

**Harvatek 3.0mm Round LED LAMP with Holder****HV-31260/260/UTC-U1930**

Official Product	HV-31260/260/UTC-U1930	Customer Part No.		Data Sheet No.
	*****	*****		HV-31260/260/UTC-U1930
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2. A critical component in any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.

Official Product	HV-31260/260/UTC-U1930	Customer Part No.		Data Sheet No.
	*****	*****		HV-31260/260/UTC-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		Aug. 11. 2021	Version of 1.0	Page 2/14

## Compliance and Certification

ISO9002, QS9000 and ISO14001 Certified

RoHS Compliant



## Orderable Information

H V - 3 1 260 / 260 / UTC - U1930

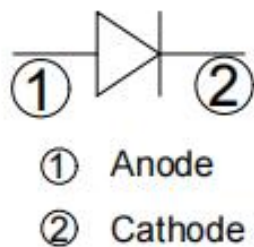
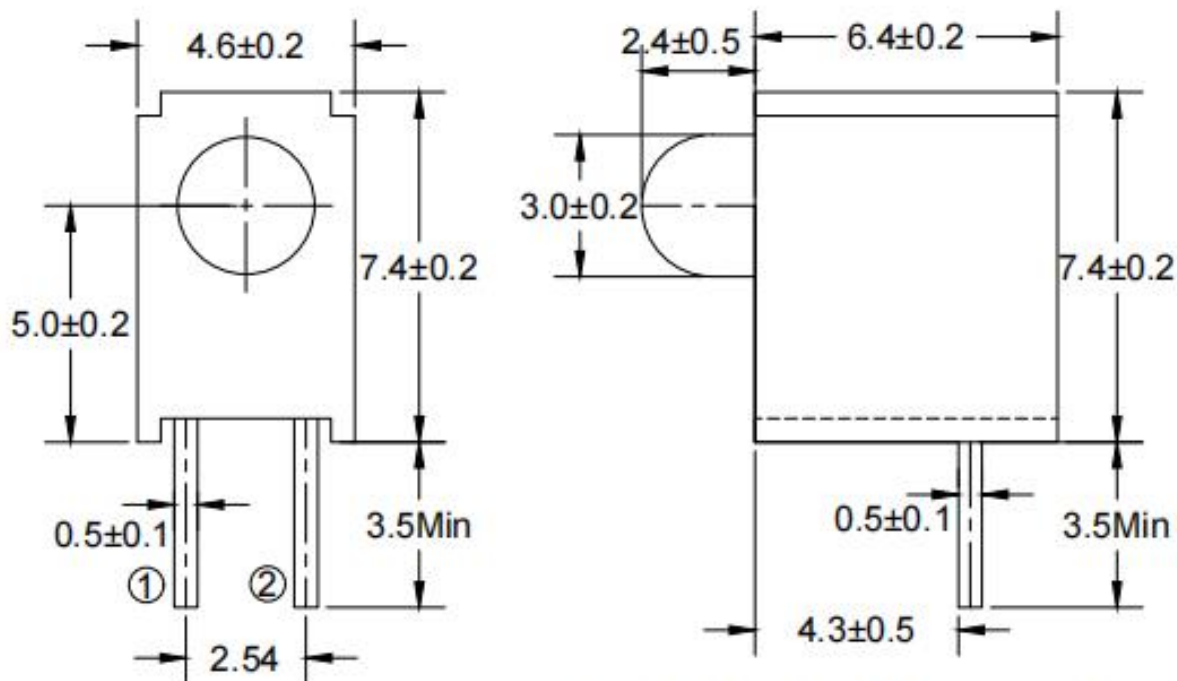
Series Name	Color Code	Remark
HV : HARVATEK	31260: Array 1 Lamp 260: 3.0mm Round LED LAMP. UT: InGaN 455nm White Chip C : Water Clear	U1930: Customer Product Code

## Features:

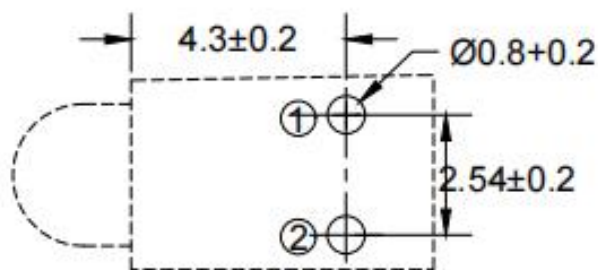
- Stable Color
- Popular 3.0mm through hole package.
- Water Clear lens.

