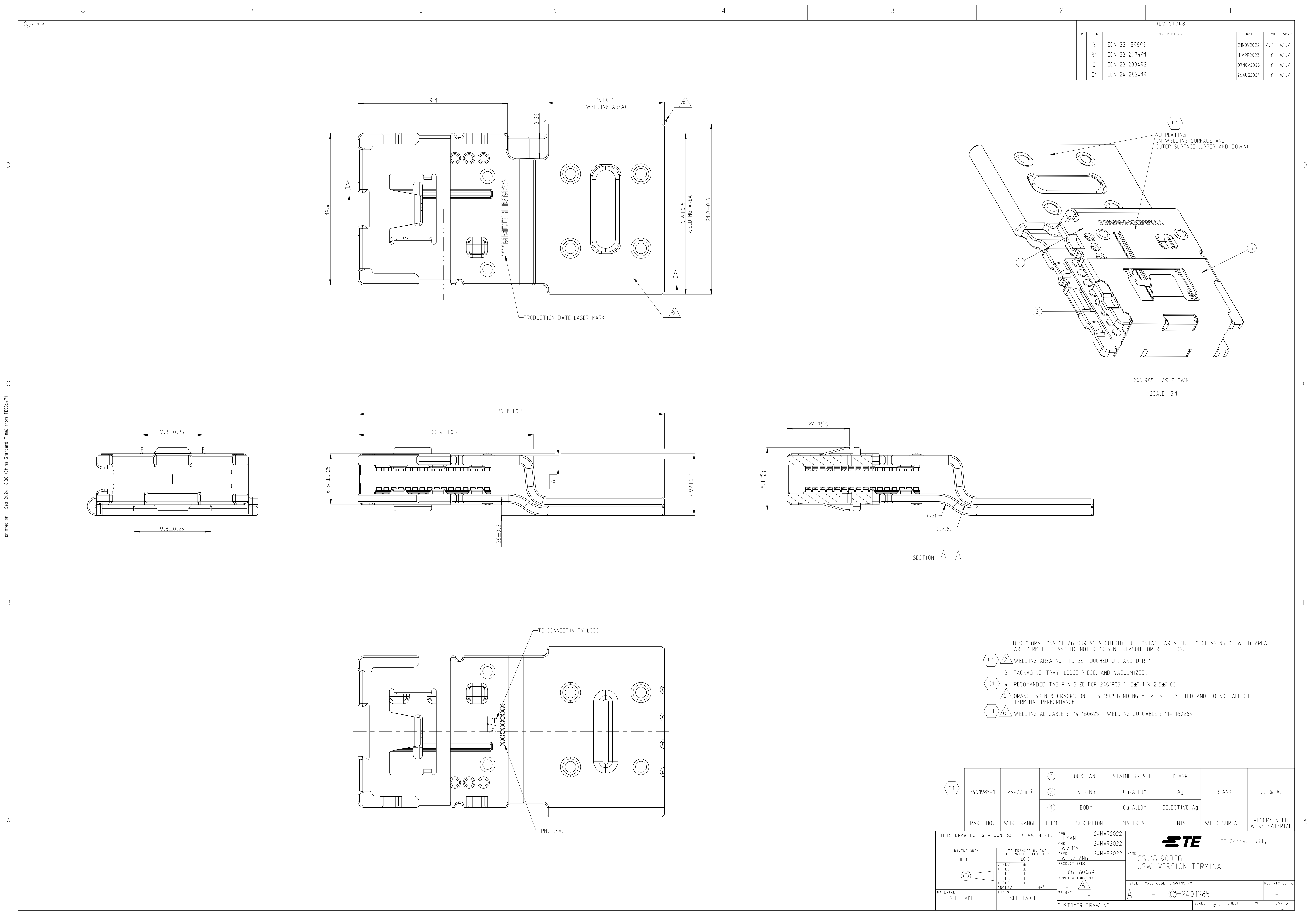
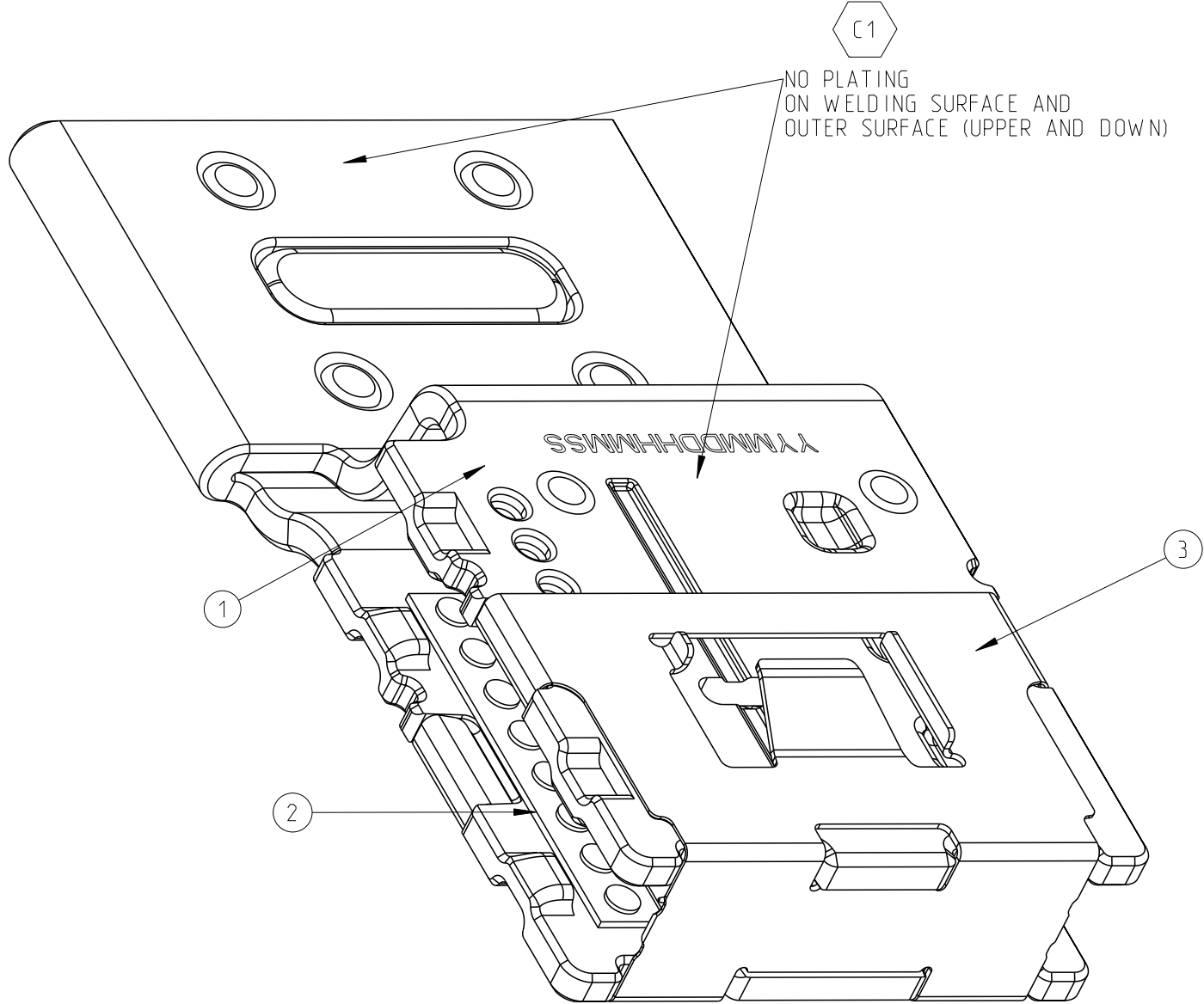




