

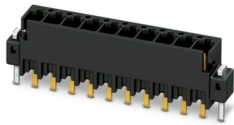
# MCV 0,5/ 8-G-2,54 P20 THR R44 - PCB header



1821452

<https://www.phoenixcontact.com/us/products/1821452>

Please be informed that the data shown in this PDF document is generated from our online catalog. Please find the complete data in the user documentation. Our general terms of use for downloads are valid.



PCB headers, nominal cross section: 0.5 mm<sup>2</sup>, color: black, nominal current: 6 A, rated voltage (III/2): 160 V, contact surface: Au, contact connection type: Pin, number of potentials: 8, number of rows: 1, number of positions: 8, number of connections: 8, product range: MCV 0,5/..-G-THR, pitch: 2.54 mm, mounting: THR soldering / wave soldering, pin layout: Linear pinning, solder pin [P]: 2 mm, number of solder pins per potential: 1, plug-in system: COMBICON FMC 0,5, Pin connector pattern alignment: Standard, locking: without, mounting method: without, type of packaging: 44 mm wide tape, Sample values available under SAMPLE MC...

## Your advantages

- Designed for integration into the SMT soldering process
- Additional solder anchors reduce the mechanical strain on the soldering spots
- Gold-plated contacts ensure transfer quality remains stable over the long term
- Vertical connection enables multi-row arrangement on the PCB
- Supplied in tape-on-reel packing according to IEC 60286-3 for automated mounting

## Commercial data

|                                      |                                |
|--------------------------------------|--------------------------------|
| Item number                          | 1821452                        |
| Packing unit                         | 315 pc                         |
| Minimum order quantity               | 315 pc                         |
| Note                                 | Made to order (non-returnable) |
| Sales key                            | AA01                           |
| Product key                          | AAATAB                         |
| Catalog page                         | Page 177 (C-1-2013)            |
| GTIN                                 | 4046356789615                  |
| Weight per piece (including packing) | 2.71 g                         |
| Weight per piece (excluding packing) | 2.71 g                         |
| Customs tariff number                | 85366930                       |
| Country of origin                    | PL                             |

# MCV 0,5/ 8-G-2,54 P20 THR R44 - PCB header



1821452

<https://www.phoenixcontact.com/us/products/1821452>

## Technical data

### Product properties

|                           |                                            |
|---------------------------|--------------------------------------------|
| Product type              | PCB headers                                |
| Product family            | MCV 0,5/...-G-THR                          |
| Product line              | COMBICON Connectors XS                     |
| Type                      | Component suitable for through hole reflow |
| Number of positions       | 8                                          |
| Pitch                     | 2.54 mm                                    |
| Number of connections     | 8                                          |
| Number of rows            | 1                                          |
| Number of potentials      | 8                                          |
| Mounting flange           | without                                    |
| Pin layout                | Linear pinning                             |
| Solder pins per potential | 1                                          |

### Electrical properties

|                             |        |
|-----------------------------|--------|
| Nominal current $I_N$       | 6 A    |
| Nominal voltage $U_N$       | 160 V  |
| Contact resistance          | 2.5 mΩ |
| Rated voltage (III/3)       | 32 V   |
| Rated surge voltage (III/3) | 2.5 kV |
| Rated voltage (III/2)       | 160 V  |
| Rated surge voltage (III/2) | 2.5 kV |
| Rated voltage (II/2)        | 160 V  |
| Rated surge voltage (II/2)  | 2.5 kV |

### Mounting

|               |                                |
|---------------|--------------------------------|
| Mounting type | THR soldering / wave soldering |
| Pin layout    | Linear pinning                 |

### Processing notes

|                                  |                       |
|----------------------------------|-----------------------|
| Process                          | Reflow/wave soldering |
| Moisture Sensitive Level         | MSL 1                 |
| Classification temperature $T_c$ | 260 °C                |
| Solder cycles in the reflow      | 3                     |

