

# 深圳市索瑞达电子有限公司

# 承 认 书 SPECIFICATION FOR APPROVAL

客 户 名 称 <b>:</b> Customer Name :		
客 户 料 号 : Customer P/N:		
产 品 名 称 <b>:</b> Product Name:	功率电感	
索瑞达料号: Sorede P/N:	SDRH.1204CT.NLF系列	





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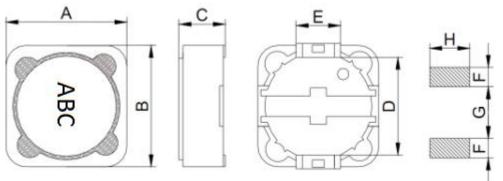
# 修改履历表

#### **Modify Resume**

修改日期			修改明细	修改后版本号
Date modified			Modify Details	Version No.
2022-08-16	文件新制订	File formulation		A

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#### 1、外形尺寸 Dimension:



注:线包外加套管

#### 单位Unit: mm

A	12.0±0.3
В	12.0±0.3
C	5.0 Max.
D	7.6±0.5
Е	5.0±0.6
F	2.8 Ref.
G	7.0 Ref
Н	5.4 Ref

2、产品品名构成 Product Spec. Model

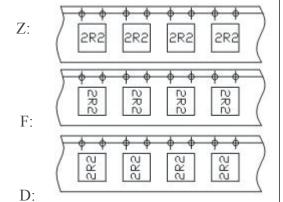
#### <u>SDRH</u> . <u>1204C</u> <u>T</u> . <u>N</u> <u>L</u> <u>F</u> <u>2R2</u> <u>N</u> <u>T</u> <u>00</u>

a bcdefghij

- a: 系列名称Series name
- b: 产品尺寸Product dimensions
- C: 套管Case
- d: 材质Material (M: 锰锌 N: 镍锌)
- e: 密封方式Sealing way (L: 冷封Cold seal Y: 热封Heat seal)
- f: 印字方向 Lettering direction ▶
- g: 电感值Inductance Value

(1R0:1.0uH; 100: 10uH; 101:100uH)

- h: 电感公差Inductance Tolerance (K:10%; M:20%; N:30%)
- i: 包装Package(T:磁带/卷轴Tape/Reel、B: 散装Bulk)
- j: 编号Numbering (标准standard)



#### 3、材料清单MATERIAL LIST

NO.	PARTS	MATERIAL SPECIFICATIONS	UL FILE NO.	TEMP. CLASS
1	CORE	DR: <mark>9.9*4b5.2f2</mark> RI: <mark>12.1*3.8*10.6</mark> OR EQUIVALENT /(SB02)	NA	NA
2	WIRE	G1 P180 OR EQUIVALENT	E258243	180℃
3	ADHESIVE	JC764-1、G9010 OR EQUIVALENT	NA	NA
4	BASE	SHC-1200B	NA	NA
5	SOLDER	Sn99.3-Cu0.7 OR EQUIVALENT	NA	NA

<sup>\*</sup>NA:NOT APPLICABLE.

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# 4、电性能参数表 Electrical Characteristics List

I流电阻 DCR (Iax (Ω) 饱和电 Isat	
0.012	)
0.015 9.5	5
0.018 9.2	2
0.020 7.9	)
0.025 7.4	ļ
0.032 6.8	3
0.036 6.6	5
0.042 5.2	2
0.047 5.0	)
0.051 4.5	5
0.054 4.2	2
0.059 4.1	
0.078 3.0	)
0.082 2.8	}
0.115 2.2	2
0.140 2.1	
0.160 1.8	}
0.220 1.7	7
0.280 1.6	5
0.350 1.1	
0.403	
0.550	)
0.580 1.0	)
0.880 0.9	)
0.850 0.54	4
1.5 0.5	5
2.42 0.48	8
2.85 0.42	2

<sup>※</sup>公差Tolerance: N:±30%、M:±20%、K:±10%.

Isat 电流:指使电感量比初始值下降30%Max( The rated DC current is that which cause at 30%Max inductance reduction from the initial value)。

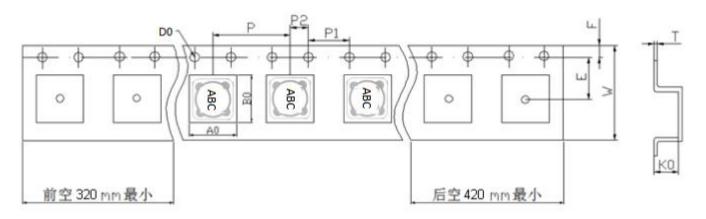
<sup>※</sup>工作温度Operating temperature rang: -40  $^{\circ}$  to +105 $^{\circ}$  (Including Self-heating)

