

# MC 0,5/ 4-G-2,54 P20THRR24C2 - PCB header



1706204

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PCB headers, nominal cross section: 0.5 mm<sup>2</sup>, color: black, nominal current: 6 A, rated voltage (III/2): 160 V, contact surface: Au, contact connection type: Pin, number of potentials: 4, number of rows: 1, number of positions: 4, number of connections: 4, product range: MC 0,5/..-G-THR, pitch: 2.54 mm, mounting: THR soldering / wave soldering, pin layout: Linear pinning, solder pin [P]: 2 mm, number of solder pins per potential: 1, plug-in system: COMBICON FMC 0,5, Pin connector pattern alignment: Standard, locking: without, mounting method: without, type of packaging: 24 mm wide tape, Fixed coding of the last position, can be combined with the FMC 0,5/...-ST-2,54 C2 connector

## Your advantages

- Designed for integration into the SMT soldering process
- Additional solder anchors reduce the mechanical strain on the soldering spots
- Gold-plated contacts ensure transfer quality remains stable over the long term
- Supplied in tape-on-reel packing according to IEC 60286-3 for automated mounting

## Commercial data

|                                      |                                |
|--------------------------------------|--------------------------------|
| Item number                          | 1706204                        |
| Packing unit                         | 465 pc                         |
| Minimum order quantity               | 465 pc                         |
| Note                                 | Made to order (non-returnable) |
| Sales key                            | AA01                           |
| Product key                          | AAATAA                         |
| Catalog page                         | Page 178 (C-1-2013)            |
| GTIN                                 | 4046356841573                  |
| Weight per piece (including packing) | 1.56 g                         |
| Weight per piece (excluding packing) | 1.12 g                         |
| Customs tariff number                | 85366930                       |
| Country of origin                    | PL                             |

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## Technical data

### Product properties

|                           |                                            |
|---------------------------|--------------------------------------------|
| Product type              | PCB headers                                |
| Product family            | MC 0,5/...-G-THR                           |
| Product line              | COMBICON Connectors XS                     |
| Type                      | Component suitable for through hole reflow |
| Number of positions       | 4                                          |
| Pitch                     | 2.54 mm                                    |
| Number of connections     | 4                                          |
| Number of rows            | 1                                          |
| Number of potentials      | 4                                          |
| Mounting flange           | without                                    |
| Pin layout                | Linear pinning                             |
| Solder pins per potential | 1                                          |

### Electrical properties

|                             |        |
|-----------------------------|--------|
| Nominal current $I_N$       | 6 A    |
| Nominal voltage $U_N$       | 160 V  |
| Contact resistance          | 2.1 mΩ |
| Rated voltage (III/3)       | 32 V   |
| Rated surge voltage (III/3) | 2.5 kV |
| Rated voltage (III/2)       | 160 V  |
| Rated surge voltage (III/2) | 2.5 kV |
| Rated voltage (II/2)        | 160 V  |
| Rated surge voltage (II/2)  | 2.5 kV |

### Mounting

|               |                                |
|---------------|--------------------------------|
| Mounting type | THR soldering / wave soldering |
| Pin layout    | Linear pinning                 |

### Processing notes

|                                  |                       |
|----------------------------------|-----------------------|
| Process                          | Reflow/wave soldering |
| Moisture Sensitive Level         | MSL 1                 |
| Classification temperature $T_c$ | 260 °C                |
| Solder cycles in the reflow      | 3                     |

### Material specifications

#### Material data - contact

|                                        |                                                                                  |
|----------------------------------------|----------------------------------------------------------------------------------|
| Note                                   | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
| Contact material                       | Cu alloy                                                                         |
| Surface characteristics                | Completely gold-plated                                                           |
| Metal surface contact area (top layer) | Gold (0.25 Au)                                                                   |

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|                                             |                      |
|---------------------------------------------|----------------------|
| Metal surface contact area (middle layer)   | Nickel (2 - 4 µm Ni) |
| Metal surface soldering area (top layer)    | Gold (0.25 Au)       |
| Metal surface soldering area (middle layer) | Nickel (2 - 4 µm Ni) |