Official Product	HV-31260/260/UTC-U1930	Customer Part No.	Data Sheet No.
	*****	*****	HV-31260/260/UTC-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.	Aug. 11. 2021	Version of 1.0	Page 3/14

## Package Dimensions:



## RECOMMENDED PCB LAYOUT



### Notes:

- 1.All dimensions are millimeters.
- 2.Tolerance is +/-0.25mm unless otherwise noted.
- 3.Specifications are subject to change without notice.

Official Product	HV-31260/260/UTC-U1930	Customer Part No.	Data Sheet No.
	*****	*****	HV-31260/260/UTC-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		Aug. 11. 2021	Version of 1.0
			Page 4/14

**Absolute Maximum Ratings at Ta=25°C**

Parameter	Symbol	Rating	Unit
Forward Current	I <sub>F</sub>	30	mA
Operating Temperature	Topr	-40to+85	°C
Storage Temperature	Tstg	-40to+85	°C
Soldering Temperature*1	Tsol	260±5	°C
Power Dissipation	P <sub>d</sub>	100	mW
Reverse Voltage	V <sub>R</sub>	5	V
Peak Forward Current*2	I <sub>FP</sub>	100	mA

\*1:Soldering time  $\leq$  5 seconds. \*2:Pulse Width  $\leq$  100  $\mu$ s and Duty  $\leq$  1%

Official Product	HV-31260/260/UTC-U1930	Customer Part No.		Data Sheet No.
	*****	*****		HV-31260/260/UTC-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		Aug. 11. 2021	Version of 1.0	Page 5/14

## Electrical and Optical Characteristic

Parameter	Sym bol	Condition	Min.	Typ.	Max .	Unit
Forward Voltage	V <sub>F</sub>	I <sub>F</sub> =20 mA	/	3.0	3.8	V
Reverse Current	I <sub>R</sub>	V <sub>R</sub> = 5 V	/	/	10	μA
Luminous Intensity	I <sub>V</sub>	I <sub>F</sub> =20 mA	1200	2800	/	mcd
Viewing Angle	2θ <sub>1/2</sub>	I <sub>F</sub> =20 mA	/	80	/	deg
Chromaticity Coordinates	X	I <sub>F</sub> =20 mA	/	0.30	/	/
	Y	I <sub>F</sub> =20 mA	/	0.30	/	/
Spectrum Radiation Bandwidth	Δλ	I <sub>F</sub> =20 mA	/	20	/	nm

### Notes:

θ<sub>1/2</sub> is the angle from optical centerline where the luminous intensity is 1/2 the optical centerline value.

Official Product	HV-31260/260/UTC-U1930	Customer Part No.		Data Sheet No.
	*****	*****		HV-31260/260/UTC-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		Aug. 11. 2021	Version of 1.0	Page 6/14

