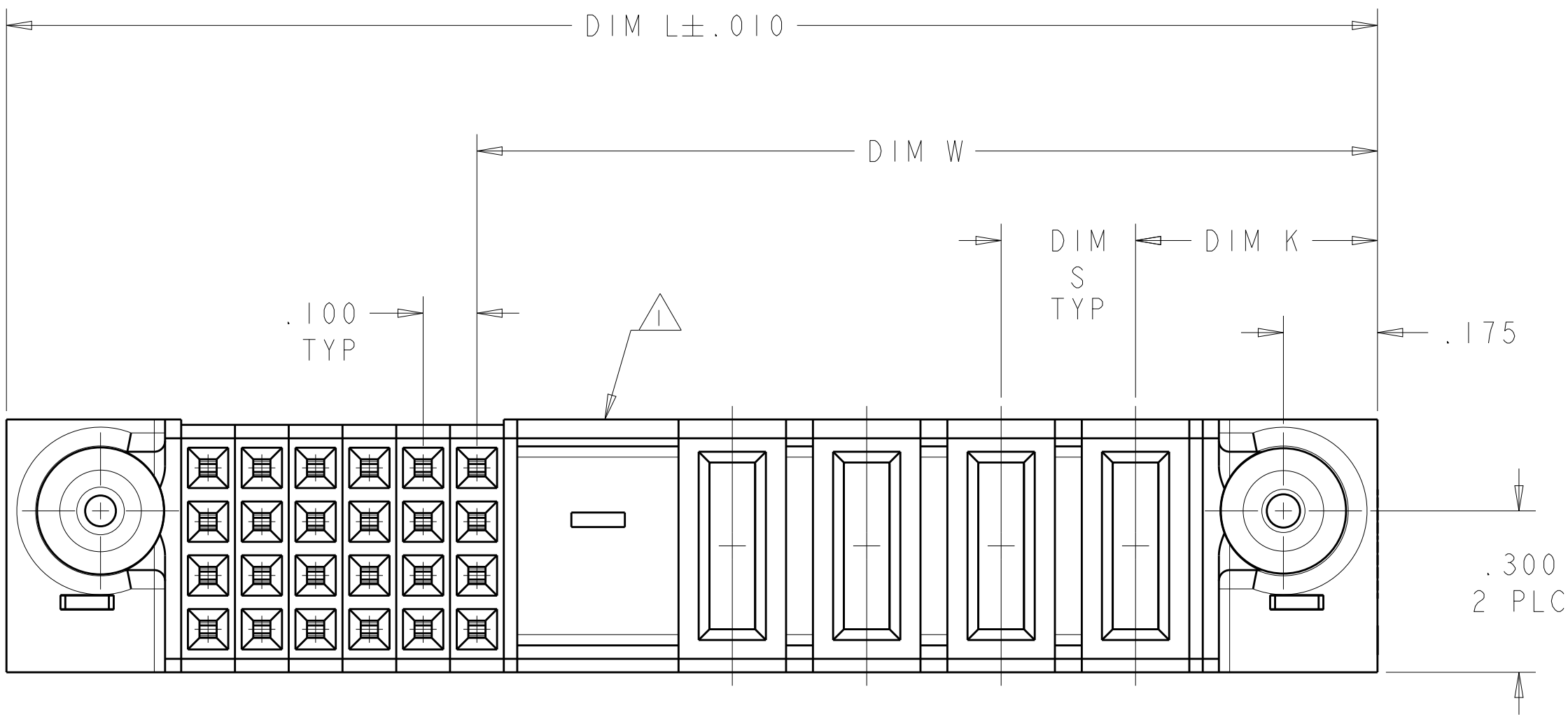
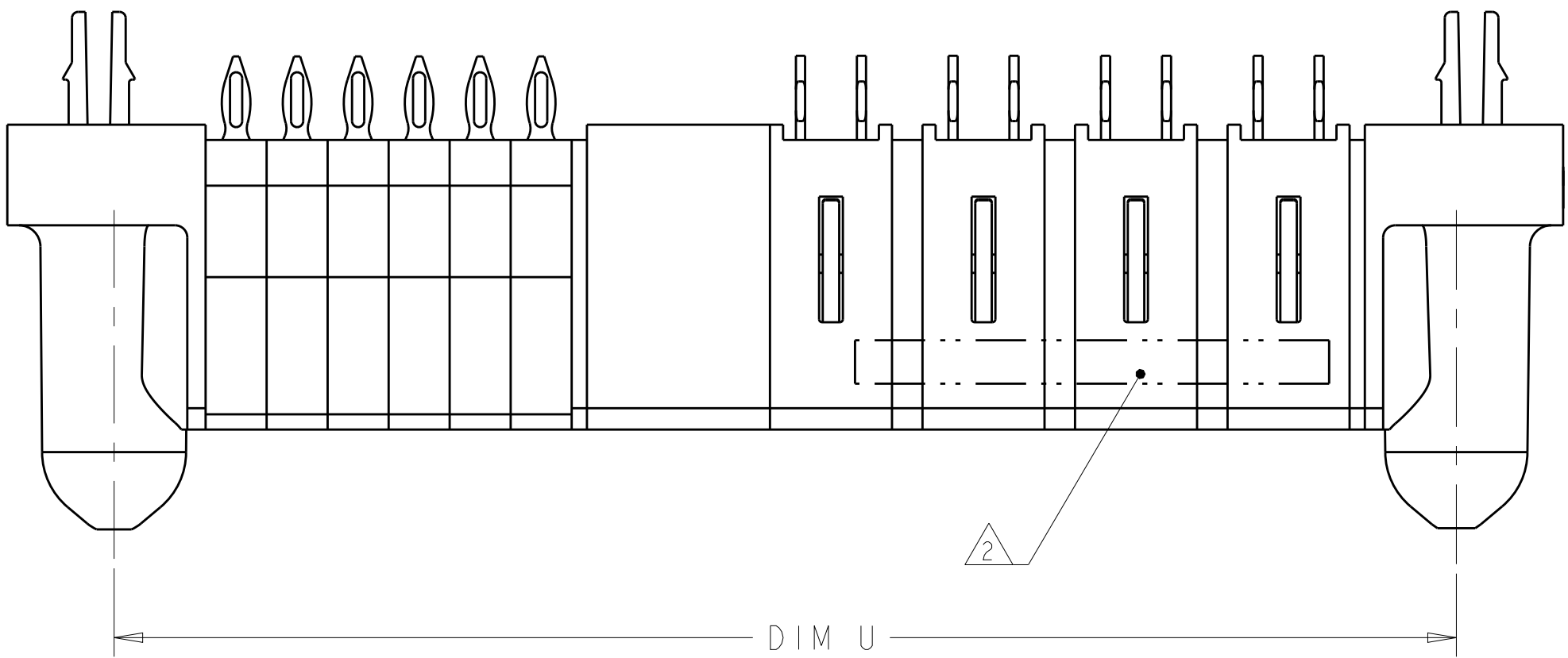
