

## General Description

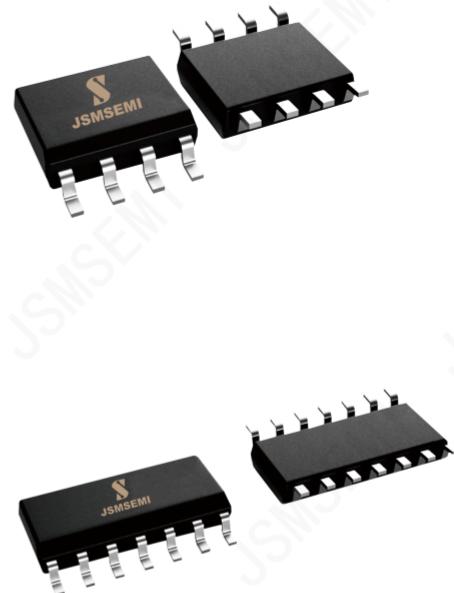
Devices in the MAX3485E family (MAX3485E/MAX3488E/MAX3490E/MAX3491E) are  $\pm 15\text{kV}$  ESD-protected, +3.3V, low-power transceivers for RS-485 and RS-422 communications. Each device contains one driver and one receiver. The MAX3488E feature slew-rate-limited drivers that minimize EMI and reduce reflections caused by improperly terminated cables, allowing error-free data transmission at data rates up to 1Mbps. The MAX3485E, MAX3490E and MAX3491E transmit at up to 12Mbps.

All devices feature enhanced electrostatic discharge (ESD) protection. All transmitter outputs and receiver inputs are protected to  $\pm 15\text{kV}$  using IEC 1000-4-2 Air-Gap Discharge,  $\pm 8\text{kV}$  using IEC 1000-4-2 Contact Discharge, and  $\pm 15\text{kV}$  using the Human Body Model.

Drivers are short-circuit current limited and are protected against excessive power dissipation by thermal shutdown circuitry that places the driver outputs into a high-impedance state. The receiver input has a fail-safe feature that guarantees a logic-high output if both inputs are open circuit. The MAX3488E, MAX3490E, and MAX3491E feature full-duplex communication, while the MAX3485E are designed for half-duplex communication.

## Features

- ESD Protection for RS-485 I/O Pins
  - $\pm 15\text{kV}$ —Human Body Model
  - $\pm 8\text{kV}$ —IEC 1000-4-2, Contact Discharge
  - $\pm 15\text{kV}$ —IEC 1000-4-2, Air-Gap Discharge
- Operate from a Single +3.3V Supply—No Charge Pump Required
- Interoperable with +5V Logic
- Guaranteed 12Mbps Data Rate (MAX3490E/MAX3491E)
- Slew-Rate Limited for Errorless Data Transmission (MAX3488E)
- 2nA Low-Current Shutdown Mode (MAX3485E/MAX3491E)
- -7V to +12V Common-Mode Input Voltage Range
- Full-Duplex and Half-Duplex Versions Available
- Industry-Standard 75176 Pinout (MAX3485E)
- Current-Limiting and Thermal Shutdown for Driver Overload Protection

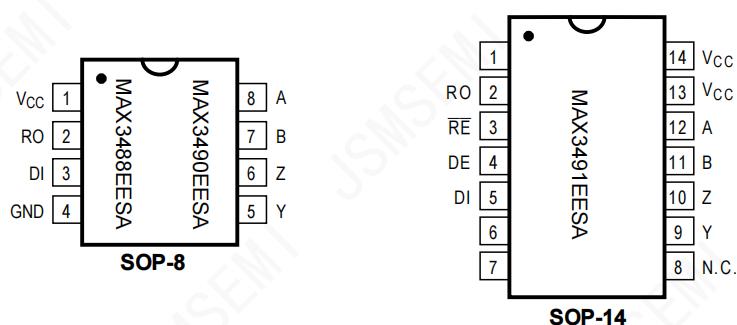


## Applications

- Telecommunications
- Industrial-Control Local Area Networks
- Transceivers for EMI-Sensitive Applications
- Integrated Services Digital Networks
- Packet Switching

## Order Information

Order number	Package	Marking information	Operation Temperature Range	MSL Grade	Ship, Quantity	Green
MAX3488EEA-JSM	SOP-8	JSM3488EEA	-40 to 85°C	3	T&R, 2500	Rohs
MAX3490EEA-JSM	SOP-8	JSM3490EEA	-40 to 85°C	3	T&R, 2500	Rohs
MAX3491EEA-JSM	SOP-14	JSM3491EEA	-40 to 85°C	3	T&R, 2500	Rohs



