

承认书
APPROVAL SHEET

客户名称
CUSTOMER:

产品名称
PART NAME: 叠层片式铁氧体功率电感器
Multilayer Chip Ferrite Power Inductors

规格
SPECIFICATION: CMH201209B1R5MT

版本
VERSION: A1

日期
DATE OF ISSUE: 2025-04-23

制造 MANUFACTURER			客户 CUSTOMER		
拟制 DESIGN	审核 CHECK	批准 APPROVAL	检验 INSPECTOR	审核 CHECK	批准 APPROVAL
徐雪枫	李文婧	郝澍钊			

■叠层片式铁氧体功率电感器

Multilayer Chip Ferrite Power Inductors

◆特征

Feature

- * 超大的额定电流，极低的直流电阻
Very large rated current and low direct-current resistance.
- * 体积小
Miniature volume.
- * 漏磁小，不产生耦合，可靠性高
No cross coupling between inductors due to low magnetic shield and high reliability.
- * 无引线，适合高密度表面贴装
No lead, ideal for high density SMT installation.
- * 优良的可焊性及耐热冲击性，适合回流焊
Superior solderability and resistance to soldering heat, suitable for reflow soldering.



◆应用

Applications

*用于智能手机、平板终端、数码相机、摄像机、硬盘、电源模块等；用于手机、可穿戴设备、DVCs、HDDs 等 DC-DC 转换电路

Tablet terminals, digital cameras, camcorders, hard disks, power modules, etc. DC-DC conversion circuits for mobile phones, wearable devices, DVCs, HDDs, etc.

◆型号表示法

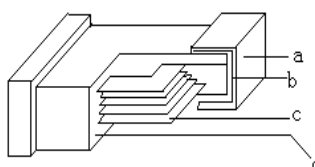
Part Number

CMH	201209	B	1R5	M	T
①	②	③	④	⑤	⑥

① 产品代号 Product Code		② 规格尺寸(L×W×T) Dimensions (mm)		③ 材料代号 Material Code	④ 感量(μH) Inductance		⑤ 误差 Tolerance	⑥ 包装方式 Packaging Style	
CMH	叠层片式铁	160808	1.6×0.8×0.8	A	示例		K	±10%	T
	氧体功率电	201209	2.0×1.2×0.9	B	Example	0.10	M	±20%	卷带盘装
	感器	201609	2.0×1.6×0.9		R10				Tape &
	Multilayer	252010	2.5×1.0×1.0		1R5	1.5			Reel
	Chip Ferrite				N=0.0(nH)				B
	Power				R=0.0(μH)				散装 Bulk
	Inductors								

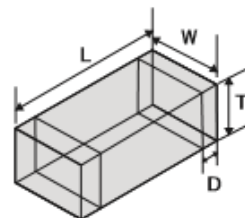
◆产品结构 Product Structure

- a. 镀层 Ni/Sn plating
- b. 银层 Ag layer
- c. 内电极 Inner electrode
- d. 瓷体 Body



◆规格尺寸
Dimension

Part No	L(mm)	W(mm)	T(mm)	D(mm)
160808 (0603)	1.6±0.20 (0.063±0.008)	0.8±0.20 (0.031±0.008)	0.8±0.20 (0.031±0.008)	0.3±0.2 (0.01±0.008)
201209 (0805)	2.0±0.20 (0.079±0.008)	1.2±0.20 (0.047±0.008)	0.9±0.20 (0.035±0.008)	0.5±0.3 (0.020±0.012)
201609 (0806)	2.0±0.20 (0.079±0.008)	1.6±0.20 (0.063±0.008)	0.9±0.20 (0.035±0.008)	0.5±0.3 (0.020±0.012)
252010 (1008)	2.5±0.20 (0.098±0.008)	2.0±0.20 (0.079±0.008)	1.0±0.20 (0.040±0.008)	0.5±0.3 (0.020±0.012)


◆电性能参数
Electrical Characteristics

* 感量测试条件: E4982A 或等同仪器, 测试电压 50mV±5mV, 温度 15°C~35°C, 湿度 25%~75%。

Inductance testing conditions: E4982A or equivalent, test voltage 50mV ± 5mV, Temperature 15°C ~35°C, Humidity 25%~75%.

* 直流电阻测试条件: RM3542A 或等同仪器, 温度 15°C~35°C, 湿度 25%~75%。

RDC Testing conditions: RM3542A or equivalent, Temperature 15°C~35°C, Humidity 25%~75%.