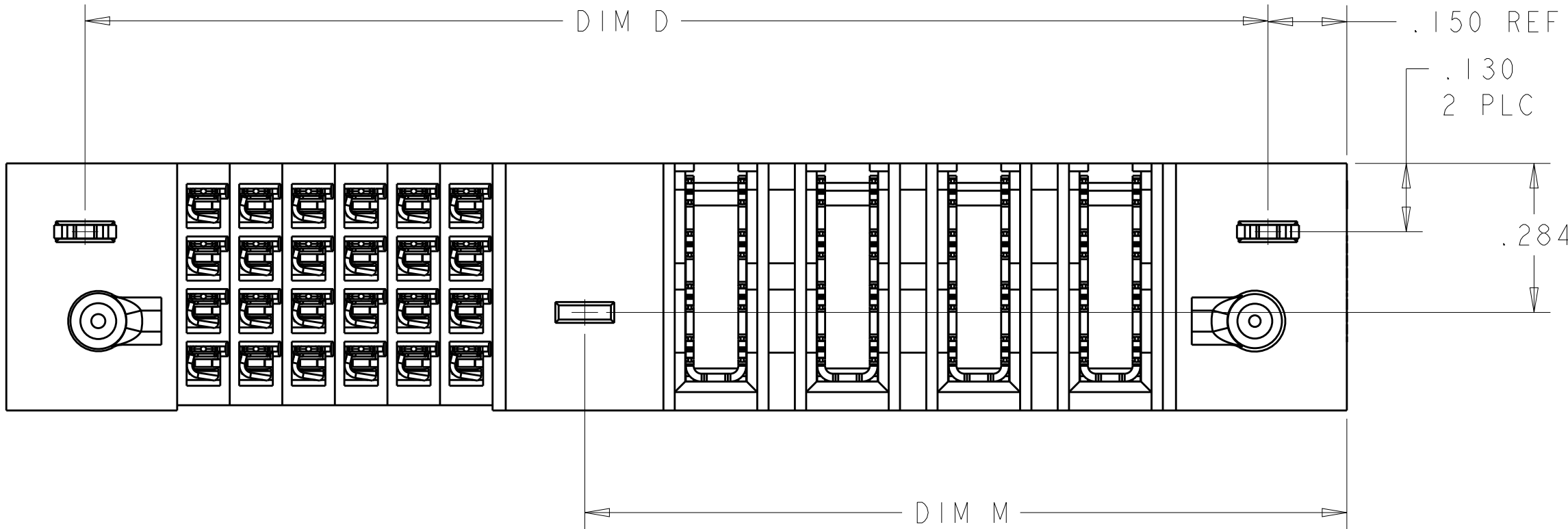
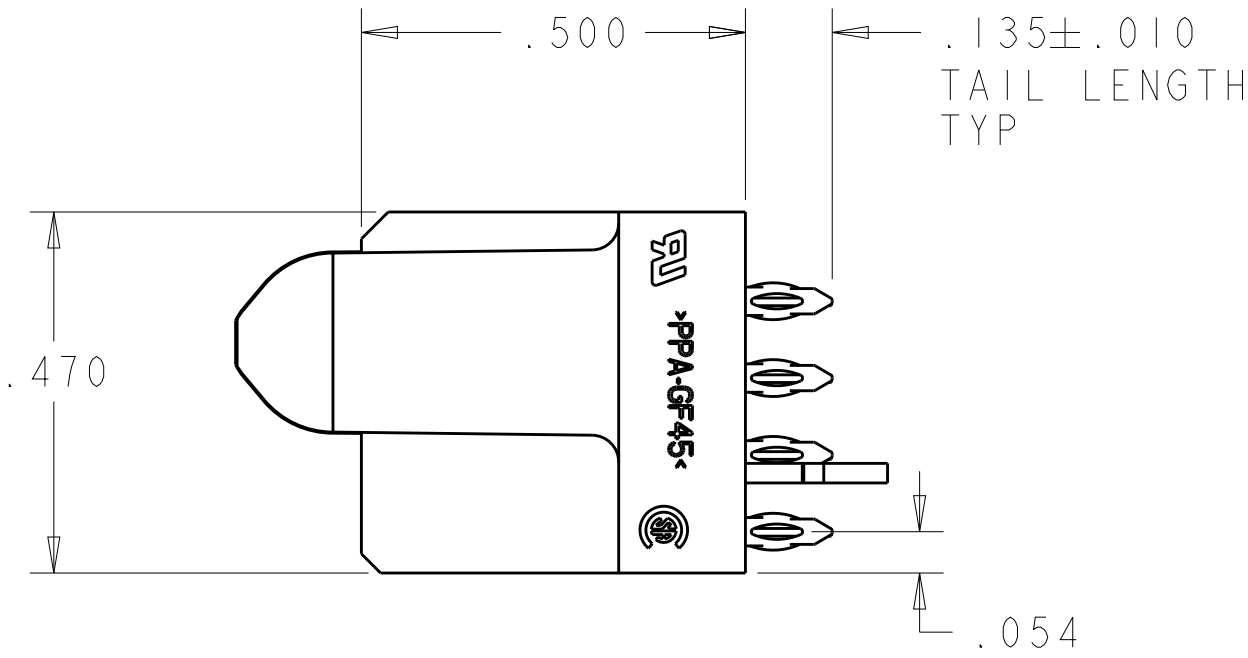


