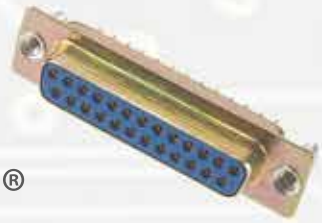
D-SUBMINIATURE

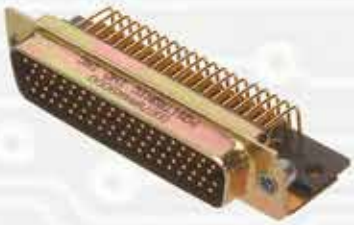


Positronic®

an **Amphenol** company

Professional, Industrial and Military Performance

THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO



Catalog C-001 Rev. G7

connectpositronic.com

Connector Excellence®

Positronic Provides Complete Capability

Mission Statement

"To utilize product flexibility and application assistance to present quality interconnect solutions which represent value to customers worldwide."

Experience

- Founded in **1966**
- **Involvement** in the development of international connector specifications through EIA®, IEC and ISO as well as PICMG®.
- Introduction of new and **unique connector products** to the electronics industry.
- Patent holder for many **unique connector features and manufacturing techniques.**
- **Vertically integrated** manufacturing – raw materials to finished connectors.

Technology

- **Expertise** with solid machined contacts provides a variety of high reliability connectors including high current density power connectors.
- Quality Assurance lab is **capable of testing** to IEC, EIA, UL, CUL, military and customer-specified requirements.
- **In-house design and development** of connectors based on market need or individual customer requirements.
- **Internal manufacturing capabilities** include automatic precision contact machining, injection molding, stamping, plating operations and connector assembly.
- **Manufacturing locations** in southwest Missouri, U.S.A. (headquarters); Puerto Rico, France, China, Singapore, and India. Total square footage: 407,441.

Support

- **Quality Systems:** Select locations qualified to ISO 9001, ISO 14001, AS9100, MIL-STD-790 and customer "dock to stock" programs. Applicable products qualified to MIL-DTL-24308, SAE AS39029, DSCC 85039, MIL-DTL-28748, Space D32, GSFC S-311-P-4 and GSFC S-311-P-10.
- Compliance to a variety of international and customer specific **environmental requirements.**
- Large **in-house inventory** of finished connectors. Customer specific **stocking programs.**
- Factory direct **technical sales support** in major cities worldwide.
- **One-on-one customer support** from worldwide factory locations.
- World class **web site**.
- **Value-added solutions** and willingness to **develop custom products** with reasonable price and delivery.

Regional Headquarters

Springfield, MO

Auch, France

Singapore

Products described within this catalog may be protected by one or more of the following US patents:

#4,900,261† #5,255,580 #5,329,697
#6,260,268 #6,835,079 #7,115,002

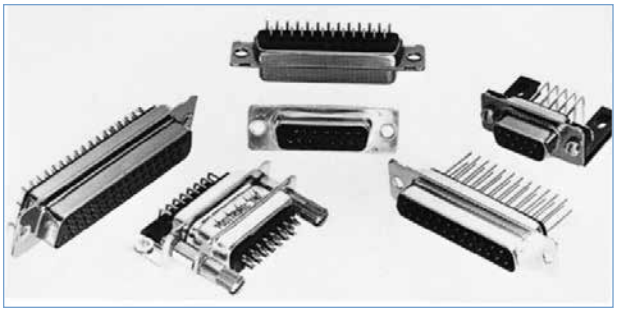
†Patented in Canada, 1992 Other Patents Pending

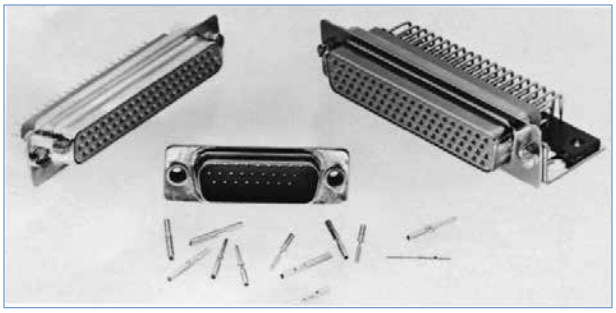
Positronic Industries' **FEDERAL SUPPLY CODE** (Cage Code) FOR MANUFACTURERS is **28198**

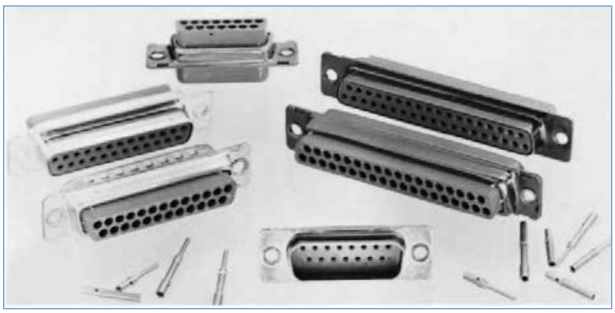
Unless otherwise specified, dimensional tolerances are:

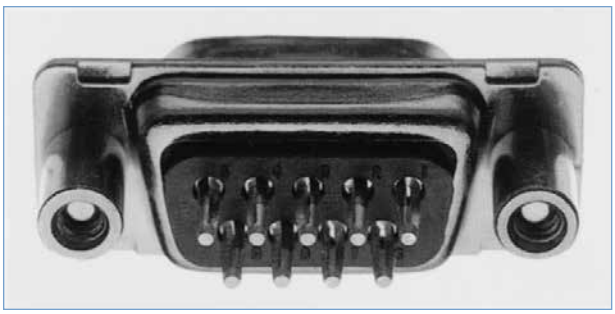
1) ±0.001 inches [0.03 mm] for male contact mating diameters.
2) ±0.003 inches [0.08 mm] for contact termination diameters.
3) ±0.005 inches [0.13 mm] for all other diameters.
4) ±0.015 inches [0.38 mm] for all other dimensions.

POSITRONIC® IS AN ITAR REGISTERED COMPANY









CONNECTOR DESCRIPTIONS

MELO-D and EURO-D CONNECTORS

MD series and ED series, professional level, fixed contacts. Solder cup and printed board contact terminations for inch and metric printed board hole patterns. Six connector variants, 9 through 50 contacts. Female open entry contacts. Connectors conform to IEC 60807-2, Performance Level Two.

SOLI-D CONNECTORS

SD series, professional level, removable contacts. Solder cup, crimp and straight printed board mount contact terminations. Five connector variants, 9 through 50 contacts. PosiBand® closed entry female contacts. Connectors conform to IEC 807-3, Performance Level Two.

HARMO-D CONNECTORS

HDC series, MIL-DTL-24308 level, fixed contact. Solder cup and straight and right angle (90°) printed board contact terminations. Thermocouple contact options available. Five connector variants, 9 through 50 contacts.

RHAPSO-D CONNECTORS

RD series, MIL-DTL-24308 / SAE AS39029 levels, removable contacts. Crimp contact terminations. Thermocouple contact options available. Six connector variants, 9 through 50 contacts.

ODD SERIES CONNECTORS

ODD series, professional and industrial levels, removable contacts. Solder cup, crimp and straight and right angle (90°) printed board contact terminations. Thermocouple contact options available. Six connector variants, 15 through 104 contacts.

DENSI-D CONNECTORS

DD series, MIL-DTL-24308 / SAE AS39029 levels, removable contacts. Solder cup, crimp and straight and right angle (90°) printed board contact terminations. Thermocouple contact options available. Six connector variants, 15 through 104 contacts.

STANDARD DENSITY COMPLIANT PRESS-FIT CONNECTORS

PCD series, professional, industrial and military levels, machined contact, compliant termination. Five connector variants, 9 through 50 contacts. IEC 60807-2, Performance Levels One or Two. Military contact plating optional.

HIGH DENSITY COMPLIANT PRESS-FIT CONNECTORS

PCDD series, professional, industrial and military levels, machined contact, compliant termination. Five connector variants, 15 through 104 contacts. Military contact plating optional.

Positronic
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GENERAL INFORMATION

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ORD SERIES

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DD SERIES

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P C D D S E R I E S

CONNECTOR SAVERS/ GENDER CHANGERS

A P P L I C A T I O N T O O L S

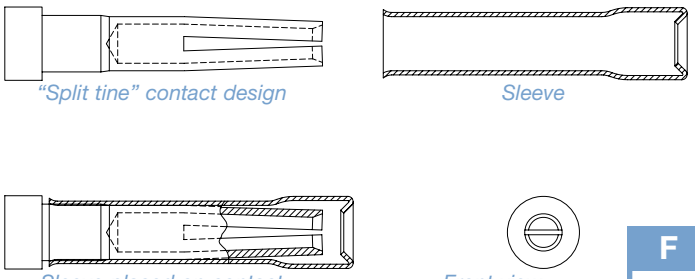
Q P L L I S T I N G

Visit our website for the latest catalog updates and supplements at www.connectpositronic.com/dsub/catalog

What Makes Positronic's New "PosiBand®" Contact Interface a Significant Improvement?

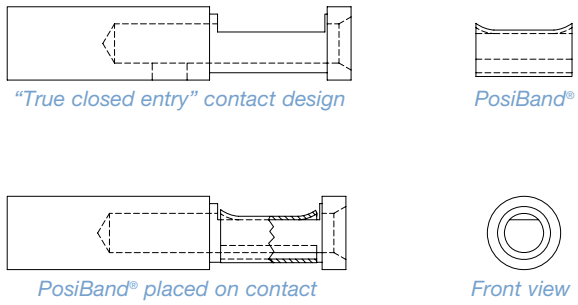
High reliability connectors utilize female **closed entry contacts** that provide an unbroken ring of solid material at the face of the contact. The closed entry feature is **crucial in preventing damage** to female contacts used in harsh environments, repeated mating cycles, blind mate applications and applications requiring highest reliability.

FIGURE 1



The most common **closed entry design** utilized by connector manufacturers is a split tine and sleeve concept. **See figure 1.** With this design, both the mechanical forces and electrical interface are provided only at the tip of the female contact.

FIGURE 2



Positronic's new **PosiBand technology** takes a unique approach to closed entry female contacts. **PosiBand** contacts utilize a two-piece contact design. **See figure 2.** Each piece serves a separate function, providing a more mechanically robust contact and more consistent electrical performance.

The main body of the **PosiBand** contact provides a true closed entry opening to enhance robustness. The **PosiBand** spring clip provides normal force on the male contact. Consistent electrical performance is supported through a larger area of contact interface between the male and female contact along the entire "floor" of the contact body. **PosiBand** contacts are QPL listed under **SAE AS39029** and qualified under **GSFC S-311-P4** to the higher 40 gram contact separation test requirement.

continued on next page . . .

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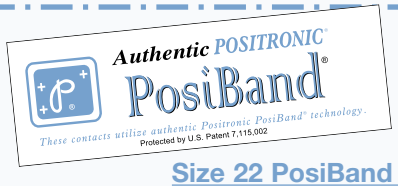
The PosiBand® contact system has many advantages over the legacy split tine design.

- **PosiBand** is more robust than the split tine contact, which can be pried open in harsh environments, resulting in reduced normal force and degradation of electrical performance.
- **PosiBand** has greater surface area at the male and female contact interface, resulting in more consistent electrical performance.
- **PosiBand** has lower average insertion forces, resulting in greater ease in mating, especially in larger high density connectors. The average lower insertion force is accomplished while meeting or exceeding performance requirements.
- The **PosiBand's** contact body does not require annealing of the crimp barrels, as does the split tine design. This eliminates concern of unintentionally heat-treating the mating end of the contact, which can cause electrical failure.
- **PosiBand** is qualified under **SAE AS39029** specification. **PosiBand** is also qualified under **GSFC S-311-P4/08 Rev C** and **GSFC S-311-P4/10 Rev C** to the higher 40 gram contact separation test requirement.
- **PosiBand** is protected by US Patent 7,115,002.

For more details about the ***advantages of the PosiBand*** system, please view the detailed white paper at ***www.connectpositronic.com/white-papers*** or visit our web site at ***www.connectpositronic.com.***



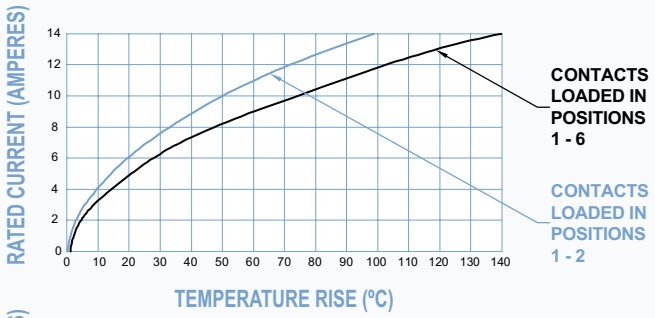
TEMPERATURE RISE CURVES

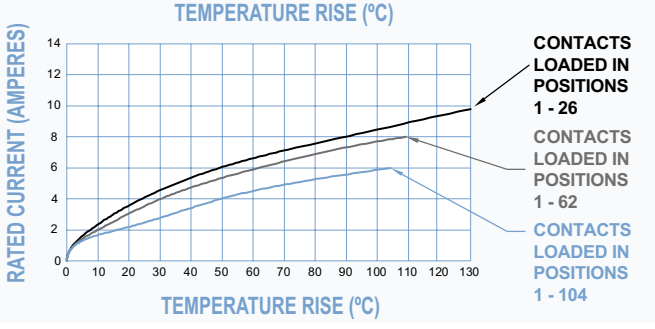
Test conducted in accordance with UL1977.

Size 22 PosiBand Contacts

Initial Contact Resistance: 0.005 ohms, maximum.

Curve developed using High Density D-subminiature connectors loaded with size 22 crimp contacts terminated to size 22 AWG wire.

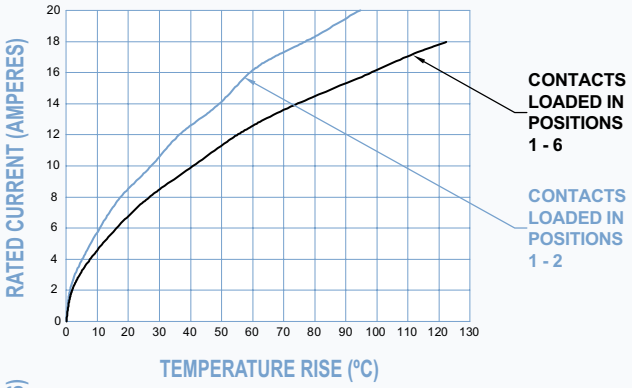


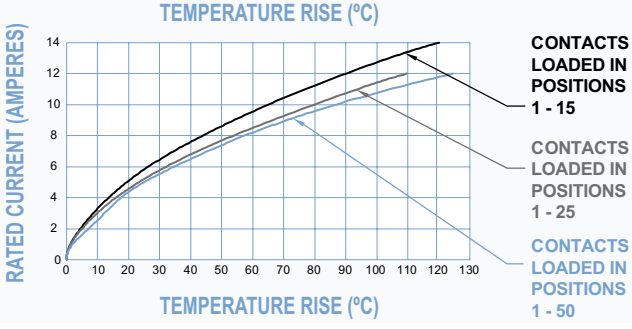


Size 20 PosiBand Contacts

Initial Contact Resistance: 0.004 ohms, maximum.

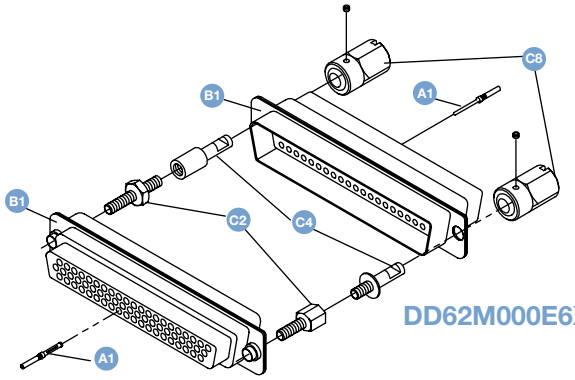
Curve developed using Standard Density D-subminiature connectors loaded with size 20 crimp contacts terminated to size 20 AWG wire.





DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

EXPLODED VIEWS OF TYPICAL MATED D-SUBMINIATURE CONNECTOR ASSEMBLIES

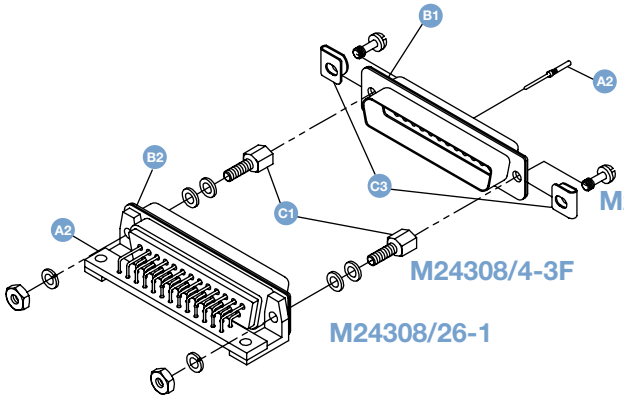


DD62M000E6X

DD62F0S50T6X

RD25M10LVL0

HDC25F5R7NV30

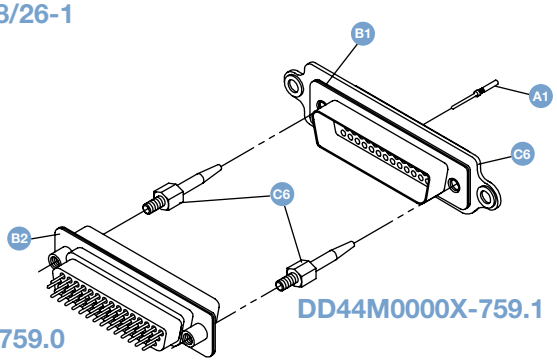


M24308/25-6

M24308/4-3F

M24308/26-1

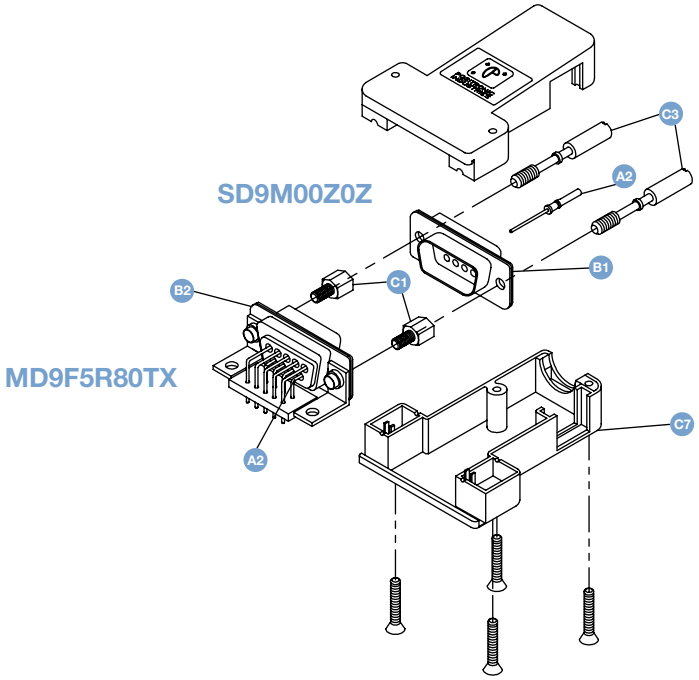
M24308/23-39F



DD44M0000X-759.1

DD44F3S000-759.0

EXPLODED VIEWS OF TYPICAL MATED D-SUBMINIATURE CONNECTOR ASSEMBLIES



CONNECTOR COMPONENT DESCRIPTION AND TERMINOLOGY

A1 - Male and female signal contacts, size 22. Terminations may be crimp, solder cup and printed board mount.

A2 - Male and female signal contacts, size 20. Terminations may be crimp, solder cup, compliant press-fit and printed board mount.

B1 - Unloaded connector insulators, male and female. Insulator retention system retains all contact termination types. Insulator may be used as a free or fixed connector.

B2 - Loaded connector insulators, male and female. Insulators may be preloaded per customer requirements with contacts having terminations of right angle (90°) or straight solder printed board mount, solder cup and press-fit. Insulator contact positions may be selectively loaded with contacts. Connectors are normally fixed panel or printed board connectors.

C1 - Fixed female jackscrews are the stationary threaded members of the non-polarized jackscrew system.

C2 - Fixed male and female jackscrews are the stationary threaded members of the polarized jackscrew system.

C3 - Rotating male jackscrews and screwlocks are the rotating threaded members of the non-polarized jackscrew system.

C4 - Rotating male and female jackscrews are the rotating threaded members of the polarized jackscrew system.

C5 - Vibration locking system consists of lock tabs on fixed connector and slide lock lever on free cable connector.

C6 - Blind mating connector system with pilot probes on free connector and receptacle guides on panel mounted fixed connector.

C7 - Cable adapters [Hoods] are used on the free cable connector to provide cable support and contact protection.

C8 - Knobs of the polarized rotating jackscrew system are affixed to the rotating jackscrew by a set screw.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

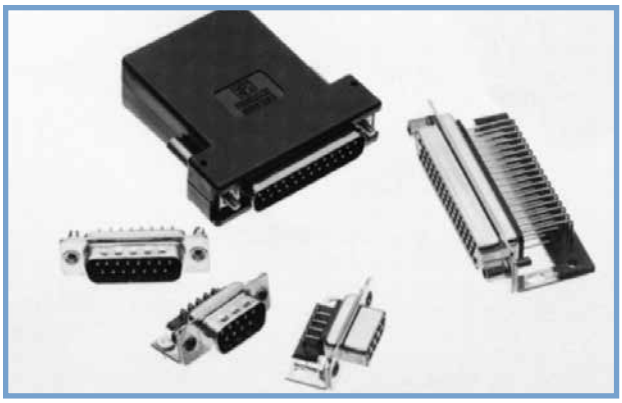
Size 20 Contacts, Fixed

IEC Publication 60807-2 Performance Level Two

UL Recognized
File #E49351

CSA Recognized
File #LR54219

Telecommunication
UL File #E140980



Melo-D series connectors are professional quality connectors recommended for use in sheltered, non-corrosive indoor or outdoor environments having normal ventilation, but without temperature or humidity controls. These fixed contact connectors meet the dimensional and performance requirements of IEC 60807-2, Performance Level Two.

Melo-D series connectors utilize precision machined contacts which are fixed within the connector body. The female contact is an open entry design contact, precision machined of high tensile phosphor bronze.

Six standard connector variants are offered in arrangements of 9, 15, 25, 29, 37 and 50 contacts. Each Melo-D connector variant is available with contact terminations for solder cup, and straight and right angle (90°) printed board mount terminations featuring a choice of three printed board footprints. Melo-D series connectors are mateable and compatible with all D-subminiature connectors conforming to IEC 60807-2, IEC 60807-3 and MIL-DTL-24308.

A wide assortment of printed board mounting hardware, cable support hoods and locking systems is available from stock.

MELO-D SERIES TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator: Nylon resin, UL 94V-0, black color.

Contacts: Precision machined copper alloy.

Contact Plating: Professional performance Gold flash over nickel plate. Other finishes available upon request.

Shells: Steel with tin plate; zinc plate with chromate seal, stainless steel passivated. Other mat rials and finishes available upon request.

Mounting Spacers and Brackets: Nylon; copper alloy or steel with zinc plate and chromate seal or tin plate; phos-phor bronze with tin plate; stainless steel, passivated; polyester.

Push-On Fasteners: Phosphor bronze or beryllium copper with tin plate.

Jackscrew Systems: Brass or steel with zinc plate and chromate seal or clear zinc plate or tin plate; stainless steel, passivated.

Vibration Lock Systems: Slide lock and lock tabs, steel with nickel plate.

Hoods: Composite and plastic, UL 94V-0; brass or steel with zinc plate and chromate seal. Aluminum; aluminum with electroless nickel plate. For aluminum hoods, zinc content is 1% maximum. Die cast zinc.

Low magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Fixed Contacts: Size 20 contact, male - 0.040 inch [1.02mm] mating diameter. Female contact - rugged open entry design.

Contact Retention In Insulator: 6 lbs. [27N]

Resistance To Solder Iron Heat: 500°F [260°C] for 10 seconds duration per IEC 60512-6.

Contact Terminations: Solder cup contacts - 0.042 inch [1.06mm] minimum hole diameter for 20 AWG [0.5mm²] wire maximum.
Straight Printed Board Mount - 0.028 inch [0.71mm] termination diameter.
Right Angle (90°) Printed Board Mount - 0.028 inch [0.71mm] termination diameter for all printed board footprints.

Shells: Male shells may be dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally shaped shells and polarized jackscrews.

Mounting To Angle Brackets: Jackscrews and riveted fasteners with a 0.120 inch [3.05mm] clearance hole, and threaded riveted fasteners with 4-40 threads and polyester lock inserts.

Mounting To Printed Board: Rapid installation push-on fasteners and threaded posts.

Locking Systems: Jackscrews and vibration locking systems.

Mechanical Operations: 500 operations minimum per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: 7.5 amperes nominal.

Initial Contact Resistance: 0.008 ohms maximum.

Insulation Resistance: 5 G ohms.

Proof Voltage: 1000 V r.m.s.

Clearance and Creepage Distance [minimum]: 0.039 inch [1.0mm].

Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

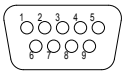
Temperature Range: -55°C to +125°C.

Damp Heat, Steady State: 10 days.

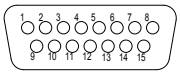
MD series connectors can be supplied with interfacial seals and sealed between shell and insulator. This provides an additional degree of moisture resistance. See Accessories catalog for details.

CONTACT VARIANTS

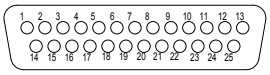
FACE VIEW OF MALE OR REAR VIEW OF FEMALE



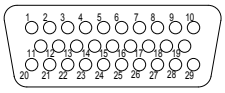
MD 9



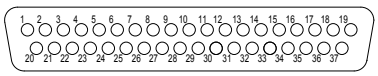
MD 15



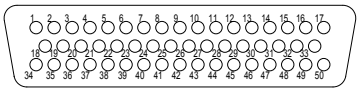
MD 25



MD 29

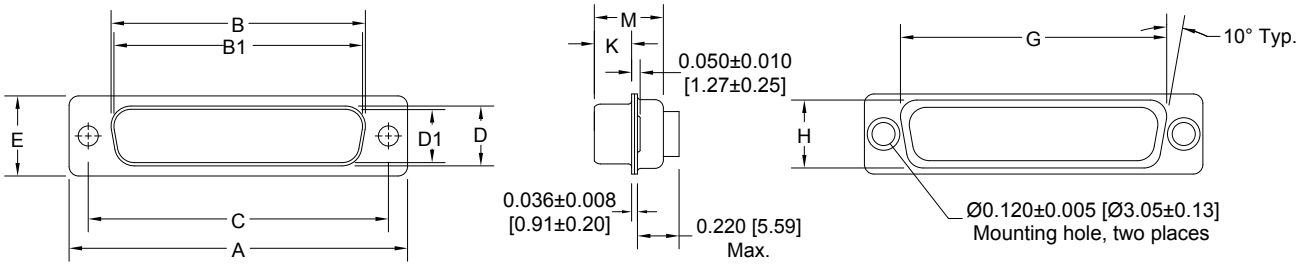


MD 37

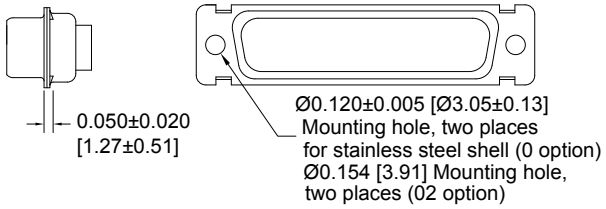


MD 50

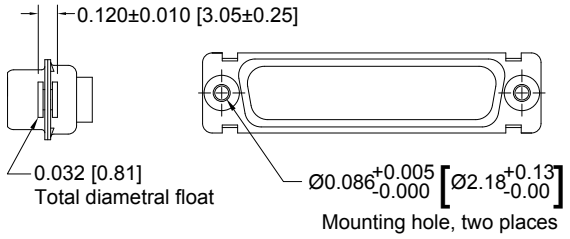
STANDARD SHELL ASSEMBLY



OPTIONAL SHELL ASSEMBLY (0, 02)



OPTIONAL SHELL ASSEMBLY WITH UNIVERSAL FLOAT MOUNTS (F)

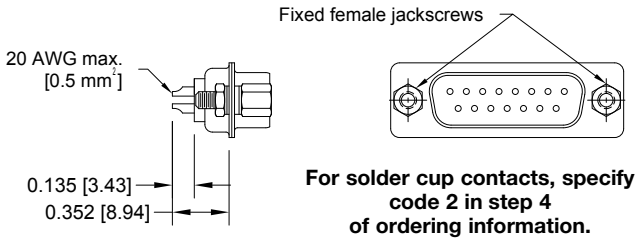


CONNECTOR VARIANT SIZES	A ±0.015 [0.38]	B ±0.005 [0.13]	B1 ±0.005 [0.13]	C ±0.005 [0.13]	D ±0.005 [0.13]	D1 ±0.005 [0.13]	E ±0.015 [0.38]	G ±0.010 [0.25]	H ±0.010 [0.25]	K ±0.005 [0.13]	M ±0.010 [0.25]
9 M	1.213 [30.81]		0.666 [16.92]	0.984 [24.99]		0.329 [8.36]	0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
9 F	1.213 [30.81]	0.643 [16.33]		0.984 [24.99]	0.311 [7.90]		0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
15 M	1.541 [39.14]		0.994 [25.25]	1.312 [33.32]		0.329 [8.36]	0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
15 F	1.541 [39.14]	0.971 [24.66]		1.312 [33.32]	0.311 [7.90]		0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
25 M	2.088 [53.04]		1.534 [38.96]	1.852 [47.04]		0.329 [8.36]	0.494 [12.55]	1.625 [41.28]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]
25 F	2.088 [53.04]	1.511 [38.38]		1.852 [47.04]	0.311 [7.90]		0.494 [12.55]	1.625 [41.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
29 M	1.770 [44.96]		1.274 [32.36]	1.534 [38.96]		0.450 [11.43]	0.605 [15.37]	1.322 [33.58]	0.539 [13.69]	0.230 [5.84]	0.426 [10.82]
29 F	1.770 [44.96]	1.251 [31.78]		1.534 [38.96]	0.431 [10.95]		0.605 [15.37]	1.322 [33.58]	0.539 [13.69]	0.237 [6.02]	0.429 [10.90]
37 M	2.729 [69.32]		2.182 [55.42]	2.500 [63.50]		0.329 [8.36]	0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]
37 F	2.729 [69.32]	2.159 [54.84]		2.500 [63.50]	0.311 [7.90]		0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
50 M	2.635 [66.93]		2.079 [52.81]	2.406 [61.11]		0.441 [11.20]	0.605 [15.37]	2.178 [55.32]	0.534 [13.56]	0.230 [5.84]	0.426 [10.82]
50 F	2.635 [66.93]	2.064 [52.43]		2.406 [61.11]	0.423 [10.74]		0.605 [15.37]	2.178 [55.32]	0.534 [13.56]	0.243 [6.17]	0.429 [10.90]

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

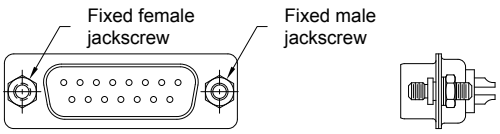
SOLDER CUP TERMINATION

CODE 2



For solder cup contacts, specify code 2 in step 4 of ordering information.

Typical Part Number: MD15M200T2Z



Fixed male and female polarized jackscrews available. Specify code T6 in step 7 of ordering information.

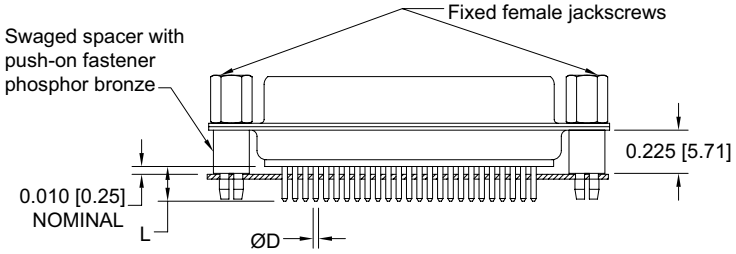
Typical Part Number: MD15M200T6Z

STRAIGHT PRINTED BOARD MOUNT TERMINATION

CODE 3, 32 AND 33

CODE NUMBER	L	ØD
3	0.150 [3.81]	0.028 [0.71]
32	0.375 [9.53]	0.028 [0.71]
33	0.500 [12.70]	0.028 [0.71]

For straight printed board mount contacts, specify code number in step 4 of ordering information.

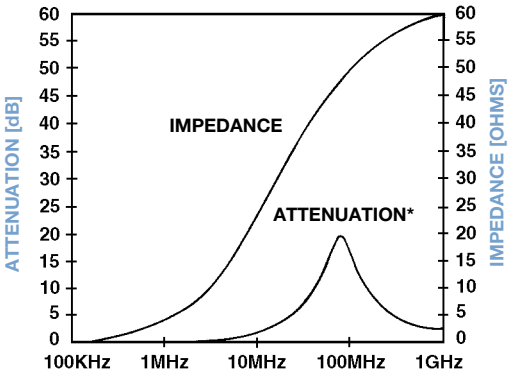


Typical Part Number: MD25F3S60T0

FERRITE INDUCTOR BAR FOR EMI/RFI NOISE SUPPRESSION

CODE F AND Q

FILTERING CHARACTERISTICS



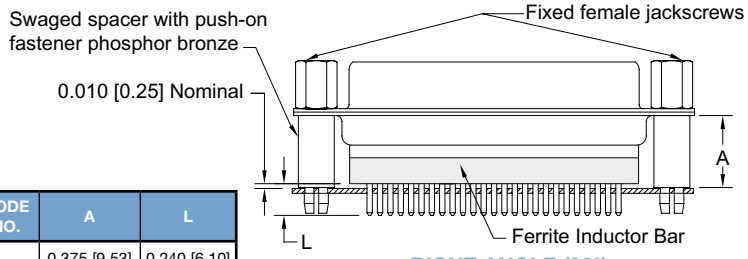
* NO-LOAD CONDITION

MATERIAL: Nickel zinc ceramic

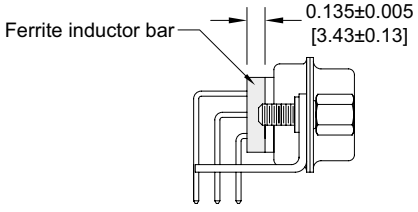
SERIES	CODE NO.	A	L
MD, MDX, HDC	32	0.375 [9.53]	0.240 [6.10]
ODD		0.375 [9.53]	0.165 [4.19]
DD		0.515 [13.08]	0.165 [4.19]
ED, HDC	36	0.375 [9.53]	0.101 [2.57]
MD, MDX	4	----------	----------
ODD	5	----------	----------
MD	59	----------	----------

Specify code F or Q in step 6 of ordering information. F for ferrite inductor and Q for ferrite inductor with push-on fastener.

STRAIGHT PRINTED BOARD MOUNT CONNECTOR

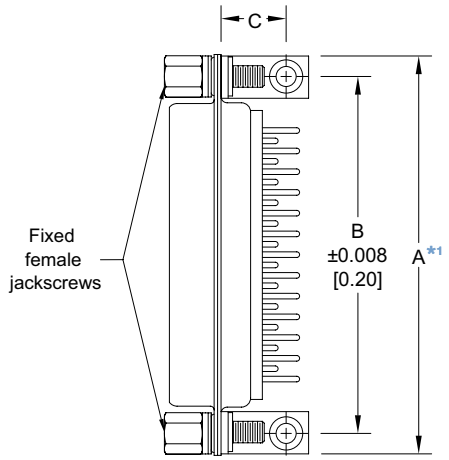


RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR



RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION

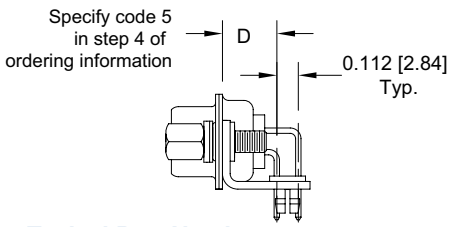
CODE 5, 0.283 [7.19] CONTACT EXTENSION



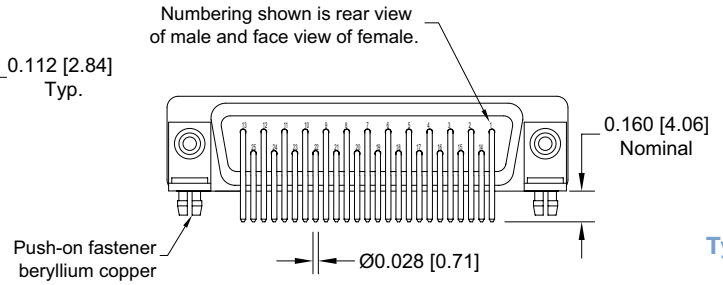
MD**5**** 0.283 [7.19] CONTACT EXTENSION				
PART NUMBER	A*1	B	C	D
MD9*5****	1.204 [30.58]	0.984 [24.99]	0.339 [8.61]	0.283 [7.19]
MD15*5****	1.532 [38.91]	1.312 [33.32]	0.339 [8.61]	0.283 [7.19]
MD25*5****	2.072 [52.63]	1.852 [47.04]	0.339 [8.61]	0.283 [7.19]
MD29*5****	1.754 [44.55]	1.534 [38.96]	0.395 [10.03]	0.283 [7.19]
MD37*5****	2.720 [69.09]	2.500 [63.50]	0.339 [8.61]	0.283 [7.19]
MD50*5****	2.626 [66.70]	2.406 [61.11]	0.395 [10.03]	0.283 [7.19]

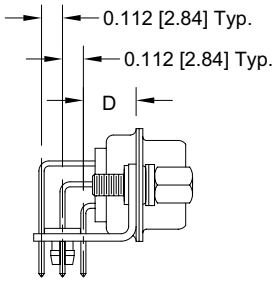
NOTE:

*1 "A" dimension applies for metal angle brackets only. Consult Accessories D-subminiature catalog for "A" dimension when plastic brackets are used.



