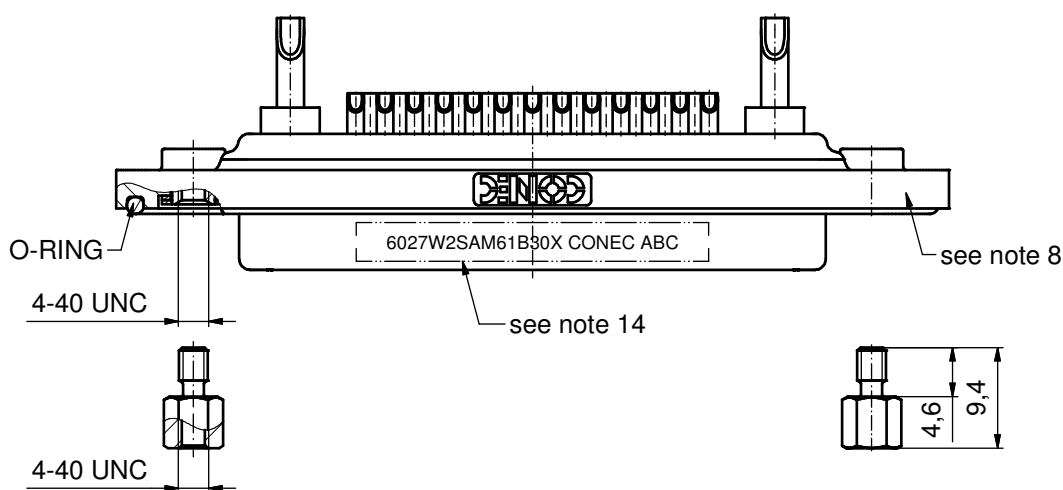
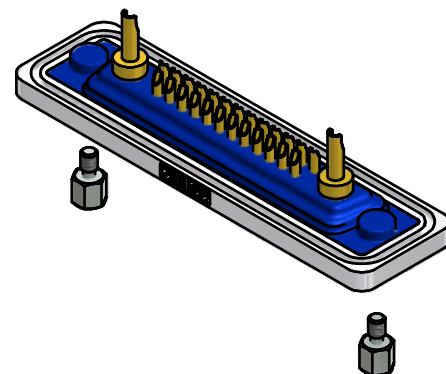
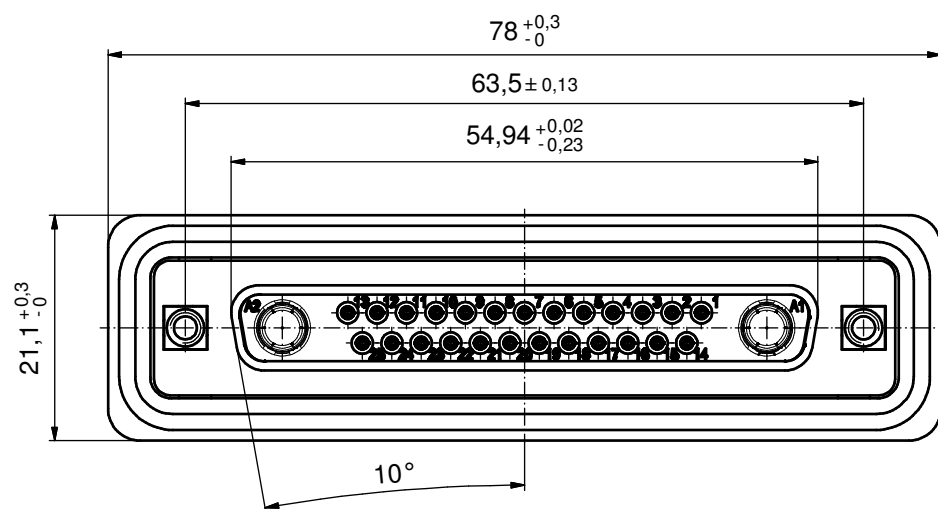
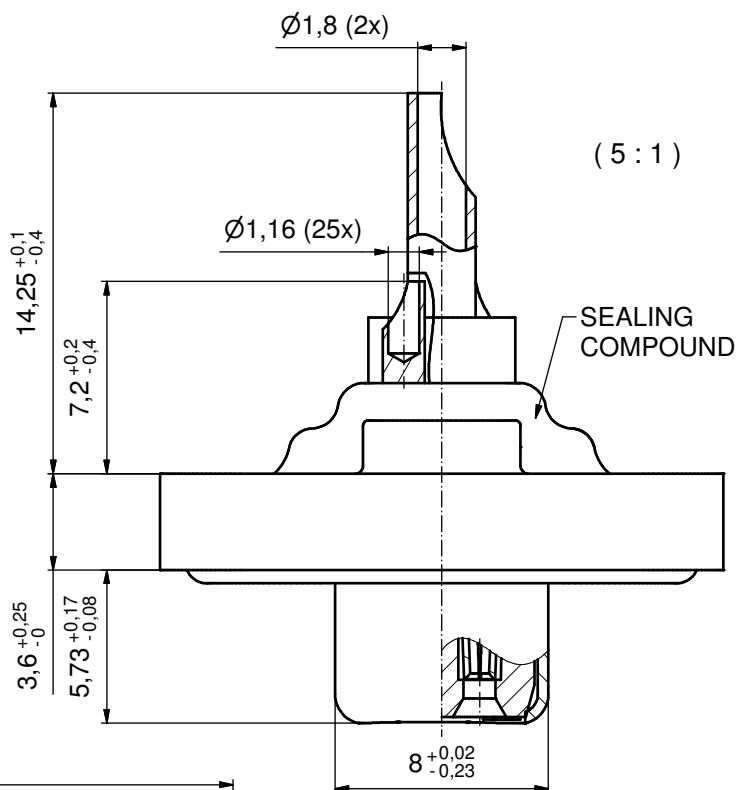