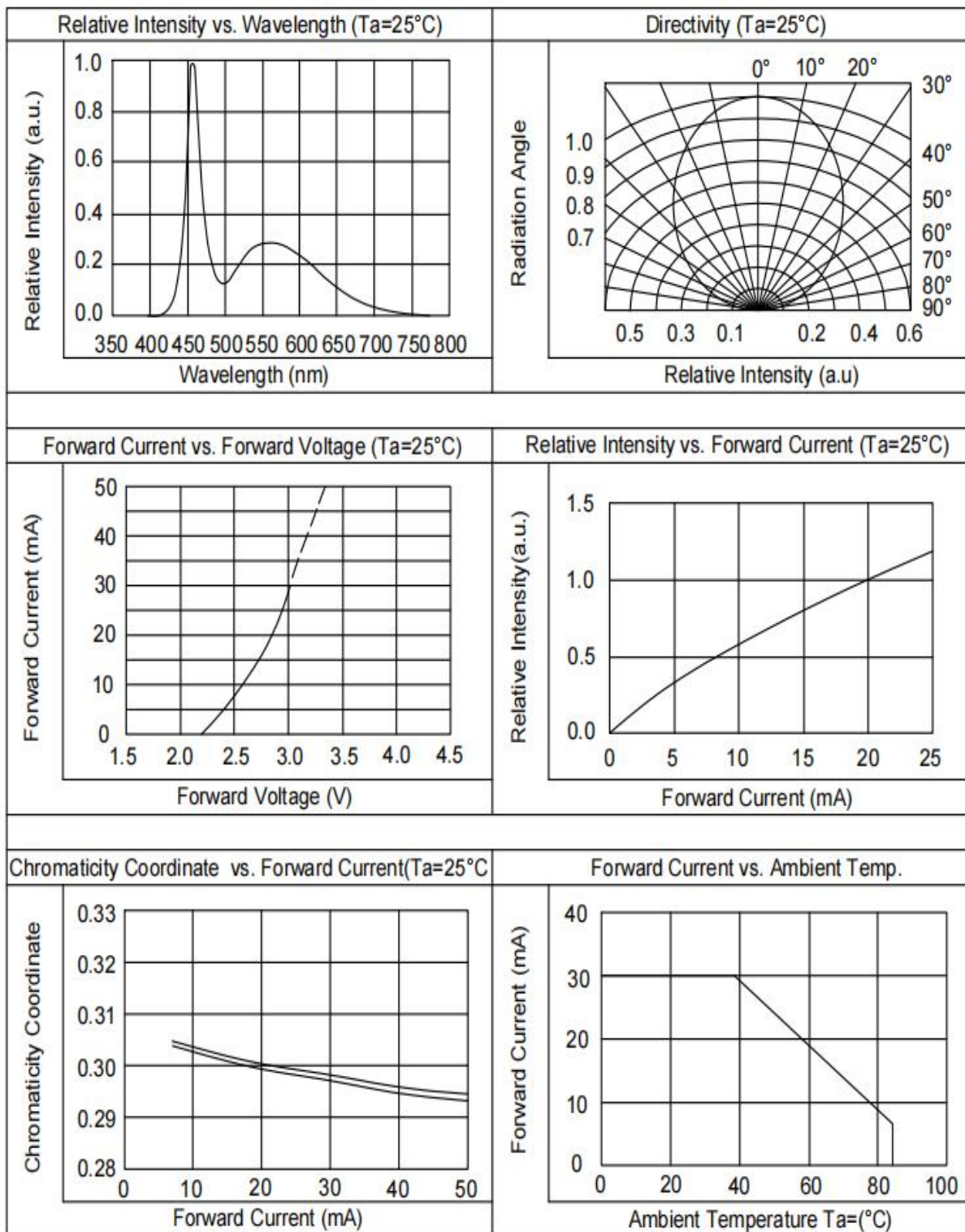
**Specifications for Bin Grading:**

I <sub>v</sub> (mcd)		
Grade	Min.	Max.
X	1200	3200
Y	2500	4500
Z	3900	8500

Notes: Luminous intensity: +/-15%.

Official Product	HV-31260/260/UTC-U1930	Customer Part No.		Data Sheet No.
	*****	*****		HV-31260/260/UTC-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		Aug. 11. 2021	Version of 1.0	Page 7/14

## Typical Electro-Optical Characteristics Curves



Official Product	HV-31260/260/UTC-U1930	Customer Part No.	Data Sheet No.
	*****	*****	HV-31260/260/UTC-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		Aug. 11. 2021	Version of 1.0
			Page 8/14



