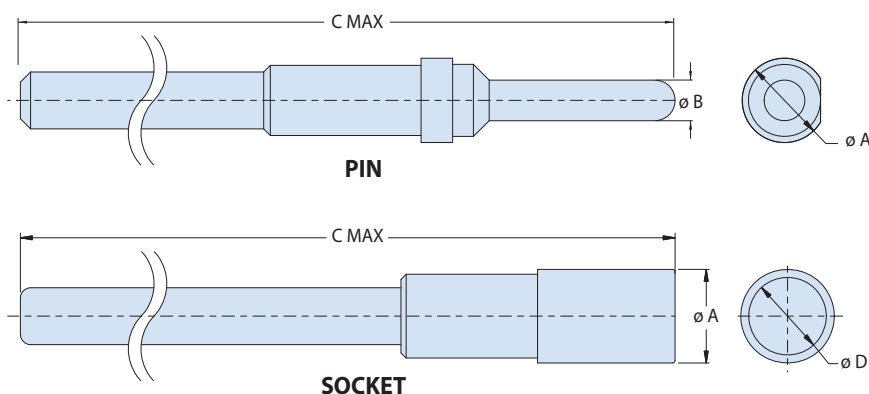
SERIES 28 HiPer-D® Contacts and Tools



Dummy contact for unused crimp removable contact cavities

DUMMY CONTACT HIPER-D M24308

How to Order			
Sample Part Number	680-150	-8P	B
Series	680-150 = Dummy contact		
Dash No.	See Table		
Boot Option	B = Boot supplied with assembly (Omit for none) (Dash No -8 only)		



Dash No.	Contact Type	Color Code	Ø A		Ø B		C Max		Ø D		Extraction Tool	Standard Order Quantity
			in.	mm	in.	mm	in.	mm	in.	mm		
-20	Universal	Red	.084	2.13	.040	1.02	1.18	29.97	-	-	M81969/1-02	1000
-8S	Socket	Black	.181	4.60	-	-	1.14	28.96	.150	3.81	M81969/14-04	N/A
-8P	Pin	Black	.181	4.60	.142	3.61	1.18	29.97	-	-	M81969/14-04	N/A

Material and Finish

Material: Molded plastic / N.A.

Dummy contacts designed to seal the unused crimp removable contact cavities of Hipert-D M24308 connector series.

Dummy contacts to be bagged and tagged.

Special rates may apply for non-standard order quantities. See table. No applicable to bag and tag quantities.

SERIES 28

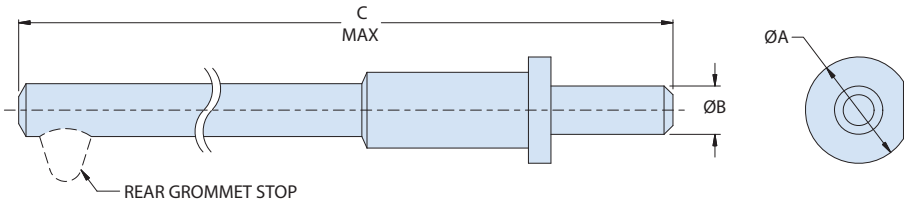
HiPer-D® Contacts and Tools

Dummy contact for high density contacts



SIZE 22HD DUMMY CONTACT FOR HD CONTACTS

How to Order		
Sample Part Number	680-116	-22
Series	680-116 = Dummy contact	
Dash No.	-22	



Dash No.	Color Code	Ø A		Ø B		C Max		Extraction Tool	Standard Order Quantity
		in.	mm	in.	mm	in.	mm		
-22	Black	.061	1.5	.030	0.76	1.18	30.0	859-150	1000

Material and Finish

Material: Molded plastic (200°C minimum temp limit)

Dummy contacts are designed to seal the unused crimp removable contact cavities of hd contacts.

Dummy contacts to be bagged and tagged.

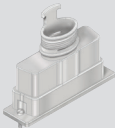
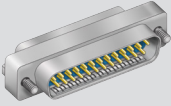
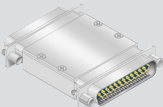
Special rates may apply for non-standard order quantities. See table. Not applicable to bag and tag quantities.

SERIES 28

HiPer-D® Accessories

Product Selection Guide



	Protective Covers Metal covers with lanyard attachments	F-2
	Conductive Dust Caps ESD protected black plastic dust caps	F-4
	Low Profile EMI Banding Backshell for HiPer-D® Cable Connectors Two piece backshell fits into groove on HiPer-D® cable connector shell	F-5
	Environmental EMI Banding Backshell for HiPer-D® Cable Connectors One piece backshell for HiPer-D® cable connectors	F-8
	Environmental EMI Banding Backshell for Panel Mount Connectors One piece backshell attaches directly to panel mount HiPer-D® connectors	F-11
	Jackpost Kits #4-40 stainless steel jackposts	F-15
	Guide Pins, Bushings and Jackposts Blind mate and locking hardware for panel mount HiPer-D® connectors	F-16
	Sav-Con® Connector Savers Standard and high density connector savers	F-17
	Gender Changers M-M and F-F gender changers	F-19
	Band-Master Tool and Bands Terminate cable braid with precision banding tool	F-20
	"Full Nelson" Elliptical Heatshrink Boots Specially designed boots fit HiPer-D® backshells with large elliptical cable entries	F-21

SERIES 28 HiPer-D® Accessories



Protective Covers for HiPer-D® connectors

289-003, 289-004, 289-019

HIPER-D® PROTECTIVE COVERS

Aluminum or stainless steel protective covers fit Glenair Series 28 HiPer-D® connectors and MIL-DTL-24308 connectors. Cover for pin connector fits inside connector shell and seats on connector face seal for watertight protection. Cover for socket connector fits over connector shell and has rubber gasket. Attach to panel with optional stainless steel lanyard and ring terminal.



289-003
289-019
289-004

Protective Cover Types		
Pin Cover	Socket Cover	Socket Cover w/ EMI Spring
Fig. 1 Cover for use with HiPer-D® pin connectors. Part number 289-003.	Fig. 2 Cover for use with HiPer-D® socket connectors. Supplied without EMI spring. Fluorosilicone rubber gasket. Part number 289-019.	Fig. 3 Cover for use with HiPer-D® socket connectors. Supplied with EMI spring. Fluorosilicone rubber gasket. Part number 289-004.

Hardware Options

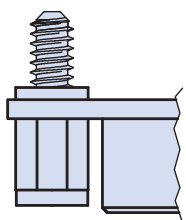


Fig. 4
Female Jackposts (P)
#4-40 Thread
Stainless Steel

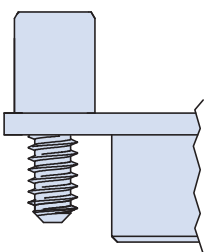


Fig. 5
Male Screwlocks (S)
#4-40 Thread
Stainless Steel

Ordering Information

Sample Part Number		289-003	2	Z2	P	F	4
Basic Part Number	289-003 = Pin Connector Cover (Fig. 1) 289-019 = Socket Connector Cover (Fig. 2) 289-004 = Socket Connector Cover w/ EMI Spring (Fig. 3)						
Shell Size	1 = Shell Size 1 2 = Shell Size 2 3 = Shell Size 3 4 = Shell Size 4 5 = Shell Size 5 6 = Shell Size 6						
Finish	ME = Electroless Nickel MT = Nickel-PTFE JF = Cadmium with Yellow Chromate Z2 = Gold Z1 = Passivated Stainless Steel						
Hardware	N = No Hardware P = #4-40 Stainless Steel Jackposts (Fig. 4) S = Captive SST Hex Head Male Screwlocks (Fig. 5)						
Lanyard Type	N = No Attachment F = Nylon-Coated SST Lanyard w/ Ring Terminal H = Fluoropolymer-Coated SST Lanyard w/ Ring Terminal						
Lanyard Length	(Omit for No Attachment) Length in Inches						

SERIES 28 HiPer-D® Accessories

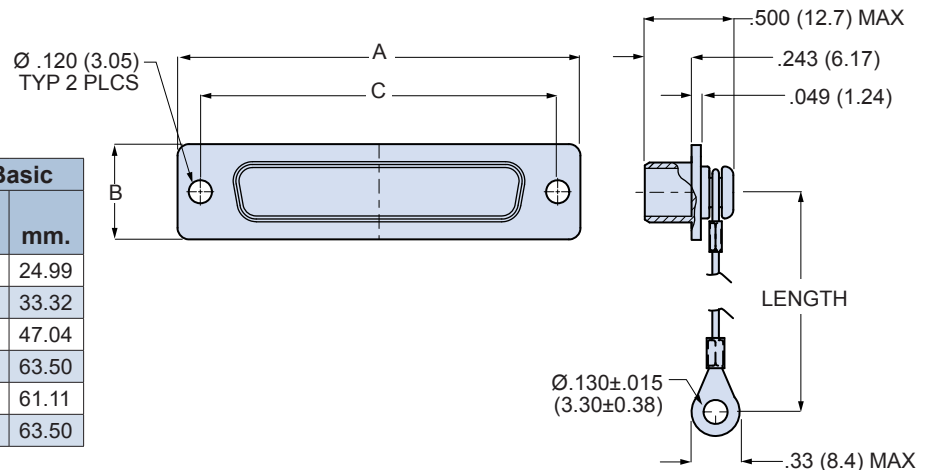


Protective Covers for HiPer-D® connectors

289-003, 289-004, 289-019

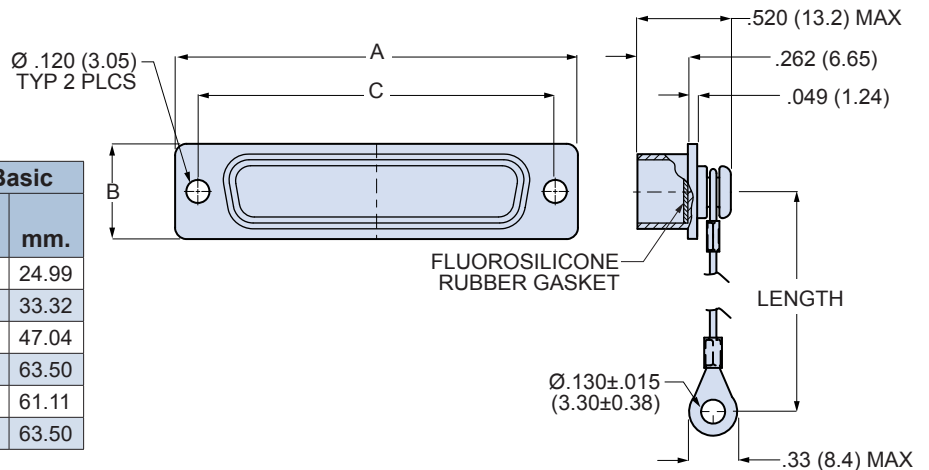
289-003 DIMENSIONS

Shell Size	A		B		C Basic	
	In . ± .015	mm. ± 0.38	In . ± .015	mm. ± 0.38	In. ± .015	mm. ± 0.38
1	1.213	30.81	.494	12.55	.984	24.99
2	1.541	39.14	.494	12.55	1.312	33.32
3	2.088	53.04	.494	12.55	1.852	47.04
4	2.729	69.32	.494	12.55	2.500	63.50
5	2.635	66.93	.605	15.37	2.406	61.11
6	2.729	69.32	.668	16.97	2.500	63.50



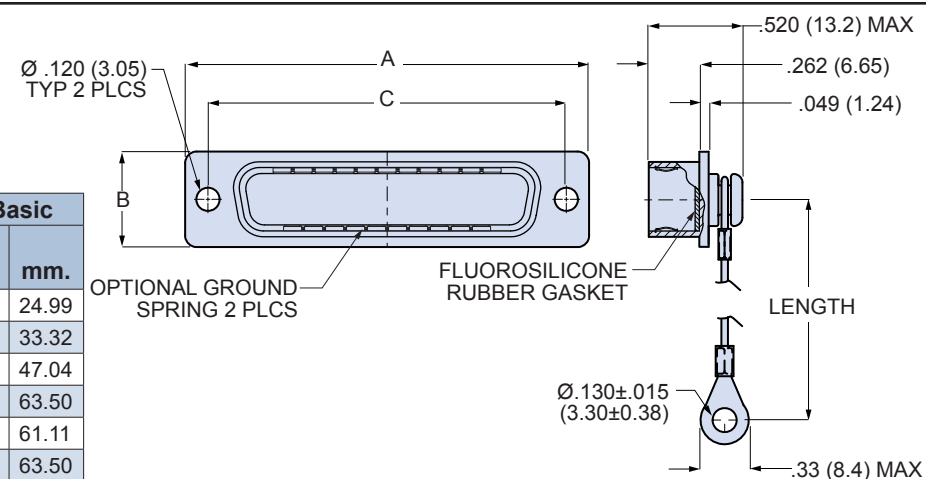
289-019 DIMENSIONS

Shell Size	A		B		C Basic	
	In . ± .015	mm. ± 0.38	In . ± .015	mm. ± 0.38	In. ± .015	mm. ± 0.38
1	1.213	30.81	.494	12.55	.984	24.99
2	1.541	39.14	.494	12.55	1.312	33.32
3	2.088	53.04	.494	12.55	1.852	47.04
4	2.729	69.32	.494	12.55	2.500	63.50
5	2.635	66.93	.605	15.37	2.406	61.11
6	2.729	69.32	.668	16.97	2.500	63.50



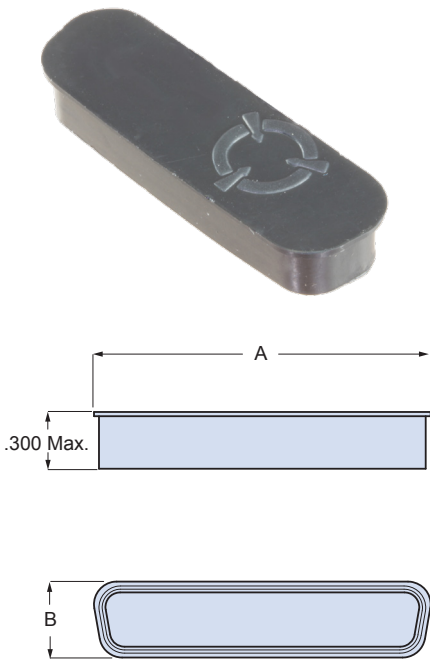
289-004 DIMENSIONS

Shell Size	A		B		C Basic	
	In . ± .015	mm. ± 0.38	In . ± .015	mm. ± 0.38	In. ± .015	mm. ± 0.38
1	1.213	30.81	.494	12.55	.984	24.99
2	1.541	39.14	.494	12.55	1.312	33.32
3	2.088	53.04	.494	12.55	1.852	47.04
4	2.729	69.32	.494	12.55	2.500	63.50
5	2.635	66.93	.605	15.37	2.406	61.11
6	2.729	69.32	.668	16.97	2.500	63.50



Conductive dust caps for HiPer-D® connectors
289-052

CONDUCTIVE DUST CAPS



Black plastic conductive dust caps fit HiPer-D® and M24308-type D-subminiature connectors. Molded in conductive polyethylene copolymer (EVA), these caps provide electrostatic discharge protection to sensitive equipment. 140°F maximum service temperature. These caps meet the static decay requirement of MIL-PRF-81705. Surface resistivity is less than 1 x 10⁵ ohms/square. Integral lip allows easy removal.

Conductive Dust Caps						
Shell Size	Type	Part Number	A		B	
			In.	mm.	In.	mm.
1	Pin	289-052-1-P	0.86	21.84	0.51	12.95
	Socket	289-052-1-S	0.79	20.07	0.45	11.43
2	Pin	289-052-2-P	1.19	30.23	0.51	12.95
	Socket	289-052-2-S	1.10	27.94	0.45	11.43
3	Pin	289-052-3-P	1.70	43.18	0.52	13.21
	Socket	289-052-3-S	1.66	42.16	0.46	11.68
4	Pin	289-052-4-P	2.37	60.20	0.52	13.21
	Socket	289-052-4-S	2.29	58.17	0.45	11.43
5	Pin	289-052-5-P	2.27	57.66	0.62	15.75
	Socket	289-052-5-S	2.21	56.13	0.56	14.22
6	Pin	289-052-6-P	2.40	60.96	0.69	17.53
	Socket	289-052-6-S	2.33	59.18	0.63	16.00

SERIES 28 HiPer-D® Accessories

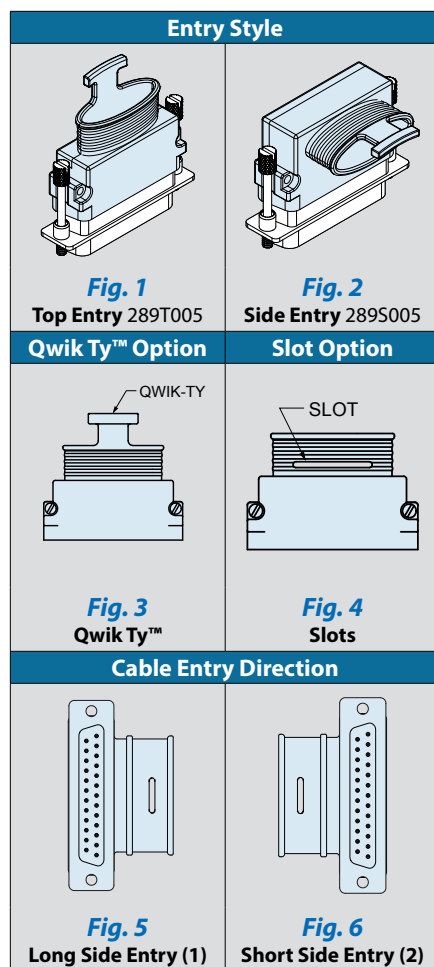


Low-Profile EMI Backshell, two-piece, elliptical entry, non-environmental
289T005 top entry, 289S005 side entry

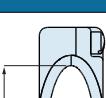


289T005
289S005

Lightweight, low profile space-saving two piece backshell fits securely into groove in HiPer-D® connectors. Fits standard HiPer-D® pin and socket connectors (280-018P, 280-019S) and Combo HiPer-D® connectors (280-046P and 280-047S). Terminate cable shield with optional Band-Master™ATS clamping band. Elliptical cable entry provides room for large wire bundles. Machined aluminum alloy or stainless steel backshell consists of two interlocking housings and two 300 series stainless steel screws. Overlapping seam improves EMI shielding performance. Compatible with Glenair Series 77 lipped heat-shrink boots. Non-environmental.



Ordering Information									
Sample Part Number		289T005	MT	3	B	-N	N	K	
Basic Part Number	289T005 = Top Entry (Fig. 1) 289S005 = Side Entry (Fig. 2)								
Finish	ME = Electroless Nickel (RoHS) MT = Nickel-PTFE (RoHS) JF = Cadmium with Yellow Chromate Z2 = Gold (RoHS) Z1 = Passivated Stainless Steel (RoHS)								
Shell Size	1 = Shell Size 1 2 = Shell Size 2 3 = Shell Size 3 4 = Shell Size 4 5 = Shell Size 5 6 = Shell Size 6								
Entry Size	A, B, C or D See Cable Entry Size Table Below								
Qwik Ty™ Option	N = Supplied without Qwik Ty™ T = With Qwik Ty™ Strain Relief (Fig. 3)								
Slot Option	N = Supplied without Slots S = With Slots for Terminating Individual Shields (Fig. 4)								
EMI/RFI Band	N = Supplied without Band K = Supplied with Pre-Coiled Band (600-052-1)								
Cable Entry Direction	Omit for 289T005. Applies only to 289S005. 1 = Cable Exit on Long Side of Shell Keystone (Fig. 5) 2 = Cable Exit on Short Side of Shell Keystone (Fig. 6)								

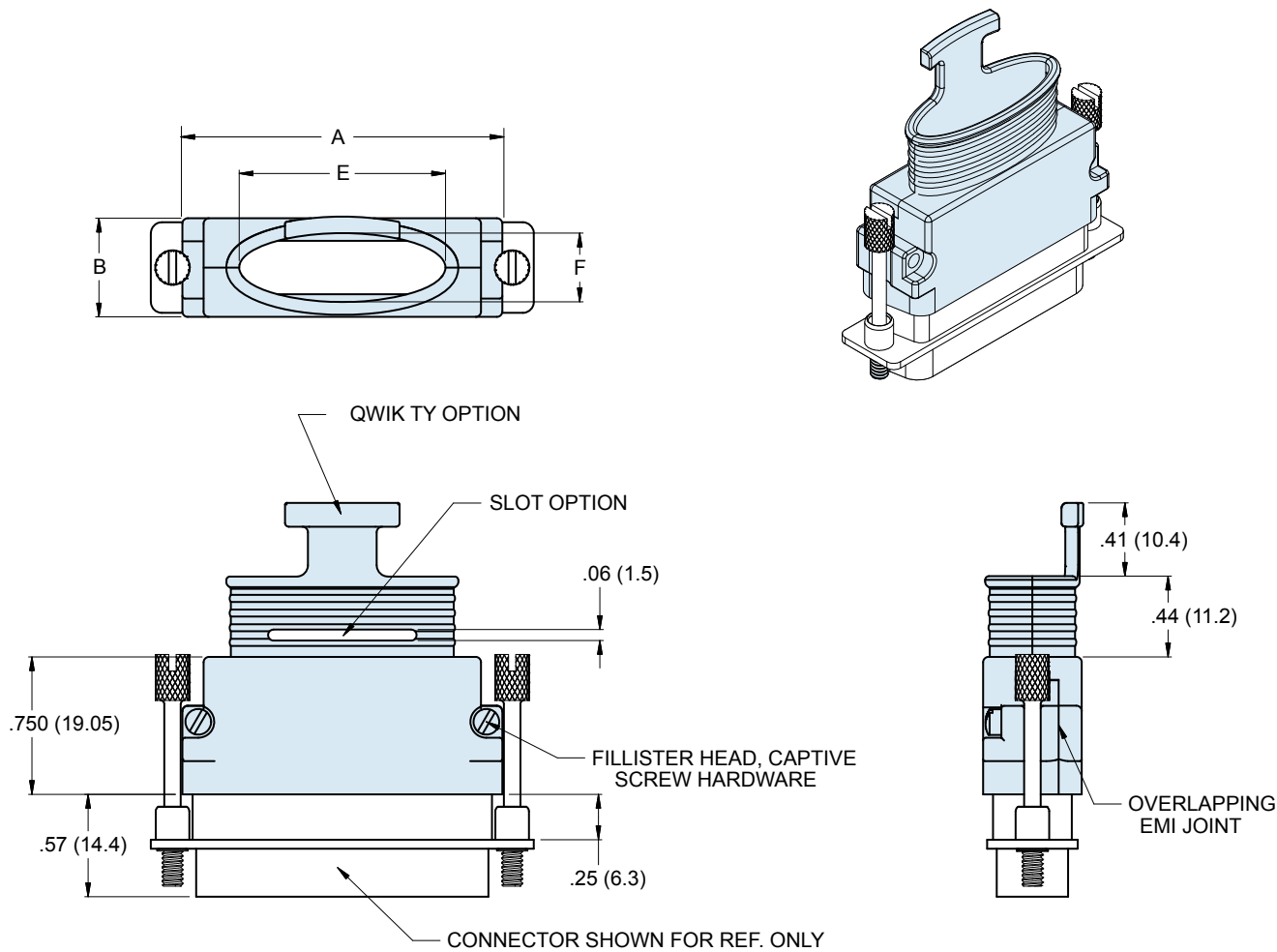
Cable Entry Size																	
	Shell Size	SIZE A				SIZE B				SIZE C				SIZE D			
		E		F		E		F		E		F		E		F	
		In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
1	.143	3.63	.143	3.63	.195	4.95	.195	4.95	.242	6.15	.242	6.15	.438	11.13	.375	9.53	
2	.188	4.78	.188	4.78	.256	6.50	.256	6.50	.480	12.19	.375	9.53	.688	17.48	.375	9.53	
3	.245	6.22	.245	6.22	.550	13.97	.375	9.53	.780	19.81	.375	9.53	1.125	28.58	.375	9.53	
4	.291	7.39	.291	7.39	.800	20.32	.375	9.53	1.260	32.00	.375	9.53	1.813	46.05	.375	9.53	
5	.326	8.28	.326	8.28	.770	19.56	.485	12.32	1.250	31.75	.485	12.32	1.750	44.45	.485	12.32	
6	.376	9.55	.376	9.55	.863	21.92	.550	13.97	1.323	33.60	.550	13.97	1.875	47.63	.550	13.97	

SERIES 28
HiPer-D® Accessories



Low-Profile EMI Backshell, two-piece, elliptical entry, non-environmental
289T005 top entry

289T005 DIMENSIONS



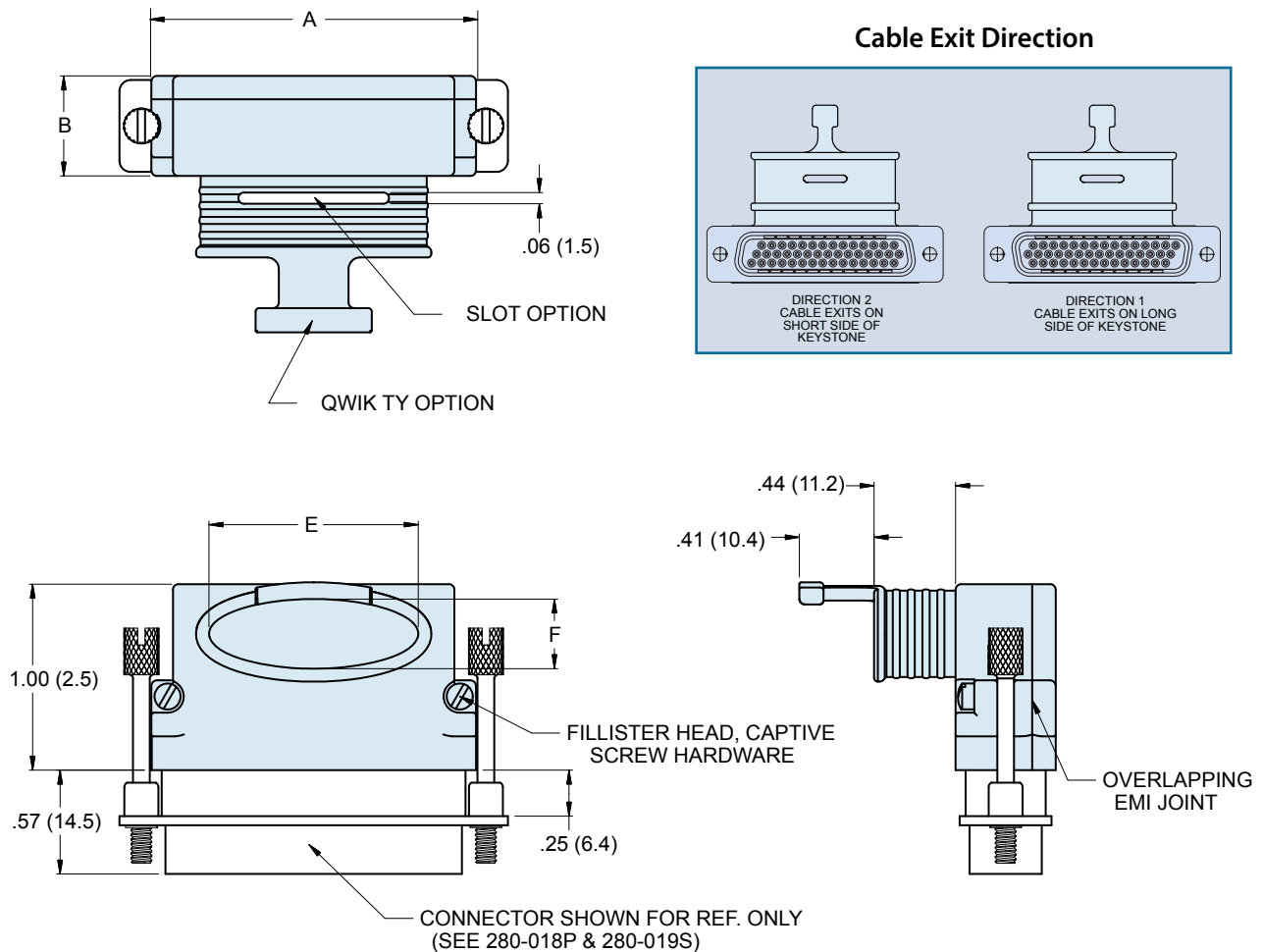
Shell Size	Dimensions																			
					Entry Size A				Entry Size B				Entry Size C				Entry Size D			
	A Max		B Max		E		F		E		F		E		F		E		F	
	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
1	.894	22.71	.550	13.97	.143	3.63	.143	3.63	.195	4.95	.195	4.95	.242	6.15	.242	6.15	.438	11.13	.375	9.53
2	1.218	30.94	.550	13.97	.188	4.78	.188	4.78	.256	6.50	.256	6.50	.480	12.19	.375	9.53	.688	17.48	.375	9.53
3	1.760	44.70	.550	13.97	.245	6.22	.245	6.22	.550	13.97	.375	9.53	.780	19.81	.375	9.53	1.125	28.58	.375	9.53
4	2.408	61.16	.550	13.97	.291	7.39	.291	7.39	.800	20.32	.375	9.53	1.260	32.00	.375	9.53	1.813	46.05	.375	9.53
5	2.297	58.34	.654	16.61	.326	8.28	.326	8.28	.770	19.56	.485	12.32	1.250	31.75	.485	12.32	1.750	44.45	.485	12.32
6	2.422	61.52	.716	18.19	.376	9.55	.376	9.55	.863	21.92	.550	13.97	1.323	33.60	.550	13.97	1.875	47.63	.550	13.97

SERIES 28 HiPer-D® Accessories



Low-Profile EMI Backshell, two-piece, elliptical entry, non-environmental
289S005 side entry

289S005 DIMENSIONS



Dimensions																				
Shell Size	Entry Size A				Entry Size B				Entry Size C				Entry Size D							
	A Max		B Max		E		F		E		F		E		F		E		F	
	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
1	.894	22.71	.550	13.97	.143	3.63	.143	3.63	.195	4.95	.195	4.95	.242	6.15	.242	6.15	.438	11.13	.375	9.53
2	1.218	30.94	.550	13.97	.188	4.78	.188	4.78	.256	6.50	.256	6.50	.480	12.19	.375	9.53	.688	17.48	.375	9.53
3	1.760	44.70	.550	13.97	.245	6.22	.245	6.22	.550	13.97	.375	9.53	.780	19.81	.375	9.53	1.125	28.58	.375	9.53
4	2.408	61.16	.550	13.97	.291	7.39	.291	7.39	.800	20.32	.375	9.53	1.260	32.00	.375	9.53	1.813	46.05	.375	9.53
5	2.297	58.34	.654	16.61	.326	8.28	.326	8.28	.770	19.56	.485	12.32	1.250	31.75	.485	12.32	1.750	44.45	.485	12.32
6	2.422	61.52	.716	18.19	.376	9.55	.376	9.55	.863	21.92	.550	13.97	1.323	33.60	.550	13.97	1.875	47.63	.550	13.97

SERIES 28 HiPer-D® Accessories

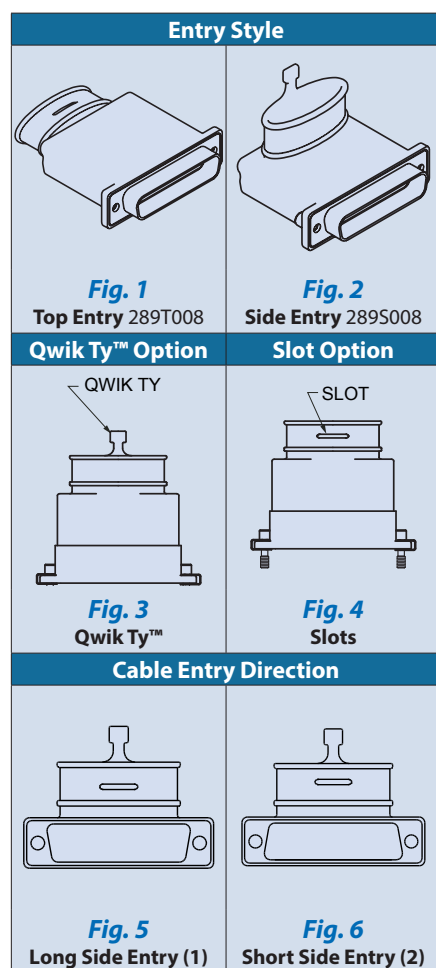


EMI Backshell, one-piece, environmental 289T008 top entry, 289S008 side entry



**289T008
289S008**

289-008 backshell provides watertight EMI protection for HiPer-D® connectors. Fits standard HiPer-D® pin and socket connectors (280-018P, 280-019S) and Combo HiPer-D® connectors (280-046P and 280-047S). Available with top entry or side entry. Terminate cable shield with optional Band-Master™ATS clamping band. Elliptical cable entry provides room for large wire bundles. Backshell consists of solid one piece housing, two stainless steel hex head jackscrews, two jackscrew retainer clips and silicone rubber sealing gasket. Aluminum or stainless steel. Use with Glenair Series 77 heat-shrink boot.