NOTES:

1. RECOMMENDED SOLDER INSTRUCTION SEE SHEET 2
2. METALSHELLS: COPPER ALLOY; min. 315µin TIN over 40-80µin NICKEL
3. INSULATORS: PBT GF UL 94 V-0; GREEN
4. SIGNAL CONTACTS: COPPER ALLOY
PLATING: GOLD FLASH over NICKEL
SOLDER CUP ACCEPTS CABLE AWG 20
5. HIGH POWER CONTACTS 10A: COPPER ALLOY
PLATING, MATING AREA: GOLD FLASH over NICKEL
PLATING, TERMINATION SIDE: GOLD FLASH over NICKEL
SOLDER CUP ACCEPTS CABLE AWG 16-20
6. THREADED INSERTS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
7. COLLARS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
8. FRAME: ZINC DIE CAST; NICKEL PLATED
9. O-RING: SILICON; BLUE
10. HEXLOCKING SCREWS: STAINLESS STEEL
11. SEALING COMPOUND: PUR; BLUE
12. RECOMMENDED PANEL CUT-OUT ON SHEET 2
13. RECOMMENDED TORQUE FOR MOUNTING SCREW
35Ncm (3,1 in.LB) / max. 40Ncm (3,5 in.LB)
14. CONNECTOR IS PART MARKED: **6027W2SAM61B30X CONEC ABC**



AT ALL TIMES WATER RESISTANT CONNECTORS NOT IN USE SHOULD BE COVERED WITH A CONEC WATER RESISTANT CAP OR WATER TIGHT HOOD.

