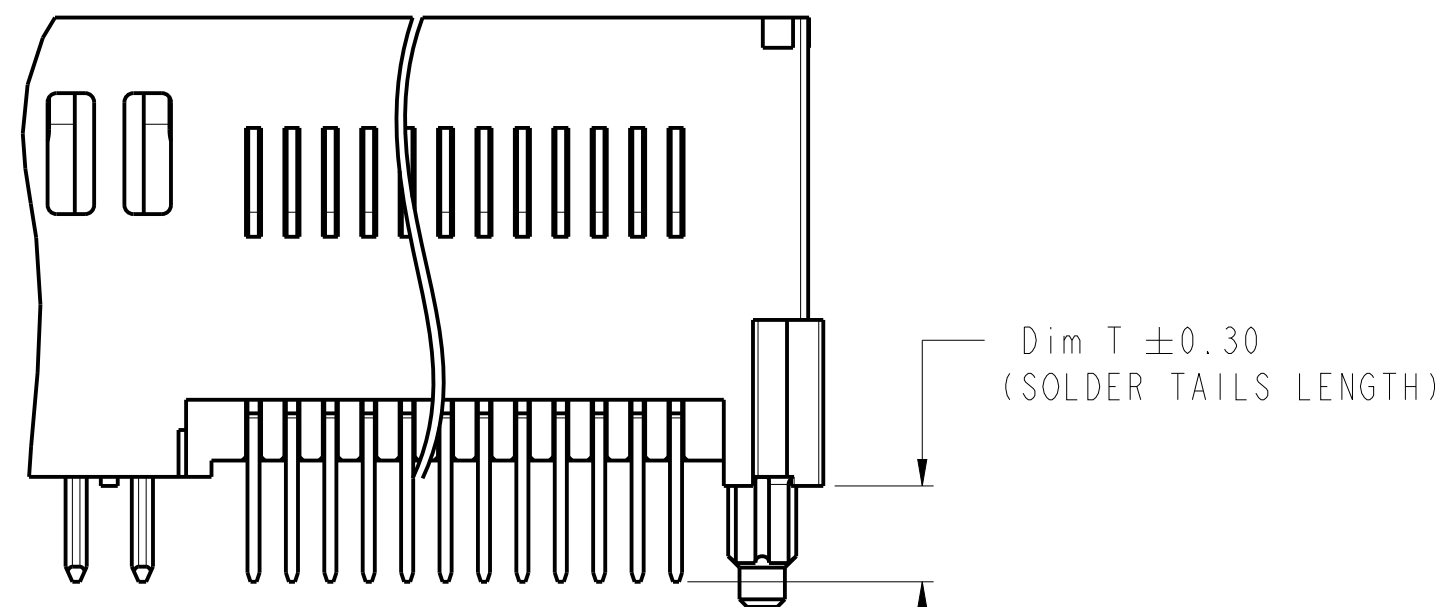
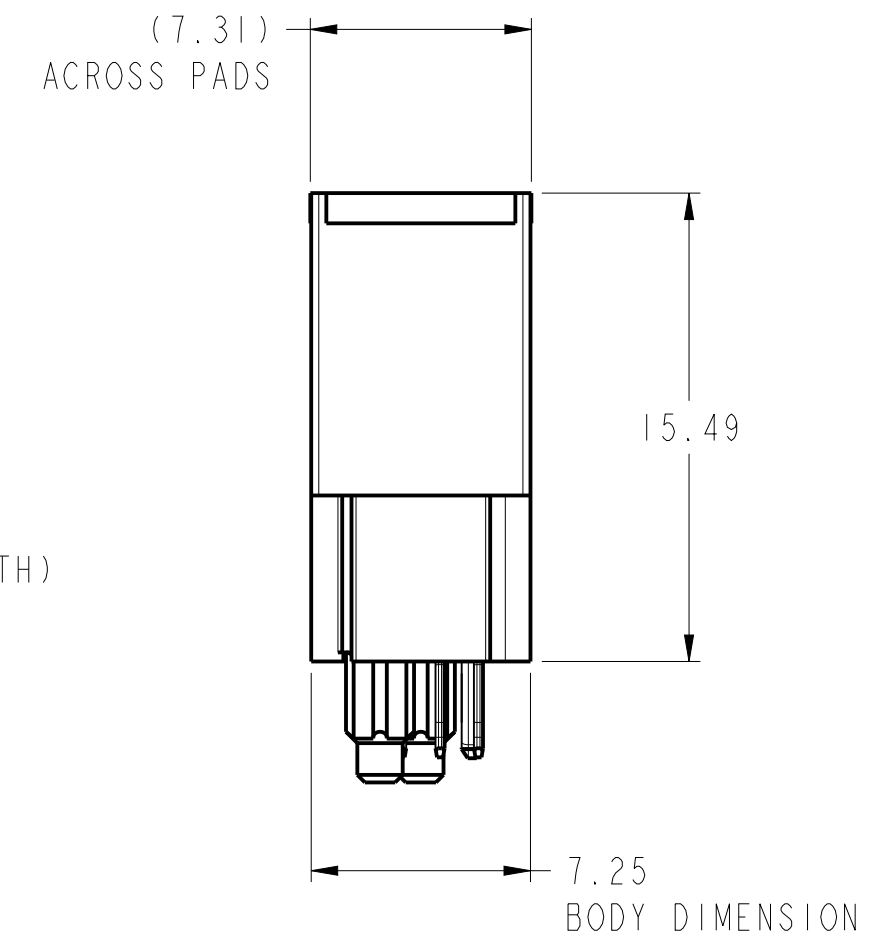
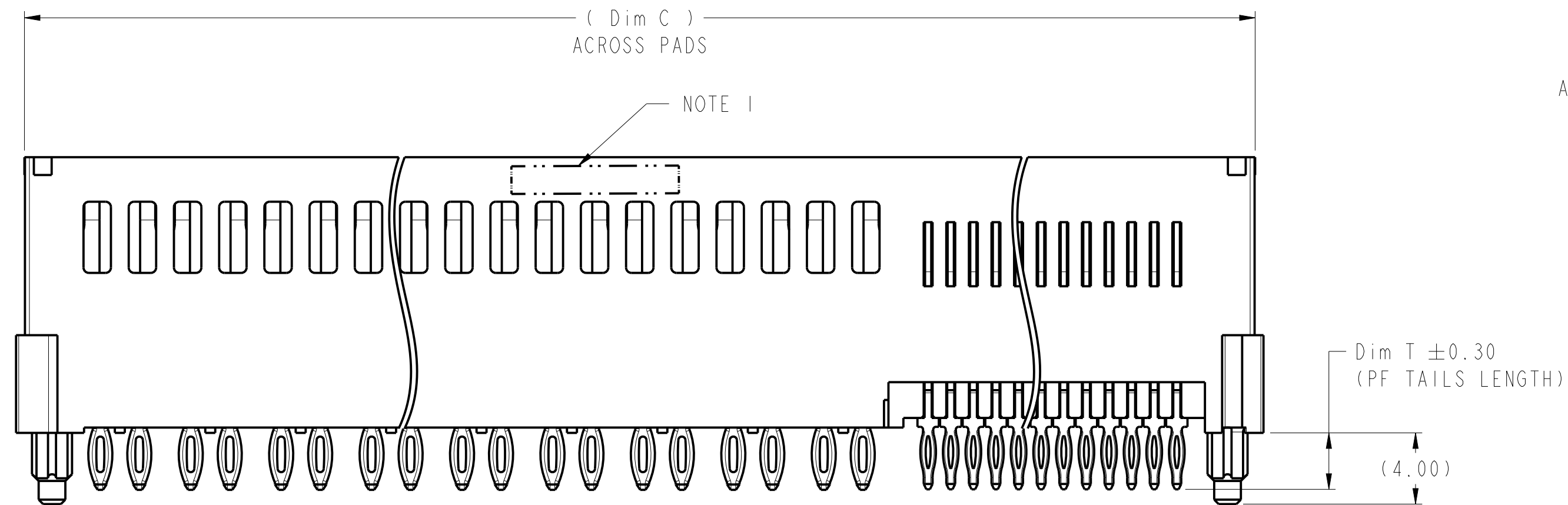