Ordering Information	
Sample Part Number	289S008 JF 6 A T S K 2 T
Basic Part Number	289T008 = Top Entry (Fig. 1) 289S008 = Side Entry (Fig. 2)
Finish	ME = Electroless Nickel MT = Nickel-PTFE JF = Cadmium with Yellow Chromate Z2 = Gold Z1 = Passivated Stainless Steel
Shell Size	1 = Shell Size 1 2 = Shell Size 2 3 = Shell Size 3 4 = Shell Size 4 5 = Shell Size 5 6 = Shell Size 6
Entry Size	A, B, C or D See Cable Entry Size Table Below
Qwik Ty™ Option	N = Supplied without Qwik Ty™ T = With Qwik Ty™ Strain Relief (Fig. 3)
Slot Option	N = Supplied without Slots S = With Slots for Terminating Individual Shields (Fig. 4)
EMI/RFI Band	N = Supplied without Band K = Supplied with Pre-Coiled Band (600-052-1)
Cable Entry Direction	Omit for 289T008. Applies only to 289S008. 1 = Cable Exit on Long Side of Shell Keystone (Fig. 5) 2 = Cable Exit on Short Side of Shell Keystone (Fig. 6)
Jack Screw Option	T = Slot head extended jackscrew N = None (through hole) W = Internal hex socket with safety wire hole Omit for internal hex socket

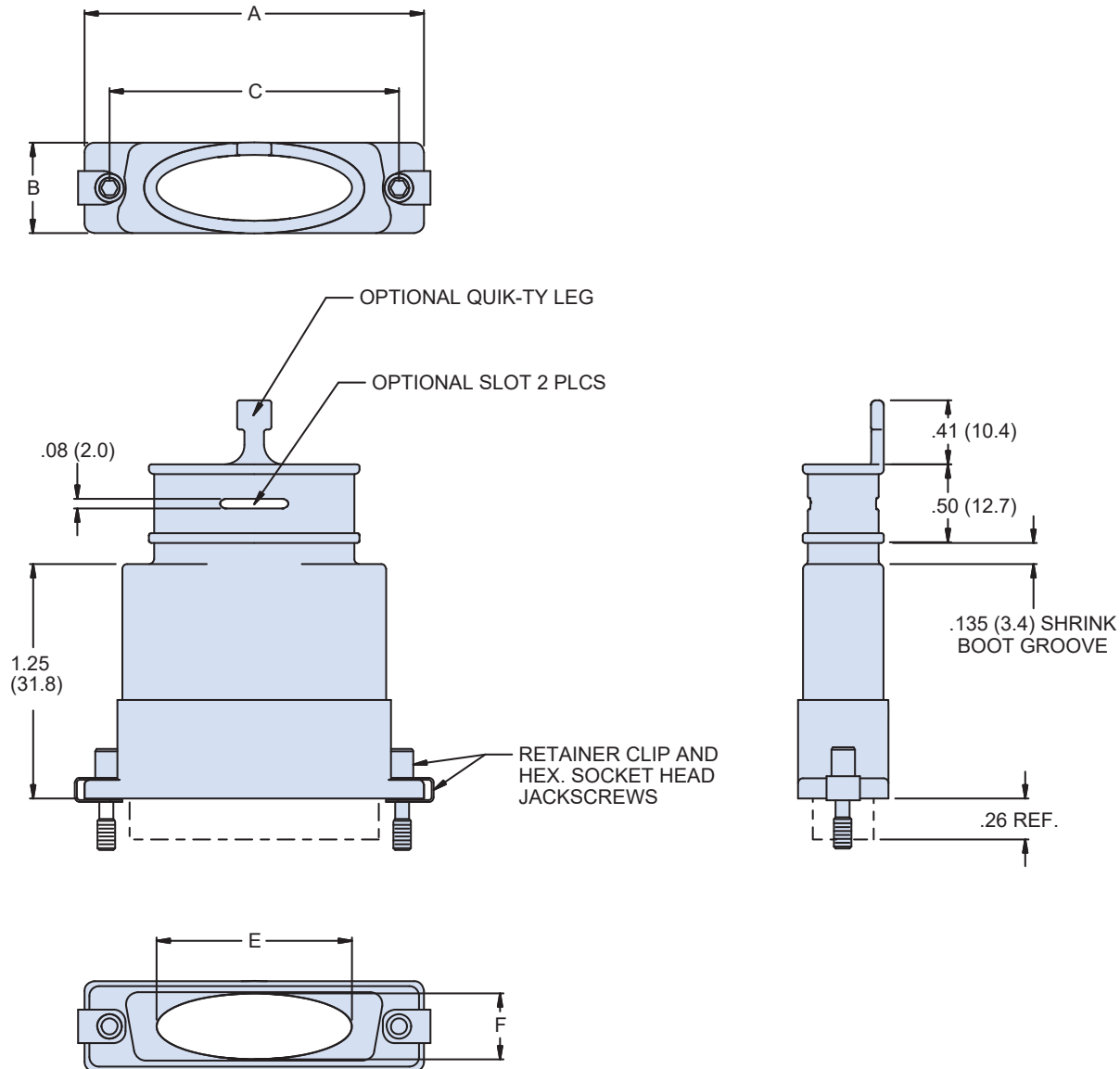
Cable Entry Size																
Shell Size	Entry Size A				Entry Size B				Entry Size C				Entry Size D			
	E		F		E		F		E		F		E		F	
	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
1	.143	3.63	.143	3.63	.195	4.95	.195	4.95	.242	6.15	.242	6.15	.438	11.13	.375	9.53
2	.188	4.78	.188	4.78	.256	6.50	.256	6.50	.480	12.19	.375	9.53	.688	17.48	.375	9.53
3	.245	6.22	.245	6.22	.550	13.97	.375	9.53	.780	19.81	.375	9.53	1.125	28.58	.375	9.53
4	.291	7.39	.291	7.39	.800	20.32	.375	9.53	1.260	32.00	.375	9.53	1.813	46.05	.375	9.53
5	.326	8.28	.326	8.28	.770	19.56	.485	12.32	1.250	31.75	.485	12.32	1.750	44.45	.485	12.32
6	.376	9.55	.376	9.55	.863	21.92	.550	13.97	1.323	33.60	.550	13.97	1.875	47.63	.550	13.97

SERIES 28 HiPer-D® Accessories



EMI Backshell, one-piece, environmental
289T008 top entry

289T008 DIMENSIONS



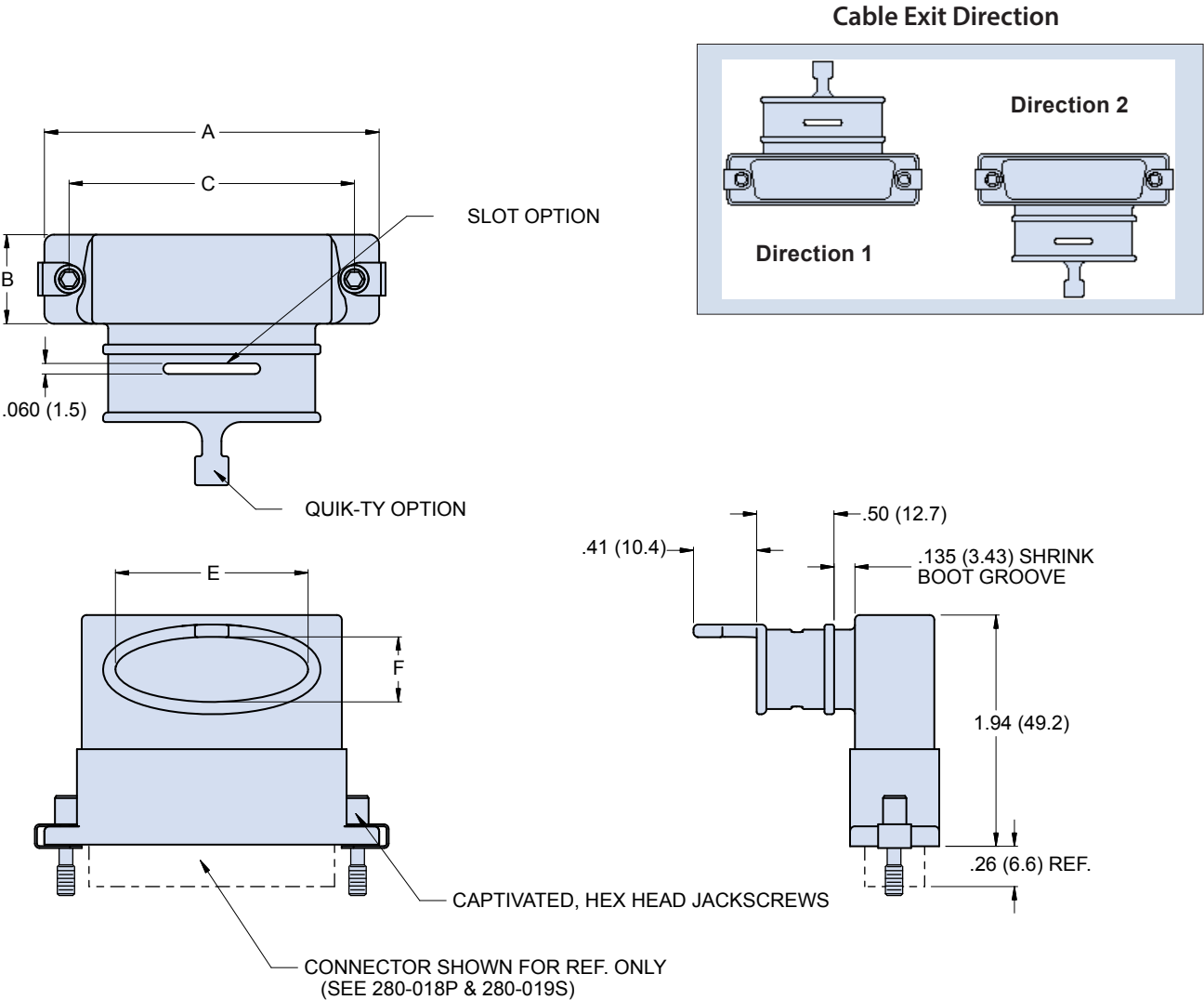
Dimensions																						
Shell Size	A Max		B Max		C Basic		Entry Size A				Entry Size B				Entry Size C				Entry Size D			
							E		F		E		F		E		F		E		F	
	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
1	1.395	35.43	.624	15.85	.984	24.99	.143	3.63	.143	3.63	.195	4.95	.195	4.95	.242	6.15	.242	6.15	.438	11.13	.375	9.53
2	1.706	43.33	.624	15.85	1.312	33.32	.188	4.78	.188	4.78	.256	6.50	.256	6.50	.480	12.19	.375	9.53	.688	17.48	.375	9.53
3	2.265	57.53	.624	15.85	1.852	47.04	.245	6.22	.245	6.22	.550	13.97	.375	9.53	.780	19.81	.375	9.53	1.125	28.58	.375	9.53
4	2.900	73.66	.624	15.85	2.500	63.50	.291	7.39	.291	7.39	.800	20.32	.375	9.53	1.260	32.00	.375	9.53	1.813	46.05	.375	9.53
5	2.800	71.12	.750	19.05	2.406	61.11	.326	8.28	.326	8.28	.770	19.56	.485	12.32	1.250	31.75	.485	12.32	1.750	44.45	.485	12.32
6	2.900	73.66	.844	21.44	2.500	63.50	.376	9.55	.376	9.55	.863	21.92	.550	13.97	1.323	33.60	.550	13.97	1.875	47.63	.550	13.97

SERIES 28
HiPer-D® Accessories



EMI Backshell, one-piece, environmental
289S008 side entry

289S008 DIMENSIONS



Dimensions																						
Shell Size							Entry Size A				Entry Size B				Entry Size C				Entry Size D			
	A Max		B Max		C Basic		E		F		E		F		E		F		E		F	
	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
1	1.395	35.43	.624	15.85	.984	24.99	.143	3.63	.143	3.63	.195	4.95	.195	4.95	.242	6.15	.242	6.15	.438	11.13	.375	9.53
2	1.706	43.33	.624	15.85	1.312	33.32	.188	4.78	.188	4.78	.256	6.50	.256	6.50	.480	12.19	.375	9.53	.688	17.48	.375	9.53
3	2.265	57.53	.624	15.85	1.852	47.04	.245	6.22	.245	6.22	.550	13.97	.375	9.53	.780	19.81	.375	9.53	1.125	28.58	.375	9.53
4	2.900	73.66	.624	15.85	2.500	63.50	.291	7.39	.291	7.39	.800	20.32	.375	9.53	1.260	32.00	.375	9.53	1.813	46.05	.375	9.53
5	2.800	71.12	.750	19.05	2.406	61.11	.326	8.28	.326	8.28	.770	19.56	.485	12.32	1.250	31.75	.485	12.32	1.750	44.45	.485	12.32
6	2.900	73.66	.844	21.44	2.500	63.50	.376	9.55	.376	9.55	.863	21.92	.550	13.97	1.323	33.60	.550	13.97	1.875	47.63	.550	13.97

SERIES 28 HiPer-D® Accessories

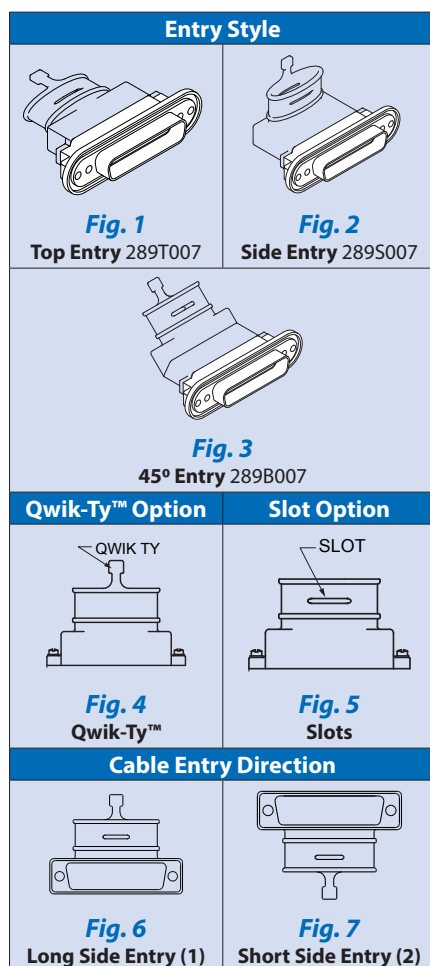


EMI Backshell, one-piece, environmental, panel mount
289T007 top entry, 289B007 45° entry, 289S007 side entry



FOR USE WITH GLENAIR SERIES 28 HIPER-D CONNECTORS

289-007 backshell fits panel mount HiPer-D® connectors. Available in straight, right angle and 45° versions. Aluminum or stainless steel body, fluorosilicone rubber gasket and stainless steel screws. Design also features a boot groove for the attachment of Series 77 heatshrink boots. Terminate cable shield with optional Band-Master ATS® band. Optional slot allows easy termination of multiple individual cable shields. Attach cable ties to optional Qwik-Ty™ leg.



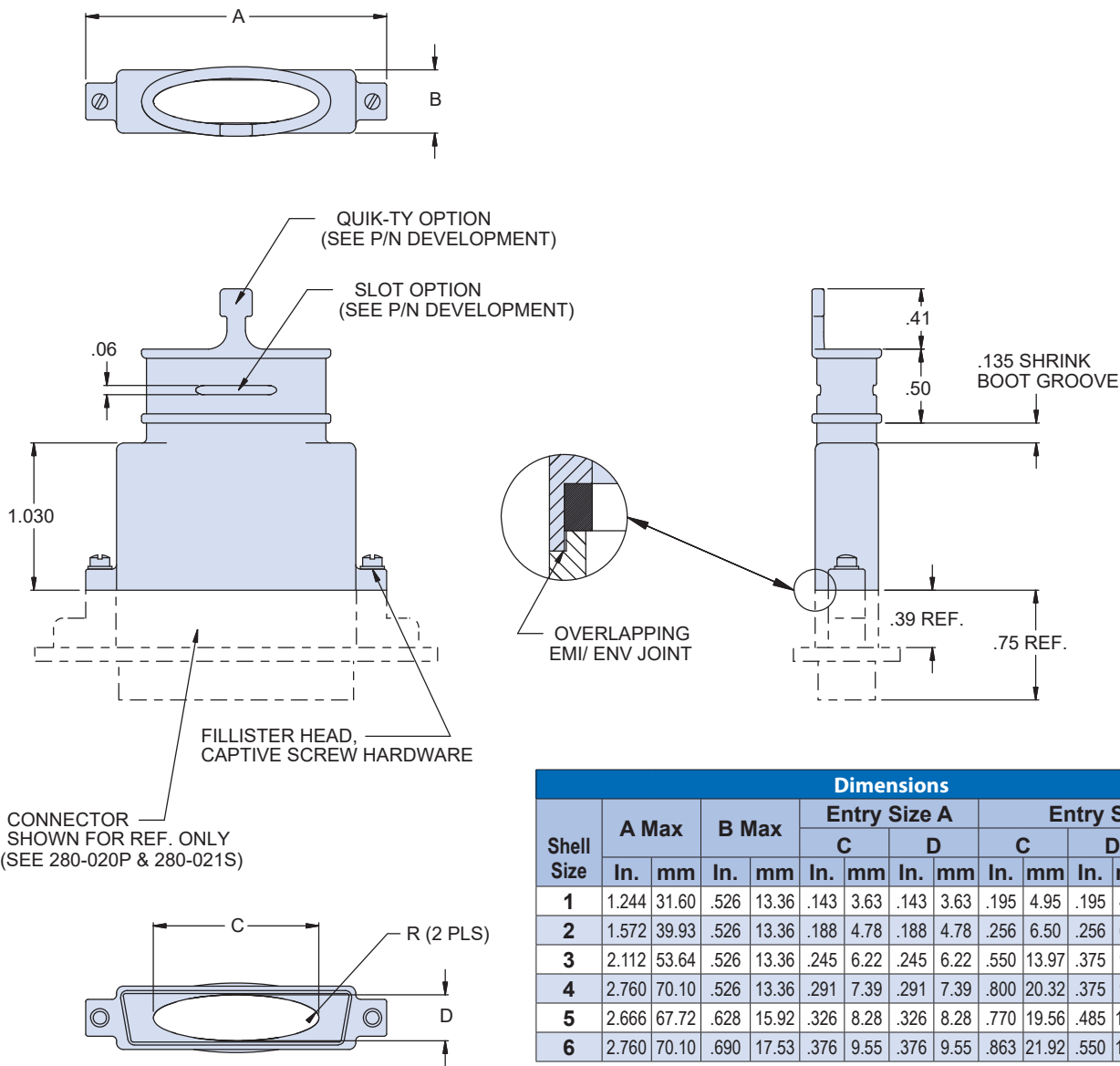
Ordering Information									
Sample Part Number	289B007	ME	2	C	-T	N	N	1	
Basic Part Number	289T007 = Top Entry (Fig. 1) 289S007 = Side Entry (Fig. 2) 289B007 = 45° Entry (Fig. 3)								
Finish	ME = Electroless Nickel MT = Nickel-PTFE JF = Cadmium with Yellow Chromate Z2 = Gold Z1 = Passivated Stainless Steel								
Shell Size	1 = Shell Size 1 2 = Shell Size 2 3 = Shell Size 3 4 = Shell Size 4 5 = Shell Size 5 6 = Shell Size 6								
Entry Size	A, B, C or D See Cable Entry Size Table Below								
Qwik-Ty™ Option	N = Supplied without Qwik-Ty™ T = With Qwik-Ty™ Strain Relief (Fig. 4)								
Slot Option	N = Supplied without Slots S = With Slots for Terminating Individual Shields (Fig. 5)								
EMI/RFI Band	N = Supplied without Band K = Supplied with Pre-Coiled Band (600-052-1)								
Cable Entry Direction	Omit for 289T007. Applies only to 289S007 and 289B007. 1 = Cable Entry on Long Side of Shell Keystone (Fig. 6) 2 = Cable Entry on Short Side of Shell Keystone (Fig. 7)								

SERIES 28
HiPer-D® Accessories



EMI Backshell, one-piece, environmental, panel mount
289T007 top entry

289T007 DIMENSIONS



Dimensions													
Shell Size	A Max		B Max		Entry Size A				Entry Size B				
					C		D		C		D		R
	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	
1	1.244	31.60	.526	13.36	.143	3.63	.143	3.63	.195	4.95	.195	4.95	N/A
2	1.572	39.93	.526	13.36	.188	4.78	.188	4.78	.256	6.50	.256	6.50	N/A
3	2.112	53.64	.526	13.36	.245	6.22	.245	6.22	.550	13.97	.375	9.53	.125 3.18
4	2.760	70.10	.526	13.36	.291	7.39	.291	7.39	.800	20.32	.375	9.53	.125 3.18
5	2.666	67.72	.628	15.92	.326	8.28	.326	8.28	.770	19.56	.485	12.32	.156 3.96
6	2.760	70.10	.690	17.53	.376	9.55	.376	9.55	.863	21.92	.550	13.97	.188 4.78

Dimensions continued																		
Shell Size	Entry Size C						Entry Size D						Entry Size E					
	C		D		R		C		D		R		C		D		R	
	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
1	.242	6.15	.242	6.15	N/A		.438	11.13	.375	9.53	.160	4.06	.625	15.88	.375	9.53	.130	3.30
2	.480	12.19	.375	9.53	.125	3.18	.688	17.48	.375	9.53	.130	3.30	.938	23.83	.375	9.53	.130	3.30
3	.780	19.81	.375	9.53	.125	3.18	1.125	28.58	.375	9.53	.109	2.77	1.438	36.53	.375	9.53	.109	2.77
4	1.260	32.00	.375	9.53	.125	3.18	1.813	46.05	.375	9.53	.109	2.77	2.125	53.98	.375	9.53	.109	2.77
5	1.250	31.75	.485	12.32	.156	3.96	1.750	44.45	.485	12.32	.125	3.18	2.000	50.80	.485	12.32	.125	3.18
6	1.323	33.60	.550	13.97	.156	3.96	1.875	47.63	.550	13.97	.125	3.18	2.125	53.98	.550	13.97	.125	3.18

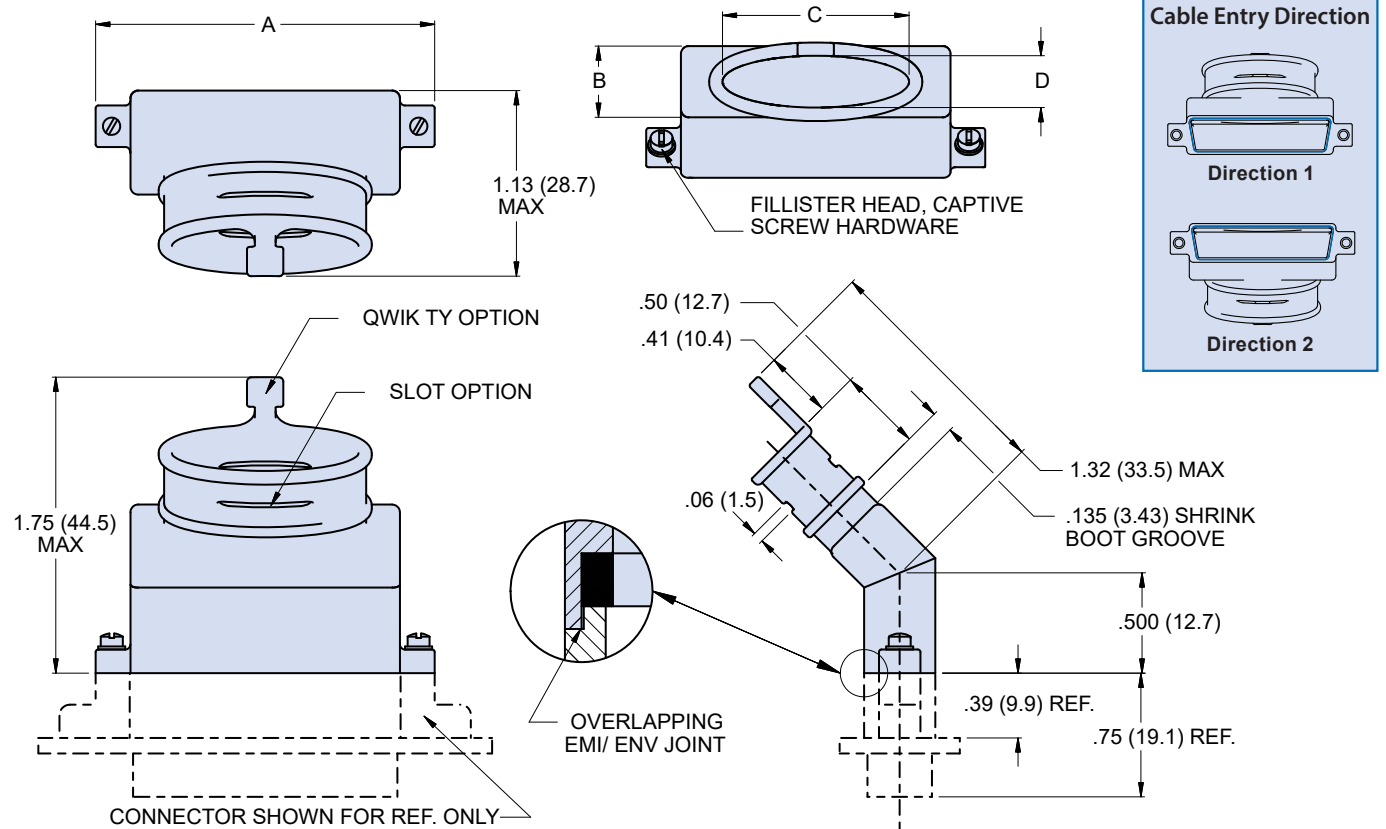
Rev. 05.11.20

SERIES 28 HiPer-D® Accessories



EMI Backshell, one-piece, environmental, panel mount
289B007 45° entry

289B007 DIMENSIONS



Dimensions														
Shell Size	A Max		B Max		Entry Size A				Entry Size B					
					C		D		C		D		R	
	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
1	1.229	31.22	.498	12.65	.143	3.63	.143	3.63	.195	4.95	.195	4.95	N/A	
2	1.557	39.55	.498	12.65	.188	4.78	.188	4.78	.256	6.50	.256	6.50	N/A	
3	2.097	53.26	.498	12.65	.245	6.22	.245	6.22	.550	13.97	.375	9.53	.125	3.18
4	2.745	69.72	.498	12.65	.291	7.39	.291	7.39	.800	20.32	.375	9.53	.125	3.18
5	2.651	67.34	.600	15.24	.326	8.28	.326	8.28	.770	19.56	.485	12.32	.156	3.96
6	2.745	69.72	.662	16.81	.376	9.55	.376	9.55	.863	21.92	.550	13.97	.188	4.78

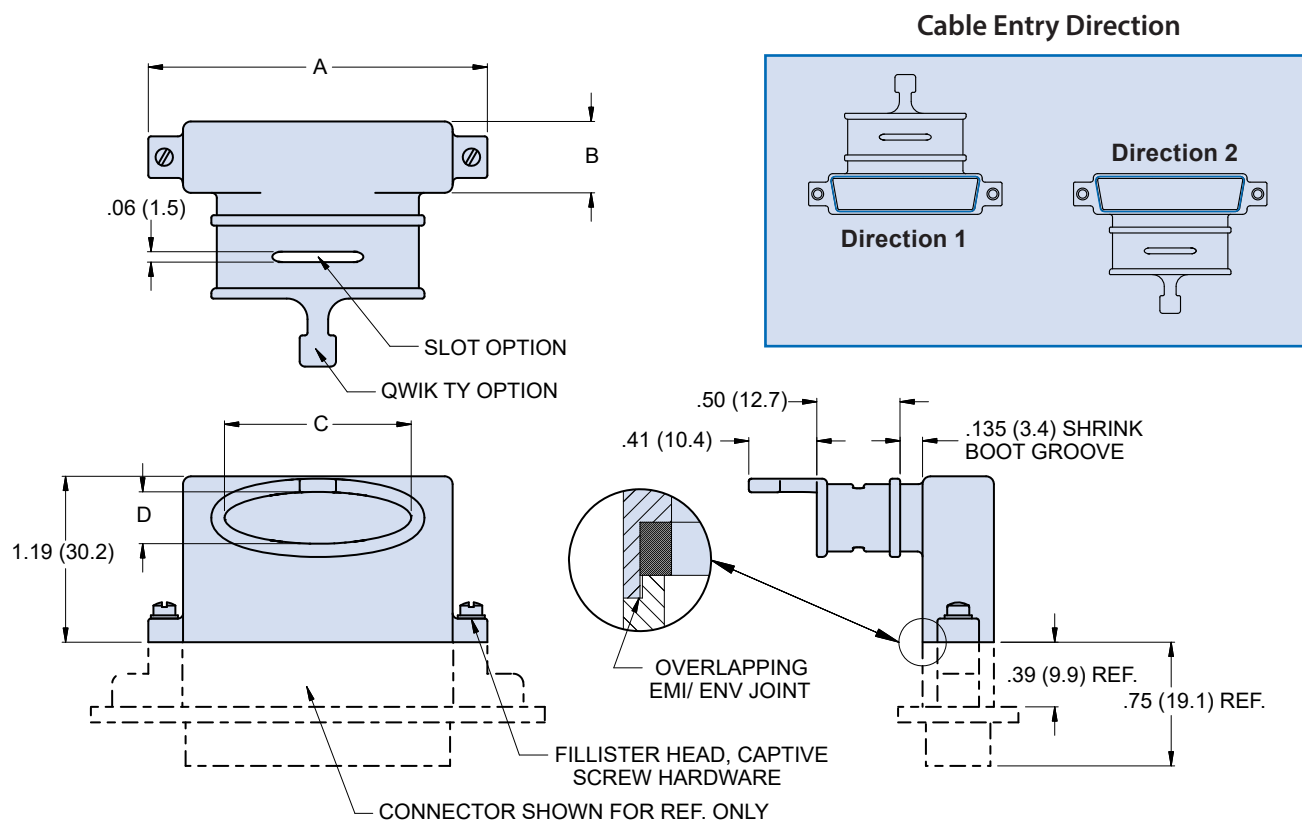
Dimensions continued												
Shell Size	Entry Size C						Entry Size D					
	C		D		R		C		D		R	
	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
1	.242	6.15	.242	6.15	N/A		.438	11.13	.375	9.53	.160	4.06
2	.480	12.19	.375	9.53	.125	3.18	.688	17.48	.375	9.53	.130	3.30
3	.780	19.81	.375	9.53	.125	3.18	1.125	28.58	.375	9.53	.109	2.77
4	1.260	32.00	.375	9.53	.125	3.18	1.813	46.05	.375	9.53	.109	2.77
5	1.250	31.75	.485	12.32	.156	3.96	1.750	44.45	.485	12.32	.125	3.18
6	1.323	33.60	.550	13.97	.156	3.96	1.875	47.63	.550	13.97	.125	3.18

SERIES 28 HiPer-D® Accessories



EMI Backshell, one-piece, environmental, panel mount
289S007 side entry

289S007 DIMENSIONS



Dimensions														
Shell Size	A Max		B Max		Entry Size A				Entry Size B					
					C		D		C		D		R	
	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
1	1.244	31.60	.526	13.36	.143	3.63	.143	3.63	.195	4.95	.195	4.95	N/A	
2	1.572	39.93	.526	13.36	.188	4.78	.188	4.78	.256	6.50	.256	6.50	N/A	
3	2.112	53.64	.526	13.36	.245	6.22	.245	6.22	.550	13.97	.375	9.53	.125	3.18
4	2.760	70.10	.526	13.36	.291	7.39	.291	7.39	.800	20.32	.375	9.53	.125	3.18
5	2.666	67.72	.628	15.95	.326	8.28	.326	8.28	.770	19.56	.485	12.32	.156	3.96
6	2.760	70.10	.690	17.53	.376	9.55	.376	9.55	.863	21.92	.550	13.97	.188	4.78

Dimensions continued												
Shell Size	Entry Size C						Entry Size D					
	C		D		R		C		D		R	
	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
1	.242	6.15	.242	6.15	N/A		.438	11.13	.375	9.53	.160	4.06
2	.480	12.19	.375	9.53	.125	3.18	.688	17.48	.375	9.53	.130	3.30
3	.780	19.81	.375	9.53	.125	3.18	1.125	28.58	.375	9.53	.109	2.77
4	1.260	32.00	.375	9.53	.125	3.18	1.813	46.05	.375	9.53	.109	2.77
5	1.250	31.75	.485	12.32	.156	3.96	1.750	44.45	.485	12.32	.125	3.18
6	1.323	33.60	.550	13.97	.156	3.96	1.875	47.63	.550	13.97	.125	3.18

SERIES 28 HiPer-D® Accessories



Jackpost Kits

289-015 and 289-016

289-015 JACKPOST KIT FOR HIPER-D® CABLE CONNECTORS

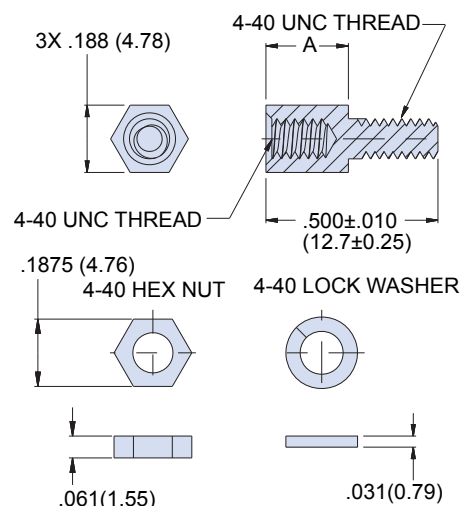
Jackpost kits for panel mounting of HiPer-D® cable connectors. 289-015 jackposts fit HiPer-D® cable connectors 280-018P, 280-019S, 280-046P and 280-047S. For front-mounted and cable-mounted connectors, use 289-015-A. For rear panel mounted connectors, choose the correct jackpost based on panel thickness. #4-40 UNC 2B threads. One kit consists of (2) jackposts, (2) hex nuts and (2) split lockwashers. 300 series stainless steel, passivated.