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
ES	00		F2	REV PER ECR-11-021537	24OCT2011	CZ	SZ
			F3	ADDED THE DASH NUMBER -2	19JAN2012	ML	SZ
			F4	ADVISED	19MAR2013	ML	SZ



- 1 OPTIONAL CENTER MODULE, WITH Ø.150 THRU HOLE OR HOLD DOWN FEATURE
- 2 "AMP", PART NUMBER, AND DATE CODE TO BE MARKED IN AREA SHOWN, FAR SIDE
- 3 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0
SIGNAL CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 4 CONTACT PLATING:
NOBLE METAL PLATED ON THE CONTACT FUNCTIONAL AREA
OF POWER AND SIGNAL CONTACTS.
- 5 MECHANICAL CONNECTOR KEEP OUT ZONE
- 6 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- 7 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES
- 8 PCB - .0453 +/- .0010 DRILLED HOLES PLATED WITH .0003 MIN Sn
OVER .001 TO .003 PLATING TO ACHIEVE A .040 DIA HOLE
- 9 VARIABLE DIMENSIONS SHOWN ON VIEW (SHEETS 4 AND 5).
- 10 NOT RELEASE FOR PRODUCTION.



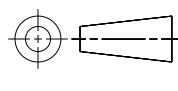
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.GRZYBOWSKI CHK M.PERCHERKE APVD M.PERCHERKE	24JAN05 24JNA05	TE Connectivity	
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC 108-1973	APPLICATION SPEC 114-13038	NAME VERTICAL RECEPTACLE ASSEMBLY WITH GUIDES, PRESS FIT MULTI-BEAM XL	
MATERIAL	FINISH	WEIGHT	CUSTOMER DRAWING	SIZE A1	RESTRICTED TO -
SCALE 4:1		SHEET 1	OF 8	REV F5	

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
ES	00	-	-	SEE SHEET 1	-	-	-

F1	NO	-	-	1.900	.250	1.375	2.250	.450	4P + 24S	2-6450552-0
F	NO	-	-	2.950	.200	2.425	3.300	.450	10HDP + 24S	1-6450552-9
F	YES	-	1.900	1.850	.250	1.825	2.200	.450	7HDP + 4S	1-6450552-8
	NO	-	-	4.600	.250	3.875	4.950	.450	14P + 32S	1-6450552-2
	NO	-	-	5.100	-	2.375	5.450	.450	8P + 112S	1-6450552-0
	NO	-	-	3.800	-	3.175	4.150	.450	12P + 28S	6450552-9
F2	NO	-	-	2.275	-	1.750	2.625	.450	5P + 24S	6450552-8
	NO	-	-	2.825		2.300	3.175	.475	3ACP + 4P + 24S	6450552-7
	NO	-	-	2.900	.250	2.375	3.250	.450	8P + 24S	6450552-6
	NO	-	-	3.225		2.675	3.575	.525	3ACP + 6P + 24S	6450552-5
	NO	-	-	2.900	.250	2.375	3.250	.450	8P + 24S	6450552-4
F3	NO	-	3.150	3.100	.250	.875	3.450	.450	2P + 92S	6450552-2
	NO	-	-	2.925	.250	2.375	3.275	.450	8P + 24S	6450552-1
	RETENTION CLIP	M	D	U	S	W	L	K	DESCRIPTION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
INCHES



MATERIAL
-

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±.2
1 PLC ±.1
2 PLC ±.01
3 PLC ±.005
4 PLC ±.0020
ANGLES ±2°
FINISH -