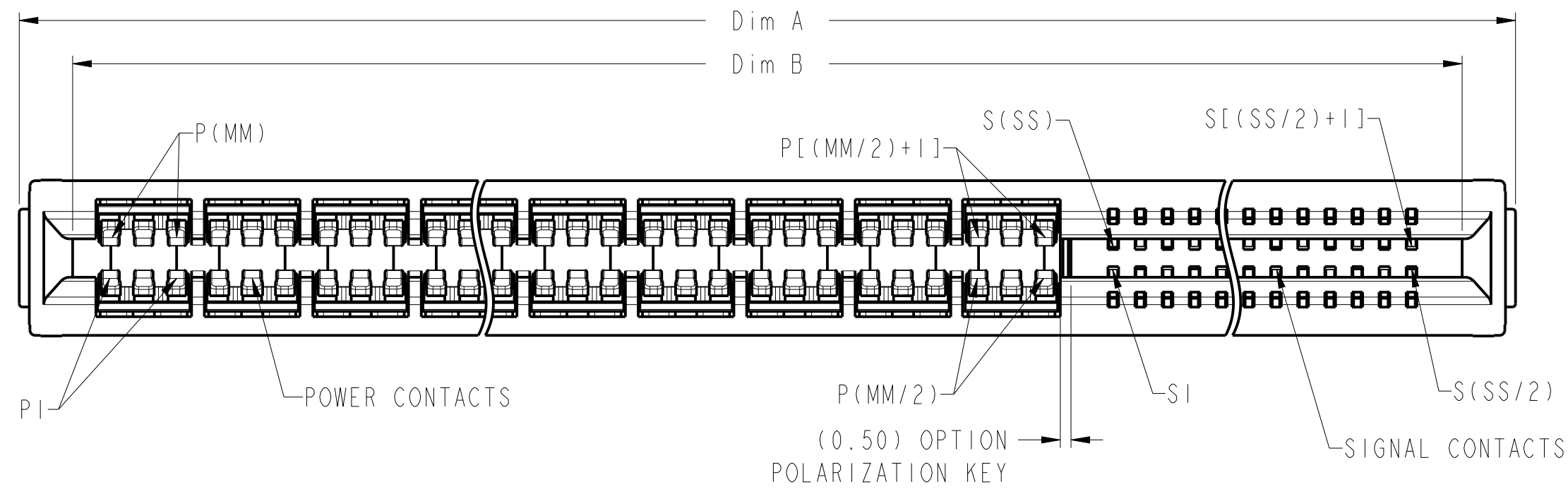
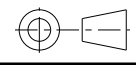