## Material data - housing

|                                        |              |
|----------------------------------------|--------------|
| Color (Housing)                        | black (9005) |
| Insulating material                    | LCP          |
| Insulating material group              | IIIa         |
| CTI according to IEC 60112             | 175          |
| Flammability rating according to UL 94 | V0           |

## Dimensions

|                       |                                                                                    |
|-----------------------|------------------------------------------------------------------------------------|
| Dimensional drawing   |  |
| Pitch                 | 2.54 mm                                                                            |
| Width [w]             | 14.7 mm                                                                            |
| Height [h]            | 6.85 mm                                                                            |
| Length [l]            | 7.1 mm                                                                             |
| Installed height      | 4.85 mm                                                                            |
| Solder pin length [P] | 2 mm                                                                               |
| Pin dimensions        | 0.64 x 0.64 mm                                                                     |

## PCB design

|               |        |
|---------------|--------|
| Hole diameter | 1.2 mm |
|---------------|--------|

## Mechanical tests

### Visual inspection

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-1:2002-02 |
| Result        | Test passed           |

### Dimension check

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-2:2002-02 |
| Result        | Test passed           |

### Resistance of inscriptions

|               |                        |
|---------------|------------------------|
| Specification | IEC 60068-2-70:1995-12 |
| Result        | Test passed            |

### Polarization and coding

|               |                        |
|---------------|------------------------|
| Specification | IEC 60512-13-5:2006-02 |
| Result        | Test passed            |

### Contact holder in insert

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|                                                |                        |
|------------------------------------------------|------------------------|
| Specification                                  | IEC 60512-15-1:2008-05 |
| Contact holder in insert<br>Requirements >20 N | Test passed            |

## Insertion and withdrawal forces

|                                     |             |
|-------------------------------------|-------------|
| Result                              | Test passed |
| No. of cycles                       | 100         |
| Insertion strength per pos. approx. | 2 N         |
| Withdraw strength per pos. approx.  | 3 N         |

## Electrical tests

### Thermal test | Test group C

|                            |                       |
|----------------------------|-----------------------|
| Specification              | IEC 60512-5-1:2002-02 |
| Tested number of positions | 16                    |

### Insulation resistance

|                                              |                       |
|----------------------------------------------|-----------------------|
| Specification                                | IEC 60512-3-1:2002-02 |
| Insulation resistance, neighboring positions | > 5 MΩ                |

### Air clearances and creepage distances |

|                                                        |                     |
|--------------------------------------------------------|---------------------|
| Specification                                          | IEC 60664-1:2007-04 |
| Insulating material group                              | IIIa                |
| Comparative tracking index (IEC 60112)                 | CTI 175             |
| Rated insulation voltage (III/3)                       | 32 V                |
| Rated surge voltage (III/3)                            | 2.5 kV              |
| minimum clearance value - non-homogenous field (III/3) | 1.5 mm              |
| minimum creepage distance (III/3)                      | 1.5 mm              |
| Rated insulation voltage (III/2)                       | 160 V               |
| Rated surge voltage (III/2)                            | 2.5 kV              |
| minimum clearance value - non-homogenous field (III/2) | 1.5 mm              |
| minimum creepage distance (III/2)                      | 1.6 mm              |
| Rated insulation voltage (II/2)                        | 160 V               |
| Rated surge voltage (II/2)                             | 2.5 kV              |
| minimum clearance value - non-homogenous field (II/2)  | 1.5 mm              |
| minimum creepage distance (II/2)                       | 1.6 mm              |

## Environmental and real-life conditions

### Vibration test

|                        |                             |
|------------------------|-----------------------------|
| Specification          | IEC 60068-2-6:2007-12       |
| Frequency              | 10 - 500 - 10 Hz            |
| Sweep speed            | 1 octave/min                |
| Amplitude              | 0.35 mm (10 Hz ... 60.1 Hz) |
| Acceleration           | 5g (60.1 Hz ... 500 Hz)     |
| Test duration per axis | 2 h                         |
| Test directions        | X-, Y- and Z-axis           |