289-015

Hiper-D Jackpost Kits for Cable Connectors				
Panel Thickness		Part Number	A	
In.	mm.		In.	mm.
(none)	(none)	289-015-A	.250	6.35
.031	0.79	289-015-B	.219	5.56
.047	1.19	289-015-C	.203	5.16
.062	1.57	289-015-D	.188	4.78
.093 ⁽¹⁾	2.36 ⁽¹⁾	289-015-D	.188	4.78
.125 ⁽¹⁾	3.18 ⁽¹⁾	289-015-D	.188	4.78

Note (1) Panels thicker than .062 (1.57) must be counter-bored.



289-016 JACKPOST KIT FOR LOW PROFILE PCB CONNECTORS

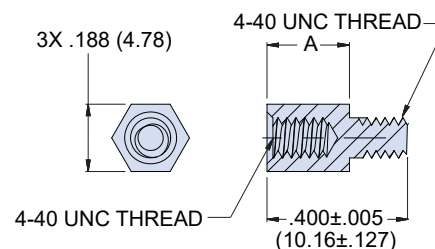
289-016

Stainless steel jackposts for panel mounting of low profile HiPer-D® PCB connectors. For freestanding connectors, use 289-016-A. For rear panel mounted connectors, choose the correct jackpost based on panel thickness. #4-40 UNC 2B threads. 300 series stainless steel, passivated. One kit consists of (2) jackposts. Install into connector flange with threadlocking compound (not supplied).



Hiper-D Jackpost Kits for PCB Connectors				
Panel Thickness		Part Number	A	
In.	mm.		In.	mm.
(none)	(none)	289-016-A	.250	6.35
.031	0.79	289-016-B	.219	5.56
.047	1.19	289-016-C	.203	5.16
.062	1.57	289-016-D	.188	4.78
.093 ⁽¹⁾	2.36 ⁽¹⁾	289-016-D	.188	4.78
.125 ⁽¹⁾	3.18 ⁽¹⁾	289-016-D	.188	4.78

Note (1) Panels thicker than .062 (1.57) must be counter-bored.



Jackpost General information		
Mounting torque	4-40 thread	5.0 - 6.0 inch pounds
Mating torque	4-40 thread	3.5 - 4.0 inch pounds

SERIES 28 HiPer-D® Accessories



Guide pins, bushings and jackposts for panel mount connectors 289-014-B, 289-014-G, and 289-014-P

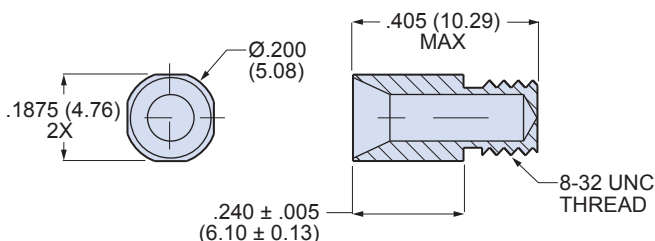
289-014-B GUIDE BUSHING KIT



289-014

Style "B" guide bushing for blind mate applications has #8-32 thread for installation into panel mount HiPer-D® connectors with corresponding #8-32 tapped flange. 300 series stainless steel, passivated. One kit consists of (2) bushings. Install with threadlocking compound. Mates with style "G" guide pin 289-014-G.

Part Number
289-014-B

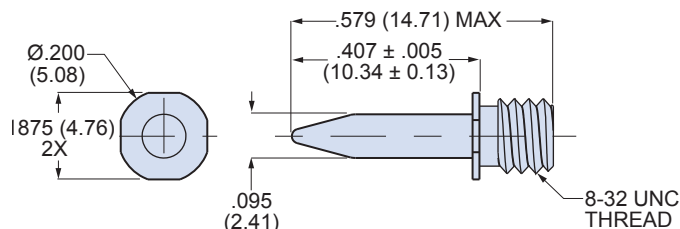


289-014-G GUIDE PIN KIT



Style "G" guide pin for blind mate applications has #8-32 thread for installation into panel mount HiPer-D® connectors with corresponding #8-32 tapped flange. 300 series stainless steel, passivated. One kit consists of (2) guide pins. Install with threadlocking compound. Mates with style "B" guide bushing 289-014-B.

Part Number
289-014-G

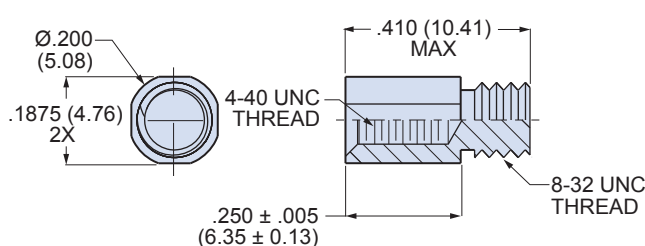


289-014-P JACKPOST KIT



Style "P" jackpost has #8-32 thread for installation into panel mount HiPer-D® connectors with corresponding #8-32 tapped flange. 300 series stainless steel, passivated. One kit consists of (2) jackposts. Install with threadlocking compound. Mates with all standard #4-40 male screw locks and jackscrews.

Part Number
289-014-P

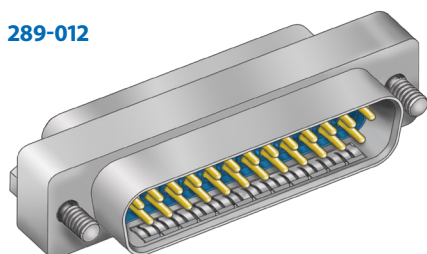


SERIES 28 HiPer-D® Accessories



Sav-Con® D-subminiature connector saver 289-012

289-012



Prevent damage to expensive instruments and cables with Glenair HiPer-D® Sav-Cons®. One side is a pin connector and the other side is a socket connector. Low profile one-piece machined aluminum housing and ground spring protect circuits from EMI problems. Contacts are heavy gold plated for improved durability. Available in standard density and high density contact arrangements. Contacts are factory-installed. Pin mating face has fluorosilicone rubber seal. Choose electroless nickel or gold shell finish for avionics and space applications. Choose cadmium for compatibility with cadmium or zinc plated M24308 connectors, or choose nickel-PTFE for maximum corrosion protection. Other materials and finishes available on request.

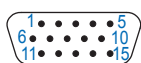
Ordering Information					
Sample Part Number	289-012	3S25	ME	G	R
Basic Part Number	289-012 Sav-Con® D-subminiature connector saver				
Shell Size/Insert Arrangements	See Contact Arrangement tables				
Shell Finish	ME - Electroless Nickel Over Aluminum MT - Nickel Fluorocarbon Over Aluminum Z1 - Passivated Stainless ZM - Electroless Nickel Over Stainless JF - Yellow Chromate Over Cadmium Z2 - Gold Over Aluminum				
Grounding Option	G - EMI/Grounding N - None				
Hardware Options	R - Free Rotating Hardware N - No Hardware				

STANDARD AND HIGH DENSITY CONTACT ARRANGEMENTS *(face view of pin connector)*



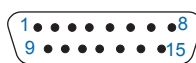
1S9

9 #20 Contacts



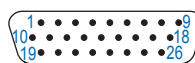
1H15

15 #22 Contacts



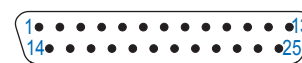
2S15

15 #20 Contacts



2H26

26 #22 Contacts



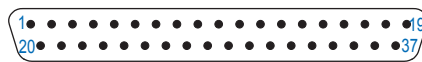
3S25

25 #20 Contacts



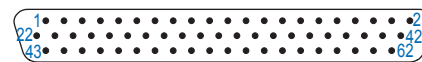
3H44

44 #22 Contacts



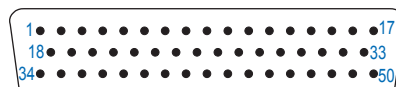
4S37

37 #20 Contacts



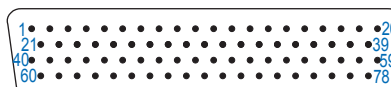
4H62

62 #22 Contacts



5S50

50 #20 Contacts



5H78

78 #22 Contacts



6H104

104 #22 Contacts

SERIES 28
HiPer-D® Accessories



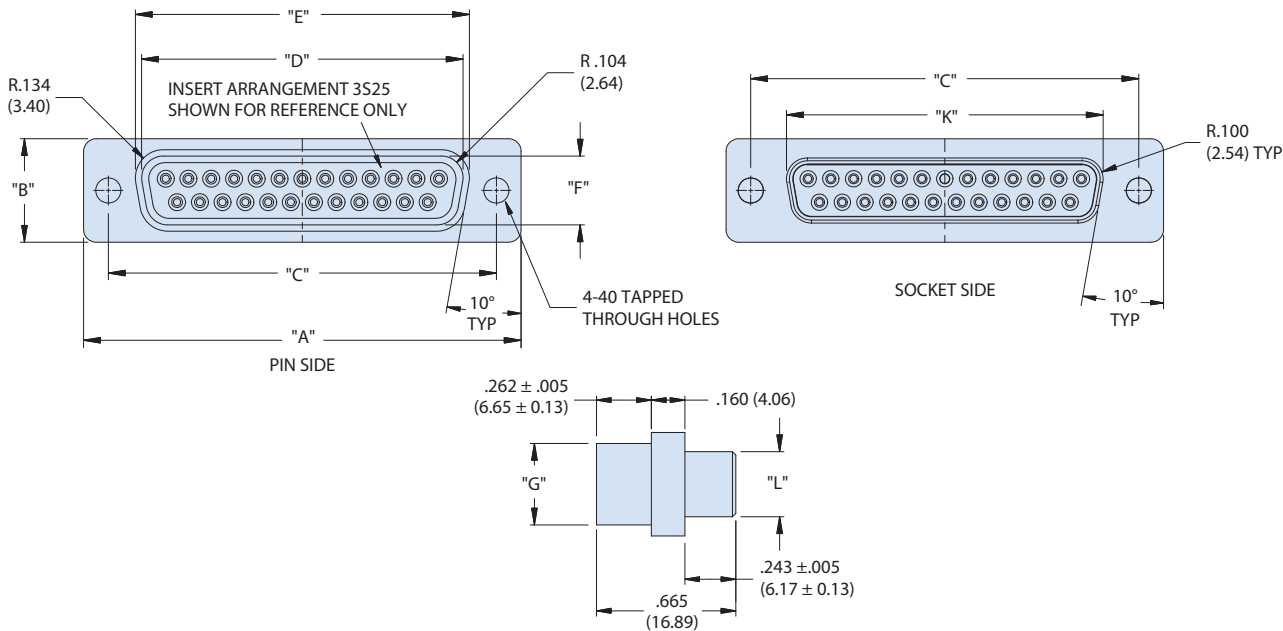
Sav-Con® D-subminiature connector saver
289-012

289-012 SAV-CON MATERIALS, FINISHES AND SPECIFICATIONS

Specifications	
Current Rating	#20 7.5 AMPS, #8 40 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Shock	300 g.
Vibration, Random	43.92 g.

Materials and Finishes	
Shell	Aluminum alloy
Contacts	Copper alloy, 50 microinches gold
Insulator	Thermoset epoxy
EMI Spring	Copper alloy, nickel plated
Face Seal	Fluorosilicone rubber
Hardware	300 series stainless steel

289-012 SAV-CON DIMENSIONS



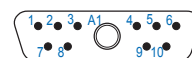
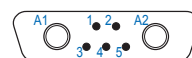
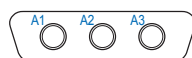
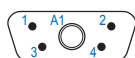
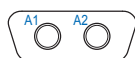
Shell Size	A		B		C		D		E		F		G		K		L	
	In . ± .015	mm. ± 0.38	In . ± .015	mm. ± 0.38	In . ± .005 ± 0.13	mm. ± 0.13	In . ± .005 ± 0.13	mm. ± 0.13	In . ± .005 ± 0.13	mm. ± 0.13	In . ± .005 ± 0.13	mm. ± 0.13	In . ± .005 ± 0.13	mm. ± 0.13	In . ± .005 ± 0.13	mm. ± 0.13	In . ± .005 ± 0.13	mm. ± 0.13
1	1.213	30.81	.494	12.55	.984	24.99	.666	16.92	.726	18.44	.329	8.36	.389	9.88	.643	16.33	.643	7.90
2	1.541	39.14	.494	12.55	1.312	33.32	.994	25.25	1.054	26.77	.329	8.36	.389	9.88	.971	24.66	.971	7.90
3	2.088	53.04	.494	12.55	1.852	47.04	1.534	38.96	1.594	40.49	.329	8.36	.389	9.88	1.511	38.38	1.511	7.90
4	2.729	69.32	.494	12.55	2.500	63.50	2.182	55.42	2.242	56.95	.329	8.36	.389	9.88	2.159	54.84	2.159	7.90
5	2.635	66.93	.605	15.37	2.406	61.11	2.079	52.81	2.139	54.33	.441	11.20	.501	12.73	2.064	52.43	2.064	10.74
6	2.729	69.32	.668	16.97	2.500	63.50	2.212	56.18	2.272	57.71	.503	12.78	.563	14.30	2.189	55.60	2.189	12.34

SERIES 28 HiPer-D® Accessories

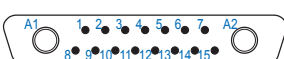
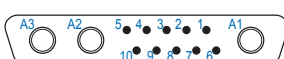
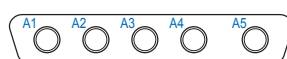


Sav-Con® D-subminiature connector saver 289-012

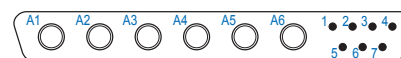
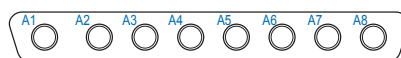
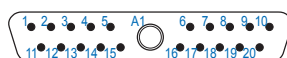
Mating face of pin connector. Socket connector numbers are reversed.



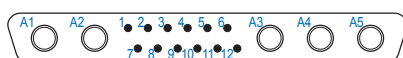
Arrangement	-2P2	-5P1	-3P3	-7P2	-11P1
Shell Size	1	1	2	2	2
Contacts	2 #8	4 #20, 1 #8	3 #8	5 #20, 2 #8	10 #20, 1 #8



Arrangement	-5P5	-9P4	-13P3	-17P2
Shell Size	3	3	3	3
Contacts	5 #8	5 #20, 4 #8	10 #20, 3 #8	15 #20, 2 #8



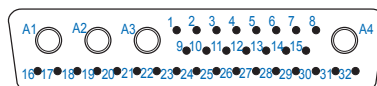
Arrangement	-21P1	-8P8	-13P6
Shell Size	3	4	4
Contacts	20 #20, 1 #8	8 #8	7 #20, 6 #8



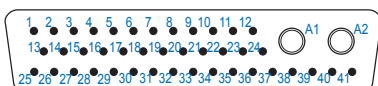
Arrangement	-17P5	-21PA4
Shell Size	4	4
Contacts	12 #20, 5 #8	17 #20, 4 #8



Arrangement	-25P3	-27P2
Shell Size	4	4
Contacts	22 #20, 3 #8	25 #20, 2 #8



Arrangement	-24P7	-36P4
Shell Size	4	5
Contacts	17 #20, 7 #8	32 #20, 4 #8



SERIES 28 HiPer-D® Accessories

Shorting Plug Assembly

289-053

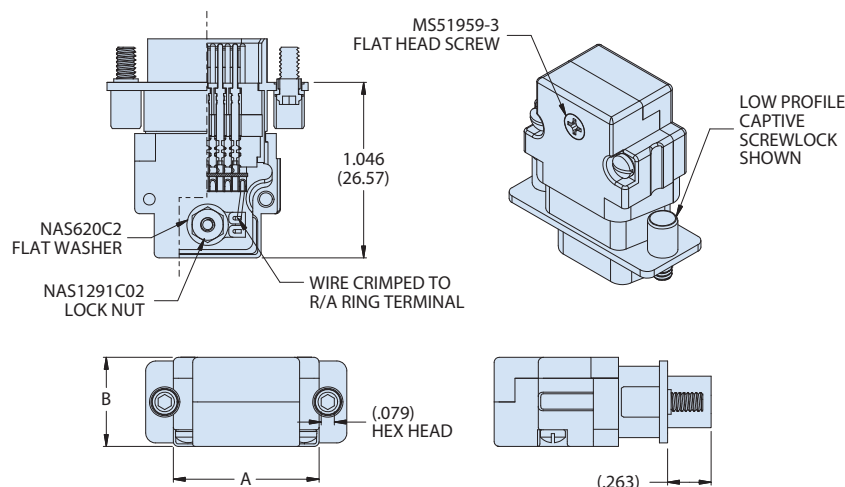


Ordering Information					
Sample Part Number	289-053P	1H15	ME	N	S
Basic Part Number	289-053P HiPer-D Shorting Plug with Pin Contacts				
Shell Size/Insert Arrangements	See Contact Arrangement tables				
Shell Finish	ME - Electroless Nickel Over Aluminum MT - Nickel Fluorocarbon Over Aluminum Z1 - Passivated Stainless ZM - Electroless Nickel Over Stainless JF - Yellow Chromate Over Cadmium				
Grounding Option	G - EMI/Grounding N - None N - None (Thru Hole) P - Female Jackpost L - Low Profile Jackscrew K - Extended Jackscrew S - Low Profile Jackpost T - Extended Jackpost				
Hardware Options					

NOTES

1. Assembly identified with Glenair's name and part number, space permitting.
2. Material/finish
Plug assembly - see plating in p/n development
Hardware - CRES/passivated
3. See 280-018 for connector details.
4. HIPOT/DWV requirement: 5 ohms

Dimensions					
Shell Size	Insert Pattern	A Max		B Max	
		In.	mm	In.	mm
1	S9; H15	.894	22.71	.550	13.97
2	S15; H26	1.218	30.94	.550	13.97
3	S25; H44	1.760	44.70	.550	13.97
4	S37; H62	2.408	61.16	.550	13.97
5	S50; H78	2.297	58.34	.654	16.61
6	H104	2.422	61.52	.716	18.19



STANDARD AND HIGH DENSITY CONTACT ARRANGEMENTS (face view of pin connector)

 1S9 9 #20 Contacts	 1H15 15 #22 Contacts	 2S15 15 #20 Contacts	 2H26 26 #22 Contacts	 3S25 25 #20 Contacts
 3H44 44 #22 Contacts	 4S37 37 #20 Contacts	 4H62 62 #22 Contacts	 5S50 50 #20 Contacts	 5H78 78 #22 Contacts
 6H104 104 #22 Contacts				

SERIES 28

HiPer-D® Accessories

Shorting Receptacle Assembly

289-055

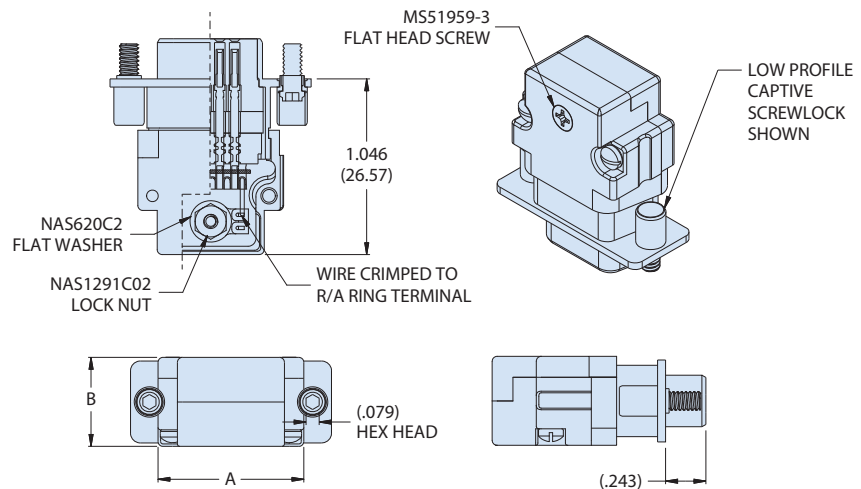


Ordering Information				
Sample Part Number	289-055S	1H15	ME	S
Basic Part Number	289-055S Hiper-D Shorting Plug with Socket Contacts			
Shell Size/Insert Arrangements	See Contact Arrangement tables			
Shell Finish	ME - Electroless Nickel Over Aluminum MT - Nickel Fluorocarbon Over Aluminum Z1 - Passivated Stainless ZM - Electroless Nickel Over Stainless JF - Yellow Chromate Over Cadmium			
Hardware Options	N - None (Thru Hole) P - Female Jackpost L - Low Profile Jackscrew K - Extended Jackscrew S - Low Profile Jackpost T - Extended Jackpost			

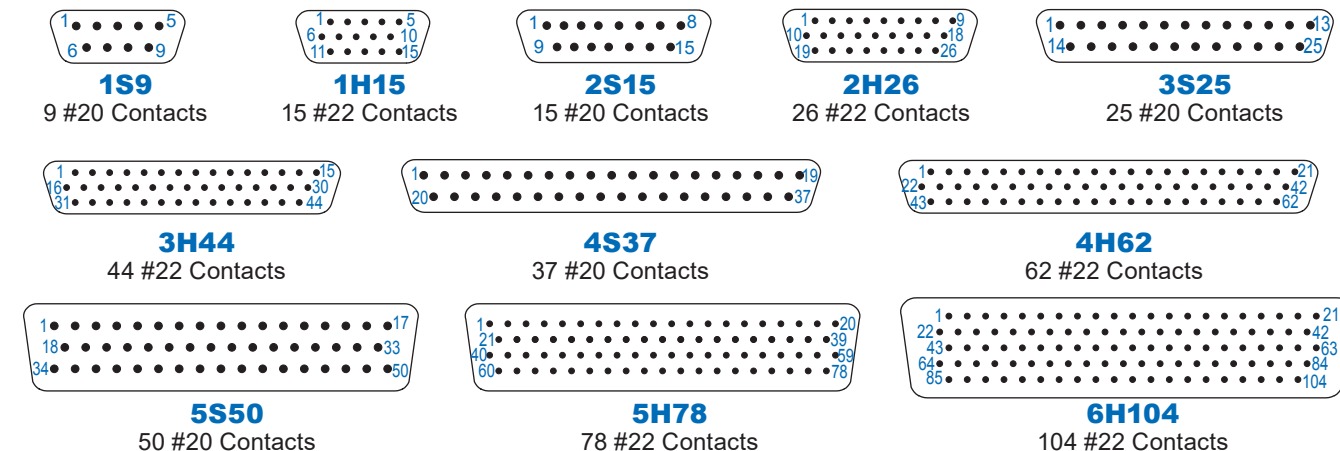
NOTES

1. Assembly identified with Glenair's name and part number, space permitting.
2. Material/finish
Receptacle assembly - see plating in p/n development
Hardware - CRES/passivated
3. See 280-019 for connector details.
4. HIPOT/DWV requirement: 5 ohms

Dimensions					
Shell Size	Insert Pattern	A Max		B Max	
		In.	mm	In.	mm
1	S9; H15	.894	22.71	.550	13.97
2	S15; H26	1.218	30.94	.550	13.97
3	S25; H44	1.760	44.70	.550	13.97
4	S37; H62	2.408	61.16	.550	13.97
5	S50; H78	2.297	58.34	.654	16.61
6	H104	2.422	61.52	.716	18.19



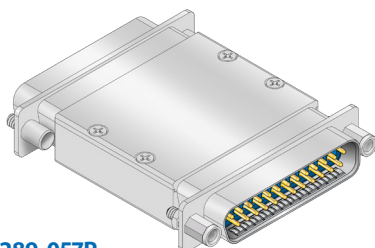
STANDARD AND HIGH DENSITY CONTACT ARRANGEMENTS (face view of pin connector)



SERIES 28 HiPer-D® Accessories



D-subminiature gender changer 289-057P, 289-058S

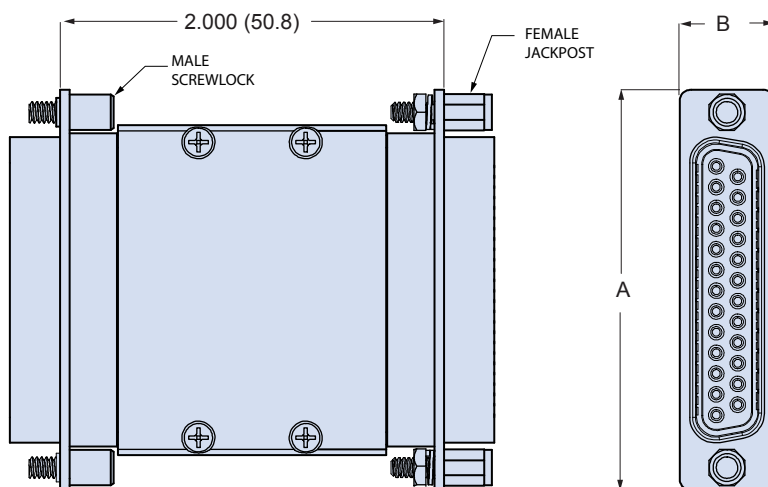
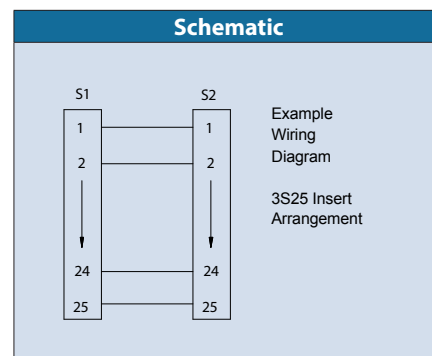


289-057P
289-058S

HiPer-D® Gender Changers provide a convenient way to change the gender of an interface to allow attachment of a mismatched cable. Two styles are available: male-male and female-female. Machined metal housing protects circuits from EMI problems. Contacts are heavy gold plated for improved durability. Available in standard density and high density contact arrangements. Intermateable with standard M24308-type connectors. Pin mating face has fluorosilicone rubber seal. Choose electroless nickel or gold shell finish for avionics and space applications. Choose cadmium for compatibility with cadmium or zinc plated M24308 connectors, or choose nickel-PTFE for maximum corrosion protection. Other materials and finishes available on request.

Ordering Information					
Sample Part Number	289-057P	3S25	ME	N	1
Basic Part Number	289-057P = Male-Male with Pin Contacts 289-058S = Female-Female with Socket Contacts				
Shell Size-Contact Arrangement	Contact Arrangements are shown in the adjacent table				
Finish	ME = Electroless Nickel MT = Nickel-PTFE JF = Cadmium with Yellow Chromate Z2 = Gold Z1 = Passivated Stainless Steel				
Ground Spring	Omit for 289-058S. Applies to 289-057P Male-Male adapter only. G = Supplied with EMI Ground Spring N = No Ground Spring				
Mating Hardware	1 = Captive #4-40 Male Screwlocks on Both Ends 2 = #4-40 Female Jackposts on Both Ends 3 = Captive #4-40 Male Screwlocks on One End, #4-40 Female Jackposts on One End				

Shell Size - Contact Arrangements		
Shell Size-Contact Arr.	Contact Size and Qty	
	#20	#22
Standard Density		
1S9	9	
2S15	15	
3S25	25	
4S37	37	
5S50	50	
High Density		
1H15		15
2H26		26
3H44		44
4H62		62
5H78		78
6H104		104



Dimensions				
Shell Size	A		B	
	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38
1	1.213	30.81	.494	12.55
2	1.541	39.14	.494	12.55
3	2.088	53.04	.494	12.55
4	2.729	69.32	.494	12.55
5	2.635	66.93	.605	15.37
6	2.729	69.32	.668	16.97

SERIES 28 HiPer-D® Accessories



Band-Master™ ATS tool and bands for termination of cable braid 600-058 tool, 600-052 and 600-090 band straps

BAND-MASTER™ ATS TOOL AND BANDS

Fast, cost-effective shield termination. Attach cable shields to backshells with **Band-Master™ ATS** 300 series SST/passivate I.A.W. AMS 2700. The **Band-Master™ ATS** system offers fast termination and the flexibility to handle a wide range of parts with just one band size. Approved for aerospace and defense, these straps have successfully passed rigorous shock, vibration and environmental testing.



1 Band installation Tool. Use with .240" (6.10 mm) wide bands. 6.75 inches (172 mm) length, 1.2 pounds (0.6 Kg.)

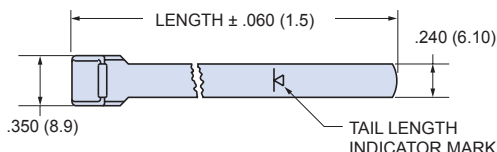
2 Standard Band, .240" (6.10 mm) wide. Available in two lengths, flat or pre-coiled. Stainless steel.



Figure	Description	Part Number
1	Band installation Tool	600-058

Figure	Length		Part Number		Accommodates Diameter	
	in.	mm	Flat	Pre-Coiled	in.	mm
2	14.250	362.1	600-052	600-052-1	1.8	45.7
2	18.000	457.2	600-090	600-090-1	2.5	63.5

Contact Glenair or visit our website (glenair.com) to view our complete line of **Band-Master™ ATS** products, including pneumatic tools for high volume production and calibration kits.



BAND-MASTER™ ATS SHIELD TERMINATION INSTRUCTIONS

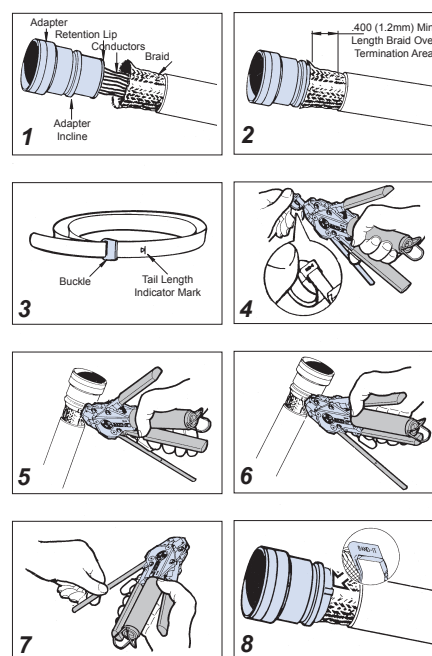
1. Prepare Cable Braid for termination process (Figure 1).
2. Push Braid forward over Adapter Retention Lip to the Adapter Incline Point (or .4" [10.2mm] minimum braid length). Milk Braid as required to remove slack and insure a snug fit around the shield termination area (Figure 2).
3. Prepare the Band in the following manner:
IMPORTANT: Due to Connector/Adapter circumference, it may be necessary to prepare the Band around the Cable or Retention Area.
A. Roll Band through the Buckle Slot twice. (Bands must be double-coiled.)
B. Pull on Band until Mark () is within approximately .250 inch (6.4mm) of Buckle Slot (Figure 3). The Band may be tightened further if desired.

NOTE: Prepared Band should have () Mark visible approximately where shown in Figure 3.

Shield Termination Clamping Process (Figures 4 thru 8)

NOTE: To free Tool Handles, move Holding Clips to center of Tool.

4. Squeeze Gripper Release Lever and insert Band into the front end opening of the Tool. (NOTE: Circular portion of looped band must always face downward.)
5. Aligning the Band and Tool with the Shield Termination Area, squeeze Black Pull-Up Handle repeatedly using short strokes until it locks against Tool Body. (This indicates the Band is compressed to the Tool Precalibrated Tension.)
NOTE: If alignment of band and shield is unsatisfactory, tension on band can be relaxed by pushing on slotted release lever on top of tool. Make adjustments as necessary and again squeeze black pull-up handle.
6. Complete the Clamping Process by squeezing the Gray Cut-Off Handle.
7. Remove excess band from tool and dispose.
8. Inspect Shield Termination.



SERIES 28 HiPer-D® Accessories



Elliptical D-subminiature heatshrink boots 770-030

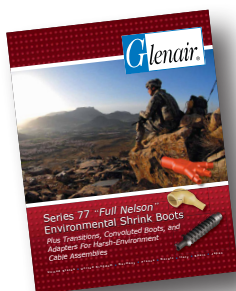


About User-Installed Adhesive

Heat-shrink boots are not watertight unless equipped with pre-coated or user-installed adhesives. When heat is applied to the boot, the adhesive melts and fixes the boot to the adapter and cable jacket to provide the necessary sealing as well as mechanical strain-relief. For maximum performance Glenair recommends Type U user-installed two-part epoxy adhesive which offers reduced boot installation time and easier installation. Pre-coated boots require additional care to install because the boot must be heated sufficiently to activate the epoxy, at the risk of overheating the overall assembly. A single 50 ml duo syringe can coat many boots. The duo syringe can be re-capped for re-use. Inexpensive mixing nozzles must be discarded after each use.

