

**PCF**  
**PCF 10.00/04/180 3.5SN OR BX**
**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 16

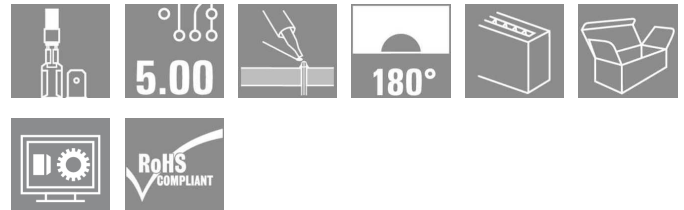
D-32758 Detmold

Germany

Fon: +49 5231 1429-0

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www.weidmueller.com



Flat-blade connection in 90°, 135° and 180° conductor outlet direction for 6.3 and 2.8 mm spade connector at 10.00 mm pitch

- 0.20 - 2.5mm<sup>2</sup> (IEC) / 26 - 14 AWG (UL)
- 1000 V (IEC) / 300 V (UL)
- 24 A (IEC) / 15 A (UL)

**General ordering data**

|              |                                                                                                                          |
|--------------|--------------------------------------------------------------------------------------------------------------------------|
| Type         | PCF 10.00/04/180 3.5SN OR BX                                                                                             |
| Order No.    | <a href="#">9500770000</a>                                                                                               |
| Version      | PCB terminal, 10.00 mm, No. of poles: 4, 180°, Solder pin length (l): 3.5 mm, tinned, Orange, Flat-blade connection, Box |
| GTIN (EAN)   | 4008190191795                                                                                                            |
| Qty.         | 100 pc(s).                                                                                                               |
| Product data | IEC: 1000 V / 24 A<br>UL: 300 V / 15 A                                                                                   |
| Packaging    | Box                                                                                                                      |

# PCF

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## Technical data

### Dimensions and weights

|            |        |
|------------|--------|
| Net weight | 4.01 g |
|------------|--------|

### System parameters

|                                 |                       |                                            |                       |
|---------------------------------|-----------------------|--------------------------------------------|-----------------------|
| Product family                  | PCF                   | Wire connection method                     | Flat-blade connection |
| Mounting onto the PCB           | THT solder connection | Conductor outlet direction                 | 180°                  |
| Pitch in mm (P)                 | 10 mm                 | Pitch in inches (P)                        | 0.394 inch            |
| No. of poles                    | 4                     | Fitted by customer                         | No                    |
| Solder pin length (l)           | 3.5 mm                | Solder pin dimensions                      | 0.8 x 1.0 mm          |
| Solder eyelet hole diameter (D) | 1.3 mm                | Solder eyelet hole diameter tolerance (D)+ | 0,1 mm                |
| Number of solder pins per pole  | 2                     | L1 in mm                                   | 30 mm                 |
| L1 in inches                    | 1.181 inch            | Touch-safe protection acc. to DIN VDE 0470 | IP 00                 |
| Volume resistance               | 1.20 mΩ               |                                            |                       |

### Material data

|                                       |          |                                       |                         |
|---------------------------------------|----------|---------------------------------------|-------------------------|
| Insulating material                   | PA       | Colour                                | Orange                  |
| Colour chart (similar)                | RAL 2000 | Insulating material group             | I                       |
| CTI                                   | ≥ 600    | Insulation resistance                 | ≥ 10 <sup>8</sup> Ω     |
| UL 94 flammability rating             | V-2      | Contact material                      | CuSn                    |
| Contact surface                       | tinned   | Layer structure of solder connection  | 1.5-3 µm Ni / 5-7 µm Sn |
| Storage temperature, min.             | -25 °C   | Storage temperature, max.             | 55 °C                   |
| Max. relative humidity during storage | 80 %     | Operating temperature, min.           | -50 °C                  |
| Operating temperature, max.           | 100 °C   | Temperature range, installation, min. | -25 °C                  |
| Temperature range, installation, max. | 100 °C   |                                       |                         |