Typical Part Number:
MD25M5R4NT2X

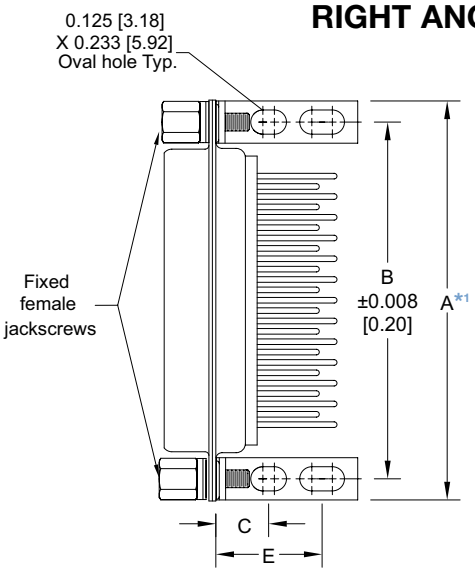




Typical Part Number:
MD50M5R4NT2X

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION

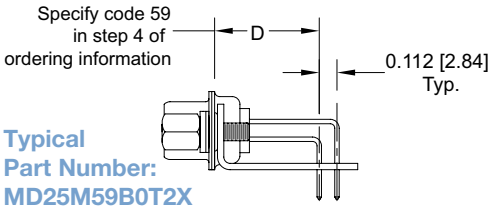
CODE 59, 0.545 [13.84] CONTACT EXTENSION



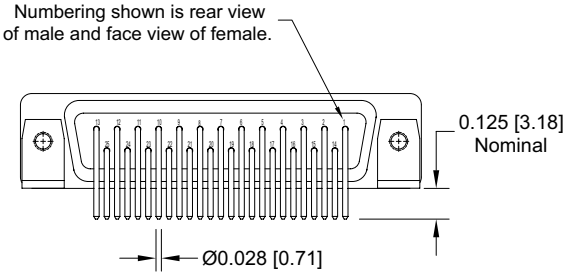
MD**59**** 0.545 [13.84] CONTACT EXTENSION					
PART NUMBER	A*1	B	C	D	E
MD9*59****	1.204 [30.58]	0.984 [24.99]	0.275 [6.99]	0.545 [13.84]	0.601 [15.27]
MD15*59****	1.532 [38.91]	1.312 [33.32]	0.275 [6.99]	0.545 [13.84]	0.601 [15.27]
MD25*59****	2.072 [52.63]	1.852 [47.04]	0.275 [6.99]	0.545 [13.84]	0.601 [15.27]
MD29*59****	1.754 [44.55]	1.534 [38.96]	0.275 [6.99]	0.545 [13.84]	0.657 [16.69]
MD37*59****	2.720 [69.09]	2.500 [63.50]	0.275 [6.99]	0.545 [13.84]	0.601 [15.27]
MD50*59****	2.626 [66.70]	2.406 [61.11]	0.275 [6.99]	0.545 [13.84]	0.657 [16.69]

NOTE:

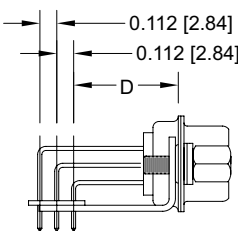
*1 "A" dimension applies for metal angle brackets only. Consult Accessories D-subminiature catalog for "A" dimension when plastic brackets are used.



Typical
Part Number:
MD25M59B0T2X



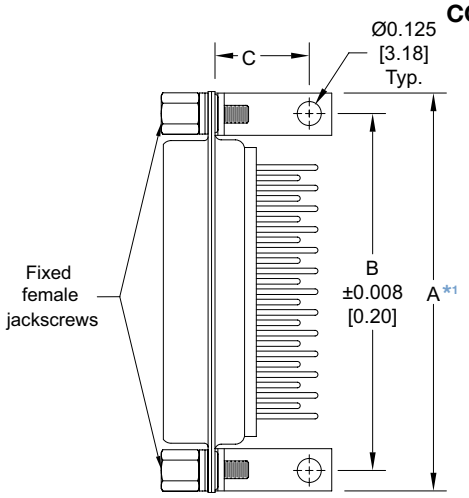
Typical Part Number:
MD29M59B0T2X



DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION

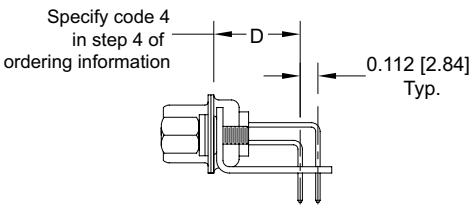
CODE 4, 0.450 [11.43] CONTACT EXTENSION

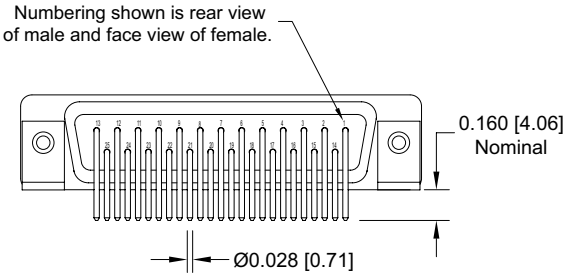


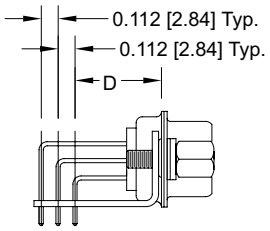
MD**4**** 0.450 [11.43] CONTACT EXTENSION				
PART NUMBER	A*1	B	C	D
MD9*4****	1.204 [30.58]	0.984 [24.99]	0.506 [12.85]	0.450 [11.43]
MD15*4****	1.532 [38.91]	1.312 [33.32]	0.506 [12.85]	0.450 [11.43]
MD25*4****	2.072 [52.63]	1.852 [47.04]	0.506 [12.85]	0.450 [11.43]
MD29*4****	1.754 [44.55]	1.534 [38.96]	0.562 [14.27]	0.450 [11.43]
MD37*4****	2.720 [69.09]	2.500 [63.50]	0.506 [12.85]	0.450 [11.43]
MD50*4****	2.626 [66.70]	2.406 [61.11]	0.562 [14.27]	0.450 [11.43]

NOTE:

*1 "A" dimension applies for metal angle brackets only. Consult Accessories D-subminiature catalog for "A" dimension when plastic brackets are used.





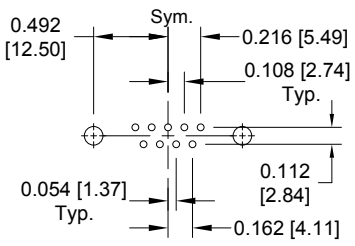


Typical Part Number:
MD25M4B0T20

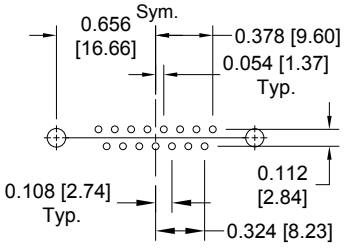
Typical Part Number:
MD50M4B0T20

RIGHT ANGLE (90°) AND STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN

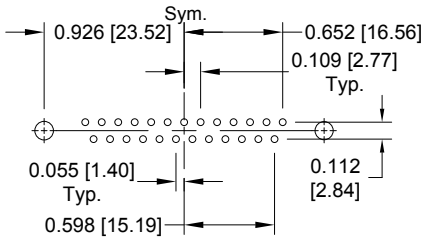
MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROW.



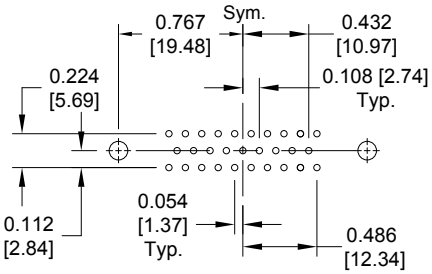
MD9



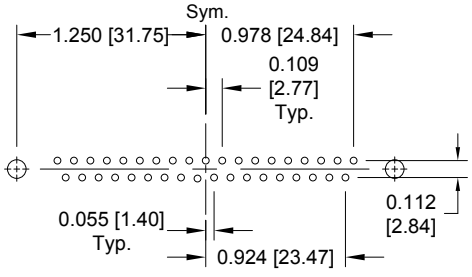
MD15



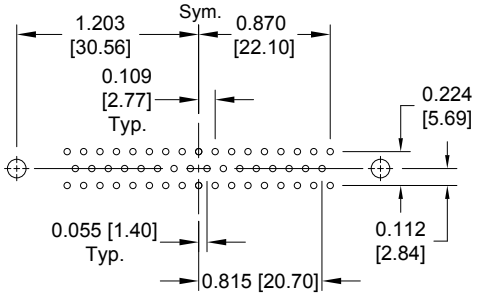
MD25



MD29



MD37



MD50

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for contact termination positions.
Suggest 0.123 ±0.003 [3.12 ±0.08] Ø hole for mounting connector with push-on fasteners.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP	1	2	3	4	5	6	7	8	9		10
EXAMPLE	MD	25	F	59	R7	N	T6	X	/AA	—	-14

STEP 1 - BASIC SERIES

MD series.

STEP 2 - CONNECTOR VARIANTS

9, 15, 25, 29, 37, 50

STEP 3 - CONNECTOR GENDER

M - Male
F - Female

STEP 4 - CONTACT TERMINATION TYPE

2 - Solder cup.
3 - Solder, Straight Printed Board Mount with 0.150 [3.81] Tail Length.
32 - Solder, Straight Printed Board Mount with 0.375 [9.52] Tail Length.
33 - Solder, Straight Printed Board Mount with 0.500 [12.70] tail length.
4 - Solder, Right Angle (90°) Printed Board Mount with 0.450 [11.43] Contact Extension.
5 - Solder, Right Angle (90°) Printed Board Mount with 0.283 [7.19] Contact Extension.
59 - Solder, Right Angle (90°) Printed Board Mount with 0.545 [13.84] Contact Extension.

*1 STEP 5 - MOUNTING STYLE

0 - Mounting Hole, 0.120 [3.05] Ø.
02 - Mounting Hole, 0.154 [3.91] Ø.
B - Bracket, Mounting, Right Angle (90°) Metal.
B3 - Bracket, Mounting, Right Angle (90°) Metal with Cross Bar.
B7 - Bracket, Mounting, Right Angle (90°) Plastic.
B8 - Bracket, Mounting, Right Angle (90°) Plastic with Cross Bar.
F - Float Mounts, Universal.
P - Threaded Post, Brass, 0.225 [5.71] Length.
P2 - Threaded Post, Nylon, 0.225 [5.71] Length.
R - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread Fixed Female Jackscrews.
R2 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread Fixed Female Jackscrews with Cross Bar.
R3 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 0.120 [3.05] Ø Mounting Hole.
R4 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads.
R5 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut.
R6 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 0.120 [3.05] Ø Mounting Hole with Cross Bar.
R7 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar.
R8 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut with Cross Bar.
S - Swaged Spacer, 4-40 Threads, 0.225 [5.71] Length.
S2 - Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length.
S5 - Swaged Locknut, 4-40 Threads.
S6 - Swaged Spacer with Push-on Fastener, 4-40 Threads, 0.225 [5.71] Length.
S7 - Swaged Spacer with Push-on Fastener for use with Ferrite Inductor, 4-40 Threads, 0.375 [9.53] Length.

*1 STEP 6 - HOODS AND PUSH-ON FASTENERS

0 - None.
J - Hood, Top Opening, Plastic.
L - Hood, Side Opening, Plastic.
Y - Hood, Top Opening, Plastic with Rotating Male Jackscrews. Available in size 50 only.
Y6 - Hood, Top Opening, Plastic with Rotating Male and Female Polarized Jackscrews. Available in size 50 only.
Z - Hood, Top or Side Opening, Robust and Extended Height, Composite and Plastic with Rotating Male Jackscrews. Available in size 9, 15, 25, 37, and 50 only.
H - Hood, Top Opening, Metal. Available in size 15, 25, 37, and 50 only.
G - Hood, EMI/RFI, Die Cast Zinc. Available in size 9, 15, 25, 37, and 50 only.
*5 AN - Lightweight Aluminum Hood, nickel finish.
*5 AC - Lightweight Aluminum Hood, no finish.
W - Hood, Top or Side Opening, Plastic. Available in size 9, 15, and 25 only.
N - Push-on fastener for right angle (90°) mounting brackets.
*2 F - Ferrite inductor.
*2 Q - Ferrite inductor for use with push-on fastener and right angle (90°) mounting brackets.

*1 STEP 7 - LOCKING AND POLARIZING SYSTEMS

0 - None.
*3 V3 - Lock Tab, connector front panel mounted.
*3 V5 - Lock Tab, connector rear panel mounted.
*3 VL - Lock Lever, used with Hoods only.
T - Fixed Female Jackscrews.
T2 - Fixed Female Jackscrews.
T6 - Fixed Male and Female Polarized Jackscrews.
E - Rotating Male Jackscrews.
E2 - Rotating Male Screw Locks.
E3 - Rotating Male with Internal Hex for 3/32 Hex Drives
E6 - Rotating Male and Female Polarized Jackscrews.

STEP 8 - Shell Options

0 - Zinc plated, with chromate seal.
*4 S - Stainless steel, passivated.
X - Tin plated.
Z - Tin plated and dimpled (male connectors only).

STEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - RoHS Compliant

NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: MD25F59R7NT6X

STEP 10 - SPECIAL OPTIONS

-14 - 0.000030 [0.76µ] gold over nickel.
-15 - 0.000050 [1.27µ] gold over nickel.

CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS

*1 For additional information on accessories listed in steps 5, 6 and 7, see Accessory Catalog.
*2 Ferrite inductor is available on contact types 32, 33, 4, 59 and 6 only. For more information on ferrite inductors, see page 7.
*3 VL, V3 and V5 locking systems are not available for connector variants 37 and 50. Jackscrews are highly recommended to minimize damage to contacts on variants with high mating forces.
*4 For stainless steel dimpled male versions contact Technical Sales.
*5 AN and AC hood are not available for connector variant 29. Consult Technical Sales for availability.

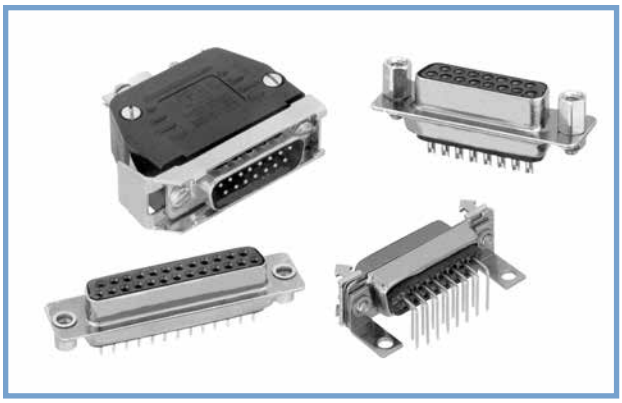
**DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.**

Size 20 Contacts, Fixed
European Standard Printed Circuit Board Layout
IEC Publication 60807-2 Performance Level Two

UL Recognized
File #E49351

CSA Recognized
File #LR54219

Telecommunication
UL File #E140980



Euro-D series connectors are professional quality connectors recommended for use in sheltered, non-corrosive indoor or outdoor environments having normal ventilation, but without temperature or humidity controls. These fixed contact connectors meet the dimensional and performance requirements of IEC 60807-2, Performance Level Two.

Euro-D series connectors utilize precision machined contacts which are fixed within the connector body. The female contact is an open entry design contact, precision machined of high tensile phosphor bronze.

Six standard connector variants are offered in arrangements of 9, 15, 25, 29, 37 and 50 contacts. Each Euro-D connector variant is available with contact terminations for solder cup, straight and right angle (90°) printed board mount terminations per standard European metric footprints. Euro-D series connectors are mateable and compatible with all D-subminiature connectors conforming to IEC 60807-2, IEC 60807-3 and MIL-DTL-24308.

A wide assortment of printed board mounting hardware, cable support hoods and locking systems is available from stock.

EURO-D SERIES TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator:	Nylon resin, UL 94V-0, black color.
Contacts:	Precision machined copper alloy.
Contact Plating:	Professional performance Gold flash over nickel plate. Other finishes available upon request.
Shells:	Steel with tin plate; zinc plate with chromate seal, stainless steel passivated. Other materials and finishes available upon request.
Mounting Spacers and Brackets:	Nylon; copper alloy or steel with zinc plate and chromate seal or tin plate; phosphor bronze with tin plate; stainless steel, passivated; polyester.
Push-On Fasteners:	Phosphor bronze or beryllium copper with tin plate.
Jackscrew Systems:	Brass or steel with zinc plate and chromate seal or clear zinc plate or tin plate; stainless steel, passivated.
Vibration Lock Systems:	Slide lock and lock tabs, steel with nickel plate.
Hoods:	Composite and plastic, UL 94V-0; brass or steel with zinc plate and chromate seal. Aluminum; aluminum with electroless nickel plate. For aluminum hoods, zinc content is 1% maximum. Die cast zinc.

Low magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Fixed Contacts:	Size 20 contact, male - 0.040 inch [1.02mm] mating diameter. Female contact - rugged open entry design.
Contact Retention In Insulator:	6 lbs. [27N]
Resistance To Solder Iron Heat:	500°F [260°C] for 10 seconds duration per IEC 60512-6.
Contact Terminations:	Solder cup contacts - 0.042 inch [1.06mm] minimum hole diameter for 20 AWG [0.5mm²] wire maximum. Straight Printed Board Mount - 0.024 inch [0.61mm] termination diameter. Right Angle (90°) Printed Board Mount - 0.024 inch [0.61mm] termination diameter for European Metric Footprints.
Shells:	Male shells may be dimpled for EMI/ESD ground paths.
Polarization:	Trapezoidally shaped shells and polarized jackscrews.
Mounting To Angle Brackets:	Jackscrews and riveted fasteners with a 0.120 inch [3.05mm] clearance hole, and threaded riveted fasteners with 4-40 threads and polyester lock inserts.
Mounting To Printed Board:	Rapid installation push-on fasteners and threaded posts.
Locking Systems:	Jackscrews and vibration locking systems.
Mechanical Operations:	500 operations minimum per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

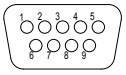
Contact Current Rating:	7.5 amperes nominal.
Initial Contact Resistance:	0.008 ohms maximum.
Insulation Resistance:	5 G ohms.
Proof Voltage:	1000 V r.m.s.
Clearance and Creepage Distance [minimum]:	0.039 inch [1.0mm].
Working Voltage:	300 V r.m.s.

CLIMATIC CHARACTERISTICS:

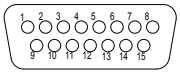
Temperature Range:	-55°C to +125°C.
Damp Heat, Steady State:	10 days.

CONTACT VARIANTS

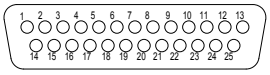
FACE VIEW OF MALE OR REAR VIEW OF FEMALE



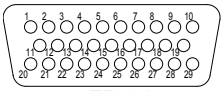
ED 9



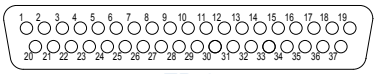
ED 15



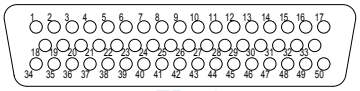
ED 25



ED 29

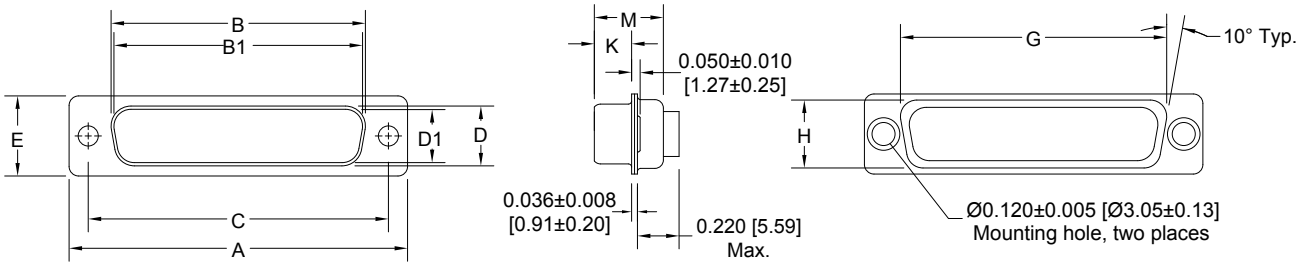


ED 37

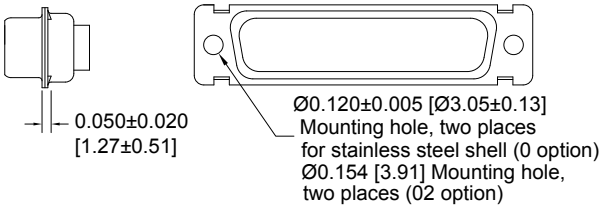


ED 50

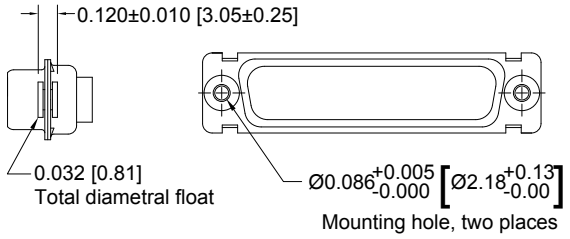
STANDARD SHELL ASSEMBLY



OPTIONAL SHELL ASSEMBLY (0, 02)



OPTIONAL SHELL ASSEMBLY WITH UNIVERSAL FLOAT MOUNTS (F)

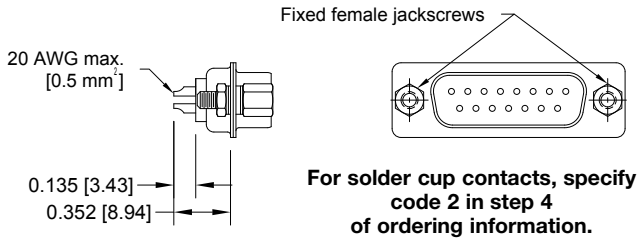


CONNECTOR VARIANT SIZES	A ±0.015 [0.38]	B ±0.005 [0.13]	B1 ±0.005 [0.13]	C ±0.005 [0.13]	D ±0.005 [0.13]	D1 ±0.005 [0.13]	E ±0.015 [0.38]	G ±0.010 [0.25]	H ±0.010 [0.25]	K ±0.005 [0.13]	M ±0.010 [0.25]
9 M	1.213 [30.81]		0.666 [16.92]	0.984 [24.99]		0.329 [8.36]	0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
9 F	1.213 [30.81]	0.643 [16.33]		0.984 [24.99]	0.311 [7.90]		0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
15 M	1.541 [39.14]		0.994 [25.25]	1.312 [33.32]		0.329 [8.36]	0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
15 F	1.541 [39.14]	0.971 [24.66]		1.312 [33.32]	0.311 [7.90]		0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
25 M	2.088 [53.04]		1.534 [38.96]	1.852 [47.04]		0.329 [8.36]	0.494 [12.55]	1.625 [41.28]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]
25 F	2.088 [53.04]	1.511 [38.38]		1.852 [47.04]	0.311 [7.90]		0.494 [12.55]	1.625 [41.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
29 M	1.770 [44.96]		1.274 [32.36]	1.534 [38.96]		0.450 [11.43]	0.605 [15.37]	1.322 [33.58]	0.539 [13.69]	0.230 [5.84]	0.426 [10.82]
29 F	1.770 [44.96]	1.251 [31.78]		1.534 [38.96]	0.431 [10.95]		0.605 [15.37]	1.322 [33.58]	0.539 [13.69]	0.237 [6.02]	0.429 [10.90]
37 M	2.729 [69.32]		2.182 [55.42]	2.500 [63.50]		0.329 [8.36]	0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]
37 F	2.729 [69.32]	2.159 [54.84]		2.500 [63.50]	0.311 [7.90]		0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
50 M	2.635 [66.93]		2.079 [52.81]	2.406 [61.11]		0.441 [11.20]	0.605 [15.37]	2.178 [55.32]	0.534 [13.56]	0.230 [5.84]	0.426 [10.82]
50 F	2.635 [66.93]	2.064 [52.43]		2.406 [61.11]	0.423 [10.74]		0.605 [15.37]	2.178 [55.32]	0.534 [13.56]	0.243 [6.17]	0.429 [10.90]

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

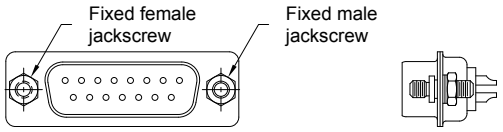
SOLDER CUP TERMINATION

CODE 2



For solder cup contacts, specify code 2 in step 4 of ordering information.

Typical Part Number: ED15M200T2Z



Fixed male and female polarized jackscrews available. Specify code T6 in step 7 of ordering information.

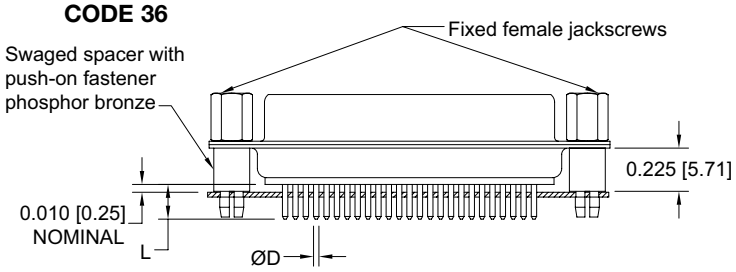
Typical Part Number: ED15M200T6Z

STRAIGHT PRINTED BOARD MOUNT TERMINATION

CODE 36

CODE NUMBER	L	ØD
36	0.236 [5.99]	0.024 [0.61]

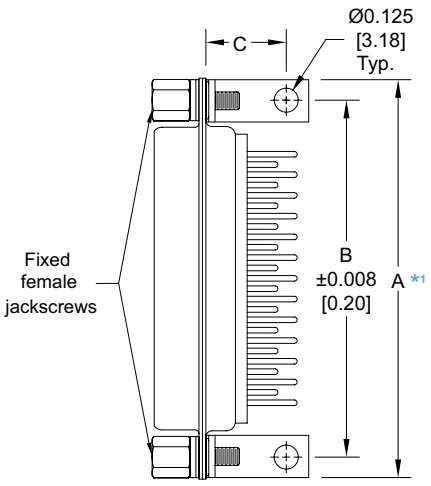
For straight printed board mount contacts, specify code number in step 4 of ordering information.



Typical Part Number: ED25F36S60T0

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION

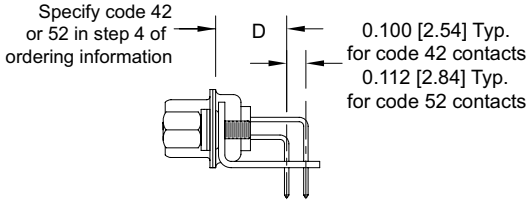
CODE 42, 0.370 [9.40] CONTACT EXTENSION



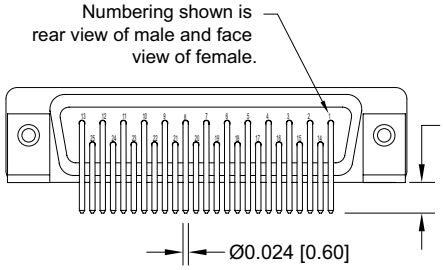
ED**(42 or 52)**** 0.370 [9.40] CONTACT EXTENSION				
PART NUMBER	A*1	B	C	D
ED9*(42 or 52)****	1.204 [30.58]	0.984 [24.99]	0.420 [10.67]	0.370 [9.40]
ED15*(42 or 52)****	1.532 [38.91]	1.312 [33.32]	0.420 [10.67]	0.370 [9.40]
ED25*(42 or 52)****	2.072 [52.63]	1.852 [47.04]	0.420 [10.67]	0.370 [9.40]
ED29*(42 or 52)****	1.754 [44.55]	1.534 [38.96]	0.470 [11.94]	0.370 [9.40]
ED37*(42 or 52)****	2.720 [69.09]	2.500 [63.50]	0.420 [10.67]	0.370 [9.40]
ED50*(42 or 52)****	2.626 [66.70]	2.406 [61.11]	0.470 [11.94]	0.370 [9.40]

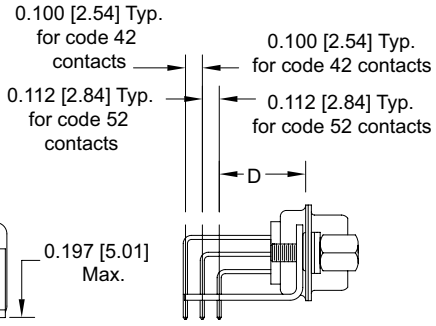
NOTE:

*1 "A" dimension applies for metal angle brackets only. Consult Accessories D-subminiature catalog for "A" dimension when plastic brackets are used.



Typical Part Number: ED25M42B0T2X



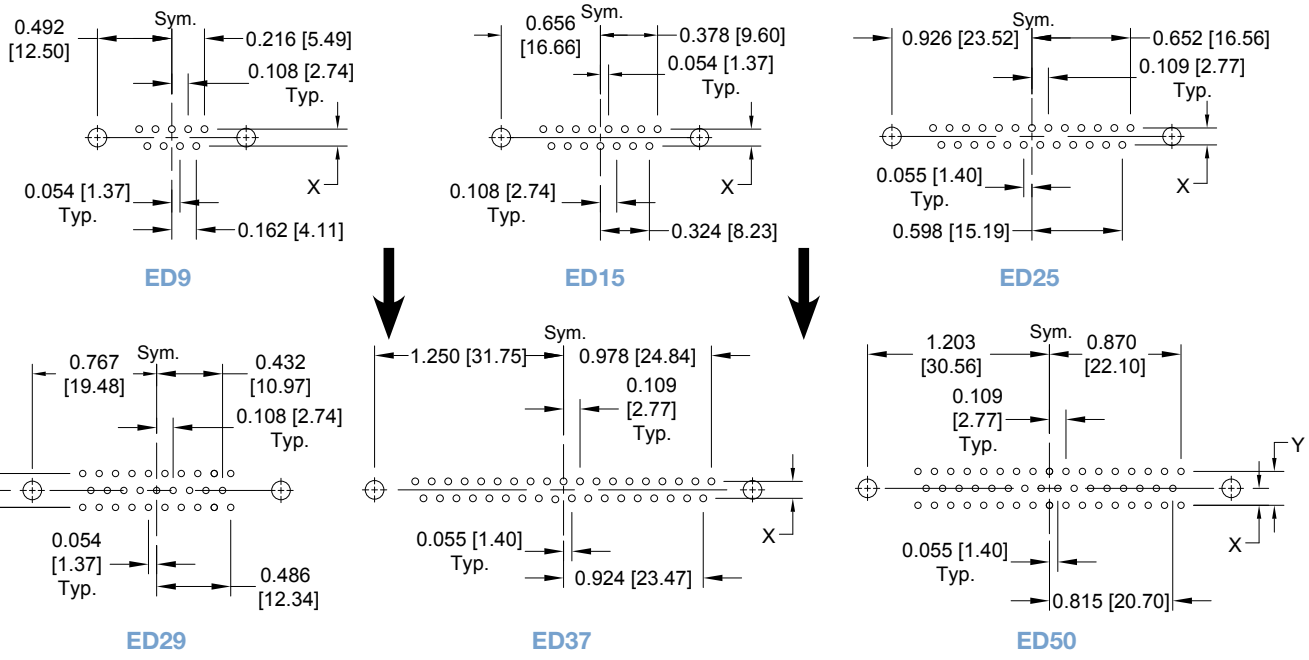


Typical Part Number: ED50M52B0T2X

ED SERIES

RIGHT ANGLE (90°) AND STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN

FOR CODE 42, MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROW.



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.040 [1.02] Ø hole for contact termination positions.
Suggest 0.123 ±0.003 [3.12 ±0.08] Ø hole for mounting connector with push-on fasteners.

CODE NUMBER	X	Y
36	0.112 [2.84]	0.224 [5.69]
42	0.100 [2.54]	0.200 [5.08]

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP	1	2	3	4	5	6	7	8	9		10
EXAMPLE	ED	9	M	36	0	0	0	0	/AA	—	-14

STEP 1 - BASIC SERIES

ED series.

STEP 2 - CONNECTOR VARIANTS

9, 15, 25, 29, 37, 50

STEP 3 - CONNECTOR GENDER

M - Male
F - Female

STEP 4 - CONTACT TERMINATION TYPE

2 - Solder cup.
36 - Solder, Straight Printed Board Mount with 0.236 [5.99] Tail Length.
42 - Solder, Right Angle (90°) Printed Board Mount with 0.370 [9.40] Contact Extension.

*1 STEP 5 - MOUNTING STYLE

0 - Mounting Hole, 0.120 [3.05] Ø.
02 - Mounting Hole, 0.154 [3.91] Ø.
B - Bracket, Mounting, Right Angle (90°) Metal.
B3 - Bracket, Mounting, Right Angle (90°) Metal with Cross Bar.
B7 - Bracket, Mounting, Right Angle (90°) Plastic.
B8 - Bracket, Mounting, Right Angle (90°) Plastic with Cross Bar.
F - Float Mounts, Universal.
P - Threaded Post, Brass, 0.225 [5.71] Length.
P2 - Threaded Post, Nylon, 0.225 [5.71] Length.
R - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread Fixed Female Jackscrews.
R2 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread Fixed Female Jackscrews with Cross Bar.
R3 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 0.120 [3.05] Ø Mounting Hole.
R4 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads.
R5 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut.
R6 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 0.120 [3.05] Ø Mounting Hole with Cross Bar.
R7 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar.
R8 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut with Cross Bar.
S - Swaged Spacer, 4-40 Threads, 0.225 [5.71] Length.
S2 - Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length.
S5 - Swaged Locknut, 4-40 Threads.
S6 - Swaged Spacer with Push-on Fastener, 4-40 Threads, 0.225 [5.71] Length.
S7 - Swaged Spacer with Push-on Fastener for use with Ferrite Inductor, 4-40 Threads, 0.375 [9.53] Length.

*1 For additional information on accessories listed in steps 5, 6 and 7, see Accessory Catalog.

*2 Ferrite inductor is available on contact types 36 only. For more information on ferrite inductors, see page 7.

*3 VL, V3 and V5 locking systems are not available for connector variants 37 and 50. Jackscrews are highly recommended to minimize damage to contacts on variants with high mating forces.

*4 For stainless steel dimpled male versions contact Technical Sales.

*5 AN and AC hood are not available for connector variant 29. Consult Technical Sales for availability.

*1 STEP 6 - HOODS AND PUSH-ON FASTENERS

0 - None.
J - Hood, Top Opening, Plastic.
L - Hood, Side Opening, Plastic.
Y - Hood, Top Opening, Plastic with Rotating Male Jackscrews. Available in size 50 only.
Y6 - Hood, Top Opening, Plastic with Rotating Male and Female Polarized Jackscrews. Available in size 50 only.
Z - Hood, Top or Side Opening, Robust and Extended Height, Composite and Plastic with Rotating Male Jackscrews. Available in size 9, 15, 25, 37, and 50 only.
H - Hood, Top Opening, Metal. Available in size 15, 25, 37, and 50 only.
G - Hood, EMI/RFI, Die Cast Zinc. Available in size 9, 15, 25, 37, and 50 only.
*5 AN - Lightweight Aluminum Hood, nickel finish.
*5 AC - Lightweight Aluminum Hood, no finish.
W - Hood, Top or Side Opening, Plastic. Available in size 9, 15, and 25 only.
N - Push-on Fastener, for Right Angle (90°) Mounting Brackets.
*2 F - Ferrite inductor.
*2 Q - Ferrite inductor for use with Push-on Fastener and Right Angle (90°) Mounting Brackets.

*1 STEP 7 - LOCKING AND POLARIZING SYSTEMS

0 - None.
*3 V3 - Lock Tab, connector front panel mounted.
*3 V5 - Lock Tab, connector rear panel mounted.
*3 VL - Lock Lever, used with Hoods only.
T - Fixed Female Jackscrews.
T2 - Fixed Female Jackscrews.
T6 - Fixed Male and Female Polarized Jackscrews.
E - Rotating Male Jackscrews.
E2 - Rotating Male Screw Locks.
E3 - Rotating Male with Internal Hex for 3/32 Hex Drives
E6 - Rotating Male and Female Polarized Jackscrews.

STEP 8 - Shell Options

0 - Zinc plated with chromate seal.
*4 S - Stainless steel, passivated.
X - Tin plated.
Z - Tin plated and dimpled (male connectors only).

STEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - RoHS Compliant

NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: ED9M360000

STEP 10 - SPECIAL OPTIONS

-14 - 0.000030 [0.76µ] gold over nickel.
-15 - 0.000050 [1.27µ] gold over nickel.

CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS

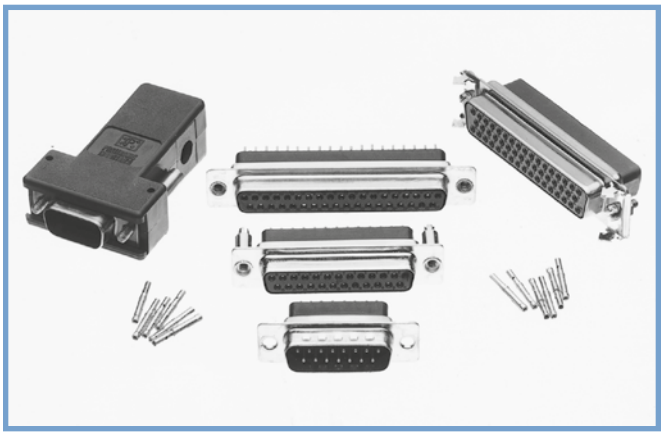
Size 20 Contacts, Removable

IEC Publication 60807-3 Performance Level Two

UL Recognized
File #E49351

CSA Recognized
File #LR54219

Telecommunication
UL File #E140980



Soli-D series connectors are professional quality connectors recommended for use in sheltered, non-corrosive indoor or outdoor environments having normal ventilation, but without temperature or humidity controls. This crimp removable contact connector will meet the Performance Level Two requirements of IEC 60807-3.
Soli-D series connectors utilize precision machined contacts with closed barrel, crimp terminations. The female contact features a rugged open entry design. Other contact terminations such as solder cup and printed board terminations are also available. The removable contact feature provides for rapid assembly and permits contact repairs or wiring changes.
Five standard contact variants are offered in arrangements of 9, 15, 25, 37 and 50 contacts. Soli-D series connectors are mateable and compatible with all D-subminiature connectors conforming to IEC 60807-2, IEC 60807-3 and MIL-DTL-24308.
A wide assortment of cable support hoods and locking systems is available from stock.

SOLI-D SERIES TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator:	Glass filled PBT polyester, UL 94V-0, black color.
Contacts:	Precision machined copper alloy.
Contact Plating:	Professional performance - gold flash over nickel plate. Other finishes available upon request.
Shells:	Steel with tin plate; zinc plate with chromate seal, stainless steel passivated. Other materials and finishes available upon request.
Mounting Spacers:	Nylon; copper alloy or steel with zinc plate and chromate seal or tin plate; phosphor bronze with tin plate; stainless steel, passivated.
Push-On Fasteners:	Phosphor bronze with tin plate.
Jackscrew Systems:	Brass or steel with zinc plate and chromate seal or clear zinc plate or tin plate; stainless steel, passivated.
Vibration Lock Systems:	Slide lock and lock tabs, steel with nickel plate.
Hoods:	Composite and plastic, UL 94V-0; brass or steel with zinc plate and chromate seal. Aluminum; aluminum with electroless nickel plate. For aluminum hoods, zinc content is 1% maximum. Die cast zinc.

Low magnetic versions are available, contact Technical Sales.

CLIMATIC CHARACTERISTICS:

Temperature Range:	-55°C to +125°C.
Damp Heat, Steady State:	10 days.

MECHANICAL CHARACTERISTICS:

Removable Contacts:	Insert contact to rear face of insulator and release from rear face of insulator. Size 20 contacts, male - 0.040 inch [1.02mm] mating diameter. Female - rugged open entry design.
Contact Retention In Insulator:	6 lbs. [27 N].
Contact Terminations:	Closed barrel crimp, wire sizes 18 AWG [1.0mm²] through 32 AWG [0.03mm²]. Straight printed board mount terminations.
Shells:	Male shells may be dimpled for EMI/ESD ground paths.
Polarization:	Trapezoidally shaped shells and polarized jackscrews.
Printed Board Mount:	Rapid installation push-on fasteners.
Locking Systems:	Jackscrews and vibration locking systems.
Mechanical Operations:	500 operations minimum per IEC 60512-5.

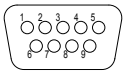
ELECTRICAL CHARACTERISTICS:

Contact Current Rating:	7.5 amperes nominal.
Initial Contact Resistance:	0.008 ohms maximum.
Proof Voltage:	1000 V r.m.s.
Insulation Resistance:	5 G ohms.
Clearance and Creepage Distance [minimum]:	0.039 inch [1.0mm].
Working Voltage:	300 V r.m.s.

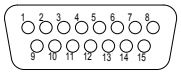
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

CONTACT VARIANTS

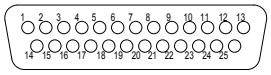
FACE VIEW OF MALE OR REAR VIEW OF FEMALE



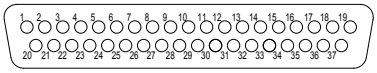
SD 9



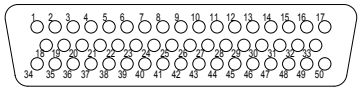
SD 15



SD 25

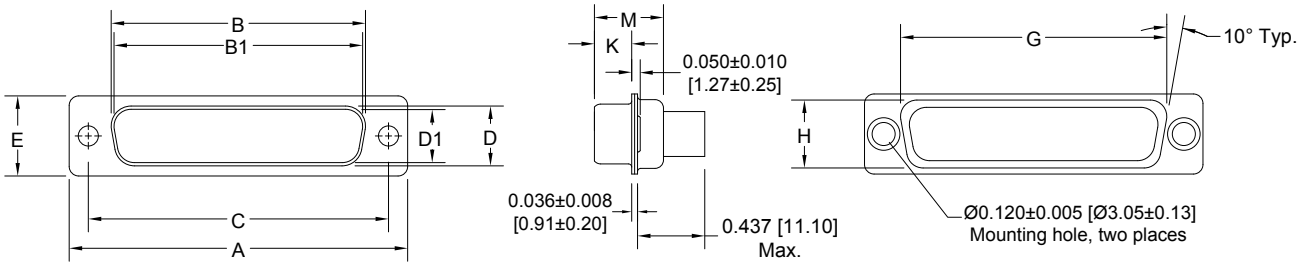


SD 37

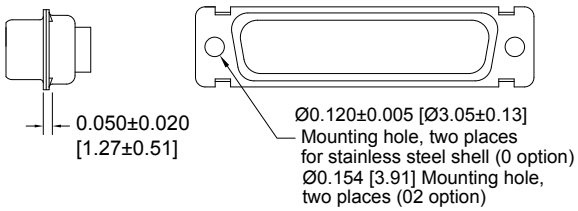


SD 50

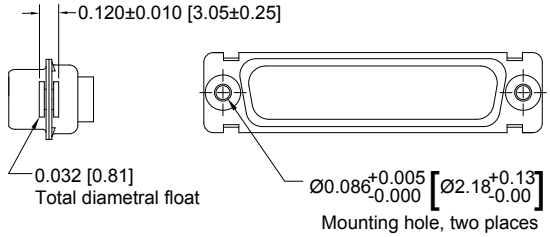
STANDARD SHELL ASSEMBLY



OPTIONAL SHELL ASSEMBLY (0, 02)



OPTIONAL SHELL ASSEMBLY WITH UNIVERSAL FLOAT MOUNTS (F)



CONNECTOR VARIANT SIZES	A ±0.015 [0.38]	B ±0.005 [0.13]	B1 ±0.005 [0.13]	C ±0.005 [0.13]	D ±0.005 [0.13]	D1 ±0.005 [0.13]	E ±0.015 [0.38]	G ±0.010 [0.25]	H ±0.010 [0.25]	K ±0.005 [0.13]	M ±0.010 [0.25]
SD 9 M	1.213 [30.81]		0.666 [16.92]	0.984 [24.99]		0.329 [8.36]	0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
SD 9 F	1.213 [30.81]	0.643 [16.33]		0.984 [24.99]	0.311 [7.90]		0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
SD 15 M	1.541 [39.14]		0.994 [25.25]	1.312 [33.32]		0.329 [8.36]	0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
SD 15 F	1.541 [39.14]	0.971 [24.66]		1.312 [33.32]	0.311 [7.90]		0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
SD 25 M	2.088 [53.04]		1.534 [38.96]	1.852 [47.04]		0.329 [8.36]	0.494 [12.55]	1.625 [41.28]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]
SD 25 F	2.088 [53.04]	1.511 [38.38]		1.852 [47.04]	0.311 [7.90]		0.494 [12.55]	1.625 [41.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
SD 37 M	2.729 [69.32]		2.182 [55.42]	2.500 [63.50]		0.329 [8.36]	0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]
SD 37 F	2.729 [69.32]	2.159 [54.84]		2.500 [63.50]	0.311 [7.90]		0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
SD 50 M	2.635 [66.93]		2.079 [52.81]	2.406 [61.11]		0.441 [11.20]	0.605 [15.37]	2.178 [55.32]	0.534 [13.56]	0.230 [5.84]	0.426 [10.82]
SD 50 F	2.635 [66.93]	2.064 [52.43]		2.406 [61.11]	0.423 [10.74]		0.605 [15.37]	2.178 [55.32]	0.534 [13.56]	0.243 [6.17]	0.429 [10.90]

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

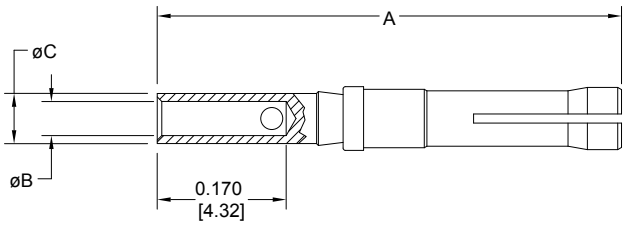
Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

REMOVABLE CRIMP CONTACTS

CODE 1 AND 12

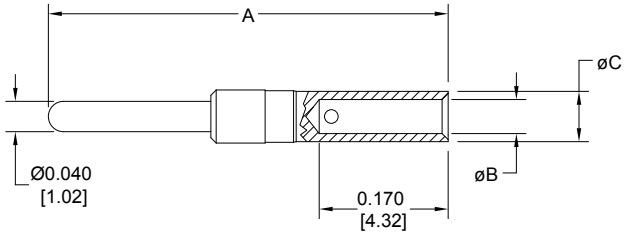
CONTACTS MAY BE SUPPLIED WITH CONNECTOR OR ORDERED SEPARATELY.

FEMALE CONTACT



PART NUMBER	WIRE SIZE AWG/[mm²]	A	ØB	ØC
FC7520D	20 / 22 / 24 [0.5/0.3/0.25]	0.612 [15.54]	0.045 [1.14]	0.066 [1.68]
FC7526D	26 / 28 / 30 [0.12/0.08/0.05]	0.612 [15.54]	0.026 [0.66]	0.066 [1.68]

MALE CONTACT



PART NUMBER	WIRE SIZE AWG/[mm²]	A	ØB	ØC
MC7520D	20 / 22 / 24 [0.5/0.3/0.25]	0.618 [15.70]	0.045 [1.14]	0.066 [1.68]
MC7526D	26 / 28 / 30 [0.12/0.08/0.05]	0.618 [15.70]	0.026 [0.66]	0.066 [1.68]

Note: *C75D contacts can not be used in the RD series.**

PLATING:

STANDARD FINISH: Gold flash over nickel plate.

OPTIONAL FINISHES: 0.000030 [0.76 µ] gold over nickel by adding "-14" suffix onto part number. Example: FC7520D-14
0.000050 inch [1.27µ] gold over nickel by adding "-15" suffix onto part number. Example: MC7526D-15

The crimp area of this contact is not protected when fully seated in the connector molding. These contacts require shrink tubing after installation. Wire cannot be removed from molding after insertion. Not suitable for fully loaded connector.

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

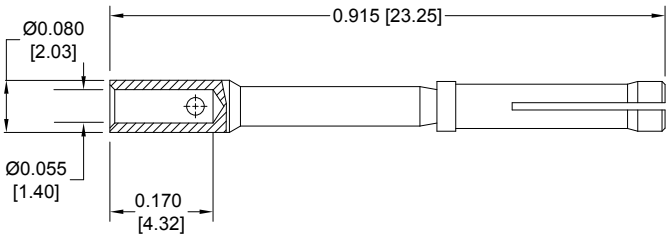
REMOVABLE CRIMP CONTACTS

18 AWG CRIMP CONTACTS

18 AWG [1.0mm²]

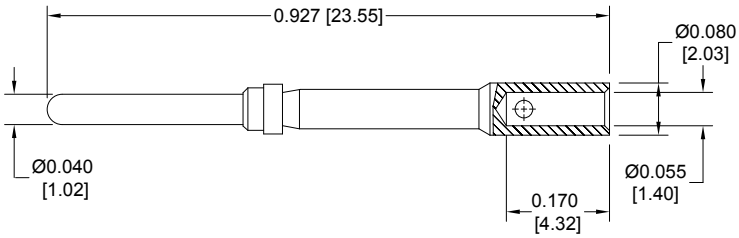
CONTACTS MAY BE SUPPLIED WITH CONNECTOR OR ORDERED SEPARATELY.

FEMALE CONTACT



FC7518D

MALE CONTACT



MC7518D

PLATING:

STANDARD FINISH: Gold flash over nickel plate.

OPTIONAL FINISHES: 0.000030 [0.76 µ] gold over nickel by adding "-14" suffix onto part number. Example: FC7518D-14
0.000050 inch [1.27µ] gold over nickel by adding "-15" suffix onto part number. Example: MC7518D-15

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 73.

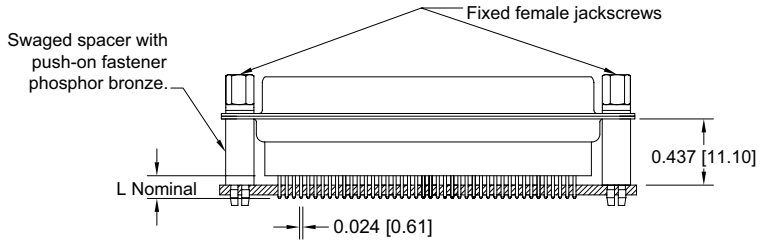
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

STRAIGHT PRINTED BOARD MOUNT TERMINATION

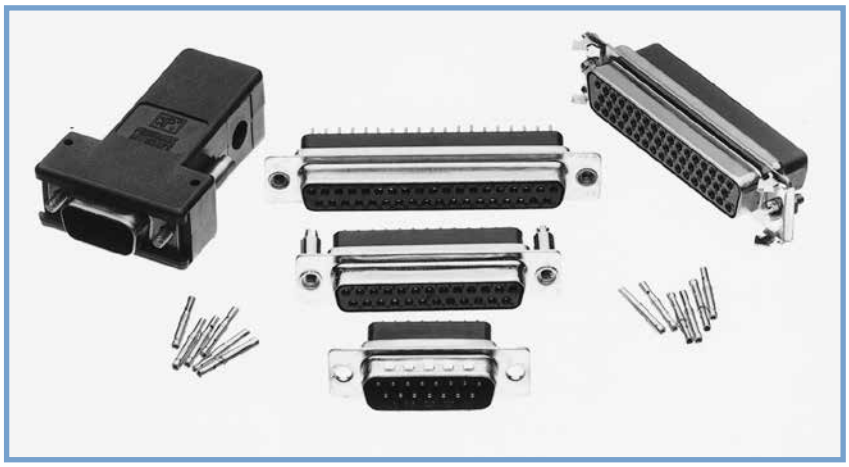
CODE 3 AND 32

CODE NUMBER	L
3	0.125 [3.18]
32	0.188 [4.78]

For straight printed board mount contacts specify code number in Step 4 of ordering information.



Typical Part Number:
SD37F3S60T2X



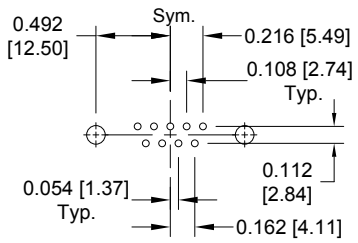
Connectors Designed To Customer Specifications

Positronic ***D-subminiature*** *connectors can be modified to customer specifications.*

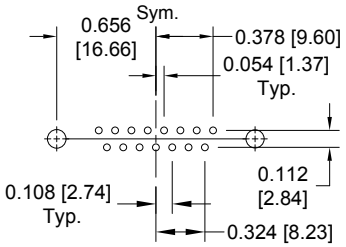
Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer printed circuit board terminations; customer specified hardware; sealing for water resistance.

Contact Technical Sales with your particular requirements.

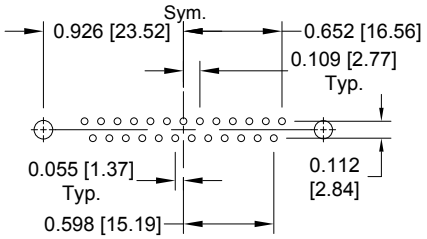
STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN



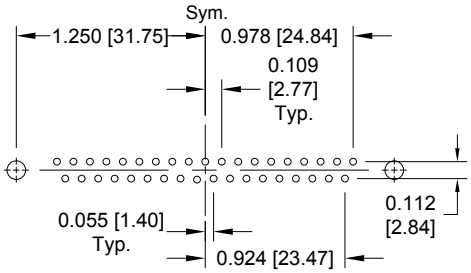
SD9



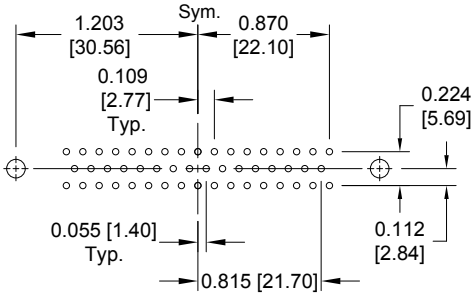
SD15



SD25



SD37

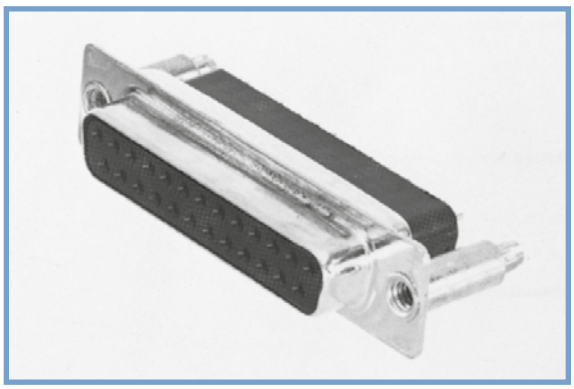


SD50

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for contact termination positions.
Suggest 0.123 ±0.003 [3.12 ±0.08] Ø hole for mounting connector with push-on fasteners.

SD37M3S600Z



SD25F3S600X

SD SERIES

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP	1	2	3	4	5	6	7	8	9		10
EXAMPLE	SD	15	F	0	0	0	0	X	/AA	—	-14

STEP 1 - BASIC SERIES

SD series.

STEP 2 - CONNECTOR VARIANTS

9, 15, 25, 37, 50

STEP 3 - CONNECTOR GENDER

M - Male
F - Female

STEP 4 - CONTACT TERMINATION TYPE

0 - Contacts ordered separately, see page 18.
1 - Crimp, 20 AWG-24 AWG [0.5mm²-0.25mm²].
12 - Crimp, 26 AWG-30 AWG [0.12mm²-0.05mm²].
3 - Solder, Straight Printed Board Mount with 0.125 [3.18] Tail Length.
32 - Solder, Straight Printed Board Mount with 0.188 [4.78] Tail Length.

*1 STEP 5 - MOUNTING STYLE

0 - Mounting Hole, 0.120 [3.05] Ø.
02 - Mounting Hole, 0.154 [3.91] Ø.
F - Float Mounts, Universal.
P - Threaded Post, Brass, 0.437 [11.10] Length.
P2 - Threaded Post, Nylon, 0.437 [11.10] Length.
S - Swaged Spacer, 4-40 Threads, 0.437 [11.10] Length.
S2 - Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length.
S5 - Swaged Locknut, 4-40 Threads.
S6 - Swaged Spacer with Push-on Fastener, 4-40 Threads, 0.437 [11.10] Length.

*1 STEP 6 - HOODS

0 - None.
J - Hood, Top Opening, Plastic.
L - Hood, Side Opening, Plastic.
Y - Hood, Top Opening, Plastic with Rotating Male Jackscrews. Available in size 50 only.
Y6 - Hood, Top Opening, Plastic with Rotating Male and Female Polarized Jackscrews. Available in size 50 only.
Z - Hood, Top or Side Opening, Robust and Extended Height, Composite and Plastic with Rotating Male Jackscrews.
H - Hood, Top Opening, Metal. Available in size 15, 25, 37, and 50 only.
G - Hood, EMI/RFI, Die Cast Zinc.
AN - Lightweight Aluminum Hood, nickel finish.
AC - Lightweight Aluminum Hood, no finish.
W - Hood, Top or Side Opening, Plastic. Available in size 9,15, and 25 only.

*1 STEP 7 - LOCKING AND POLARIZING SYSTEMS

0 - None.
*2 V3- Lock Tab, connector front panel mounted.
*2 V5- Lock Tab, connector rear panel mounted.
*2 VL - Lock Lever, used with Hoods Only.
T - Fixed Female Jackscrews.
T2 - Fixed Female Jackscrews.
T6 - Fixed Male and Female Polarized Jackscrews.
E - Rotating Male Jackscrews.
E2 - Rotating Male Screw Locks.
E3 - Rotating Male with internal hex for 3/32 hex drives
E6 - Rotating Male and Female Polarized Jackscrews.

STEP 8 - Shell Options

0 - Zinc Plated, with Chromate Seal.
*3 S - Stainless steel, passivated.
X - Tin Plated.
Z - Tin Plated and Dimpled (male connectors only).

STEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - RoHS Compliant

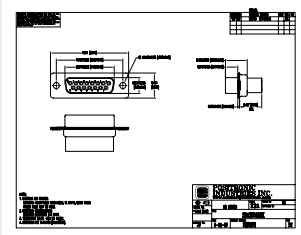
NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: SD15F0000X

STEP 10 - SPECIAL OPTIONS

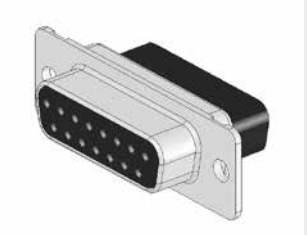
-14 - 0.000030 [0.76µ] gold over nickel.
-15 - 0.000050 [1.27µ] gold over nickel.

CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS

NOTE: Once you have made a connector selection, contact Technical Sales if you would like to receive a drawing in DXF, PDF format or a 3-dimensional IGES, STEP, or SOLIDWORKS file.



2-D Drawing



3-D Model

*1 For additional information on accessories listed in steps 5, 6 and 7, see Accessory Catalog.

*2 VL, V3 and V5 locking systems are not available for connector variants 37 and 50. Jackscrews are highly recommended to minimize damage to contacts on variants with high mating forces.

*3 For stainless steel dimpled male versions contact Technical Sales.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 73.

Positronic
connectpositronic.com

MILITARY QUALITY
FIXED CONTACT
STANDARD DENSITY D-SUBMINIATURE

D-Sub

Size 20 Signal and Thermocouple Contacts, Fixed PosiBand® Closed Entry

IEC Publication 60807-2 Performance Level One

MIL-DTL-24308

UL Recognized File #E49351

CSA Recognized File #LR54219

Telecommunication UL File #E140980

Harmo-D series connectors are military quality connectors designed for use in sheltered, mildly corrosive environments having a wide range of temperature, pressure and humidity changes. Applicable fixed contact connectors are qualified to MIL-DTL-24308 (see page 82 for more information) and meet the performance requirements of IEC 60807-2, Performance Level One.

Harmo-D series connectors utilize precision machined contacts which are fixed within the connector body. The female contact features Positronic's unique PosiBand closed entry design, see page 1 for details.

Five standard connector variants are offered in arrangements of 9, 15, 25, 37 and 50 contacts. Each connector variant is available with contact terminations for solder cup, straight and right angle (90°) printed board mount terminations with Inch and Metric footprints. Harmo-D series connectors are mateable and compatible with all D-subminiature connectors conforming to IEC 60807-2, IEC 60807-3 and MIL-DTL-24308.

A wide assortment of printed board mounting hardware, cable support hoods and locking systems is available from stock.

HARMO-D SERIES TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator: Glass filled DAP per ASTM-D-5948, SDG-F, UL 94V-0, green color.

Contacts: Precision machined copper alloy.

Contact Plating: Military performance - 0.000050 inch [1.27 µ] gold over copper plate. IEC 60807-2, Performance Level One - gold flash over nickel plate. Other finishes available upon request.

Shells: Steel with tin plate; zinc and cadmium plate with chromate seal, stainless steel passivated. Other materials and finishes available upon request.

Mounting Spacers and Brackets: Nylon; copper alloy or steel with zinc plate and chromate seal or tin plate; phosphor bronze with tin plate; stainless steel, passivated; polyester.

Push-On Fasteners: Phosphor bronze or beryllium copper with tin plate.

Jackscrew Systems: Brass or steel with zinc plate and chromate seal or clear zinc plate or tin plate; stainless steel, passivated.

Vibration Lock Systems: Slide lock and lock tabs, steel with nickel plate.

Hoods: Composite and plastic, UL 94V-0; brass or steel with zinc plate and chromate seal. Aluminum; aluminum with electroless nickel plate. For aluminum hoods, zinc content is 1% maximum. Die cast zinc.

Low magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Fixed Contacts: Size 20 contact, male - 0.040 inch [1.02mm] mating diameter. Female contact - PosiBand closed entry design, see page 1 for details.

Contact Retention In Insulator: 9 lbs. [40 N].

Resistance To Solder Iron Heat: 650°F [350°C] for 10 seconds duration per IEC 60512-6.

Contact Terminations: Solder cup contacts - 0.042 inch [1.06mm] minimum hole diameter in solder style contact for 20 AWG [0.5mm²] wire maximum.

Straight Printed Board Mount - 0.028 inch [0.71mm] termination diameter and 0.024 inch [0.61mm] termination diameter.

Right Angle (90°) Printed Board Mount - 0.028 [0.71mm] termination diameter for Inch System footprint, and 0.024 [0.61mm] termination diameter for European Metric footprint.

Shells: Male shells may be dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally shaped shells and polarized jackscrews.

Mounting To Angle Brackets: Jackscrews and riveted fasteners with 0.120 inch [3.05mm] clearance hole, and threaded riveted fasteners with 4-40 threads and polyester lock inserts.

Mounting To Printed Board: Rapid installation push-on fasteners an mounting posts.

Locking Systems: Jackscrews and vibration locking systems.

Mechanical Operations: 1000 operations minimum per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating, Tested per UL 1977:

18 amperes, 2 contacts energized.
14 amperes, 6 contacts energized.
11 amperes, 15 contacts energized.
10 amperes, 25 contacts energized.
9 amperes, 50 contacts energized.

See temperature rise curves on page 2 for details.

Initial Contact Resistance: 0.004 ohms maximum.

Proof Voltage: 1000 V r.m.s.

Insulation Resistance: 5 G ohms.

Clearance and Creepage Distance [minimum]: 0.039 inch [1.0mm].

Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range: -55°C to +125°C.

Damp Heat, Steady State: 56 days.

THERMOCOUPLE CONTACTS:

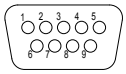
Straight and right angle (90°) printed circuit board mount contacts are available, please contact Technical Sales for details.

Size 20 crimp contacts are available in RD series, see page 31 for details.

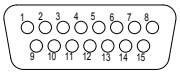
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

CONTACT VARIANTS

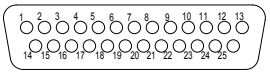
FACE VIEW OF MALE OR REAR VIEW OF FEMALE



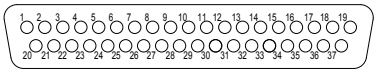
HDC 9



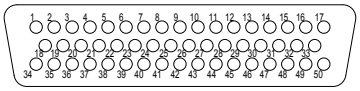
HDC 15



HDC 25

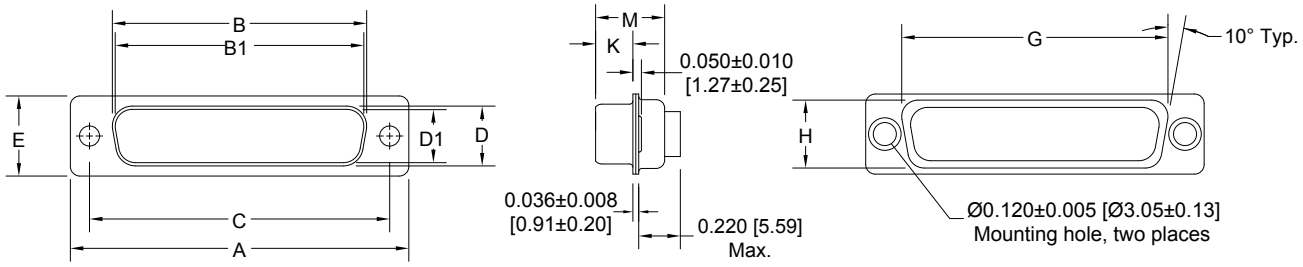


HDC 37

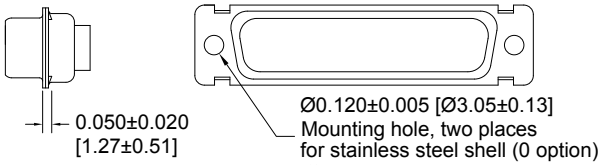


HDC 50

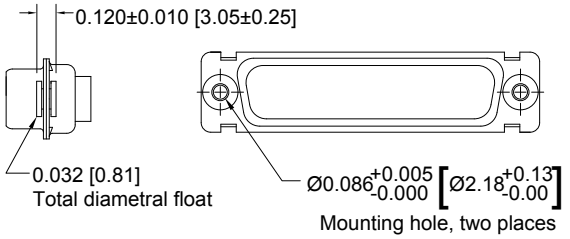
STANDARD SHELL ASSEMBLY



OPTIONAL SHELL ASSEMBLY (0, 02)



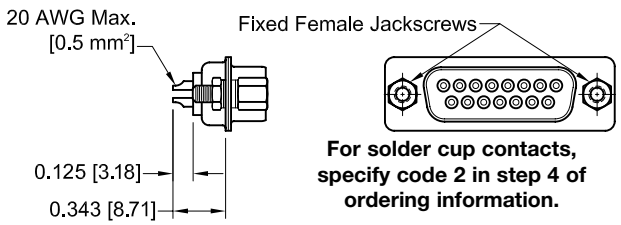
OPTIONAL SHELL ASSEMBLY WITH UNIVERSAL FLOAT MOUNTS (F)



CONNECTOR VARIANT SIZES	A ±0.015 [0.38]	B ±0.005 [0.13]	B1 ±0.005 [0.13]	C ±0.005 [0.13]	D ±0.005 [0.13]	D1 ±0.005 [0.13]	E ±0.015 [0.38]	G ±0.010 [0.25]	H ±0.010 [0.25]	K ±0.005 [0.13]	M ±0.010 [0.25]
HDC 9 M	1.213 [30.81]		0.666 [16.92]	0.984 [24.99]		0.329 [8.36]	0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
HDC 9 S	1.213 [30.81]	0.643 [16.33]		0.984 [24.99]	0.311 [7.90]		0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
HDC 15 M	1.541 [39.14]		0.994 [25.25]	1.312 [33.32]		0.329 [8.36]	0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
HDC 15 S	1.541 [39.14]	0.971 [24.66]		1.312 [33.32]	0.311 [7.90]		0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
HDC 25 M	2.088 [53.04]		1.534 [38.96]	1.852 [47.04]		0.329 [8.36]	0.494 [12.55]	1.625 [41.28]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]
HDC 25 S	2.088 [53.04]	1.511 [38.38]		1.852 [47.04]	0.311 [7.90]		0.494 [12.55]	1.625 [41.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
HDC 37 M	2.729 [69.32]		2.182 [55.42]	2.500 [63.50]		0.329 [8.36]	0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]
HDC 37 S	2.729 [69.32]	2.159 [54.84]		2.500 [63.50]	0.311 [7.90]		0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
HDC 50 M	2.635 [66.93]		2.079 [52.81]	2.406 [61.11]		0.441 [11.20]	0.605 [15.37]	2.178 [55.32]	0.534 [13.56]	0.230 [5.84]	0.426 [10.82]
HDC 50 S	2.635 [66.93]	2.064 [52.43]		2.406 [61.11]	0.423 [10.74]		0.605 [15.37]	2.178 [55.32]	0.534 [13.56]	0.243 [6.17]	0.429 [10.90]

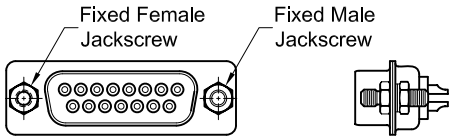
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

SOLDER CUP TERMINATION
CODE 2



For solder cup contacts, specify code 2 in step 4 of ordering information.

Typical Part Number: HDC15M200T2Z



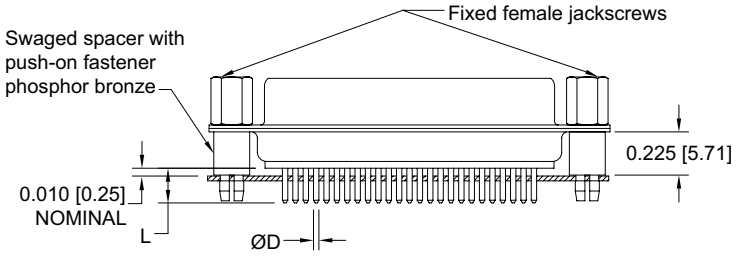
Fixed male and female polarized jackscrews available. Specify code T6 in step 7 of ordering information.

Typical Part Number: HDC15M200T6Z

STRAIGHT PRINTED BOARD MOUNT TERMINATION
CODE 3, 32 AND 36

CODE NUMBER	L	ØD
3	0.170 [4.32]	0.028 [0.71]
32	0.375 [9.53]	0.028 [0.71]
36	0.236 [6.00]	0.024 [0.61]

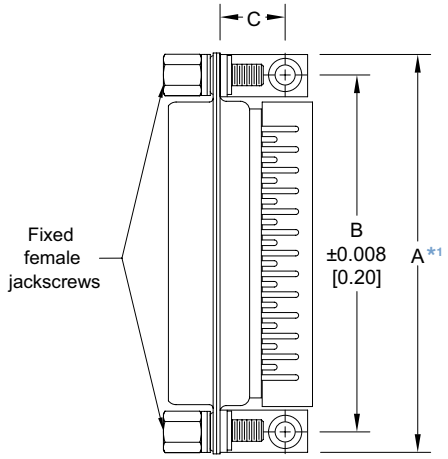
For straight printed board mount contacts, specify code no. in step 4 of ordering information.



Typical Part Number: HDC25S3S60T0

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

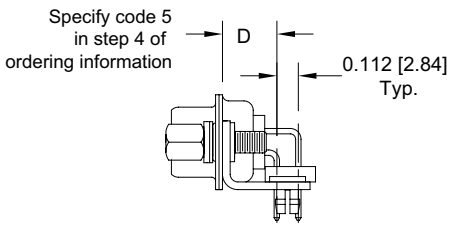
RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION
CODE 5, 0.283 [7.19] CONTACT EXTENSION



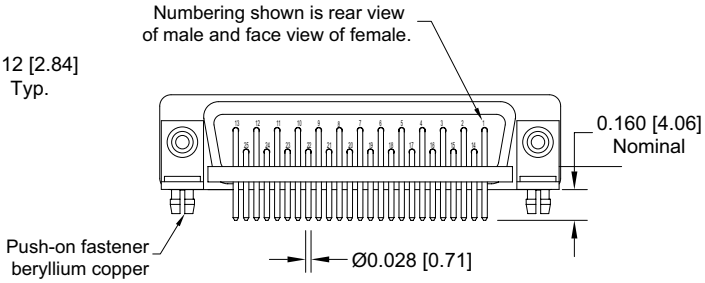
HDC**5**** 0.283 [7.19] CONTACT EXTENSION					
PART NUMBER	A*1	B	C	D	E
HDC9*5****	1.204 [30.58]	0.984 [24.99]	0.339 [8.61]	0.283 [7.19]	0.112 [2.84]
HDC15*5****	1.532 [38.91]	1.312 [33.32]	0.339 [8.61]	0.283 [7.19]	0.112 [2.84]
HDC25*5****	2.072 [52.63]	1.852 [47.04]	0.339 [8.61]	0.283 [7.19]	0.112 [2.84]
HDC37*5****	2.720 [69.09]	2.500 [63.50]	0.339 [8.61]	0.283 [7.19]	0.112 [2.84]
HDC50*5****	2.626 [66.70]	2.406 [61.11]	0.395 [10.03]	0.283 [7.19]	0.112 [2.84]

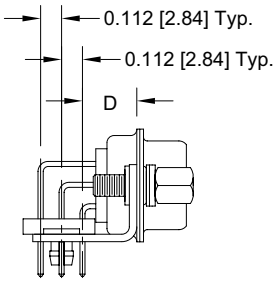
NOTE:

*1 "A" dimension applies for metal angle brackets only. Consult Accessories D-subminiature catalog for "A" dimension when plastic brackets are used.



Typical Part Number:
HDC25M5R7NT2X

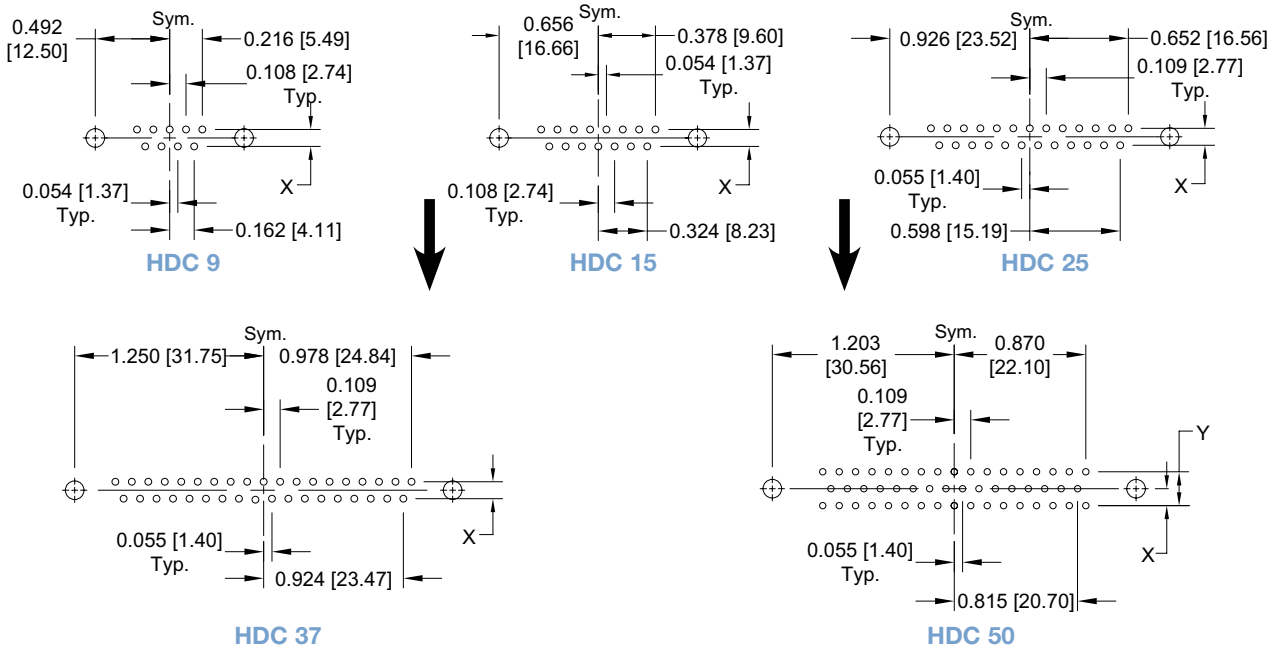




Typical Part Number:
HDC50S5R7NTX

RIGHT ANGLE (90°) AND STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN

MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROW.