NOTE: Glenair high-performance two part epoxy meets VG95343 part 15.

See next page for ordering information on user-installed two part epoxy adhesive.



Series 77 "Full Nelson" Shrink Boot Catalog has additional boot styles, technical information, installation instructions and other heatshrink products. Contact Glenair or go to www.glenair.com.

Elliptical heatshrink boots are designed for Glenair rectangular HiPer-D® backshells with large elliptical cable entries. Heatshrink boots provide strain relief and environmental protection. Shape-memory polymer returns to as-molded shape when heat is applied. Boot lip fits adapter groove for precise fit. Semi-rigid high performance elastomer resists high temperature and withstands exposure to petroleum-based fluids and fuels. Also available with non-halogenated flame-retardant polyolefin for use where limited fire hazard is required.

MATERIAL SELECTION GUIDE

- 1 Type 1 High Performance Elastomer** -75°C to +150°C. Semi-rigid high performance elastomer combines excellent resistance to fuels, oils and solvents with superior performance at extreme temperatures. Material meets the requirements of VG95343 Type 6, BSG 198-5-DE, EN62329-102 and SAE AS5258 Type H. Recommended for demanding applications such as military vehicles and petrochemical exploration.
- 2 Type 2 Zero Halogen Polyolefin** -30°C to +135°C. Low Smoke Zero Halogen (LSZH) polyolefin boots meet low smoke and toxicity requirements of shipboard, transit and aircraft systems. Oxygen index greater than 30%, smoke index less than 20, and toxicity index under 3 per 100 grams. Material meets requirements of NAVSEA 5617649, VG95343 Part 29, BSG 198-5-DF, EN62329-101 and SAE AS5258 Type G. Good resistance to oils, fuels and solvents.

PRE-COATED ADHESIVE SELECTION GUIDE

- W1 Low Smoke Zero Halogen (LSZH) polyamide hot melt adhesive Coating.** Bonds well to a variety of substrates. Good creep resistance at elevated temperatures. Excellent bond strength at low temperature. Good resistance to fuels and oils. -55°C to +105°C. Compatible with Type 1 and Type 2 boot materials.
- R High Temperature Epoxy Adhesive Coating.** Glenair's highest performance pre-coated adhesive. The material requires careful installation using trained operators. -75°C to 150°C. Withstands prolonged high temperature immersion in fuels and oils. Excellent peel adhesion. Compatible with Type 1 and Type 2 boot materials.

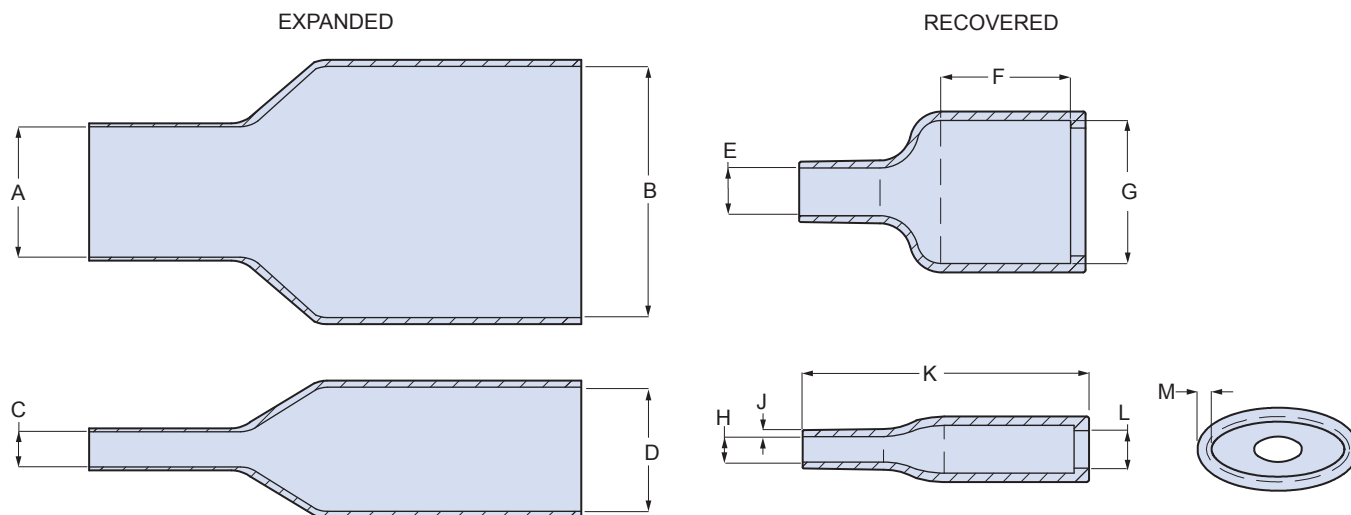
Ordering Information				
Sample Part Number	770-030	1	05	R
Basic Part Number	770-030			
Material	1 = High Performance Elastomer 2 = Zero Halogen Polyolefin			
Boot Size	05 = Size 05 06 = Size 06 (see next page for dimensions)			
Adhesive Lining	W1 = Low Smoke Zero Halogen Polyamide Hot Melt Adhesive R = High Temperature, High Strength Epoxy Adhesive Omit for boot with no adhesive lining			

SERIES 28 HiPer-D® Accessories



Elliptical D-subminiature heatshrink boots 770-030

770-030 HEATSHRINK BOOT DIMENSIONS



Boot Size	A Min		B Min		C Min		D Min		E Max		F ± 10%		G Max		H Max		J ± 10%		K ± 10%		L Max		M ± 10%	
	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
05	1.50	38.1	2.00	50.8	.800	20.3	1.00	25.4	.375	9.53	1.062	27	1.125	28.6	.200	5.08	.060	1.52	2.29	58.2	.375	9.53	.070	1.78
06	1.80	45.7	2.50	63.5	.580	14.7	1.50	38.1	.450	11.43	1.062	27	1.637	41.6	.145	3.68	.060	1.52	3.05	77.5	.375	9.53	.070	1.78

770-030 HEATSHRINK BOOT IDENTIFICATION MARKINGS

Heatshrink boots are identified with molded-in lettering. This lettering shows the boot type, boot size and orientation. Position the boot so that the lipped "A" end is toward the adapter and the "C" end is toward the cable. Assembly instructions are in the **Series 77 "Full Nelson" Environmental Shrink Boots** catalog, available at www.glenair.com.



USER-INSTALLED BOOT ADHESIVE, DISPENSING GUN AND MIXING NOZZLE



Part Number
779-001

High performance flexible two part thermoset epoxy provides high strength flexible bond from -55° to 150°C. 50 mL duo syringe fits standard dispensing guns. Use with square green mixing nozzle sold separately. 12 hour cure time at 20°C, 1 hour at 85°C, 30 minutes at 150°C. Apply to inside of boot with wooden spatula. 18 month shelf life.



Part Number
779-002

Twin push-rod 1:1 ratio epoxy dispensing gun for use with duo syringe epoxy and mixing nozzle sold separately. Durable heavy-duty plastic. Gun type hand grip with ratcheting trigger to advance push-rods.



Part Number	Count Per Pack
779-003	12

1:1 ratio mixing nozzle attaches to duo syringe with 1/2 turn and locks into place. Nozzle provides consistent mixing of resin and hardener. Kit consists of (12) nozzles.

Section F

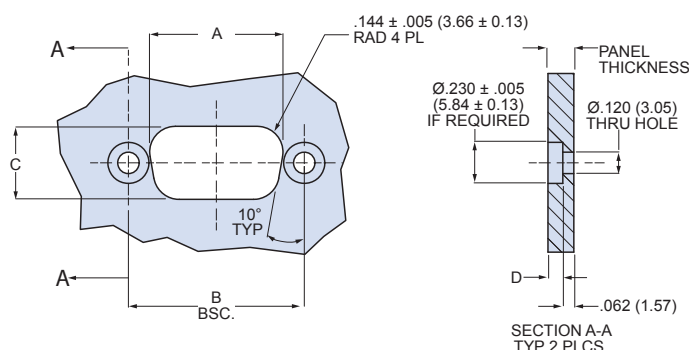
HiPer-D® Panel Cutouts and PCB Footprints

Connector Part Number	Description	Panel Cutout Page No.	PCB Footprint Page No.
280-018P	Cable Connector, Pin Contacts	G-2	—
280-019S	Cable Connector, Socket Contacts	G-2	—
280-020P	Panel Mount, Pin Contacts	G-3	—
280-021S	Panel Mount, Socket Contacts	G-3	—
280-022P	Straight PCB, Pin Contacts	G-3	G-4 - G-6
280-023S	Straight PCB, Socket Contacts	G-3	G-7 - G-9
280-024P	Right Angle PCB, Pin Contacts	G-3	G-10 - G-12
280-025S	Right Angle PCB, Socket Contacts	G-3	G-13 - G-15
280-026P	Straight PCB, Pin Contacts	G-2	G-4 - G-6
280-027S	Straight PCB, Socket Contacts	G-2	G-7 - G-9
280-028P	Right Angle PCB, Pin Contacts	G-2	G-10 - G-12
280-029S	Right Angle PCB, Socket Contacts	G-2	G-13 - G-19
280-030P	Float Mount, Pin Contacts	G-3	—
280-031S	Float Mount, Socket Contacts	G-3	—
280-046P	Cable Connector, Pin Contacts	G-2	—
280-047S	Cable Connector, Socket Contacts	G-2	—
280-048P	Panel Mount, Pin Contacts	G-3	—
280-049P	Panel Mount, Socket Contacts	G-3	—
280-050P	Straight PCB, Pin Contacts	G-3	G-16 - G-19
280-051S	Straight PCB, Socket Contacts	G-3	G-20 - G-23
280-052P	Right Angle PCB, Pin Contacts	G-3	G-24 - G-28
280-053S	Right Angle PCB, Socket Contacts	G-3	G-29 - G-33
280-054P	Straight PCB, Pin Contacts	G-2	G-16 - G-19
280-055S	Straight PCB, Socket Contacts	G-2	G-20 - G-23
280-056P	Right Angle PCB, Pin Contacts	G-2	G-24 - G-28
280-057S	Right Angle PCB, Socket Contacts	G-2	G-29 - G-33
280-058P	Float Mount, Pin Contacts	G-3	—
280-059S	Float Mount, Socket Contacts	G-3	—
289-015	Rear Panel Mount, Jackpost Hardware Kit	G-4	—

Panel cutout and mounting information for cable connectors and low profile PCB connectors

PANEL CUTOUT FOR REAR-MOUNTED CABLE CONNECTORS AND LOW PROFILE PCB CONNECTORS

Rear Mount Panel Cutout (1)



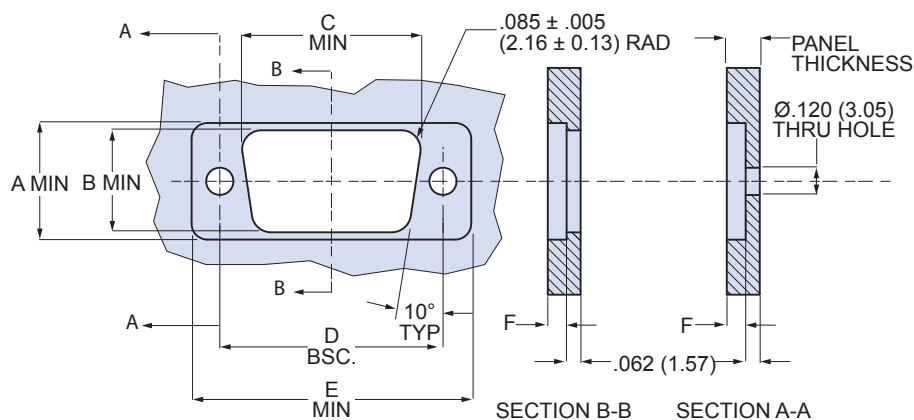
Shell Size	A		B Basic		C	
	in	mm	in	mm	in	mm
1	.746	18.95	.984	24.99	.409	10.39
2	1.074	27.28	1.312	33.32	.409	10.39
3	1.614	41.00	1.852	47.04	.409	10.39
4	2.262	57.45	2.500	63.50	.409	10.39
5	2.159	54.84	2.406	61.11	.521	13.23
6	2.288	58.22	2.500	63.50	.583	14.81

Application Note for Rear Panel Mounting

- (1) For rear mounting with female Jackposts, use shortened jackposts per the table at right. For panel thickness greater than .062 (1.57), the panel must be counterbored.

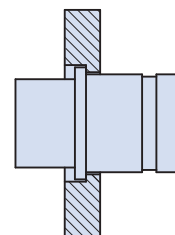
Panel Thickness		D		Jackpost Part Number for Cable Connectors	Jackpost Part Number for Low Prof. PCB Connectors
in	mm	in	mm		
No Panel	N/A	N/A	N/A	289-015-A	289-016-A
.031	0.79	N/A	N/A	289-015-B	289-016-B
.047	1.19	N/A	N/A	289-015-C	289-016-C
.062	1.57	N/A	N/A	289-015-D	289-016-D
.093	2.36	.031	0.79	289-015-D	289-016-D
.125	3.18	.063	1.60	289-015-D	289-016-D
.156	3.96	.094	2.39	289-015-D	289-015-D

PANEL CUTOUT FOR FRONT-MOUNTED CABLE CONNECTORS



Front Mount Panel Cutout

WHEN FRONT PANEL MOUNTING ON PANELS THICKER THAN .062 (1.57), CONNECTOR WILL SIT IN PANEL AS SHOWN



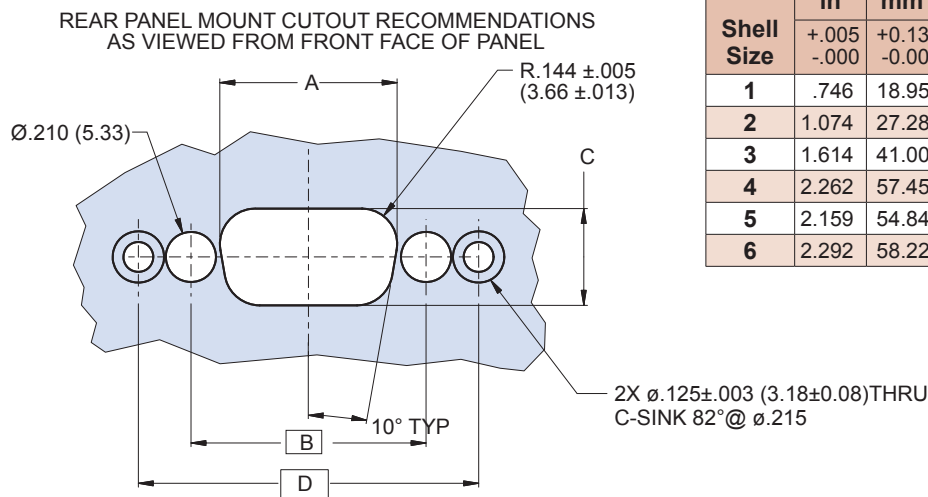
Shell Size	A		B		C		D Basic		E	
	in	mm	in	mm	in	mm	in	mm	in	mm
1	.514	13.06	.450	11.43	.787	19.99	.984	24.99	1.233	31.32
2	.514	13.06	.450	11.43	1.111	28.22	1.312	33.32	1.561	39.65
3	.514	13.06	.450	11.43	1.653	41.99	1.852	47.04	2.108	53.54
4	.514	13.06	.450	11.43	2.300	58.42	2.500	63.50	2.749	69.82
5	.625	15.88	.552	14.02	2.190	55.63	2.406	61.11	2.655	67.44
6	.688	17.48	.614	15.60	2.315	58.80	2.500	63.50	2.749	69.82

Application Note for Front Panel Mounting

Panels thicker than .062 (1.57) should be machined as shown in order to prevent interference with mounting hardware and backshells. Front-mounted connectors are compatible with female Jackpost 289-015-A or M24308/26-1.

Panel cutout for panel mount connectors with O-ring and panel cutout for float mount connectors

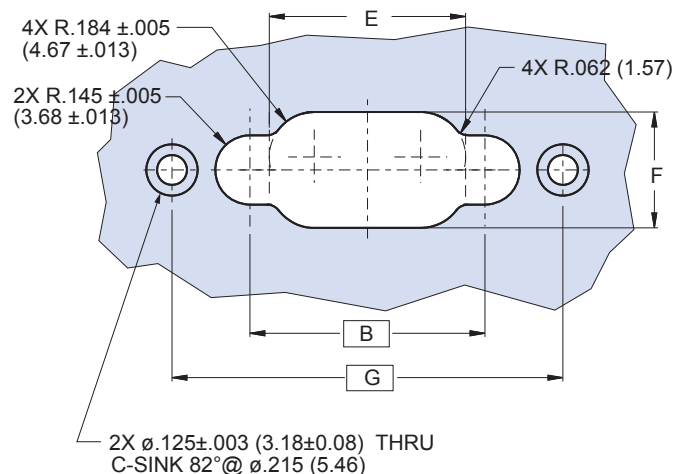
PANEL CUTOUT FOR PANEL MOUNT CONNECTORS WITH O-RING



Shell Size	A		B Basic		C		D Basic	
	in	mm	in	mm	in.	mm	in	mm
	+0.005 -0.000	+0.13 -0.00			+0.005 -0.000	+0.13 -0.00		
1	.746	18.95	.984	24.99	.409	10.39	1.424	36.17
2	1.074	27.28	1.312	33.32	.409	10.39	1.752	44.50
3	1.614	41.00	1.852	47.04	.409	10.39	2.292	58.22
4	2.262	57.45	2.500	63.50	.409	10.39	2.940	74.68
5	2.159	54.84	2.406	61.11	.521	13.23	2.846	72.29
6	2.292	58.22	2.500	63.50	.583	14.81	2.940	74.68

PANEL CUTOUT FOR FLOAT MOUNT CONNECTORS

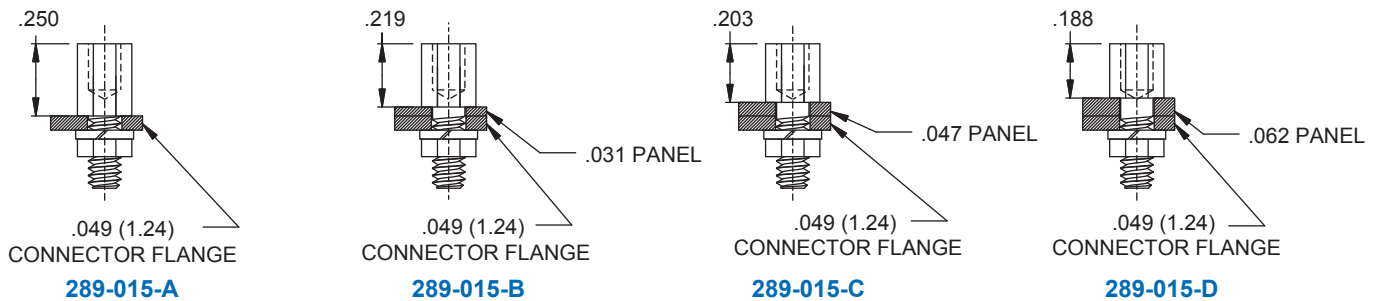
REAR PANEL CUTOUT VIEWED FROM FRONT OF PANEL



Shell Size	B Basic		E		F		G Basic	
	in	mm	in	mm	in.	mm	in	mm
			+0.005 -0.000	+0.13 -0.00	+0.005 -0.000	+0.13 -0.00		
1	.984	24.99	.826	20.98	.489	12.42	1.636	41.55
2	1.312	33.32	1.154	29.31	.489	12.42	1.964	49.89
3	1.852	47.04	1.694	43.03	.489	12.42	2.504	63.60
4	2.500	63.50	2.342	59.49	.489	12.42	3.152	80.06
5	2.406	61.11	2.239	56.87	.601	15.27	3.058	77.67
6	2.500	63.50	2.372	60.25	.663	16.84	3.152	80.06

REAR PANEL MOUNTED CABLE CONNECTOR HARDWARE KITS

FOR REAR PANEL MOUNT, USE 289-015 CONFIGURED FOR PANEL THICKNESS PER TABLE I. MAX PANEL THICKNESS OF .062. IF PANEL THICKER THAN .062, COUNTERBORE PER FIGURE 1.



HARDWARE KIT

Dimension "A" changes to accommodate Different panel thicknesses

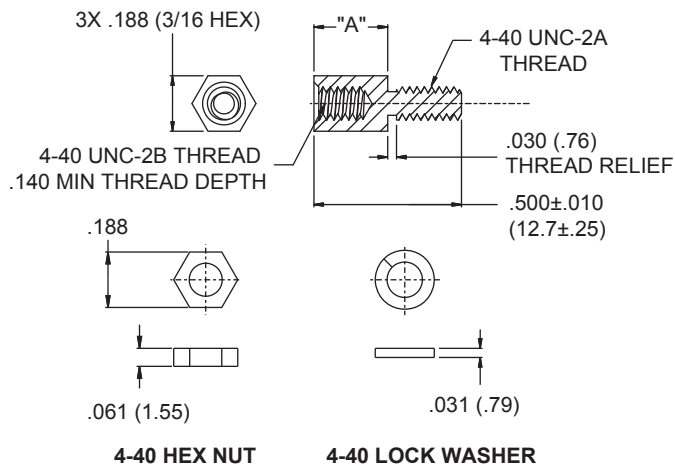
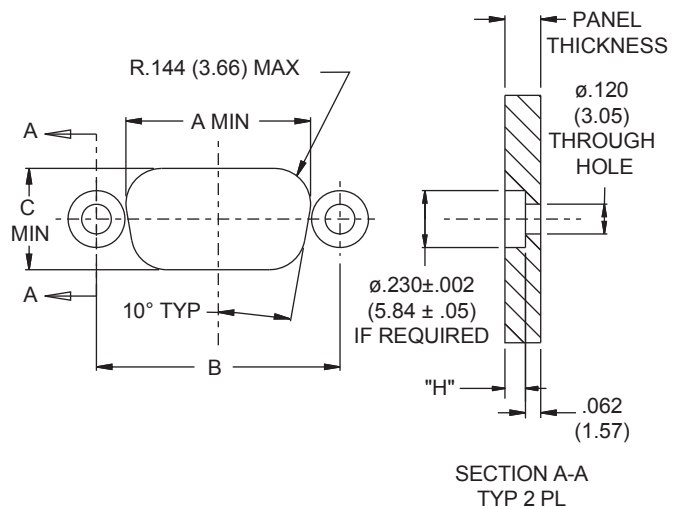


FIGURE 1



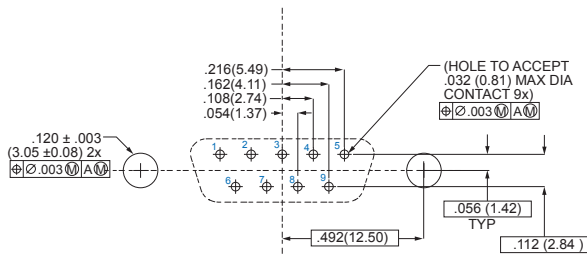
REAR PANEL MOUNT CUTOOUT RECOMMENDATIONS
AS VIEWED FROM FRONT FACE OF PANEL
ø.230 COUNTERBORE REQUIRED ON PANELS LARGER THAN .062

Table III: Panel Thickness

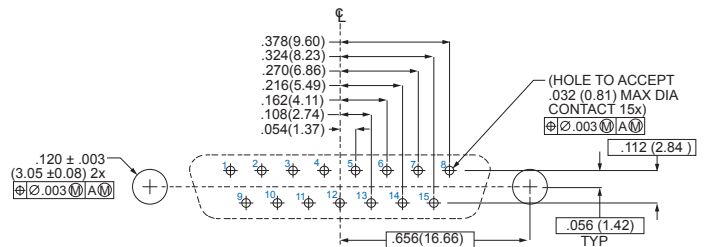
Panel Thickness	Jackpost to be used	RPM Counterbore		H	
		In	mm	In	mm
NO PANEL	289-015-A	N/A	N/A	N/A	N/A
0.031	289-015-B	N/A	N/A	N/A	N/A
0.047	289-015-C	N/A	N/A	N/A	N/A
0.062	289-015-D	N/A	N/A	N/A	N/A
0.093	289-015-D	ø.230±.005	ø5.84 ± .127	0.031	0.79
0.104	289-015-D	ø.230±.005	ø5.84 ± .127	0.042	1.07
0.125	289-015-D	ø.230±.005	ø5.84 ± .127	0.063	1.60
0.156	289-015-D	ø.230±.005	ø5.84 ± .127	0.094	2.39

PCB footprints for standard and high density pin connectors with straight PC tails

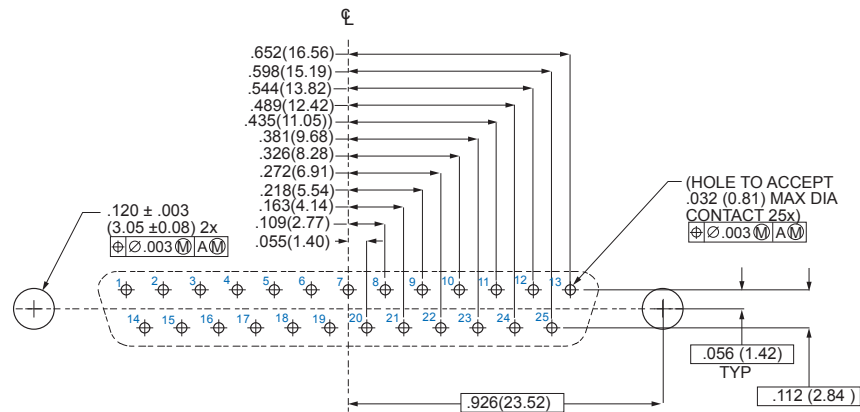
PCB FOOTPRINT FOR 280-022P AND 280-026P CONNECTORS



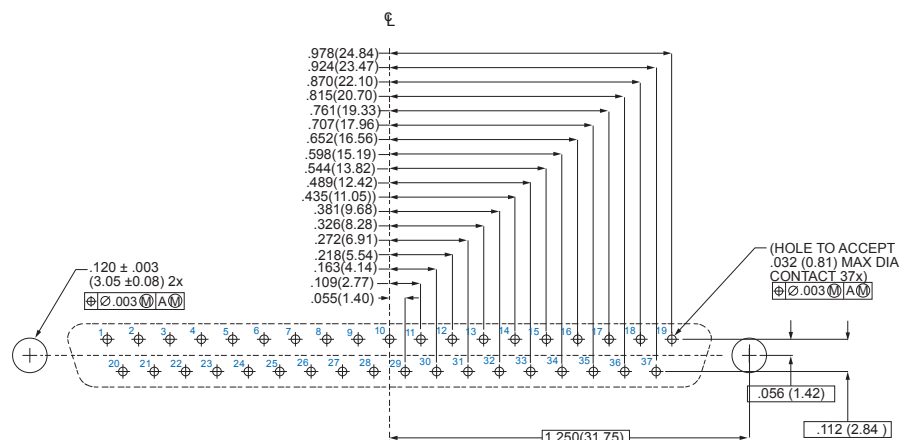
1S9
9 #20



2S15
15 #20



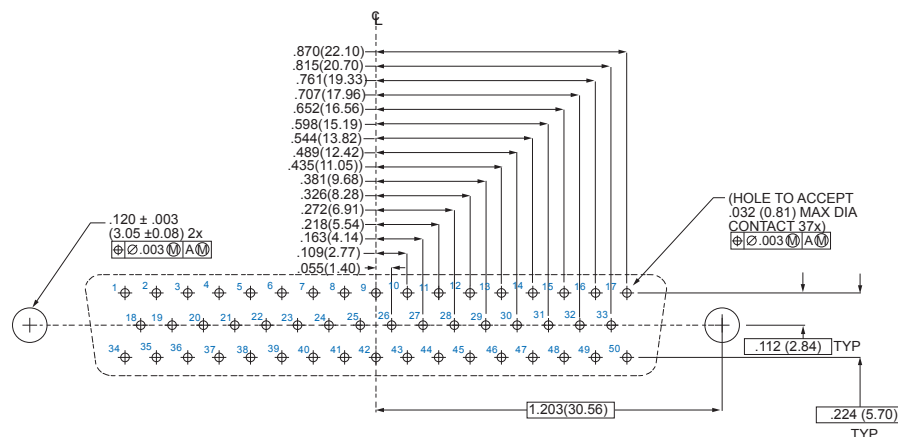
3S25
25 #20



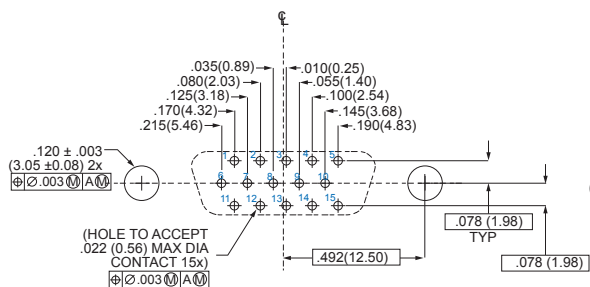
4S37
37 #20

PCB footprints for standard and high density pin connectors with straight PC tails

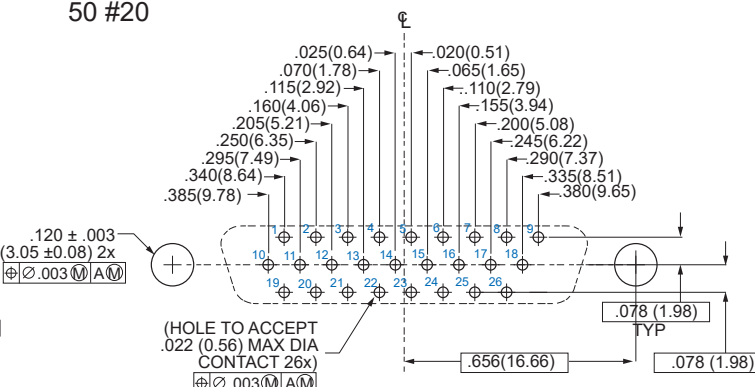
PCB FOOTPRINT FOR 280-022P AND 280-026P CONNECTORS



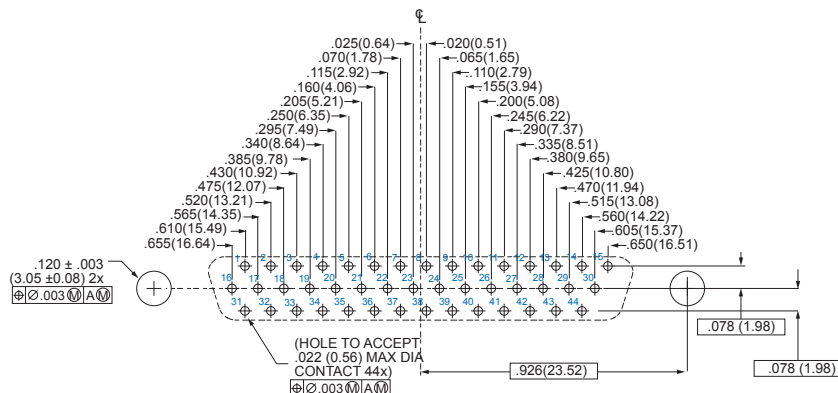
5S50
50 #20



1H15
15 #22



2H26
26 #22

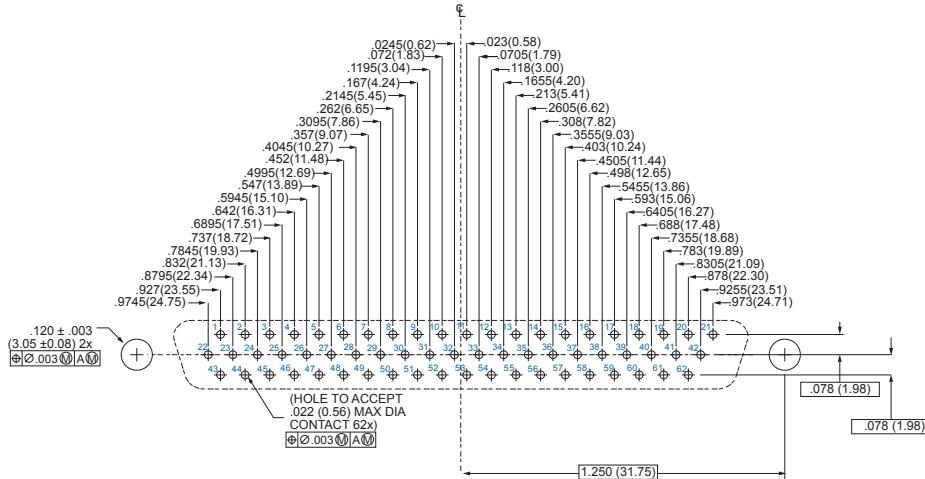


3H44
44 #22

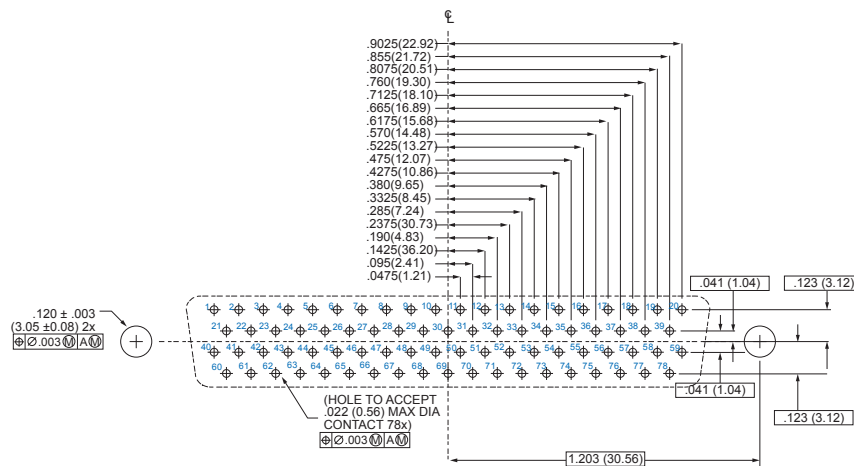
PCB footprints for standard and high density pin connectors with straight PC tails