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN
R.GRZYBOWSKI

CHK
M.PERCHEKKE

APVD
M.PERCHEKKE

PRODUCT SPEC
108-1973

APPLICATION SPEC
114-13038

WEIGHT
-

CUSTOMER DRAWING

24JAN05

24JNA05

-

NAME

VERTICAL RECEPTACLE ASSEMBLY
WITH GUIDES, PRESS FIT
MULTI-BEAM XL

SIZE
A1

CAGE CODE
100779

DRAWING NO
6450552

RESTRICTED TO
-

SCALE
4:1

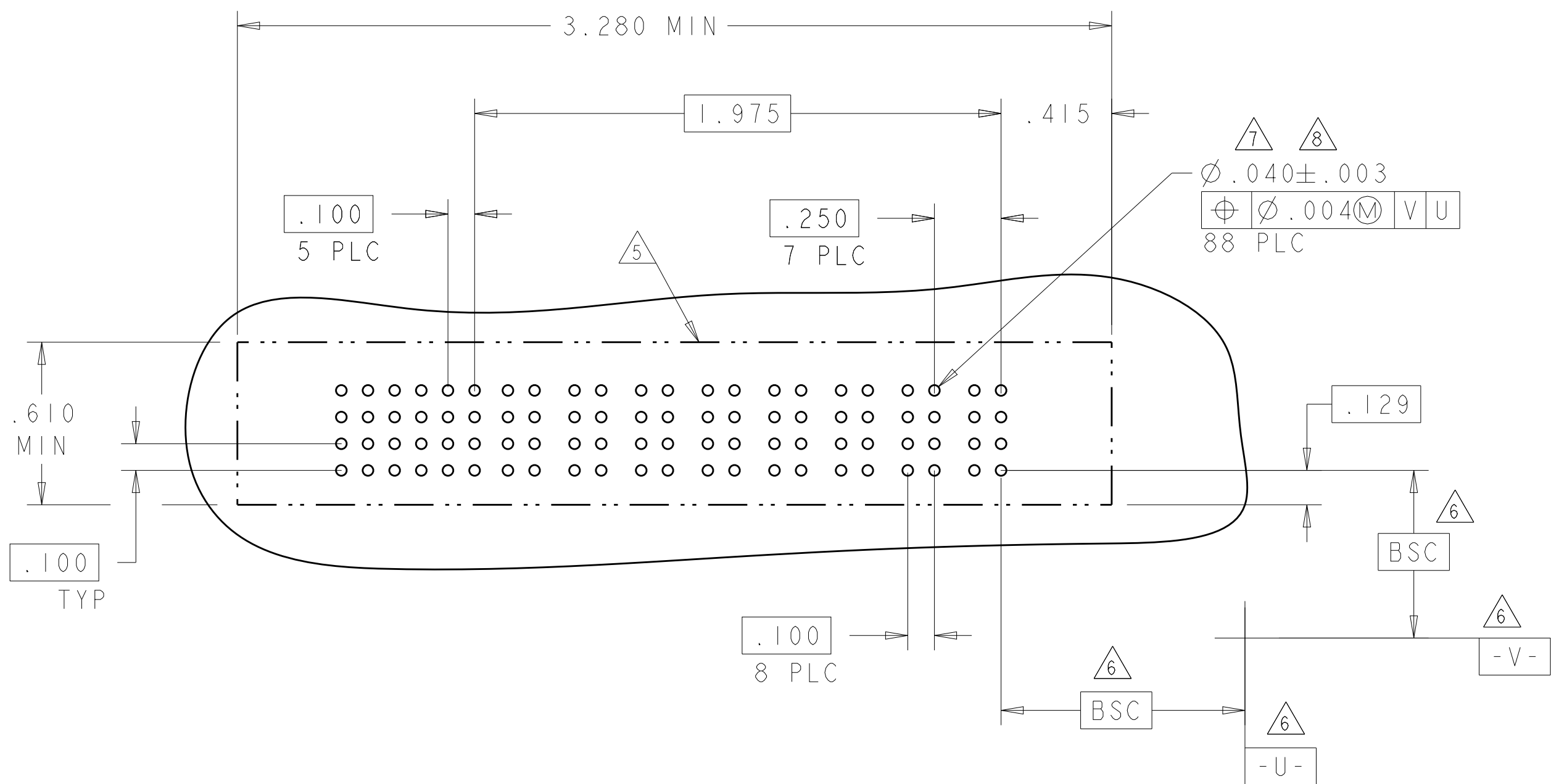
SHEET
2

OF
8

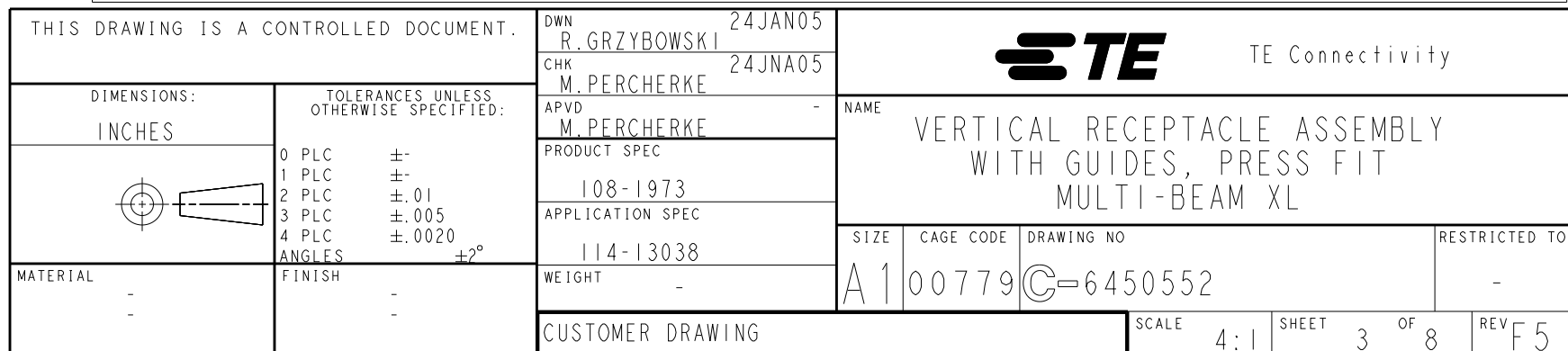
REV
F5

TE Connectivity

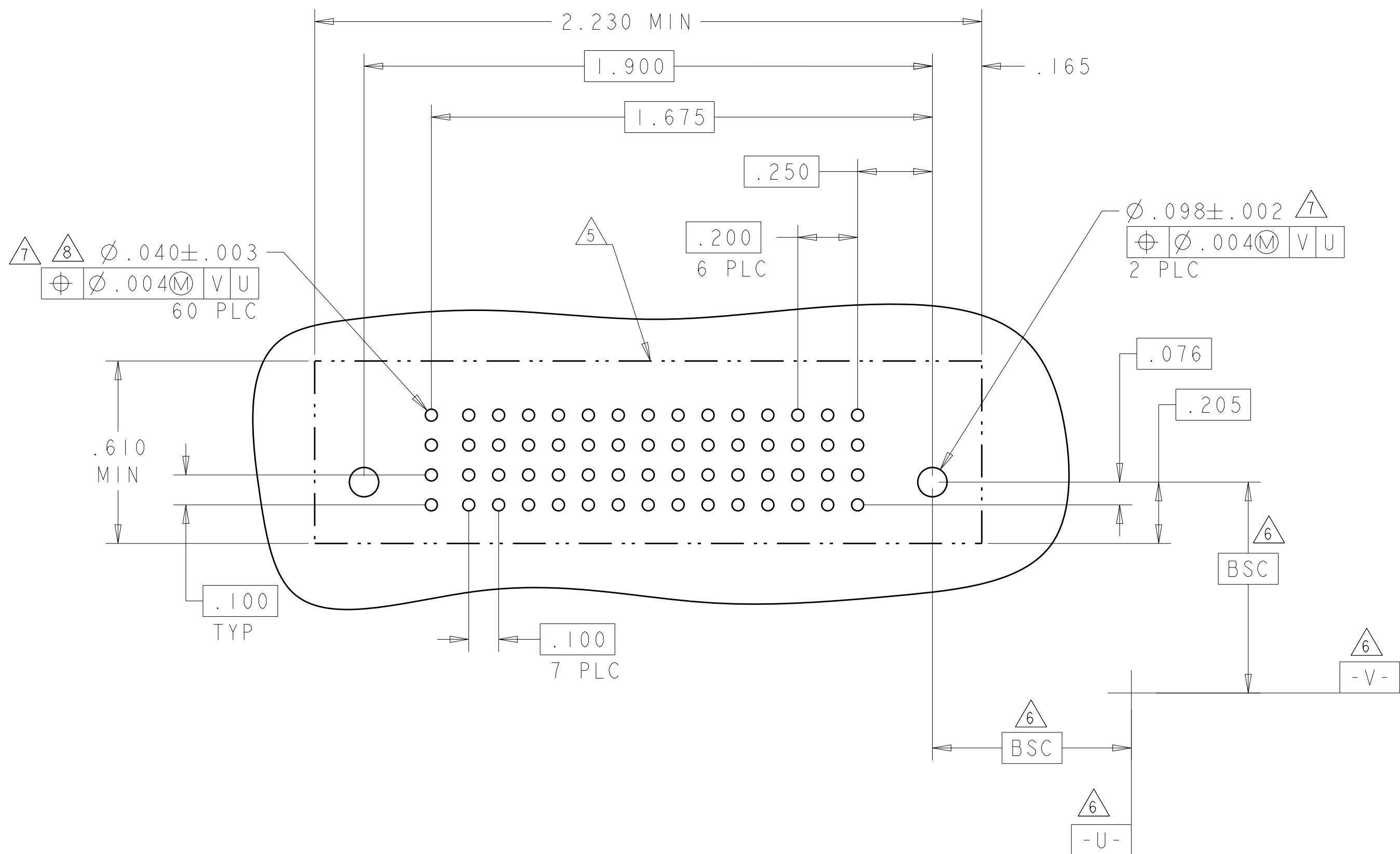
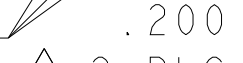
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6450552-6	D C B A		AP	AP	AP	AP	AP	AP	AP														
			AP	AP	AP	AP	AP	AP	GS								GS	GP	GP	GP	GP	GS	GS
			AP	AP	AP	AP	AP	AP															
			AP	AP	AP	AP	AP	AP															
8P + 24S																							