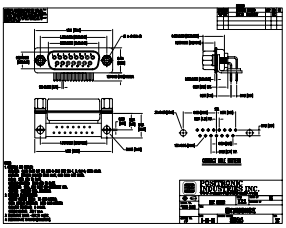


SUGGESTED PRINTED BOARD HOLE SIZES:

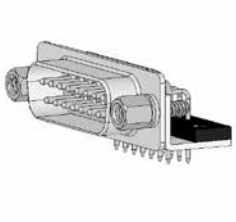
Suggest 0.039 [0.99] Ø hole for 0.024 [0.61] Ø contact termination positions.
Suggest 0.045 [1.14] Ø hole for 0.028 [0.71] Ø contact termination positions.
Suggest 0.123 ±0.003 [3.12 ±0.08] Ø hole for mounting connector with push-on fasteners.

CODE NUMBER	X	Y
3, 5, 32, 36	0.112 [2.84]	0.224 [5.69]

NOTE: Once you have made a connector selection, contact Technical Sales if you would like to receive a drawing in DXF, PDF format or a 3-dimensional IGES, STEP, or SOLIDWORKS file.



2-D Drawing



3-D Model

**DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.**

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP	1	2	3	4	5	6	7	8	9		10
EXAMPLE	HDC	37	S	5	B3	0	T	0	/AA	—	-50

STEP 1 - BASIC SERIES

HDC series.

STEP 2 - CONNECTOR VARIANTS

9, 15, 25, 37, 50

STEP 3 - CONNECTOR GENDER

M - Male
S - Female - PosiBand closed entry contacts

STEP 4 - CONTACT TERMINATION TYPE

2 - Solder cup.
3 - Solder, Straight Printed Board Mount with 0.170 [4.32] Tail Length.
32 - Solder, Straight Printed Board Mount with 0.375 [9.52] Tail Length.
36 - Solder, Straight Printed Board Mount with 0.236 [5.99] Tail Length.
5 - Solder, Right Angle (90°) Printed Board Mount with 0.283 [7.19] Contact Extension.

*1 STEP 5 - MOUNTING STYLE

0 - Mounting Hole, 0.120 [3.05] Ø.
02 - Mounting Hole, 0.154 [3.91] Ø.
B3 - Bracket, Mounting, Right Angle (90°) Metal with Cross Bar.
B8 - Bracket, Mounting, Right Angle (90°) Plastic with Cross Bar.
F - Float Mounts, Universal.
P - Threaded Post, Brass, 0.225 [5.71] Length.
P2 - Threaded Post, Nylon, 0.225 [5.71] Length.
R2 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread Fixed Female Jackscrews with Cross Bar.
R6 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 0.120 [3.05] Ø Mounting Hole with Cross Bar.
R7 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar.
R8 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut with Cross Bar.
S - Swaged Spacer, 4-40 Threads, 0.225 [5.71] Length.
S2 - Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length.
S5 - Swaged Locknut, 4-40 Threads.
S6 - Swaged Spacer with Push-on Fastener, 4-40 Threads, 0.225 [5.71] Length.
S7 - Swaged Spacer with Push-on Fastener for use with Ferrite Inductor, 4-40 Threads, 0.375 [9.53] Length.

*1 STEP 6 - HOODS AND PUSH-ON FASTENERS

0 - None.
J - Hood, Top Opening, Plastic.
L - Hood, Side Opening, Plastic.
Y - Hood, Top Opening, Plastic with Rotating Male Jackscrews. Available in size 50 only.
Y6 - Hood, Top Opening, Plastic with Rotating Male and Female Polarized Jackscrews. Available in size 50 only.
Z - Hood, Top or Side Opening, Robust and Extended Height, Composite and Plastic with Rotating Male Jackscrews.
H - Hood, Top Opening, Metal. Available in size 15, 25, 37 and 50 only.
G - Hood, EMI/RFI, Die Cast Zinc.
AN - Lightweight Aluminum Hood, nickel finish.
AC - Lightweight Aluminum Hood, no finish.
W - Hood, Top or Side Opening, Plastic. Available is size 9, 15, and 25 only.
N - Push-on Fastener, for Right Angle (90°) Mounting Brackets.
*2 F - Ferrite Inductor.

*1 STEP 7 -LOCKING AND POLARIZING SYSTEMS

0 - None.
V3 - Lock Tab, connector front panel mounted.
V5 - Lock Tab, connector rear panel mounted.
VL - Lock Lever, used with Hoods Only.
T - Fixed Female Jackscrews.
T2 - Fixed Female Jackscrews.
T6 - Fixed Male and Female Polarized Jackscrews.
E - Rotating Male Jackscrews.
E2 - Rotating Male Screw Locks.
E3 - Rotating Male with internal hex for 3/32 hex drives
E6 - Rotating Male and Female Polarized Jackscrews.

STEP 8 -SHELL OPTIONS

0 - Zinc Plated with Chromate Seal.
*3 S - Stainless steel, passivated.
X - Tin Plated.
Z - Tin Plated and Dimpled (male connectors only).
C - Cadmium plated with Chromate Seal

STEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - RoHS Compliant

NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: HDC37S5B30T0

STEP 10 - SPECIAL OPTIONS

-14 - 0.000030 [0.76µ] gold over nickel.
-15 - 0.000050 [1.27µ] gold over nickel.
-50 - 0.000050 [1.27µ] gold over copper.

CONTACT TECHNICAL SALES FOR ORDERING DETAILS OF THE FOLLOWING:
Other Special Requirements.
Straight and Right Angle (90°)
Thermocouple printed circuit board mount contacts

*1 For additional information on accessories listed in steps 5, 6 and 7, see Accessory Catalog.

*2 Ferrite inductor is available on contact types 32 and 36 only. For more information on ferrite inductors, see page 7.

*3 For stainless steel dimpled male versions contact Technical Sales.

Size 20 Signal and Thermocouple Contacts, Crimp Removable

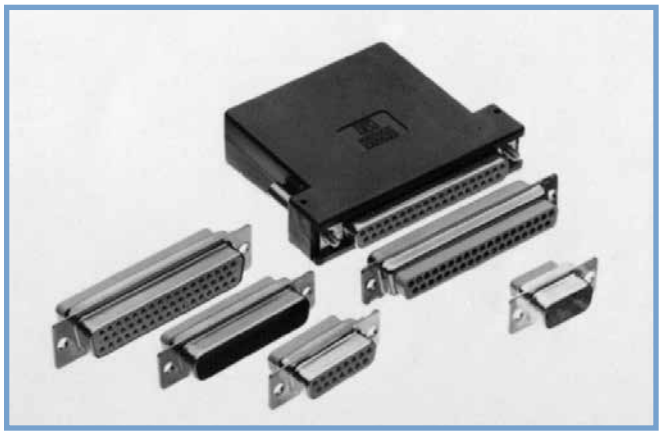
PosiBand® Closed Entry

IEC Publication 60807-3 Performance Level One, MIL-DTL-24308 & SAE AS39029

UL Recognized
File #E49351

CSA Recognized
File #LR54219

Telecommunication
UL File #E140980



Rhapso-D series connectors are military quality connectors designed for use in sheltered, mildly corrosive environments having a wide range of temperature, pressure and humidity changes. Applicable crimp removable contact connectors are qualified to MIL-DTL-24308 and SAE AS39029 (see page 82 for more information), and will meet the performance requirements of IEC 60807-3, Performance Level One.
Rhapso-D series connectors utilize precision machined contacts with closed barrel, crimp terminations. The female utilizes Positronic's unique PosiBand closed entry system, see page 1 for details. Rugged open entry female contacts are also available.
Six standard connector variants are offered in arrangements of 9, 15, 25, 29, 37 and 50 contacts. Rhapso-D series connectors are mateable and compatible with all D-subminiature connectors conforming to MIL-DTL-24308, IEC 60807-2 and IEC 60807-3.
A wide assortment of cable support hoods and locking systems is available from stock.

RHAPSO-D SERIES TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator: Glass filled DAP per ASTM-D-5948, SDG-F, UL 94V-0, green color.

Contacts: Precision machined copper alloy.

Contact Plating: Military performance - 0.000050 inch [1.27 µ] gold over nickel plate. IEC 60807-3, Performance Level One - gold flash over nickel plate. Other finishes available upon request.

Shells: Steel with tin plate; zinc and cadmium plate with chromate seal, stainless steel passivated. Other materials and finishes available upon request.

Mounting Spacers: Nylon; copper alloy or steel with zinc plate and chromate seal or tin plate; phosphor bronze with tin plate; stainless steel, passivated.

Jackscrew Systems: Brass or steel with zinc plate and chromate seal or clear zinc plate or tin plate; stainless steel, passivated.

Vibration Lock Systems: Slide lock and lock tabs, steel with nickel plate.

Hoods: Composite and plastic, UL 94V-0; brass or steel with zinc plate and chromate seal. Aluminum; aluminum with electroless nickel plate. For aluminum hoods, zinc content is 1% maximum. Die cast zinc.

Low magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Removable Contacts: Insert contact to rear face of insulator and release from rear face of insulator. Size 20 contact, male - 0.040 inch [1.02mm] mating diameter. Female - PosiBand closed entry design, see page 1 for details.

Contact Retention In Insulator: 9 lbs. [40 N].

Contact Terminations: Closed barrel crimp, wire sizes 18 AWG [1.0mm²] through 30 AWG [0.05mm²].

Shells: Male shells may be dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally shaped shells and polarized jackscrews.

Locking Systems: Jackscrews and vibration locking systems.

Mechanical Operations: 1000 operations minimum per IEC 60512-5 for PosiBand closed entry female contact.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating, Tested per UL 1977:

18 amperes, 2 contacts energized.
14 amperes, 6 contacts energized.
11 amperes, 15 contacts energized.
10 amperes, 25 contacts energized.
9 amperes, 50 contacts energized.

See temperature rise curves on page 2 for details.

Initial Contact Resistance: 0.004 ohms maximum.

Proof Voltage: 1000 V r.m.s.

Insulation Resistance: 5 G ohms.

Clearance and Creepage Distance [minimum]: 0.039 inch [1.0mm].

Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range: -55°C to +125°C.

Damp Heat, Steady State: 21 days.

THERMOCOUPLE CONTACTS:

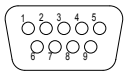
Size 20 crimp contacts are available, see page 31 for details.

Printed circuit board mount contacts are available in HDC series, see page 22 for details.

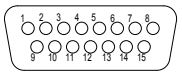
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

CONTACT VARIANTS

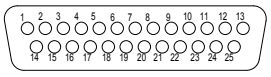
FACE VIEW OF MALE OR REAR VIEW OF FEMALE



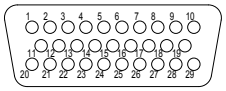
RD 9



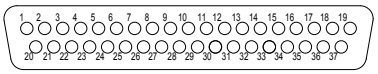
RD 15



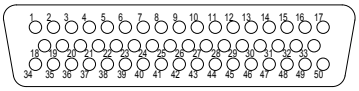
RD 25



RD 29

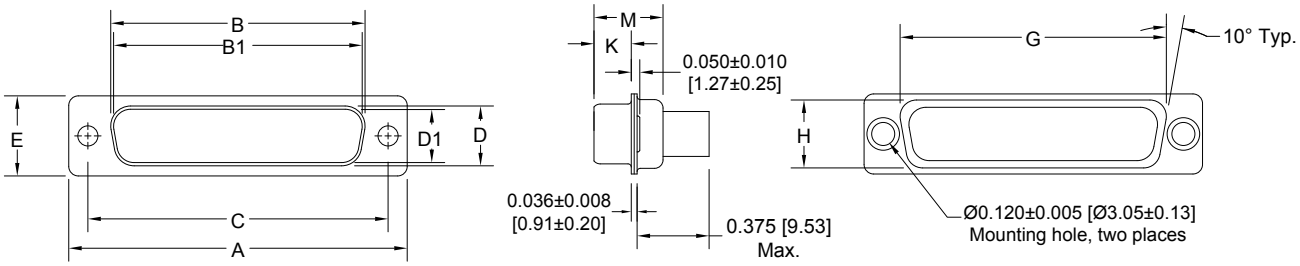


RD 37

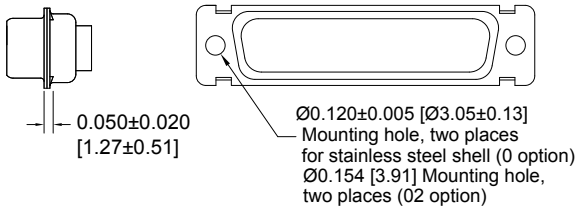


RD 50

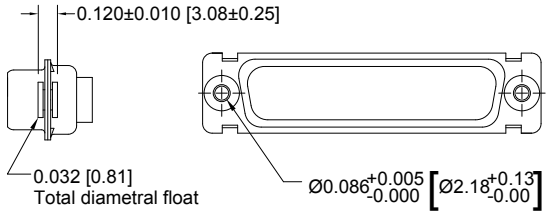
STANDARD SHELL ASSEMBLY



OPTIONAL SHELL ASSEMBLY (0, 02)



OPTIONAL SHELL ASSEMBLY WITH UNIVERSAL FLOAT MOUNTS (F)



CONNECTOR VARIANT SIZES	A ±0.015 [0.38]	B ±0.005 [0.13]	B1 ±0.005 [0.13]	C ±0.005 [0.13]	D ±0.005 [0.13]	D1 ±0.005 [0.13]	E ±0.015 [0.38]	G ±0.010 [0.25]	H ±0.010 [0.25]	K ±0.005 [0.13]	M ±0.010 [0.25]
RD 9 M	1.213 [30.81]		0.666 [16.92]	0.984 [24.99]		0.329 [8.36]	0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
RD 9 S	1.213 [30.81]	0.643 [16.33]		0.984 [24.99]	0.311 [7.90]		0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
RD 15 M	1.541 [39.14]		0.994 [25.25]	1.312 [33.32]		0.329 [8.36]	0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
RD 15 S	1.541 [39.14]	0.971 [24.66]		1.312 [33.32]	0.311 [7.90]		0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
RD 25 M	2.088 [53.04]		1.534 [38.96]	1.852 [47.04]		0.329 [8.36]	0.494 [12.55]	1.625 [41.28]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]
RD 25 S	2.088 [53.04]	1.511 [38.38]		1.852 [47.04]	0.311 [7.90]		0.494 [12.55]	1.625 [41.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
RD 29 M	1.770 [44.96]		1.274 [32.36]	1.534 [38.96]		0.450 [11.43]	0.605 [15.37]	1.322 [33.58]	0.539 [13.69]	0.230 [5.84]	0.426 [10.82]
RD 29 S	1.770 [44.96]	1.251 [31.78]		1.534 [38.96]	0.431 [10.95]		0.605 [15.37]	1.322 [33.58]	0.539 [13.69]	0.237 [6.02]	0.429 [10.90]
RD 37 M	2.729 [69.32]		2.182 [55.42]	2.500 [63.50]		0.329 [8.36]	0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]
RD 37 S	2.729 [69.32]	2.159 [54.84]		2.500 [63.50]	0.311 [7.90]		0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
RD 50 M	2.635 [66.93]		2.079 [52.81]	2.406 [61.11]		0.441 [11.20]	0.605 [15.37]	2.178 [55.32]	0.534 [13.56]	0.230 [5.84]	0.426 [10.82]
RD 50 S	2.635 [66.93]	2.064 [52.43]		2.406 [61.11]	0.423 [10.74]		0.605 [15.37]	2.178 [55.32]	0.534 [13.56]	0.243 [6.17]	0.429 [10.90]

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

REMOVABLE CRIMP CONTACTS

CODE 1 AND 12

CONTACTS MAY BE SUPPLIED WITH CONNECTOR OR ORDERED SEPARATELY.

QUALIFIED TO SAE AS39029

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

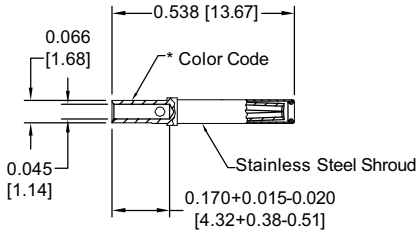
***MILITARY SPECIFICATION CONTACTS**

STANDARD FINISH:
per SAE AS39029 specifications

COLOR CODE:
MALE CONTACT:
ORANGE/BLUE/WHITE
FEMALE CONTACT:
ORANGE/BLUE/GRAY

FEMALE CONTACT

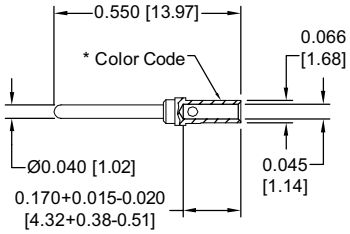
"CLOSED ENTRY" DESIGN



FEMALE PART NUMBER	WIRE SIZE AWG/[mm²]
*M39029/63-368	20 / 22 / 24 [0.5/0.3/0.25]

Positronic is qualified to supply the legacy design, as well as, the PosiBand design. If the requirement is for the PosiBand design exclusively, notify sales at time of quotation for order placement when requesting M39029 contacts.

MALE CONTACT



MALE PART NUMBER	WIRE SIZE AWG/[mm²]
*M39029/64-369	20 / 22 / 24 [0.5/0.3/0.25]

REMOVABLE CRIMP CONTACTS

CODE 1 AND 12

CONTACTS MAY BE SUPPLIED WITH CONNECTOR OR ORDERED SEPARATELY.

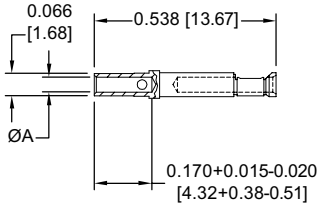
Authentic Positronic™ PosiBand®
These contacts utilize Positronic™ PosiBand® technology

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

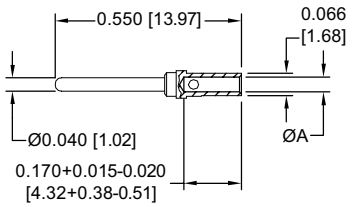
PLATING:
STANDARD FINISH:
Gold flash over nickel plate.
OPTIONAL FINISHES:
0.000030 [0.76] gold over nickel by adding "-14" suffix onto part number. Example: FC6020D2-14
0.000050 inch [1.27] gold over nickel by adding "-15" suffix onto part number. Example: MC6026D-15

FEMALE CONTACT

"CLOSED ENTRY" DESIGN



MALE CONTACT



FEMALE PART NUMBER	WIRE SIZE AWG/[mm²]	ØA
FC6020D2	20 / 22 / 24 [0.5/0.3/0.25]	0.045 [1.14]
FC6026D2	26 / 28 / 30 [0.12/0.08/0.05]	0.027 [0.69]

MALE PART NUMBER	WIRE SIZE AWG/[mm²]	ØA
MC6020D	20 / 22 / 24 [0.5/0.3/0.25]	0.045 [1.14]
MC6026D	26 / 28 / 30 [0.12/0.08/0.05]	0.027 [0.69]

Note: FC602*D2 and MC602*D contacts can be used in the SD series.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 73.

**DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.**

Authentic Positronic™ PosiBand®
These contacts utilize Positronic™ PosiBand® technology

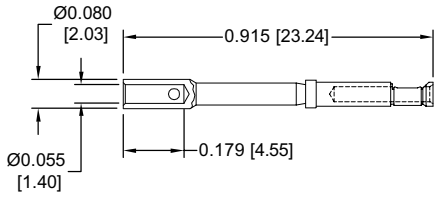
REMOVABLE CRIMP CONTACTS
18 AWG CRIMP CONTACTS
18 AWG [1.0mm²]

The crimp area of this contact is not protected when fully seated in the connector molding. These contacts require shrink tubing after installation. Wire cannot be removed from molding after insertion. Not suitable for fully loaded connector.

CONTACTS MAY BE SUPPLIED WITH CONNECTOR OR ORDERED SEPARATELY.

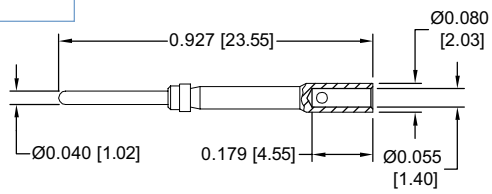
Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

FEMALE CONTACT
"CLOSED ENTRY" DESIGN



Note: FC6018D2 and MC6018D contacts can be used in the ORD series.

MALE CONTACT



FEMALE PART NUMBER	WIRE SIZE AWG/[mm²]
FC6018D2	18 [1.0] max

MALE PART NUMBER	WIRE SIZE AWG/[mm²]
MC6018D	18 [1.0] max

PLATING:
STANDARD FINISH: Gold flash over nickel plate.

OPTIONAL FINISHES: 0.000030 [0.76] gold over nickel by adding "-14" suffix onto part number. Example: FC6018D2-14
0.000050 inch [1.27] gold over nickel by adding "-15" suffix onto part number. Example: MC6018D-15

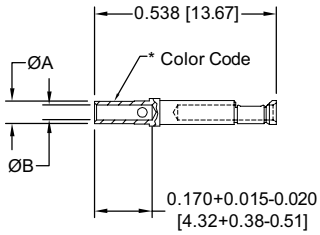
REMOVABLE THERMOCOUPLE CRIMP CONTACT

CONTACTS MAY BE SUPPLIED WITH CONNECTOR OR ORDERED SEPARATELY.

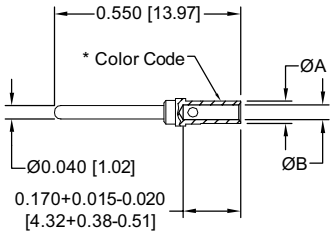
Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number..

Authentic Positronic™ PosiBand®
These contacts utilize Positronic™ PosiBand® technology

FEMALE CONTACT
"CLOSED ENTRY" DESIGN



MALE CONTACT



TYPE	MATERIAL	FEMALE PART NUMBER	MALE PART NUMBER	COLOR CODE	WIRE SIZE AWG [mm²]	ØA	ØB
K	CHROMEL (+)	FC6020D2CH††	MC6020DCH†	WHITE	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]
		FC6026D2CH	MC6026DCH		26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]
	ALUMEL (-)	FC6020D2AL††	MC6020DAL†	GREEN	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]
		FC6026D2AL	MC6026DAL		26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]
T	COPPER (+) with gold flash	FC6020D2CU††	MC6020DCU†	RED	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]
		FC6026D2CU	MC6026DCU		26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]
	CONSTANTAN (-)	FC6020D2CO††	MC6020DCO†	YELLOW	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]
		FC6026D2CO	MC6026DCO		26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]
E	CHROMEL (+)	FC6020D2CH††	MC6020DCH†	WHITE	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]
		FC6026D2CH	MC6026DCH		26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]
	CONSTANTAN (-)	FC6020D2CO††	MC6020DCO†	YELLOW	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]
		FC6026D2CO	MC6026DCO		26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]

†Dimensionally equivalent to M39029/64-369 *††Dimensionally equivalent to M39029/63-368*

For more information on the availability of Type J thermocouple contacts, and information about thermocouple contacts with printed circuit board solder termination, please contact Technical Sales.

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For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 73.

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP	1	2	3	4	5	6	7	8	9		10
EXAMPLE	RD	25	S	1	0	J	VL	0	/AA	—	-50

STEP 1 - BASIC SERIES

RD series.

STEP 2 - CONNECTOR VARIANTS

9, 15, 25, 29, 37, 50

STEP 3 - CONNECTOR GENDER

M - Male
S - Female - PosiBand closed entry contacts

STEP 4 - CONTACT TERMINATION TYPE

0 - Contacts ordered separately, see pages 30-31.
1 - Crimp, 20 AWG-24 AWG [0.5mm²-0.25mm²].
12 - Crimp, 26 AWG-30 AWG [0.12mm²-0.05mm²].

*1 STEP 5 - MOUNTING STYLE

0 - Mounting Hole, 0.120 [3.05] Ø.
02 - Mounting Hole, 0.154 [3.91] Ø.
F - Float Mounts, Universal.
S2 - Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length.
S5 - Swaged Locknut, 4-40 Threads.

*1 STEP 6 - HOODS

0 - None.
J - Hood, Top Opening, Plastic.
L - Hood, Side Opening, Plastic.
Y - Hood, Top Opening, Plastic with Rotating Male Jackscrews. Available in size 50 only.
Y6 - Hood, Top Opening, Plastic with Rotating Male and Female Polarized Jackscrews. Available in size 50 only.
Z - Hood, Top or Side Opening, Robust Extended Height, Composite and Plastic with Rotating Male Jackscrews. Available in size 9, 15, 25, 37, and 50 only.
H - Hood, Top Opening, Metal. Available in size 15, 25, 37, and 50 only.
G - Hood, EMI/RFI, Die Cast Zinc. Available in size 9, 15, 25, 37, and size 50 only.
*3 AN - Lightweight Aluminum Hood, nickel finish.
*3 AC - Lightweight Aluminum Hood, no finish.
W - Hood, Top or Side Opening, Plastic. Available in size 9,15, and 25 only.

*1 STEP 7 -LOCKING AND POLARIZING SYSTEMS

0 - None.
V3 - Lock Tab, connector front panel mounted.
V5 - Lock Tab, connector rear panel mounted.
VL - Lock Lever, used with Hoods Only.
T - Fixed Female Jackscrews.
T2 - Fixed Female Jackscrews.
T6 - Fixed Male and Female Polarized Jackscrews.
E - Rotating Male Jackscrews.
E2 - Rotating Male Screw Locks.
E3 - Rotating Male with internal hex for 3/32 hex drives
E6 - Rotating Male and Female Polarized Jackscrews.

STEP 8 -SHELL OPTIONS

0 - Zinc Plated with Chromate Seal.
*2 S - Stainless steel, passivated.
X - Tin Plated.
Z - Tin Plated and Dimpled (male connectors only).
C - Cadmium plated with Chromate Seal.

STEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - RoHS Compliant

NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: RD25S10JVLO

STEP 10 - SPECIAL OPTIONS

-14 - 0.000030 [0.76µ] gold over nickel.
-15 - 0.000050 [1.27µ] gold over nickel.
-50 - 0.000050 [1.27µ] gold over copper.

CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS

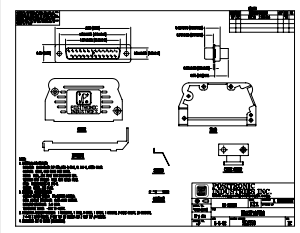
*1 For additional information on accessories listed in steps 5, 6 and 7, see Accessory Catalog.

*2 For stainless steel dimpled male versions contact Technical Sales.

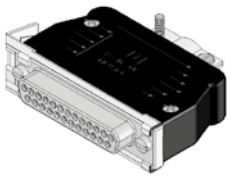
*3 AN and AC hood are not available for connector variant 29. Consult Technical Sales for availability.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 73.

NOTE: Once you have made a connector selection, contact Technical Sales if you would like to receive a drawing in DXF, PDF format or a 3-dimensional IGES, STEP, or SOLIDWORKS file.



2-D Drawing



3-D Model

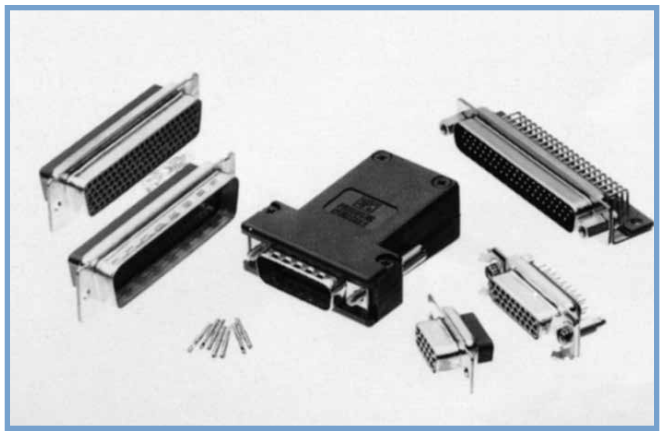
Size 22 Contacts, Removable Crimp and Solder Printed Board Mount

Two Performance Levels For Best Cost / Performance Ratio

UL Recognized
File #E49351

CSA Recognized
File #LR54219

Telecommunication
UL File #E140980



ODD series connectors are professional / industrial quality high density connectors recommended for use in sheltered, non-corrosive indoor environments having normal ventilation.

ODD series connectors utilize precision machined, removable contacts having closed barrel crimp terminations and solder cup wire terminations. For printed board mount application, straight solder printed board mount and right angle (90°) angled solder terminations are available.

Six standard contact variants are offered in arrangements of 15, 26, 44, 62, 78, and 104 contacts. ODD series connectors are mateable and compatible with other high density D-subminiature connectors conforming to MIL-DTL-24308, and are UL and CSA recognized.

A wide variety of unique accessories are available.

ODD SERIES TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulators: Glass filled polyester per ASTM D5927, UL 94V-0, black color.

Contacts: Precision machined copper alloy.

Contact Plating: Professional quality - gold flash over nickel plate. Other finishes available upon request.

Shells: Steel with tin plate; zinc plate with chromate seal, stainless steel passivated. Other materials and finishes available upon request.

Mounting Spacers: Nylon; copper alloy or steel with zinc plate and chromate seal or tin plate; phosphor bronze with tin plate; stainless steel, passivated.

Vibration Lock Systems: Slide lock and lock tabs, steel with nickel plate.

Push-On Fasteners: Phosphor bronze or beryllium copper with tin plate.

Jackscrew Systems: Brass or steel with zinc plate and chromate seal or clear zinc plate or tin plate; stainless steel, passivated.

Hoods: Composite and plastic, UL 94V-0; brass or steel with zinc plate and chromate seal. Aluminum; aluminum with electroless nickel plate. For aluminum hoods, zinc content is 1% maximum. Die cast zinc.

Low magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Removable Contacts: Insert contact to rear face of insulator and release from rear face of insulator. Size 22 contact, male - 0.030 inch [0.76mm] mating diameter. Female - rugged open entry design or PosiBand closed entry design, see page 1 for details.

Fixed Contacts, Board Mounted Applications: Female open entry contacts - both rugged and standard design available to customer requirements. Closed entry contacts are PosiBand design, see page 1 for details.

Contact Retention In Insulator: 9 lbs. [40 N].

Contact Terminations: Closed barrel crimp, wire sizes 22 AWG [0.3mm²] through 30 AWG [0.05mm²]. Solder cup wire, 0.035 inch [0.89mm] hole diameter for 22 AWG [0.3mm²] wire maximum.

0.020 inch [0.5mm] or 0.030 inch [0.76mm] termination diameter straight and Right Angle (90°) printed board mount contact terminations.

Shells: Male shells may be dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally shaped shells and polarized jackscrews.

Mounting To Angle Brackets: Jackscrews and riveted fasteners with 0.120 inch [3.05mm] clearance hole, and threaded riveted fasteners with 4-40 threads and polyester lock inserts.

Mounting To Printed Board: Rapid installation push-on fasteners and mounting posts.

Locking Systems: Jackscrews and vibration locking systems.

Mechanical Operations: 500 operations minimum per IEC 60512-5 for open entry female contact.

1000 operations minimum per IEC 60512-5 for PosiBand closed entry female contact.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating:

Open Entry Contacts: 5 amperes nominal

Closed Entry Contacts, tested per UL 1977:

12 amperes, 2 contacts energized.
10 amperes, 6 contacts energized.
7.5 amperes, 26 contacts energized.
6.5 amperes, 62 contacts energized.
5.0 amperes, 104 contacts energized.

See temperature rise curves on page 2 for details.

Initial Contact Resistance: 0.010 ohms maximum for open entry.
0.005 ohms maximum for closed entry.

Proof Voltage: 1000 V r.m.s.

Insulation Resistance: 5 G ohms.

Clearance and Creepage Distance [minimum]: 0.042 inch [1.06mm].

Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

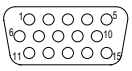
Temperature Range: -55°C to +125°C.

Damp Heat, Steady State: 10 days.

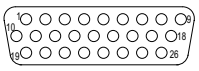
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

CONTACT VARIANTS

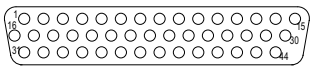
FACE VIEW OF MALE OR REAR VIEW OF FEMALE



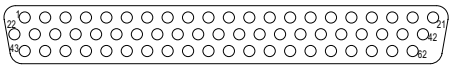
ODD 15



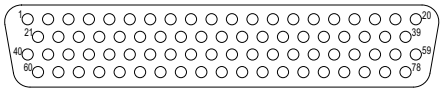
ODD 26



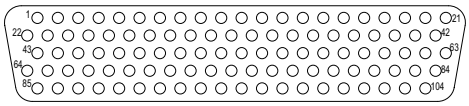
ODD 44



ODD 62

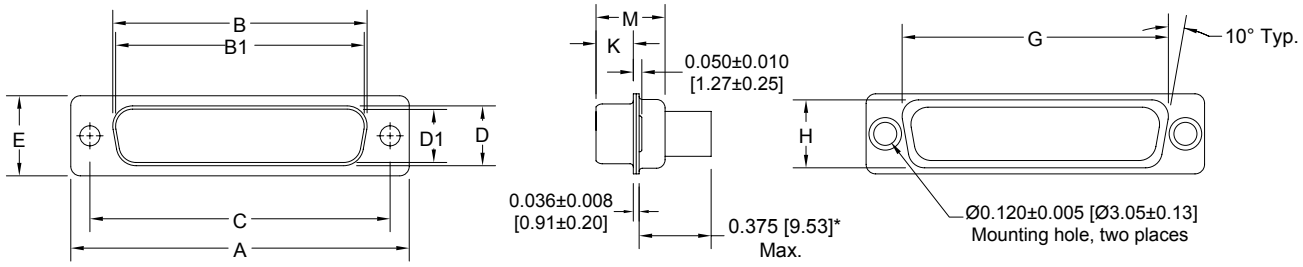


ODD 78



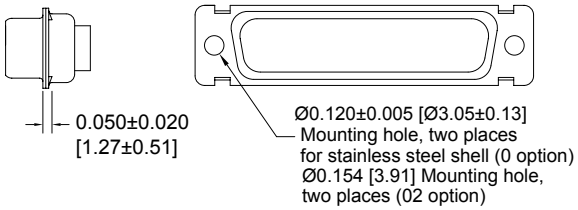
ODD 104

STANDARD SHELL ASSEMBLY

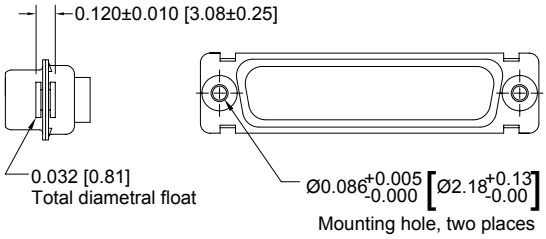


* This dimension is for crimp removable connectors. 0.220 [5.59] maximum for all other connectors.

OPTIONAL SHELL ASSEMBLY [0, 02]



OPTIONAL SHELL ASSEMBLY WITH UNIVERSAL FLOAT MOUNTS [F]



CONNECTOR VARIANT SIZES	A ±0.015 [0.38]	B ±0.005 [0.13]	B1 ±0.005 [0.13]	C ±0.005 [0.13]	D ±0.005 [0.13]	D1 ±0.005 [0.13]	E ±0.015 [0.38]	G ±0.010 [0.25]	H ±0.010 [0.25]	K ±0.005 [0.13]	M ±0.010 [0.25]
ODD 15 M	1.213 [30.81]		0.666 [16.92]	0.984 [24.99]		0.329 [8.36]	0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
ODD 15 F ODD 15 S	1.213 [30.81]	0.643 [16.33]		0.984 [24.99]	0.311 [7.90]		0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
ODD 26 M	1.541 [39.14]		0.994 [25.25]	1.312 [33.32]		0.329 [8.36]	0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
ODD 26 F ODD 26 S	1.541 [39.14]	0.971 [24.66]		1.312 [33.32]	0.311 [7.90]		0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
ODD 44 M	2.088 [53.04]		1.534 [38.96]	1.852 [47.04]		0.329 [8.36]	0.494 [12.55]	1.625 [41.28]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]
ODD 44 F ODD 44 S	2.088 [53.04]	1.511 [38.38]		1.852 [47.04]	0.311 [7.90]		0.494 [12.55]	1.625 [41.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
ODD 62 M	2.729 [69.32]		2.182 [55.42]	2.500 [63.50]		0.329 [8.36]	0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]
ODD 62 F ODD 62 S	2.729 [69.32]	2.159 [54.84]		2.500 [63.50]	0.311 [7.90]		0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
ODD 78 M	2.635 [66.93]		2.079 [52.81]	2.406 [61.11]		0.441 [11.20]	0.605 [15.37]	2.178 [55.32]	0.534 [13.56]	0.230 [5.84]	0.426 [10.82]
ODD 78 F ODD 78 S	2.635 [66.93]	2.064 [52.43]		2.406 [61.11]	0.423 [10.74]		0.605 [15.37]	2.178 [55.32]	0.534 [13.56]	0.243 [6.17]	0.429 [10.90]
ODD 104 M	2.729 [69.32]		2.212 [56.18]	2.500 [63.50]		0.503 [12.78]	0.668 [16.97]	2.302 [58.47]	0.596 [15.14]	0.230 [5.84]	0.426 [10.82]
ODD 104 F ODD 104 S	2.729 [69.32]	2.189 [55.60]		2.500 [63.50]	0.485 [12.32]		0.668 [16.97]	2.302 [58.47]	0.596 [15.14]	0.243 [6.17]	0.429 [10.90]

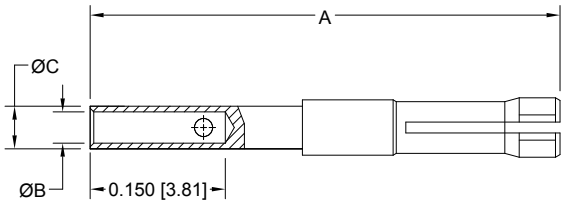
REMOVABLE CRIMP CONTACTS

CODE 1

CONTACTS MAY BE SUPPLIED WITH CONNECTOR OR ORDERED SEPARATELY.