PCB FOOTPRINT FOR 280-022P AND 280-026P CONNECTORS

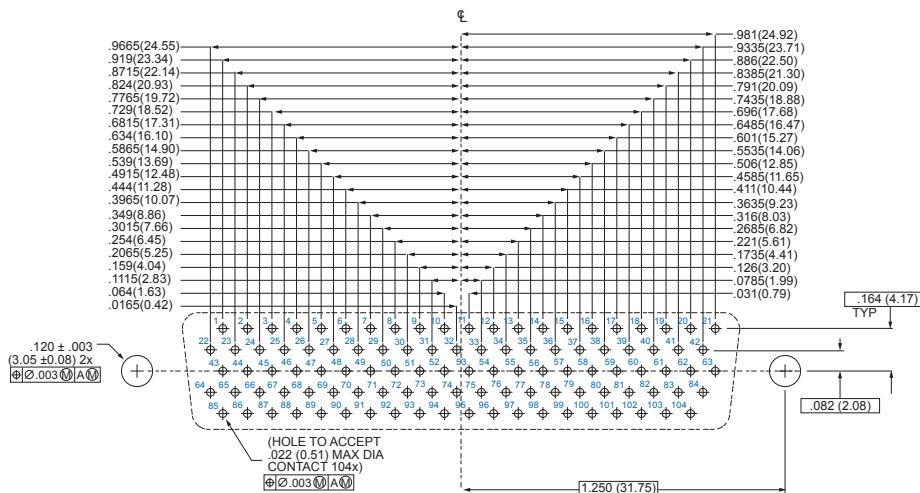
4H62
62 #22



5H78
78 #22

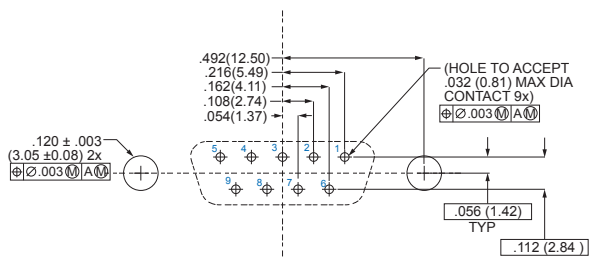


6H104
104 #22

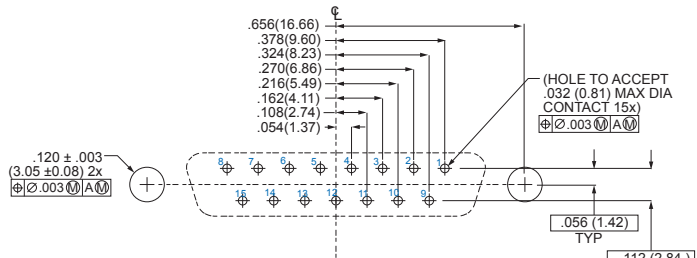


PCB footprints for standard and high density socket connectors with straight PC tails

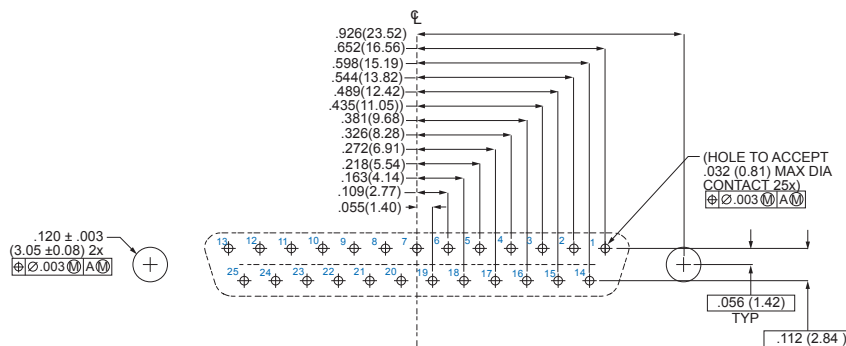
PCB FOOTPRINT FOR 280-023S AND 280-027S CONNECTORS



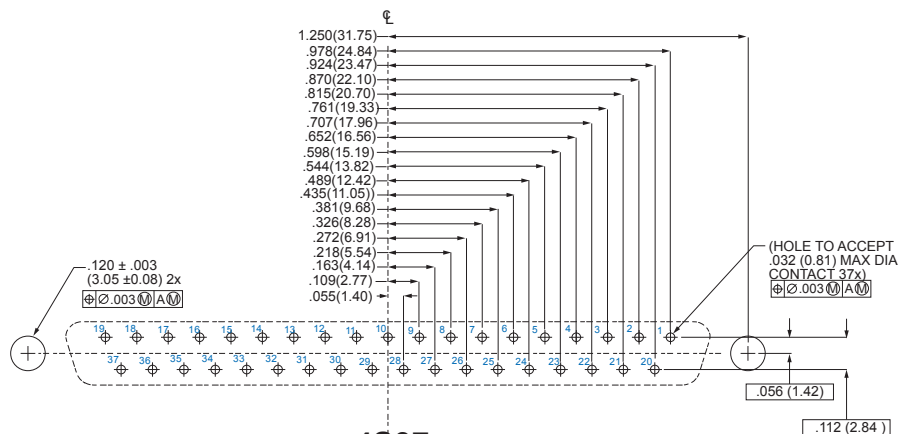
1S9
9 #20



2S15
15 #20



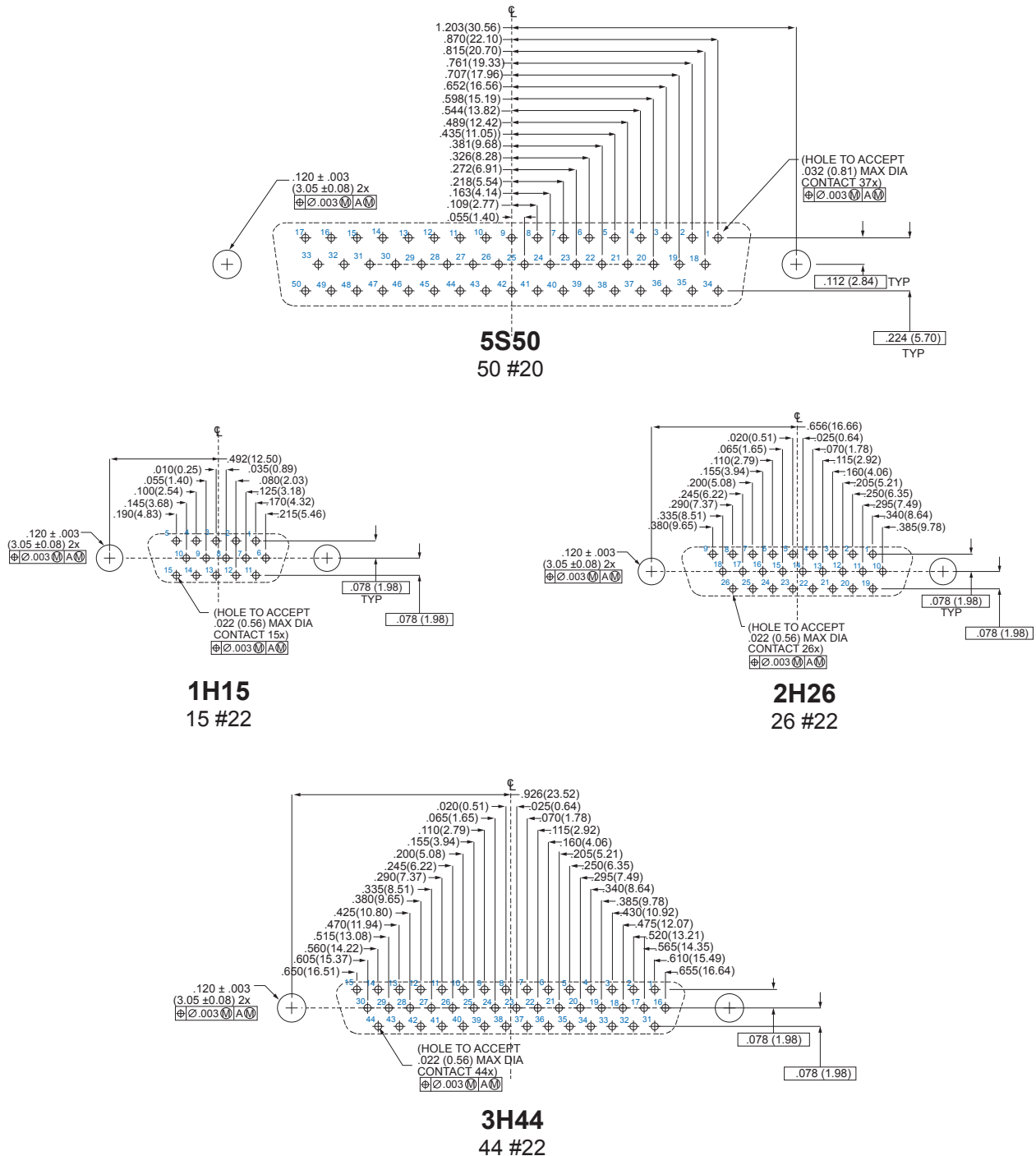
3S25
25 #20



4S37
37 #20

PCB footprints for standard and high density socket connectors with straight PC tails

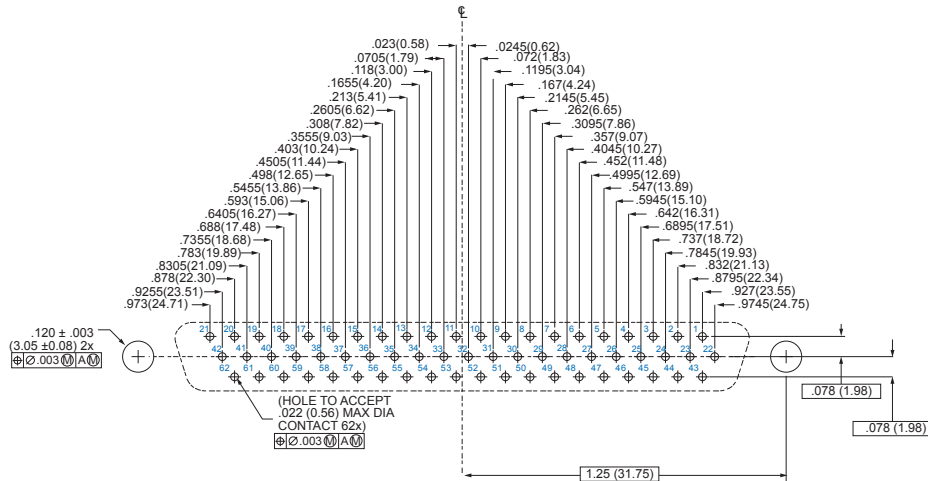
PCB FOOTPRINT FOR 280-023S AND 280-027S CONNECTORS



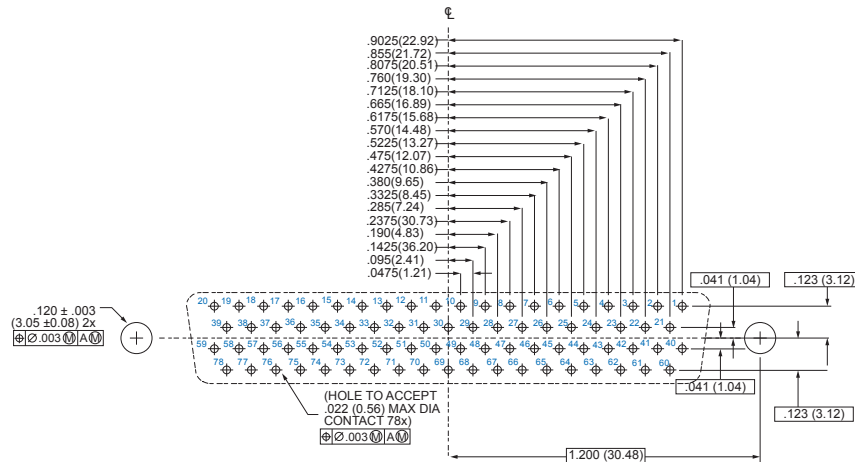
PCB footprints for standard and high density socket connectors with straight PC tails

PCB FOOTPRINT FOR 280-023S AND 280-027S CONNECTORS

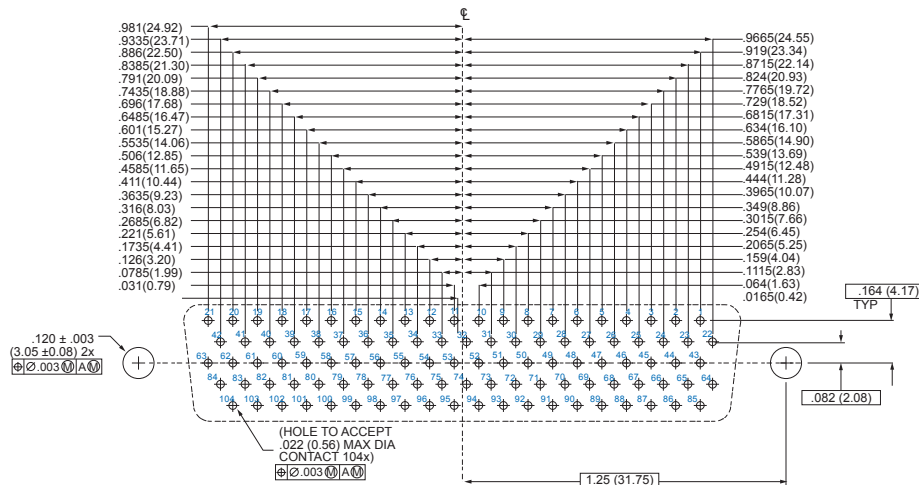
4H62
62 #22



5H78
78 #22

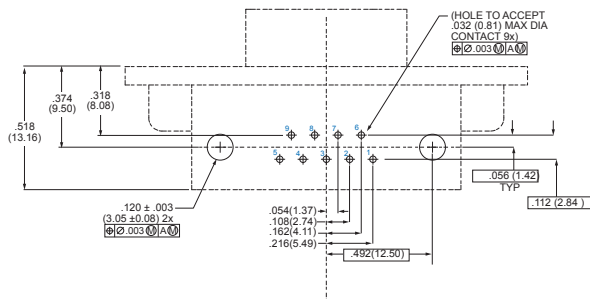


6H104
104 #22

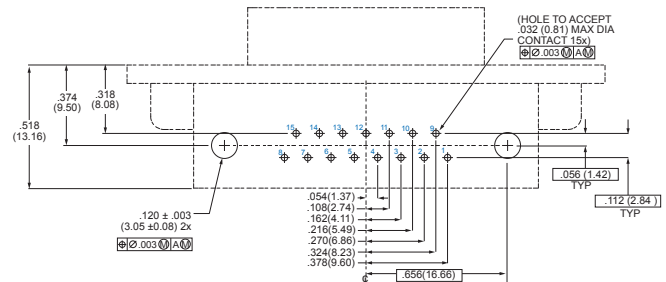


PCB footprints for standard and high density pin connectors with right angle PC tails

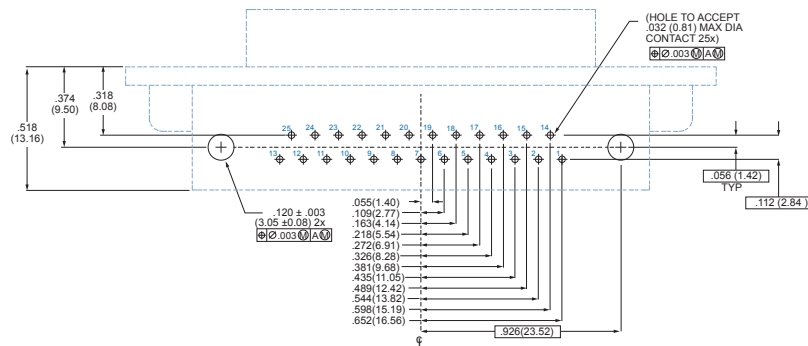
PCB FOOTPRINT FOR 280-024P AND 280-028P CONNECTORS



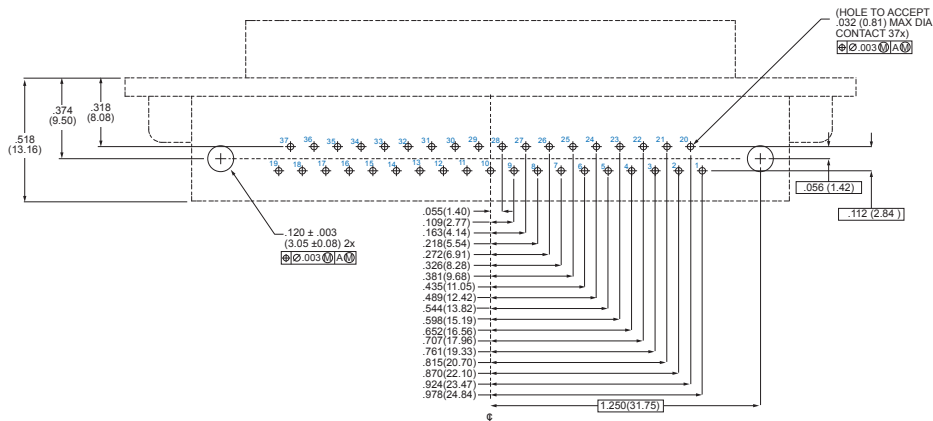
1S9
9 #20



2S15
15 #20



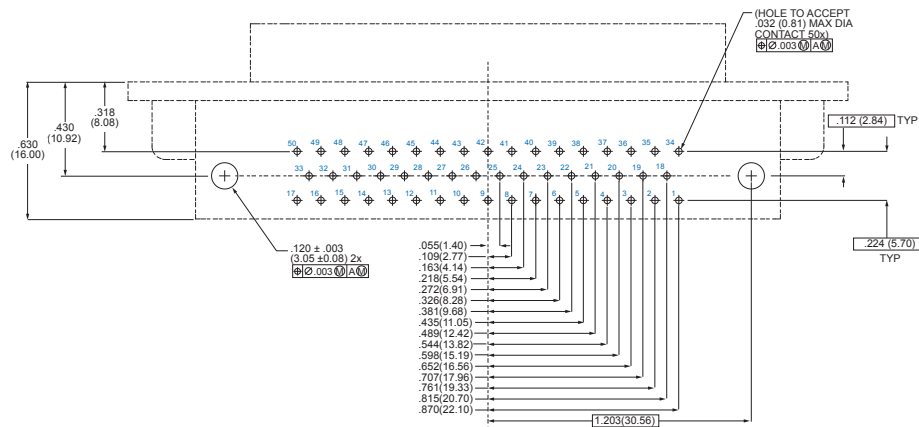
3S25
25 #20



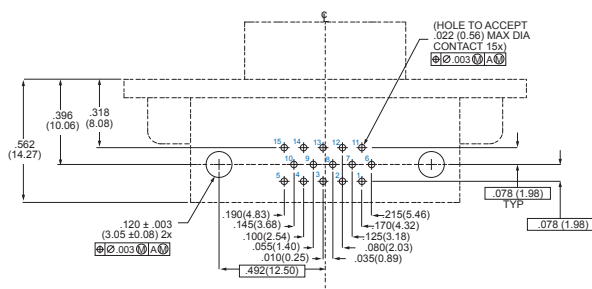
4S37
37 #20

PCB footprints for standard and high density pin connectors with right angle PC tails

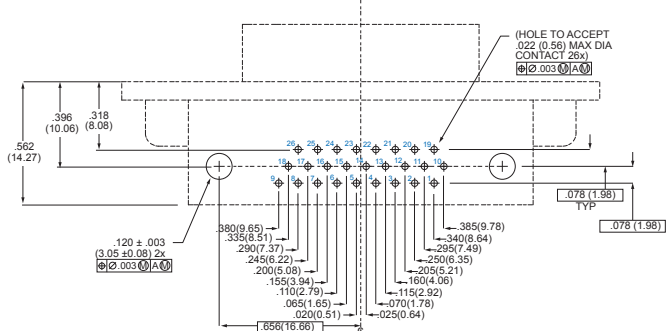
PCB FOOTPRINT FOR 280-024P AND 280-028P CONNECTORS



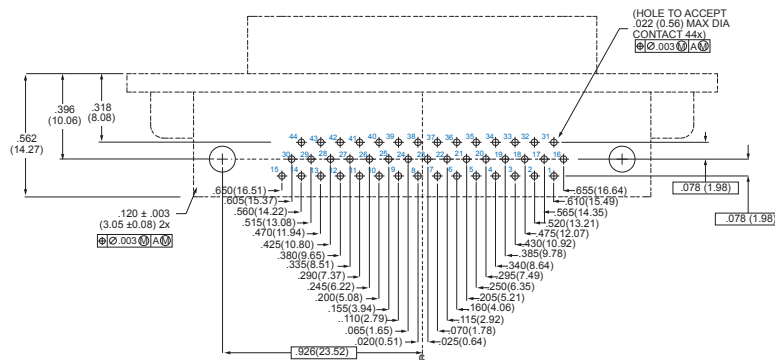
55S50
50 #20



1H15
15 #22



2H26
26 #22

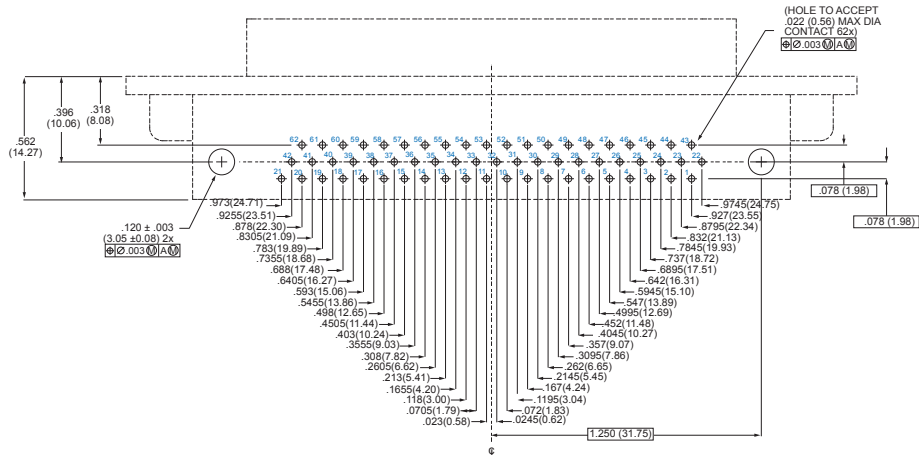


3H44
44 #22

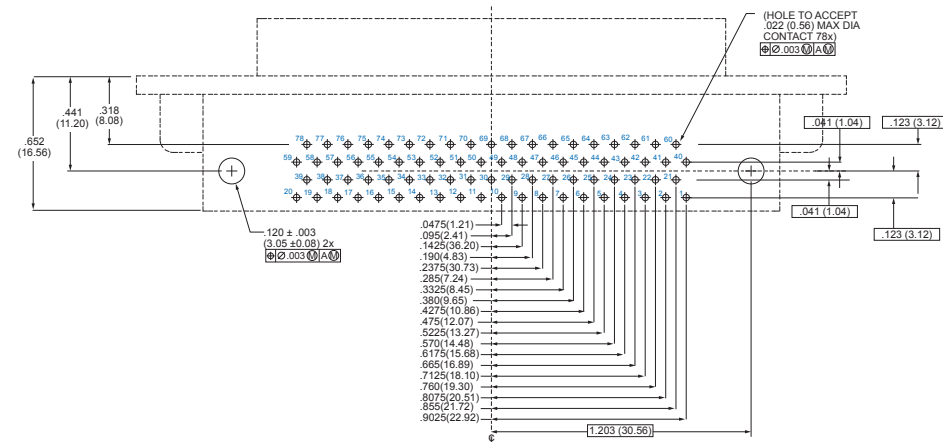
PCB footprints for standard and high density pin connectors with right angle PC tails

PCB FOOTPRINT FOR 280-024P AND 280-028P CONNECTORS

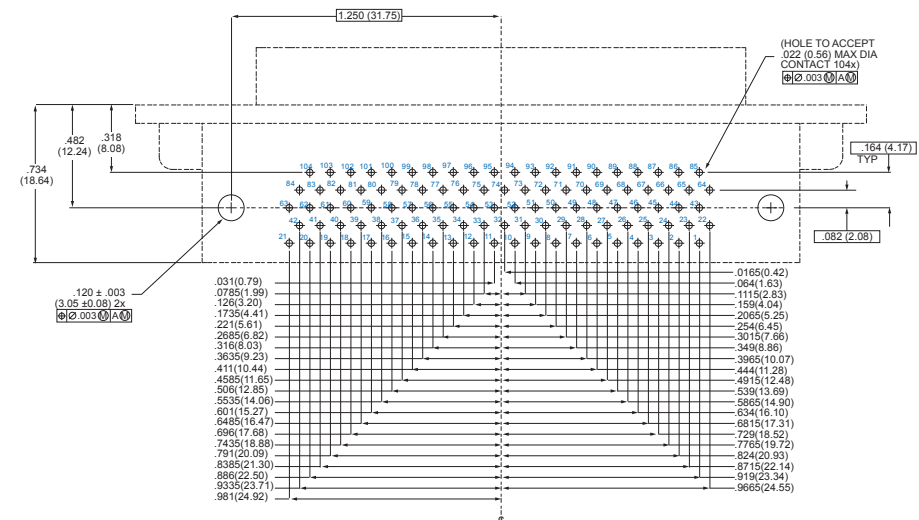
4H62
62 #22



5H78
78 #22

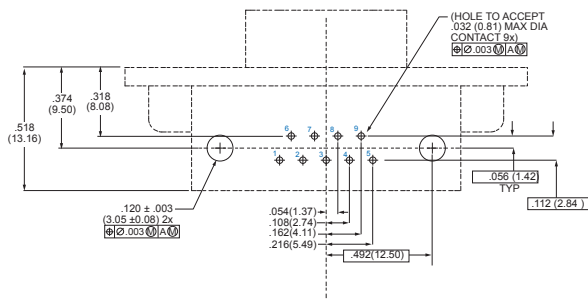


6H104
104 #22

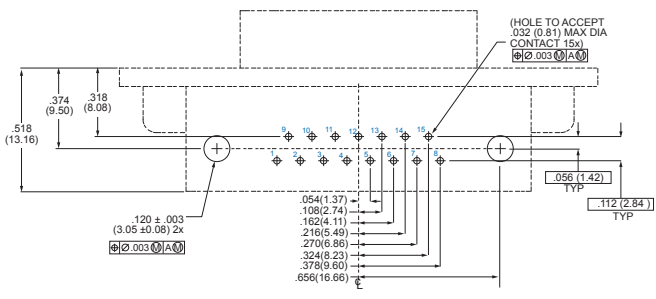


PCB footprints for standard and high density socket connectors with right angle PC tails

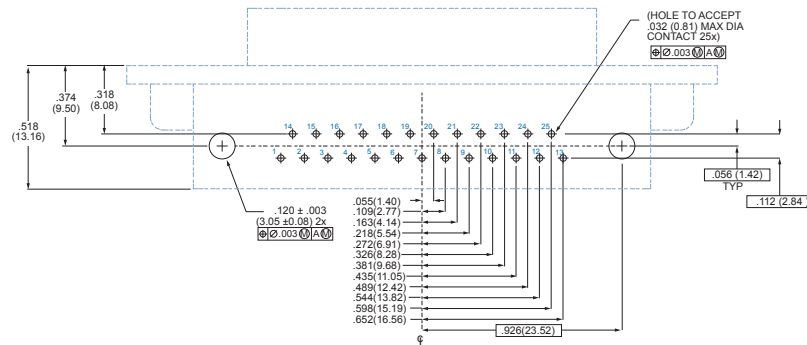
PCB FOOTPRINT FOR 280-025S AND 280-029S CONNECTORS



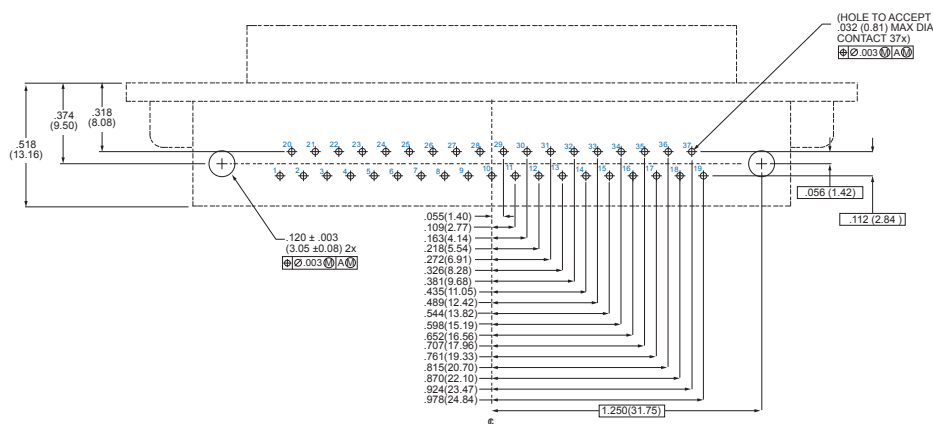
1S9
9 #20



2S15
15 #20



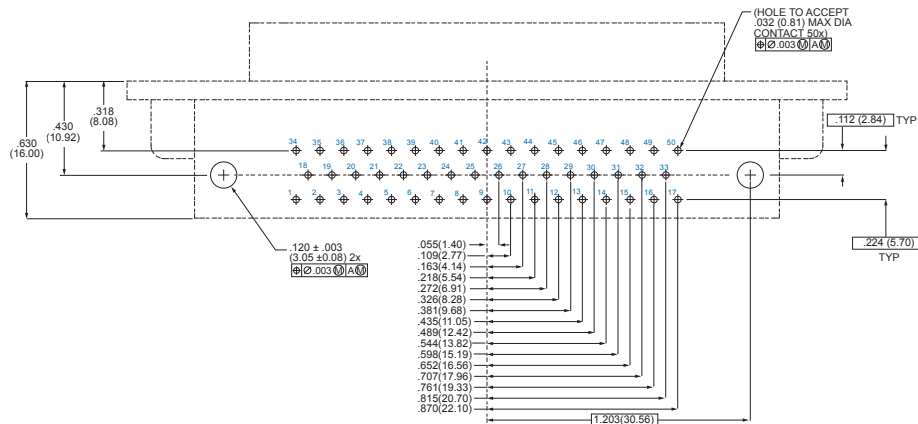
3S25
25 #20



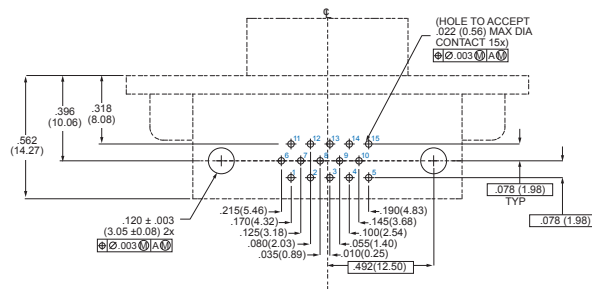
4S37
37 #20

PCB footprints for standard and high density socket connectors with right angle PC tails

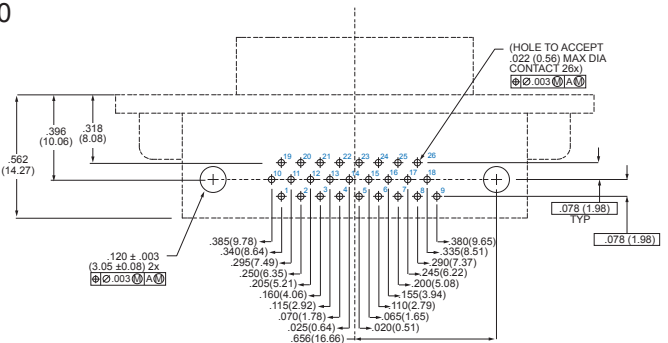
PCB FOOTPRINT FOR 280-0255 AND 280-0295 CONNECTORS



