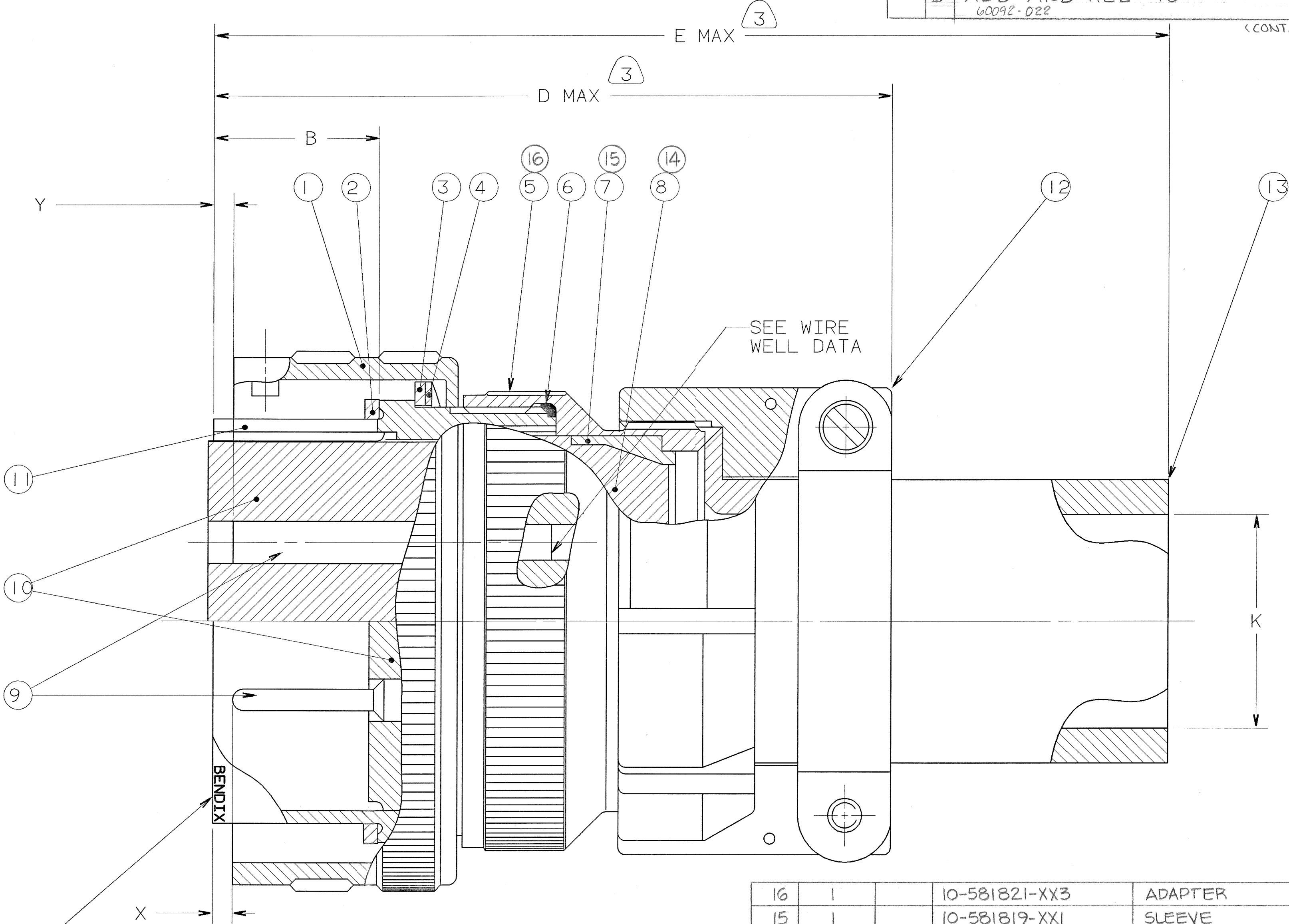