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

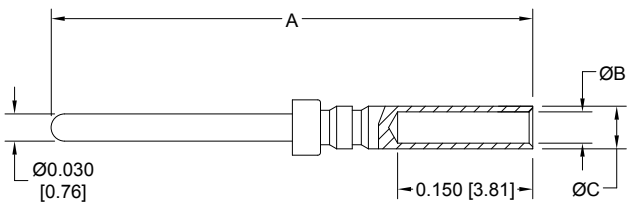
FEMALE CONTACT



Part Number: FC8122D

FEMALE PART NUMBER	WIRE SIZE AWG/[mm²]	A	ØB	ØC
FC8122D	22 / 24 / 26 / 28 / 30 [0.3/0.25/0.12/0.08/0.05]	0.529 [13.44]	0.035 [0.89]	0.047 [1.19]

MALE CONTACT



Part Number: MC8022D

MALE PART NUMBER	WIRE SIZE AWG/[mm²]	A	ØB	ØC
MC8022D	22 / 24 / 26 / 28 / 30 [0.3/0.25/0.12/0.08/0.05]	0.531 [13.49]	0.035 [0.89]	0.047 [1.19]

PLATING:

STANDARD FINISH: Gold flash over nickel plate.

OPTIONAL FINISHES: 0.000030 [0.76] gold over nickel by adding "-14" suffix onto part number. Example: FC8122D-14
0.000050 inch [1.27] gold over nickel by adding "-15" suffix onto part number. Example: MC8022D-15

REMOVABLE CRIMP CONTACTS

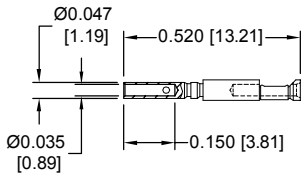
CODE 1

CONTACTS MAY BE SUPPLIED WITH CONNECTOR OR ORDERED SEPARATELY.

Authentic Positronic™ PosiBand®
These contacts utilize Positronic™ PosiBand® technology

FEMALE CONTACT

"CLOSED ENTRY" DESIGN



Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

FEMALE PART NUMBER	WIRE SIZE AWG/[mm²]
FC8022D2	22 / 24 / 26 / 28 / 30 [0.3/0.25/0.12/0.08/0.05]

PLATING:

STANDARD FINISH: Gold flash over nickel plate.

OPTIONAL FINISHES: 0.000030 [0.76 Ì] gold over nickel by adding "-14" suffix onto part number. Example: FC8022D2-14
0.000050 inch [1.27] gold over nickel by adding "-15" suffix onto part number. Example: FC8022D2-15

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 73.

ODD SERIES

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

The crimp area of this contact is not protected when fully seated in the connector molding. These contacts require shrink tubing after installation. Wire cannot be removed from molding after insertion. Not suitable for fully loaded connector.

REMOVABLE CRIMP CONTACTS

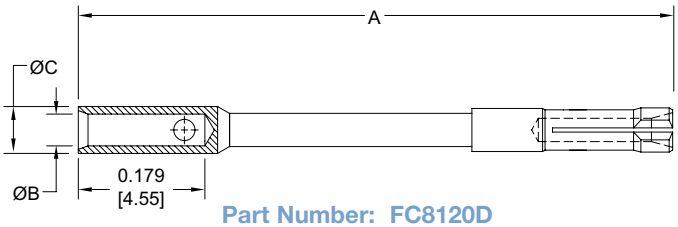
20 AWG CONTACTS

20 AWG [0.5 mm²]

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

CONTACTS MAY BE SUPPLIED WITH CONNECTOR OR ORDERED SEPARATELY.

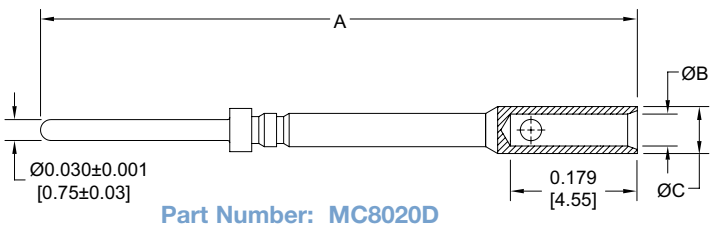
***FEMALE CONTACT**



Part Number: FC8120D

FEMALE PART NUMBER	WIRE SIZE AWG/[mm²]	A	ØB	ØC
FC8120D	20 [0.5] max	0.852 [21.64]	0.045 [1.14]	0.066 [1.68]

MALE CONTACT



Part Number: MC8020D

MALE PART NUMBER	WIRE SIZE AWG/[mm²]	A	ØB	ØC
MC8020D	20 [0.5] max	0.853 [21.66]	0.045 [1.14]	0.066 [1.68]

* FEMALE POSIBAND CLOSED ENTRY CONTACTS ARE AVAILABLE, SEE PAGE 56 FOR DETAILS.

PLATING:

STANDARD FINISH: Gold flash over nickel plate.

OPTIONAL FINISHES: 0.000030 [0.76] gold over nickel by adding "-14" suffix onto part number. Example: FC8120D-14
0.000050 inch [1.27] gold over nickel by adding "-15" suffix onto part number. Example: MC8020D-15

REMOVABLE THERMOCOUPLE CRIMP CONTACTS

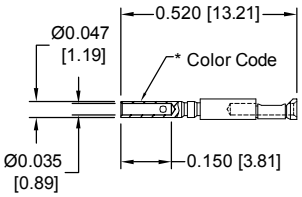
CONTACTS MAY BE SUPPLIED WITH CONNECTOR OR ORDERED SEPARATELY.

Authentic Positronic™ PosiBand®
These contacts utilize Positronic™ PosiBand® technology

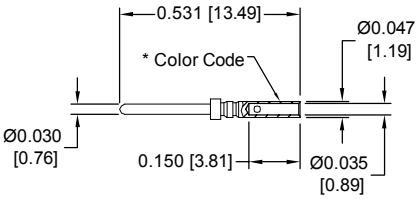
Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

FEMALE CONTACT

"CLOSED ENTRY" DESIGN



MALE CONTACT



TYPE	MATERIAL	FEMALE PART NUMBER	MALE PART NUMBER	COLOR CODE*	WIRE SIZE AWG [mm²]
K	CHROMEL (+)	FC8022D2CH	MC8022DCH	WHITE	22 / 24 / 26 [0.3 / 0.25 / 0.12]
	ALUMEL (-)	FC8022D2AL	MC8022DAL	GREEN	22 / 24 / 26 [0.3 / 0.25 / 0.12]
T	COPPER (+) with gold flash	FC8022D2CU	MC8022DCU	RED	22 / 24 / 26 [0.3 / 0.25 / 0.12]
	CONSTANTAN (-)	FC8022D2CO	MC8022DCO	YELLOW	22 / 24 / 26 [0.3 / 0.25 / 0.12]
E	CHROMEL (+)	FC8022D2CH	MC8022DCH	WHITE	22 / 24 / 26 [0.3 / 0.25 / 0.12]
	CONSTANTAN (-)	FC8022D2CO	MC8022DCO	YELLOW	22 / 24 / 26 [0.3 / 0.25 / 0.12]

For more information on the availability of Type J thermocouple contacts, please contact Technical Sales.

For more information about thermocouple contacts with printed circuit board solder termination, please contact Technical Sales.

Chromel® and Alumel® are registered trademarks of Hoskins Manufacturing Company

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 73.

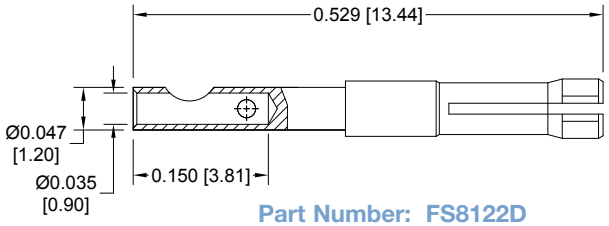
REMOVABLE SOLDER CUP CONTACTS

CODE 2

CONTACTS MAY BE SUPPLIED WITH CONNECTOR OR ORDERED SEPARATELY.

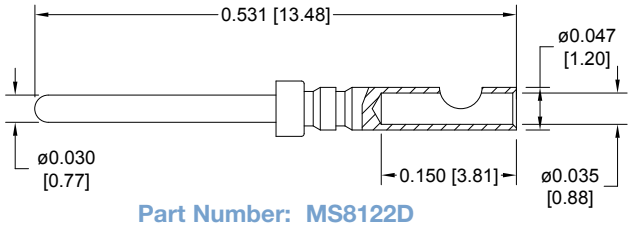
Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

FEMALE CONTACT



Part Number: FS8122D

MALE CONTACT



Part Number: MS8122D

PLATING:
STANDARD FINISH: Gold flash over nickel plate.
OPTIONAL FINISHES: 0.000030 [0.76] gold over nickel by adding "-14" suffix onto part number. Example: FS8122D-14
0.000050 inch [1.27] gold over nickel by adding "-15" suffix onto part number. Example: MS8122D-15

REMOVABLE SOLDER CUP CONTACTS

CODE 2

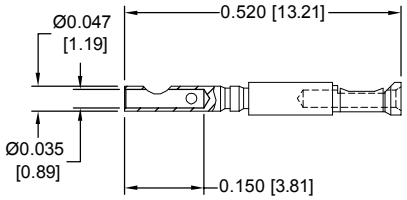
CONTACTS MAY BE SUPPLIED WITH CONNECTOR OR ORDERED SEPARATELY.

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

Authentic POSITRONIC PosiBand®
These contacts utilize authentic Positronic PosiBand® technology.
Protected by U.S. Patent 7,115,002

FEMALE CONTACT

"CLOSED ENTRY" DESIGN



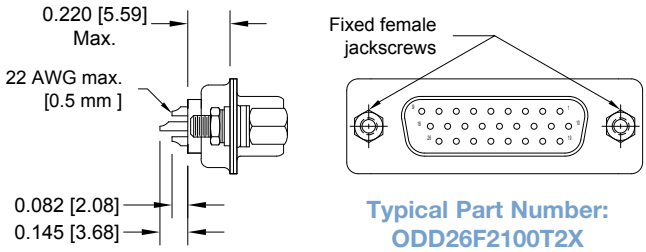
FEMALE PART NUMBER	WIRE SIZE AWG/[mm²]
FS8022D2	22 [0.3] max

PLATING:
STANDARD FINISH: Gold flash over nickel plate.
OPTIONAL FINISHES: 0.000030 [0.76] gold over nickel by adding "-14" suffix onto part number. Example: FS8022D2-14
0.000050 inch [1.27] gold over nickel by adding "-15" suffix onto part number. Example: FS8022D2-15

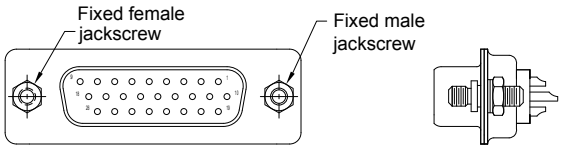
For information regarding INSERTION & REMOVAL TOOLS, see page 73.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

FIXED SOLDER CUP TERMINATION
CODE 21



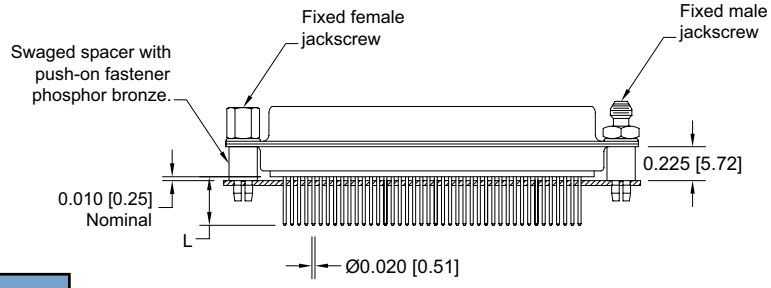
Typical Part Number:
ODD26F2100T2X



Fixed male and female polarized jackscrews available.
Specify code T6 in step 7 of ordering information.

Typical Part Number: ODD26F2100T6X

STRAIGHT PRINTED BOARD MOUNT TERMINATION
CODE 3 AND 32



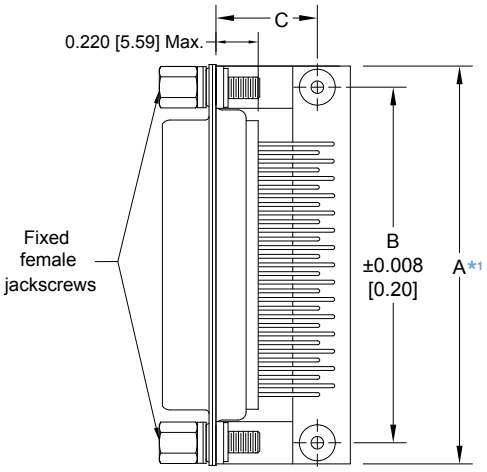
Code No.	L
3	0.150 [3.81]
32	0.300 [7.62]

For straight printed board mount contacts specify code no. in step 4 of ordering information

Typical Part Number: ODD62F3S60T6X

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION

CODE 5, 0.450 [11.43] CONTACT EXTENSION

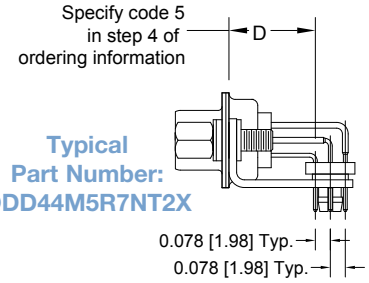


ODD**5**** 0.450 [11.43] CONTACT EXTENSION				
PART NUMBER	A*1	B	C	D
ODD15*5****	1.204 [30.58]	0.984 [24.99]	0.528 [13.41]	0.450 [11.43]
ODD26*5****	1.532 [38.91]	1.312 [33.32]	0.528 [13.41]	0.450 [11.43]
ODD44*5****	2.072 [52.63]	1.852 [47.04]	0.528 [13.41]	0.450 [11.43]
ODD62*5****	2.720 [69.09]	2.500 [63.50]	0.528 [13.41]	0.450 [11.43]
ODD78*5****	2.626 [66.70]	2.406 [61.11]	0.573 [14.55]	0.450 [11.43]

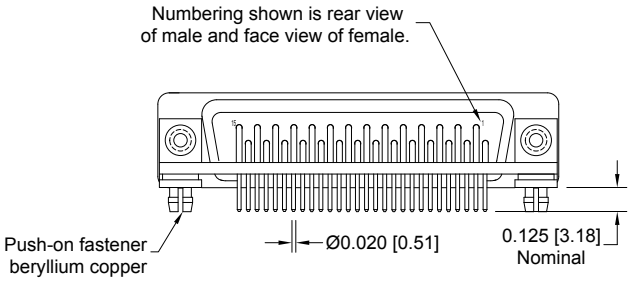
See next page for size 104 Right Angle (90°) Connectors.

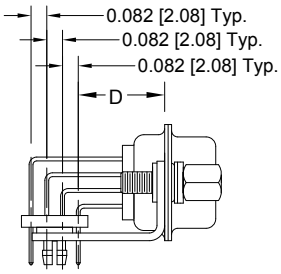
NOTE:

*1 "A" dimension applies for metal angle brackets only. Consult Accessories D-subminiature catalog for "A" dimension when plastic brackets are used.



Typical Part Number: ODD44M5R7NT2X

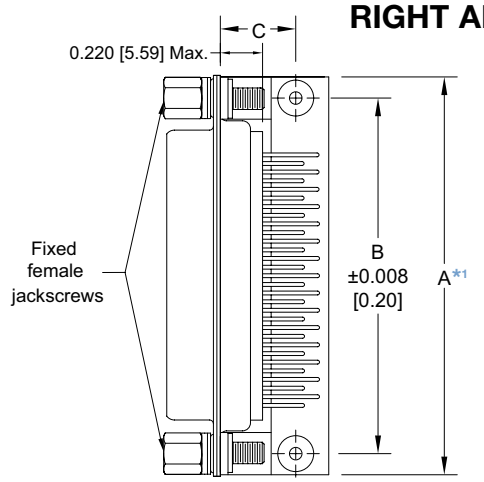




Typical Part Number: ODD78M5R7NT20

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION

CODE 4, 0.314 [7.98] CONTACT EXTENSION

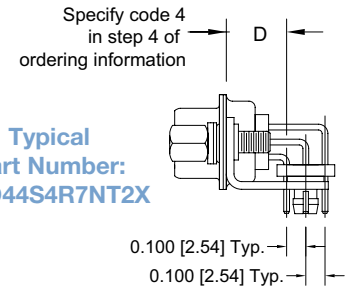


ODD**4**** 0.314 [7.98] CONTACT EXTENSION				
PART NUMBER	A*1	B	C	D
ODD15*4****	1.204 [30.58]	0.984 [24.99]	0.414 [10.52]	0.314 [7.98]
ODD26*4****	1.532 [38.91]	1.312 [33.32]	0.414 [10.52]	0.314 [7.98]
ODD44*4****	2.072 [52.63]	1.852 [47.04]	0.414 [10.52]	0.314 [7.98]
ODD62*4****	2.720 [69.09]	2.500 [63.50]	0.414 [10.52]	0.314 [7.98]
ODD78*4****	2.626 [66.70]	2.406 [61.11]	0.414 [10.52]	0.314 [7.98]

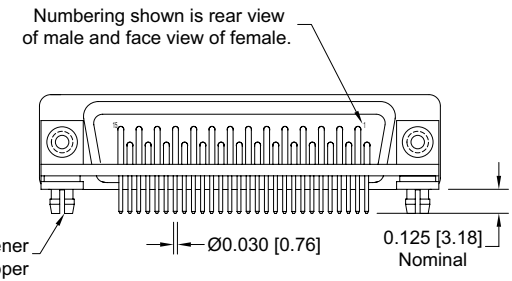
See next page for size 104 Right Angle (90°) Connectors.

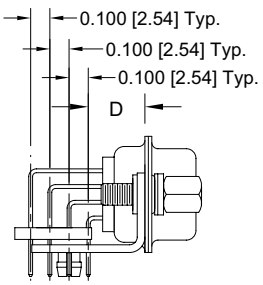
NOTE:

*1 "A" dimension applies for metal angle brackets only. Consult Accessories D-subminiature catalog for "A" dimension when plastic brackets are used.



Typical Part Number: ODD44S4R7NT2X





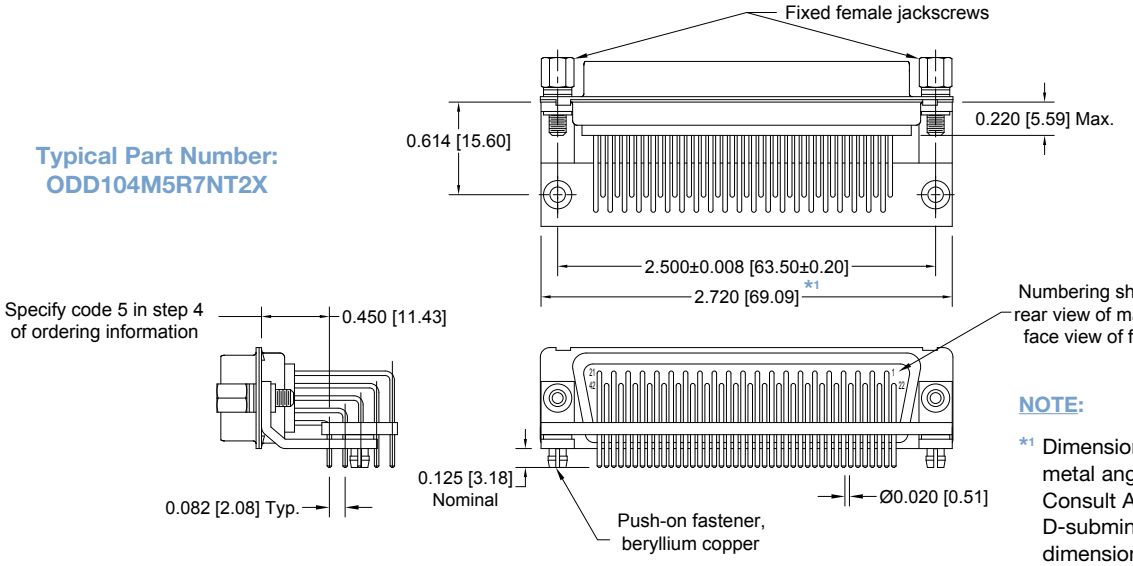
Typical Part Number: ODD78M4R7NT20

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION

CODE 5, 0.450 [11.43] CONTACT EXTENSION
CONTACT VARIANT 104

Typical Part Number:
ODD104M5R7NT2X



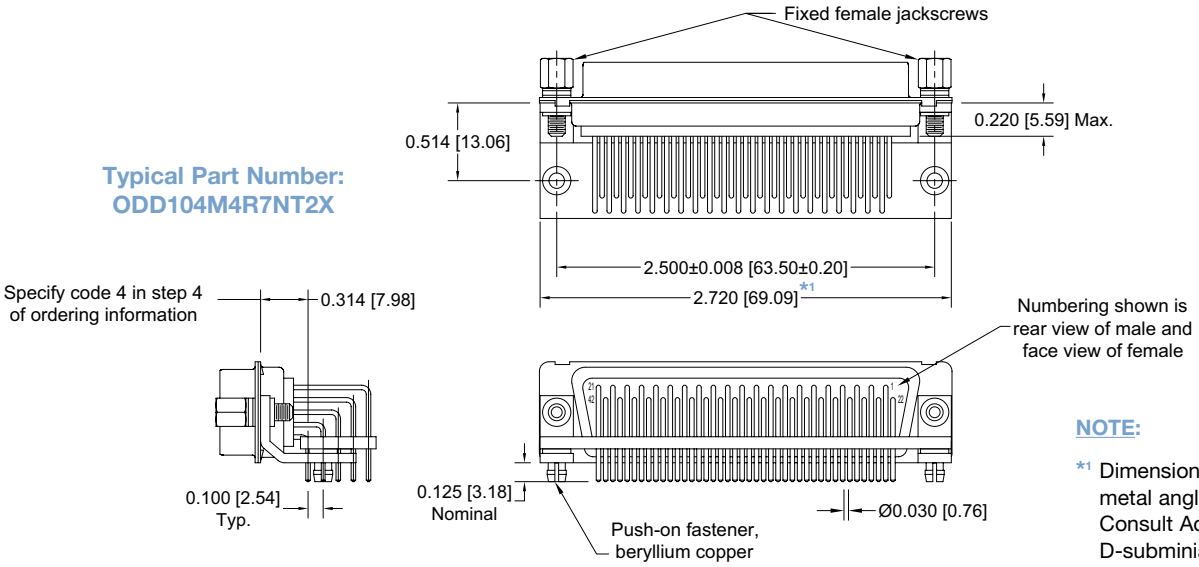
NOTE:

*1 Dimension applies for metal angle brackets only. Consult Accessories D-subminiature catalog for dimension when plastic brackets are used.

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION

CODE 4, 0.314 [7.98] CONTACT EXTENSION
CONTACT VARIANT 104

Typical Part Number:
ODD104M4R7NT2X



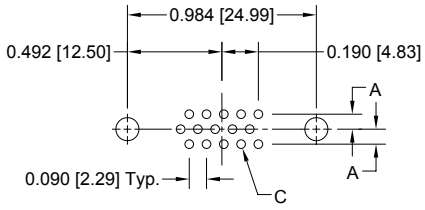
NOTE:

*1 Dimension applies for metal angle brackets only. Consult Accessories D-subminiature catalog for dimension when plastic brackets are used.

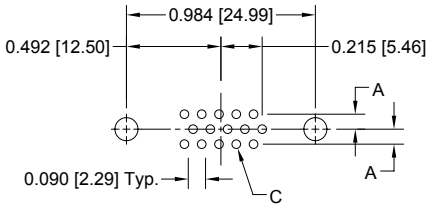
RIGHT ANGLE (90°) AND STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN

MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

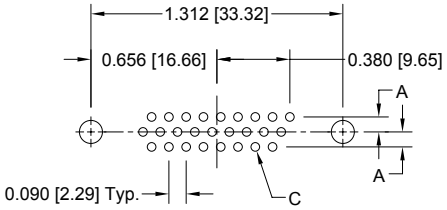
ODD15 MALE



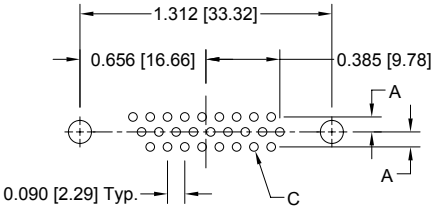
ODD15 FEMALE



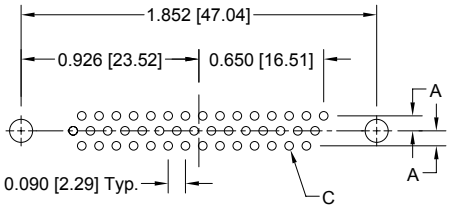
ODD26 MALE



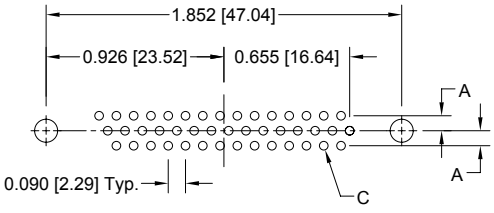
ODD26 FEMALE



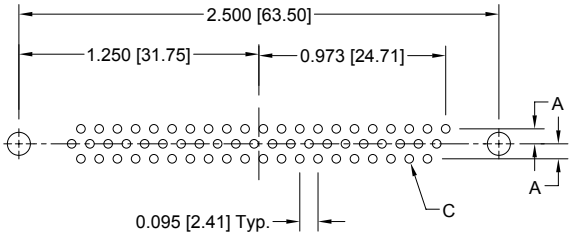
ODD44 MALE



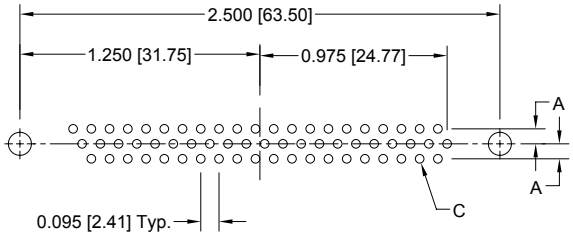
ODD44 FEMALE



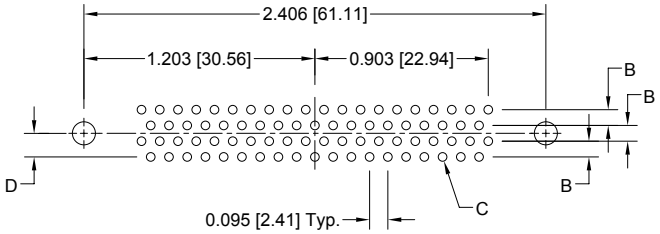
ODD62 MALE



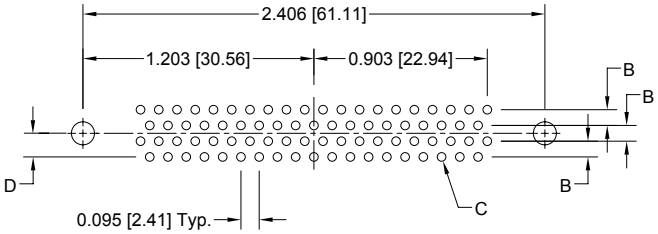
ODD62 FEMALE



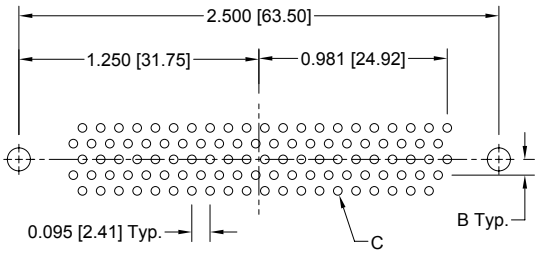
ODD78 MALE



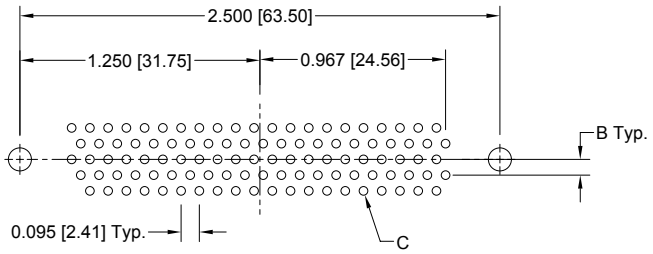
ODD78 FEMALE



ODD104 MALE



ODD104 FEMALE



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.123 ±0.003 [3.12 ±0.08] Ø hole for mounting connector with push-on fasteners.

CODE NUMBER	A	B	ØC	D
4	0.100 [2.54]	0.100 [2.54]	0.045 [1.14]	0.100 [2.54]
3, 32, 5	0.078 [1.98]	0.082 [2.08]	0.035 [0.89]	0.123 [3.12]

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP	1	2	3	4	5	6	7	8	9		10
EXAMPLE	ODD	62	F	5	R7	N	T6	S	/AA	—	-14

STEP 1 - BASIC SERIES

ODD series

STEP 2 - CONNECTOR VARIANTS

15, 26, 44, 62, 78, 104*5

STEP 3 - CONNECTOR GENDER

M - Male
F - Female - Professional Level open entry contacts
S - Female - Industrial Level PosiBand closed entry contacts

STEP 4 - CONTACT TERMINATION TYPE

0 - Contacts ordered separately, see pages 40-42.
1 - Crimp, 22 AWG-30 AWG [0.3mm²-0.05mm²].
2 - Removable, solder cup, 22 AWG-30 AWG [0.3mm²-0.05mm²].
21 - Fixed , solder cup, 22 AWG-30 AWG [0.3mm²-0.05mm²].
3 - Solder, Straight Printed Board Mount with 0.150 [3.81] Tail Length.
32 - Solder, Straight Printed Board Mount with 0.300 [7.62] Tail Length.
4 - Solder, Right Angle (90°) Printed Board Mount with 0.314 [7.98] Contact Extension.
5 - Solder, Right Angle (90°) Printed Board Mount with 0.450 [11.43] Contact Extension.

*1 STEP 5 - MOUNTING STYLE

0 - Mounting Hole, 0.120 [3.05] Ø.
02 - Mounting Hole, 0.154 [3.91] Ø.
B3 - Bracket, Mounting, Right Angle (90°) Metal with Cross Bar.
B8*5 - Bracket, Mounting, Right Angle (90°) Plastic with Cross Bar.
F - Float Mounts, Universal.
P - Threaded Post, Brass, 0.225 [5.71] Length.
P2 - Threaded Post, Nylon, 0.225 [5.71] Length.
R2 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread Fixed Female Jackscrews with Cross Bar.
R6 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 0.120 [3.05] Ø Mounting Hole with Cross Bar.
R7 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar.
R8 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut with Cross Bar.
S - Swaged Spacer, 4-40 Threads, 0.225 [5.71] Length.
S2 - Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length.
S5 - Swaged Locknut, 4-40 Threads.
S6 - Swaged Spacer with Push-on Fasteners, 4-40 Threads, 0.225 [5.71] Length.
S7 - Swaged Spacer with Push-on Fastener for use with Ferrite Inductor, 4-40 Threads, 0.375 [9.53] Length.

*1 For additional information on accessories listed in steps 5, 6 and 7, see Accessory Catalog.
*2 Ferrite inductor is available on contact types 32 and 5 only. For more information on ferrite inductors, see page 7.
*3 VL, V3 and V5 locking systems are not available for connector variants 62, 78 and 104. Jackscrews are highly recommended to minimize damage to contacts on variants with high mating forces.
*4 For stainless steel dimpled male versions contact Technical Sales.
*5 Mounting style - B8 bracket is not available for use with the 104 variant.

*1 STEP 6 - HOODS

0 - None.
J - Hood, Top Opening, Plastic.
L - Hood, Side Opening, Plastic.
Y - Hood, Top Opening, Plastic with Rotating Male Jackscrews. Available in size 78 and 104 only.
Y6 - Hood, Top Opening, Plastic with Rotating Male and Female Polarized Jackscrews. Available in size 78 and 104 only.
Z - Hood, Top or Side Opening, Robust Extended Height, Composite and Plastic with Rotating Male Jackscrews. Available in size 15, 26, 44, 62 and 78 only.
H - Hood, Top Opening, Metal. Available in size 26, 44, 62, and 78 only.
G - Hood, EMI/RFI, Die Cast Zinc.
AN - Lightweight Aluminum Hood, nickel finish.
AC - Lightweight Aluminum Hood, no finish.
W - Hood, Top or Side Opening, Plastic. Available in size 15, 26, and 44 only.
N - Push-on Fastener, for Right Angle (90°) Mounting.
*2 F - Ferrite Inductor.
*2 Q - Ferrite Inductor with Push-on Fastener, for Right Angle (90°) Mounting Brackets.

*1 STEP 7 - LOCKING AND POLARIZING SYSTEMS

0 - None.
*3 V3 - Lock Tab, connector front panel mounted.
*3 V5 - Lock Tab, connector rear panel mounted.
*3 VL - Lock Lever, used with Hoods Only.
T - Fixed Female Jackscrews.
T2 - Fixed Female Jackscrews.
T6 - Fixed Male and Female Polarized Jackscrews.
E - Rotating Male Jackscrews.
E2 - Rotating Male Screw Locks.
E3 - Rotating Male with internal hex for 3/32 hex drives
E6 - Rotating Male and Female Polarized Jackscrews.

STEP 8 - Shell Options

0 - Zinc plated with chromate seal.
*4 S - Stainless steel, passivated.
X - Tin plated.
Z - Tin plated and dimpled (male connectors only).

STEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - RoHS Compliant

NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: ODD62F5R7NT6S

STEP 10 - SPECIAL OPTIONS

-14 - 0.000030 [0.76µ] gold over nickel.
-15 - 0.000050 [1.27µ] gold over nickel.

CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 73.

Size 22 Signal and Thermocouple Contacts, Removable Crimp and Printed Board Mount

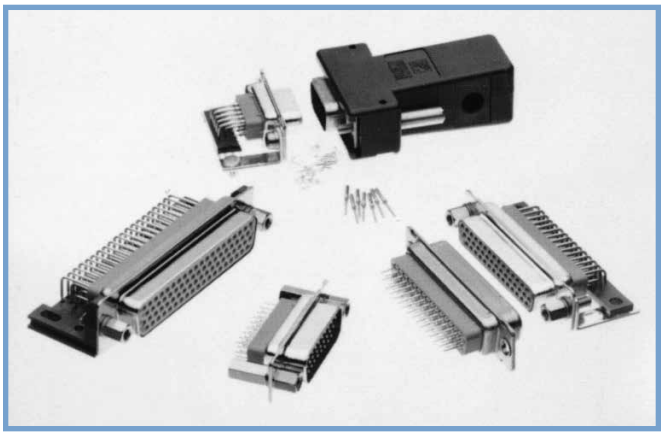
PosiBand® Closed Entry

MIL-DTL-24308 and SAE AS39029

UL Recognized
File #E49351

CSA Recognized
File #LR54219

Telecommunication
UL File #E140980



Densi-D series connectors are military quality, high density connectors designed for use in sheltered, mildly corrosive environments having a wide range of temperature, pressure and humidity changes. Applicable connectors are qualified to MIL-DTL-24308 and SAE AS39029 (see page 82 for more information).

Densi-D series connectors utilize precision machined contacts with closed barrel crimp terminations, solder cup terminations, straight and right angle (90°) printed board mount. All female contacts utilize Positronic's unique PosiBand closed entry design, see page 1 for details.

Six standard contact variants are offered in arrangements of 15, 26, 44, 62, 78 and 104 contacts. Densi-D series connectors are mateable and compatible with other high density D-subminiature connectors conforming to MIL-DTL-24308. A wide variety of unique accessories are available.

DENSI-D SERIES TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulators: Glass filled polyester per ASTM D5927, UL 94V-0, blue color.

Contacts: Precision machined copper alloy.

Contact Plating: Military performance - 0.000050 inch [1.27 µ] gold over nickel plate. Industrial performance - gold flash over nickel plate. Other finishes available upon request.

Shells: Steel with tin plate; zinc plate with chromate seal, stainless steel passivated. Other materials and finishes available upon request.

Mounting Spacers: Nylon; copper alloy or steel with zinc plate and chromate seal or tin plate; phosphor bronze with tin plate; stainless steel, passivated.