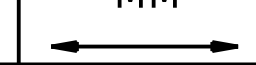
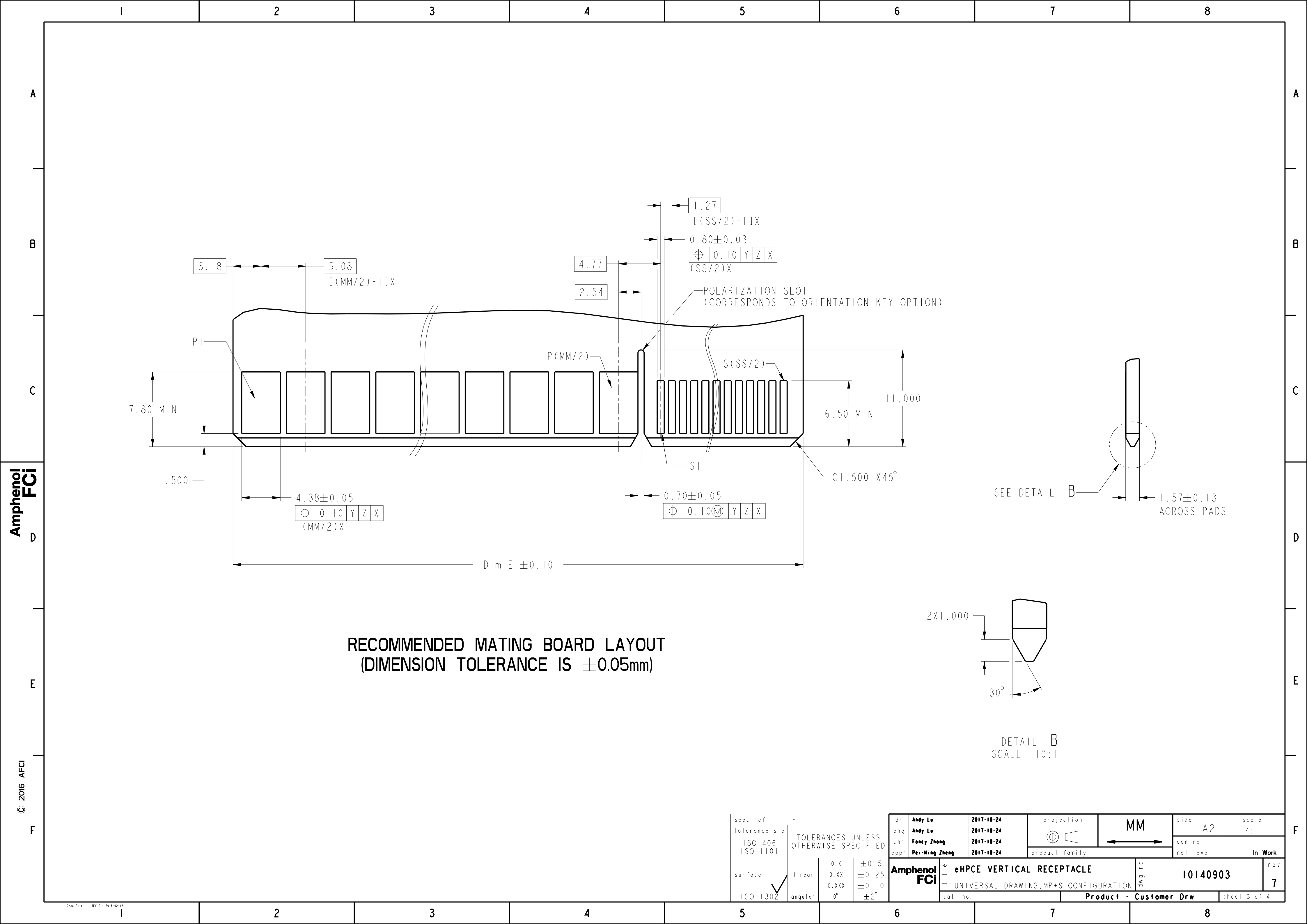
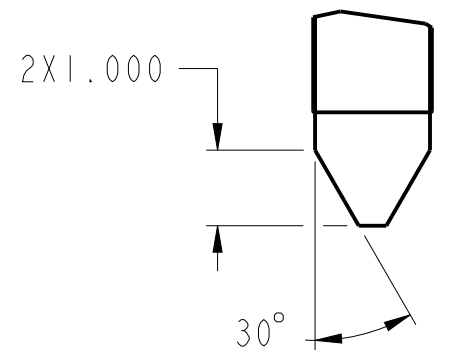




