

A-A

**NOTES**

- 1 THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. ⑦ SHELL BE 5 TO 5.5 N · m.
- 2 THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. ⑩ SHELL BE 0.3 TO 0.4 N · m.
- 3 THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. ⑨ SHELL BE 0.5 TO 0.6 N · m.
- 4 LOCTITE 263, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ①, ⑨ AND ⑩ FROM LOOSENING.
- 5 ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑦ TO REF. NO. ① AND THE SOLDER CUP OF REF. NO. ② ARE SHOWN.
- 6 THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS
5	PHOSPHOR BRONZE	NICKEL PLATING	10	STEEL	NICKEL PLATING HEX:1.27
4	POLYPHENYLENE SULFIDE	(BLACK) UL94V-0	9	BRASS	NICKEL PLATING M3×0.5×10
3	POLYPHENYLENE SULFIDE	(BLACK) UL94V-0	8	ALUMINUM ALLOY	MATTE FINISH NICKEL PLATED
2	BRASS	SILVER PLATING 2 $\mu$ m min.	7	ALUMINUM ALLOY	MATTE FINISH NICKEL PLATED
1	ALUMINUM ALLOY	MATTE FINISH NICKEL PLATED	6	ALUMINUM ALLOY	MATTE FINISH NICKEL PLATED

UNITS mm	SCALE 1 : 1	COUNT △	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE

<b>HRS</b> <b>HIROSE</b> <b>ELECTRIC</b> <b>CO., LTD.</b>	APPROVED : E.J. KUNII	13. 04. 05	DRAWING NO.	EDC4-118215-00		
	CHECKED : H.Y. KISHI	13. 04. 05	PART NO.	JR25PH-4P		
	DESIGNED : H.K. NAMAI	13. 04. 05	CODE NO.	CL114-0626-2-00		
	DRAWN : H.K. NAMAI	13. 04. 05		△ 1/1		