* 额定电流 Rated current:

A 系列施加额定电流, 产品感量下降变化率≤50%. 使用 E4982A 或相同仪器+16200B+16192A+2400 恒流源测试。

Apply the rated current for Aserie, and the Inductance drops shall not exceed 50%.

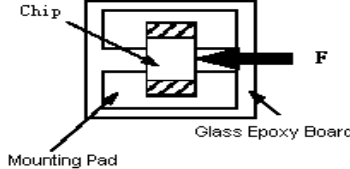
Use E4982A or equivalent &16200B&16192A&2400 test.

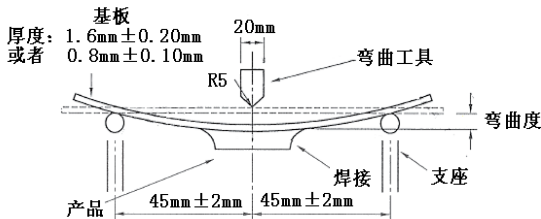
B 系列施加额定电流, 产品表面温升不超过 40°C.

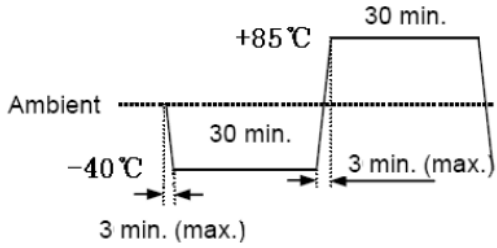
Apply the rated current for B serie, and the surface temperature rise of the product shall not exceed 40°C.

客户料号 Customers Part No.	型号 Part NO	误差范围 Tolerance (%)	标称感量 Inductance (μH)	测试频率 Test frequency (MHz)	直流电阻 DCR (Ω)Max	自谐振频率 SRF(MHZ)min	额定电流 Ir (mA)Max
	CMH201209B1R5MT	±20	1.5	1	0.12±25%	65	1100

◆可靠性测试方法
Reliability Test Method

序号 No.	项目 Items	要求 Requirements	试验方法及备注 Test Methods and Remarks
1	可焊性 Solderability	无可见损伤； 电极面 95%以上覆盖新的焊料。 95% or more of electrode area shall be coated by new solder.	预热温度: 120°C ~ 150°C 预热时间: 60s 焊料: (96.5%Sn/3.0%Ag/0.5%Cu) 焊锡 焊锡温度: 245°C±3°C 浸锡深度: 10mm 浸锡时间: 3±0.3s 浸渍到助焊剂约: 3 ~ 5 s Preheating temperature: 120°C to 150°C Preheating time: 60s Solder 96.5%Sn/3.0%Ag/0.5%Cu of the Sn solder. Solder temperature: 245±3°C Immersion tin depth: 10mm Duration: 3±0.3s Dip performance to a flux of about: 3 ~ 5 s
2	耐焊接热 Resistance to Soldering Heat	无可见机械损伤。 电感量变化率如下: 铁氧体电感 (B 工艺): ±30% 铁氧体电感 (A 工艺): ±30% No mechanical damage. Inductance : B: change within ±30% A: change within ±30%	预热温度: 120°C~150°C 预热时间: 60s 焊料: (96.5%Sn/3.0%Ag/0.5%Cu) 焊锡 浸锡温度: 260°C±5°C 浸锡深度: 10mm 浸锡时间: 10±1s 浸渍到助焊剂约: 3~5 s Preheating temperature: 120°C to 150°C Preheating time: 60s Solder 96.5%Sn/3.0%Ag/0.5%Cu of the Sn solder. Solder temperature: 260°C±5°C Immersion tin depth: 10mm Duration: 10±1s Dip performance to a flux of about: 3~5 s
3	端电极强度 Adhesion of electrode	端电极与磁体不应受损, 无可见机械损伤。 The termination and body should be no damage.	施加力: 1608 系列为 7N; 2012、2016、2520 系列为 10N。 保持时间: 10±1S Applied force: 7N force for 1608 series; 10N force for 2012、2016、2520 series. Keep time: 10±1S 