Push-On Fastener: Phosphor bronze or beryllium copper with tin plate.

Vibration Lock Systems: Slide lock and lock tabs, steel with nickel plate.

Jackscrew Systems: Brass or steel with zinc plate and chromate seal or clear zinc plate or tin plate; stainless steel, passivated.

Hoods: Composite and plastic, UL 94V-0; brass or steel with zinc plate and chromate seal. Aluminum; aluminum with electroless nickel plate. For aluminum hoods, zinc content is 1% maximum. Die cast zinc.

Low magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Removable Contacts: Insert contact to rear face of insulator and release from rear face of insulator. Size 22 contacts, male - 0.030 inch [0.76mm] mating diameter. Female contacts - PosiBand closed entry design, see page 1 for details.

Contact Retention In Insulator: 9 lbs. [40 N].

Contact Terminations: Closed barrel crimp, wire sizes 22 AWG [0.3mm²] through 30 AWG [0.05mm²] per IEC 352-2. Right Angle (90°) Printed Board Mount contact terminations.

Shells: Male shells may be dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally shaped shells and polarized jackscrews.

Mounting To Angle Brackets: Jackscrews and riveted fasteners with 0.120 inch [3.05mm] clearance hole, and threaded riveted fasteners with 4-40 threads and polyester lock inserts.

Mounting To Printed Board: Rapid installation push-on fasteners and mounting posts.

Locking Systems: Jackscrews and vibration locking systems.

Mechanical Operations: 1000 operations minimum per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating, Tested per UL 1977:

12 amperes, 2 contacts energized.
10 amperes, 6 contacts energized.
7.5 amperes, 26 contacts energized.
6.5 amperes, 62 contacts energized.
5.0 amperes, 104 contacts energized.

See temperature rise curves on page 2 for details.

Initial Contact Resistance: 0.005 ohms maximum.

Proof Voltage: 1000 V r.m.s.

Insulation Resistance: 5 G ohms.

Clearance and Creepage Distance [minimum]: 0.042 inch [1.06mm].

Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range: -55°C to +125°C.

Damp Heat, Steady State: 21 days.

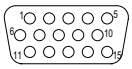
THERMOCOUPLE CONTACTS:

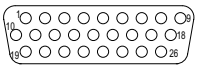
Size 22 crimp contacts are available, see page 52 for details.

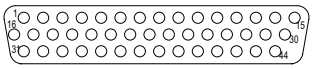
Printed circuit board mount contacts are available, please Consult Accessories D-subminiature catalog for details.

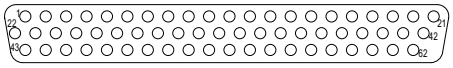
CONTACT VARIANTS

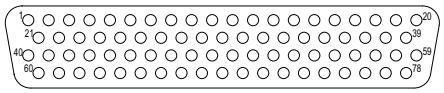
FACE VIEW OF MALE OR REAR VIEW OF FEMALE

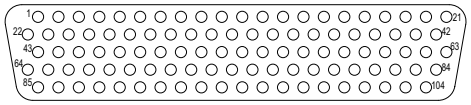

DD 15


DD 26

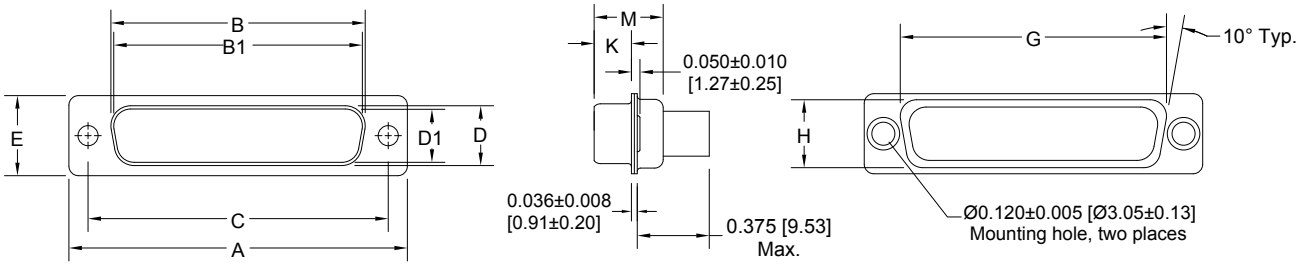

DD 44


DD 62

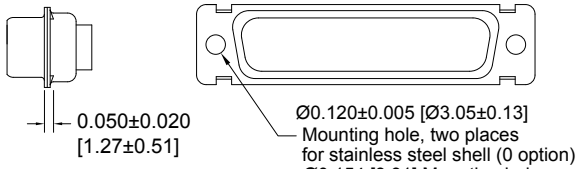

DD 78


DD 104

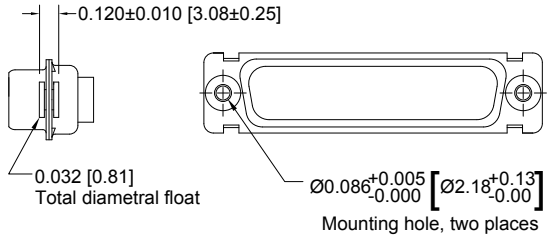
STANDARD SHELL ASSEMBLY



OPTIONAL SHELL ASSEMBLY (0, 02)



OPTIONAL SHELL ASSEMBLY WITH UNIVERSAL FLOAT MOUNTS (F)



CONNECTOR VARIANT SIZES	A ±0.015 [0.38]	B ±0.005 [0.13]	B1 ±0.005 [0.13]	C ±0.005 [0.13]	D ±0.005 [0.13]	D1 ±0.005 [0.13]	E ±0.015 [0.38]	G ±0.010 [0.25]	H ±0.010 [0.25]	K ±0.005 [0.13]	M ±0.010 [0.25]
DD 15 M	1.213 [30.81]		0.666 [16.92]	0.984 [24.99]		0.329 [8.36]	0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
DD 15 S	1.213 [30.81]	0.643 [16.33]		0.984 [24.99]	0.311 [7.90]		0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
DD 26 M	1.541 [39.14]		0.994 [25.25]	1.312 [33.32]		0.329 [8.36]	0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
DD 26 S	1.541 [39.14]	0.971 [24.66]		1.312 [33.32]	0.311 [7.90]		0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
DD 44 M	2.088 [53.04]		1.534 [38.96]	1.852 [47.04]		0.329 [8.36]	0.494 [12.55]	1.625 [41.28]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]
DD 44 S	2.088 [53.04]	1.511 [38.38]		1.852 [47.04]	0.311 [7.90]		0.494 [12.55]	1.625 [41.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
DD 62 M	2.729 [69.32]		2.182 [55.42]	2.500 [63.50]		0.329 [8.36]	0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]
DD 62 S	2.729 [69.32]	2.159 [54.84]		2.500 [63.50]	0.311 [7.90]		0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
DD 78 M	2.635 [66.93]		2.079 [52.81]	2.406 [61.11]		0.441 [11.20]	0.605 [15.37]	2.178 [55.32]	0.534 [13.56]	0.230 [5.84]	0.426 [10.82]
DD 78 S	2.635 [66.93]	2.064 [52.43]		2.406 [61.11]	0.423 [10.74]		0.605 [15.37]	2.178 [55.32]	0.534 [13.56]	0.243 [6.17]	0.429 [10.90]
DD 104 M	2.729 [69.32]		2.212 [56.18]	2.500 [63.50]		0.503 [12.78]	0.668 [16.97]	2.302 [58.47]	0.596 [15.14]	0.230 [5.84]	0.426 [10.82]
DD 104 S	2.729 [69.32]	2.189 [55.60]		2.500 [63.50]	0.485 [12.32]		0.668 [16.97]	2.302 [58.47]	0.596 [15.14]	0.243 [6.17]	0.429 [10.90]

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

REMOVABLE CRIMP CONTACT

CODE 1

CONTACTS MAY BE SUPPLIED WITH CONNECTOR OR ORDERED SEPARATELY.

QUALIFIED TO SAE AS39029

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

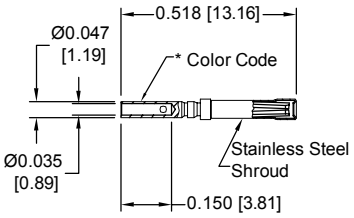
***MILITARY SPECIFICATION CONTACTS**

STANDARD FINISH:
per SAE AS39029 specifications

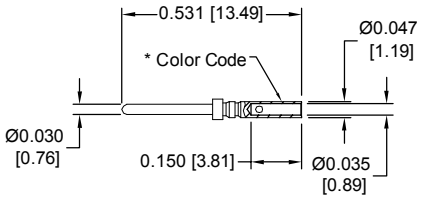
COLOR CODE:
MALE CONTACT:
ORANGE/BLUE/BLACK
FEMALE CONTACT:
ORANGE/GREEN/YELLOW

FEMALE CONTACT

"CLOSED ENTRY" DESIGN



MALE CONTACT



FEMALE PART NUMBER	WIRE SIZE AWG/[mm²]
*M39029/57-354	22 / 24 / 26 / 28 [0.3/0.25/0.12/0.08]

Positronic is qualified to supply the legacy design, as well as, the PosiBand design. If the requirement is for the PosiBand design exclusively, notify sales at time of quotation for order placement when requesting M39029 contacts.

MALE PART NUMBER	WIRE SIZE AWG/[mm²]
*M39029/58-360	22 / 24 / 26 / 28 [0.3/0.25/0.12/0.08]

REMOVABLE CRIMP CONTACT

CODE 1

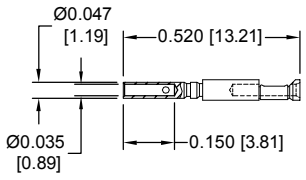
CONTACTS MAY BE SUPPLIED WITH CONNECTOR OR ORDERED SEPARATELY.

Authentic Positronic™ PosiBand®
These contacts utilize Positronic™ PosiBand® technology

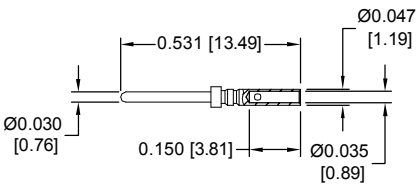
Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

FEMALE CONTACT

"CLOSED ENTRY" DESIGN



MALE CONTACT



FEMALE PART NUMBER	WIRE SIZE AWG/[mm²]
FC8022D2	22 / 24 / 26 / 28 / 30 [0.3/0.25/0.12/0.08/0.05]

MALE PART NUMBER	WIRE SIZE AWG/[mm²]
MC8022D	22 / 24 / 26 / 28 / 30 [0.3/0.25/0.12/0.08/0.05]

PLATING:
STANDARD FINISH: Gold flash over nickel plate.
OPTIONAL FINISHES: 0.000030 [0.76] gold over nickel by adding "-14" suffix onto part number. Example: FC8022D2-14
0.000050 inch [1.27] gold over nickel by adding "-15" suffix onto part number. Example: MC8022D-15

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 73.

Authentic Positronic™ PosiBand®
These contacts utilize Positronic™ PosiBand® technology

REMOVABLE CRIMP CONTACT

20 AWG CONTACTS

20 AWG [0.5 mm²]

The crimp area of this contact is not protected when fully seated in the connector molding. These contacts require shrink tubing after installation. Wire cannot be removed from molding after insertion. Not suitable for fully loaded connector.

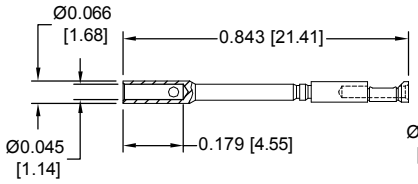
CONTACTS MAY BE SUPPLIED WITH CONNECTOR OR ORDERED SEPARATELY.

Note: FC8020D2 and MC8020D contacts can be used in the ODD series.

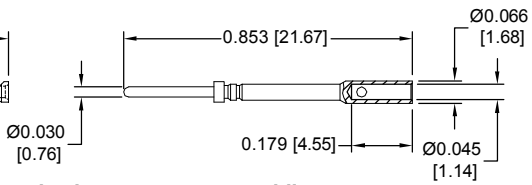
Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

FEMALE CONTACT

"CLOSED ENTRY" DESIGN



MALE CONTACT



Crimp area extends above connector molding.

FEMALE PART NUMBER	WIRE SIZE AWG/[mm²]
FC8020D2	20 [0.5] max

MALE PART NUMBER	WIRE SIZE AWG/[mm²]
MC8020D	20 [0.5] max

PLATING:

STANDARD FINISH: Gold flash over nickel plate.

OPTIONAL FINISHES: 0.000030 [0.76] gold over nickel by adding "-14" suffix onto part number. Example: FC8020D2-14
0.000050 inch [1.27] gold over nickel by adding "-15" suffix onto part number. Example: MC8020D-15

REMOVABLE THERMOCOUPLE CRIMP CONTACT

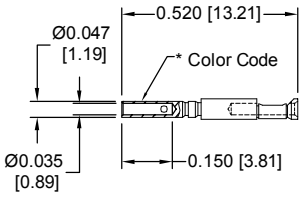
CONTACTS MAY BE SUPPLIED WITH CONNECTOR OR ORDERED SEPARATELY.

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

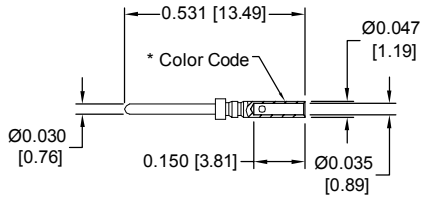
Authentic Positronic™ PosiBand®
These contacts utilize Positronic™ PosiBand® technology

FEMALE CONTACT

"CLOSED ENTRY" DESIGN



MALE CONTACT



TYPE	MATERIAL	FEMALE PART NUMBER	MALE PART NUMBER	COLOR CODE*	WIRE SIZE AWG [mm²]
K	CHROMEL (+)	**FC8022D2CH**	**MC8022DCH**	WHITE	22 / 24 / 26 [0.3 / 0.25 / 0.12]
	ALUMEL (-)	**FC8022D2AL**	**MC8022DAL**	GREEN	22 / 24 / 26 [0.3 / 0.25 / 0.12]
T	COPPER (+)	**FC8022D2CU**	**MC8022DCU**	RED	22 / 24 / 26 [0.3 / 0.25 / 0.12]
	CONSTANTAN (-)	**FC8022D2CO**	**MC8022DCO**	YELLOW	22 / 24 / 26 [0.3 / 0.25 / 0.12]
E	CHROMEL (+)	**FC8022D2CH**	**MC8022DCH**	WHITE	22 / 24 / 26 [0.3 / 0.25 / 0.12]
	CONSTANTAN (-)	**FC8022D2CO**	**MC8022DCO**	YELLOW	22 / 24 / 26 [0.3 / 0.25 / 0.12]

For more information on the availability of Type J thermocouple contacts, please contact Technical Sales.

For more information about thermocouple contacts with printed circuit board solder termination, please contact Technical Sales.

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For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 73.

REMOVABLE SOLDER CUP CONTACTS

CODE 2

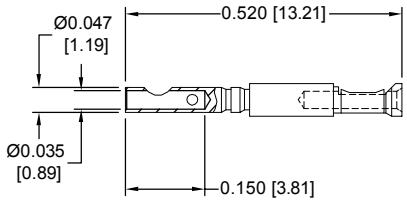
CONTACTS MAY BE SUPPLIED WITH CONNECTOR OR ORDERED SEPARATELY.

Authentic Positronic™ PosiBand®
These contacts utilize Positronic™ PosiBand® technology

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

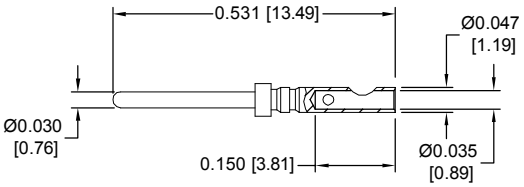
FEMALE CONTACT

"CLOSED ENTRY" DESIGN



FEMALE PART NUMBER	WIRE SIZE AWG/[mm²]
FS8022D2	22 [0.3] max

MALE CONTACT



MALE PART NUMBER	WIRE SIZE AWG/[mm²]
MS8022D	22 [0.3]max

PLATING:

STANDARD FINISH: Gold flash over nickel plate.

OPTIONAL FINISHES: 0.000030 [0.76] gold over nickel by adding "-14" suffix onto part number. Example: FS8022D2-14
0.000050 inch [1.27] gold over nickel by adding "-15" suffix onto part number. Example: MS8022D-15

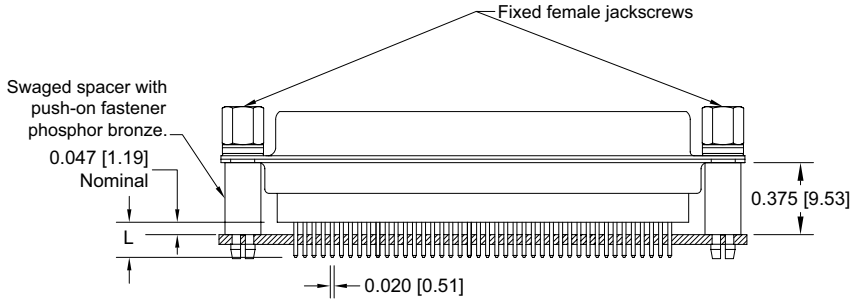
For information regarding INSERTION & REMOVAL TOOLS, see page 73.

STRAIGHT PRINTED BOARD MOUNT TERMINATION

CODE 3, 32 AND 33

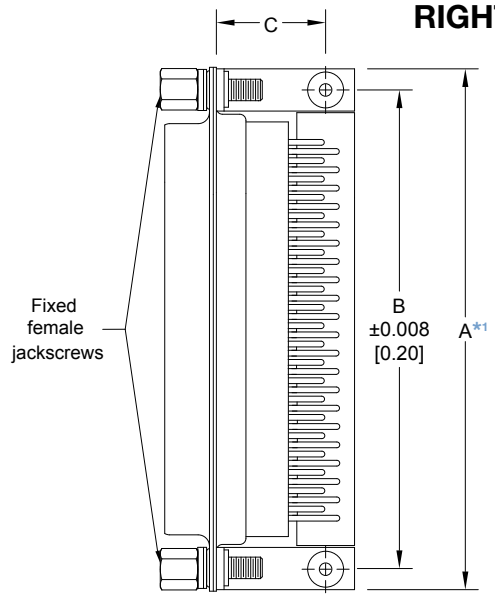
CODE NUMBER	L
3	0.150 [3.81]
32	0.300 [7.62]
33	0.500 (12.70]

For straight printed board mount contacts specify code no. in step 4 of ordering information.



Typical Part Number: DD62S3S60T2X

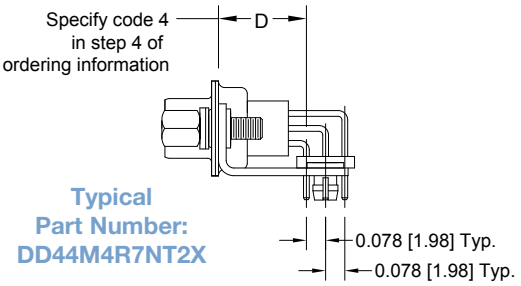
RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION
CODE 4, 0.450 [11.43] CONTACT EXTENSION



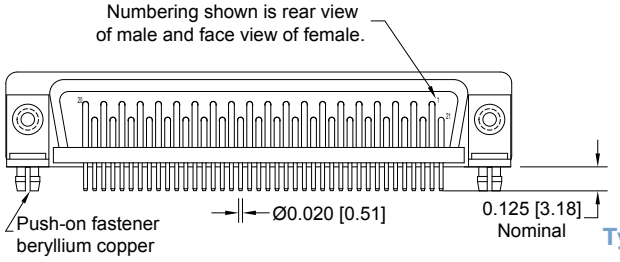
DD**4**** 0.450 [11.43] CONTACT EXTENSION				
PART NUMBER	A*1	B	C	D
DD15*4****	1.204 [30.58]	0.984 [24.99]	0.528 [13.41]	0.450 [11.43]
DD26*4****	1.532 [38.91]	1.312 [33.32]	0.528 [13.41]	0.450 [11.43]
DD44*4****	2.072 [52.63]	1.852 [47.04]	0.528 [13.41]	0.450 [11.43]
DD62*4****	2.720 [69.09]	2.500 [63.50]	0.528 [13.41]	0.450 [11.43]
DD78*4****	2.626 [66.70]	2.406 [61.11]	0.573 [14.55]	0.450 [11.43]

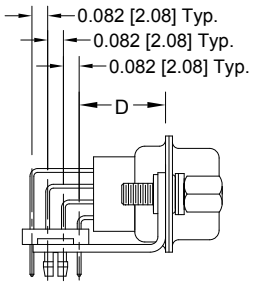
NOTE:

*1 "A" dimension applies for metal angle brackets only. Consult Accessories D-subminiature catalog for "A" dimension when plastic brackets are used.



Typical Part Number: DD44M4R7NT2X



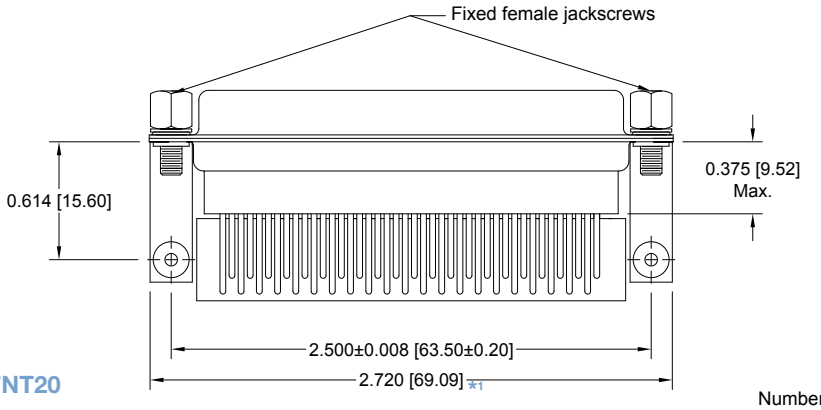


Typical Part Number: DD78M4R7NT2X

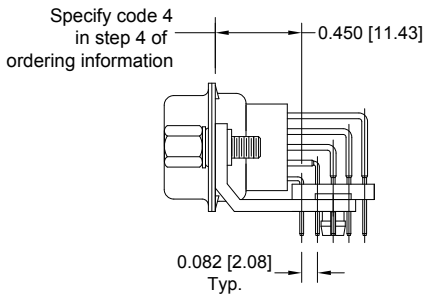
RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION, SIZE 104
CODE 4, 0.450 [11.43] CONTACT EXTENSION

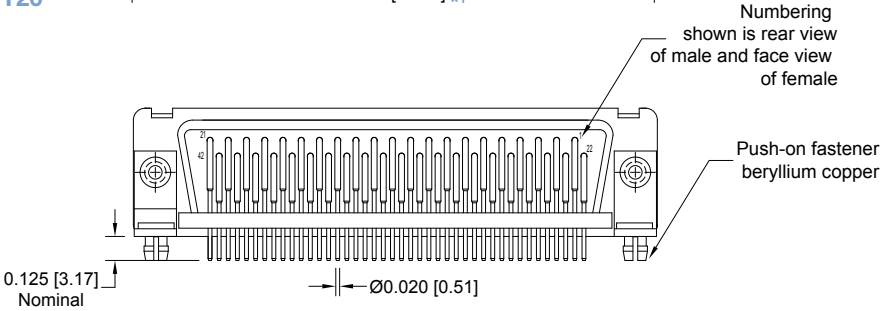
NOTE:

*1 Dimension applies for metal angle brackets only. Consult Accessories D-subminiature catalog for dimension when plastic brackets are used.



Typical Part Number: DD104M4R7NT20

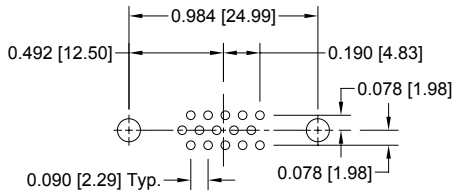




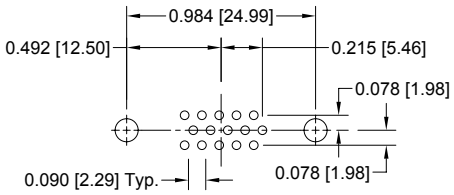
RIGHT ANGLE (90°) AND STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN

MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

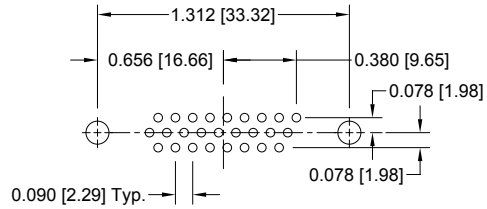
DD15 MALE



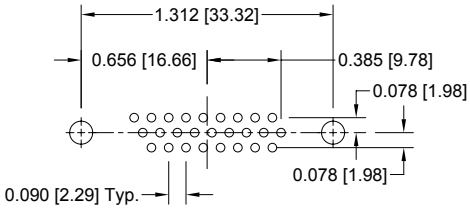
DD15 FEMALE



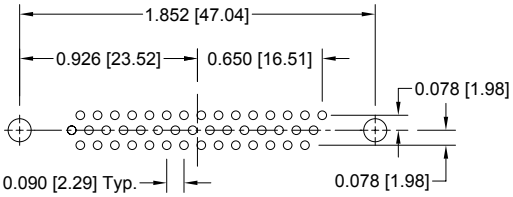
DD 26 MALE



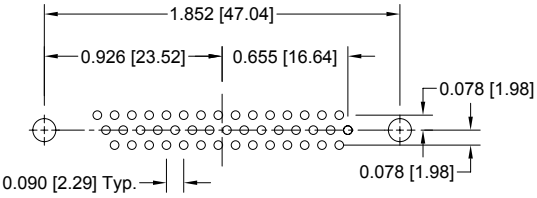
DD 26 FEMALE



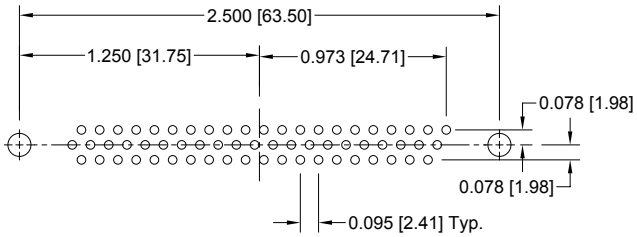
DD44 MALE



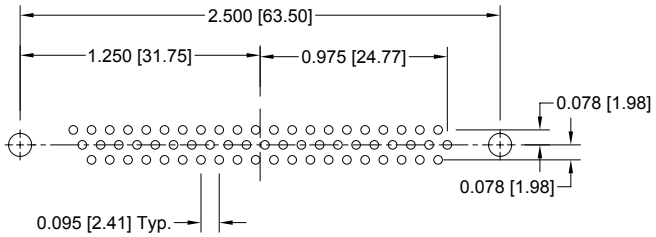
DD44 FEMALE



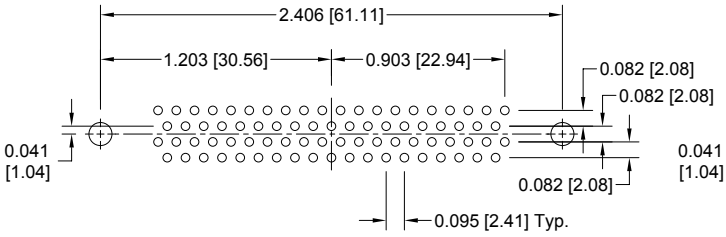
DD62 MALE



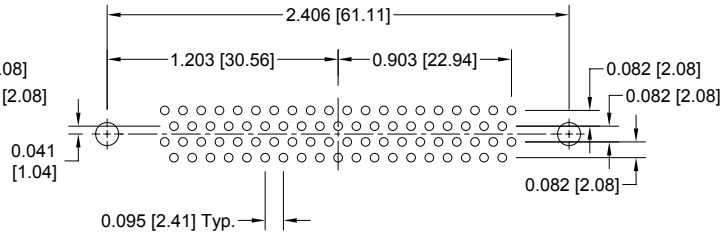
DD62 FEMALE



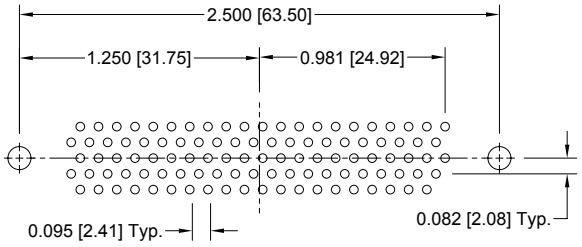
DD78 MALE



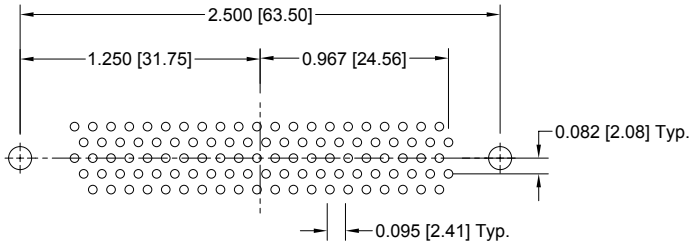
DD78 FEMALE



DD104 MALE



DD104 FEMALE



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.035 [0.89] Ø hole for contact termination positions.
Suggest 0.123 ±0.003 [3.12 ±0.08] Ø hole for mounting connector with push-on fasteners.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP	1	2	3	4	5	6	7	8	9		10
EXAMPLE	DD	62	S	4	R7	N	T6	S	/AA	—	-50

STEP 1 - BASIC SERIES

DD series

STEP 2 - CONNECTOR VARIANTS

15, 26, 44, 62, 78, 104*5

STEP 3 - CONNECTOR GENDER

M - Male
S - Female - PosiBand closed entry contacts

STEP 4 - CONTACT TERMINATION TYPE

0 - Contacts ordered separately, see pages 50-52.
1 - Crimp, 22 AWG-30 AWG [0.3mm²-0.05mm²].
2 - Removable, Solder cup, 22 AWG-30 AWG [0.3mm²-0.05mm²].
3 - Solder, Straight Printed Board Mount with 0.150 [3.81] Tail Length.
32 - Solder, Straight Printed Board Mount with 0.300 [7.62] Tail Length.
33 - Solder, Straight Printed Board Mount with 0.500 [12.70] Tail Length.
4 - Solder, Right Angle (90°) Printed Board Mount with 0.450 [11.43] Contact Extension.

*1 STEP 5 - MOUNTING STYLE

0 - Mounting Hole, 0.120 [3.05] Ø.
02 - Mounting Hole, 0.154 [3.91] Ø.
B3 - Bracket, Mounting, Right Angle (90°) Metal with Cross Bar.
B8*5 - Bracket, Mounting, Right Angle (90°) Plastic with Cross Bar.
F - Float Mounts, Universal.
P - Threaded Post, Brass, 0.375 [9.53] Length.
P2 - Threaded Post, Nylon, 0.375 [9.53] Length.
R2 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread Fixed Female Jackscrews with Cross Bar.
R6 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 0.120 [3.05] Ø Mounting Hole with Cross Bar.
R7 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar.
R8 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut with Cross Bar.
S - Swaged Spacer, 4-40 Threads, 0.375 [9.53] Length.
S2 - Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length.
S5 - Swaged Locknut, 4-40 Threads.
S6 - Swaged Spacer with Push-on Fasteners, 4-40 Threads, 0.375 [9.53] Length.
S7 - Swaged Spacer with Push-on Fastener for use with Ferrite Inductor, 4-40 Threads, 0.515 [13.08] Length.

*1 STEP 6 - HOODS AND PUSH-ON FASTENERS

0 - None.
J - Hood, Top Opening, Plastic.
L - Hood, Side Opening, Plastic.
Y - Hood, Top Opening, Plastic with Rotating Male Jackscrews. Available in size 78 and 104 only.
Y6 - Hood, Top Opening, Plastic with Rotating Male and Female Polarized Jackscrews. Available in size 78 and 104 only.
Z - Hood, Top or Side Opening, Robust and Extended Height, Composite and Plastic with Rotating Male Jackscrews. Available in size 15, 26, 44, 62, and 78 only.
H - Hood, Top Opening, Metal. Available in size 26, 44, 62, and 78 only.
G - Hood, EMI/RFI, Die Cast Zinc.
AN - Lightweight Aluminum Hood, nickel finish.
AC - Lightweight Aluminum Hood, no finish.
W - Hood, Top or Side Opening, Plastic. Available in size 15, 26, and 44 only.
N - Push-on Fastener, for Right Angle (90°) Mounting Brackets.
*2 F - Ferrite Inductor

*1 STEP 7 -LOCKING AND POLARIZING SYSTEMS

0 - None.
*3 V3 - Lock Tab, connector front panel mounted.
*3 V5 - Lock Tab, connector rear panel mounted.
*3 VL - Lock Lever, used with Hoods only.
T - Fixed Female Jackscrews.
T2 - Fixed Female Jackscrews.
T6 - Fixed Male and Female Polarized Jackscrews.
E - Rotating Male Jackscrews.
E2 - Rotating Male Screw Locks.
E3 - Rotating Male with internal hex for 3/32 hex drives
E6 - Rotating Male and Female Polarized Jackscrews.

STEP 8 -SHELL OPTIONS

0 - Zinc plated with chromate seal.
*4 S - Stainless steel, passivated.
X - Tin plated.
Z - Tin plated and dimpled (male connectors only).
C - Cadmium with chromate seal.

STEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - RoHS Compliant

NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: DD62S4R7NT6S

STEP 10 - SPECIAL OPTIONS

-14 - 0.000030 [0.76µ] gold over nickel.
-15 - 0.000050 [1.27µ] gold over nickel.
-50 - 0.000050 [1.27µ] gold over copper.

CONTACT TECHNICAL SALES FOR ORDERING DETAILS OF THE FOLLOWING:
Other Special Requirements.
Straight and Right Angle (90°) Thermocouple printed circuit board mount contacts

*1 For additional information on accessories listed in steps 5, 6 and 7, see Accessory Catalog.
*2 Ferrite inductor is available on contact types 32 and 33 only. For more information on ferrite inductors, see page 7.
*3 VL, V3 and V5 locking systems are not available for connector variants 62, 78 and 104. Jackscrews are highly recommended to minimize damage to contacts on variants with high mating forces.
*4 For stainless steel dimpled male versions contact Technical Sales.
*5 Mounting style - B8 bracket is not available for use with the 104 variant.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 73.

Positronic
connectpositronic.com

PROFESSIONAL / INDUSTRIAL / MILITARY QUALITY COMPLIANT PRESS-FIT STANDARD DENSITY D-SUBMINIATURE

D-Sub

Size 20 Contacts, Fixed Machined Compliant Press-Fit

Three Performance Levels For Best Cost / Performance Ratio

Professional Quality
IEC 60807-2 & IEC 60352-5

UL Recognized File #E49351

Telecommunication UL File #E140980

PCD series connectors are quality connectors with compliant terminations. The low press-in force required to install the contacts into the board eliminates printed board pressure-warp and twisting stresses which can result in expensive repair or replacement of printed boards and back panels.

Five standard connector variants are offered in arrangement of 9, 15, 25, 37, and 50 contacts. PCD connectors are mateable and compatible with all D-subminiature connectors conforming to IEC 60807-2, IEC 60807-3, and dimensional requirements of MIL-DTL-24308.

PCD COMPLIANT PRESS-D CONNECTOR TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator: Glass filled polyester per ASTM D5927, UL 94V-0, blue color.

Contacts: Precision machined copper alloy.

Contact Plating: Professional performance - Gold flash over nickel plate. Other finishes available upon request.

Shells: Steel with tin plate; zinc plate with chromate seal, stainless steel passivated. Other materials and finishes available upon request.

Mounting Spacers and Brackets: Copper alloy or steel with zinc plate and chromate seal or tin plate; stainless steel, passivated.

Jackscrew System: Brass or steel with zinc plate and chromate seal or clear zinc plate or tin plate; stainless steel, passivated.

Vibration Lock Systems: Lock tabs, nickel plated steel.

Low magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Contacts Solid Metal Construction: Size 20 contact, male - 0.040 inch [1.02mm] mating diameter. Female contact - rugged open entry design or PosiBand closed entry design, see page 1 for details.

Contact Retention In Insulator: 5 lbs. [21 N] minimum.

Connector Polarization: Trapezoidal shaped shells and polarized jackscrews.

Locking System: Jackscrews and vibration locking systems.

Mechanical Operations: 500 operations per IEC 60512-5 for open entry

1000 operations per IEC 60512-5 for closed entry

ELECTRICAL CHARACTERISTICS:

Contact Current Rating:

Open Entry Contacts: 7.5 amperes nominal

Closed Entry Contacts, tested per UL 1977:

18 amperes, 2 contacts energized.
14 amperes, 6 contacts energized.
11 amperes, 15 contacts energized.
10 amperes, 25 contacts energized.
9 amperes, 50 contacts energized.

See temperature rise curves on page 2 for details.

Initial Contact Resistance: 0.008 ohms maximum per IEC 60512-2, Test 2a for open entry. 0.004 ohms maximum for closed entry.

Proof Voltage: 1000 V r.m.s.

Insulation Resistance: 5 G ohms.

Clearance and Creepage Distance [minimum]: 0.039 inch [1.0mm].

Working Voltage: 300 V.

ELECTRICAL CHARACTERISTICS OF COMPLIANT CONNECTION TO PLATED-THROUGH-HOLE OF PRINTED BOARD:

Initial Contact Resistance of Connection: Less than 0.001 ohms per IEC 60512-2, Test 2a.

Change in Contact Resistance of Connection after Mechanical, Electrical or Climatic Conditioning: Less than 0.001 ohms increase per IEC 60512-2, Test 2a.

Gas-tight Connections Test: Less than 0.001 ohms increase in contact resistance after 1 hour per EIA 364, TP36, Method One.

