

Harvatek 3.0mm Round LED LAMP with Holder**HV-32H307B/260/XSYG-U1851**

Official Product	HV-32H307B/260/XSYG-U1851	Customer Part No.		Data Sheet No.
	*****	*****		HV-32H307B/260/XSYG-U1851
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		May.21.2021	Version of 1.0	Page 1/12

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1. Life support devices or systems are devices or systems which, (a) are intended for surgical implant into the body, or (b) support or sustain life, and (c) whose failure to perform when properly used in accordance with instructions for use provided in the labeling, can be reasonably expected to result in a significant injury of the user.
2. A critical component in any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.

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Compliance and Certification

ISO9002, QS9000 and ISO14001 Certified

RoHS Compliant



Orderable Information

H V - 32 H 307B / 260 / XSYG - U1851

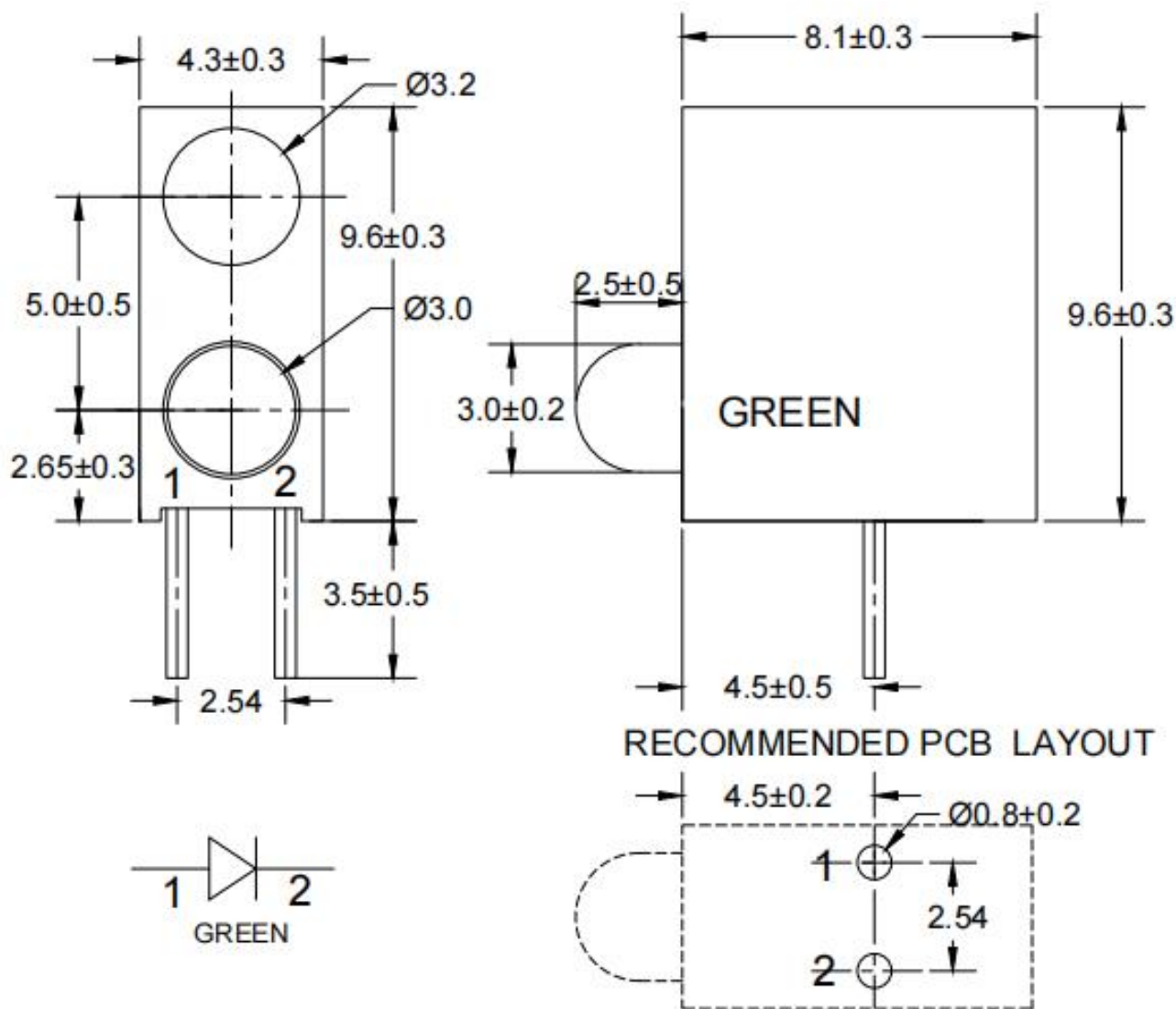
Series Name	Color Code	Remark
HV : HARVATEK	32H307B:Array 2 Lamp 260:3.0mm Round LED LAMP. X:HARVATEK Part No. SYG: GaP 570nm Green Chip.	U1851: Customer Product Code