序号 No.	项目 Items	要求 Requirements	试验方法及备注 Test Methods and Remarks
4	耐低温 Low temperature resistance	无可见机械损伤, 电感量变化率小于 $\pm 10\%$, No mechanical damage. Inductance change: within $\pm 10\%$	测试温度: $-40 \pm 2^\circ\text{C}$ 测试时间: 1000_{-0}^{+24} h Temperature: $-40 \pm 2^\circ\text{C}$ Testing time: 1000_{-0}^{+24} h
5	抗弯强度 Bending strength	无可见机械损伤 No mechanical damage	测试基板: 玻璃环氧树脂基板 加压速度为 (1 ± 0.5) mm/s, 弯度: 2mm, 保持时间 $20\text{s} \pm 1\text{s}$ Testing board: glass epoxy-resin substrate For (1 ± 0.5) mm/s compression speed, curvature: 2mm, hold time $20\text{s} \pm 1\text{s}$. 
6	振动 Vibration	无可见机械损伤, 电感量变化率小于 $\pm 20\%$, No mechanical damage. Inductance change: within $\pm 20\%$	振幅: 1.5mm 测试时间: 沿三个垂直方向各做 2 小时 频率范围: 10Hz~55Hz~10Hz (1 分钟) Amplitude modulation: 1.5mm Test time: A period of 2h in each of 3 mutually perpendicular directions. Frequency range: 10Hz to 55Hz to 10Hz for 1min.
7	耐高温 High temperature resistance	无可见机械损伤, 电感量变化率小于 $\pm 10\%$, No mechanical damage. Inductance change: within $\pm 10\%$	测试时间: 1000_{-0}^{+24} h 测试温度: $85 \pm 2^\circ\text{C}$ Testing time: 1000_{-0}^{+24} h Temperature: $85 \pm 2^\circ\text{C}$
8	恒定湿热 Static Humidity	无可见机械损伤, 电感量变化率小于 $\pm 10\%$, No mechanical damage. Inductance change: within $\pm 10\%$	湿度: 90%~95% RH, 温度: $60^\circ\text{C} \pm 2^\circ\text{C}$ 测试时间: 1000_{-0}^{+24} h Humidity: 90% to 95% RH Temperature: $60^\circ\text{C} \pm 2^\circ\text{C}$ Testing time: 1000_{-0}^{+24} h
9	高温负载 High temperature load	无可见机械损伤, 电感量变化率小于 $\pm 10\%$, No mechanical damage. Inductance change: within $\pm 10\%$	施加电流: 额定电流 测试时间: 1000_{-0}^{+24} h 测试温度: $85^\circ\text{C} \pm 2^\circ\text{C}$ impose current: at room Testing time: 1000_{-0}^{+24} h Temperature: $85 \pm 2^\circ\text{C}$

序号 No.	项目 Items	要求 Requirements	试验方法及备注 Test Methods and Remarks
10	温度冲击 Temperature Shock	无可见机械损伤, 电感量变化率小于 $\pm 10\%$, No mechanical damage. Inductance change: within $\pm 10\%$	温度: -40°C , 30 ± 3 分钟 $+85^{\circ}\text{C}$, 30 ± 3 分钟 循环次数: 32 Temperature: -40°C for $30 \pm 3\text{min}$ $+85^{\circ}\text{C}$ for $30 \pm 3\text{min}$ Number of cycles: 32 

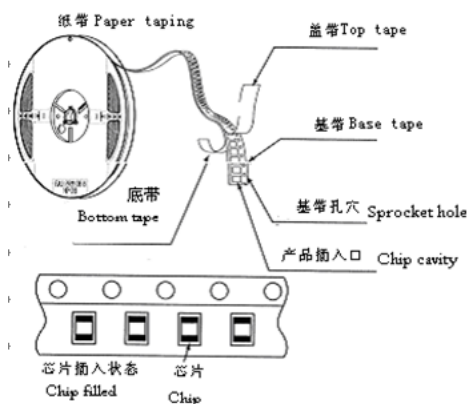
注: 以上要求测试电性能的项目, 应试验后在标准条件下放置 24 小时后测试。

Note: When there are questions concerning, measurement shall be made after $24 \pm 2\text{hrs}$ of recovery under the standard condition.