### Material specifications

#### Material data - contact

|                                        |                                                                                  |
|----------------------------------------|----------------------------------------------------------------------------------|
| Note                                   | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
| Contact material                       | Cu alloy                                                                         |
| Surface characteristics                | Completely gold-plated                                                           |
| Metal surface contact area (top layer) | Gold (0.25 Au)                                                                   |

# MCV 0,5/ 8-G-2,54 P20 THR R44 - PCB header



1821452

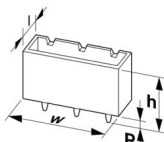
<https://www.phoenixcontact.com/us/products/1821452>

|                                             |                      |
|---------------------------------------------|----------------------|
| Metal surface contact area (middle layer)   | Nickel (2 - 4 µm Ni) |
| Metal surface soldering area (top layer)    | Gold (0.25 Au)       |
| Metal surface soldering area (middle layer) | Nickel (2 - 4 µm Ni) |

## Material data - housing

|                                        |              |
|----------------------------------------|--------------|
| Color (Housing)                        | black (9005) |
| Insulating material                    | LCP          |
| Insulating material group              | IIIa         |
| CTI according to IEC 60112             | 175          |
| Flammability rating according to UL 94 | V0           |

## Dimensions

|                       |                                                                                    |
|-----------------------|------------------------------------------------------------------------------------|
| Dimensional drawing   |  |
| Pitch                 | 2.54 mm                                                                            |
| Width [w]             | 24.9 mm                                                                            |
| Height [h]            | 9.1 mm                                                                             |
| Length [l]            | 4.85 mm                                                                            |
| Installed height      | 7.1 mm                                                                             |
| Solder pin length [P] | 2 mm                                                                               |
| Pin dimensions        | 0.64 x 0.64 mm                                                                     |

## PCB design

|               |        |
|---------------|--------|
| Hole diameter | 1.2 mm |
|---------------|--------|

## Mechanical tests

### Visual inspection

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-1:2002-02 |
| Result        | Test passed           |

### Dimension check

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-2:2002-02 |
| Result        | Test passed           |

### Resistance of inscriptions

|               |                        |
|---------------|------------------------|
| Specification | IEC 60068-2-70:1995-12 |
| Result        | Test passed            |

### Polarization and coding

|               |                        |
|---------------|------------------------|
| Specification | IEC 60512-13-5:2006-02 |
| Result        | Test passed            |

### Contact holder in insert

# MCV 0,5/ 8-G-2,54 P20 THR R44 - PCB header



1821452

<https://www.phoenixcontact.com/us/products/1821452>

|                                                |                        |
|------------------------------------------------|------------------------|
| Specification                                  | IEC 60512-15-1:2008-05 |
| Contact holder in insert<br>Requirements >20 N | Test passed            |

## Insertion and withdrawal forces

|                                     |             |
|-------------------------------------|-------------|
| Result                              | Test passed |
| No. of cycles                       | 100         |
| Insertion strength per pos. approx. | 2 N         |
| Withdraw strength per pos. approx.  | 2 N         |

## Electrical tests

### Thermal test | Test group C

|                            |                       |
|----------------------------|-----------------------|
| Specification              | IEC 60512-5-1:2002-02 |
| Tested number of positions | 16                    |

### Insulation resistance

|                                              |                       |
|----------------------------------------------|-----------------------|
| Specification                                | IEC 60512-3-1:2002-02 |
| Insulation resistance, neighboring positions | > 5 MΩ                |