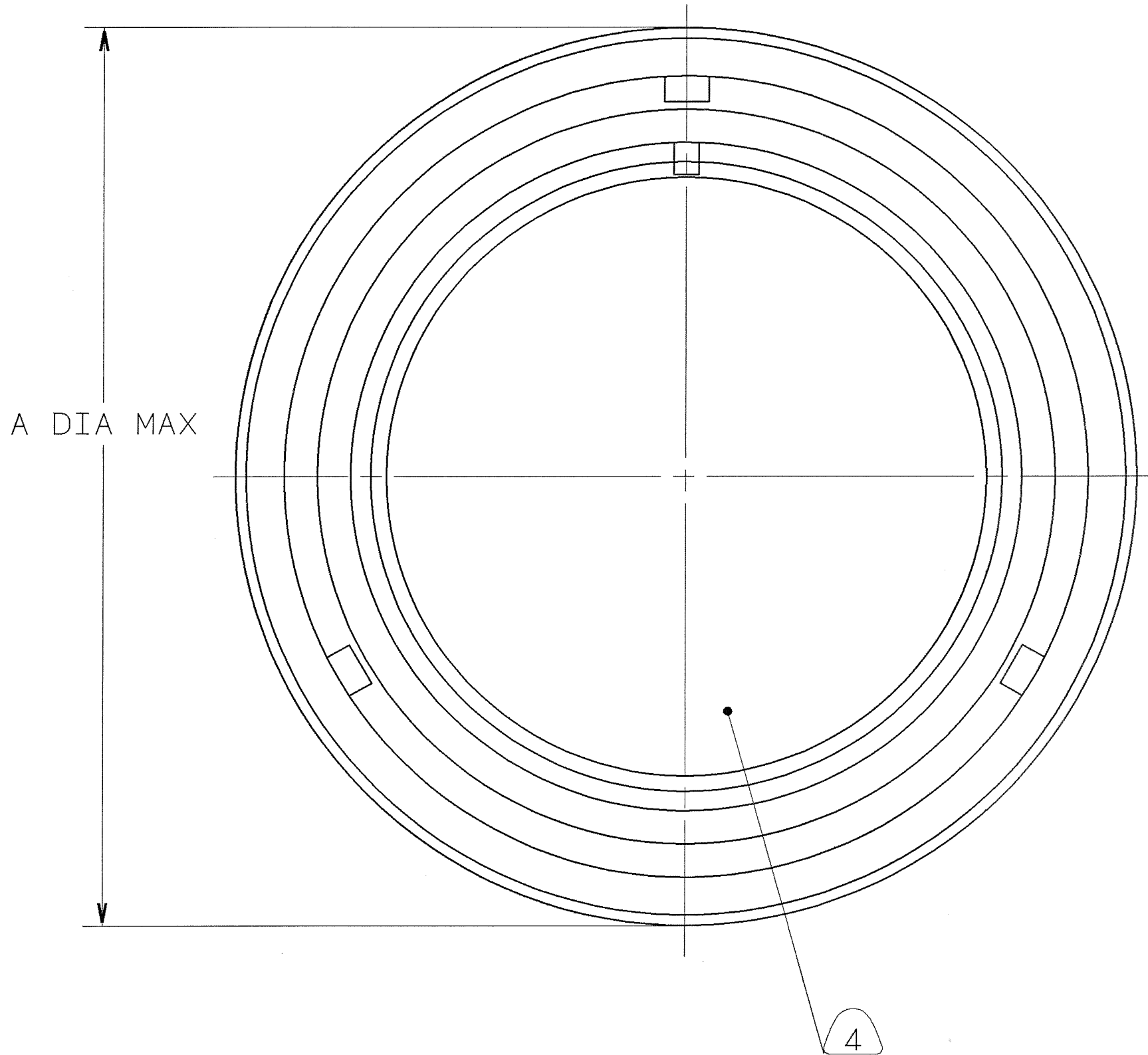