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## Durability test

|                                              |                       |
|----------------------------------------------|-----------------------|
| Specification                                | IEC 60512-9-1:2010-03 |
| Impulse withstand voltage at sea level       | 2.95 kV               |
| Contact resistance $R_1$                     | 2.1 mΩ                |
| Contact resistance $R_2$                     | 2.1 mΩ                |
| Insertion/withdrawal cycles                  | 100                   |
| Insulation resistance, neighboring positions | > 5 MΩ                |

## Climatic test

|                                   |                                                                           |
|-----------------------------------|---------------------------------------------------------------------------|
| Specification                     | DIN 50018:2013-05                                                         |
| Corrosive stress                  | 1.0 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle |
| Thermal stress                    | 105 °C/168 h                                                              |
| Power-frequency withstand voltage | 1.39 kV                                                                   |

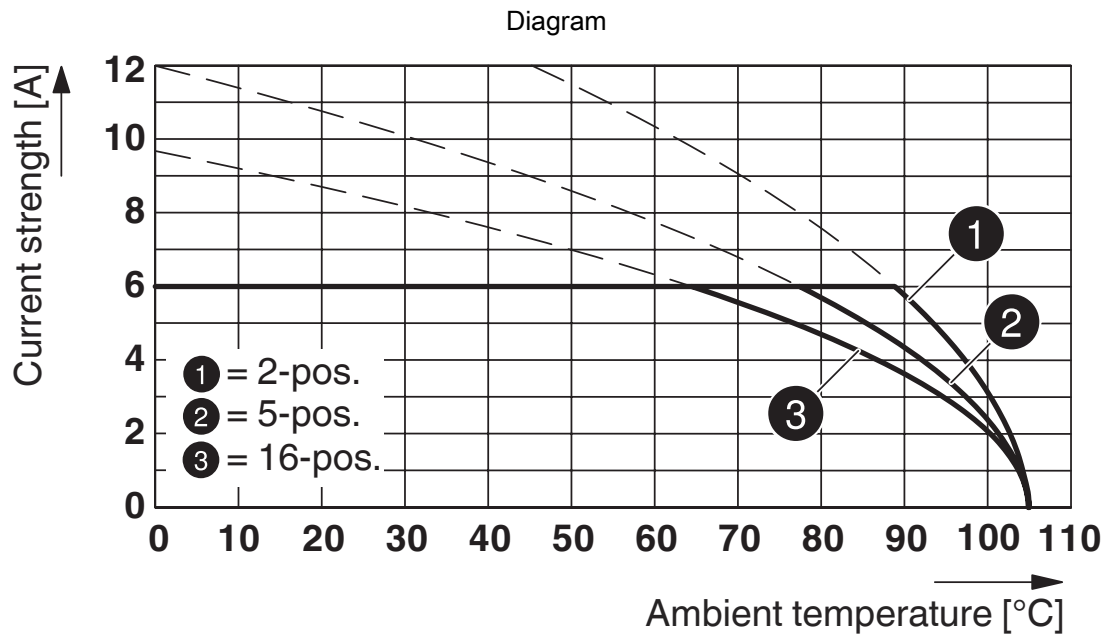
## Ambient conditions

|                                         |                                                     |
|-----------------------------------------|-----------------------------------------------------|
| Ambient temperature (operation)         | -40 °C ... 100 °C (dependent on the derating curve) |
| Ambient temperature (storage/transport) | -40 °C ... 70 °C                                    |
| Relative humidity (storage/transport)   | 30 % ... 70 %                                       |
| Ambient temperature (assembly)          | -5 °C ... 100 °C                                    |

