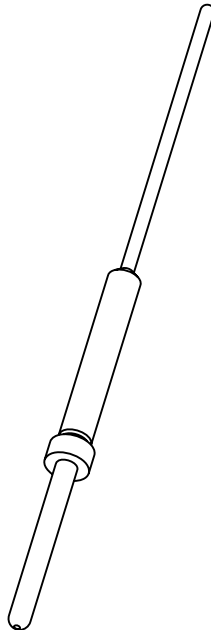
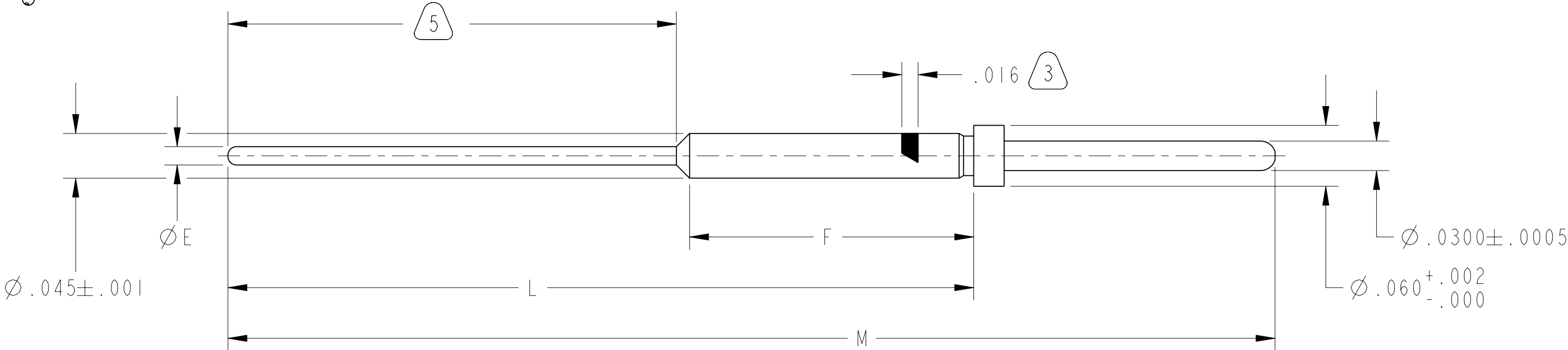


REV.	SHEET 1 OF 4	10-407552 DOCUMENT NO.	
REVISIONS			
LTR	DESCRIPTION		DATE
AJ	SEE RCD DWG FOR REV AB THRU AH (CL11) SEE ENG CHG ECN: A6987		JHEATH 4/30/09
AK	(CL 11) ADD -N- RELEASE 10-407552-56() -N- DATA ECN:A9463		05/18/2010 BIVIANO
AL	(CL 11) SEE CHG NOTICE ECN: A9969-0000		7/21/10
AM	(CL 11) ADD -61/-67 ECN: B4774-0000		3/5/13
AN	(CL 11) ADD -68 THRU -70 ECN: B5960-0000		12/11/13
AP	(CL 11) ADD -71 THRU -75 ECN: C0334-0000		4/15/16
AR	(CL 11) SEE CHG NOTICE ECN: C3611-0000		11/21/16



SCALE 4



5 INDICATED AREA SHALL BE CAPABLE OF MEETING THE SOLDERABILITY REQUIREMENTS OF 9-8825 AFTER STEAM AGING.

4. PROCESS SPEC:
9-1180, 9-6700
9-6800, 9-8825, 9-7599, 9-9111

3 IF NOT PREVIOUSLY METAL STAMPED, BLACK INK STAMP TRADEMARK 9-6700 TYPE IV, PER 9-1180 IN APPROXIMATE POSITION SHOWN AFTER PLATING. DIRECTION OPTIONAL. TRADEMARK MAY BE SOLID AS SHOWN.

2. ALL DIMENSIONS ARE AFTER PLATING.

1 ADD LAST CHARACTER TO SUFFIX FOR FINISH:

SUFFIX LAST CHARACTER	FINISH	
2	GOLD PLATE	9-6800-2
3	GOLD PLATE	9-6800-3
4	GOLD PLATE	9-6800-4
F	GOLD PLATE	9-6800-F
H	GOLD PLATE	9-6800-H
5	GOLD PLATE	9-6800-5
6	BRIGHT TIN PLATE	9-7599
X	GOLD,PALLADIUM, NI	9-9111
C	GOLD PLATE	9-6800-C

NOTES:

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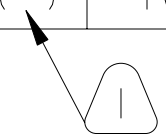
PRO/ENGINEER INFORMATION	
N/A	Pro/e Model Used:
	10-407552.ASSEM
	Drawing Name:
	10-407552