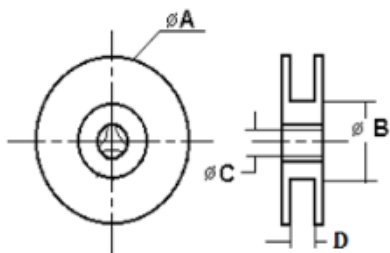
◆包装

Packaging

● 编带图 aping drawings

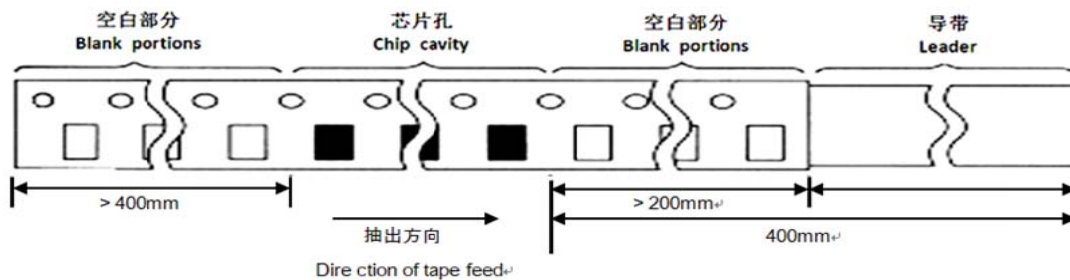


● 卷盘尺寸 Reel dimensions (Unit: mm)



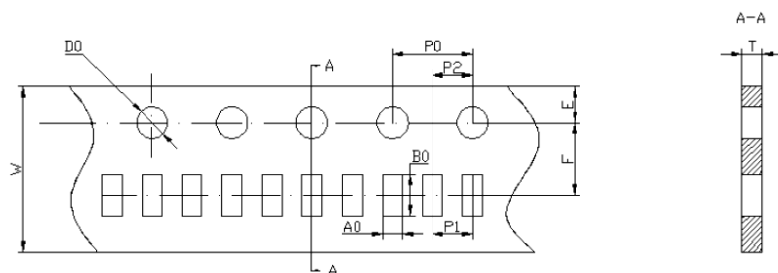
型号 Size	A	B	C	D
7 inch	178 ± 2.0	60 ± 2.0	13.0 ± 1.0	9.5 ± 2.0

● 导带及空格部分 Leader and blank portion



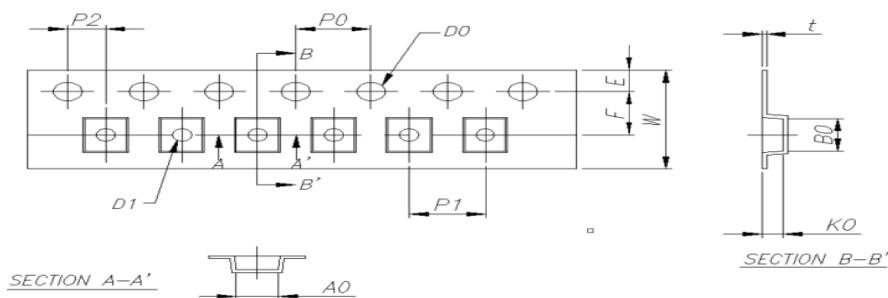
● 编带尺寸 Taping dimensions (Unit: mm)

* 纸带 Paper tape



Part NO.	A0	B0	W	F	E	P1	P2	P0	D0	T
160808	1.05±0.20	1.85±0.20	8.00±0.20	3.50±0.10	1.75±0.20	4.00±0.20	2.00±0.10	4.00±0.20	1.55±0.10	0.95±0.10
201209	1.60±0.20	2.35±0.20	8.00±0.20	3.50±0.10	1.75±0.20	4.00±0.20	2.00±0.10	4.00±0.20	1.55±0.10	0.95±0.10
201609	1.85±0.20	2.35±0.20	8.00±0.20	3.50±0.10	1.75±0.20	4.00±0.20	2.00±0.10	4.00±0.20	1.55±0.10	0.95±0.10

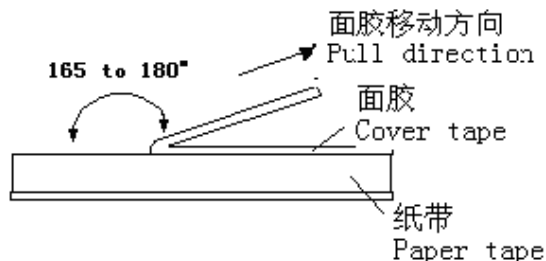
* 塑料胶带 Embossed tape



型号 Size	252010
W	8.00+/-0.20
E	1.75+/-0.10
F	3.50+/-0.10
D0	1.50+/-0.10
D1	1.00+/-0.10
P0	4.00+/-0.10
P010	40.0+/-0.20
P1	4.00+/-0.10
P2	2.00+/-0.10
A0	1.52+/-0.10

B0	2.75+/-0.10
K0	1.05+/-0.10
t	0.23+/-0.10

*剥离力检验 Peeling off force



(1) 盖带的剥离力：沿面胶移动方向拉时要求剥离力为 0.1N~0.7N。

Peeling force should be 0.1~0.7N pulling in the direction of arrow.