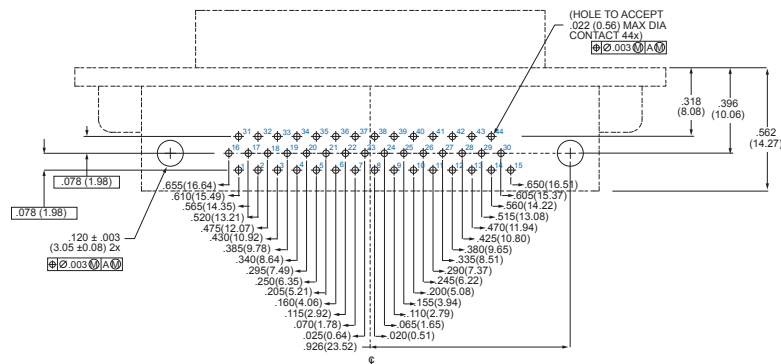
5S50
50 #20



1H15
15 #22



2H26
26 #22

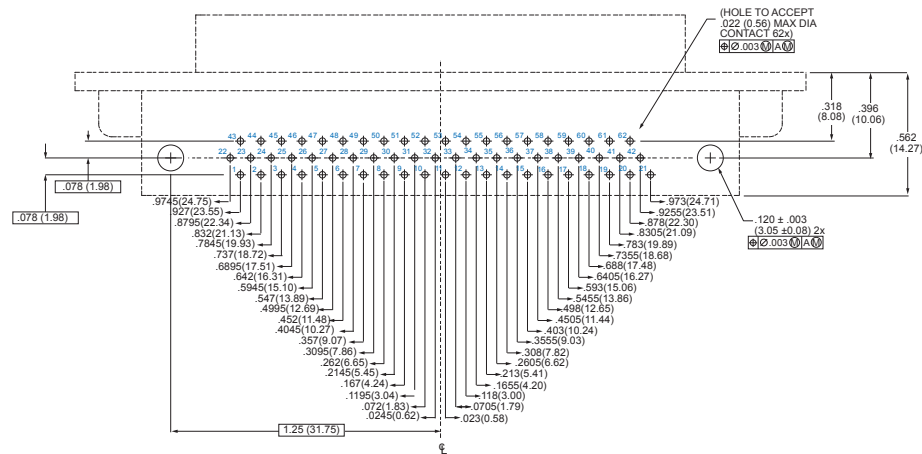


3H44
44 #22

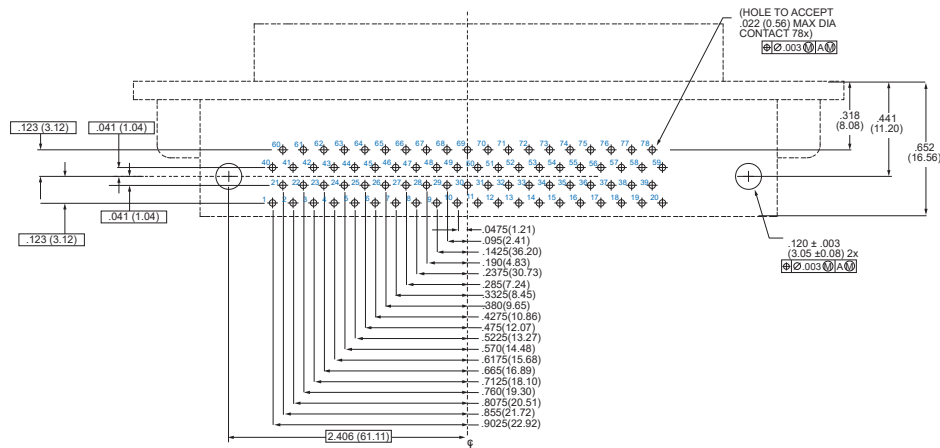
PCB footprints for standard and high density socket connectors with right angle PC tails

PCB FOOTPRINT FOR 280-025S AND 280-029S CONNECTORS

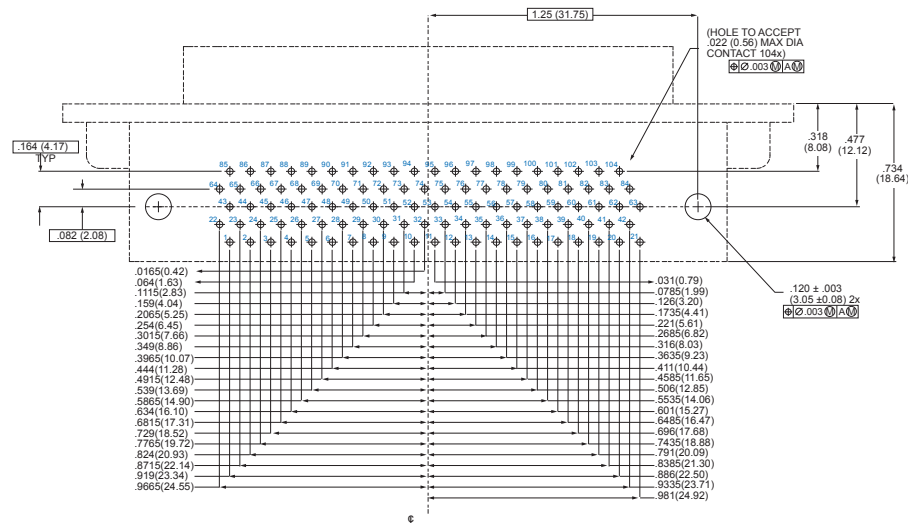
4H62
62 #22



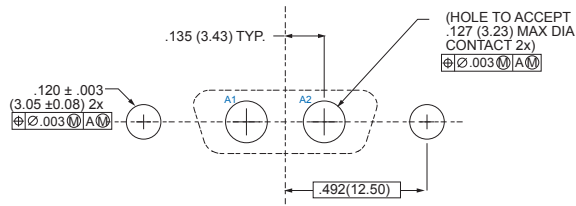
5H78
78 #22



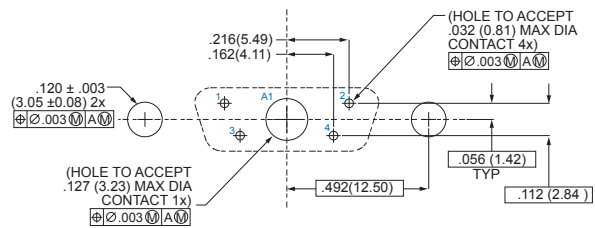
6H104
104 #22



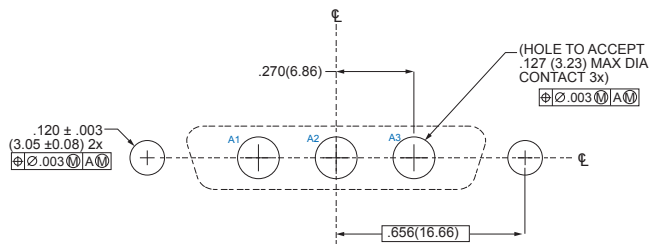
PCB FOOTPRINT FOR 280-050P AND 280-054P COMBO CONNECTORS



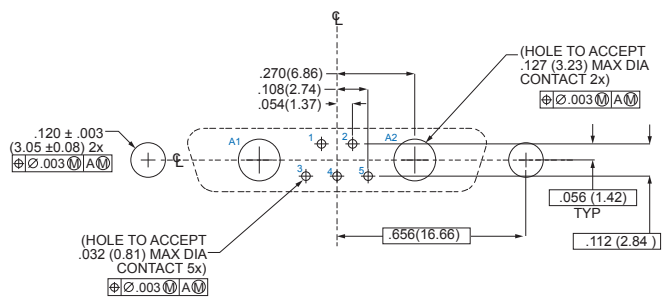
1-2P2
2 #8



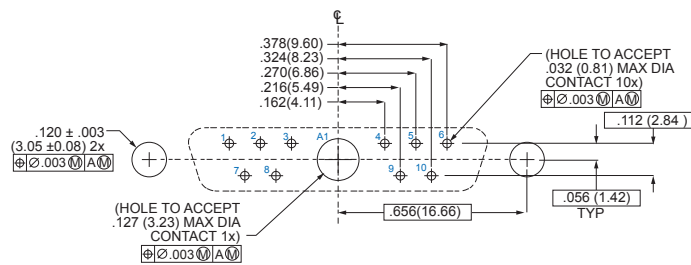
1-5P1
1 #8, 4 #20



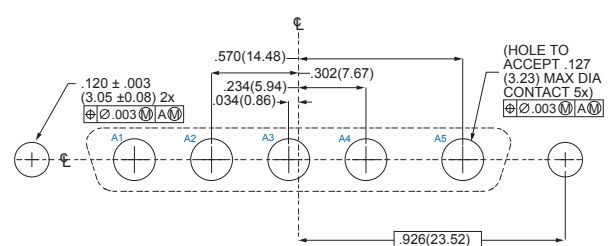
2-3P3
3 #8



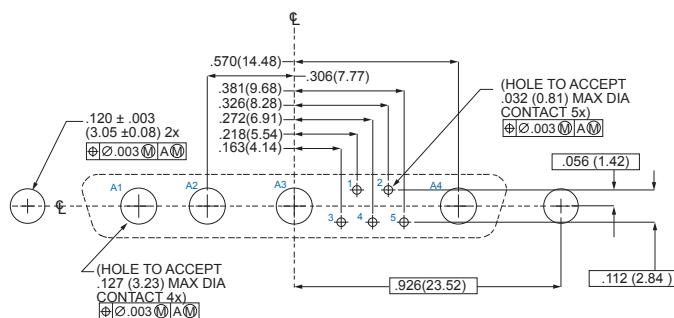
2-7P2
2 #8, 5 #20



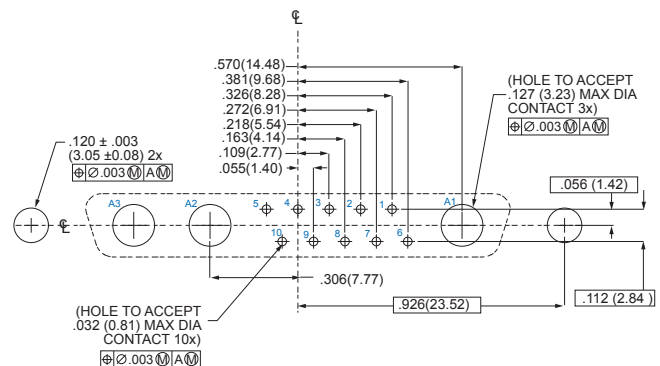
2-11P1
1 #8, 10 #20



3-5P5
5 #8

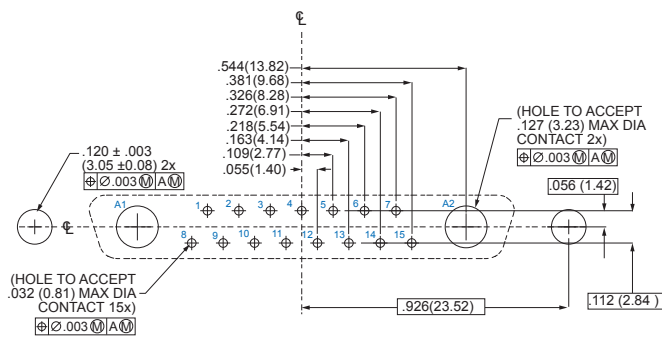


3-9P4
4 #8, 5 #20

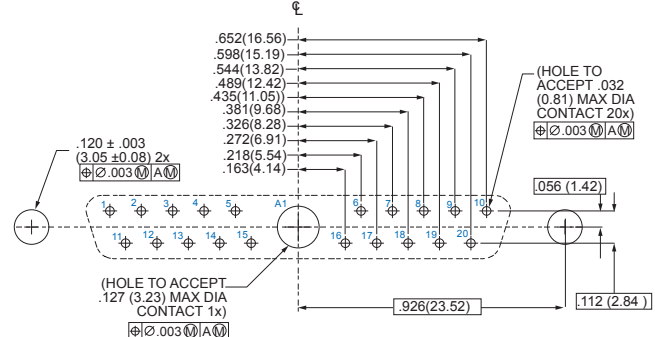


3-13P3
3 #8, 10 #20

PCB FOOTPRINT FOR 280-050P AND 280-054P COMBO CONNECTORS

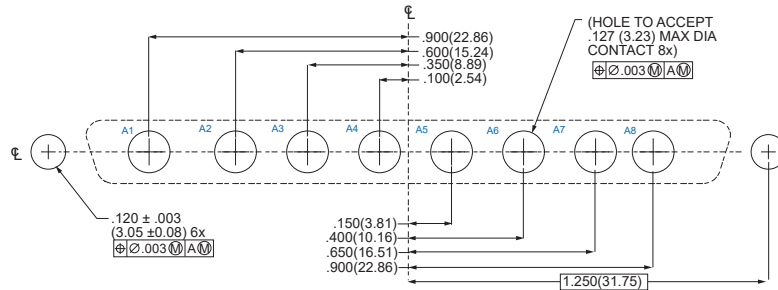


3-17P2
2 #8, 15 #20

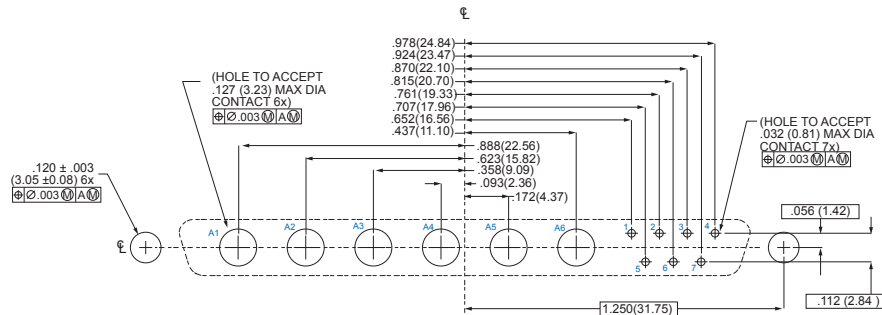


3-21P1
1 #8, 20 #20

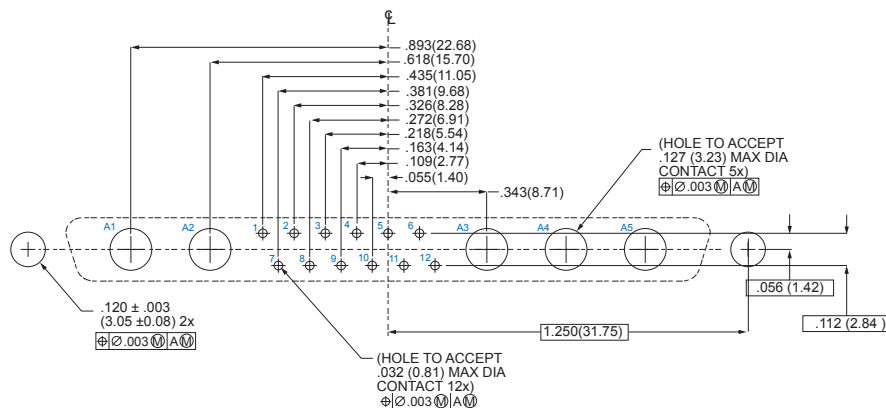
4-8P8
8 #8



4-13P6
6 #8, 7 #20

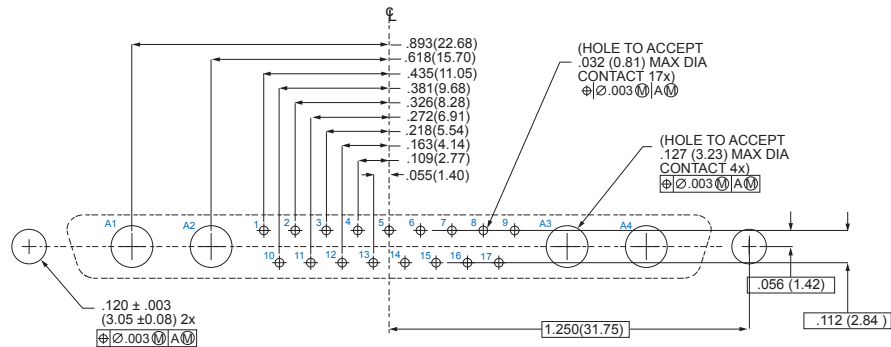


4-17P5
5 #8, 12 #20

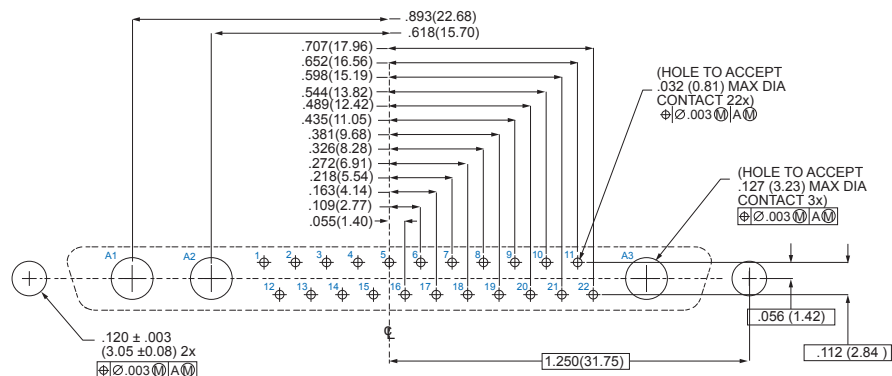


PCB FOOTPRINT FOR 280-050P AND 280-054P COMBO CONNECTORS

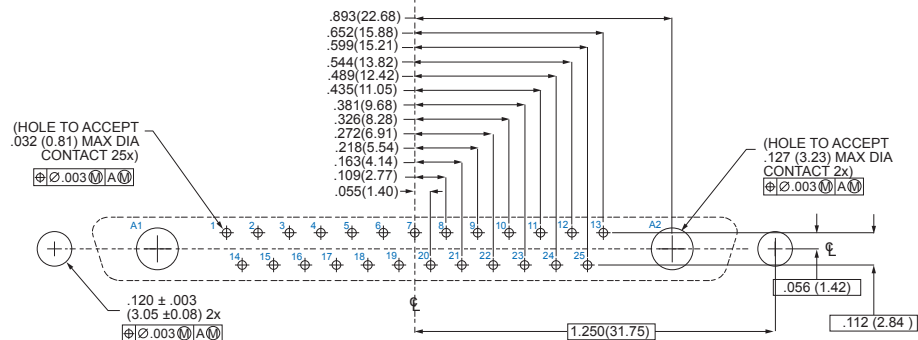
4-21PA4
4 #8, 17 #20



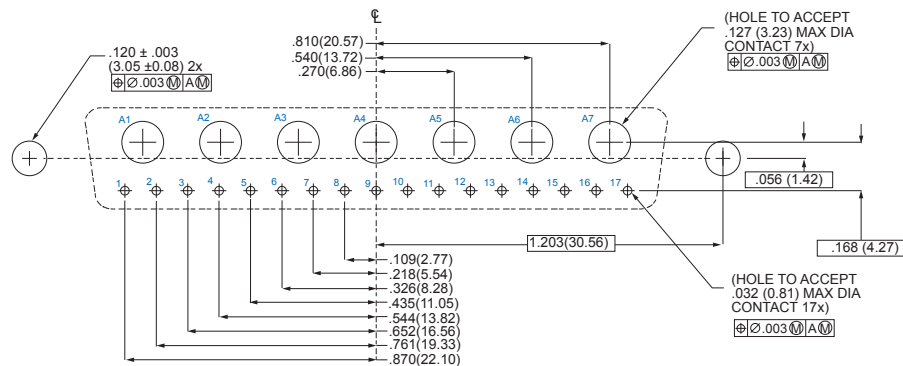
4-25P3
3 #8, 22 #20



4-27P2
2 #8, 25 #20

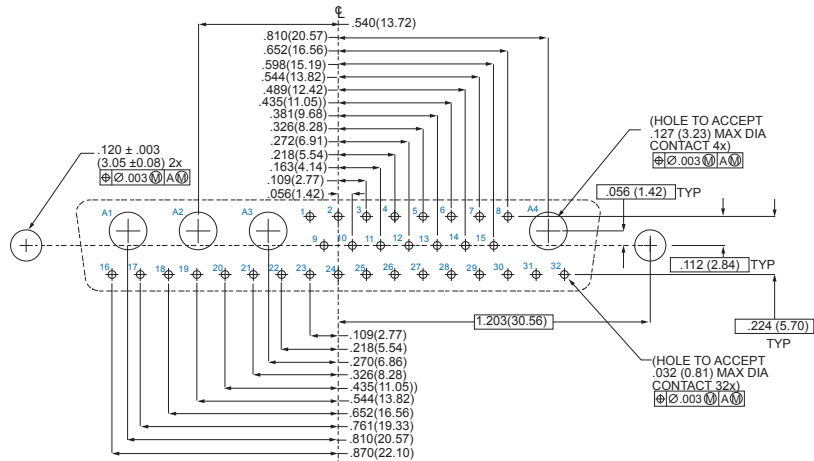


5-24P7
7 #8, 17 #20

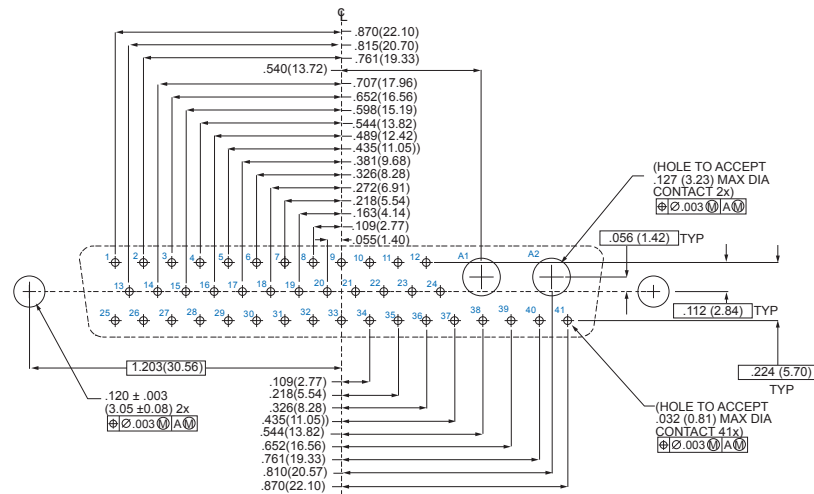


PCB FOOTPRINT FOR 280-050P AND 280-054P COMBO CONNECTORS

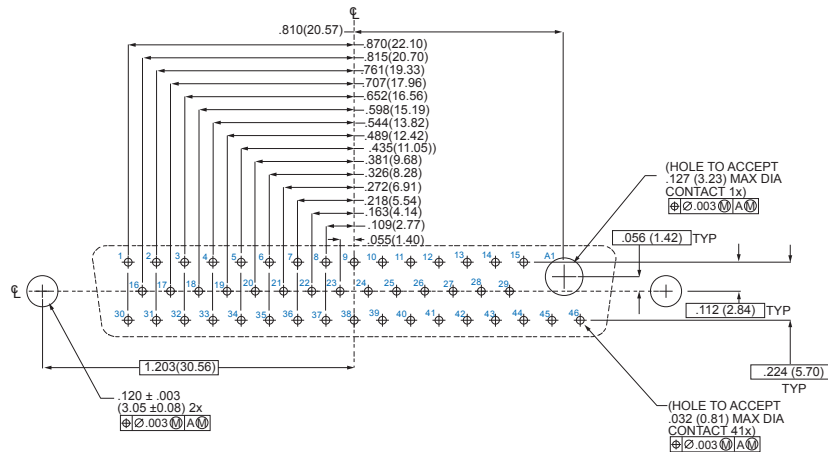
5-36P4
4 #8, 32 #20



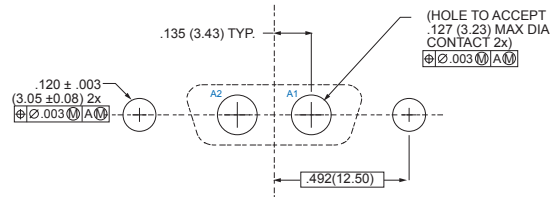
5-43P2
2 #8, 41 #20



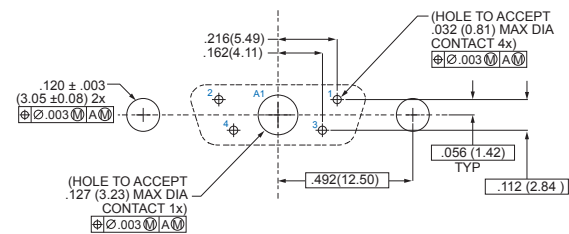
5-47P1
1 #8, 46 #20



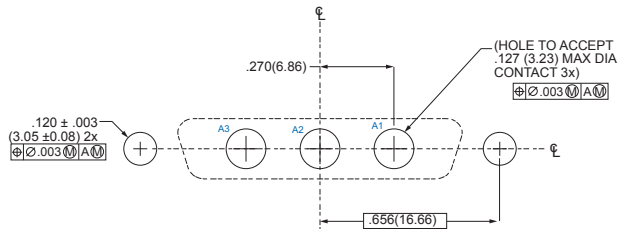
PCB FOOTPRINT FOR 280-051S AND 280-055S COMBO CONNECTORS



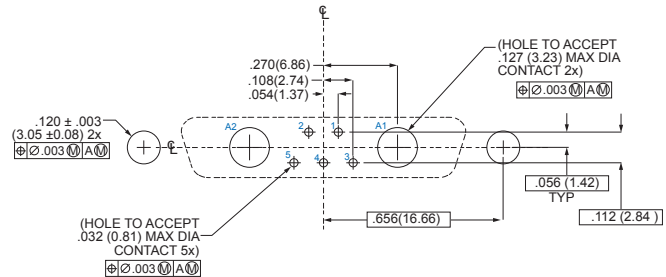
1-2P2
2 #8



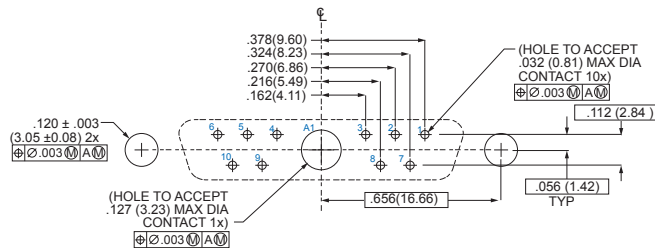
1-5P1
1 #8, 4 #20



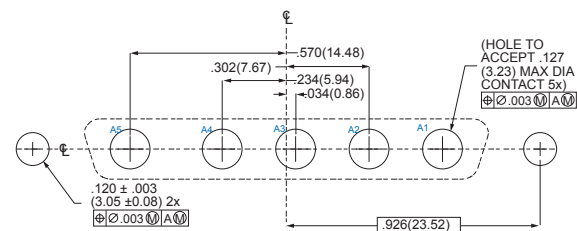
2-3P3
3 #8



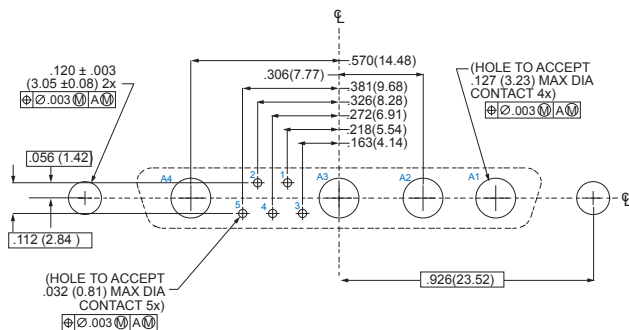
2-7P2
2 #8, 5 #20



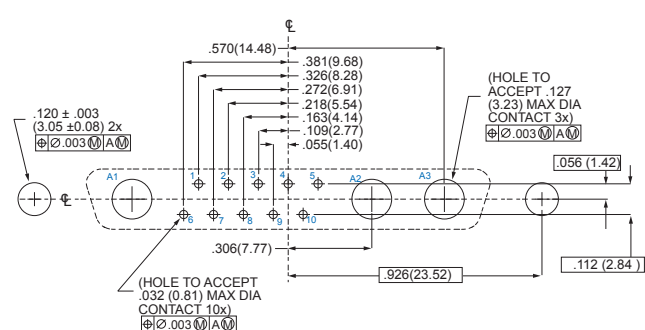
2-11P1
1 #8, 10 #20



3-5P5
5 #8

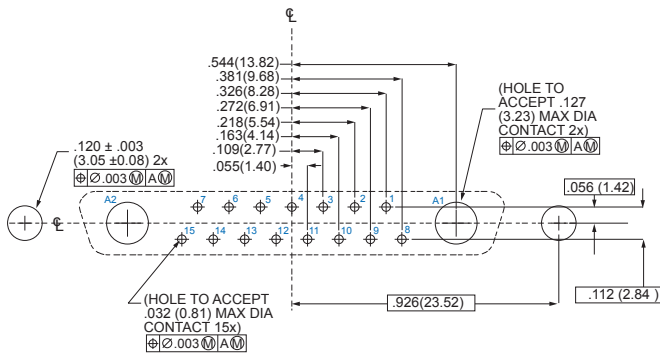


3-9P4
4 #8, 5 #20

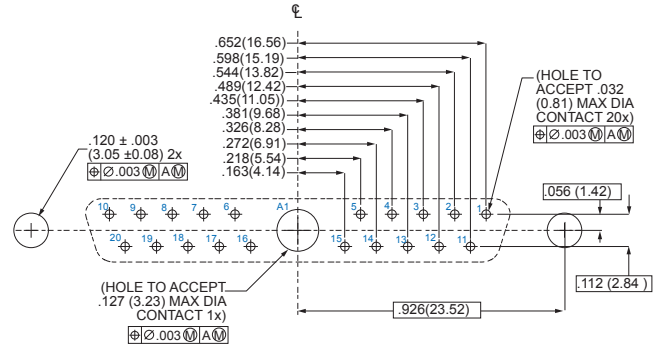


3-13P3
3 #8, 10 #20

PCB FOOTPRINT FOR 280-051S AND 280-055S COMBO CONNECTORS

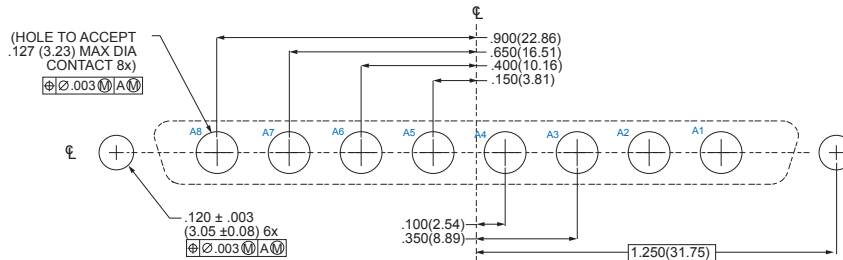


3-17P2
2 #8, 15 #20

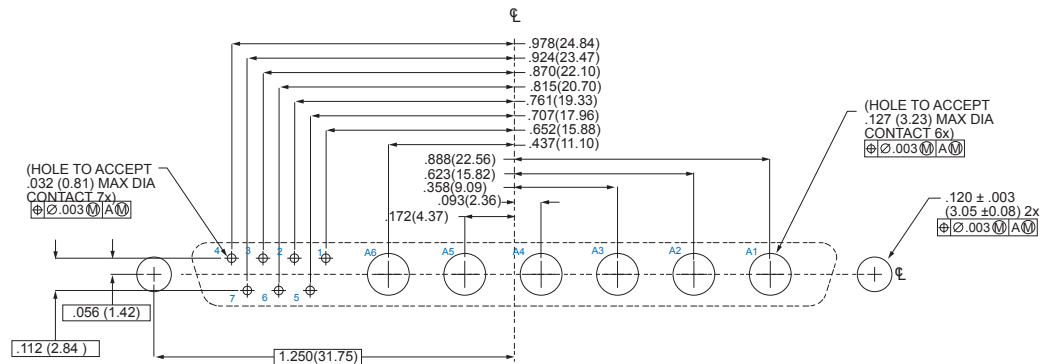


3-21P1
1 #8, 20 #20

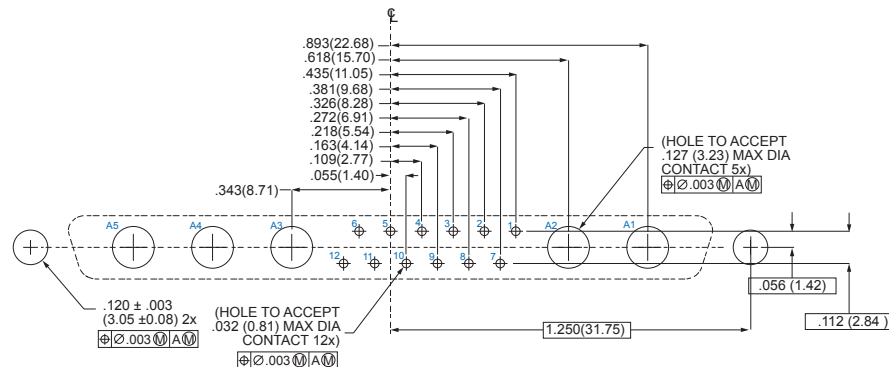
4-8P8
8 #8



4-13P6
6 #8, 7 #20

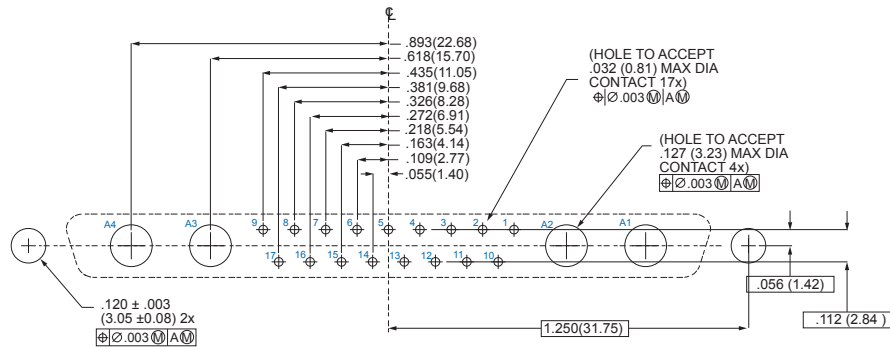


4-17P5
5 #8, 12 #20

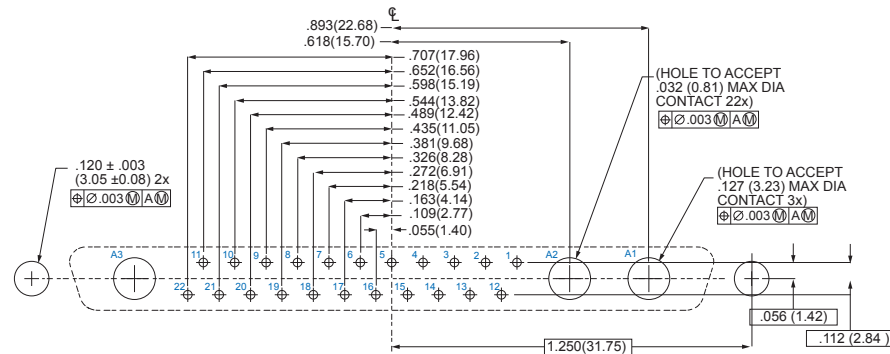


PCB FOOTPRINT FOR 280-051S AND 280-055S COMBO CONNECTORS

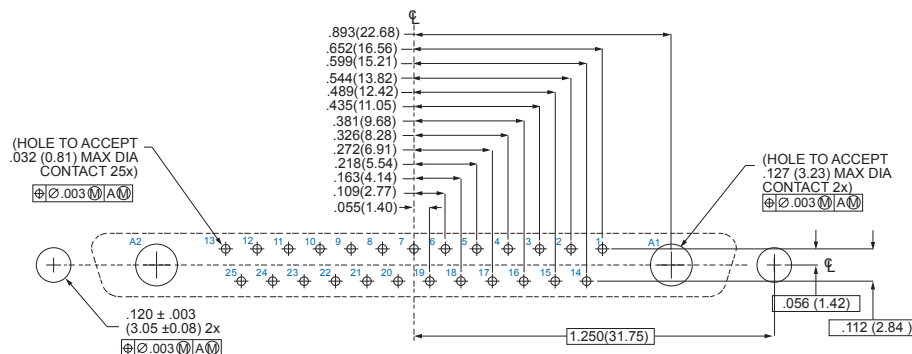
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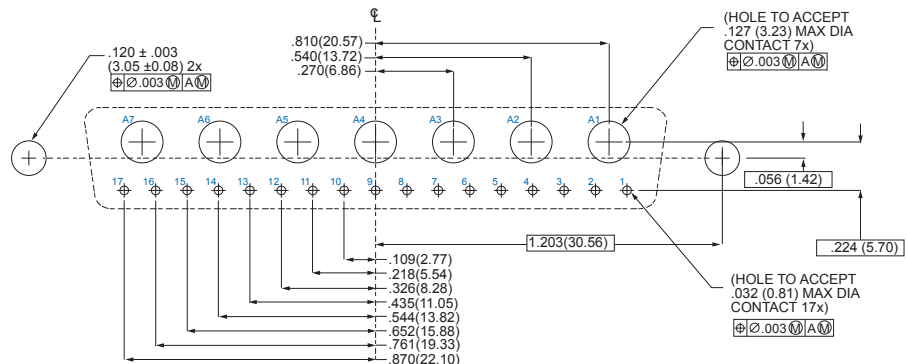
4-25P3
3 #8, 22 #20



