泰州福声电子科技有限公司-----电声产品专业制造商 FUSHENG ELECTRONICS------Acoustic Components Professional Manufacturer





SPECIFICATION OF PRODUCT

承认书

| CUCTOMED. | |
|-----------|--|
| CUSTOMER: | |

DESCRIPTION: <u>SMD Magnetic Buzzer</u>

FUSHENG P/N:

CUSTOMER P/N:

DATE:

2025-2-26

FUET-5027

| CUSTOMER | APPROVER | CHECKER |
|----------|------------|----------|
| | Yunqing Wu | Bing Yan |

泰州福声电子科技有限公司

地址:江苏省泰州市海陵区凤凰西路98号

电话: 0086-523-86219066 传真: 0086-523-81601108

邮箱: fs.wu@electronic-tech.cn

网址: <u>www.tzfsdz.com</u>

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1.SPECIFICATION 规格

| No. | ltem | Unit | Specification | Condition |
|-----|--|------|----------------------|----------------------------|
| 1 | Oscillation Frequency | Hz | 4000 | Vo-p=1/2duty , square wave |
| 2 | Operating Voltage | Vo-p | 2~4 | |
| 3 | Rated Voltage | Vo-p | 3 | |
| 4 | Current Consumption | mA | MAX. 110 | at Rated Voltage |
| 5 | Sound Pressure Level | dB | MIN. 75 | at 10cm at Rated Voltage |
| 6 | Coil Resistance | Ω | 12±3 | |
| 7 | Operating Temperature | °C | -30~+70 | |
| 8 | Storage Temperature | °C | -40 ~ +80 | |
| 9 | Dimension | mm | 5.0 x 5.0 x H2.7 | See appearance drawing |
| 10 | Weight (MAX) | gram | 0.3 | |
| 11 | Housing Material | | LCP(Black) | |
| 12 | Leading Pin | | Tin Plated Brass(Sn) | See appearance drawing |
| 13 | Environmental Protection Regulation | | RoHS | |

2. APPEARANCE DRAWING 尺寸图



3.TESTING METHOD 测量方式

Standard Measurement conditions

Temperature:25±2°C Humidity:45-65%

Acoustic Characteristics:

The oscillation frequency, current consumption and sound pressure are measured by the measuring instruments shown below



In the measuring test, buzzer is placed as follows:



4. Typical Frequency Response Curve 频率





The base current Ib should high enough so that it saturates the collector current of the transistor with the CB load.

6. Soldering Condition

(1)Recommendable reflow soldering condition is as follows

(Reflow soldering is twice)

Note: It is requested that reflow soldering should be executed

after heat of product goes down to normal.



Manual soldering temperature 350 °C within 5 sec.

7. RELIABILITY TEST 可靠性测试

| NO. | ITEM | TEST CONDITION AND REQUIREMENT |
|-------------------|-----------------------------------|--|
| NO. | | |
| | High Temperature | After being placed in a chamber with 80ð 2°C for 96 hours and then |
| 1 | Test (Storage) | being placed in normal condition for 2 hours. |
| | | Allowable variation of SPL after test: ð 10dB. |
| | | After being Placed in a chamber with -40ð 2°C for 96 hours and then |
| 2 | Low Temperature Test (Storage) | being placed in normal condition for 2 hours. |
| | Test (Storage) | Allowable variation of SPL after test: ð 10dB. |
| $\langle \rangle$ | 7 | After being Placed in a chamber with 90-95% R.H. at 40ð 2°C for 96 |
| 3 | Humidity Test | hours and then being placed in normal condition for 2 hours. |
| | , | Allowable variation of SPL after test: ð 10dB. |
| | | The part shall be subjected to 5 cycles. One cycle shall be consist of: |
| | | |
| | | +70°C |
| | | |
| | | +25°C +25°C |
| 4 | Temperature Cycle | |
| 4 | Test | -30°C |
| | | |
| × | | |
| | | $\begin{array}{ c c c c c c c c c c c c c c c c c c c$ |
| | | 3hours |
| | | Allowable variation of SPL after test: ð 10dB. |
| | | Drop on a hard wood board of 4cm thick, any directions ,6 times, |
| 5 | Drop Test | at the height of 75cm. |
| | | Allowable variation of SPL after test: ð 10dB. |
| | | After being applied vibration of amplitude of 1.5mm with 10 to 55 Hz |
| 6 | Vibration Test | band of vibration frequency to each of 3 perpendicular directions for 2 hours. |
| | | Allowable variation of SPL after test: ð 10dB. |
| | | Lead terminals are immersed in rosin for 5 seconds and then |
| | Solderability | immersed in solder bath of $+300\delta$ 5°C for 3δ 1 seconds. |
| 7 | Test | 90% min. lead terminals shall be wet with solder |
| | | (Except the edge of terminals). |
| | Toursinal Sture of | The force of 9.8N(1.0kg) is applied to each terminal in axial direction for |
| 8 | Terminal Strength Pulling Test | 10 seconds. |
| | | No visible damage and cutting off. |
| | | |
| tandard | | a) Temperature : +5~+35℃ b) Humidity : 45-85% c) Pressure : 860-1060mbar a) 温度 : +5~+35℃ b) 湿度 : 45-85% c) 气压 : 860-1060mbar |
| udgmen | | a) $\frac{1}{2}$ \frac |
| - | | a)温度:+25±2℃ b)湿度:60-70% c)气压:860-1060mbar |
| | | |
| | | |

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8. PACKING STANDARD 包装

units: mm

Date:

Reel Size: Ø330 mm Inner Box Size: 330 x 330 x 30 mm Carton Size: 370 x 350 x 350 mm Reel OTY: 2,500 pcs per reel Carton QTY: 25,000 pcs per carton