### Air clearances and creepage distances |

|                                                        |                     |
|--------------------------------------------------------|---------------------|
| Specification                                          | IEC 60664-1:2007-04 |
| Insulating material group                              | IIIa                |
| Comparative tracking index (IEC 60112)                 | CTI 175             |
| Rated insulation voltage (III/3)                       | 32 V                |
| Rated surge voltage (III/3)                            | 2.5 kV              |
| minimum clearance value - non-homogenous field (III/3) | 0.8 mm              |
| minimum creepage distance (III/3)                      | 1.3 mm              |
| Rated insulation voltage (III/2)                       | 160 V               |
| Rated surge voltage (III/2)                            | 2.5 kV              |
| minimum clearance value - non-homogenous field (III/2) | 1.5 mm              |
| minimum creepage distance (III/2)                      | 1.6 mm              |
| Rated insulation voltage (II/2)                        | 160 V               |
| Rated surge voltage (II/2)                             | 2.5 kV              |
| minimum clearance value - non-homogenous field (II/2)  | 0.5 mm              |
| minimum creepage distance (II/2)                       | 1.6 mm              |

## Environmental and real-life conditions

### Vibration test

|                        |                                   |
|------------------------|-----------------------------------|
| Specification          | IEC 60068-2-6:2007-12             |
| Frequency              | 10 - 500 - 10 Hz                  |
| Sweep speed            | 1 octave/min                      |
| Amplitude              | 0.35 mm (10 Hz ... 60.1 Hz)       |
| Acceleration           | 5g (60.1 Hz ... 500 Hz)           |
| Test duration per axis | 2 h                               |
| Test directions        | X-, Y- and Z-axis (pos. and neg.) |

# MCV 0,5/ 8-G-2,54 P20 THR R44 - PCB header



1821452

<https://www.phoenixcontact.com/us/products/1821452>

## Durability test

|                                              |                       |
|----------------------------------------------|-----------------------|
| Specification                                | IEC 60512-9-1:2010-03 |
| Impulse withstand voltage at sea level       | 2.95 kV               |
| Contact resistance $R_1$                     | 2.5 mΩ                |
| Contact resistance $R_2$                     | 2.4 mΩ                |
| Insertion/withdrawal cycles                  | 100                   |
| Insulation resistance, neighboring positions | > 5 MΩ                |

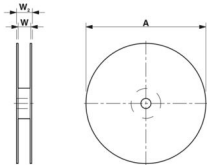
## Climatic test

|                                   |                                                                            |
|-----------------------------------|----------------------------------------------------------------------------|
| Specification                     | DIN 50018:2013-05                                                          |
| Corrosive stress                  | 1.0 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/3 cycles |
| Thermal stress                    | 100 °C/168 h                                                               |
| Power-frequency withstand voltage | 1.39 kV                                                                    |

## Ambient conditions

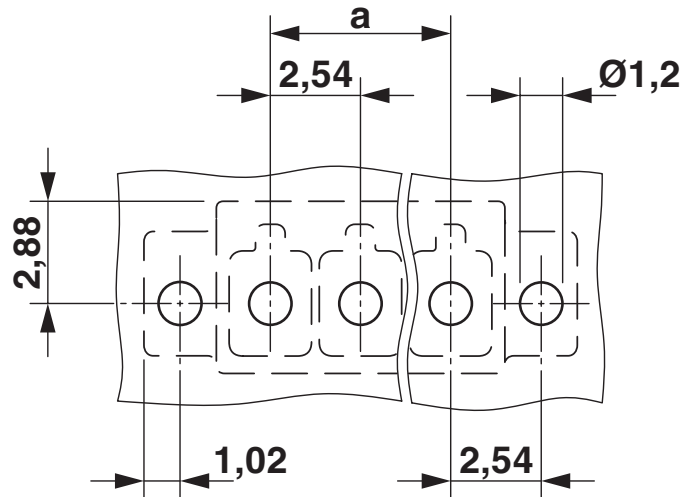
|                                         |                                                     |
|-----------------------------------------|-----------------------------------------------------|
| Ambient temperature (operation)         | -40 °C ... 100 °C (dependent on the derating curve) |
| Ambient temperature (storage/transport) | -40 °C ... 70 °C                                    |
| Relative humidity (storage/transport)   | 30 % ... 70 %                                       |
| Ambient temperature (assembly)          | -5 °C ... 100 °C                                    |

