

**Wire Wound SMD Power Inductors**

**◆ Features**

- 1、Metallization on ferrite core results in excellent shock resistance and damage-free durability;
- 2、Closed magnetic circuit design reduces leakage flux and Electro Magnetic Interference (EMI);
- 3、Low DCR decreases power loss, small and slim take up less PCB real estate;
- 4、Automatic production ensures high quality and consistency;

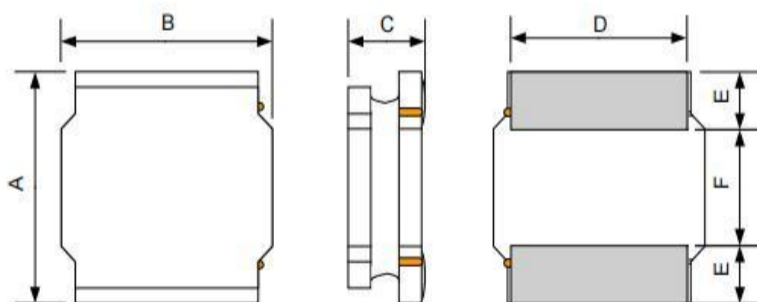

**◆ Applications**

- 1、LED Lighting;
- 2、Mobile devices with multifunction such as adding color TV and camera;
- 3、Flat-screen TVs, blue-ray disc recorders, set top boxes;
- 4、Notebooks, desktop computers, servers, graphic cards;
- 5、Portable gaming devices, personal navigation systems, personal multimedia devices;
- 6、Automotive systems
- 7、Telecomm base stations

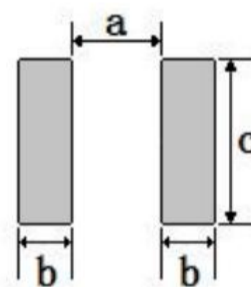
**◆ Lead Free Part Numbering**

SLW 3010 S 2R2 M S T  
 (1) (2) (3) (4) (5) (6) (7)

- (1) Series Type
- (2) Dimension: A×B×C
- (3) Material Code
- (4) Inductance: 2R2=2.2μH 100=10μH
- (5) Inductance Tolerance: M=±20%, N=±30%
- (6) Company Code
- (7) Packaging: Tape Carrier Package

**◆ Dimensions**


Recommended Land Pattern



Unit:mm

Series	A	B	C	D	E	F	a	b	c
SLW3010S	3.0±0.2	3.0±0.2	1.0Max.	2.6Typ.	0.8Typ.	1.4Typ.	1.3Typ.	1.0Typ.	2.8Typ.

## ◆ Electrical Characteristics

- 1、Operating temperature range (individual chip without packing):  $-40^{\circ}\text{C} \sim +125^{\circ}\text{C}$  (Including Self-heating) .
- 2、Storage temperature range (packaging conditions):  $-10^{\circ}\text{C} \sim +40^{\circ}\text{C}$  and RH 70% (Max.).

## ◆ Construction and material

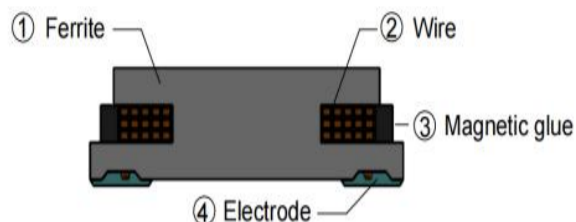


Fig.1 Body Structure

Code	Part Name	Material Name
①	Ferrite Core	Ni-Zn Ferrite
②	Wire	Polyurethane system enameled copper wire
③	Magnetic Glue	Epoxy resin and magnetic powder
④	Outer Electrodes	Top surface solder coating Sn、Ag、Cu