CONTACT SIZE	SHELL SIZE	X	Y ±.040
16 SHORT	10SL, 14S, 16S	.087±.039	.079
16 LONG	16 THRU 40	.260 ⁺ .052 .041	.102
12	16 THRU 40	.118 ⁺ .039 .056	.102
4,8,0	16 THRU 40	.091±.039	.102



BLACK INK STAMP PER 9-3856-5 "BENDIX", GT NUMBER (SEE COLUMN) & DATE CODE (9-3895) CHARACTERS TO BE .062-.094 HIGH.
EXAMPLE:
BENDIX GTC06F22-15P 8947

16	1	10-581821-XX3	ADAPTER	13
15	1	10-581819-XX1	SLEEVE	13
14	1	SEE COLUMN	GROMMET	12,13
13	1	SEE COLUMN	SLEEVE	
12	1	SEE COLUMN	CABLE CLAMP	
11	1	SEE COLUMN	SHELL	
10	1	10-748XX-XXX	INSERT	
9	SEE NOTE 10			
8	1	10-607XX-XX	GROMMET	14
7	1	10-564869-XX	SLEEVE, COMPRESSION	14
6	1	10-101379-XX1	GASKET	9
5	1	10-564867-XX3	ADAPTER	3,14
4	1	10-564859-XX	WAVED, WASHER	
3	1	10-564860-XX	WASHER, SKID	
2	1	10-564843-XX1	GASKET	
1	1	10-564856-XX3	COUPLING NUT	

FIND NO.	QTY REQD.	FSCM NO.	PART NUMBER	DESCRIPTION	NOTE REF.
PARTS LIST					
SPECIFICATIONS		SIGNATURES	DATES	AMPHENOL CORPORATION BENDIX CONNECTOR OPERATIONS SIDNEY, N.Y.	
MATERIAL SPEC.		PREPARED MCELLIGOTT	08/29/90	CONNECTOR, ELECTRICAL, PLUG, REVERSE BAYONET COUPLING, TYPE GTC06F()-()	
N/A		CHECKED 1-17-91			
		APPROVED 1-17-91			
PROCESS SPEC.		APPROVED 1-17-91		SIZE D 77820	FSCM NO. 71-580510/529
SEE NOTE 5		1ST PART NO. 71-580512-04S	SCALE NONE	WT.	REF 71-580570/589
				SHEET 1 OF 2	

UNLESS OTHERWISE SPECIFIED
LINEAR DIMENSIONS ARE IN INCHES.
TOLERANCES: .XXX±.010,
.XX ±.03, .X ±.1, ANGLES ±2°.
OTHER STANDARDS PER 9-3800
AND DOD-D-1000. NOTE REF= XX

COMPANY ID:	2
CODED/MS/CUST:	Y
INTERNAL:	N
LOTNO:	N
DATE CODE:	9-3895
SEE PRINT:	N
N/A	
N/A	
NEXT ASSEMBLY	

SEE SHEET 2.
NOTES:

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TAB.