## Packaging specifications

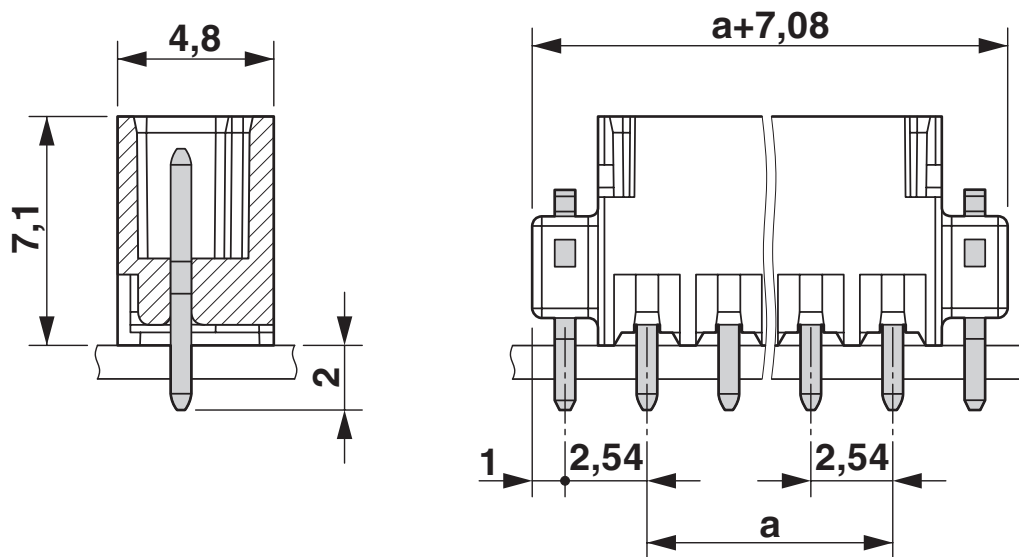
|                             |                                                                                      |
|-----------------------------|--------------------------------------------------------------------------------------|
| Dimensional drawing         |  |
| Type of packaging           | 44 mm wide tape                                                                      |
| [W] tape width              | 44 mm                                                                                |
| [W2] coil overall dimension | 50.4 mm                                                                              |
| [A] coil diameter           | 330 mm                                                                               |
| Outer packaging type        | Transparent-Bag                                                                      |
| ESD level                   | (D) electrostatically conductive                                                     |
| Specification               | DIN EN 61340-5-1 (VDE 0300-5-1): 2008-07                                             |

