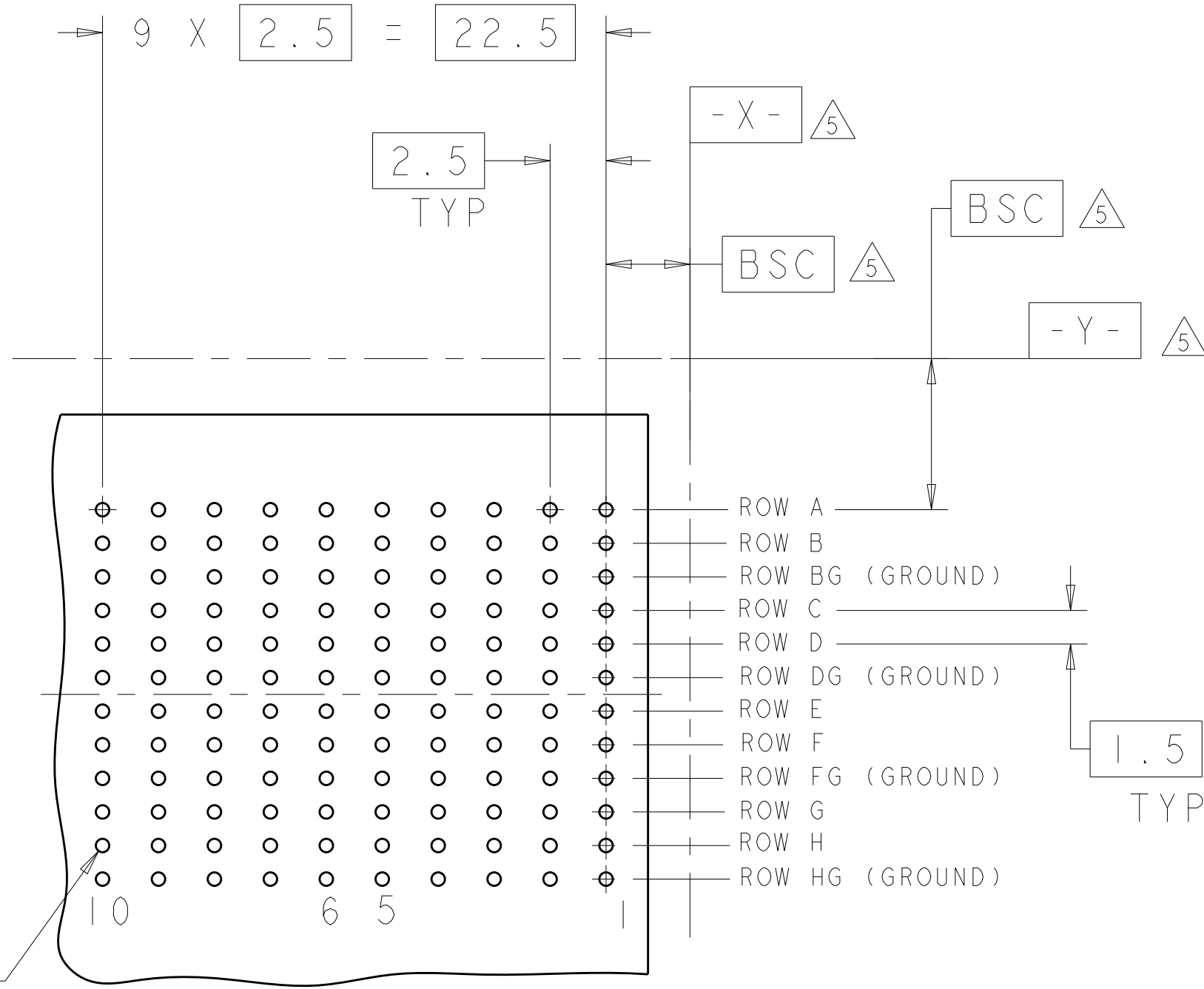
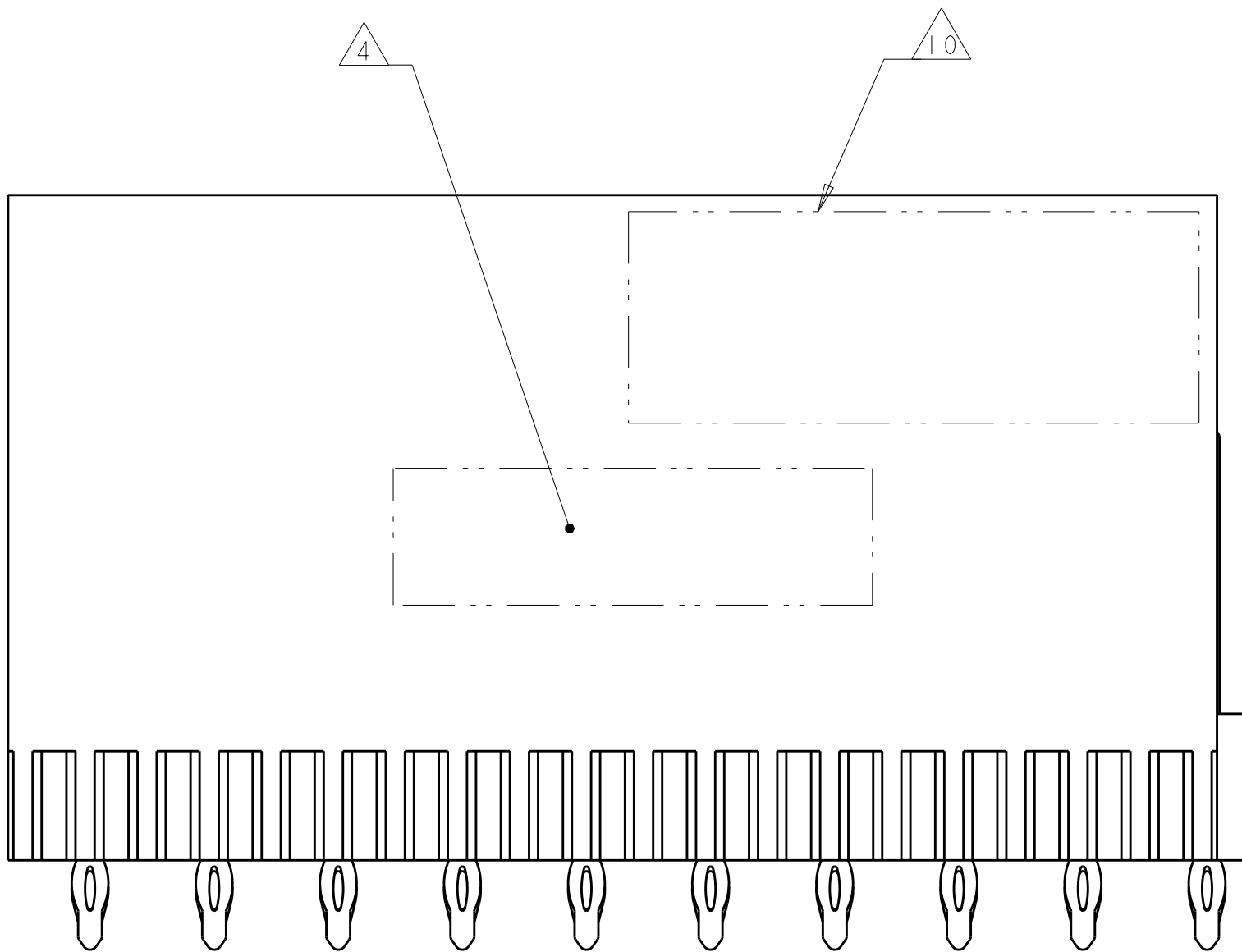
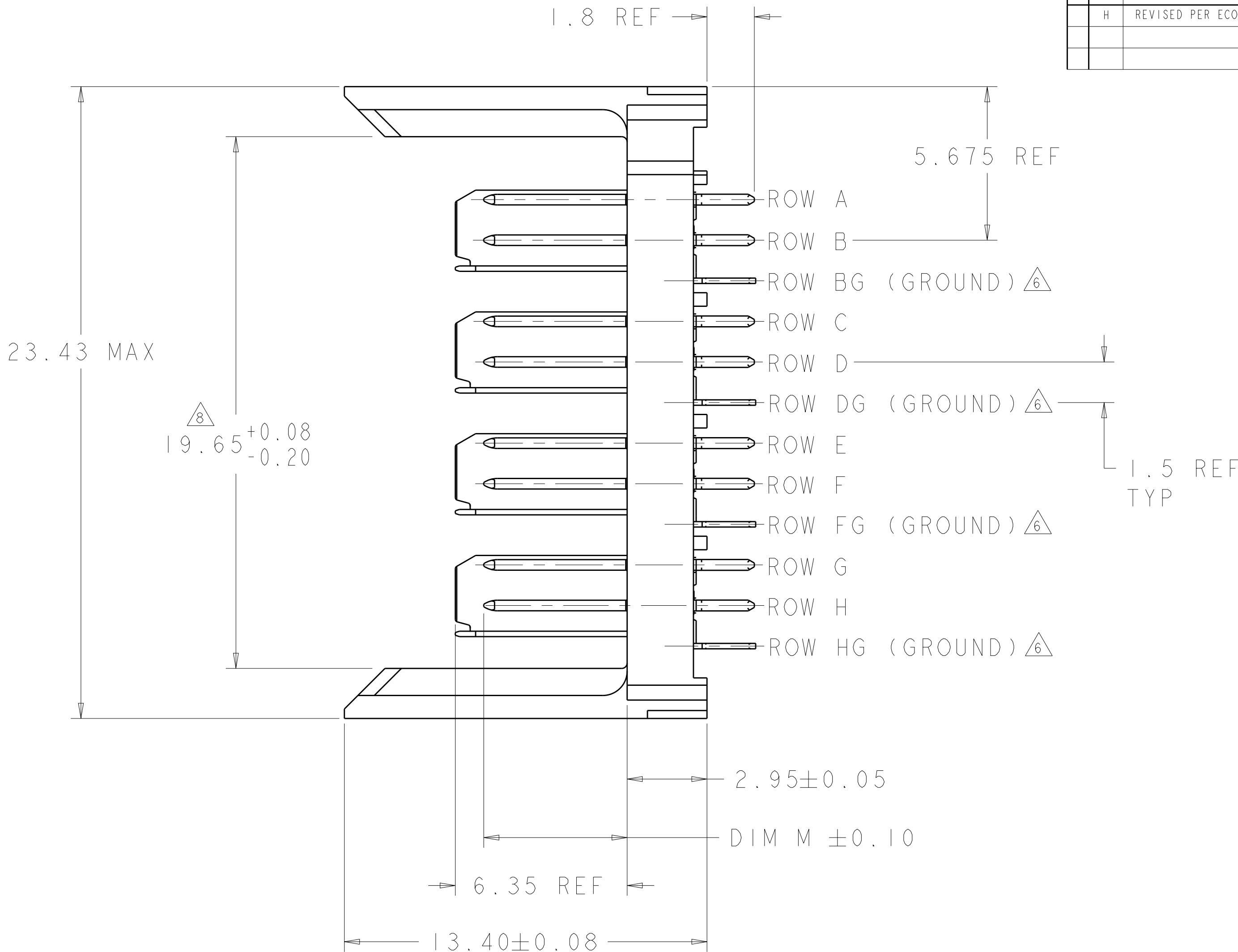
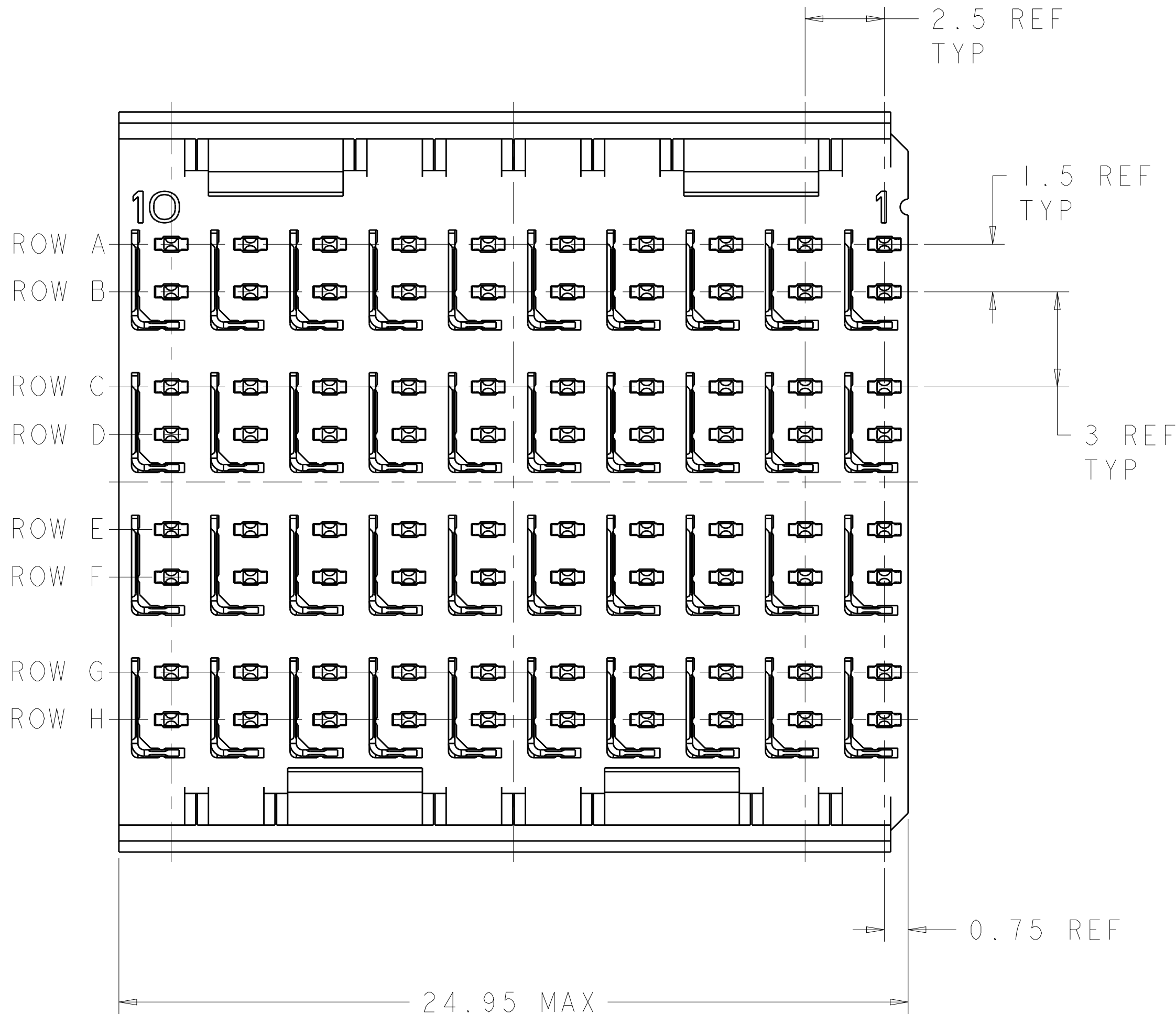


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
G		REVISED PER ECO-14-010016	02JUL2014	AP	RP
H		REVISED PER ECO-18-018129	01OCT2019	AP	DS



- 1 REFERENCE APPLICATION SPEC 114-13059 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- 2 MATERIAL:
CONTACT AND SHIELD - PHOSPHOR BRONZE
HOUSING - GLASS FILLED POLYESTER, UL 94V-0.
- 3 FINISH: SIGNAL AND GROUND CONTACTS:
MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108-2055; BASED ON TELCORDIA GR-1217-CORE, APPLICATIONS IN UNCONTROLLED ENVIRONMENTS
COMPLIANT PIN AREA: 0.5µm MIN BRIGHT TIN-LEAD OVER BASE PLATING
- 4 CONNECTOR MARKED WITH PART NUMBER AND DATE CODE.
- 5 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 THE FOUR GROUNDS IN EACH COLUMN ARE COMMONED.
7. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- 8 DIMENSION APPLIES TO FIRST AND LAST CIRCUITS.
- 9 OBSOLETE.
- 10 TE OR TE CONNECTIVITY LOGO IS LOCATED.

Ø0.05 X Y
ALL PLATED THRU HOLES

RECOMMENDED PC BOARD LAYOUT, BACKPLANE, COMPONENT SIDE SHOWN
SCALE 4:1

3.80	1469074-2
5.30	1469074-1
DIM M	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. MAGARO 27SEP01	TE Connectivity	
DIMENSIONS:		CHK R. PATTERSON 16AUG2007		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD W. SCHROLL 27SEP01	NAME	
Ø	0 PLC ±	PRODUCT SPEC	HEADER ASSEMBLY, 4 PAIR, 1.8mm TAIL, 25mm, HMZd	
1	1 PLC ±	APPLICATION SPEC		
2	2 PLC ±	SIZE	CAGE CODE	DRAWING NO
3	3 PLC ±	WEIGHT	100779	1469074
4	4 PLC ±	CUSTOMER DRAWING	SCALE 8:1	SHEET 1 OF 1
ANGLES	FINISH			REV H