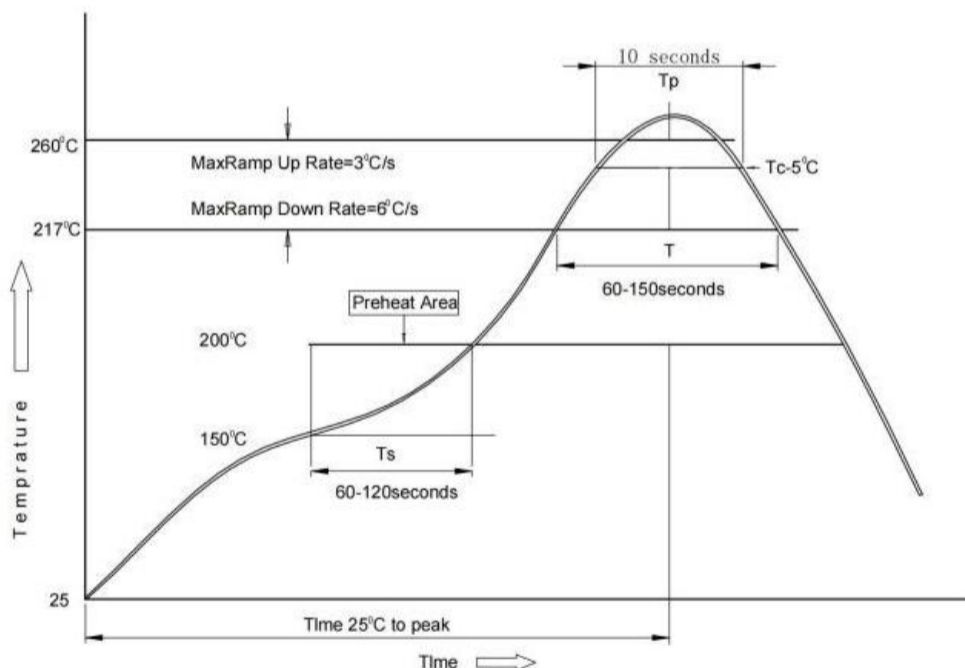
## ◆ SOLDERING CONDITIONS

Applicable soldering process to the products is reflow

### 1、Soldering Materials

- (1) Solder: Sn-3.0Ag-0.5Cu
- (2) Flux: Use rosin-based flux, but not strongly acidic flux (with xhlorine exceeding 0.2wt%). Do not use water soluble flux.

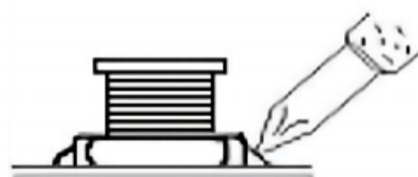
### 2、Reflow Soldering Profile



### 3、Soldering Iron

Reworking with electric soldering iron must preheating at  $150^{\circ}\text{C}$  for 1 minute is required, and do not directly touch the core with the tip of the soldering iron. The reworking soldering conditions are as follows.

- ① Temperature of soldering iron tip:  $350^{\circ}\text{C}$  ;
- ② Soldering iron power output:  $\leq 30\text{W}$  ;
- ③ Diameter of soldering iron end:  $\leq 1.0\text{mm}$  ;
- ④ Soldering time:  $< 3\text{s}$



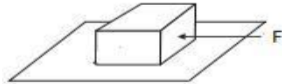
# ◆ Specification

Part Number	Inductance @100KHz,1V (uH)	DC Resistance(Ω)		Saturation Current(A)		Heat Rating Current(A)	
		Max.	Typ.	Max.	Typ.	Max.	Typ.
		DCR		Isat		Irms	
SLW3010S Series							
SLW3010S1R0MST	1.0±20%	0.085	0.065	1.40	2.10	1.45	1.80
SLW3010S1R5MST	1.5±20%	0.104	0.080	1.27	1.70	1.30	1.60
SLW3010S2R2MST	2.2±20%	0.143	0.111	1.15	1.50	1.10	1.40
SLW3010S3R3MST	3.3±20%	0.189	0.145	0.97	1.20	0.97	1.20
SLW3010S4R7MST	4.7±20%	0.293	0.225	0.75	1.05	0.77	1.10
SLW3010S6R8MST	6.8±20%	0.397	0.305	0.60	0.75	0.65	0.75
SLW3010S100MST	10±20%	0.520	0.400	0.55	0.75	0.58	0.70
SLW3010S150MST	15±20%	0.793	0.610	0.42	0.57	0.47	0.57
SLW3010S220MST	22±20%	1.020	0.930	0.35	0.43	0.40	0.52
SLW3010S330MST	33±20%	2.015	1.550	0.30	0.42	0.30	0.50
SLW3010S470MST	47±20%	2.535	1.950	0.26	0.35	0.26	0.35

## Notes

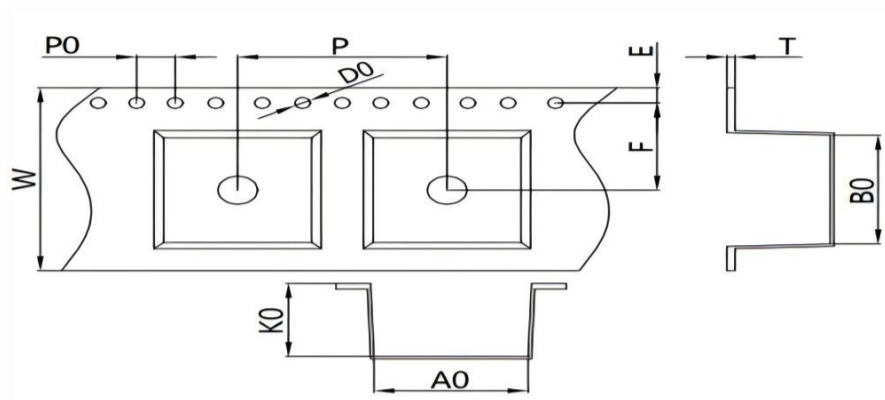
1. All test data is referenced to 25 °C ambient.
2. Isat: DC current at which the inductance drops approximate 30% from its value without current.
3. Irms :DC current that will cause an approximate  $\Delta T$  of 40 °C(reference ambient temperature is 25 °C).