## Packaging specifications

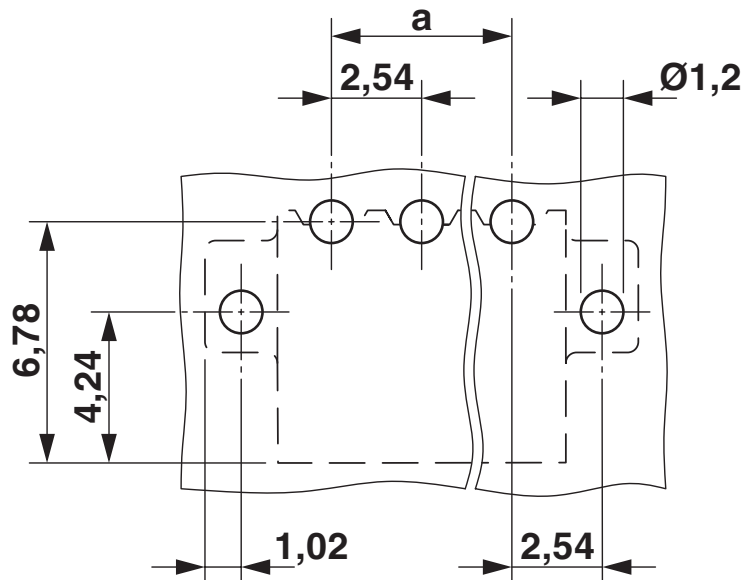
|                             |                                                                                      |
|-----------------------------|--------------------------------------------------------------------------------------|
| Dimensional drawing         |  |
| Type of packaging           | 24 mm wide tape                                                                      |
| [W] tape width              | 24 mm                                                                                |
| [W2] coil overall dimension | 30.4 mm                                                                              |
| [A] coil diameter           | 330 mm                                                                               |
| Outer packaging type        | Transparent-Bag                                                                      |
| ESD level                   | (D) electrostatically conductive                                                     |
| Specification               | DIN EN 61340-5-1 (VDE 0300-5-1): 2008-07                                             |

## Drawings

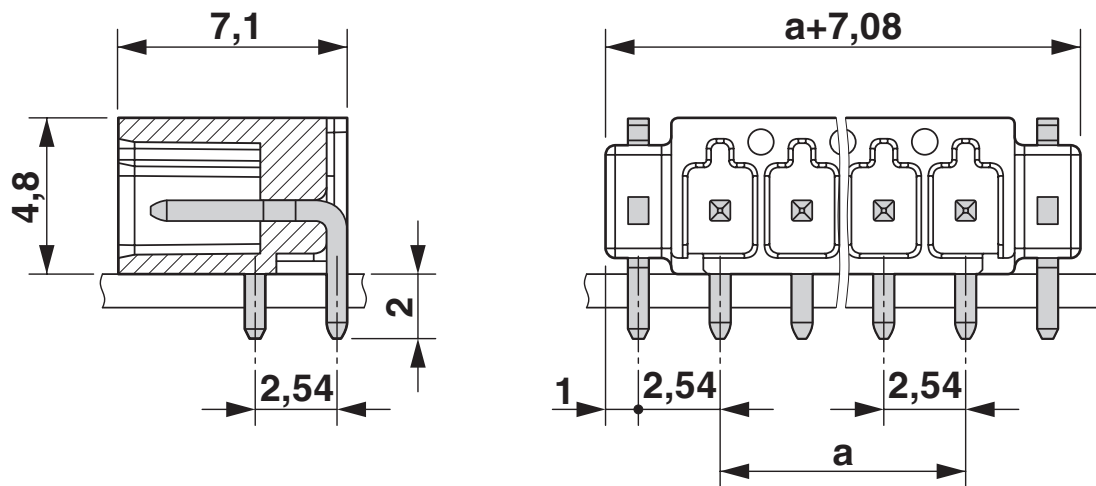


Type: MCC 0,5/...-ST-2,54 with MC 0,5/...-G-2,54 P20 THR R...