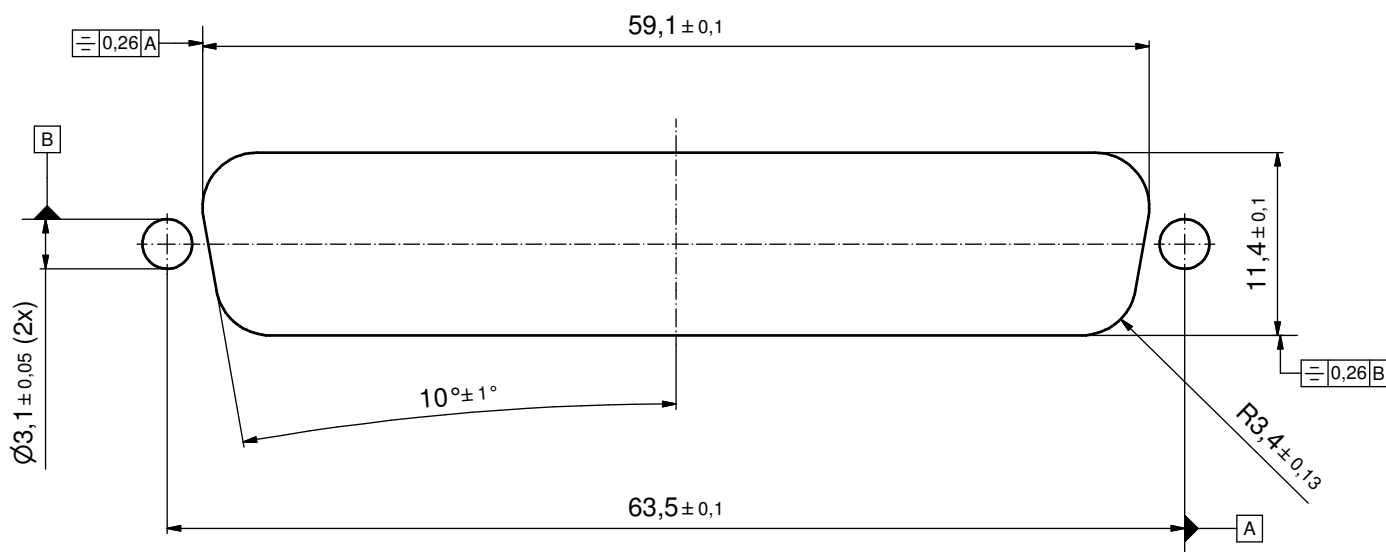
RoHS compliant

THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH				tolerance		 dim. in mm	scale: 2:1 (5:1)			
							material: see notes			
									title: D-SUB COMBINATION FEMALE 27W2S SOLDER CUP with threaded insert and hexlocking screw	
				date			name			
				drawn 16.10.15			Henneboel			
		appd. 16.10.15		Lehmenkühler		dwg no: 15K1A1807 part no: 6027W2SAM61B30X				
		norm								
		d-old								
a		Original				DIN-A3 sh: 1/2				
rev.		description						date		name

Solder Instruction

- 1. Cable should be prepared for soldering. The cable/wires must be pretinned.
- 2. Insert cable/wire into solder cup.
- 3. Signal Contact
 - 3.1. Operate the soldering iron at 350 °C, 50 Watt max. and use a pencil tip.
 - 3.2. Put tip to wire in solder cup.
 - 3.3. After 1 second bring in solder.
 - 3.4. Heat for 3 seconds longer. Do not heat contact more than 4 seconds in total.
- 4. Power Contact
 - 4.1. Operate the soldering iron at 350 °C, 100 Watt max. and use a pencil tip.
 - 4.2. Apply some solder to the solder tip of the soldering iron.
 - 4.3. Put tip to wire in solder cup.
 - 4.4. After 1 second bring in solder.
 - 4.5. Heat for 5 seconds longer. Do not heat contact more than 6 seconds in total.
- 5. Remove soldering iron.
- 6. Wait until solder gets rigid again.
- 7. Do not solder adjacent contacts consecutively, alternate position within the connector to minimize heat build up.

RECOMMENDED PANEL CUT-OUT



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							material: see sheet1					
									date	name	title: PANEL CUT-OUT D-SUB Combination FEMALE 27W2S SOLDER CUP with threaded insert and hexlocking screw	
								drawn	16.10.15	Henneboel		
								appd.	16.10.15	Lehmenkühler		
								norm				
								d-old				
a	Original						dwg no:		DIN-A3			
rev.	description	date	name				15K1A1807		sh: 2/2			
								part no: see sheet 1				