Features:

- Stable Color
- Popular 3.0mm through hole package.
- Green diffused lens.

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Package Dimensions:



Notes:

- 1.All dimensions are millimeters.
- 2.Tolerance is ± 0.25 mm unless otherwise noted.
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Absolute Maximum Ratings at Ta=25°C

Parameter	Symbol	Rating	Unit
Forward Current	IF	30	mA
Operating Temperature	Topr	-40to+85	°C
Storage Temperature	Tstg	-40to+85	°C
Soldering Temperature*1	Tsol	260±5	°C
Power Dissipation	Pd	75	mW
Reverse Voltage	VR	5	V
Peak Forward Current*2	IFp	75	mA

*1:Soldering time \leq 5 seconds. *2 Pulse Width \leq 100 μ s and Duty \leq 1%.

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Electrical and Optical Characteristic

Parameter	Symbol		Min.	Typ.	Max.	Unit	Test Condition
Luminous Intensity	I _v	GREEN	10	30	---	mcd	If=20mA
Viewing Angle	2θ ½	GREEN	---	60	---	Deg	deg
Forward Voltage	V _f	GREEN	---	2.0	2.4	V	If=20mA
Peak Emission Wavelength	λ _P	GREEN	---	575	---	nm	If=20mA
Dominant Wavelength	λ _d	GREEN	---	570	---	nm	If=20mA
Spectral Line Half-Width	Δλ	GREEN	---	30	---	nm	If=20mA
Reverse Current	I _R	GREEN	---	---	10	μA	VR=5V

Notes:

- 1.θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 the optical centerline value.
- 2.Luminous intensity: +/-15%.

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Specifications for Bin Grading:(G)