REVISIONS					
P	LYR	DESCRIPTION	DATE	DWN	APVD
B		ECN-22-159893	21NOV2022	Z.B	W.Z
B1		ECN-23-207491	11APR2023	J.Y	W.Z
C		ECN-23-238492	07NOV2023	J.Y	W.Z
C1		ECN-24-282419	26AUG2024	J.Y	W.Z



2401985-1 AS SHOWN
SCALE 5:1

- 1 DISCOLORATIONS OF AG SURFACES OUTSIDE OF CONTACT AREA DUE TO CLEANING OF WELD AREA ARE PERMITTED AND DO NOT REPRESENT REASON FOR REJECTION.
- 2 WELDING AREA NOT TO BE TOUCHED OIL AND DIRTY.
- 3 PACKAGING: TRAY (LOOSE PIECE) AND VACUUMIZED.
- 4 RECOMANDED TAB PIN SIZE FOR 2401985-1 15±0.1 X 2.5±0.03
- 5 ORANGE SKIN & CRACKS ON THIS 180° BENDING AREA IS PERMITTED AND DO NOT AFFECT TERMINAL PERFORMANCE.
- 6 WELDING AL CABLE : 114-160625; WELDING CU CABLE : 114-160269

C1	2401985-1	25~70mm ²	③	LOCK LANCE	STAINLESS STEEL	BLANK	BLANK	Cu & Al
			②	SPRING	Cu-ALLOY	Ag		
			①	BODY	Cu-ALLOY	SELECTIVE Ag		
	PART NO.	WIRE RANGE	ITEM	DESCRIPTION	MATERIAL	FINISH	WELD SURFACE	RECOMMENDED WIRE MATERIAL

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN J.YAN 24MAR2022	TE Connectivity CSJ18.90DEG USW VERSION TERMINAL				
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK W.Z.MA 24MAR2022					
mm		±0.3	APVD W.D.ZHANG 24MAR2022					
0 PLC ±		±	PRODUCT SPEC					
1 PLC ±		±	108-160469					
2 PLC ±		±	APPLICATION SPEC					
3 PLC ±		±	6					
4 PLC ±		±	WEIGHT					
ANGLES ±1°		±	-					
FINISH		SEE TABLE	CUSTOMER DRAWING					
MATERIAL SEE TABLE		SEE TABLE	SCALE 5:1					
			SHEET 1 OF 1					
			REV C1					