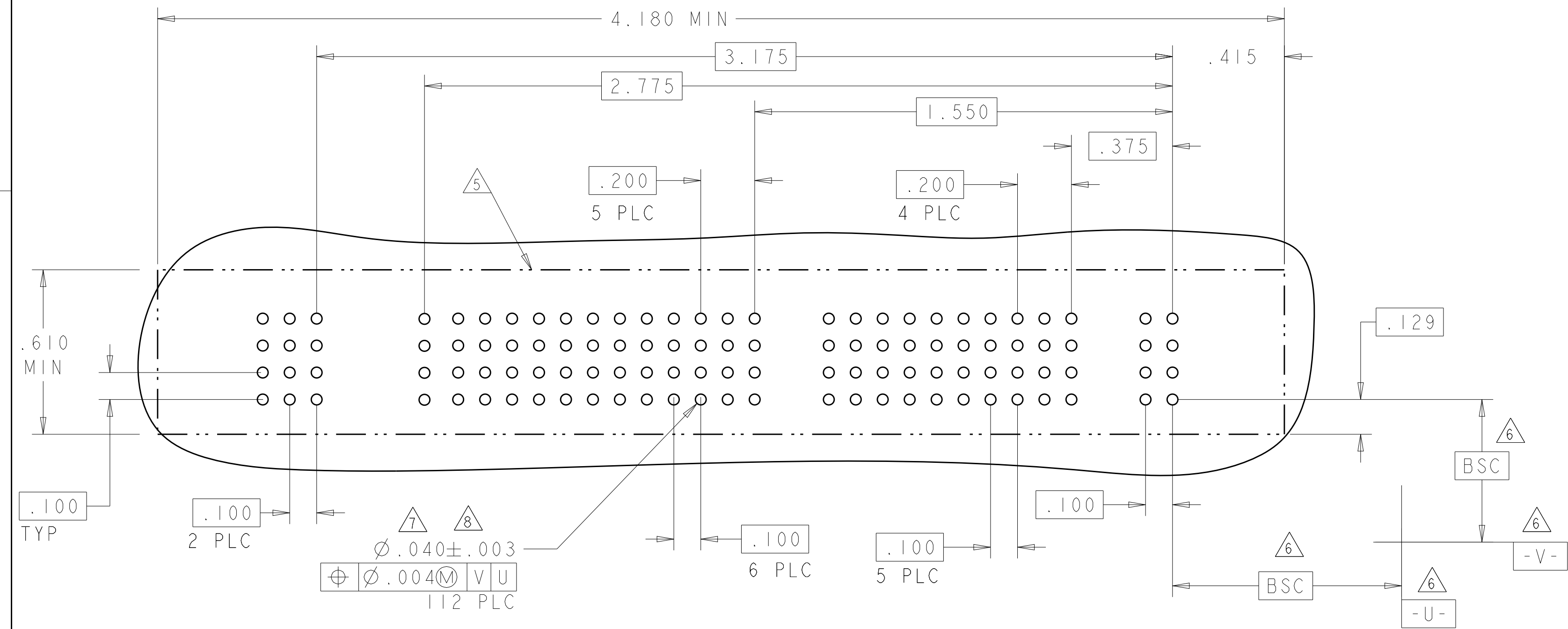
BP	.165	SIGNAL PRESS FIT	A.B.C.D
AP	.135	SIGNAL PRESS FIT	A.B.C.D
HP	.165	POWER PRESS FIT (MFBL)	
HS	.165	POWER PRESS FIT (STD)	
GP	.135	POWER PRESS FIT (MFBL)	-
GS	.135	POWER PRESS FIT (STD)	-
CODE	TAIL LENGTH	DESCRIPTION	ROW
CONTACT			



PART NUMBER	ROWS		SIGNAL	POWER								
			I	P7	P6	P5	P4	P3	P2	P1		
1-6450552-8	D C B A		AP									
			AP									
			AP									
			AP									
7HDP + 4S												