I _v (mcd)		
Grade	Min.	Max.
L	10	20
M	16	32
N	25	50
P	40	80

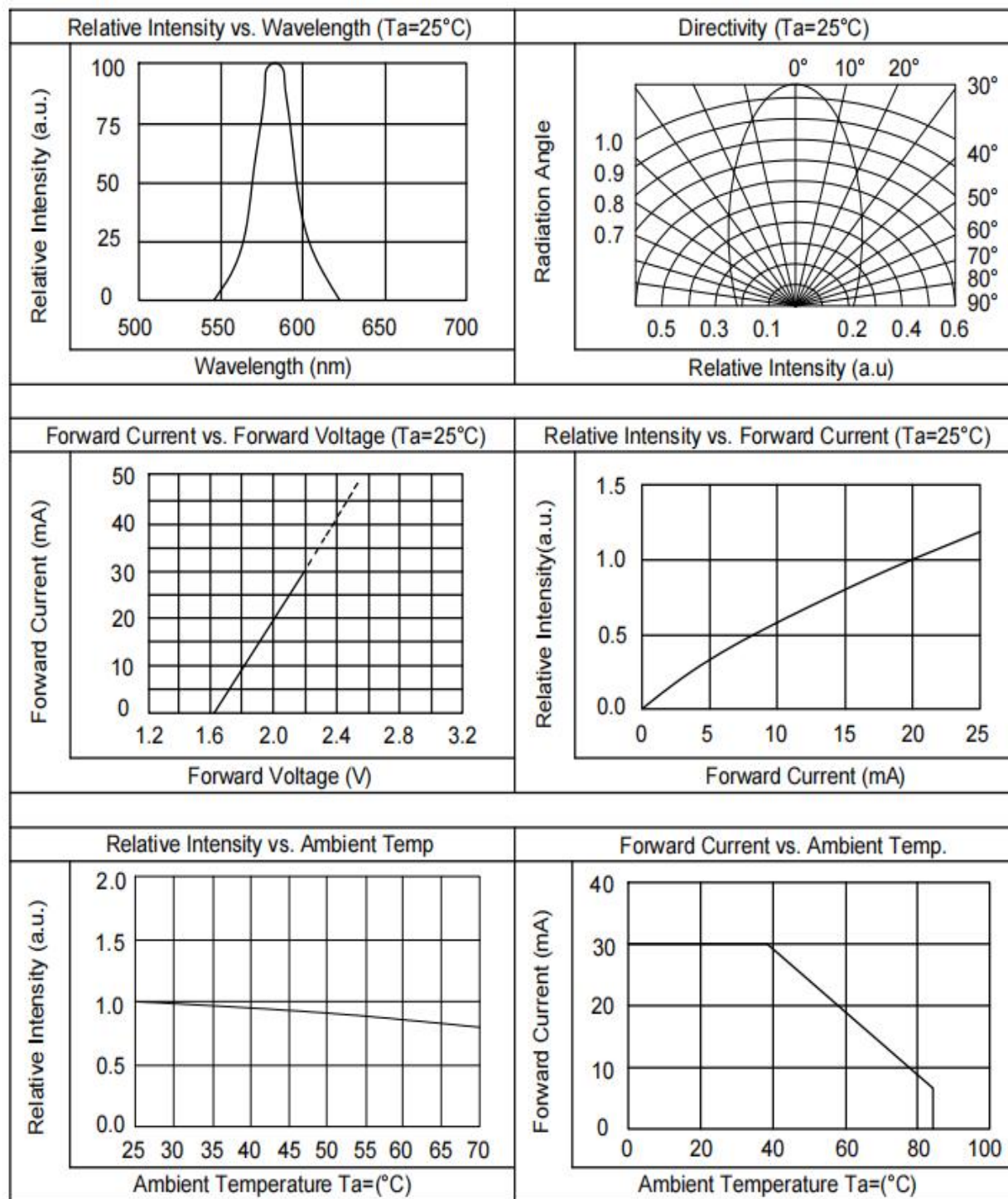
λ_d (nm)		
Grade	Min.	Max.
5	566	569
6	568	571
7	570	573
8	572	575

Notes:

- 1.Luminous intensity: +/-15%.
- 2.Wavelength: +/-1nm.

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Typical Electro-Optical Characteristics Curve



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Soldering condition

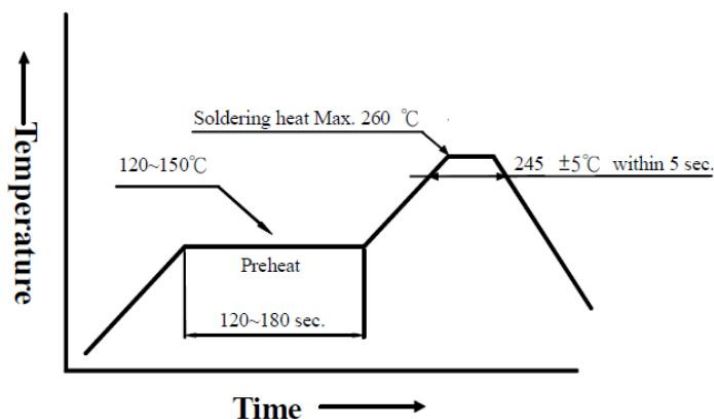
Recommended soldering conditions

Reflow		Soldering	
Pre-heat	160~180℃	Temperature	260℃Max.
Pre-heat time	120 seconds Max.		
Peak temperature	260℃ Max.		
Soldering time	5 seconds Max.		
Condition	Refer to Temperature-profile	Soldering time	5 second Max. (one time only)

- After reflow soldering rapid cooling should be avoided

Pb-free solder temperature profile

- We suggest that the reflow soldering temperature is $240 \pm 5^{\circ}\text{C}$, the highest control the welding temperature to 260°C ;
- Reflow soldering should not be done more than two times;
- When soldering ,do not put stress on the LEDs during heating;



Soldering iron

1. When hand soldering, keep the temperature of the iron under 300°C , and at that temperature keep the time under 3 sec;
2. The hand soldering should be done only a time;
3. The basic spec is ≤ 5 sec. when the temperature of 260°C , do not contact the resin when hand soldering;

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Reliability test items and conditions:

The reliability of products shall be satisfied with items listed below.