4-27P2
2 #8, 25 #20

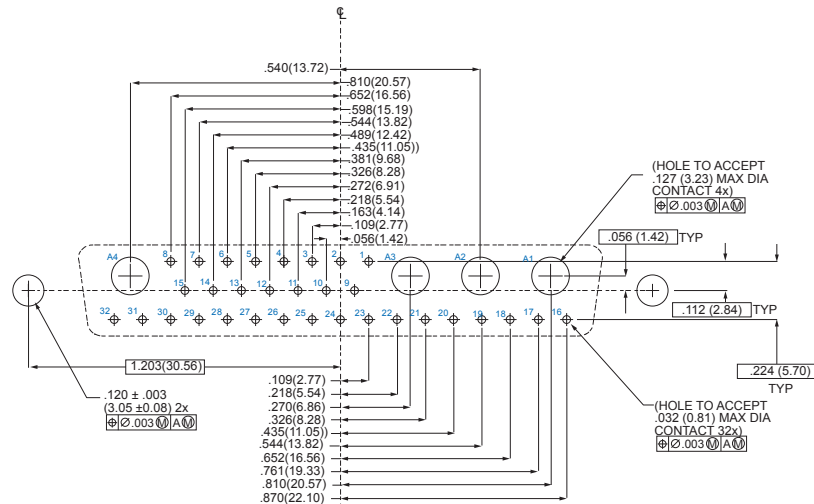


5-24P7
7 #8, 17 #20

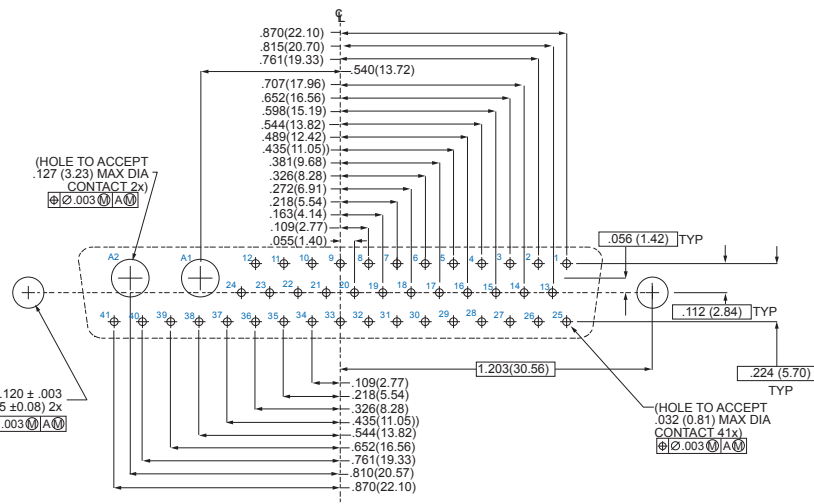


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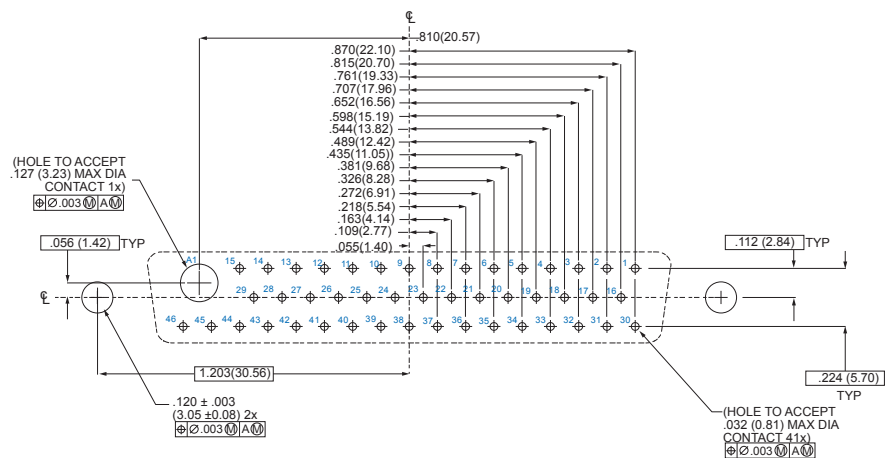
5-36P4
4 #8, 32 #20



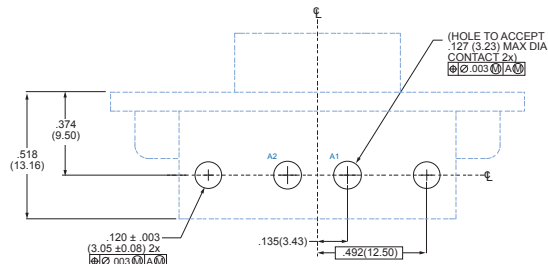
5-43P2
2 #8, 41 #20



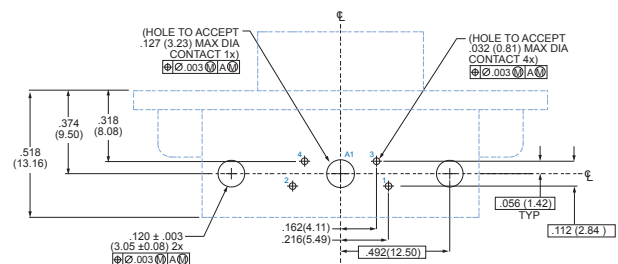
5-47P1
1 #8, 46 #20



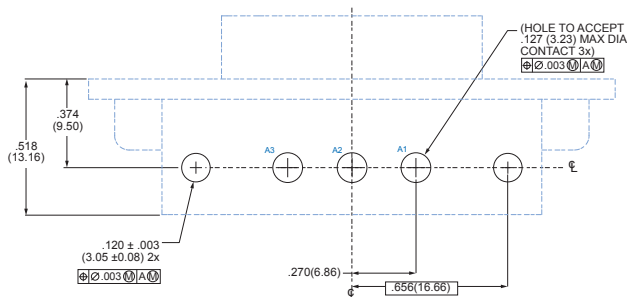
PCB FOOTPRINT FOR 280-052P AND 280-056P COMBO CONNECTORS



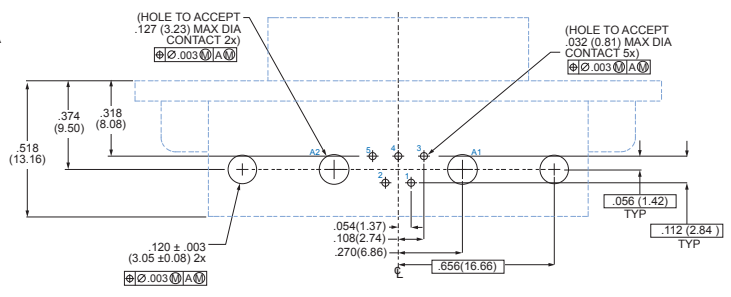
1-2P2
2 #8



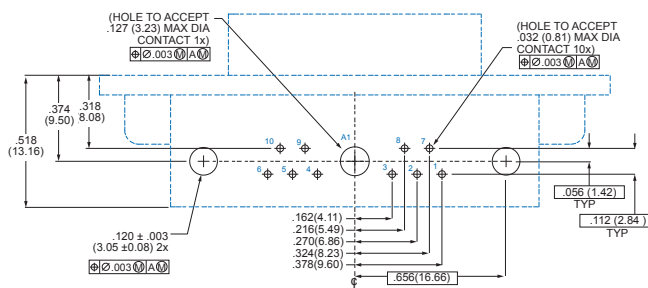
1-5P1
1 #8, 4 #20



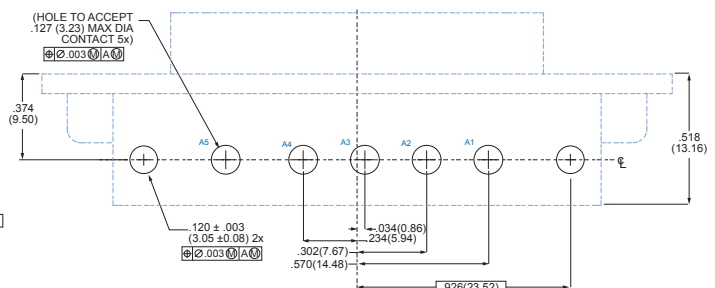
2-3P3
3 #8



2-7P2
2 #8, 5 #20

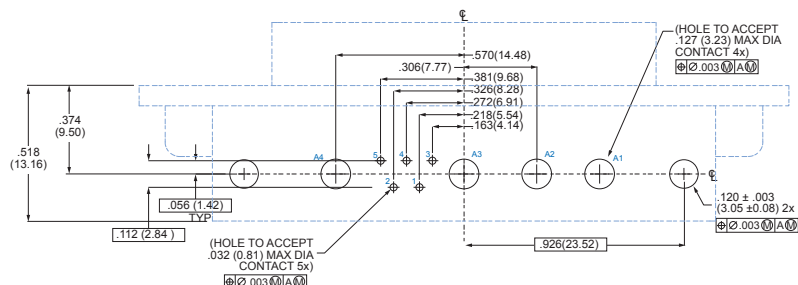


2-11P1
1 #8, 10 #20



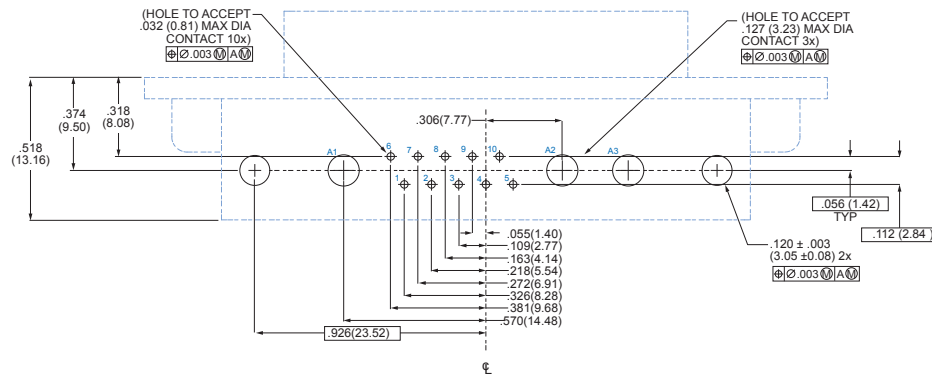
3-5P5
5 #8

3-9P4
4 #8, 5 #20

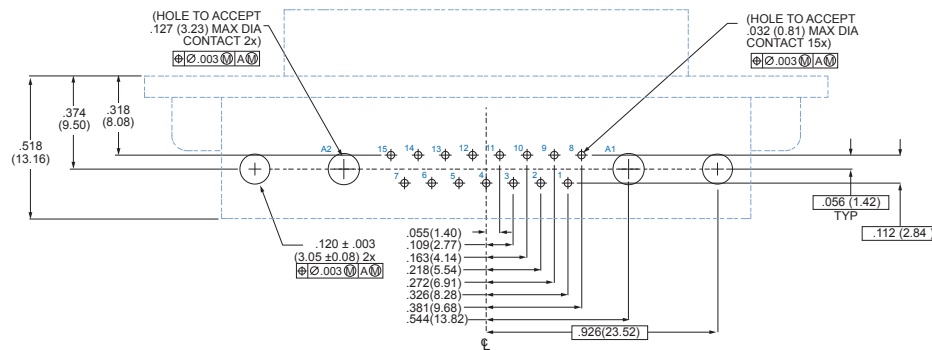


PCB FOOTPRINT FOR 280-052P AND 280-056P COMBO CONNECTORS

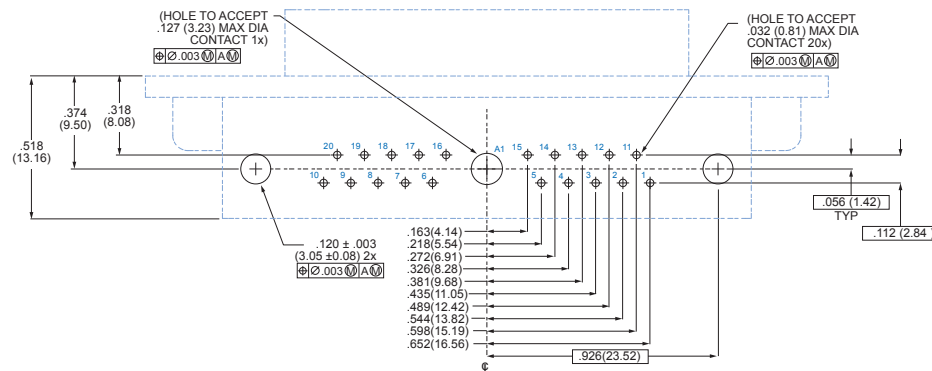
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3 #8, 10 #20



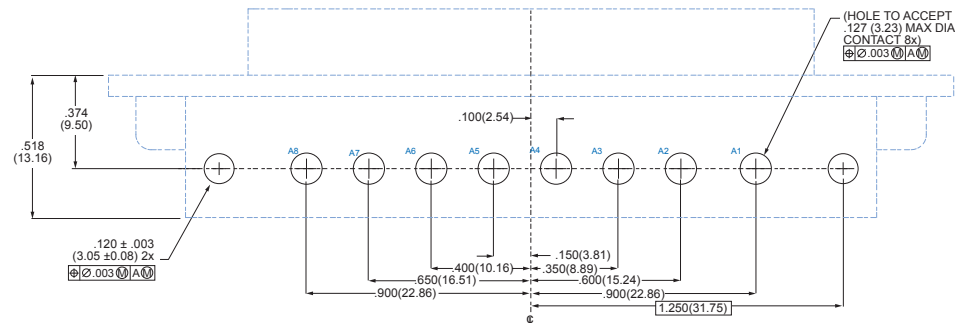
3-17P2
2 #8, 15 #20



3-21P1
1 #8, 20 #20

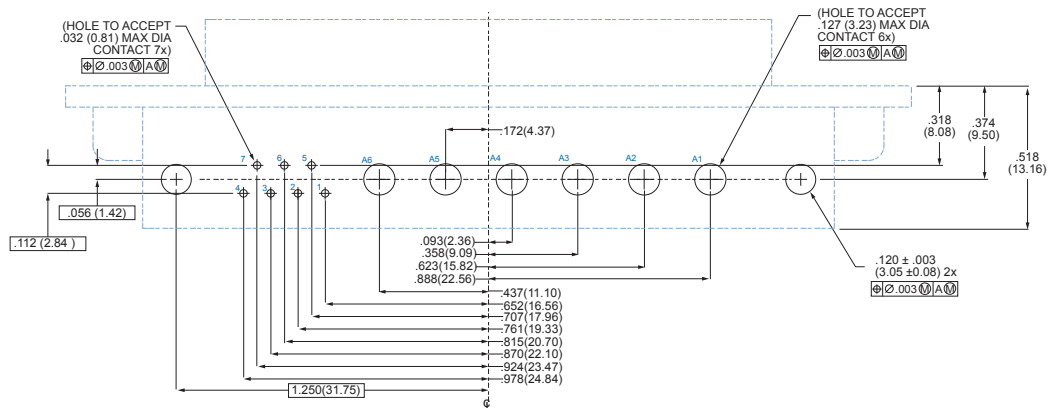


4-8P8
8 #8

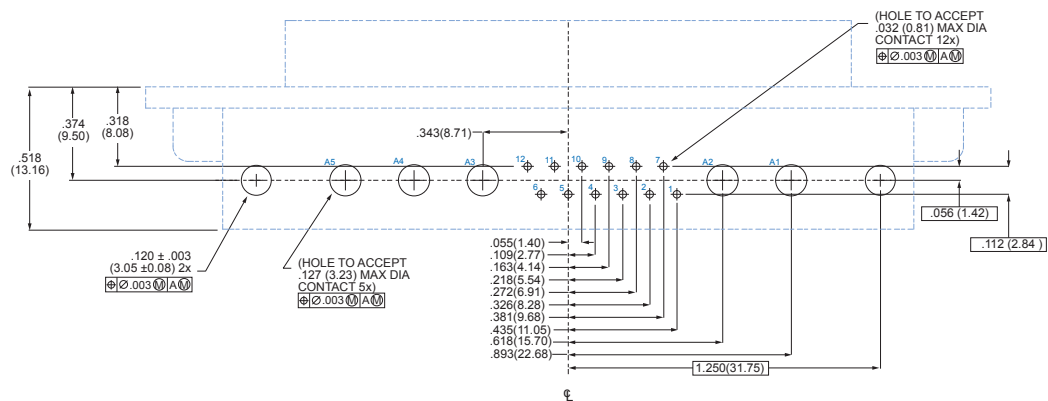


PCB FOOTPRINT FOR 280-052P AND 280-056P COMBO CONNECTORS

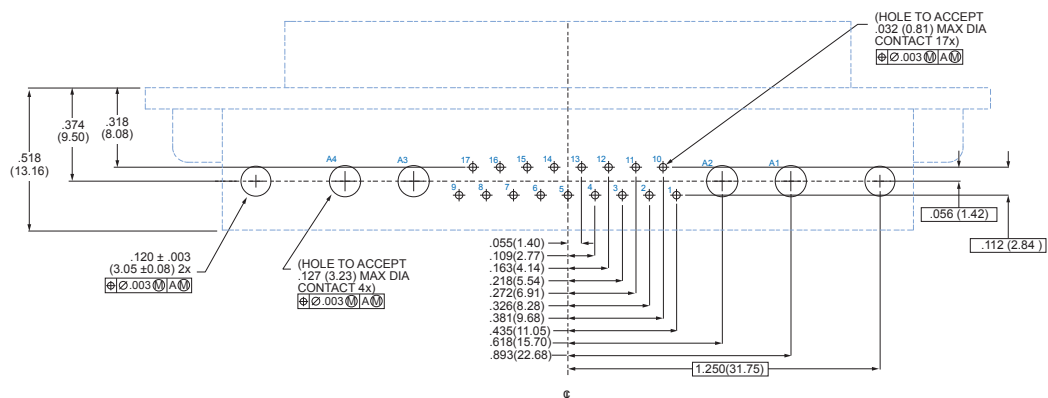
4-13P6
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4-17P5
5 #8, 12 #20

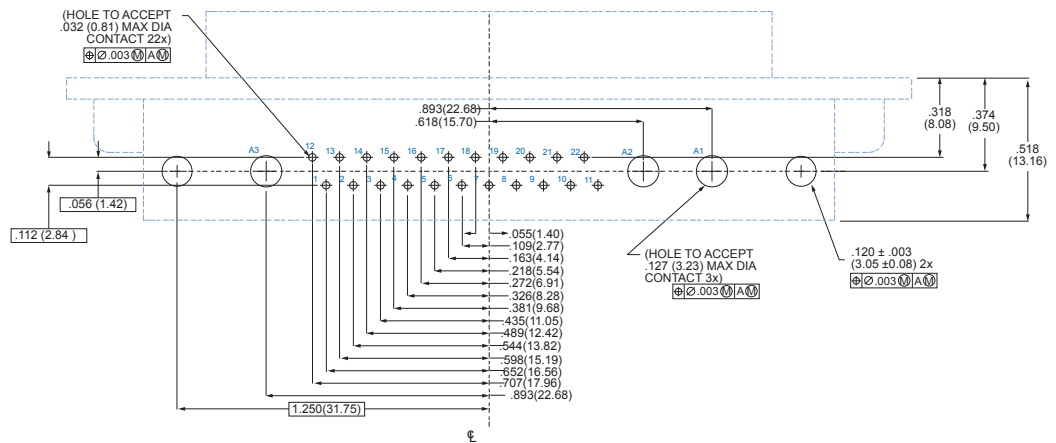


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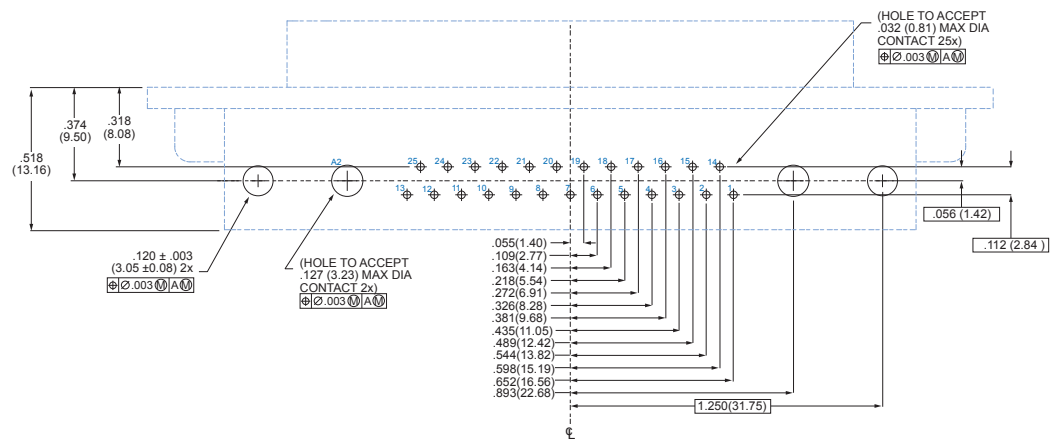


PCB FOOTPRINT FOR 280-052P AND 280-056P COMBO CONNECTORS

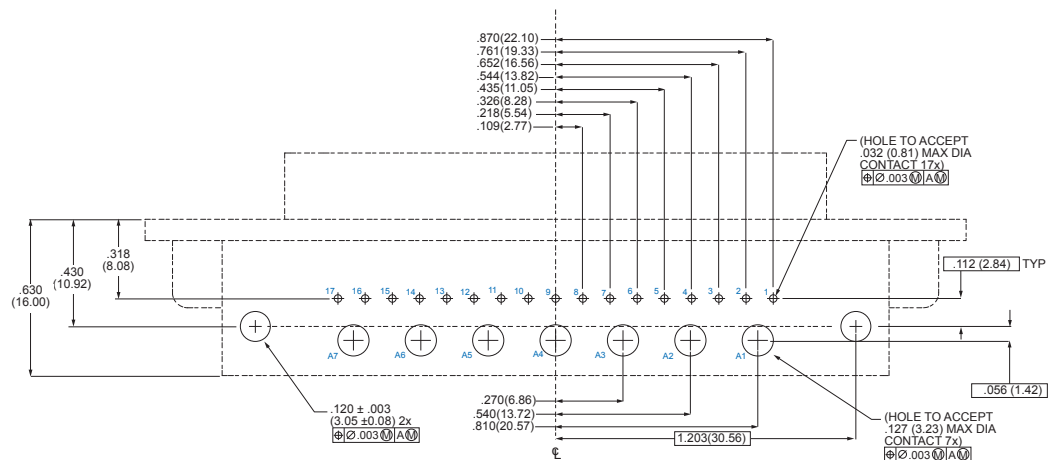
4-25P3 3 #8, 22 #20



4-27P2 2 #8, 25 #20

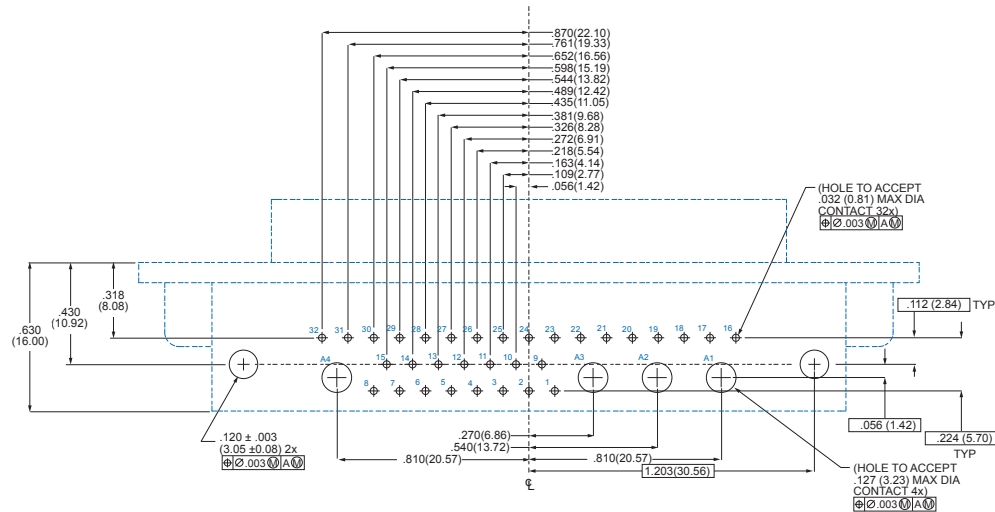


5-24P7 7 #8, 17 #20

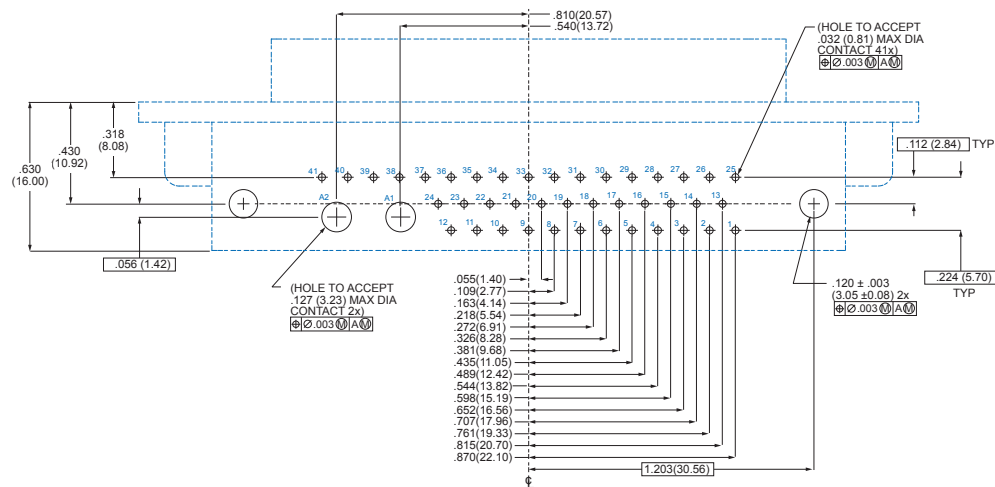


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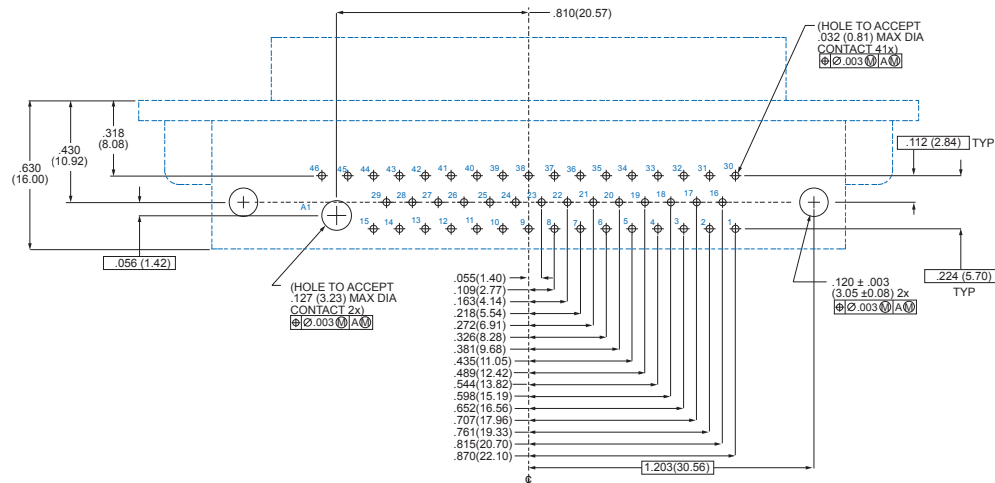
5-36P4
4 #8, 32 #20



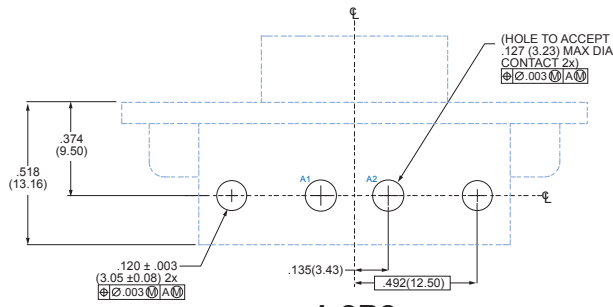
5-43P2
2 #8, 41 #20



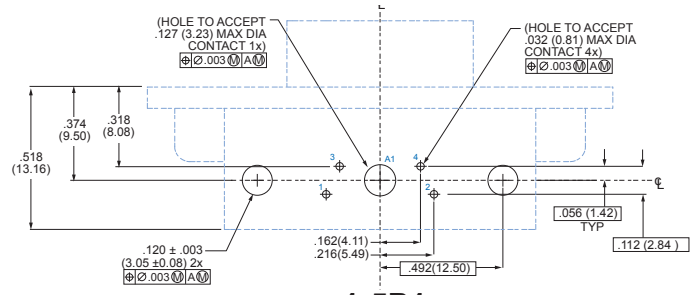
5-47P1
1 #8, 46 #20



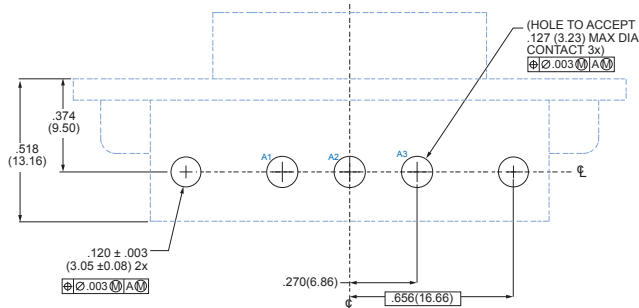
PCB FOOTPRINT FOR 280-053S AND 280-057S COMBO CONNECTORS