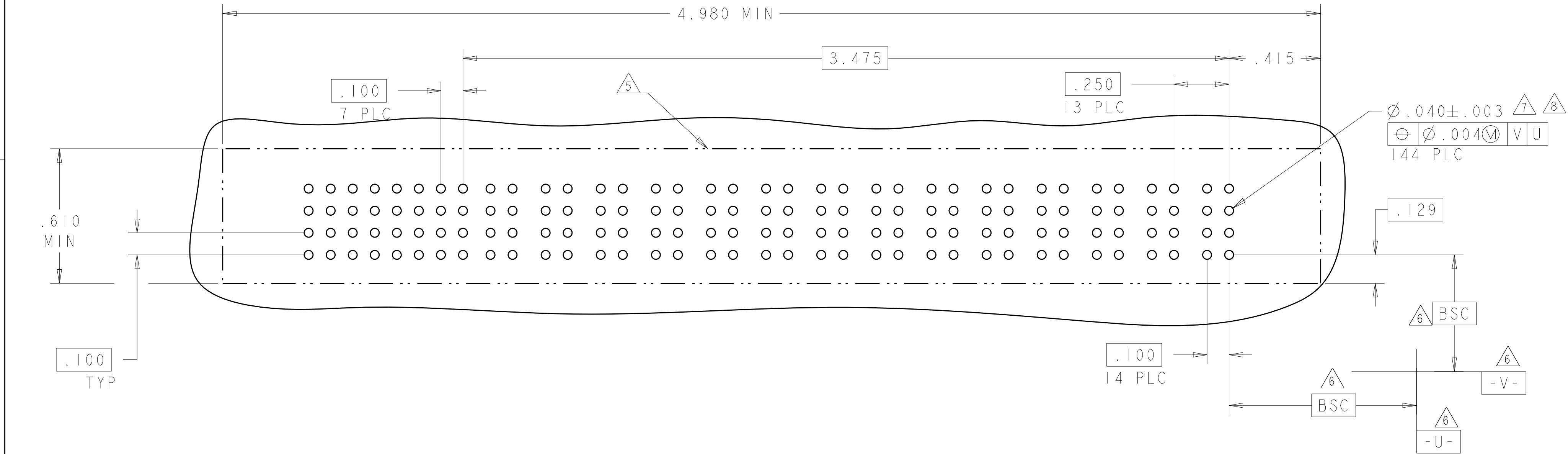


NO CONTACTS LOADED-



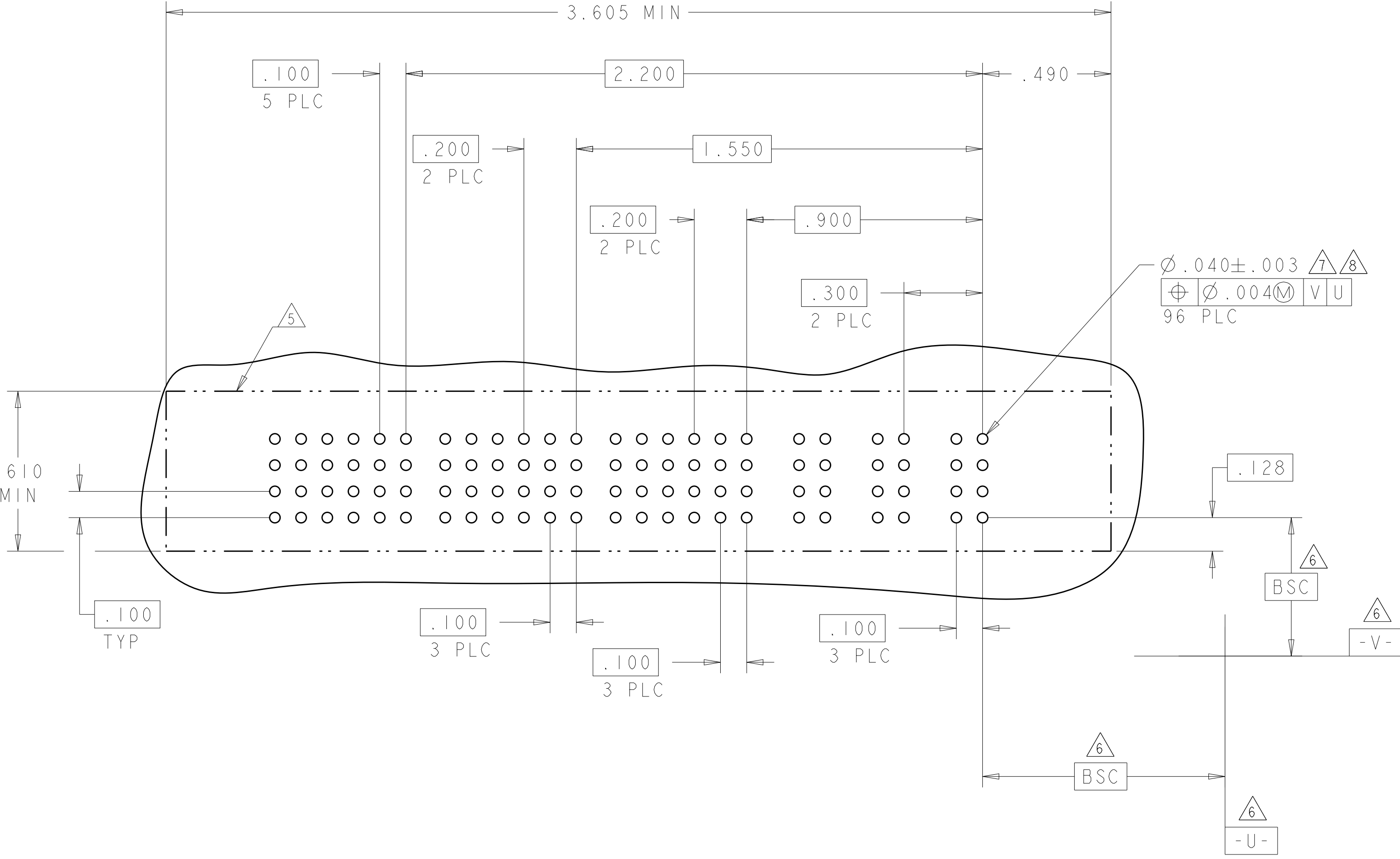
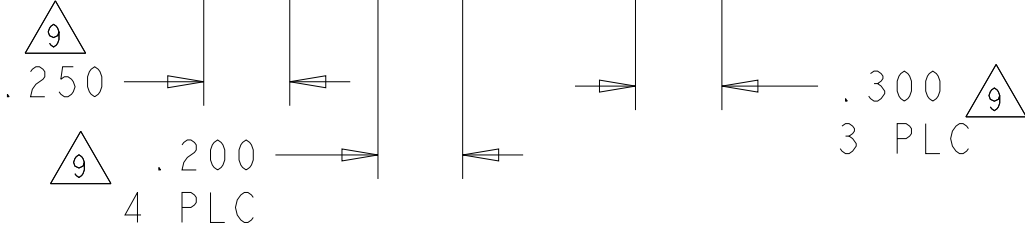
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG R. GRZYBOWSKI	24JAN05		
		CHEG M. PERCHERKE	24JAN05	 TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		Ø PLC ± .01 PLC ± .01 PLC ± .005 PLC ± .002 ANGLES ± 0°	FWD M. PERCHERKE PRODUCT SPEC 108-1973 APPLICATION SPEC 114-13038	VERTICAL RECEPTACLE ASSEMBLY WITH GUIDES, PRESS FIT MULTI-BEAM XL	
MATERIAL	FINISH	WEIGHT	SIZE	CAGE CODE	DRAWING NO
-	-	-	A1	100779	C=6450552
CUSTOMER DRAWING			RESTRICTED TO		
			SCALE	SHEET	REV
			4:1	4 OF 8	F5

PART NUMBER	ROWS		SIGNAL								POWER																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
			8	7	6	5	4	3	2	1	P14	P13	P12	P11	P10	P9	P8	P7	P6	P5	P4	P3	P2	P1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																														
1-6450552-2	D C B A		A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P