(2) 剥离速度：300mm/min。

Speed of peeling off: 300mm/min.

(3) 在纸带剥落时，面胶不能有破损，不能粘纸带。

The cover bond should not be damaged and bond the tape when it peeled off.

● 包装数量（单位：粒）Packaging number (Unit: Pcs)

类型 SIZE	252010	201609	201209	160808
每卷数量 REEL	3000	4000	4000	4000
每盒数量 BOX	30000	40000	40000	40000
每箱数量 CASE	180000	240000	240000	240000

● 标签粘贴位置 Label stick station

卷盘标签 Reel label	纸盒标签 Carton label	纸盒标签 Carton label	外箱标签 Outer box label
			

◆ 推荐焊接条件 Recommend Soldering Conditions

● 焊接条件 Soldering Conditions

* 产品适用于回流焊 Products can be applied to reflow soldering.

* 焊接要求

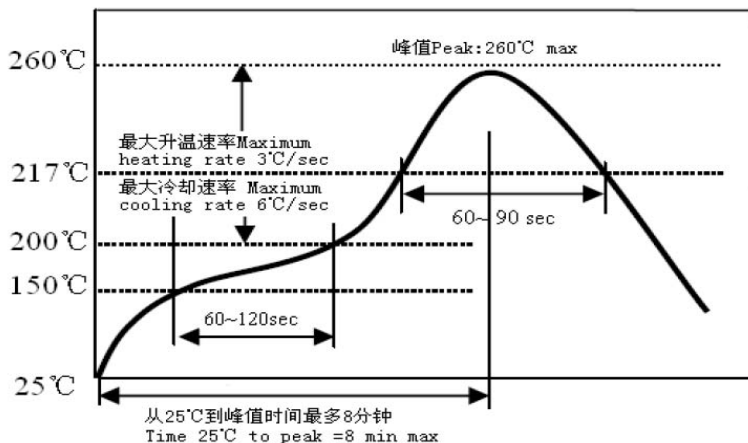
(1) 预热时，产品表温与焊料温度的温差最大不允许超出 150℃，焊接完冷却时，产品表温与溶剂温度之间的温差最大不超过 100℃。预热不足有可能引发产品表面裂纹，从而导致产品品质下降。

Pre-heating should be in such a way that the temperature difference between solder and ferrite surface is limited to 150℃ max. Also cooling into solvent after soldering should be in such way that the temperature difference is limited to 100℃ max. Un-enough pre-heating may cause cracks on the ferrite, resulting in the deterioration of product quality.

(2) 产品要在以下画出的曲线允许的范围进行焊接。其它焊接条件可能引起产品电极的腐蚀。当焊接重复时，允许的时间为第一次做的累计时间。

Products should be soldered within the following allowable range indicated by the slanted line. The excessive soldering conditions may cause the corrosion of the electrode. When soldering is repeated, allowable time is the accumulated time.

● 回流焊曲线 Reflow soldering profile



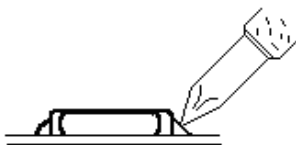
- (1) 预热条件: 150 ~ 200°C / 60 ~ 120 秒; PREHEAT CONDITION: 150 ~ 200°C / 60 ~ 120 SEC
- (2) 允许大于 217°C 时间: 60—90 秒; ALLOWED TIME ABOVE 217°C: 60 ~ 90 SEC
- (3) 最大温度: 260 °C; MAX TEMP: 260 °C
- (4) 最高温的最大时间: 10 秒; MAX TIME AT MAX TEMP: 10 SEC
- (5) 焊膏: SN/3.0Ag/0.5Cu; SOLDER PASTE: SN/3.0Ag/0.5Cu
- (6) 回流焊次数: 最多 2 次; ALLOWED REFLOW TIME: 2X MAX

● 手工焊接 Iron soldering

烙铁温度: 350°C Perform soldering at 350°C on 30W max

功率: 最大为 30W Time: < 5S

烙铁停留时间: < 5S (注意不要将烙铁碰到产品端电极) Take care not to apply the tip of the soldering iron to the terminal electrodes