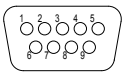
CLIMATIC CHARACTERISTICS:

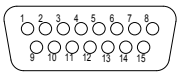
Temperature Range: -55°C to +125°C.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

CONTACT VARIANTS

FACE VIEW OF MALE CONNECTOR OR REAR VIEW OF FEMALE CONNECTOR


PCD 9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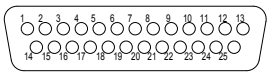
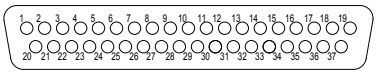
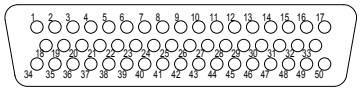
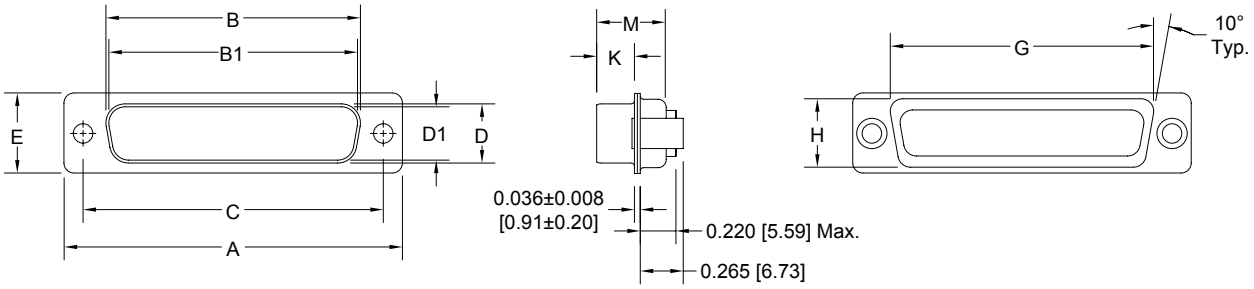

PCD 25


PCD 37


PCD 50

STANDARD SHELL ASSEMBLY

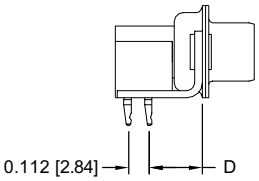


CONNECTOR VARIANT SIZES	A ±0.015 [0.38]	B ±0.005 [0.13]	B1 ±0.005 [0.13]	C ±0.005 [0.13]	D ±0.005 [0.13]	D1 ±0.005 [0.13]	E ±0.015 [0.38]	G ±0.010 [0.25]	H ±0.010 [0.25]	K ±0.005 [0.13]	M ±0.010 [0.25]
PCD 9 M	1.213 [30.81]		0.666 [16.92]	0.984 [24.99]		0.329 [8.36]	0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
PCD 9 F PCD 9 S	1.213 [30.81]	0.643 [16.33]		0.984 [24.99]	0.311 [7.90]		0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
PCD 15 M	1.541 [39.14]		0.994 [25.25]	1.312 [33.32]		0.329 [8.36]	0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
PCD 15 F PCD 15 S	1.541 [39.14]	0.971 [24.66]		1.312 [33.32]	0.311 [7.90]		0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
PCD 25 M	2.088 [53.04]		1.534 [38.96]	1.852 [47.04]		0.329 [8.36]	0.494 [12.55]	1.625 [41.28]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]
PCD 25 F PCD 25 S	2.088 [53.04]	1.511 [38.38]		1.852 [47.04]	0.311 [7.90]		0.494 [12.55]	1.625 [41.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
PCD 37 M	2.729 [69.32]		2.182 [55.42]	2.500 [63.50]		0.329 [8.36]	0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]
PCD 37 F PCD 37 S	2.729 [69.32]	2.159 [54.84]		2.500 [63.50]	0.311 [7.90]		0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
PCD 50 M	2.635 [66.93]		2.079 [52.81]	2.406 [61.11]		0.441 [11.20]	0.605 [15.37]	2.178 [55.32]	0.534 [13.56]	0.230 [5.84]	0.426 [10.82]
PCD 50 F PCD 50 S	2.635 [66.93]	2.064 [52.43]		2.406 [61.11]	0.423 [10.74]		0.605 [15.37]	2.178 [55.32]	0.534 [13.56]	0.243 [6.17]	0.429 [10.90]

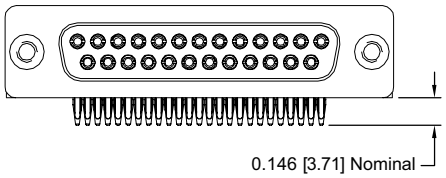
RIGHT ANGLE (90°) COMPLIANT PRESS-FIT TERMINATION

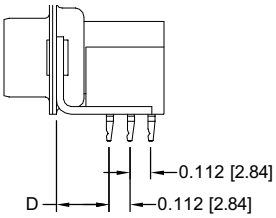
CODE 62*1

Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board.

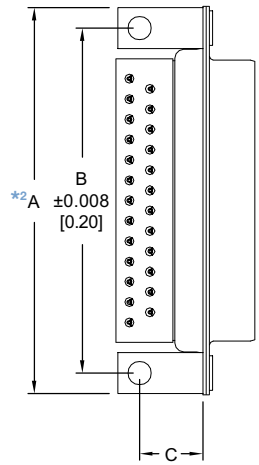


Typical Part Number:
PCD25S62R7000





Typical Part Number:
PCD50S62R7000



PCD*S62**** 0.283 [7.19] CONTACT EXTENSION				
PART NUMBER*1	A*2	B	C	D
PCD25S62****	2.072 [52.63]	1.852 [47.04]	0.339 [8.61]	0.283 [7.19]
PCD50S62****	2.626 [66.70]	2.406 [61.11]	0.395 [10.03]	0.283 [7.19]

For right angle (90°) compliant press-fit contacts, specify code 62 in step 4 of ordering information.

NOTE:

*1 Currently available in 25 and 50 female variants only, contact Technical Sales for availability of other variants.

*2 "A" dimension applies for metal angle brackets only. Consult Accessories D-subminiature Catalog for "A" dimension when plastic brackets are used.

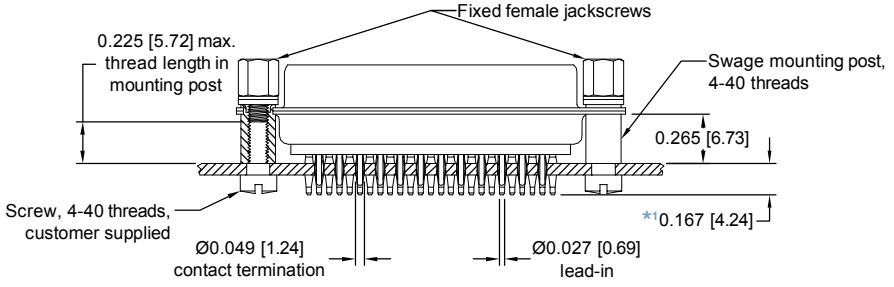
SUGGESTED PRINTED BOARD HOLE SIZES:

For right angle (90°) printed board contact hole pattern, see page 59.

STRAIGHT COMPLIANT PRESS-FIT TERMINATION

CODE 98

Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board.



Typical Part Number: PCD25F98S0T20

Detail of
Omega contacts

For straight compliant press-fit contacts, specify code 98 in step 4 of ordering information.

NOTE:

*1 The effective length of the compliant section may also be varied (longer or shorter) and can be selectively positioned and centered at several points along the contact termination length, permitting high or low profile mounting of the connector on printed boards.

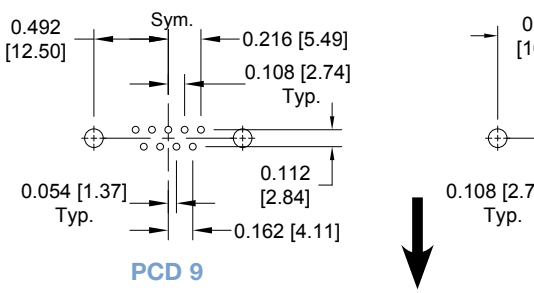
SUGGESTED PRINTED BOARD HOLE SIZES:

For right angle (90°) printed board contact hole pattern, see page 59.

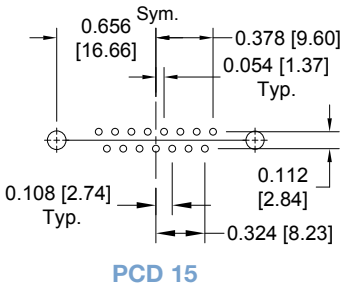
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

RIGHT ANGLE (90°) AND STRAIGHT COMPLIANT PRESS-FIT PRINTED BOARD CONTACT HOLE PATTERN

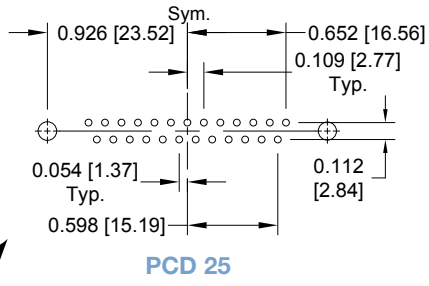
MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROW.



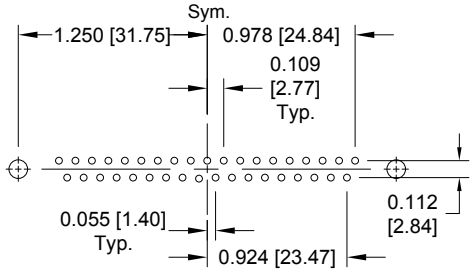
PCD 9



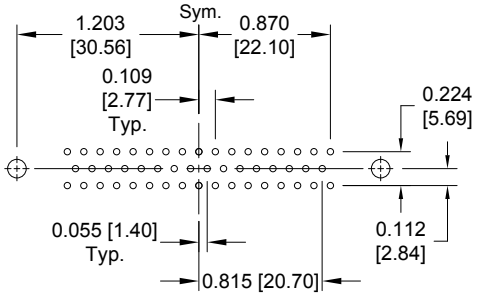
PCD 15



PCD 25



PCD 37



PCD 50

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.120 [3.05] Ø hole for connector mounting holes

NOTE: For suggested printed board recommended drill hole sizes, plating and finished hole sizes for compliant contact termination positions, see page 76.
For compliant press-fit connector installation tools, see page 75.

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP	1	2	3	4	5	6	7	8	9		10
EXAMPLE	PCD	25	F	98	S	0	0	X	/AA	—	-14

STEP 1 - BASIC SERIES

PCD series

STEP 2 - CONNECTOR VARIANTS

9, 15, 25, 37, 50

STEP 3 - CONNECTOR GENDER

M - Male
F - Female - Professional Level
open entry contacts
S - Female - Industrial Level
PosiBand closed entry contacts

Military plating options available.

STEP 4 - CONTACT TERMINATION TYPE

*[1] 62 - Right angle (90°) printed circuit board mount, compliant press-fit
98 - Straight printed circuit board mount, compliant press-fit

STEP 5 - MOUNTING STYLE

B3 - Bracket, Mounting, Right Angle (90°) Metal with Cross Bar.
R2 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread Fixed Female Jackscrews with Cross Bar.
R6 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 0.120 [3.05] Ø Mounting Hole with Cross Bar.
R7 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar.
R8 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut with Cross Bar.
S - Swaged Mounting Post 4-40 Threads
0.265 [6.73] Length.

STEP 6 - HOODS

0 - None.

STEP 7 - LOCKING AND POLARIZING SYSTEMS

0 - None.
*[2] V3 - Lock Tab.
T6 - Fixed Male and Female Polarized Jackscrews.
T2 - Fixed Female Jackscrews, 4-40 Thread.

Note: *These options must be ordered with connector and cannot be ordered separately.*

STEP 8 - Shell Options

0 - Zinc plated, with chromate seal.
*[3] S - Stainless steel, passivated.
X - Tin plated.
Z - Tin plated and dimpled (male connectors only).

STEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - RoHS Compliant

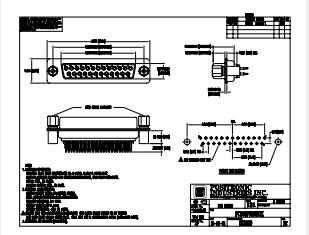
NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: PCD25F98S00X

STEP 10 - SPECIAL OPTIONS

-14 - 0.000030 [0.76µ] gold over nickel.
-15 - 0.000050 [1.27µ] gold over nickel.

CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS

NOTE: Once you have made a connector selection, contact Technical Sales if you would like to receive a drawing in DXF, PDF format or a 3-dimensional IGES, STEP, or SOLIDWORKS file.



2-D Drawing

3-D Model

*[1] Available in 25 and 50 female variants only, contact Technical Sales for availability of other variants.

*[2] V3 locking systems are not available for connector variants 37 and 50. Jackscrews are highly recommended to minimize damage to contacts on variants with high mating forces.

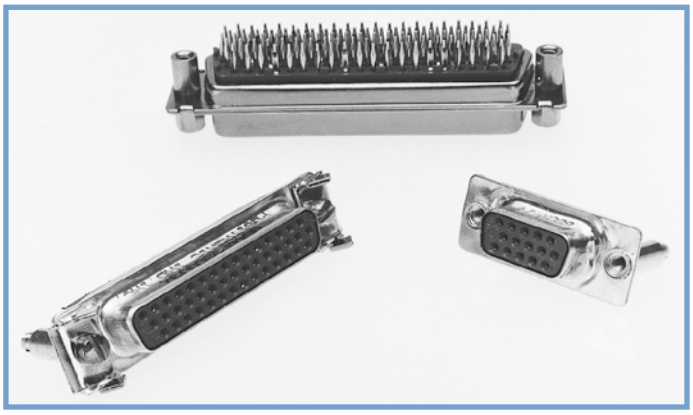
*[3] For stainless steel dimpled male versions contact Technical Sales.

For information regarding COMPLIANT PRESS-FIT INSTALLATION TOOLS, see pages 75.

Size 22 Contacts
Machined Compliant Press-Fit

Three Performance Levels For Best Cost / Performance Ratio

UL & CUL Recognized File #E49351
Telecommunication UL File #E140980



PCDD series connectors are quality connectors with compliant terminations. The low press-in force required to install the contacts into the board eliminates printed board pressure-warp and twisting stresses which can result in expensive repair or replacement of printed boards and back panels.

Six standard connector variants are offered in arrangements of 15, 26, 44, 62, 72, and 104 contacts. PCDD connectors are mateable and compatible with all D-subminiature connectors conforming to dimensional requirements of MIL-DTL-24308.

PCDD COMPLIANT PRESS-D CONNECTOR TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator: Glass filled polyester per ASTM D5927, UL 94V-0, blue color.

Contacts: Precision machined copper alloy.

Contact Plating: Professional performance - Gold flash over nickel plate. Other finishes available upon request.

Shells: Steel with tin plate; zinc plate with chromate seal, stainless steel passivated. Other materials and finishes available upon request.

Mounting Spacers and Brackets: Copper alloy or steel with zinc plate and chromate seal or tin plate; stainless steel, passivated.

Jackscrew System: Brass or steel with zinc plate and chromate seal or clear zinc plate or tin plate; stainless steel, passivated.

Vibration Lock Systems: Lock tabs, nickel plated steel.

Low magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Contacts Solid Metal Construction: Size 22 contact, male - 0.030 inch [0.76 mm] mating diameter. Female contact - rugged open entry design or PosiBand closed entry design, see page 1 for details.

Contact Retention In Insulator: 5 lbs. [21 N] minimum.

Connector Polarization: Trapezoidal shaped shells and polarized jackscrews.

Locking System: Jackscrews and vibration locking systems.

Mechanical Operations: 500 operations per IEC 60512-5 for open entry contacts. 1,000 operations per IEC 60512-5 for PosiBand closed entry contacts.

CLIMATIC CHARACTERISTICS:

Temperature Range: -55°C to +125°C.

ELECTRICAL CHARACTERISTICS OF CONNECTOR:

Contact Current Rating:

Open Entry Contacts: 5 amperes nominal

Closed Entry Contacts, tested per UL 1977:

12 amperes, 2 contacts energized.
10 amperes, 6 contacts energized.
7.5 amperes, 26 contacts energized.
6.5 amperes, 62 contacts energized.
5.0 amperes, 104 contacts energized.

See temperature rise curves on page 2 for details.

Initial Contact Resistance: 0.010 ohms maximum per IEC 60512-2, Test 2a for open entry.
0.005 ohms maximum for closed entry.

Proof Voltage: 1000 V r.m.s.

Insulation Resistance: 5 G ohms.

Clearance and Creepage Distance [minimum]: 0.042 inch [1.02 mm].

Working Voltage: 300 V.

ELECTRICAL CHARACTERISTICS OF COMPLIANT CONNECTION TO PLATED-THROUGH-HOLE OF PRINTED BOARD:

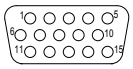
Initial Contact Resistance of Connection: Less than 0.001 ohms per IEC 60512-2, Test 2a.

Change in Contact Resistance of Connection after Mechanical, Electrical or Climatic Conditioning: Less than 0.001 ohms increase per IEC 60512-2, Test 2a.

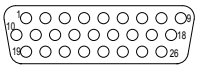
Gas-tight Connections Test: Less than 0.001 ohms increase in contact resistance after 1 hour per EIA 364, TP36, Method One.

CONTACT VARIANTS

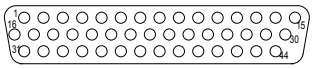
FACE VIEW OF MALE AND REAR VIEW OF FEMALE



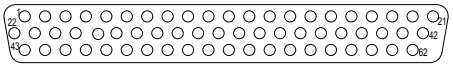
PCDD 15



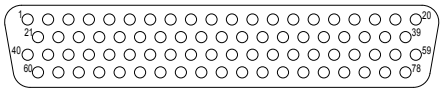
PCDD 26



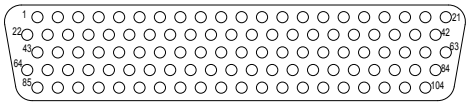
PCDD 44



PCDD 62

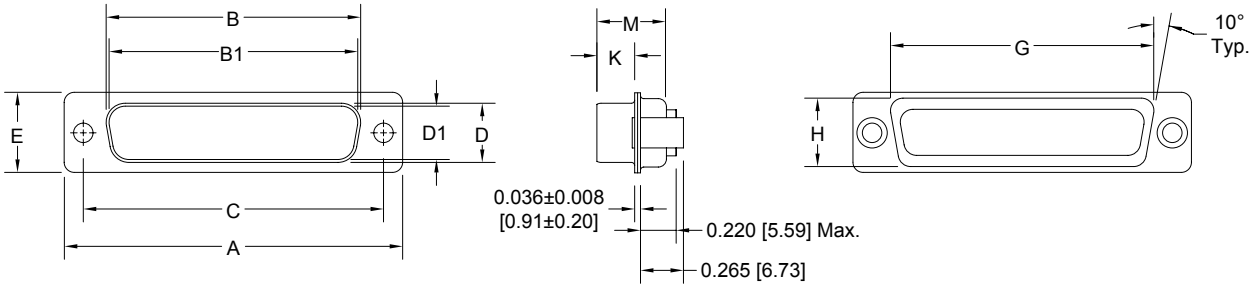


PCDD 78



PCDD 104

STANDARD SHELL ASSEMBLY

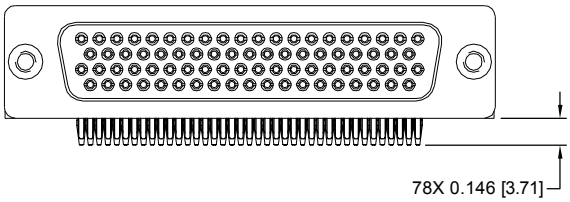


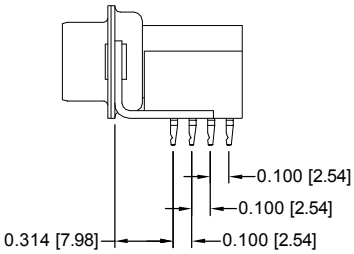
CONNECTOR VARIANT SIZES	A ±0.015 [0.38]	B ±0.005 [0.13]	B1 ±0.005 [0.13]	C ±0.005 [0.13]	D ±0.005 [0.13]	D1 ±0.005 [0.13]	E ±0.015 [0.38]	G ±0.010 [0.25]	H ±0.010 [0.25]	K ±0.005 [0.13]	M ±0.010 [0.25]
PCDD 15 M	1.213 [30.81]		0.666 [16.92]	0.984 [24.99]		0.329 [8.36]	0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
PCDD 15 F PCDD 15 S	1.213 [30.81]	0.643 [16.33]		0.984 [24.99]	0.311 [7.90]		0.494 [12.55]	0.759 [19.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
PCDD 26 M	1.541 [39.14]		0.994 [25.25]	1.312 [33.32]		0.329 [8.36]	0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.233 [5.92]	0.422 [10.72]
PCDD 26 F PCDD 26 S	1.541 [39.14]	0.971 [24.66]		1.312 [33.32]	0.311 [7.90]		0.494 [12.55]	1.083 [27.51]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
PCDD 44 M	2.088 [53.04]		1.534 [38.96]	1.852 [47.04]		0.329 [8.36]	0.494 [12.55]	1.625 [41.28]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]
PCDD 44 F PCDD 44 S	2.088 [53.04]	1.511 [38.38]		1.852 [47.04]	0.311 [7.90]		0.494 [12.55]	1.625 [41.28]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
PCDD 62 M	2.729 [69.32]		2.182 [55.42]	2.500 [63.50]		0.329 [8.36]	0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.230 [5.84]	0.426 [10.82]
PCDD 62 F PCDD 62 S	2.729 [69.32]	2.159 [54.84]		2.500 [63.50]	0.311 [7.90]		0.494 [12.55]	2.272 [57.71]	0.422 [10.72]	0.243 [6.17]	0.429 [10.90]
PCDD 78 M	2.635 [66.93]		2.079 [52.81]	2.406 [61.11]		0.441 [11.20]	0.605 [15.37]	2.178 [55.32]	0.534 [13.56]	0.230 [5.84]	0.426 [10.82]
PCDD 78 F PCDD 78 S	2.635 [66.93]	2.064 [52.43]		2.406 [61.11]	0.423 [10.74]		0.605 [15.37]	2.178 [55.32]	0.534 [13.56]	0.243 [6.17]	0.429 [10.90]
PCDD 104 M	2.729 [69.32]		2.212 [56.18]	2.500 [63.50]		0.503 [12.78]	0.668 [16.97]	2.302 [58.47]	0.596 [15.14]	0.230 [5.84]	0.426 [10.82]
PCDD 104 F PCDD 104 S	2.729 [69.32]	2.189 [55.60]		2.500 [63.50]	0.485 [12.32]		0.668 [16.97]	2.302 [58.47]	0.596 [15.14]	0.243 [6.17]	0.429 [10.90]

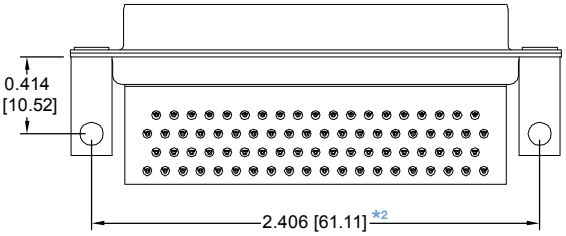
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

RIGHT ANGLE (90°) COMPLIANT PRESS-FIT TERMINATION
CODE 62*1

Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board.







For right angle (90°) compliant press-fit contacts, specify code 62 in step 4 of ordering information.

Typical Part Number:
PCDD78S62R7000

NOTE:

*1 Currently available in 78 female variants only, contact Technical Sales for availability of other variants.

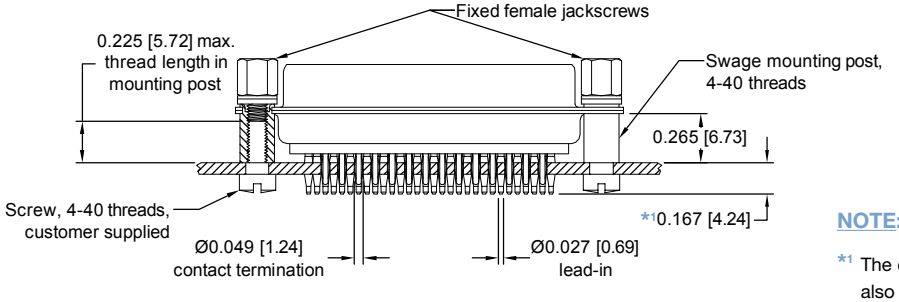
*2 Dimension applies for metal angle brackets only. Consult Accessories D-subminiature Catalog for dimension when plastic brackets are used.

SUGGESTED PRINTED BOARD HOLE SIZES:

For right angle (90°) printed board contact hole pattern, see page 64.

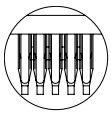
STRAIGHT COMPLIANT PRESS-FIT TERMINATION
CODE 98

Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board.



For straight compliant press-fit contacts, specify code 98 in step 4 of ordering information.

Typical Part Number:
PCDD44F98S0T20



Detail of
Omega contacts

NOTE:

*1 The effective length of the compliant section may also be varied (longer or shorter) and can be selectively positioned and centered at several points along the contact termination length, permitting high or low profile mounting of the connector on printed boards.

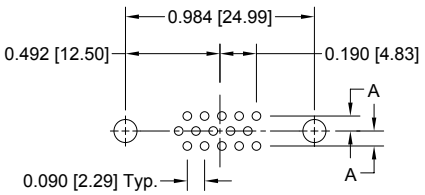
SUGGESTED PRINTED BOARD HOLE SIZES:

For right angle (90°) printed board contact hole pattern, see page 64.

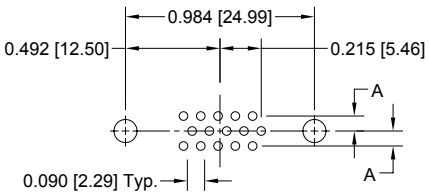
RIGHT ANGLE (90°) AND STRAIGHT COMPLIANT PRESS-FIT PRINTED BOARD CONTACT HOLE PATTERN

MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROW.

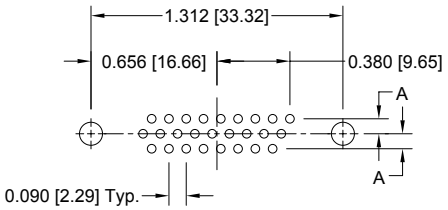
PCDD15 MALE



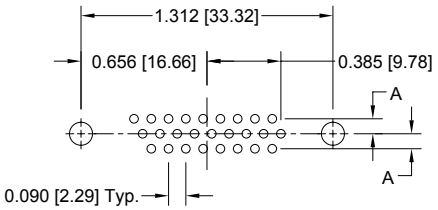
PCDD15 FEMALE



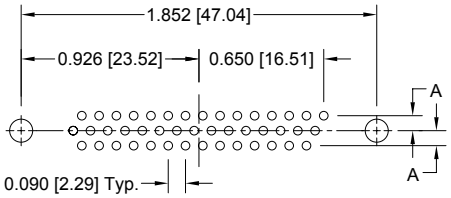
PCDD26 MALE



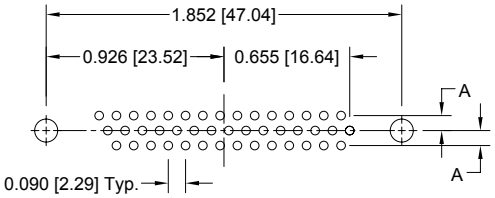
PCDD26 FEMALE



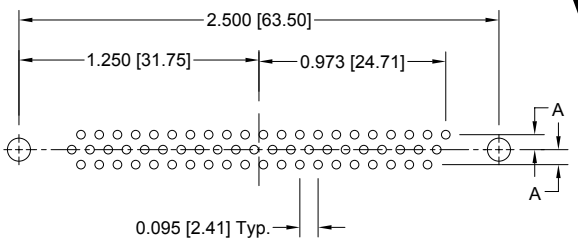
PCDD44 MALE



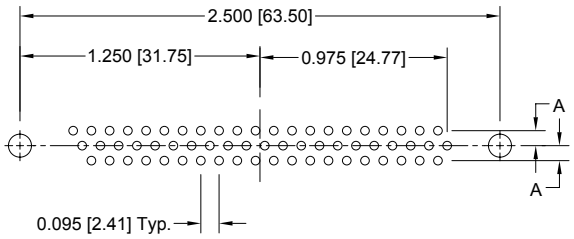
PCDD44 FEMALE



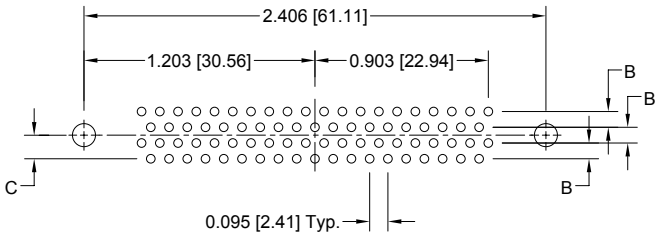
PCDD62 MALE



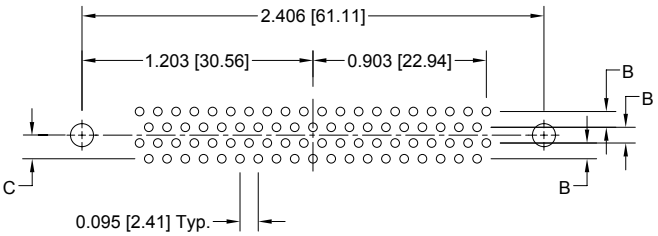
PCDD62 FEMALE



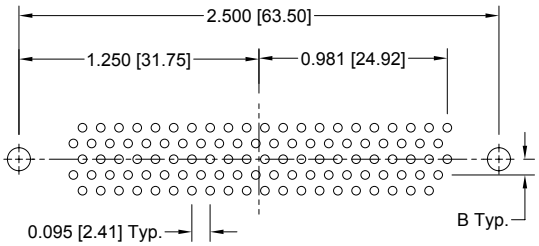
PCDD78 MALE



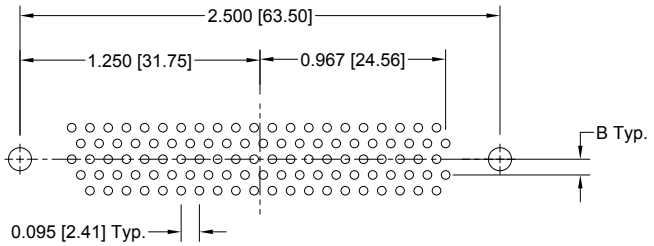
PCDD78 FEMALE



PCDD104 MALE



PCDD104 FEMALE



CODE NUMBER	A	B	C
62	0.100 [2.54]	0.100 [2.54]	0.100 [2.54]
98	0.078 [1.98]	0.082 [2.08]	0.123 [3.12]

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.120 [3.05] Ø hole for connector mounting holes.

NOTE: For suggested printed board recommended drill hole sizes, plating and finished hole sizes for compliant contact termination positions, see page 76.
For compliant press-fit connector installation tools, see page 75.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP	1	2	3	4	5	6	7	8	9	—	10
EXAMPLE	PCDD	15	M	98	S	0	T2	0	/AA	—	-14

STEP 1 - BASIC SERIES

PCDD series

STEP 2 - CONNECTOR VARIANTS

15, 26, 44, 62, 78, 104

STEP 3 - CONNECTOR GENDER

M - Male
F - Female - Professional Level
open entry contacts
S - Female - Industrial Level
PosiBand closed entry contacts.

Military plating options available.

STEP 4 - CONTACT TERMINATION TYPE

*[1] 62 - Right angle (90°) printed circuit board mount, compliant press-fit
98 - Straight printed circuit board mount, compliant press-fit

STEP 5 - MOUNTING STYLE

B3 - Bracket, Mounting, Right Angle (90°) Metal with Cross Bar.
R2 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread Fixed Female Jackscrews with Cross Bar.
R6 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 0.120 [3.05] Ø Mounting Hole with Cross Bar.
R7 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar.
R8 - Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut with Cross Bar.
S - Swaged Mounting Post 4-40 Threads 0.265 [6.73] Length.

STEP 6 - HOODS

0 - None.

STEP 7 - LOCKING AND POLARIZING SYSTEMS

0 - None.
*[2] V3 - Lock Tab.
T6 - Fixed Male and Female Polarized Jackscrews.
T2 - Fixed Female Jackscrews, 4-40 Thread.

Note: *These options must be ordered with connector and cannot be ordered separately.*

STEP 8 - Shell Options

0 - Zinc plated, with chromate seal.
*[3] S - Stainless steel, passivated.
X - Tin plated.
Z - Tin plated and dimpled (male connectors only).

STEP 9 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - RoHS Compliant

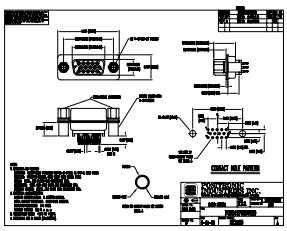
NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: PCDD15M98S0T20

STEP 10 - SPECIAL OPTIONS

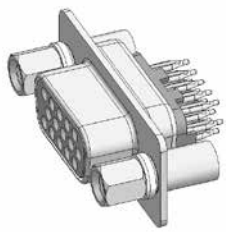
-14 - 0.000030 [0.76µ] gold over nickel.
-15 - 0.000050 [1.27µ] gold over nickel.

CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS

NOTE: Once you have made a connector selection, contact Technical Sales if you would like to receive a drawing in DXF, PDF format or a 3-dimensional IGES, STEP, or SOLIDWORKS file.



2-D Drawing



3-D Model

*[1] Available in 78 female variant only, contact Technical Sales for availability of other variants.

*[2] V3 locking systems are not available for connector variants 62 and 78. Jackscrews are highly recommended to minimize damage to contacts on variants with high mating forces.

*[3] For stainless steel dimpled male versions contact Technical Sales.

For information regarding COMPLIANT PRESS-FIT INSTALLATION TOOLS, see pages 75.

AD Series
Size 20 "Open Entry" Contact Design

HAD Series
Size 20 PosiBand® "Closed Entry" Contact Design

Connector Saver

AD and HAD series connectors are suitable for use in any applications requiring high performance characteristic. The normal density AD and HAD series are available in five standard connector variants of 9, 15, 25, 37 and 50 contacts.

AD and HAD series connectors utilize precision machined contacts for strength and durability. AD series female contact features a rugged open entry design. HAD series female contact features the PosiBand closed entry design for even higher reliability, see page 1 for details.

AD and HAD series connectors can be mated to a connector which would normally experience high numbers of mating cycles. The AD/HAD connector can be easily replaced, "saving" a connector which is not easily replaced.

These connectors can also be used as a "gender changer". Connectors are available in high density versions, see page 70.

CONNECTOR SAVERS

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator:
- **AD series:** Nylon resin, UL 94V-0, black color.
- **HAD series:** Glass-filled DAP per ASTM-D-5948, UL 94V-0.

Contacts: Precision machined copper alloy.

Contact Plating: Gold flash over nickel plate. Other finishes available upon request.

Shells: Steel with tin plate; zinc plate with chromate seal, stainless steel passivated. Other materials and finishes available upon request.

Low magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Fixed Contacts: Size 20 contacts, male - 0.040 inch [1.02 mm] mating diameter. AD series female contact offers open entry design. HAD series female contact features PosiBand closed entry design, see page 1 for details.

Connector Saver: Male to female or male to male.

Contact Retention: 9 lbs. [40 N].

Shells: Male shells may be dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally shaped shells.

Mechanical Operations:
- **AD series:** 500 operations, minimum, per IEC 60512-5.
- **HAD series:** 1,000 operations, minimum, per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating:

Open Entry Contacts: 7.5 amperes nominal

Closed Entry Contacts, tested per UL 1977:

18 amperes, 2 contacts energized.
14 amperes, 6 contacts energized.
11 amperes, 15 contacts energized.
10 amperes, 25 contacts energized.
9 amperes, 50 contacts energized.

See temperature rise curves on page 2 for details.

Initial Contact Resistance: 0.008 ohms, maximum for AD series.
0.004 ohms, maximum for HAD series.

Proof Voltage: 1,000 V r.m.s.

Insulation Resistance: 5 G ohms.

Clearance and Creepage Distance: 0.039 inch [1.0 mm], minimum.

Working Voltage: 300 V r.m.s.

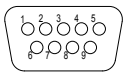
CLIMATIC CHARACTERISTICS:

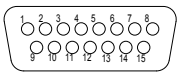
Temperature Range: -55°C to +125°C.