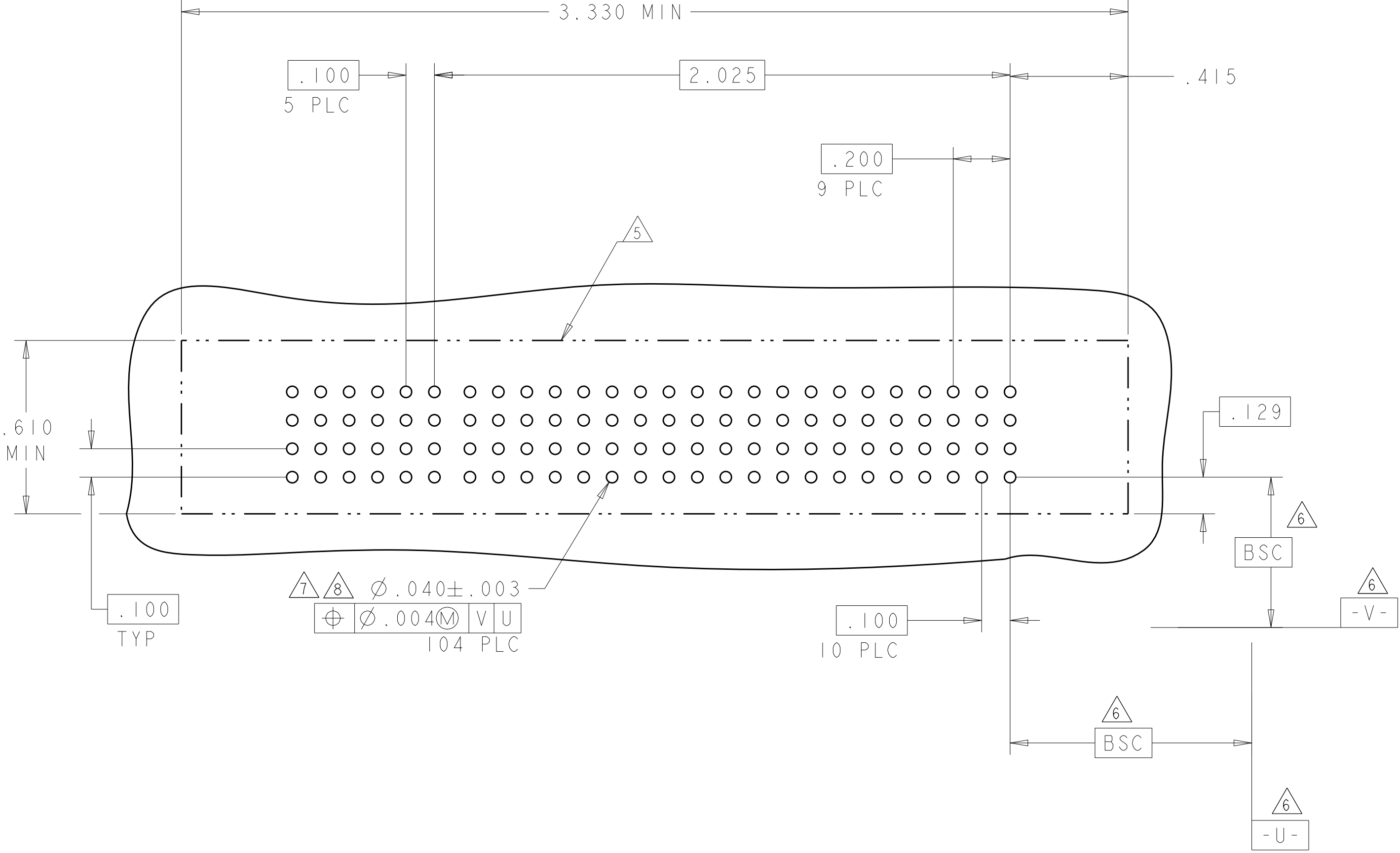
4805 (3/11)

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
ES	00	-	-	SEE SHEET 1	-	-	-

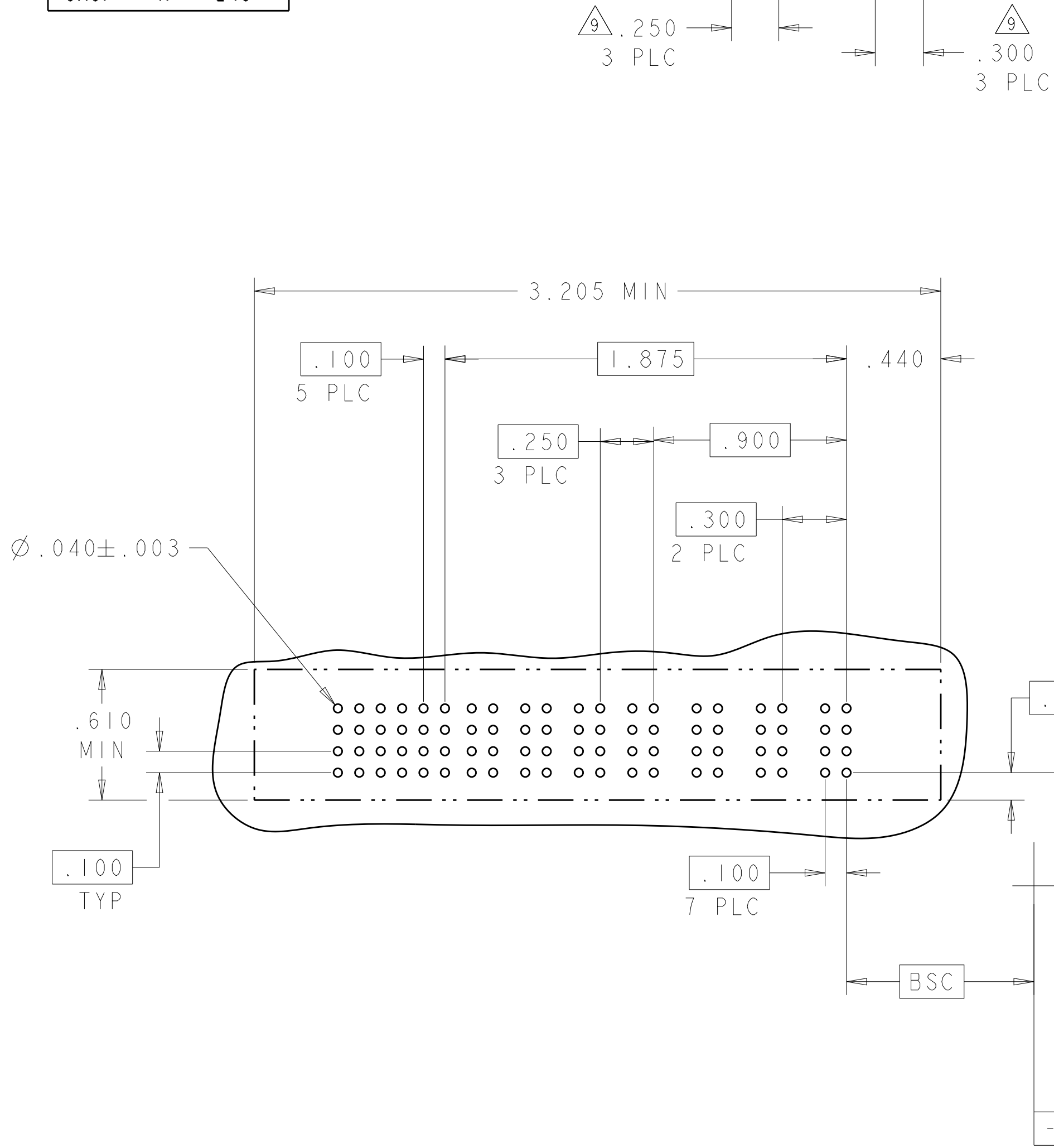
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6450552-5	D C B A	 	B	P	B	P	B	P	B	P	B	P	B	P	B	P	B	P	 
			B	P	B	P	B	P	B	P	B	P	B	P	B	P	B	P	
			B	P	B	P	B	P	B	P	B	P	B	P	B	P	B	P	
			B	P	B	P	B	P	B	P	B	P	B	P	B	P	B	P	
3ACP + 6P + 24S																			