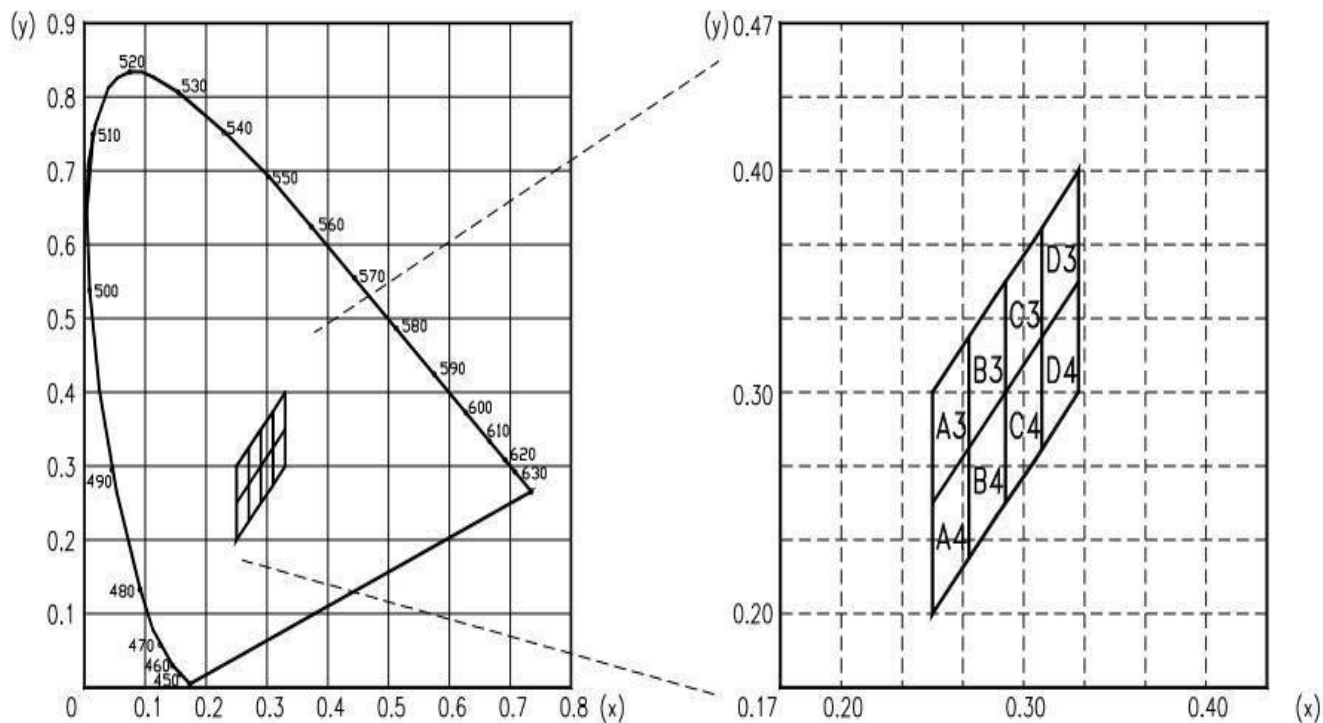
## Bin Table Specification

Hue Ranks	Chromaticity Coordinates, CC(x,y), If=20mA				
A3	X	0.270	0.270	0.250	0.250
	Y	0.275	0.325	0.300	0.250
A4	X	0.270	0.250	0.250	0.270
	Y	0.275	0.250	0.200	0.225
B3	X	0.290	0.290	0.270	0.270
	Y	0.300	0.350	0.325	0.275
B4	X	0.290	0.270	0.270	0.290
	Y	0.300	0.275	0.225	0.250
C3	X	0.310	0.310	0.290	0.290
	Y	0.325	0.375	0.350	0.300
C4	X	0.310	0.290	0.290	0.310
	Y	0.325	0.300	0.250	0.275
D3	X	0.330	0.330	0.310	0.310
	Y	0.350	0.400	0.375	0.325
D4	X	0.330	0.310	0.310	0.330
	Y	0.350	0.325	0.275	0.300

Note: Tolerance of each bin limit is  $\pm 0.01$

Official Product	HV-31260/260/UTC-U1930	Customer Part No.		Data Sheet No.
	*****	*****		HV-31260/260/UTC-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		Aug. 11. 2021	Version of 1.0	Page 9/14

## C.I.E. 1931 Chromaticity Diagram



Note:

1. Test current is IF = 20mA
2. CIE(X, Y) coordinates for each angle measurement, the difference between the maximum measured value and the minimum measured value X can not exceed 0.04, and Y can not exceed 0.05.