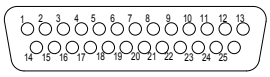
AD AND HAD SERIES SIZE 20 CONTACT CONNECTOR SAVER

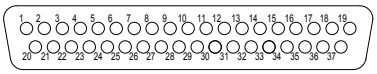
CONTACT VARIANTS

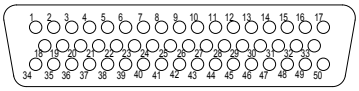
FACE VIEW OF MALE OR USE MIRROR IMAGE FOR FEMALE


SIZE 9


SIZE 15

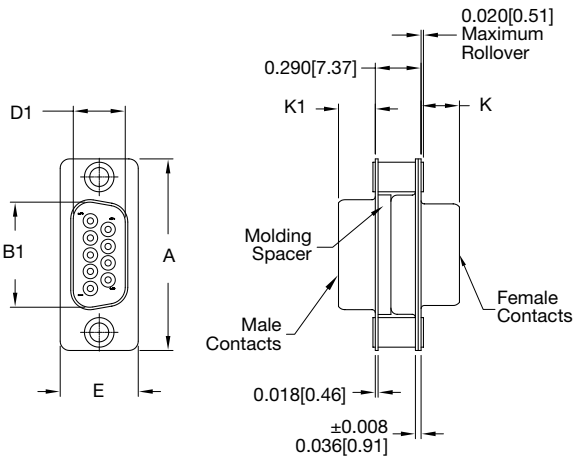

SIZE 25

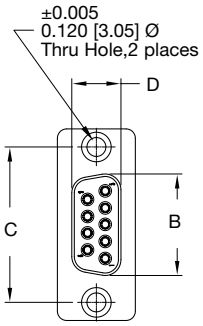

SIZE 37


SIZE 50

STANDARD SHELL ASSEMBLY DIMENSIONS

SIZE 20 CONTACTS





Typical Part Number:
AD9F0X9M0X

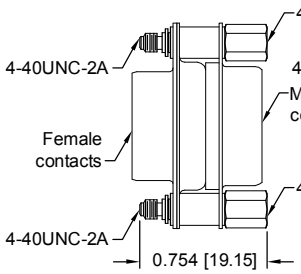
CONNECTOR VARIANT SIZES	A ±0.015 [0.38]	B ±0.005 [0.13]	B1 ±0.005 [0.13]	C ±0.005 [0.13]	D ±0.005 [0.13]	D1 ±0.005 [0.13]	E ±0.015 [0.38]	K ±0.005 [0.13]	K1 ±0.005 [0.13]
9 M	1.213 [30.81]		0.666 [16.92]	0.984 [24.99]		0.329 [8.36]	0.494 [12.55]		0.233 [5.92]
9 F	1.213 [30.81]	0.643 [16.33]		0.984 [24.99]	0.311 [7.90]		0.494 [12.55]	0.243 [6.17]	
15 M	1.541 [39.14]		0.994 [25.25]	1.312 [33.32]		0.329 [8.36]	0.494 [12.55]		0.233 [5.92]
15 F	1.541 [39.14]	0.971 [24.66]		1.312 [33.32]	0.311 [7.90]		0.494 [12.55]	0.243 [6.17]	
25 M	2.088 [53.04]		1.534 [38.96]	1.852 [47.04]		0.329 [8.36]	0.494 [12.55]		0.230 [5.84]
25 F	2.088 [53.04]	1.511 [38.38]		1.852 [47.04]	0.311 [7.90]		0.494 [12.55]	0.243 [6.17]	
37 M	2.729 [69.32]		2.182 [55.42]	2.500 [63.50]		0.329 [8.36]	0.494 [12.55]		0.230 [5.84]
37 F	2.729 [69.32]	2.159 [54.84]		2.500 [63.50]	0.311 [7.90]		0.494 [12.55]	0.243 [6.17]	
50 M	2.635 [66.93]		2.079 [52.81]	2.406 [61.11]		0.441 [11.20]	0.605 [15.37]		0.230 [5.84]
50 F	2.635 [66.93]	2.064 [52.43]		2.406 [61.11]	0.423 [10.74]		0.605 [15.37]	0.243 [6.17]	

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

JACKSCREW SYSTEMS
CODE E, E6, T AND T6

ROTATING MALE AND FEMALE JACKSCREWS

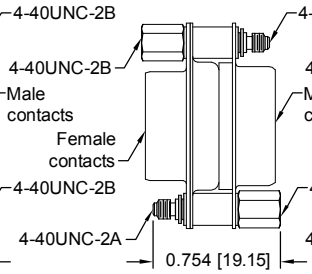
E



Example Part Number:
AD9FEX9M0X

ROTATING MALE AND FEMALE POLARIZED JACKSCREWS

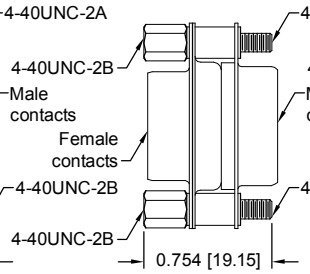
E6



Example Part Number:
AD9FE6X9M0X

FIXED MALE AND FEMALE JACKSCREWS

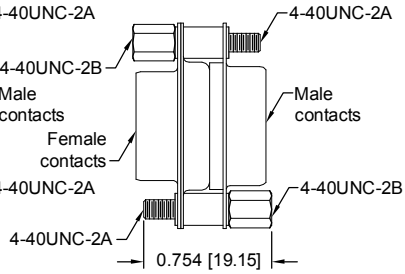
T



Example Part Number:
AD9FTX9M0X

FIXED MALE AND FEMALE POLARIZED JACKSCREWS

T6



Example Part Number:
AD9FT6X9M0X

MATERIAL: Brass or steel with zinc plate and chromate seal or clear zinc plate or tin plate; stainless steel, passivated.

CONNECTOR SAVERS

Connectors Designed To Customer Specifications

Positronic ***D-subminiature*** *connectors can be modified to customer specifications.*

Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer printed circuit board terminations; customer specified hardware; sealing for water resistance.

Contact Technical Sales with your particular requirements.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 9

STEP	1	2	3	4	5	6	7	8	9	10		11
EXAMPLE	AD	9	F	S	X	9	M	S	X	/AA	—	-14

STEP 1 - BASIC SERIES

AD series - Open entry female contacts, nylon insulator
HAD series - PosiBand closed entry female contacts, DAP insulator.

Military plating options available.

STEP 2 - CONNECTOR VARIANT

9, 15, 25, 37, 50

STEP 3 - 1ST CONNECTOR GENDER

M - Male
F - Female open entry, AD series only
S - Female PosiBand closed entry, HAD series only

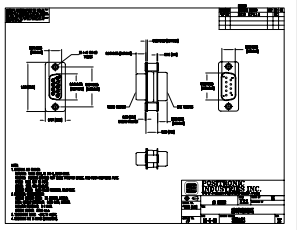
*1 STEP 4 - 1ST CONNECTOR MATING STYLE

0 - Swaged spacer 0.120 [3.05µ] mounting hole
S - Swaged spacer 4-40 UNC-2B threads
*3 E - Rotating male and female jackscrews (Select 0 in Step 8)
*3 E6 - Rotating male and female polarized jackscrew (Select 0 in Step 8)
*3 T - Fixed male and female jackscrews (Select 0 in Step 8)
*3 T6 - Fixed male and female polarized jackscrew (Select 0 in Step 8)

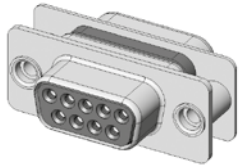
STEP 5 - 1ST CONNECTOR SHELL OPTION

0 - Zinc plated, with chromate seal.
*4 S - Stainless steel, passivated.
X - Tin plated.
Z - Tin plated and dimpled (male connectors only).

NOTE: Once you have made a connector selection, contact Technical Sales if you would like to receive a drawing in DXF, PDF format or a 3-dimensional IGES, STEP, or SOLIDWORKS file.



2-D Drawing



3-D Model

*2 STEP 6 - 2ND CONNECTOR VARIANT

9, 15, 25, 37, 50

STEP 7 - 2ND CONNECTOR GENDER

M - Male

*1 STEP 8 - 2ND CONNECTOR MATING STYLE

0 - Swaged spacer 0.120 [3.05µ] mounting hole
S - Swaged spacer 4-40 UNC-2B threads
*3 E - Rotating male and female jackscrews (Select 0 in Step 4)
*3 E6 - Rotating male and female polarized jackscrew (Select 0 in Step 4)
*3 T - Fixed male and female jackscrews (Select 0 in Step 4)
*3 T6 - Fixed male and female polarized jackscrew (Select 0 in Step 4)

STEP 9 - 2ND CONNECTOR SHELL OPTION

0 - Zinc plated, with chromate seal.
*4 S - Stainless steel, passivated.
X - Tin plated.
Z - Tin plated and dimpled (male connectors only).

STEP 10 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - RoHS Compliant

NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: AD9FSX9MSX

STEP 11 - SPECIAL OPTIONS

-14 - 0.000030 [0.76µ] gold over nickel.
-15 - 0.000050 [1.27µ] gold over nickel.

CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS

*1 Connector mating style for both connectors must be the same if 0 or S is used. If E, E6, T or T6 is used in either Step 4 or 8 the other step must be 0.
*2 Connector variant for both connectors must be the same.
*3 For hardware information, see page 68.
*4 For stainless steel dimpled male versions contact Technical Sales.

DAD Series
Size 22
"Open Entry" or
PosiBand® "Closed Entry"
Contact Design

Connector Saver

DAD series connectors are suitable for use in any applications requiring high performance characteristic. The high density DAD series is available in six standard connector variants of 15, 26, 44, 62, 78 and 104 contacts. DAD series connectors utilize precision machined contacts for strength and durability. The female contact features a rugged open entry design. Female PosiBand closed entry contacts can be chosen for even higher reliability, see page 1 for details.

DAD series connectors can be mated to a connector which would normally experience high numbers of mating cycles. The DAD connector can be easily replaced, "saving" a connector which is not easily replaced. Connectors are available in standard density versions, see page 66.

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator: Polyester glass-filled per ASTM D5927, UL 94V-0.

Contacts: Precision machined copper alloy.

Contact Plating: Gold flash over nickel plate. Other finishes available upon request.

Shells: Steel or brass with tin plate; zinc plate with chromate seal, stainless steel passivated. Other materials and finishes available upon request.

Low magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Fixed Contacts: Size 22 contacts - male 0.030 inch [0.76 mm] mating diameter. Female contact: open entry or PosiBand closed entry design, see page 1 for details.

Connector Saver: Male to female.

Contact Retention: 9 lbs. [40 N].

Shells: Male shells may be dimpled for EMI/ESD ground paths.

Polarization: Trapezoidally shaped shells.

Mechanical Operations: 500 operations, minimum, per IEC 60512-5 for open entry.
1000 operations, minimum, per IEC 60512-5 for closed entry.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating:

Open Entry Contacts: 5 amperes nominal

Closed Entry Contacts, tested per UL 1977:

12 amperes, 2 contacts energized.
10 amperes, 6 contacts energized.
7.5 amperes, 26 contacts energized.
6.5 amperes, 62 contacts energized.
5.0 amperes, 104 contacts energized.

See temperature rise curves on page 2 for details.

Initial Contact Resistance: 0.010 ohms, maximum for open entry
0.005 ohms, maximum for closed entry

Proof Voltage: 1,000 V r.m.s.

Insulation Resistance: 5 G ohms.

Clearance and Creepage Distance: 0.042 inch [1.06 mm], minimum.

Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

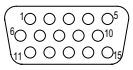
Temperature Range: -55°C to +125°C.

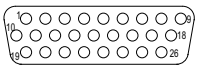
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

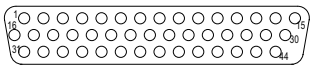
DAD SERIES SIZE 22 CONTACT CONNECTOR SAVER

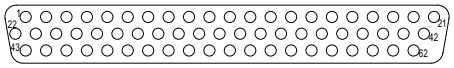
CONTACT VARIANTS

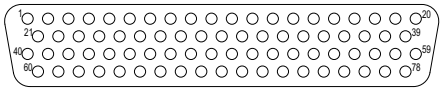
FACE VIEW OF MALE OR USE MIRROR IMAGE FOR FEMALE

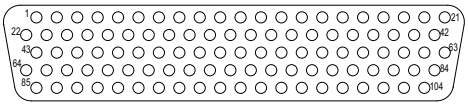

DAD 15


DAD 26


DAD 44


DAD 62

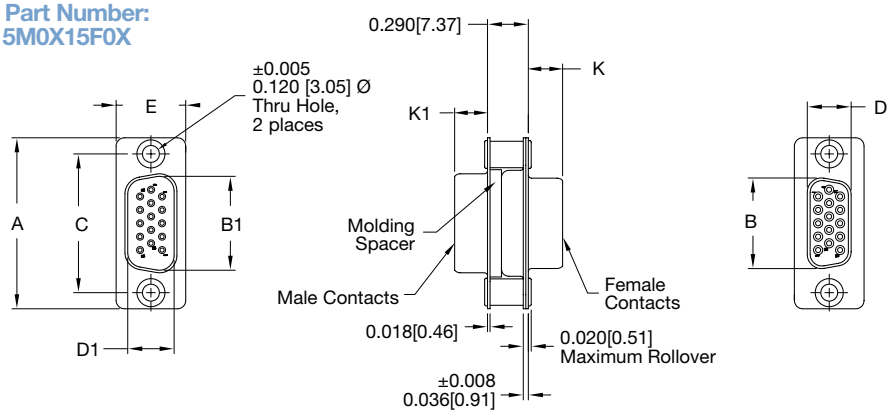

DAD 78


DAD 104

STANDARD SHELL ASSEMBLY DIMENSIONS

SIZE 22 CONTACTS

Typical Part Number:
DAD15M0X15F0X



CONNECTOR VARIANT SIZES	A ±0.015 [0.38]	B ±0.005 [0.13]	B1 ±0.005 [0.13]	C ±0.005 [0.13]	D ±0.005 [0.13]	D1 ±0.005 [0.13]	E ±0.015 [0.38]	K ±0.005 [0.13]	K1 ±0.005 [0.13]
15 M	1.213 [30.81]		0.666 [16.92]	0.984 [24.99]		0.329 [8.36]	0.494 [12.55]		0.233 [5.92]
15 F 15 S	1.213 [30.81]	0.643 [16.33]		0.984 [24.99]	0.311 [7.90]		0.494 [12.55]	0.243 [6.17]	
26 M	1.541 [39.14]		0.994 [25.25]	1.312 [33.32]		0.329 [8.36]	0.494 [12.55]		0.233 [5.92]
26 F 26 S	1.541 [39.14]	0.971 [24.66]		1.312 [33.32]	0.311 [7.90]		0.494 [12.55]	0.243 [6.17]	
44 M	2.088 [53.04]		1.534 [38.96]	1.852 [47.04]		0.329 [8.36]	0.494 [12.55]		0.230 [5.84]
44 F 44 S	2.088 [53.04]	1.511 [38.38]		1.852 [47.04]	0.311 [7.90]		0.494 [12.55]	0.243 [6.17]	
62 M	2.729 [69.32]		2.182 [55.42]	2.500 [63.50]		0.329 [8.36]	0.494 [12.55]		0.230 [5.84]
62 F 62 S	2.729 [69.32]	2.159 [54.84]		2.500 [63.50]	0.311 [7.90]		0.494 [12.55]	0.243 [6.17]	
78 M	2.635 [66.93]		2.079 [52.81]	2.406 [61.11]		0.441 [11.20]	0.605 [15.37]		0.230 [5.84]
78 F 78 S	2.635 [66.93]	2.064 [52.43]		2.406 [61.11]	0.423 [10.74]		0.605 [15.37]	0.243 [6.17]	
104 M	2.729 [69.32]		2.212 [56.18]	2.500 [63.50]		0.503 [12.78]	0.668 [16.97]		0.230 [5.84]
104 F 104 S	2.729 [69.32]	2.189 [55.60]		2.500 [63.50]	0.485 [12.32]		0.668 [16.97]	0.243 [6.17]	

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 9

STEP	1	2	3	4	5	6	7	8	9	10		11
EXAMPLE	DAD	15	M	S	X	15	F	S	X	/AA	—	-14

STEP 1 - BASIC SERIES

DAD series

STEP 2 - CONNECTOR VARIANT

15, 26, 44, 62, 78, 104

STEP 3 - 1ST CONNECTOR GENDER

M - Male

*2 STEP 4 - 1ST CONNECTOR MATING STYLE

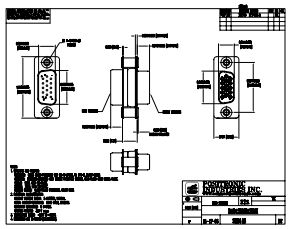
0 - Swaged spacer 0.120 [3.05µ] mounting hole
S - Swaged spacer 4-40 UNC-2B threads
*3 E - Rotating male and female jackscrews (Select 0 in Step 8)
*3 E6 - Rotating male and female polarized jackscrew (Select 0 in Step 8)
*3 T - Fixed male and female jackscrews (Select 0 in Step 8)
*3 T6 - Fixed male and female polarized jackscrew (Select 0 in Step 8)

STEP 5 - 1ST CONNECTOR SHELL OPTION

0 - Zinc plated, with chromate seal.
*5 S - Stainless steel, passivated.
X - Tin plated.
Z - Tin plated and dimpled (male connectors only).

*1 Male option available only on connector variant 78.
*2 Connector mating style for both connectors must be the same if 0 or S is used. If E, E6, T or T6 is used in either Step 4 or 8 the other step must be 0.
*3 For hardware information, see page 68.
*4 Connector variant for both connectors must be the same as in Step 2.
*5 For stainless steel dimpled male versions contact Technical Sales.

NOTE: Once you have made a connector selection, contact Technical Sales if you would like to receive a drawing in DXF, PDF format or a 3-dimensional IGES, STEP, or SOLIDWORKS file.



2-D Drawing

3-D Model

*4 STEP 6 - 2ND CONNECTOR VARIANT

15, 26, 44, 62, 78, 104

STEP 7 - 2ND CONNECTOR GENDER

*1 M - Male
F - Female - Professional Level - open entry contacts
S - Female - Industrial Level - PosiBand closed entry contacts

Military plating options available.

**STEP 8 - 2ND CONNECTOR MATING STYLE

0 - Swaged spacer 0.120 [3.05µ] mounting hole
S - Swaged spacer 4-40 UNC-2B threads
*3 E - Rotating male and female jackscrews (Select 0 in Step 4)
*3 E6 - Rotating male and female polarized jackscrew (Select 0 in Step 4)
*3 T - Fixed male and female jackscrews (Select 0 in Step 4)
*3 T6 - Fixed male and female polarized jackscrew (Select 0 in Step 4)

STEP 9 - 2ND CONNECTOR SHELL OPTION

0 - Zinc plated, with chromate seal.
*5 S - Stainless steel, passivated.
X - Tin plated.
Z - Tin plated and dimpled (male connectors only).

STEP 10 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - RoHS Compliant

NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: DAD15MSX15FSX

STEP 11 - SPECIAL OPTIONS

-14 - 0.000030 [0.76µ] gold over nickel.
-15 - 0.000050 [1.27µ] gold over nickel.

CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS

CONNECTOR SAVERS

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

APPLICATION TOOLS SECTION

SD / RD / ODD / DD *connectors are offered with* ***removable crimp contacts****. Positronic recognizes the* ***importance of*** *supplying* ***application tooling*** *to support our customers' use of our products. Information on application tooling is* ***available*** *on our web site at* ***www.connectpositronic.com/design-tools/tooling*** *There you will find* ***downloadable PDF*** *cross reference charts for removable and compliant press-fit contacts. These charts will* ***supply part numbers*** *for insertion, removal and crimping tools, along with* ***information regarding use*** *of tools and techniques.*

CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

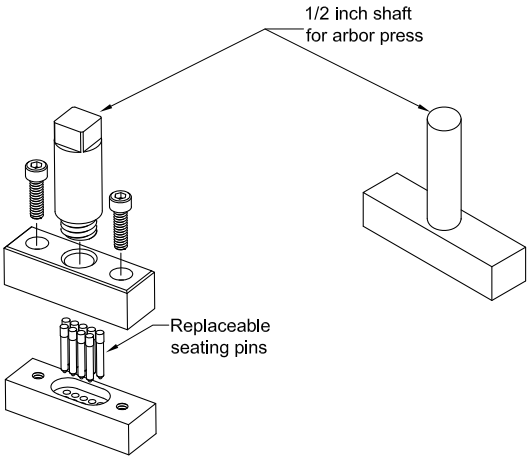
USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

	Positronic Contact P/N	Handle & Positioner P/N	Hand Crimp Tool P/N	Mfg. Cross	Mil Equiv	Positioner	Mfg. Cross	Mil Equiv	Insertion Tool	Mfg. Cross	Mil Equiv	Removal Tool	Mfg. Cross	Mil Equiv
SD SERIES	**MC7520D**		9507-0-0-0	AFM8	M22520/2-01	9502-10-0-0	K694		M81969/1-02	91067-2	M81969/1-02	M81969/1-02	91067-2	M81969/1-02
	MC7526D		9507-0-0-0	AFM8	M22520/2-01	9502-10-0-0	K694		M81969/1-02	91067-2	M81969/1-02	M81969/1-02	91067-2	M81969/1-02
	MC7518D		9507-0-0-0	AFM8	M22520/2-01	9502-11-0-0	K774		M81969/1-02	91067-2	M81969/1-02	M81969/1-02	91067-2	M81969/1-02
	FC7520D		9507-0-0-0	AFM8	M22520/2-01	9502-10-0-0	K694		M81969/1-02	91067-2	M81969/1-02	M81969/1-02	91067-2	M81969/1-02
	FC7526D		9507-0-0-0	AFM8	M22520/2-01	9502-10-0-0	K694		M81969/1-02	91067-2	M81969/1-02	M81969/1-02	91067-2	M81969/1-02
	FC7518D		9507-0-0-0	AFM8	M22520/2-01	9502-11-0-0	K774		M81969/1-02	91067-2	M81969/1-02	M81969/1-02	91067-2	M81969/1-02
RD SERIES	**MC6020D**		9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	M81969/1-02	91067-2	M81969/1-02	M81969/1-02	91067-2	M81969/1-02
	MC6026D		9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	M81969/1-02	91067-2	M81969/1-02	M81969/1-02	91067-2	M81969/1-02
	MC6018D		9507-0-0-0	AFM8	M22520/2-01	9502-11-0-0	K774		M81969/1-02	91067-2	M81969/1-02	M81969/1-02	91067-2	M81969/1-02
	M39029/63-368		9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	M81969/1-02	91067-2	M81969/1-02	M81969/1-02	91067-2	M81969/1-02
	FC6020D2		9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	M81969/1-02	91067-2	M81969/1-02	M81969/1-02	91067-2	M81969/1-02
	FC6026D2		9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	M81969/1-02	91067-2	M81969/1-02	M81969/1-02	91067-2	M81969/1-02
	FC6018D2		9507-0-0-0	AFM8	M22520/2-01	9502-11-0-0	K774		M81969/1-02	91067-2	M81969/1-02	M81969/1-02	91067-2	M81969/1-02
	M39029/64-369		9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	M81969/1-02	91067-2	M81969/1-02	M81969/1-02	91067-2	M81969/1-02
	MC602*D** thermocouple		9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	M81969/1-02	91067-2	M81969/1-02	M81969/1-02	91067-2	M81969/1-02
	FC602*D2** thermocouple		9507-0-0-0	AFM8	M22520/2-01	9502-5-0-0	K13-1	M22520/2-08	M81969/1-02	91067-2	M81969/1-02	M81969/1-02	91067-2	M81969/1-02
ODD SERIES	**MC8022D**		9507-0-0-0	AFM8	M22520/2-01	9502-4-0-0	K-42	M22520/2-09	M81969/1-04	91067-1	M81969/1-04	M81969/1-04	91067-1	M81969/1-04
	MC8020D		9507-0-0-0	AFM8	M22520/2-01	9502-29-0-0	K1665		M81969/1-04	91067-1	M81969/1-04	M81969/1-04	91067-1	M81969/1-04
	MS8022D		9507-0-0-0	AFM8	M22520/2-01	9502-4-0-0	K-42	M22520/2-09	M81969/1-04	91067-1	M81969/1-04	M81969/1-04	91067-1	M81969/1-04
	M39029/58-360		9507-0-0-0	AFM8	M22520/2-01	9502-4-0-0	K-42	M22520/2-09	M81969/1-04	91067-1	M81969/1-04	M81969/1-04	91067-1	M81969/1-04
	FC8022D2		9507-0-0-0	AFM8	M22520/2-01	9502-3-0-0	K-41	M22520/2-06	M81969/1-04	91067-1	M81969/1-04	M81969/1-04	91067-1	M81969/1-04
	FC8020D2		9507-0-0-0	AFM8	M22520/2-01	9502-29-0-0	K1665		M81969/1-04	91067-1	M81969/1-04	M81969/1-04	91067-1	M81969/1-04
	FS8022D2													
DD SERIES	**M39029/57-354**		9507-0-0-0	AFM8	M22520/2-01	9502-3-0-0	K-41	M22520/2-06	M81969/1-04	91067-1	M81969/1-04	M81969/1-04	91067-1	M81969/1-04
	MC8022D** thermocouple		9507-0-0-0	AFM8	M22520/2-01	9502-4-0-0	K-42	M22520/2-09	M81969/1-04	91067-1	M81969/1-04	M81969/1-04	91067-1	M81969/1-04
	FC8022D2** thermocouple		9507-0-0-0	AFM8	M22520/2-01	9502-4-0-0	K-42	M22520/2-09	M81969/1-04	91067-1	M81969/1-04	M81969/1-04	91067-1	M81969/1-04

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

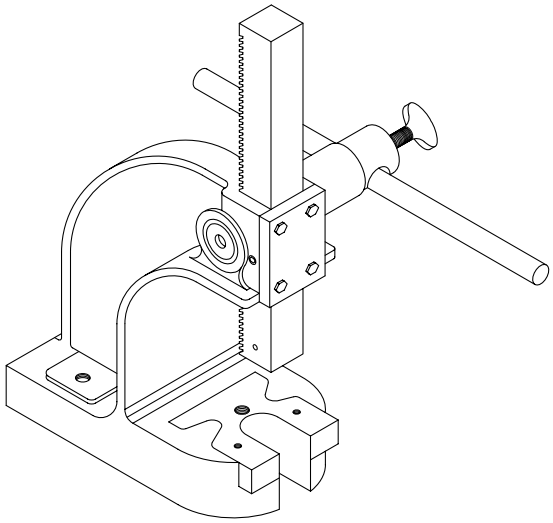
COMPLIANT PRESS-FIT CONNECTORS INSTALLATION TOOLS

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS



Female Connector Seating Tool

Male Connector Seating Tool



Arbor Press

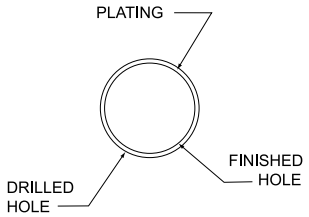
POSITRONIC RECOMMENDED TOOLS FOR PCD SERIES AND PCDD SERIES CONNECTORS AND CONTACTS		
SERIES	CONNECTOR SEATING	
	MALE	FEMALE
PCD 9	9512-1-0-41	9512-51-0-41
PCD 15	9512-2-0-41	9512-52-0-41
PCD 25	9512-3-0-41	9512-53-0-41
PCD 37	9512-4-0-41	9512-54-0-41
PCD 50	9512-5-0-41	9512-55-0-41
PCDD 15	9512-1-0-41	9512-46-0-41
PCDD 26	9512-2-0-41	9512-47-0-41
PCDD 44	9512-3-0-41	9512-48-0-41
PCDD 62	9512-4-0-41	9512-49-0-41
PCDD 78	9512-5-0-41	9512-45-0-41
PCDD 104	9512-16-0-41	9512-50-0-41
Arbor press for connector seating tools-9530-1-0	1 ton capacity	4 inch throat
PCD series - Replacement pins for connector seating tools.	Female - 9512-51-3-41	
PCDD series - Replacement pins for connector seating tools.	Female - 9512-45-3-41	

SUGGESTED PRINTED BOARD HOLE SIZES FOR COMPLIANT PRESS-FIT TERMINATION

Traditionally, tin-lead has been a popular plating for printed circuit board (PCB) holes. However, many PCB hole platings must now be RoHS compliant. Positronic is pleased to offer **PCB HOLE SIZE FOR RoHS** PCB plating as shown below.

OMEGA COMPLIANT PRESS-FIT CONTACT HOLE				
BOARD TYPE	**CONTACT SIZE / TYPE**	**RECOMMENDED DRILL HOLE SIZE**	**RECOMMENDED PLATING**	**FINISHED HOLE SIZES**
TIN-LEAD SOLDER PCB	**22 OMEGA**	ø0.0453±0.0010 [ø1.150±0.025]	0.0006 [15µ] minimum solder over 0.0010 [25µ] min. copper	ø0.0394+0.0035-0.0024 [ø1.000+0.090-0.060]
	20 OMEGA	ø0.0453±0.0010 [ø1.150±0.025]		ø0.0394+0.0035-0.0024 [ø1.000+0.090-0.060]
RoHS PCB PLATING OPTIONS				
COPPER PCB	**22 OMEGA**	ø0.047±0.001 [ø1.19±0.025]	0.0010 [25µ] min. copper	ø0.043±0.002 [ø1.09±0.05]
	20 OMEGA	ø0.047±0.001 [ø1.19±0.025]		ø0.043±0.002 [ø1.09±0.05]
IMMERSION TIN PCB	**22 OMEGA**	ø0.047±0.001 [ø1.19±0.025]	0.000033±0.000006 [0.85±0.15µ] immersion tin over 0.0010 [25µ] min. copper	ø0.043±0.002 [ø1.09±0.05]
	20 OMEGA	ø0.047±0.001 [ø1.19±0.025]		ø0.043±0.002 [ø1.09±0.05]
IMMERSION SILVER PCB	**22 OMEGA**	ø0.047±0.001 [ø1.19±0.025]	0.000013±0.000007 [0.34±0.17µ] immersion silver over 0.0010 [25µ] min. copper	ø0.043±0.002 [ø1.09±0.05]
	20 OMEGA	ø0.047±0.001 [ø1.19±0.025]		ø0.043±0.002 [ø1.09±0.05]
ELECTROLESS NICKEL / IMMERSION GOLD PCB	**22 OMEGA**	ø0.047±0.001 [ø1.19±0.025]	0.000002 [0.05µ] min. immersion gold over 0.000177±0.000059 [4.5±1.5µ] electroless nickel per IPC-4552 over 0.0010 [25µ] min. copper	ø0.043±0.002 [ø1.09±0.05]
	20 OMEGA	ø0.047±0.001 [ø1.19±0.025]		ø0.043±0.002 [ø1.09±0.05]

"Omega" Termination



COMPLIANT PRESS-FIT TERMINATION CONTACT HOLE

NOTE: For PCB plating compositions not shown, consult Technical Sales.

COMPLIANT PRESS-FIT USER INFORMATION

When properly used, Positronic Omega signal compliant press-fit terminations provide reliable service even under severe conditions.

Connectors utilizing this leading technology compliant press-fit contact are easy to install:

1. Inexpensive installation tooling is available from Positronic, to choose the proper installation tool refer to page 83 for part number ordering information.
2. Insert the connector into the printed circuit board or backplane and seat connector fully.
3. Secure the connector to the printed circuit board or backplane using two self-tapping screws. The screws should be 4-40 threads supplied by customer.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

Positronic® offers a variety of QPL connector products

D-SUBMINIATURE CONNECTORS

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-24308/1	HDC
MIL-DTL-24308/2	RD, DD
MIL-DTL-24308/3	HDC
MIL-DTL-24308/4	RD, DD
MIL-DTL-24308/5	HDC
MIL-DTL-24308/6	RD, DD
MIL-DTL-24308/7	HDC
MIL-DTL-24308/8	RD, DD
MIL-DTL-24308/23	HDC, DD

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-24308/24	HDC, DD
MIL-DTL-24308/25	HDC, RD, DD
MIL-DTL-24308/26	HDC, RD, DD
GSFC S-311-P4	SND, SDD, SCBC, SCBM
GSFC S-311-P10	SND, SCBM
SAE AS39029/57	DD
SAE AS39029/58	DD
SAE AS39029/63	RD
SAE AS39029/64	RD

RECTANGULAR CONNECTORS

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-28748/3	GMCT
MIL-DTL-28748/4	GMCT
MIL-DTL-28748/5	GM
MIL-DTL-28748/6	GM
MIL-DTL-28748/7	SGM

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-28748/8	SGM
MIL-C-28748/13	SGMC
MIL-C-28748/14	SGMC
SAE AS39029/34	SGMC, GMCT
SAE AS39029/35	SGMC, GMCT

For a complete QPL listing available to download in PDF format, visit the desired connector family home page and click on link “Qualified Product Listing (PDF)” on our website at:

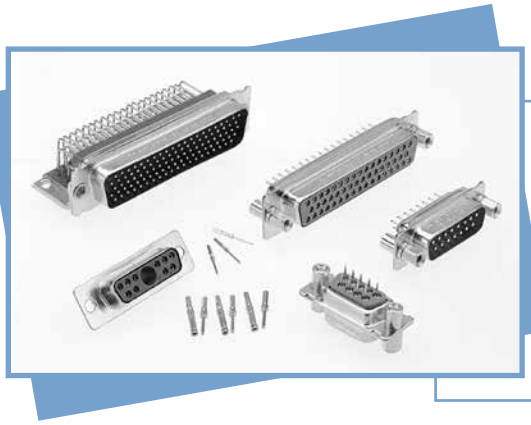
www.connectpositronic.com

or enter the URL link below to download the QPL PDF file

www.connectpositronic.com/qpl/catalog

Other D-subminiature Products

Positronic offers full line of D-subminiature connectors in a wide variety of contact variants and package sizes with compliant press-fit, solder and cable terminations. All Positronic connector products provide quality, reliability, and flexibility.



HIGH PERFORMANCE D-SUBMINIATURE CONNECTORS

Standard and high density connectors manufactured to MIL-PRF-24308, Class M; Goddard Space Flight Center S-311-P-4 and Goddard Space Flight Center S-311-P-10.

ENVIRONMENTAL-D CONNECTORS

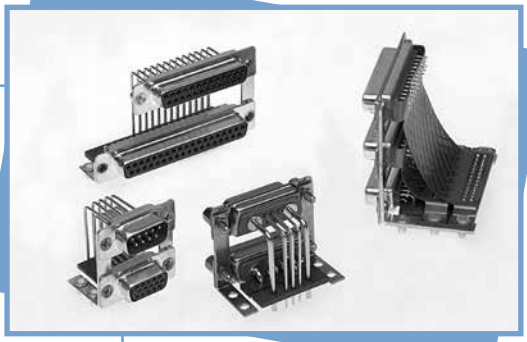
Standard and high density connectors with environmental protection features to IP67. Straight and right angle (90°), and cable terminations available.

COMBO-D CONNECTORS

Connectors with signal, shielded, power, thermocouple or high voltage contacts in a single package. Power compliant press-fit terminations now available.

DUAL PORT CONNECTORS

Right angle (90°) p.c. board mount connectors assembled stacked to maximize real estate; contact variants 9 through 62; available in standard density, high density, and mixed density.



Connector Excellence®

Positronic HIGH RELIABILITY Products

POWER

FEATURES:

- High current density • Energy saving - low contact resistance • Hot swap capability
- AC/DC operation in a single connector
- Signal contacts for hardware management
- Blind mating • Sequential mating
- Large surface area contact mating system
- Wide variety of accessories
- Customer-specified contact arrangements
- Modular tooling which produces a single piece connector insert

Contact Sizes: 0, 8, 12, 16, 20, 22 and 24
Current Ratings: To 200 amperes per contact
Terminations: Crimp and fixed cable connector, straight solder, right angle (90°) solder, straight compliant press-in and right angle (90°) compliant press-in
Configurations: Multiple variants in a variety of package sizes
Compliance: PICMG 2.11, PICMG 3.0, VITA 41, DSCC, GSFC S-311-P-4, GSFC S-311-P-10

D-SUBMINIATURE

FEATURES:

- Four performance levels available for best cost/performance ratio: professional, industrial, military and space-flight quality
- Options include high voltage, coax, thermocouple and air coupling contacts; environmentally sealed and dual port connector packages including mixed density
- Broad selection of accessories
- Size 20 and 22 contacts suitable for use in carrying power
- IP65, IP67

Contact Sizes: 8, 16, 20 and 22
Current Ratings: To 100 amperes
Terminations: Crimp, wire solder, straight solder, right angle (90°) solder, straight compliant press-in and right angle (90°) compliant press-in
Configurations: Multiple variants in both standard and high densities, seven connector housing sizes
Qualifications: MIL-DTL-24308, GSFC S-311-P-4, GSFC S-311-P-10, SAE AS39029, DSCC

RECTANGULAR

FEATURES:

- Two performance levels available: industrial quality and military quality
- A wide variety of accessories
- Broad selection of contact arrangement and package sizes
- Connector coding device (keying) options

Contact Sizes: 16, 20 and 22
Current Ratings: To 13 amperes nominal
Terminations: Crimp, wire solder, straight solder, right angle (90°) solder, and straight compliant press-in
Configurations: Multiple variants in both standard and high densities, thirty package sizes
Qualifications: MIL-DTL-28748, SAE AS39029, CCITT V.35

CIRCULAR

FEATURES:

- Non-corrodible / lightweight composite construction
- EMI/RFI shielded versions
- Thermocouple contacts
- Environmentally sealed versions
- Rear insertion/ front release of removable contacts
- Two level sequential mating
- Overmolding available on full assemblies

Contact Sizes: 12, 16, 20 and 22
Current Ratings: To 25 amperes nominal
Terminations: Crimp, wire solder, straight solder, and right angle (90°) solder
Configurations: Multiple variants in four package sizes
Qualifications: Environmental protection to IP67

CABLE

FEATURES:

- Shorten the supply chain and reduce additional costs and delays by "cablizing" your Positronic connector selection
- Overmolding available
- Shielded and environmentally sealed versions available
- Power cables and access boxes which meet the SAE J2496 specification

- ✓ Design assemblies in accordance with customer specifications.
- ✓ Prepare wire harness connector configuration and performance specifications.
- ✓ Design each system in accordance with applicable customer, domestic, and international standards.
- ✓ Define and conduct performance and verification testing.

HERMETIC

FEATURES:

- Intended for use as an electrical feedthrough in high vacuum applications
- Helium leakage rate at ambient temperature: $< 5x10^{-9}$ mbar.l/s under a vacuum $1.5x10^{-2}$ mbar
- Signal, power, coax and high voltage versions available
- Connectors can be mounted on flange assembly per customer specification

Contact Sizes: 8, 12, 16, 20 and 22
Current Ratings: To 40 amperes nominal
Terminations: Feedthrough is standard; flying leads and board mount available upon request
Configurations: See D-subminiature and circular configurations above
Compliance: Space-D32

For more information, **visit www.connectpositronic.com** or call your nearest Positronic sales office listed on the back of this catalog.

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