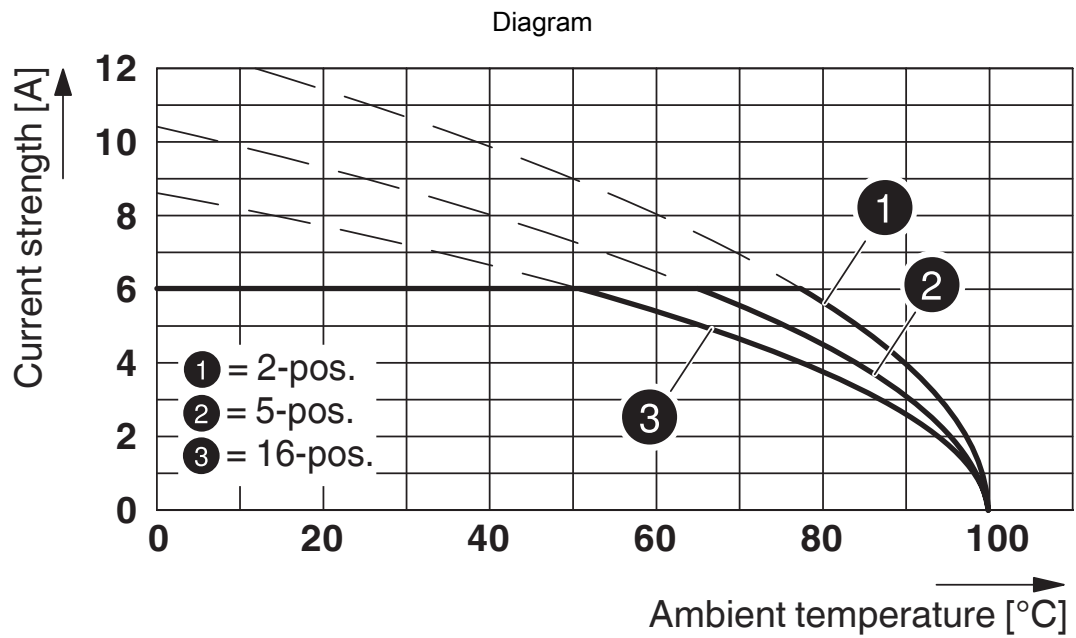
## Drawings

Drilling plan/solder pad geometry



Dimensional drawing





Type: FMC 0,5/...-ST-2,54 with MCV 0,5/...-G-2,54 P20 THR R..

# MCV 0,5/ 8-G-2,54 P20 THR R44 - PCB header



1821452

<https://www.phoenixcontact.com/us/products/1821452>

## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1821452>

|  <b>cULus Recognized</b><br>Approval ID: E60425-19920306 |                       |                       |                   |                             |
|-------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|-------------------|-----------------------------|
|                                                                                                                                           | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
| Use group B                                                                                                                               |                       |                       |                   |                             |
| Field wiring                                                                                                                              | 150 V                 | 6 A                   | -                 | -                           |
| Use group C                                                                                                                               |                       |                       |                   |                             |
| Factory wiring                                                                                                                            | 50 V                  | 6 A                   | -                 | -                           |

|  <b>VDE report with production monitoring</b><br>Approval ID: 40042258 |                       |                       |                   |                             |
|---------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|-------------------|-----------------------------|
|                                                                                                                                                         | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
|                                                                                                                                                         | 160 V                 | 6 A                   | -                 | -                           |



# MCV 0,5/ 8-G-2,54 P20 THR R44 - PCB header



1821452

<https://www.phoenixcontact.com/us/products/1821452>

## Classifications

### ECLASS

|             |          |
|-------------|----------|
| ECLASS-11.0 | 27460201 |
| ECLASS-12.0 | 27460201 |
| ECLASS-13.0 | 27460201 |

### ETIM

|          |          |
|----------|----------|
| ETIM 9.0 | EC002637 |
|----------|----------|

### UNSPSC

|             |          |
|-------------|----------|
| UNSPSC 21.0 | 39121400 |
|-------------|----------|

# MCV 0,5/ 8-G-2,54 P20 THR R44 - PCB header



1821452

<https://www.phoenixcontact.com/us/products/1821452>

## Environmental product compliance

### EU RoHS

|                                         |                    |
|-----------------------------------------|--------------------|
| Fulfills EU RoHS substance requirements | Yes, No exemptions |
|-----------------------------------------|--------------------|

### China RoHS

|                                        |                                          |
|----------------------------------------|------------------------------------------|
| Environment friendly use period (EFUP) | EFUP-E                                   |
|                                        | No hazardous substances above the limits |

### EU REACH SVHC

|                                     |                            |
|-------------------------------------|----------------------------|
| REACH candidate substance (CAS No.) | No substance above 0.1 wt% |
|-------------------------------------|----------------------------|

Phoenix Contact 2025 © - all rights reserved  
<https://www.phoenixcontact.com>

Phoenix Contact USA  
586 Fulling Mill Road  
Middletown, PA 17057, United States  
(+717) 944-1300  
[info@phoenixcon.com](mailto:info@phoenixcon.com)