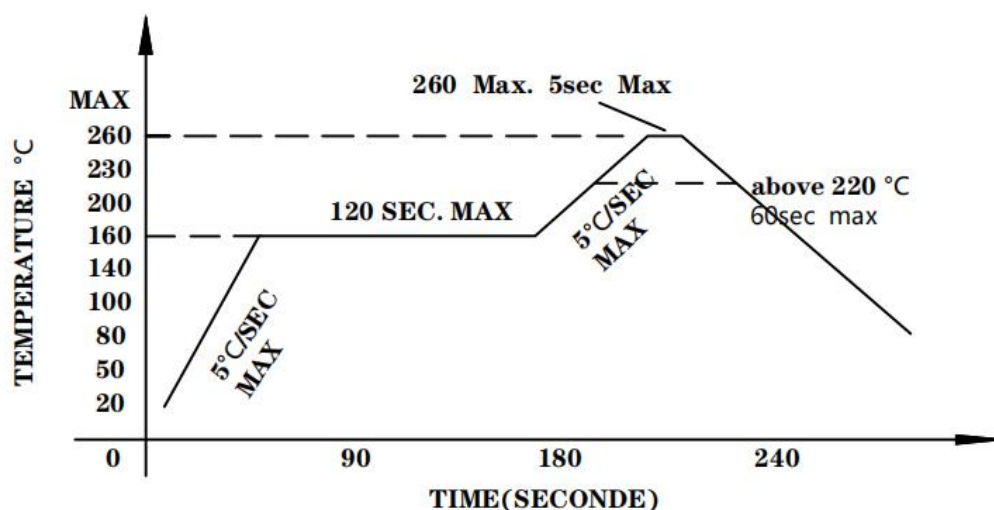
Official Product	HV-31260/260/UTC-U1930	Customer Part No.	Data Sheet No.
	*****	*****	HV-31260/260/UTC-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.	Aug. 11. 2021	Version of 1.0	Page 10/14

## Soldering condition

- Careful attention should be paid during soldering. When soldering, leave more than 2mm from solder joint to Led, and soldering beyond the base of the tie bar is recommended.
- Avoiding applying any stress to the lead frame while the LED are at high temperature particularly when soldering.
- Dip and hand soldering should not be done more than one time.
- After soldering the LED, the epoxy bulb should be protected from mechanical shock or vibration until the LED return to room temperature.
- A rapid-rate process is not recommended for cooling the LED down from the peak temperature.
- Although the recommended soldering conditions are specified in the above table, dip or hand soldering at the lowest possible temperature is desirable for the LED.
- Wave soldering parameter must be set and maintain according to recommended temperature and dwell time in the solder wave.

### • Recommended soldering conditions

Hand Soldering		Wave Soldering	
Temp. at tip of iron	300°C Max. (30W Max.)	Preheat temp.	160°C Max. (120 sec Max.)
Soldering time	3 sec Max.	Bath temp. & time	260 Max., 5 sec Max
Distance	2mm Min.(From solder joint to Led)	Distance	2mm Min. (From solder joint to Led)



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	*****	*****	HV-31260/260/UTC-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		Aug. 11. 2021	Version of 1.0
			Page 11/14

## Reliability test items and conditions:

The reliability of products shall be satisfied with items listed below.

Confidence level: 97%

LTPD:3%

No	Item	Test Conditions	Test Hours/Cycle	Sample Size	Failure Judgment Criteria	Ac/Er
1	Solder Heat	TEMP:260°C±5°C	10 SEC	76 PCS	$I_v \leq I_{vt} * 0.5$ or $V_f \geq U$ or $V_f \leq L$	0/1
2	Temperature Cycle	H:+100°C 15min J 5min L:-40°C 15min	300 CYCLES	76 PCS		0/1
3	Thermal Shock	H:+100°C 5min J 10sec L:-10°C 5min	300 CYCLES	76 PCS		0/1
4	High Temperature Storage	TEMP:100°C	1000 HRS	76 PCS		0/1
5	Low Temperature Storage	TEMP:-40°C	1000 HRS	76 PCS		0/1
6	DC Operating Life	TEMP:25°C IF=20mA	1000 HRS	76 PCS		0/1
7	High Temperature / High Humidity	85°C/85%RH	1000 HRS	76 PCS		0/1

Note:  $I_{vt}$ : To test  $I_v$  value of the chip before the reliability test.