<sup>※</sup>储存温度Storage termperature rang: -40  $^{\circ}$  to +125 $^{\circ}$ 

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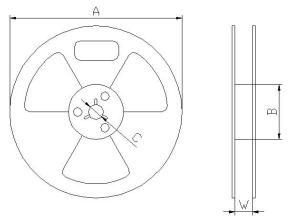
# 5、产品包装 Packaging

### 1) 载带包装示意图 Tape packing diagram



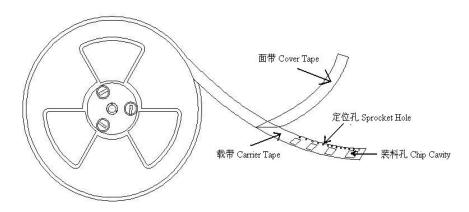
ITEM	W	A0	В0	K0	P	Е	F	Do	P1	P2	Т
DIM	24.00	12.6	12.6	5.2	16.0	11.5	1.75	1.50	4.00	2.00	0.40
TOLE	±0.3	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1	+0.1	±0.1	±0.1	±0.05

### 2)卷盘包装示意图 Tape packing diagram



А	330±0.5			
В	100±0.5			
С	13.5±0.5			
W	24.5±0.5			

# 3) 卷盘包装示意图 Tape packing diagram

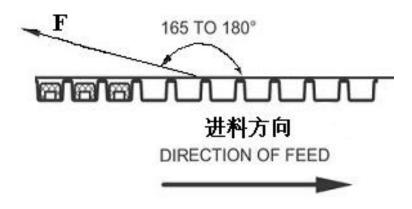


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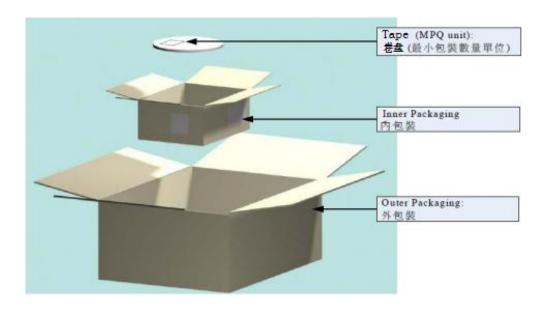
# 4)剥离强度要求Peeling required

①F 力大小: 20~100g;

②面带剥离角度: 165°~180°。



# 5) 包装数量 Packing quantity



项目 (Project)	数量(PCS)	尺寸规格(Size:mm)
盘(Reel)	500	13"
内盒 (Inner box)	1000	340mm*340mm*65mm
外箱 (Out box)	3000	360mm*360mm*225mm

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6. RELIABILI	TY TEST METHOD								
MECHANICA	AL								
TESTITEM	SPECIFICATION	TEST DETAILS							
Substrate bend	lir △ L/Lo≦±5%	The sam	ple shall be soldered	onto the printed o	circuit board				
		in figure 1 and a load applied unitil the figure in the arrow							
	There shall be	direction	is made approximate	ely 3mm.(keep tin	ne 30 seconds)				
	no mechanical	PCB din	nension shall the pag	e 7/9					
	damage or elec-		F(P	ressurization)					
	trical damege.								
			EIST	· · · · · · · · · · · · · · · · · · ·					
			R5 / 1 / 15+2	15+2					
R5   45±2   45±2   20									
		10							
	PRESSURE ROD figure-1								
			gae		R340				
Vibration	/\L/Lo≦±5%	The sam	nnle shall be soldered	onto the printed o	circuit board				
V IDIATION	<u>∠</u> 2,23 <u>=</u> 20 / 0	The sample shall be soldered onto the printed circuit board and when a vibration having an amplitude of 1.52mm							
	There shall be	and a frequency of from 10 to 55Hz/1 minute repeated should							
	no mechanical	be applied to the 3 directions (X,Y,Z) for 2 hours each.							
	damage. (A total of 6 hours)								
			,						
Solderability	New solder	Flux (rosin, isopropyl alcohol{JIS-K-1522}) shall be coated							
	More than 90%	over the whole of the sample before hard, the sample shall							
		then be preheated for about 2 minutes in a temperature of							
		130 $\sim$ 150 $^{\circ}$ and after it has been immersed to a depth 0.5mm							
		below for 3±0.2 seconds fully in molten solder M705 with							
		a temperature of 245±2℃.							
		More than 90% of the electrode sections shall be couered							
		with nev	v solder smoothly whe	en the sample is t	aken out of				
		the sold	er bath.						