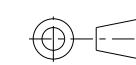
spec ref		-		dr		Andy Lu		2017-10-24		projection		MM		size		A2		scale		5:1					
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED		eng		Andy Lu		2017-10-24						ecn no		In Work									
ISO 406				chr		Fancy Zhong		2017-10-24																	
ISO 1101				appr		Pei-Ming Zheng		2017-10-24				product family													
surface		linear		0.X		±0.5		Amphenol FCi		title		eHPCE VERTICAL RECEPTACLE		dwg no		10140903		rev		7					
																						0.XX		±0.25	
																						0.XXX		±0.10	
ISO 1302		angular		0°		±2°				cat. no.		Product - Customer Drw		sheet 1 of 4											



RECOMMENDED MATING BOARD LAYOUT
(DIMENSION TOLERANCE IS $\pm 0.05\text{mm}$)



DETAIL B
SCALE 10:1

spec ref		-		dr		Andy Lu		2017-10-24		projection				MM		size		A2		scale		4:1	
tolerance std				eng		Andy Lu		2017-10-24								ecn no							
ISO 406				chr		Fancy Zhong		2017-10-24															
ISO 1101				appr		Pei-Ming Zheng		2017-10-24		product family						rel level				In Work			
surface		linear		0.X		±0.5		Amphenol FCI		title		eHPCE VERTICAL RECEPTACLE		dwg no		10140903				rev			
				0.XX		±0.25																	
				0.XXX		±0.10																	
ISO 1302		angular		0°		±2°				cat. no.				Product- Customer Drw				sheet 3 of 4					