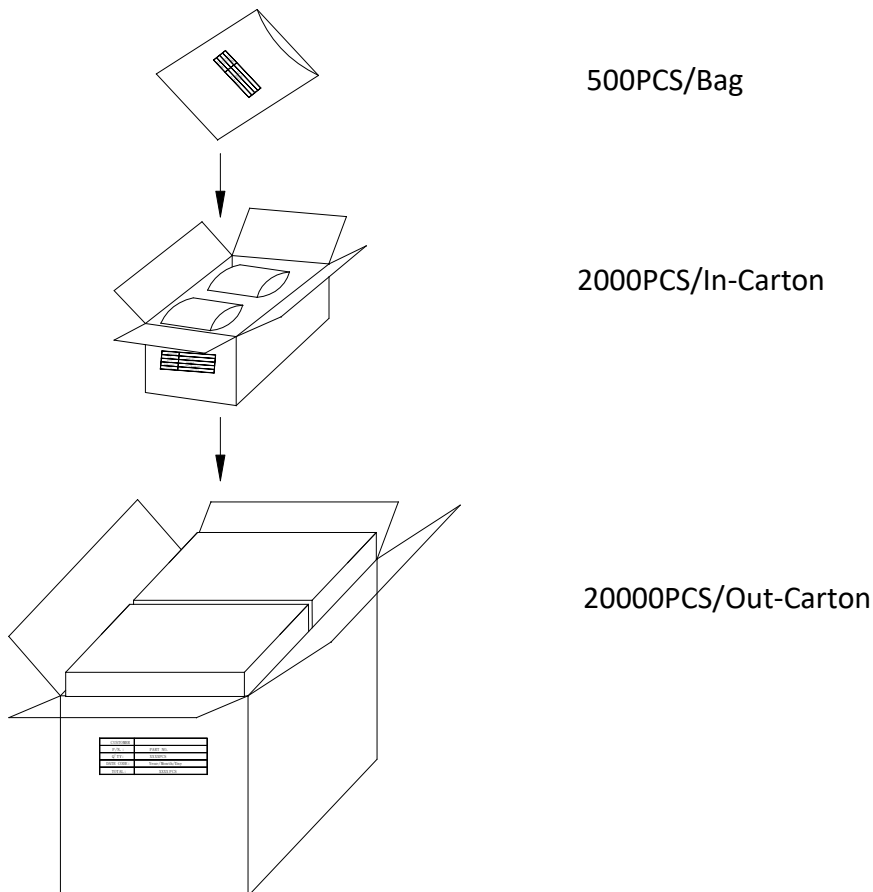
$I_v$ : The test value of the chip that has completed the reliability test

U: Upper Specification Limit

L: Lower Specification Limit

Official Product	HV-31260/260/UTC-U1930	Customer Part No.	Data Sheet No.
	*****	*****	HV-31260/260/UTC-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		Aug. 11. 2021	Version of 1.0
		Page 12/14	

## Packing Specification:



	<b>HARVATEK</b>	
CPN:		<b>RoHs</b>
P/N:		
HV-31260/260/UTC-U1930		
QTY:		CAT:
		HUE:
LOT NO:		REF:

Official Product	HV-31260/260/UTC-U1930	Customer Part No.	Data Sheet No.
	*****	*****	HV-31260/260/UTC-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.	Aug. 11. 2021	Version of 1.0	Page 13/14

## Revision History

Revision	Page	Version No.	Revision Date
Initial Release		1.0	08-11-2021

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Official Product	HV-31260/260/UTC-U1930	Customer Part No.	Data Sheet No.
	*****	*****	HV-31260/260/UTC-U1930
Specifications are subject to change without notice. Data and drawings herein are copyrighted.	Aug. 11. 2021	Version of 1.0	Page 14/14