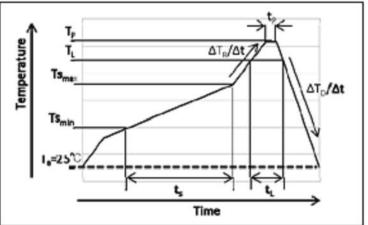




REV	REVISIONS	DRN	CKD	DATE
Α	NEW RELEASE	LD	NO	10-15-19
В	REVISED NOTE 1, WAS EPOXY COLOR : WATER CLEAR	LD	NO	10-22-19

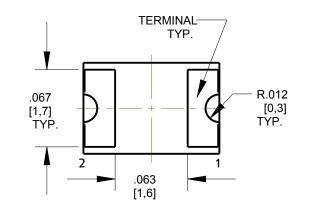


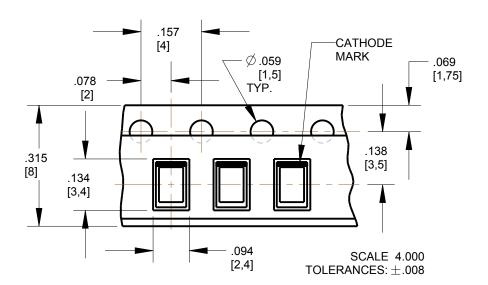
şĵ	T <sub>E</sub>	ΔΤ <sub>α</sub> /Δ¢//
Temperature	Ts <sub>max</sub>	\\\\∆T <sub>□</sub> <b>/∆t</b>
-	TS <sub>min</sub>	
1	I <sub>e</sub> =25°	1 1/2
ı	· · · ·	<u>,</u>
		Time

Mark	Meanings	Conditions
Ts <sub>max</sub>	Maximum of pre-heating temperature	180°C
Ts <sub>min</sub>	Minimum of pre-heating temperature	140°C
Ts	Time from Ts <sub>min</sub> to Ts <sub>max</sub>	Over 60sec.
$T_L$	Reference temperature	210~250°C
tτ	Retention time for T <sub>L</sub>	Within 40sec.
Tp	Peak temperature	250°Q(Max)
te	Time for peak temperature	Within 10sec.
$\Delta T_R/\Delta t$	Temperature rising rate	Under 3°C/sec.
$\Delta T_D/\Delta t$	Temperature decreasing rate	Over -3°0/sec.

## +.008 .051 -.004 .118 +0,2 [3] 1,3 -0,1 .091 .020 [2,31] [0,5] -SILICONE **LENS** .079 .063 [2,01] [1,6]

-CATHODE MARK

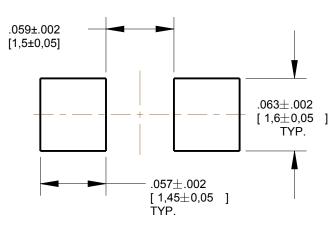




TAPE AND REEL SPECIFICATION

.012

[0,3]

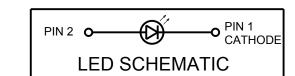


**RECOMMENDED SOLDER PAD LAYOUT** 

## NOTES:

- 1. SILICONE LENS COLOR IS NON TINTED DIFFUSED.
- 2. LEADS: GOLD PLATED.
- 3. SOLDER ADHERANCE: BOTH LEADS PER MIL. STD. 202E, METHODE 208C.
- 4. LABELING: REELS TO BE IDENTIFIED WITH DIALIGHT P/N, QUANTITY, DATE CODE, AND INTENSITY BIN CATEGORY.
- 5. PIN NUMBERS ARE FOR REFERENCE ONLY, DESIGNATION NON-EXISTENT ON PART.
- 6. THIS ASSEMBLY CONTAINS ELECTROSTATIC DISCHARGE SENSITIVE DEVICES (ESDS). MAINTAIN ALL PRECAUTIONARY MEASURES DURING ASSEMBLY, HANDLING, AND STORAGE IN ACCORDANCE WITH IPC-A-610.
- 7. THIS PRODUCT IS ROHS COMPLIANT. EACH BAG IS TO BE MARKED WITH ROHS COMPLIANT LABEL OR EQUIVALENT MARKINGS. LED MUST BE Pb FREE (ROHS COMPLIANT).
- 8. MOISTURE SENSITIVITY LEVEL 3

ABSOLUTE MAXIMUM RATINGS AT 25° C AMBIENT	GREEN, YELLOW	BLUE	UNITS
POWER DISSIPATION	70	84	mW
DERATE LINEARLY FROM 25° C	0.42	.40	mA/°C
CONTINUOUS FORWARD CURRENT	25	20	mA
PEAK FORWARD CURRENT (1ms PULSE WIDTH, 1/5 DUTY CYCLE)	60	100	mA
REVERSE VOLTAGE	4	5	V
OPERATING TEMPERATURE	-30 TO +85	-30 TO +85	°C
STORAGE TEMPERATURE	-40 TO +85	-40 TO +100	°C



CONSTRUCTION OF ANY PARTS WITHIN THIS DRAWING ARE FORBIDDEN WITHOUT THE WRITTEN CONSENT OF DIALIGHT CORP.					
SCALE: 12.000	DRAWING NUMBER	REV			
ALL DIM's: INCH (mm)	0 40454	I			
TOLERANCES: JNLESS OTHERWISE SPECIFIED	C-18451	В			
FRACTIONS: $\pm 1/64$ DECIMALS (.XX): $\pm .02$ DECIMALS (.XXX): $\pm .008$	1208 PKG LED SILICONE LENS				
ANGLES: ±1°	MATERIAL -				
INISH -	FARMINGDA (732) 9	E 34 SOUTH LE, NJ 07727 19-3119 light.com			
FSCM 83330	SHEET 1 OF 1 FAMILY TABLE:	iigiii.com			

THIS DRAWING AND THE CONTENTS HEREIN ARE CONFIDENTIAL AND THE SOLE