### Rated data acc. to IEC

|                                                                           |                        |                                                                       |                  |
|---------------------------------------------------------------------------|------------------------|-----------------------------------------------------------------------|------------------|
| tested acc. to standard                                                   | IEC 60664-1, IEC 61984 | Rated current, min. no. of poles (Ta = 20°C)                          | 24 A             |
| Rated current, max. no. of poles (Ta = 20°C)                              | 26 A                   | Rated current, min. no. of poles (Ta = 40°C)                          | 24 A             |
| Rated current, max. no. of poles (Ta = 40°C)                              | 22 A                   | Rated voltage for surge voltage class / pollution degree II/2         | 1,000 V          |
| Rated voltage for surge voltage class / pollution degree III/2            | 690 V                  | Rated voltage for surge voltage class / pollution degree III/3        | 690 V            |
| Rated impulse voltage for surge voltage class/ pollution degree II/2      | 6 kV                   | Rated impulse voltage for surge voltage class/ pollution degree III/2 | 6 kV             |
| Rated impulse voltage for surge voltage class/ contamination degree III/3 | 6 kV                   | Short-time withstand current resistance                               | 3 x 1s mit 192 A |

### Rated data acc. to CSA

|                              |                                                                                     |                             |           |
|------------------------------|-------------------------------------------------------------------------------------|-----------------------------|-----------|
| Institute (CSA)              |  | Certificate No. (CSA)       | 12400-282 |
| Rated voltage (Use group B)  | 300 V                                                                               | Rated voltage (Use group C) | 300 V     |
| Rated voltage (use group D)  | 300 V                                                                               | Rated current (use group B) | 15 A      |
| Rated current (use group C)  | 15 A                                                                                | Rated current (use group D) | 10 A      |
| Reference to approval values | Specifications are maximum values, details - see approval certificate.              |                             |           |

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## Technical data

### Rated data acc. to UL 1059

Institute (UR)



Certificate No. (UR)

E60693

|                              |                                                                        |
|------------------------------|------------------------------------------------------------------------|
| Rated voltage (use group B)  | 300 V                                                                  |
| Rated voltage (use group D)  | 300 V                                                                  |
| Rated current (use group C)  | 15 A                                                                   |
| Reference to approval values | Specifications are maximum values, details - see approval certificate. |

|                             |       |
|-----------------------------|-------|
| Rated voltage (use group C) | 300 V |
| Rated current (use group B) | 15 A  |
| Rated current (use group D) | 10 A  |

### Classifications

|            |             |            |             |
|------------|-------------|------------|-------------|
| ETIM 3.0   | EC001284    | ETIM 4.0   | EC002643    |
| ETIM 5.0   | EC002643    | ETIM 6.0   | EC002643    |
| UNSPSC     | 30-21-18-01 | eClass 6.2 | 27-26-11-01 |
| eClass 7.1 | 27-44-04-01 | eClass 8.1 | 27-44-04-01 |
| eClass 9.0 | 27-44-04-01 | eClass 9.1 | 27-44-04-01 |

### Notes

Notes

|                |                                                                                                                                                                                                                    |
|----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| IPC conformity | The products are developed, manufactured and delivered according to the internationally recognised IPC-A-610 standard, category "permissible". More extensive demands on the products can be evaluated on request. |
|----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

### Approvals

Approvals



|      |         |
|------|---------|
| ROHS | Conform |
|------|---------|

### Downloads

Approval/Certificate/Document of Conformity

[Declaration of the Manufacturer](#)

Brochure/Catalogue

[FL DRIVES EN](#)  
[FL ANALO.SIGN.CONV. EN](#)  
[MB DEVICE MANUF. EN](#)  
[FL DRIVES.DE](#)  
[FL BUILDING SAFETY EN](#)  
[FL APPL LED LIGHTING EN](#)  
[FL INDUSTR.CONTROLS EN](#)  
[FL MACHINE SAFETY EN](#)  
[FL HEATING ELECTR EN](#)  
[FL APPL INVERTER EN](#)  
[FL BASE STATION EN](#)  
[FL ELEVATOR EN](#)  
[FL POWER SUPPLY EN](#)  
[FL 72H SAMPLE SER EN](#)  
[PO OMNIMATE EN](#)