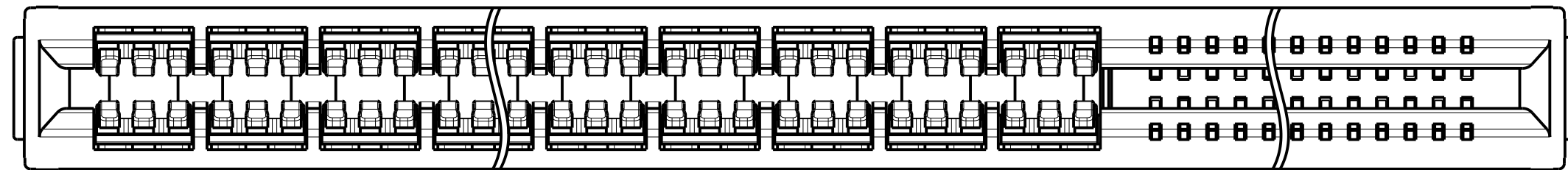
10140903 - MM SS * LF

LEAD FREE
BLANK: BLACK
2: BLUE

POLARIZATION KEY OPTION	A	B	C	D	E	F
TAIL LENGTH(Dim T)	3.17	3.17	3.17	3.17	2.40	2.40
TAIL TYPE/ HOST PCB THICKNESS	PF/ 1.57Min.	PF/ 1.57Min	STB/ 2.36±0.13	STB/ 2.36±0.13	STB/ 1.57±0.13	STB/ 1.57±0.13

MIDDLE POWER CONTACTS QTY(36MP Max.)

SIGNAL CONTACTS QTY(36S Max.)



G	H
Y	N
3.75	3.75
STB/ 3.00±0.13	STB/ 3.00±0.13

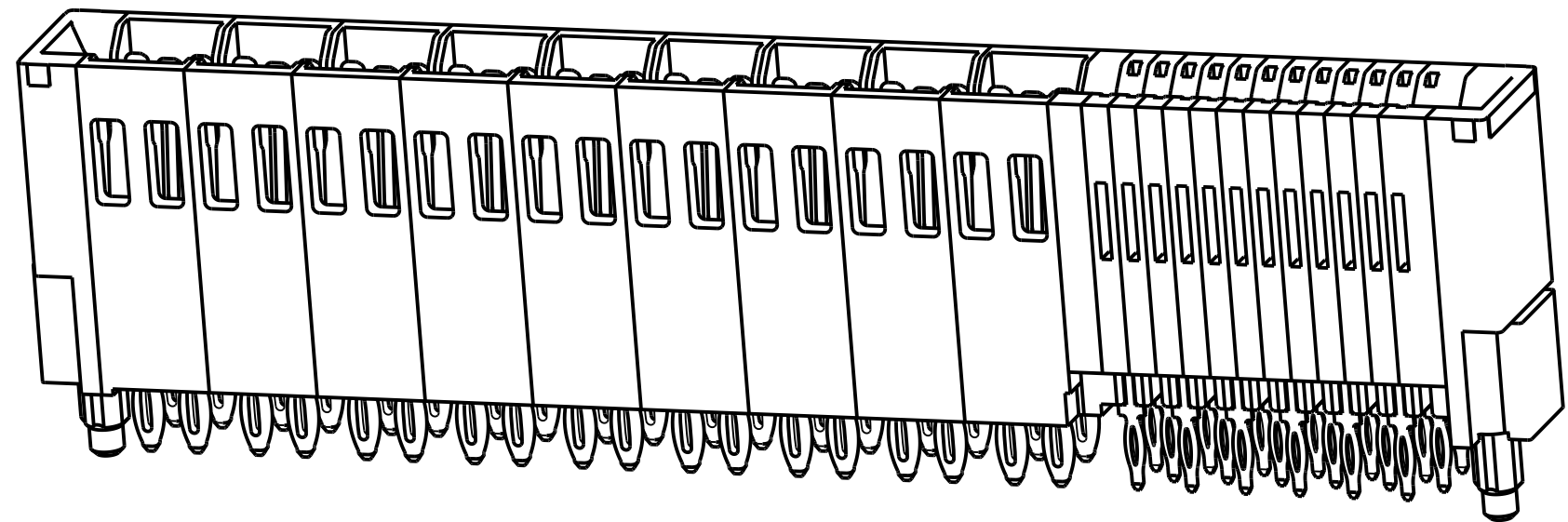
EXAMPLE: THE CONFIGURATION ABOVE IS 10140903-1824A2LF
eHPCE VERTICAL RECEPTACLE PF TYPE WITH 18MP24S AND POLARIZATION KEY;
18MP MEANS 18PCS MIDDLE POWER CONTACTS, 24S MEANS 24PCS SIGNAL CONTACTS.