◆ 清洗 Cleaning

● 清洗条件 Cleaning Conditions

- (1) 清洗温度: 60°C (最高) Cleaning temperature : 60°C max
- (2) 清洗时间: 1 分钟 (最少) Cleaning time: 1 minute min.
- (3) 超声波功率: 最大为 200W Ultrasonic output power: 200W max

◆ 存储要求 Storage Requirements

● 存储期限 Storage period

距电感公司出厂检验时间 1 年内, 产品可以使用检验时间可以通过包装外侧标记的检验号确认。若时间超过 1 年, 应检查焊接性能后方可使用。

Products which inspected inductor company over 1 year ago should be examined and used, which can be Confirmed with inspection No. marked on the container. Solder ability should be checked if this period is exceeded.

● 存储条件 Storage conditions

- (1)存放货物的库房应满足以下条件：温度：-10 ~ +40℃，相对湿度：30 ~ 70%。
- (2)禁止将产品保管在腐蚀性物质中，如硫磺、氯气或酸，否则将引起端头氧化，导致降低焊接性。
- (3)为了避免受潮气、灰尘等物质的影响，产品应保管于货架上。
- (4)产品保管在库房中，应避免热冲击、振动以及直接光照等等。
- (5)产品应密封包装。

(1) Products should be storage in the warehouse on the following conditions:

Temperature : -10~+40℃ Humidity: 30~70% relative humidity

(2) Don't keep products in corrosive gases such as sulfur, chlorine gas or acid , or it may case oxidization of Electrodes resulting in poor solder ability.

(3) Products should be stored on the palette for the prevention of the influence from humidity, dust and so on.

(4) Products should be stored in the warehouse without heat shock, vibration, direct sunlight and so on.

(5) Products should be stored under the airtight packaged condition.

◆ODS（消耗臭氧层物质）的使用情况 Usage Of ODS

对于以下所列物质，我公司在生产过程中绝不使用。

ODS: CCl₄（四氯化碳）、HCFC 等。

For ODS listed below , we don't use in process.

ODS: CCl₄, HCFC, etc.

◆注意事项 Notes

(1) 若本次承认的为“整体无铅”产品，则表明该产品符合 RoHS 指令的要求。

(2) 本承认书保证我司产品作为一个单体时的质量情况，当我司产品被安装到贵公司产品上时请保证贵司的产品已根据贵司的规范进行了有效评价和确认。

(3) 如果贵司对我司产品的试用已超过了本测试规范所界定的产品功能，对于此所引发的失效我司将不予保证。

(1) If the parcel label on product is "Unitary lead free" that indicate the products in accord with ROHS appointed requests.

(2) This product specification guarantees the quality of our product as a single unit, Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.

(3) We can't warrant against failure caused by any use of our product that deviates from the intended use as described in this product specification.

■ 修订履历 Revision of resume

版本 Version	日期 Date	修订内容 Revised content	修订人 Revision author
18.01	2018-5-21	首次发行 Initial issue	徐雪枫
19.01	2019-4-19	电性能参数表增加了CMH201609B系列. The electrical performance meter has been added to the CMH201609B series.	徐雪枫
20.01	2020-5-28	修改了可靠性试验项目抗弯强度试验方法及要求 Modified the bending strength test method and requirements of reliability test items.	徐雪枫
21.01	2021-5-6	修改了可靠性试验项目 160808 尺寸端电极强度施加力, 修改了抗弯强度试验方法, 修改了温度循环为温度冲击. Modified reliability test items 160808 size electrode strength applied force, the bending strength test method, and the temperature shocking instead of temperature cycling. 删除了跌落试验内容. Deleted the drop test item.	徐雪枫
22.01	2022-1-7	修改了存储期限. Modified the storage period.	徐雪枫
23.01	2023-7-7	电性能参数表 CMH252010 系列增加了 5R6,6R8 标称感量. Electrical performance parameter table CMH252010 series has added 5R6,6R8 nominal inductance.	徐雪枫
A0	2024-05-16	修改版本命名, 删除焊接、清洗、存储要求 Modified the version name to delete the welding, cleaning, and storage requirements	何佳明
A1	2025-03-10	增加焊接、清洗、存储要求 Added welding, cleaning, storage requirements 删除可靠性试验耐焊接热项目关于上锡率的要求 Remove the requirement for soldering rate in the reliability test for resistance to soldering heat. 修改卷盘尺寸命名 Modify the naming of reel sizes	李文婧

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