Confidence level: 97%

LTPD:3%

No	Item	Test Conditions	Test Hours/Cycle	Sample Size	Failure Judgment Criteria	Ac/Er
1	Solder Heat	TEMP:260°C±5°C	10 SEC	76 PCS	$I_v \leq I_{vt} * 0.5$ or $V_f \geq U$ or $V_f \leq L$	0/1
2	Temperature Cycle	H:+100°C 15min ∫ 5min L:-40°C 15min	300 CYCLES	76 PCS		0/1
3	Thermal Shock	H:+100°C 5min ∫ 10sec L:-10°C 5min	300 CYCLES	76 PCS		0/1
4	High Temperature Storage	TEMP:100°C	1000 HRS	76 PCS		0/1
5	Low Temperature Storage	TEMP:-40°C	1000 HRS	76 PCS		0/1
6	DC Operating Life	TEMP:25°C IF=20mA	1000 HRS	76 PCS		0/1
7	High Temperature / High Humidity	85°C/85%RH	1000 HRS	76 PCS		0/1

Note: I_{vt}: To test I_v value of the chip before the reliability test.

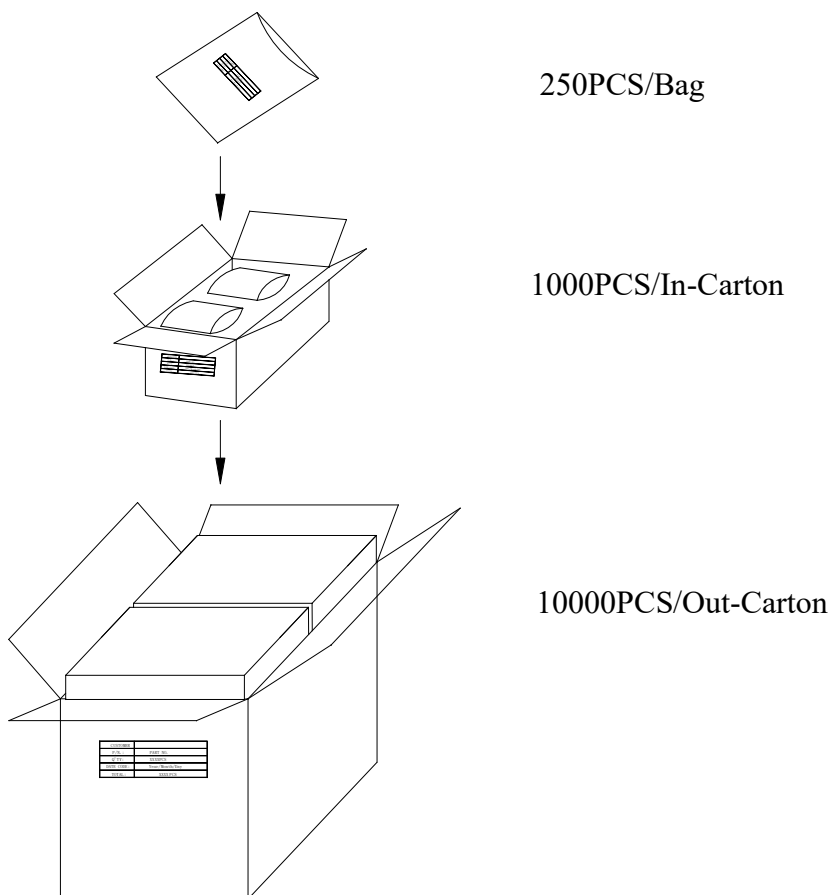
I_v: The test value of the chip that has completed the reliability test






U: Upper Specification Limit

L: Lower Specification Limit

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Packing Specification:



	HARVATEK	
CPN:		RoHs
P/N:		
		
HV-32H307B/260/XSYG-U1851		
QTY:		CAT:
		HUE:
LOT NO:		REF:
		

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Revision History

Revision	Page	Version No.	Revision Date
Initial Release		1.0	05-21-2021

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