**◆ Reliability Test**

TEST ITEM	SPECIFICATION	TEST CONDITION
High temperature Storage test	1. No significant defects in appearance. 2. $\Delta L/L \leq 10\%$ 3. $\Delta DCR/DCR \leq 10\%$	Temperature: $125^{\circ}\text{C} \pm 5^{\circ}\text{C}$ (N: Follow the product specification for the setting.) Time : $96 \pm 2$ hours Place the samples for one hour at room temperature and test them within two hours
Low temperature Storage test	1. No significant defects in appearance. 2. $\Delta L/L \leq 10\%$ 3. $\Delta DCR/DCR \leq 10\%$	Temperature: $-40^{\circ}\text{C} \pm 5^{\circ}\text{C}$ (M: Follow the product specification for the setting) Time : $96 \pm 2$ hours Place the samples for one hour at room temperature and test them within two hours.
Humidity test	1. No significant defects in appearance. 2. $\Delta L/L \leq 10\%$ 3. $\Delta DCR/DCR \leq 10\%$	Temperature: $40 \pm 2^{\circ}\text{C}$ , Humidity: $93 \pm 3\% \text{RH}$ Time : $96 \pm 2$ hours Place the samples for one hour at room temperature and test them within two hours
Solderability test	Terminals must have 95% minimum solder coverage	1. Dip pads in flux then dip in solder pot at $245 \pm 5^{\circ}\text{C}$ for 5 second. 2. Solder: lead free 3. Flux: rosin flux
Heat endurance of flow soldering	1. No significant defects in appearance. 2. $\Delta L/L \leq 10\%$ 3. $\Delta DCR/DCR \leq 10\%$	1. Refer to the above reflow curve and go through the reflow for twice. 2. The peak temperature : $260 + 0/-5^{\circ}\text{C}$
Vibration test	1. No significant defects in appearance. 2. No short and no open.	Apply frequency 10~55~10Hz and amplitude 1.5mm, 1 min/cycle in X Y and Z direction for 2 hours each. (total 6 hours)
Terminal strength push test	1. Applied force: 10N Duration: 10sec 2. Solder paste thickness: 0.12mm 3. Meet the above requirements without any loose termina	older the test samples to the PCB through $245^{\circ}\text{C}$ reflow, apply a standard force on the side of the test samples for 10 seconds. 

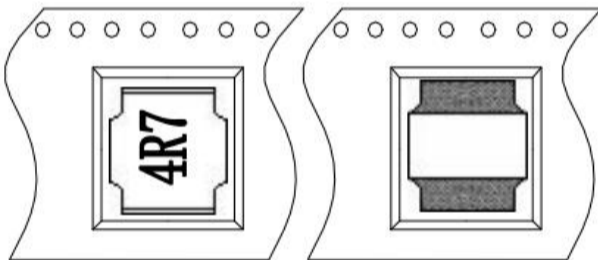
# ◆ Packaging and Marking:

## 1.Tape Packaging Dimensions



Type	W	P	A0	B0	K0	T	E	F	P0	D0
SLW3010S	8.00 ±0.30	4.00 ±0.30	3.30 ±0.15	3.30 ±0.15	1.40 ±0.20	0.30 ±0.10	1.75 ±0.10	3.50 ±0.10	4.00 ±0.10	1.50 ±0.10

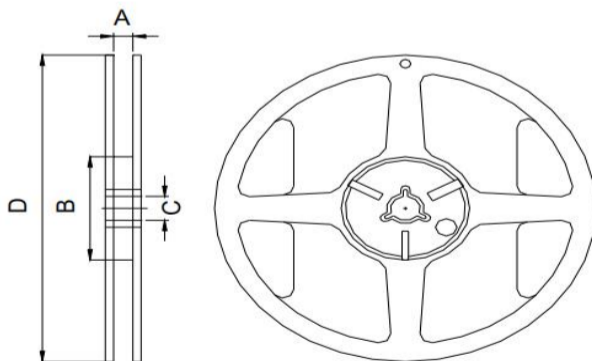
## 2.Leader and blank portion



产品摆放方向顶视图

底视图

## 3.Reel Dimensions (Unit: mm)



A(mm)	8.5
B(mm)	60
C(mm)	13.0
D(mm)	178±2.0

## 4.Packaging Quantity

Type	Standard Quantity		
	Reel	Inner box	Carton box
SLW3010S	2000 pcs / reel	4Reel / box (8000 pcs)	3 Inner boxes, (48000 pcs)