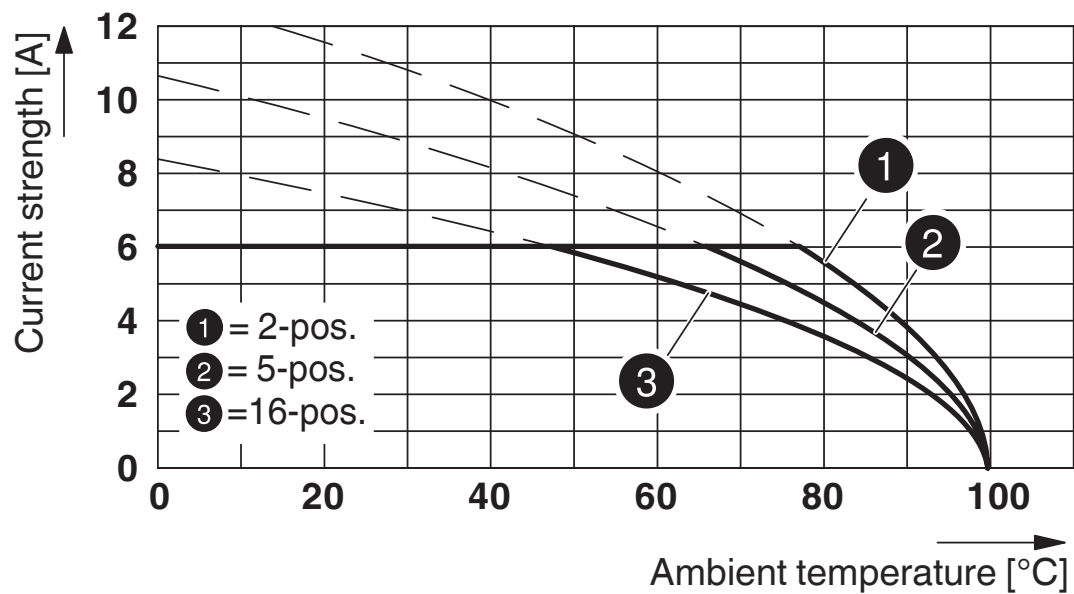
Drilling plan/solder pad geometry



Dimensional drawing



Diagram



Type: FMC 0,5/...-ST-2,54 with MC 0,5/...-G-2,54 P20 THR R..

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## Approvals

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|  <b>cULus Recognized</b><br>Approval ID: E60425-19920306 |                       |                       |                   |                             |
|-------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|-------------------|-----------------------------|
|                                                                                                                                           | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
| Use group B                                                                                                                               |                       |                       |                   |                             |
| Field wiring                                                                                                                              | 150 V                 | 6 A                   | -                 | -                           |
| Use group C                                                                                                                               |                       |                       |                   |                             |
| Factory wiring                                                                                                                            | 50 V                  | 6 A                   | -                 | -                           |

|  <b>VDE report with production monitoring</b><br>Approval ID: 40042258 |                       |                       |                   |                             |
|---------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|-------------------|-----------------------------|
|                                                                                                                                                         | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
|                                                                                                                                                         | 160 V                 | 6 A                   | -                 | -                           |

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## Classifications

### ECLASS

|             |          |
|-------------|----------|
| ECLASS-11.0 | 27460201 |
| ECLASS-12.0 | 27460201 |
| ECLASS-13.0 | 27460201 |

### ETIM

|          |          |
|----------|----------|
| ETIM 9.0 | EC002637 |
|----------|----------|

### UNSPSC

|             |          |
|-------------|----------|
| UNSPSC 21.0 | 39121400 |
|-------------|----------|

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## Environmental product compliance

### EU RoHS

|                                         |                    |
|-----------------------------------------|--------------------|
| Fulfills EU RoHS substance requirements | Yes, No exemptions |
|-----------------------------------------|--------------------|

### China RoHS

|                                        |                                          |
|----------------------------------------|------------------------------------------|
| Environment friendly use period (EFUP) | EFUP-E                                   |
|                                        | No hazardous substances above the limits |

### EU REACH SVHC

|                                     |                            |
|-------------------------------------|----------------------------|
| REACH candidate substance (CAS No.) | No substance above 0.1 wt% |
|-------------------------------------|----------------------------|

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