Engineering Data

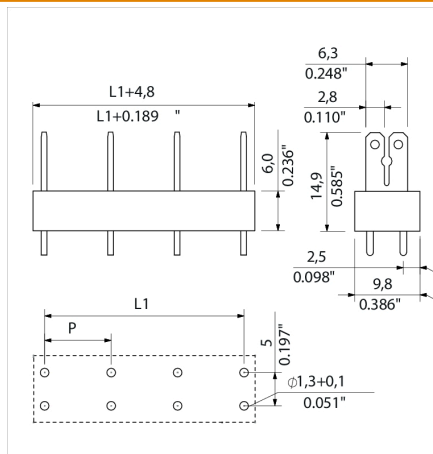
[EPLAN, WSCAD](#)

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## Drawings

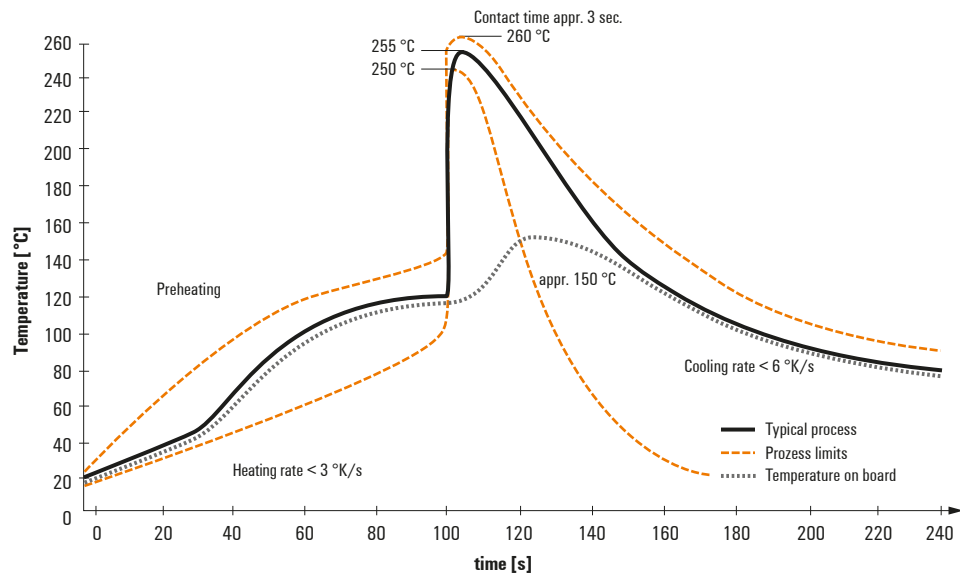
### Dimensional drawing



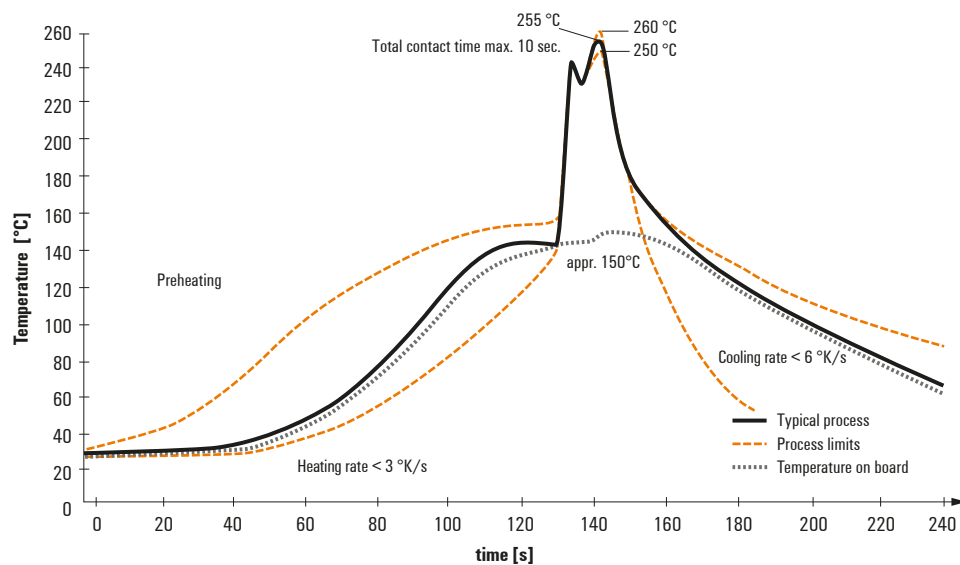
## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of  $260 \text{ °C}$ . In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.