UNLESS OTHERWISE SPECIFIED		SPECIFICATIONS		POS	QTY	PART NUMBER	DESCRIPTION	NOTE
LINEAR DIMENSIONS ARE IN INCHES TOLERANCES: .XXXX = ±.0005 ANGLES= ±2° .XXX = ±.010 .XX = ±.03 .X = ±.1 ----- DIM.& TOL. PER ASME Y14.5M; DRM PER MIL-DTL-31000; OTHER Amphenol Slds. PER 9-3800 LEGENDS: =FLAG NOTE CALL OUT REFERENCE ONLY		MATERIAL SPEC.		N/A		PARTS LIST		
		PROCESS SPEC.		SEE NOTE 4		APPROVALS		
		THIRD ANGLE PROJECTION		DATE		AMPHENOL CORPORATION		
		SEE NOTE 4		07-May-04		CONTACT, PIN, ELECTRICAL CONNECTOR, SIZE 22M, TYPE JT-R, PCB		
CAGE CODE		DOCUMENT NO.		REV.		SCALE: 10.0		
77820		10-407552		AR		10-251415-23H		
SHEET 1 OF 4		SHEET 1 OF 4		SHEET 1 OF 4		SHEET 1 OF 4		

DOCUMENT NO.
10-407552

SHEET 1 OF 4

REV.
AR

4				3				2				10-407552 DOCUMENT NO.		SHEET 2 OF 4		AR REV.								
10-407552 DOCUMENT NO.	PART NUMBER		MADE FROM		$\varnothing E$ $\pm .001$		F		L		M REF		MEAN SURFACE AREA SQ. IN.											
	10-407552-01()		10-407552-01B		.019		$.376^{+.000}$ $-.015$		$.865^{+.000}$ $-.015$		1.162		.1070											
	10-407552-02()		10-407552-02B				.486		1.048 $\pm .003$		1.345		.1333											
	10-407552-03()		10-407552-03B				.280		.782 $\pm .005$		1.079		.1045											
	10-407552-04()		10-407552-04B				.376		$.642^{+.000}$ $-.015$.939		.0937											
	10-407552-05()		10-407552-05B				.376		$.754^{+.000}$ $-.015$		1.051		.1004											
	10-407552-06()		10-407552-06B				.280		.513 $\pm .005$.810		.0892											
	10-407552-07()		10-407552-07B				.355		.500 $\pm .005$.797		.1014											
	10-407552-08()		10-407552-08B				.280		.585 $\pm .005$.882		.0931											
	10-407552-09()		10-407552-09B				.240		.390 $\pm .003$.687		.0854											
	10-407552-10()		10-407552-10B				.376		1.138 $\pm .007$		1.435		.1308											
	10-407552-11()		10-407552-11B				.280		.523 $\pm .005$.820		.0893											
	10-407552-12()		10-407552-12B				$.460$ ↓		$.676^{+.000}$ $-.015$.973		.1091											
	10-407552-13()		10-407552-13B				.376		.747 $\pm .005$		1.044		.1087											
	10-407552-14()		10-407552-14B				.375 $\pm .010$.536 REF		$.833^{+.006}$ $-.010$.0884											
	10-407552-15()		10-407552-15B				$1.142^{+.000}$ $-.015$		1.447 $\pm .003$		1.744		.1853											
	10-407552-16()		10-407552-16B				.303 $\pm .003$.451 $\pm .003$.751		.0860											
	10-407552-17()		10-407552-17B				.109 $\pm .003$.392 $\pm .003$.689		.0753											
	10-407552-18()		10-407552-18B				.453 $\pm .003$		1.017 $\pm .003$		1.314		.1396											
	10-407552-19()		10-407552-19B				.453 $\pm .003$		1.217 $\pm .003$		1.514		.1515											
	10-407552-20()		10-407552-20B				.395 $\pm .002$.595 $\pm .005$.892		.1035											
	10-407552-21()		10-407552-21B				.452 $\pm .005$.687 $\pm .005$.984		.1137											
	10-407552-22()		10-407552-22B				NOT AVAILABLE																	
	10-407552-23()		10-407552-23B				.670 $\pm .005$.938 $\pm .003$		1.235		.1465											
	10-407552-24()		10-407552-24B				$.280^{+.000}$ $-.015$.563 $\pm .005$.860		.0922											
	10-407552-25()		10-407552-25B				$.460^{+.000}$ $-.015$.873 $\pm .005$		1.170		.1254											
	10-407552-26()		10-407552-26B				$.376^{+.000}$ $-.015$		1.000 $\pm .005$		1.297		.1262											
	10-407552-27()		10-407552-27B				.592 $\pm .010$.780 $\pm .010$		1.077		.1307											
	10-407552-28()		10-407552-28B				$.460^{+.000}$ $-.015$.783 $\pm .005$		1.080		.1201											
	10-407552-29()		10-407552-29B				.670 $\pm .005$.988 $\pm .005$		1.285		.1495											
	10-407552-30()		10-407552-30B				.280 $\pm .010$.503 $\pm .010$.800		.0881											
	NOTES: 																							
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DOCUMENT NO. 10-407552				SHEET 2 OF 4				REV. AR																

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