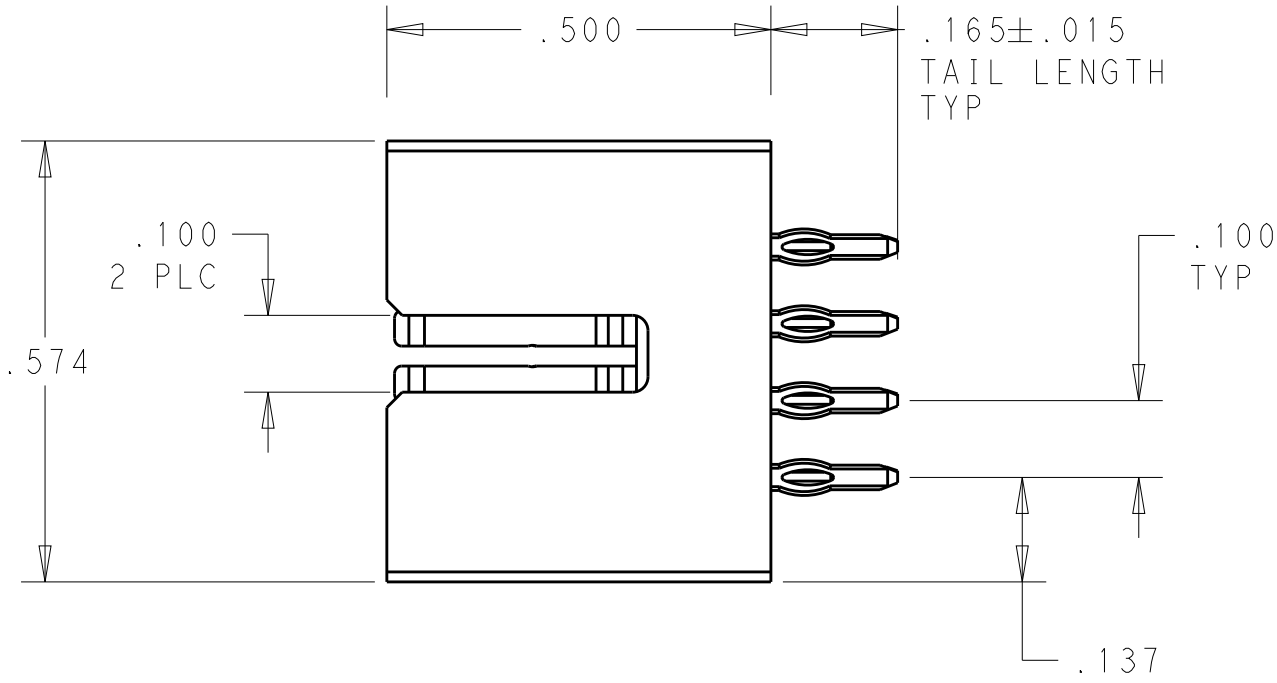
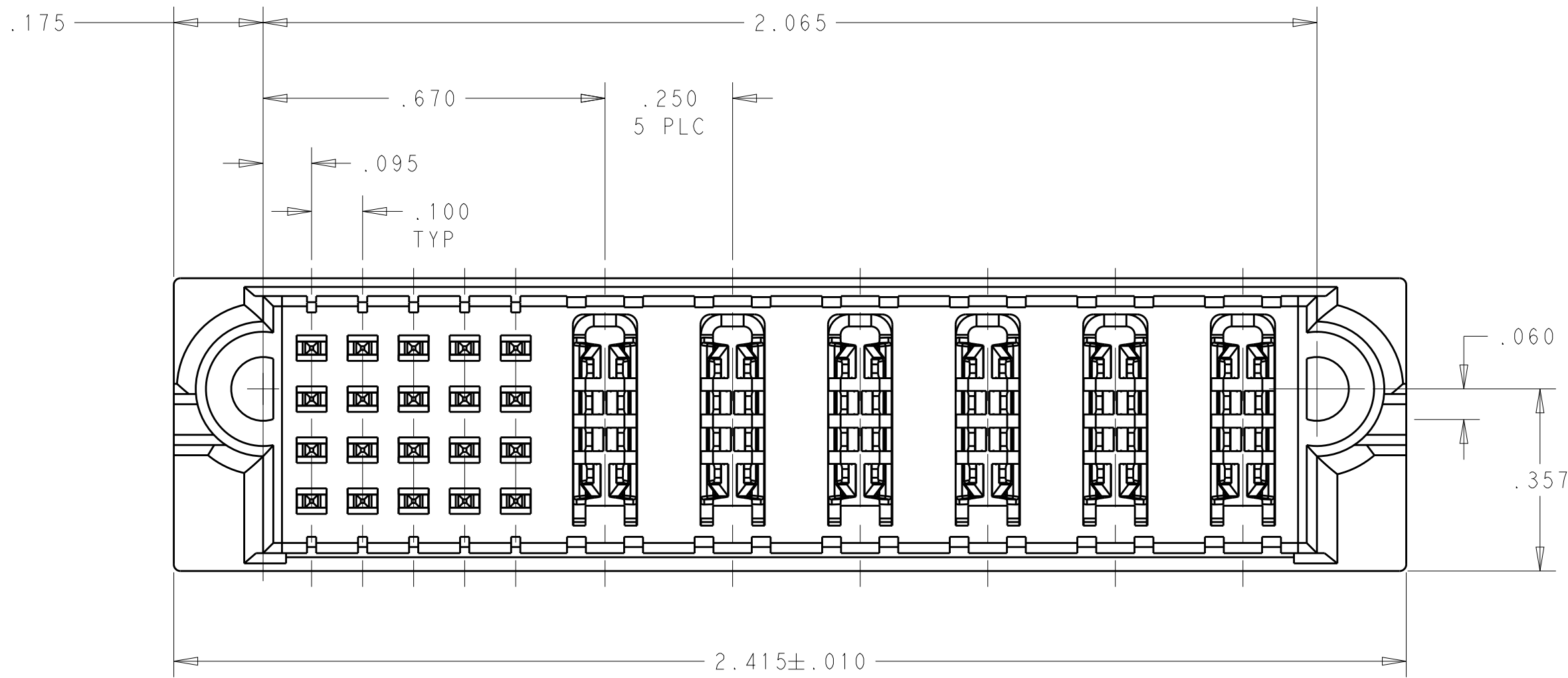
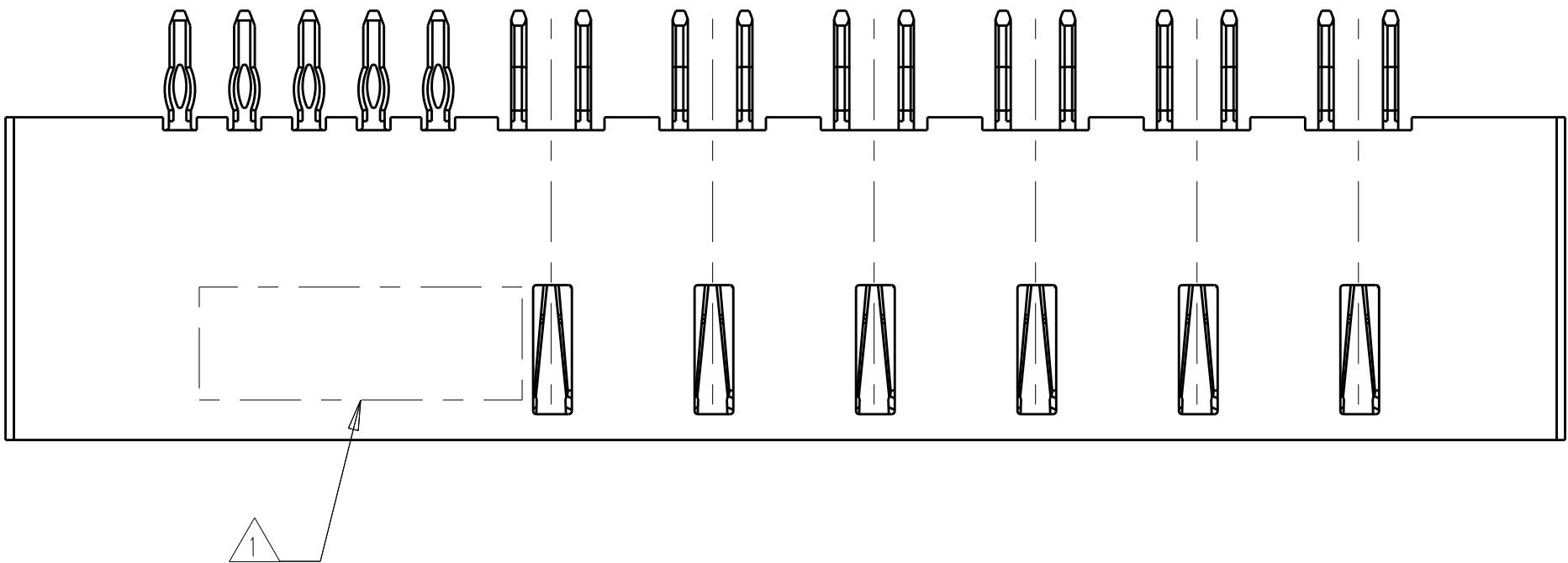