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File Number		Version Number   page								
MECHANIC	AL									
TEST ITEM		SPECIFICATION								
Resistance to	There shall be	shall be Temperature profile of reflow soldering								
Soldering heat	no damage or									
(reflow soldering)	problems.	Soldering (Peak temperature 260±3°C 10 sec  Pre-heating  150  2 min  Slow cooling (Stored at room temperature)  The specimen shall be passed through the reflow oven with the condition shown in the above profile for 1 time.  The specimen shall be stored at standard atmospheric conditions for 1 hour, after which the measurement shall be made.								
ELECTRICA	<u>\</u>									
TEST ITEM	SPECIFICATION	TEST DETAILS								

TEST ITEM	SPECIFICATION	TEST DETAILS
Insulation	There shall be no other	DC 100V voltage shall be applied across this sample of top
resistance	damage or problems.	surface and the terminal.
		The insulation resistance shall be more than 1 $\times$ 10 <sup>8</sup> $\Omega$ .
Dielectric	There shall be	AC 100V voltage shall be applied for 1 minute acrosset the top
withstand	no other	surface and the terminal of this sample
voltage	damage or	
	problems.	
Temperature	△L/L20°C ≦±10%	The test shall be performed after the sample has stabilized in
characteristics	0~2000 ppm/°C	an ambient temperature of - 40 to + 105 $^\!$
		calculated based on the value applicable in a normal
		temperature and narmal humidity shall be △L/L 20°C ≦± 10%.

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	NT CHARAC	IERISI	105		NA TION I				
TEST ITEM	A 1 // 5 / 50/			SPECIFIC					
High temperature	∆L/Lo≦±5%		The sample shall be left for 500hours in an atmospere with						
storage				of 105±2℃ and a	-				
	There shall be	<u> </u>	Upon completion of the measurement shall be made after the						
	no mechanical	sample h	nas be	en left in a norma	I temperature and	d normal			
	damage.	humidity	for 1 h	nour.					
Low temperature	△L/Lo≦±5%	The sam	ple sh	all be left for 500	hours in an atmos	sphere with			
storage		a temper	rature	of -40±3℃.					
	There shall be	Upon co	mpleti	on of the test, the	measurement sh	nall be made			
	no mechanical	after the	sampl	e has been left in	a normal temper	ature and			
	damage.	normal h	normal humidity for 1 hour.						
Change of	△L/Lo≦±5%	The sam	The sample shall be subject to 5 continuos cycles, such as shown						
temperature		in the tal	ble 2 b	elow and then it s	shall be subjected	d to standard			
	There shall be	stmosph	eric co	onditions for 1 hou	ır, after which me	asurement			
	no other dama-	shall be	made.						
	ge of problems								
					table 2				
				Temperature		Duration			
			1	- 40±3°C		10 min.			
				(Themostat No	o. 1)				
			2	Standard	·	sec. or less			
				atmospheric	;	No.1→No.2			
			3	105±2℃		30 min.			
				(Themostat No	0.2)				
			4	Standard	<u> </u>	sec. or less	$\dashv$		
				atmospheric		No.2→No.1			
				зиносрион					
Moisuture storage	△L/Lo≦±5%	The sam	ple sh	all be left for 500	hours in a temper	rature of			
		40±2 $^{\circ}$ C and a humidity(RH) of 90 $\sim$ 95%.							
There shall be Upon completion of the test, the measurem						nall be made			
	no mechanical	after the	after the sample has been left in a normal temperature and						
	damage.	normal h	normal humidity more than 1 hour.						
Test conditions :	1	I							
The	e sample shall be ref	low soldered	onto th	ne printed circuit b	poard in every tes	t.			

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### 7、注意事项 Note

①本承认书保证我司产品作为一个单体时的质量情况。当我司产品被安装到贵司产品上时,请保证 贵司的产品已根据贵司的规范进行了有效评估和确认。

This product specification guarantees the quality of our product as a single unit. Please make sure that your product is evaluated and confirmed against your specifications when our product is mounted to your product.

②如果贵司对我司产品的使用已超过了本承认书所界定的产品功能,那么对于由此引发的失效, 我司将不予保证。

We cannot warrant against failure caused by any use of our product that deviates from the intended use as described in this product specification.

- ③为了保持终端电极的焊接性,并使包装材料保持良好状态,必须控制储存区的温度和湿度。
  To maintain the solderabilty of terminal electrodes and to keep the packing material in good condition, temperature and humidity in the storage area should be controlled.
  - ※建议的条件: -10~+40℃, 30~70%RH。

Recommended conditions:  $-10 \sim +40 \,^{\circ}\text{C}$ ,  $30 \sim 70 \,^{\circ}\text{RH}$ .

※储存超过六个月的,应在实际使用前进行焊接检验。

In case of storage over 6 months, soldrability shall be checked before actual usage.

※即使在理想的储存条件下,产品的可焊性也随着时间的推移而降低。因此,产品应从交货时算起, 建议8个月之内使用完。

Even under ideal storage conditions, the weldability of the product decreases over time. therefore, the product should be From the time of delivery, it is recommended that it be used within 8 months.

④本承认书在客户收到30天之内,必须签章返回,逾期视为默认。

The Specification Approval should be sent back to the supplier with customer's chop on it within 30 days after receiving it, or we will take it as approved by customer's automatically.

⑤如有特殊规格要求,请事前联络我司技术部人员。

In case of special specifications please contact our technical department prior staff.