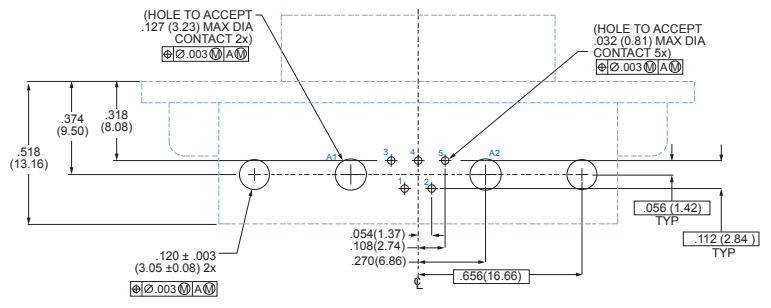
1-2P2
2 #8



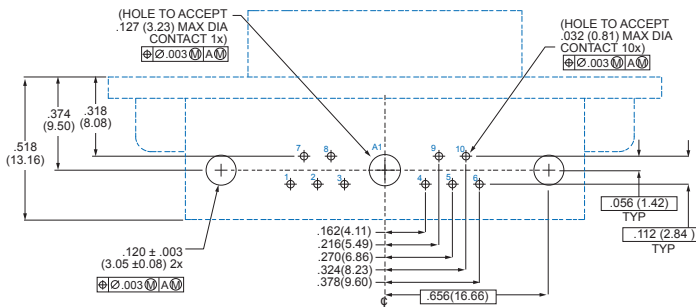
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1 #8, 4 #20



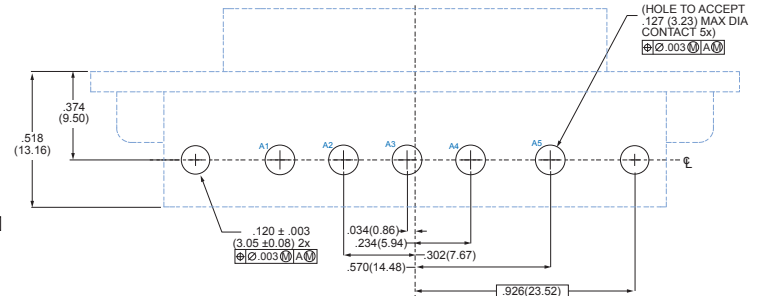
2-3P3
3 #8



2-7P2
2 #8, 5 #20

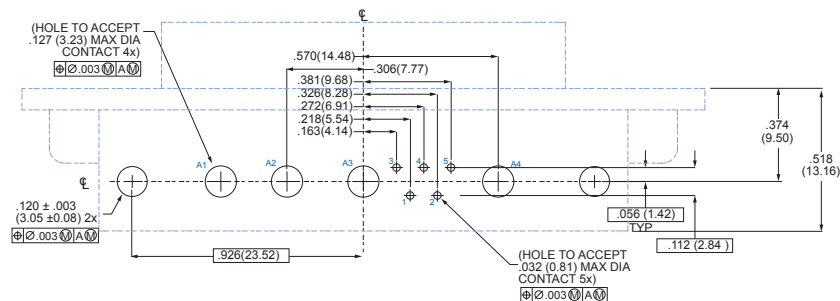


2-11P1
1 #8, 10 #20



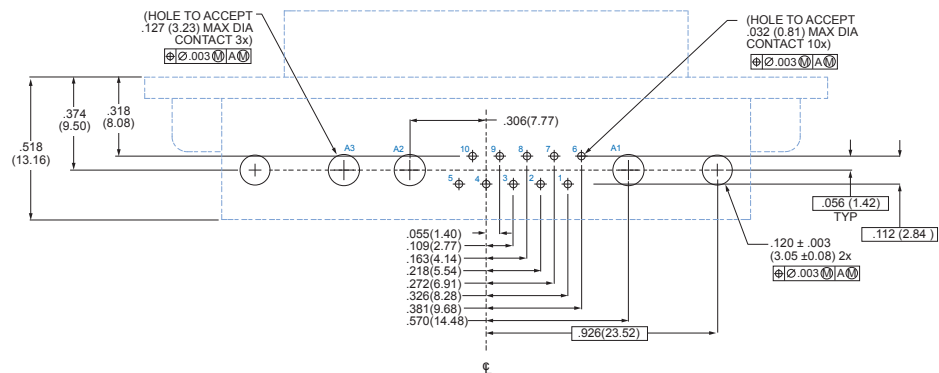
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5 #8

3-9P4
4 #8, 5 #20

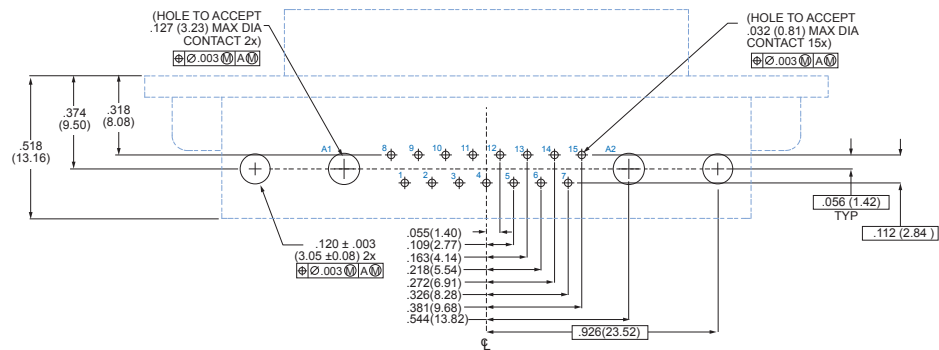


PCB FOOTPRINT FOR 280-053S AND 280-057S COMBO CONNECTORS

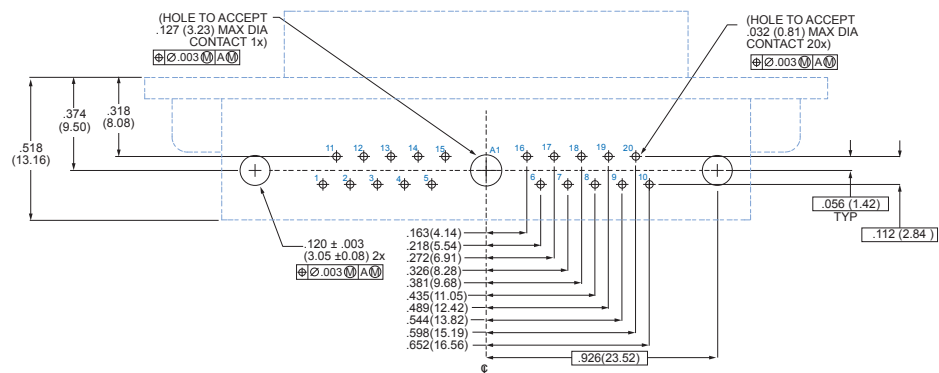
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3 #8, 10 #20



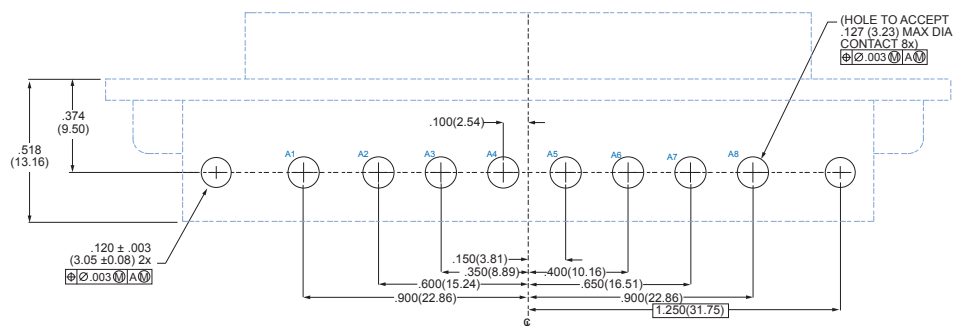
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1 #8, 20 #20

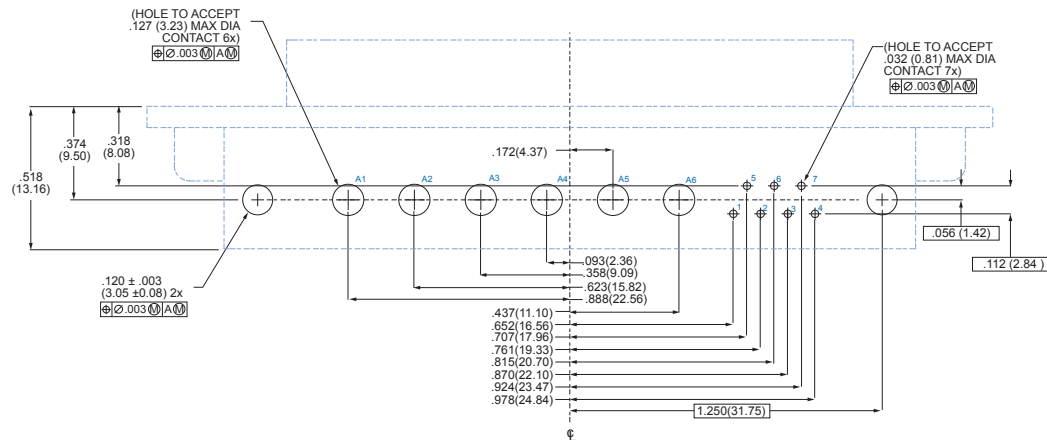


4-8P8
8 #8

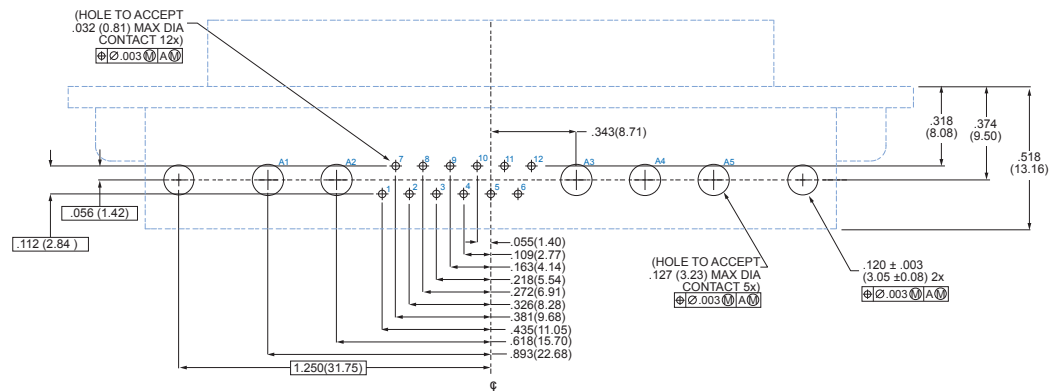


PCB FOOTPRINT FOR 280-053S AND 280-057S COMBO CONNECTORS

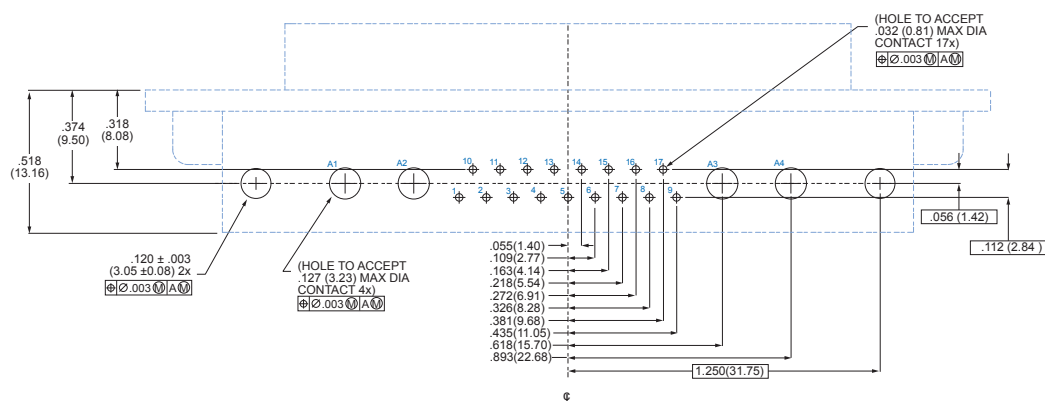
4-13P6 6 #8, 7 #20



4-17P5 5 #8, 12 #20

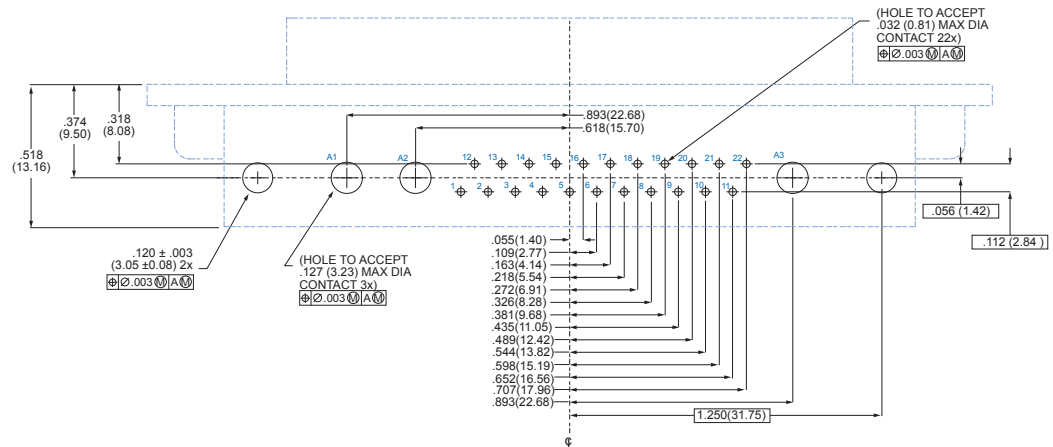


4-21PA4 4 #8, 17 #20

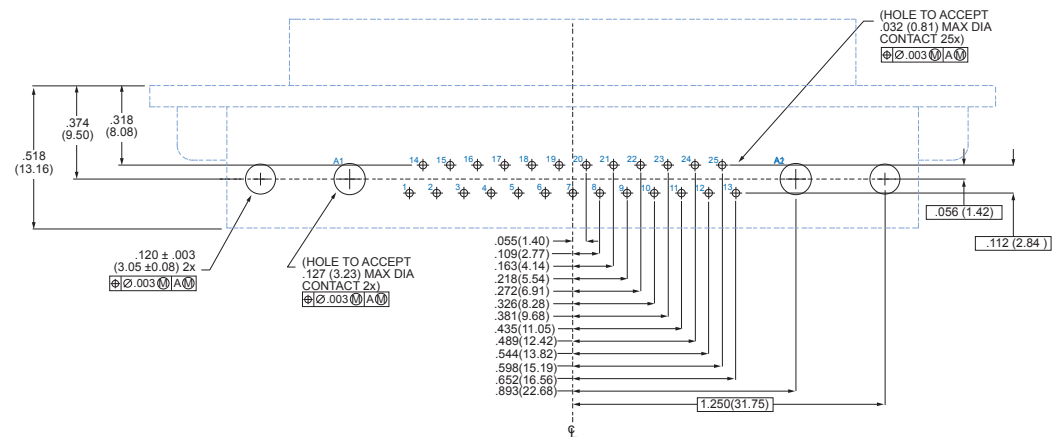


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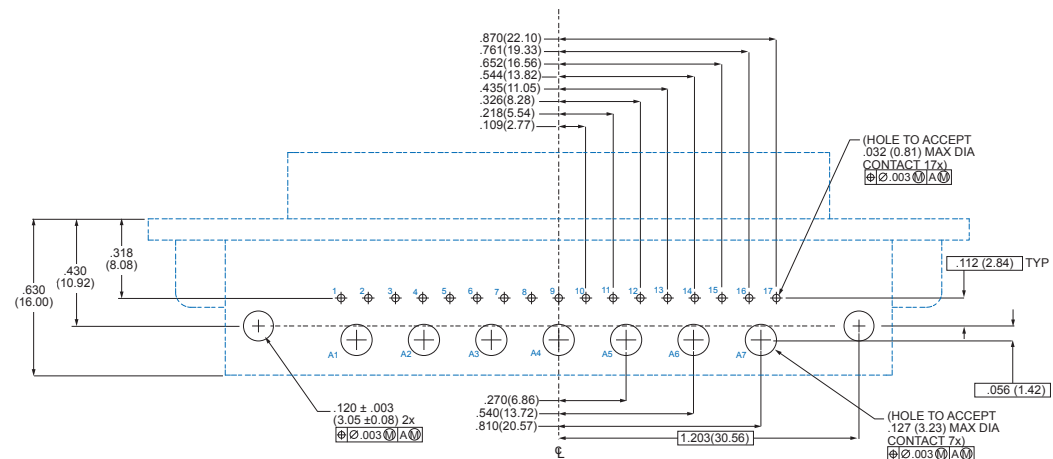
4-25P3 3 #8, 22 #20



4-27P2 2 #8, 25 #20



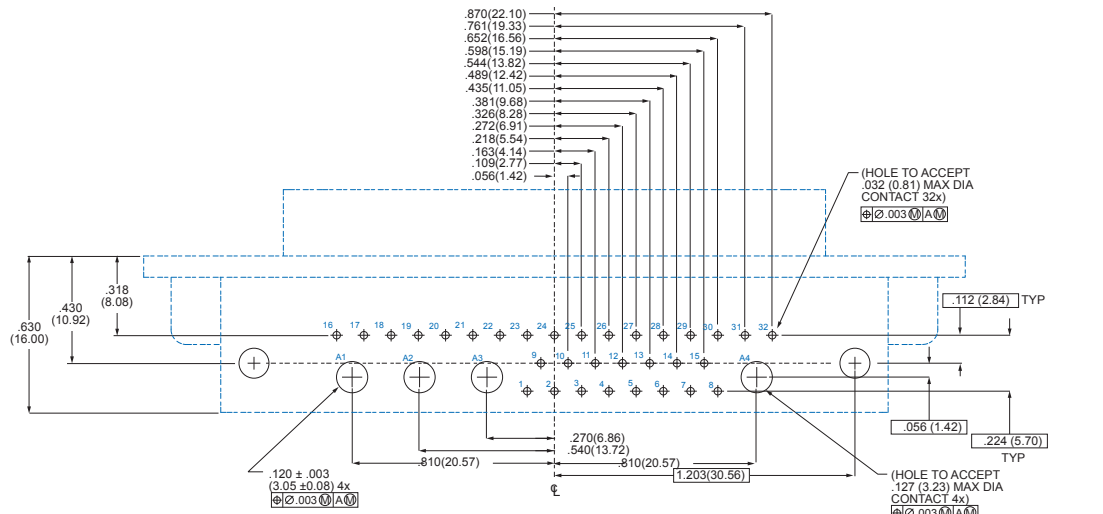
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PCB FOOTPRINT FOR 280-053S AND 280-057S COMBO CONNECTORS

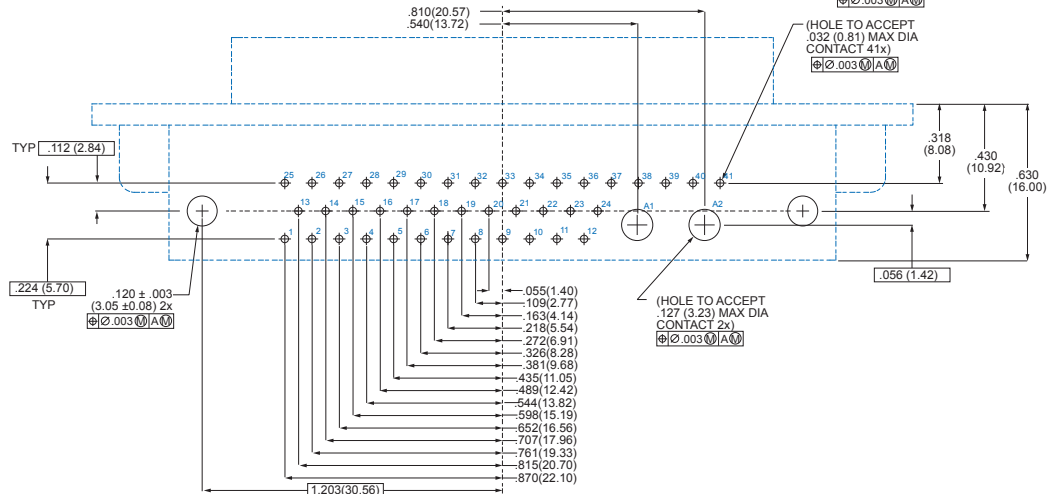
5-36P4

4 #8, 32 #20



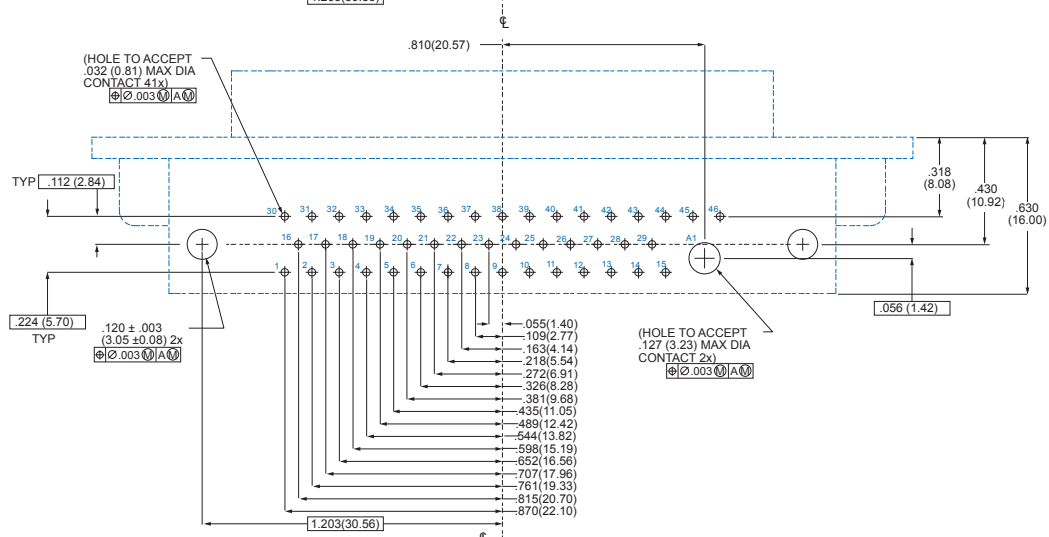
5-43P2

2 #8, 41 #20



5-47P1

1 #8, 46 #20



SERIES 28

Appendix



280-018P	B-6	289S008	F-8
280-019S	B-8	289T005	F-5
280-020P	B-10	289T007	F-11
280-021S	B-12	289T008	F-8
280-022P	B-22	600-052	F-20
280-023S	B-24	600-058	F-20
280-024P	B-26	600-090	F-20
280-025S	B-28	770-030	F-21
280-026P	B-30	809-015	E-9
280-027S	B-32	809-129	E-
280-028P	B-34	809-130	E-6
280-029S	B-36	809-132	E-10
280-030P	B-14	809-133	E-6
280-031S	B-16	809-203	E-10
280-046P	C-6	850-002	E-3
280-047S	C-8	850-003	E-3
280-048P	C-10	850-021	E-2
280-049S	C-12	850-022	E-2
280-050P	C-22	850-056	E-4
280-051S	C-24	850-057	E-4
280-052P	C-26	85-021	E-10
280-053S	C-28	852-084	E-5
280-054P	C-30	852-085	E-5
280-055S	C-32	852-086	E-6
280-056P	C-34	852-088	E-8
280-057S	C-36	852-089	E-8
280-058P	C-14	859-012	E-10
280-059S	C-16	859-016	E-9
280-082	D-7	859-018	E-9
280-082P	D-6	859-019	E-9
280-083	D-5	859-020	E-10
280-083S	D-8	859-081	E-9
280-086P	B-18	859-083	E-9
280-087S	B-20	859-093	E-10
280-088P	C-18	859-098	E-6
280-089S	C-20	859-099	E-9
289-003	F-2	859-100	E-9
289-004	F-2	960-130	E-7
289-012	F-17	960-131	E-7
289-014	F-16	960-132	E-7
289-015	F-15		
289-016	F-15		
289-019	F-2		
289-052	F-4		
289-057P	F-19		
289-058S	F-19		
289B007	F-11		
289S005	F-5		
289S007	F-11		



SERIES GMLM

MasterLatch™

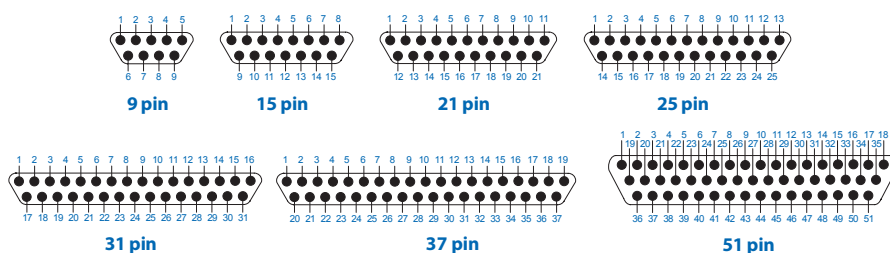
QUICK-DISCONNECT MICRO-D



MasterLatch (GMLM) Quick-release locking Micro-D connector pairs are equipped with a precision latching and locking mechanism. The single thumb latch on the plug side actuates a pair of locking latches that mate quickly and reliably to GMLM receptacles. These TwistPin equipped, low-insertion-force connectors meet all the standard performance requirements of MIL-DTL-8513 including vibration, shock, and mating durability. Choose from 7 different insert arrangements from 9 to 51 way. The unique ergonomic latching mechanism can be easily activated with a thumb and forefinger grip even when wearing gloves, or when difficult access to connector pairs makes the use of jacking hardware and tools impossible.

- Precision latch meets MIL-DTL-8513 vibration and shock
- Low insertion force TwistPin contacts
- Easy-to-activate latching mechanism

Face pin connector - Micro-D contact arrangements

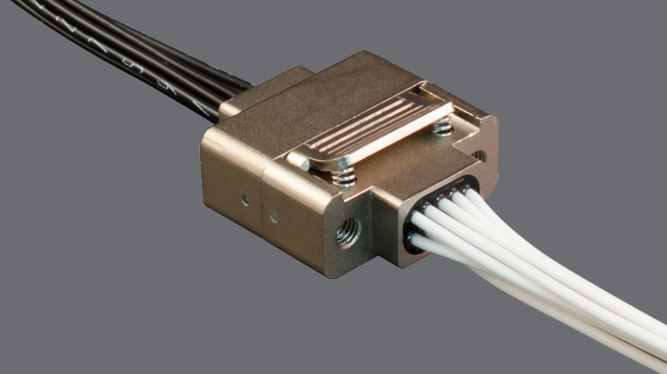


For more information
contact Glenair at
818-247-6000 or
visit our website at
www.glenair.com

SERIES GMLM

MasterLatch™

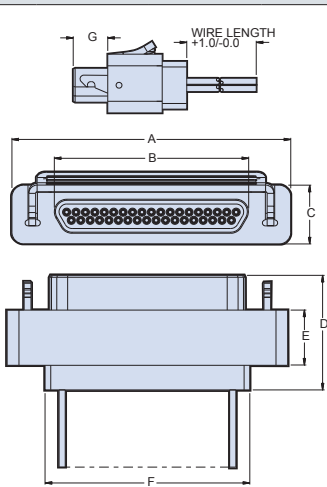
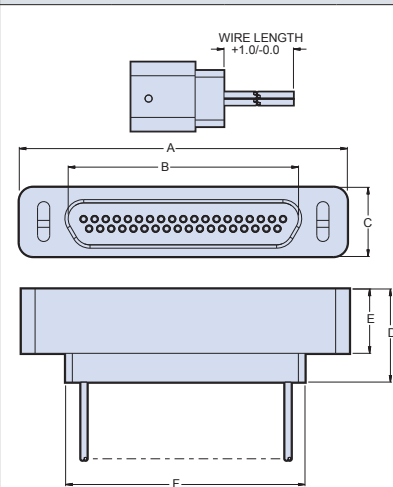
QUICK-DISCONNECT MICRO-D



How To Order GMLM MasterLatch™

Sample Part Number	GMLM	2	L	-25	P	-6	K	7	-18
Product Series	GMLM Glenair MasterLatch™ Micro-D								
Shell Plating	1 - Cadmium 2 - Nickel 4 - Black Anodize 5 - Gold 6 - Chem Film								
Insulator Material	L - LCP or PPS								
Contact Layout	9, 15, 21, 25, 31, 37, 51								
Connector Type	P - Single Ended Pin (Plug) S - Pin (Plug) Connector Both Ends								
Wire Gauge	4 - 24 AWG 6 - 26 AWG 8 - 28 AWG 0 - 30 AWG (30 AWG-Lab Only)								
Wire Type	K - M22759/11 600 Vrms Teflon (TFE) J - M22759/33 600 Vrms Modified Cross-Linked Tefzel (ETFE)								
Wire Color Code	1 - White 2 - Yellow 5 - Color Coded 7 - Ten Color Repeating								
Cable Length In Inches	18 - 18 inches								

Series GMLM MasterLatch™ Dimensions

Pin				Socket			
							
Layout	A Max	B Max	C	D Max	E Max	F Max	G
9P	0.785	0.333	0.320	0.610	0.290	0.400	0.183
9S	0.785	0.342	0.320	0.429	0.295	0.400	0.183
15P	0.935	0.483	0.320	0.610	0.290	0.550	0.183
15S	0.935	0.492	0.320	0.429	0.295	0.550	0.183
21P	1.085	0.633	0.320	0.610	0.290	0.700	0.183
21S	1.085	0.642	0.320	0.429	0.295	0.700	0.183
25P	1.185	0.733	0.320	0.610	0.290	0.800	0.183
25S	1.185	0.742	0.320	0.429	0.295	0.800	0.183
31P	1.335	0.883	0.320	0.610	0.290	0.950	0.183
31S	1.335	0.892	0.320	0.429	0.295	0.950	0.183
37P	1.485	1.033	0.320	0.610	0.290	1.100	0.183
37S	1.485	1.042	0.320	0.429	0.295	1.100	0.183
51P	1.435	0.983	0.320	0.610	0.290	1.050	0.183
51S	1.435	0.992	0.320	0.429	0.295	1.050	0.183

MasterLatch™ GMLM connectors are sold as prewired pigtails only, with 18 inch wire leads. Contact factory for alternative lengths.

MATERIAL AND FINISH

- Insulator: Liquid crystal polymer or PPS
- Wire: M22759/11 600 Vrms Teflon (TFE) or M22759/33 600 Vrms Modified Cross-Linked Tefzel (ETFE)
- Pin Contacts: Gold-plated beryllium copper alloy
- Socket Contacts: Gold-plated phosphor bronze alloy
- Shell: Aluminum alloy with choice of cadmium plate, electroless nickel, black anodize, gold, or chem film
- Latching mechanism: Stainless steel



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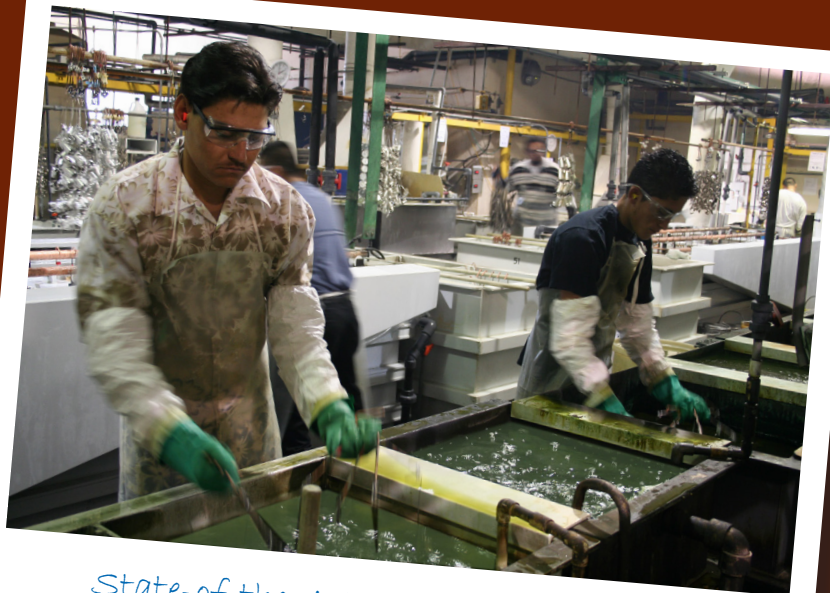
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