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
1		PROPOSED DESIGN	19OCT2018	CZ	SZ
2		REVISED DESIGN	30OCT2018	CZ	SZ
A		REV PER ECR-19-013892	06SEP2019	CZ	SZ

- 1 "TE", PART NUMBER, AND DATECODE TO BE MARKED IN AREA SHOWN.
PARTS UNDER 2.00 LONG MAY BE MARKED ON BOTH SIDES.
- 2 MATERIAL:
HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC,BLACK, UL94 V-0
SIGNAL CONTACT - COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: NOBLE METAL PLATING ON CONTACT FUNCTIONAL AREA
OF POWER AND SIGNAL CONTACTS.
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB - HOLE DIAMETERS ARE FINISHED HOLE SIZE.
- 7 PCB - .0453±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn
OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040 ±.003 HOLE.



THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN C.ZHOU	18OCT2018	20S+6P		2343044-1	
				CHK C.ZHOU	18OCT2018	DESCRIPTION		PART NUMBER	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD S.ZHAO		18OCT2018		NAME VERTICAL PLUG ASSEMBLY, PRESS FIT	
		0 PLC ±"							
		1 PLC ±"		108-2292					
		2 PLC ±"		APPLICATION SPEC					
		3 PLC ±.010		114-13251					
		4 PLC ±"							
ANGLES ±2°									
MATERIAL		FINISH		WEIGHT		SIZE		CAGE CODE	
-		3		-		A1		00779	
								DRAWING NO	
								2343044-1	
								RESTRICTED TO	
								CUSTOMER DRAWING	
								SCALE	
								4:1	
								SHEET	
								1	
								OF	
								2	
								REV	
								A	