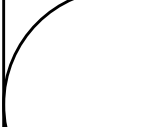
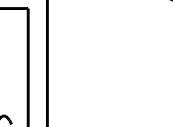
PART NUMBER	ROWS		SIGNAL							POWER																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
			6	5	4	3	2	1	PI0	P9	P8	P7	P6	P5	P4	P3	P2		PI																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																		
1-6450552-9	D C B A		A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A	P	A



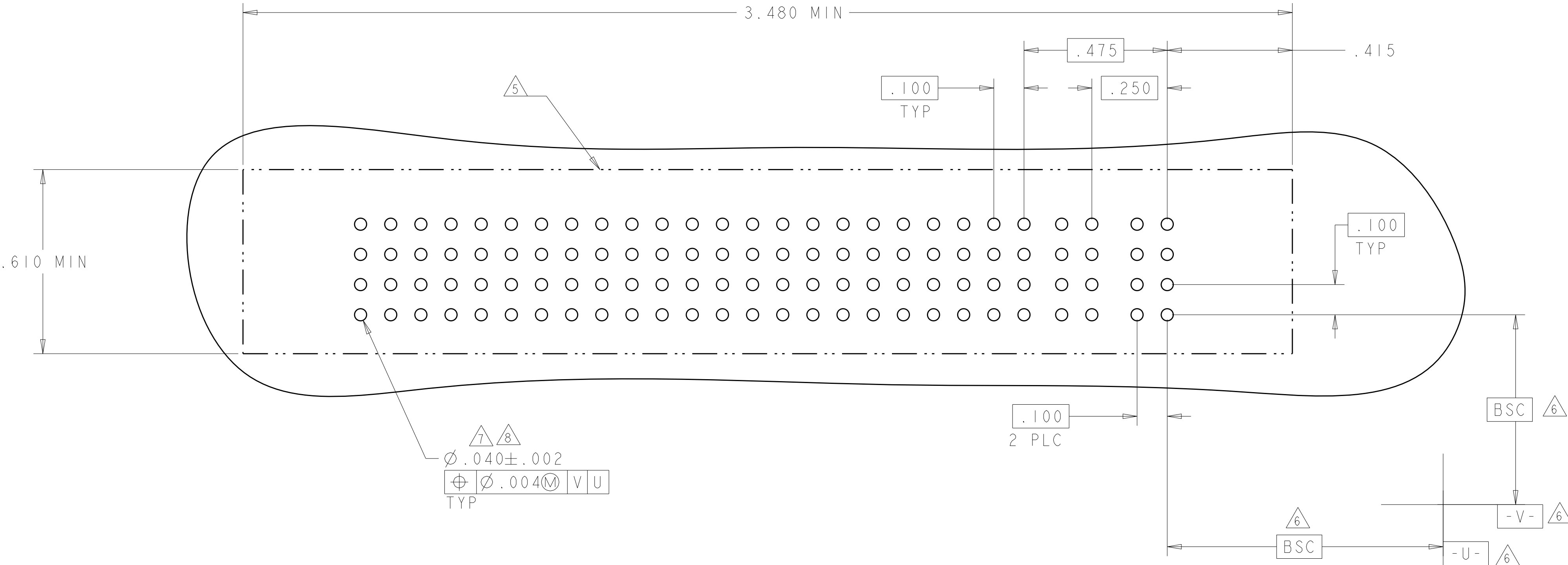
PART NUMBER	ROWS		SIGNAL							POWER														
			6	5	4	3	2	1	P7	P6	P5	P4	P3	P2	P1									
6450552-7	D C B A		A	P	A	P	A	P	A	P	A	P	A	P	A	P								
			A	P	A	P	A	P	A	P	A	P	A	P	A	P								
			A	P	A	P	A	P	A	P	A	P	A	P	A	P								
			A	P	A	P	A	P	A	P	A	P	A	P	A	P								
3ACP + 4P + 24S																								



LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

PART NUMBER	ROWS		S I G N A L																							POWER				
			23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	P2	P1			
6450552-2	D C B A		AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	GP	GS			
			AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP				AP	
			AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP				AP	AP
			AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP				AP	AP
2P + 92S																														

F3



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. GRZYBOWSKI	24JAN05	TE Connectivity	
		CHK M. PERCHERKE	24JNA05		
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	VERTICAL RECEPTACLE ASSEMBLY WITH GUIDES, PRESS FIT MULTI-BEAM XL
				PRODUCT SPEC	
				APPLICATION SPEC	
				WEIGHT	
MATERIAL -		FINISH -		CUSTOMER DRAWING	
				SCALE 4:1	SHEET 8 OF 8
				REV F5	