TABLE 3. PART NUMBER CODE. eHPCE VERTICAL MP+S CONFIG

NOTES:

- PRODUCT MARK:
PART NUMBER AND DATE CODE TO BE MARKED ON THIS SURFACE.
THE MARK CAN BE OMITTED IF THERE IS NOT ENOUGH SPACE ON THIS SURFACE.
- MATERIALS:
-HOUSING : HIGH TEMP THERMOPLASTIC WITH GLASS FIBER, UL94V-0, BLUE
-POWER CONTACT : HIGH CONDUCTIVITY COPPER ALLOY.
-SIGNAL CONTACT : COPPER ALLOY
- PLATING SPECIFICATION:
-POWER CONTACT:
CONTACT AREA: GCS OVER NI+LUBRICANT, LUBRICANT APPLICATION AT THE END OF THE PLATING LINE
SOLDER TAIL AREA: MATTE SN OVER NI
-SIGNAL CONTACT:
CONTACT AREA:GXT OVER NI
SOLDER TAIL AREA: MATTE SN OVER NI
- DENOTES CONNECTOR KEEP OUT ZONE.
- DATUM AND BASIC DIMENIONS WERE ESTABLISHED BY CUSTOMER.
- ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES.
- THE PRODUCT OF PF TYPE IS NOT INTENDED TO BE EXPOSED TO A MANUFACTURING SOLDER PROCESS.
THE HOUSING OF STB TYPE WILL WITHSTAND EXPOSURE TO 245 °C PEAK TEMPERATURE FOR 10 SECONDS
IN A WAVE SOLDER APPLICATION.
- THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-47-0004.
- PRODUCT SPECIFICATION : GS-12-1380.
APPLICATION SPECIFICATION : GS-20-0488, APPLICATION TOOLING FOR PF TYPE,SEE DRAWING 10141462.
PRODUCT PACKAGE SPECIFICATION: GS-14-2532.
- MOUNTING HOLES ARE UNPLATED
Ø 2.40+/-0.05 FOR PRESS FIT(PF) TAILS.
Ø 2.18+/-0.03 FOR SOLDER TO BOARD(STB) TAILS.
- MAXIMUM OVERALL LENGTH IS 100mm.

DIM	LENGTH FORMULAS
DIM A	(MM/2)X5.08 + (SS/2)X1.27 + 9.12
DIM B	DIM "A" - 5.00
DIM C	DIM "A" - 0.94
DIM D	DIM "A" - 4.04
DIM E	DIM "A" - 5.30



EXAMPLE: 10140903-1824A2LF

spec ref	-	dr	Andy Lu	2017-10-24	projection	MM	size	A2	scale	2:1
tolerance std	ISO 406 ISO 1101	eng	Andy Lu	2017-10-24	chr	Fancy Zhong	ecn no			
		appr	Pei-Ming Zheng	2017-10-24	product family		rel level		In Work	
surface	linear	0.X	±0.5		Amphenol FCI	eHPCE VERTICAL RECEPTACLE	dwg no	10140903	rev	7
	angular	0°	±2°			UNIVERSAL DRAWING,MP+S CONFIGURATION	cat. no.	Product - Customer Drw	sheet 4 of 4	