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B

A

ASSEMBLY NUMBER	SHELL SIZE	GT NUMBER	SHELL	CABLE CLAMP	SLEEVE	A DIA MAX	B ±.005	D MAX	E MAX	K DIA MIN	GROMMET PART NUMBER
71-580510-()	8S	NOT AVAILABLE									
71-580511-()	10S	NOT AVAILABLE									
71-580512-()	10SL	GTC06F10SL-()	10-580915-113	10-824810- 4	10-824802- 4	.897	.531	2.165	4.724	.218	10-581825-()
71-580513-()	12S	NOT AVAILABLE									
71-580514-()	12	NOT AVAILABLE									
71-580515-()	14S	GTCC6F14S-()	10-37266-14	10-824810- 7	10-824802- 6	1.150	.531	2.362	4.724	.310	10-581827-()
71-580516-()	14	NOT AVAILABLE									
71-580517-()	16S	GTC06F16S-()	10-37266-16	10-824810- 8	10-824802- 8	1.260	.531	2.756	4.724	.435	10-581829-()
71-580518-()	16	GTC06F16-()	10-37266-17	10-824810- 8	10-824802- 8	1.260	.719	2.756	4.921	.435	10-581830-()
71-580519-()	18	GTC06F18-()	10-37266-18	10-824810-10	10-824802-10	1.437		2.953	4.921	.560	10-581831-()
71-580520-()	20	GTC06F20-()	10-37266-20	10-824810-12	10-824802-12	1.571		2.953	4.921	.623	10-581832-()
71-580521-()	22	GTC06F22-()	10-37266-22	10-824810-12	10-824802-12	1.697		2.953	4.921	.623	10-581833-()
71-580522-()	24	GTC06F24-()	10-37266-24	10-824810-16	10-824802-16	1.835		3.543	4.921	.748	10-581834-()
71-580523-()	28	GTC06F28-()	10-37266-28	10-824810-16	10-824802-16	2.102		3.543	4.921	.748	10-581835-()
71-580524-()	32	GTC06F32-()	10-37266-32	10-824810-20	10-824802-20	2.366		3.543	4.921	.935	10-581836-()
71-580525-()	36	GTC06F36-()	10-37266-36	10-824810-24	10-824802-24	2.610		3.937	5.315	1.248	10-581837-()
71-580526-()	40	GTC06F40-()	10-37266-40	10-824810-28	10-824802-28	2.850		4.921	5.709	1.375	10-581838-()
71-580527/529		NOT AVAILABLE									

TO COMPLETE, ADD APPLICABLE INSERT
ARRANGEMENT SUFFIX PER 9-2437

WIRE WELL DATA						
CONTACT SIZE	0	4	8	12	16	16M
WELL DIA	.453±.005	.281 ^{+.005} _{-.004}	.179 ^{+.004} _{-.002}	.098 ^{+.004} _{-.000}	.063 ^{+.004} _{-.000}	.063 ^{+.004} _{-.000}
WELL DEPTH ^{+.031} _{-.000}	.592	.500	.500	.250	.250	.250

7. FOR MATING CONNECTOR ASSEMBLIES, SEE 71-580960/979 & OTHERS.

6. SEE WORK ORDER FOR PERMISSIBLE ADDITIONAL OR ALTERNATE STAMPING.

5. PROCESS SPEC:
ASSY 9-9238
TEST 9-3106-18
9-3856-5,9-3895,9-2437,9-1936

4. INSERT ARE NOT REMOVABLE.

3. DRAWING ILLUSTRATES FINAL ASSEMBLY. FOR STORAGE & SHIPPING, ADAPTER & SLEEVE MUST BE LOOSELY COUPLED.

2. FOR CONTACT SIZE, SPACING & SERVICE RATING, SEE MIL-STD-1651 OR L-11908-()/L-11948-().

1. UNITS MEET THE APPLICABLE REQUIREMENTS OF MIL-C-5015.
14. INDICATED ITEMS (F/NS 5,7, & 8) ARE APPLICABLE TO CONNECTORS CONTAINING CONTACT ARRANGEMENTS OTHER THAN THOSE SPECIFIED IN NOTE 13.

13. INDICATED ITEMS F/NS 14,15 & 16 ARE APPLICABLE TO CONNECTORS CONTAINING CONTACT ARRANGEMENTS WITH SIZES 4 & 8.

12. TO COMPLETE INDICATED GROMMET PART NO., ADD APPLICABLE ARRANGEMENT SUFFIX.

11. PACKAGE PER PRODUCTION PROCESS SHEET.

10. SEE SEPARATE PARTS LIST FOR COMPONENT PART NUMBERS AND QUANTITIES.

9. APPLY A LIGHT FILM OF LUBRICANT 9-1936 TO GASKET.

8. FOR FINAL INSTALLATION, ALL UNUSED GROMMET HOLES MUST BE FILLED WITH THE APPROPRIATE SIZE SEALING PLUG.

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SIZE	FSCM NO.	REV.
D	77820	F
SCALE	WT.	REF.
		SHEET 2

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