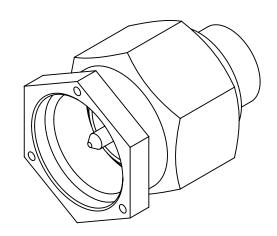
## PRODUCT DATA DRAWING

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
Α	DCN 41742	10/15	
В	DCN 51976	09/22	SEE PDM





BODY &

COUPLING NUT:

STAINLESS STEEL PER AMS-5640,

ALLOY UNS S30300, TYPE 1

CONTACT: BRASS PER ASTM B16, ALLOY UNS No. C36000

BERYLLIUM COPPER PER ASTM B196, LOCK RING:

ALLOY No. UNS C17300, TD04

PTFE PER ASTM D1710, TYPE I, GRADE 1, CLASS B **INSULATOR:** 

SILICONE RUBBER PER A-A-59588, CLASS 2B, GRADE 60/70 GASKET:

FINISH:

**COUPLING NUT:** PASSIVATED PER AMS-2700

GOLD PER MIL-DTL-45204, TYPE II, GRADE C, CLASS 1; OVER NICKEL PER AMS-QQ-N-290, CLASS 1, .00005" MIN BODY:

GOLD PER ASTM B488, TYPE II, CONTACT:

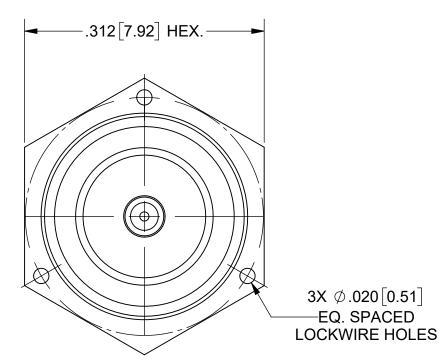
CODE C, CLASS 1.27, ÓVER NICKEL

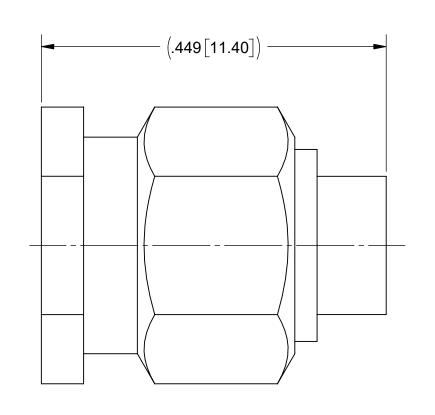
PER AMS-QQ-N-290, CLASS 1, .00005" MIN.

**PERFORMANCE:** 

IMPEDANCE: 50 OHMS

FREQ. RANGE: DC TO 18.0 GHz.





MATER	IAL: SE	E NOTES	3
FINISH:	SE	E NOTES	3
SURFA	SURFACE AREA: N/A		
	PROPI	RIETARY	
IS THE ANY RE WITHO	SOLE PROPERT PRODUCTION IN	NTAINED IN THIS Y OF SV MICROW N PART OR AS A N N PERMISSION OF PROHIBITED.	AVE,

DIMENSIONS ARE IN INCHES TOLERANCES:
FRACTIONAL: ±1/64 ANGULAR: X° ±1°C X°X' +15'
DECIMAL: .X ±.030 .XX ±.010 .XXX ±.005
INTERPRET DIMENSIONS AND TOLERANCES

PER ASME Y14.5M - 1994 THIRI

RD ANGLE PROJECTION	DRAWN:	DC 08/23/90
	CHECKED:	SEE PDM
	APPROVED:	SEE PDM

UNLESS OTHERWISE SPECIFIED

1) ALL DIMENSIONS ARE IN INCHES [MILLIMETERS]
2) ALL DIMENSIONS ARE AFTER PLATING
3) BREAK CORNERS & EDGES 005 R. MAX.
4) CHAM. 15T & LAST THREADS.
5) SURFACE ROUGHNESS 63-MIL-STD-10.
6) DIA. 'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R.
7) REMOVE ALL BURRS



SMA PLUG SOLDER-ON FOR Ø.141 S.R. CABLE

SIZE <b>B</b>	DWG. NO.	M39012/79	9B3002
S	CALE: 8:1		SHEET 1 OF 1