## Pin Description

PIN		NAME	FUNCTION
MAX3488E MAX3490E	MAX3491E		
2	2	RO	Receiver Output. If A > B by 200mV, RO will be high; if A < B by 200mV, RO will be low.
—	3	RE	Receiver Output Enable. RO is enabled when RE is low; RO is high impedance when RE is high. If RE is high and DE is low, the device will enter a low-power shutdown mode.
—	4	DE	Driver Output Enable. The driver outputs are enabled by bringing DE high. They are high impedance when DE is low. If RE is high and DE is low, the device will enter a low-power shutdown mode. If the driver outputs are enabled, the parts function as line drivers. While they are high impedance, they function as line receivers if RE is low.
3	5	DI	Driver Input. A low on DI forces output Y low and output Z high. Similarly, a high on DI forces output Y high and output Z low.
4	6, 7	GND	Ground
5	9	Y	Noninverting Driver Output
6	10	Z	Inverting Driver Output
8	12	A	Noninverting Receiver Input
7	11	B	Inverting Receiver Input
1	13, 14	V <sub>CC</sub>	Positive Supply: 3.0V ≤ V <sub>CC</sub> ≤ 5.5V. Do not operate device with V <sub>CC</sub> > 5.5V
—	1, 8	N.C.	No Connection. Not internally connected.

## Absolute Maximum Ratings

Parameter	Description	MIN	MAX	UNIT
V <sub>CC</sub>	Supply Voltage		+7	V
RE, DE	Control Input Voltage	-0.3	+7	V
DI	Driver Input Voltage	-0.3	+7	V
A, B, Y, Z	Driver Output Voltage	-7.5	+12.5V	V
A, B	Receiver Input Voltage	-7.5	+12.5V	V
RO	Receiver Output Voltage	0.3	V <sub>CC</sub> +0.3V	
	Storage Temperature Range	-65	150	°C

**DC Electrical Characteristics**

 (V<sub>CC</sub> = +3.3V ±0.3V, T<sub>A</sub> = T<sub>MIN</sub> to T<sub>MAX</sub>, unless otherwise noted. Typical values are at T<sub>A</sub> = +25°C.)

PARAMETER	SYMBOL	CONDITIONS		MIN	TYP	MAX	UNITS
Differential Driver Output	V <sub>OD</sub>	R <sub>L</sub> = 100Ω (RS-422), Figure 3		2.0			V
		R <sub>L</sub> = 54Ω (RS-485), Figure 3		1.5			
		R <sub>L</sub> = 60Ω (RS-485), V <sub>CC</sub> = 3.3V, Figure 4		1.5			
Change in Magnitude of Driver Differential Output Voltage for Complementary Output States (Note 1)	ΔV <sub>OD</sub>	R <sub>L</sub> = 54Ω or 100Ω, Figure 3			0.2		V
Driver Common-Mode Output Voltage	V <sub>OC</sub>	R <sub>L</sub> = 54Ω or 100Ω, Figure 3			3		V
Change in Magnitude of Common-Mode Output Voltage (Note 1)	ΔV <sub>OC</sub>	R <sub>L</sub> = 54Ω or 100Ω, Figure 3			0.2		V
Input High Voltage	V <sub>IH</sub>	DE, DI, $\bar{RE}$		2.0			V
Input Low Voltage	V <sub>IL</sub>	DE, DI, $\bar{RE}$			0.8		V
Logic Input Current	I <sub>IN1</sub>	DE, DI, $\bar{RE}$			±2		μA
Input Current (A, B)	I <sub>IN2</sub>	DE = 0V, V <sub>CC</sub> = 0V or 3.6V	V <sub>IN</sub> = 12V	1.0			mA
			V <sub>IN</sub> = -7V	-0.8			
Output Leakage (Y, Z)	I <sub>O</sub>	DE = 0V, $\bar{RE}$ = 0V, V <sub>CC</sub> = 0V or 3.6V, MAX3491E	V <sub>OUT</sub> = 12V	100			μA
			V <sub>OUT</sub> = -7V	-100			
Output Leakage (Y, Z) in Shutdown Mode	I <sub>O</sub>	DE = 0V, $\bar{RE}$ = V <sub>CC</sub> , V <sub>CC</sub> = 0V or 3.6V, MAX3491E	V <sub>OUT</sub> = 12V	100			μA
			V <sub>OUT</sub> = -7V	-100			
Receiver Differential Threshold Voltage	V <sub>TH</sub>	-7V ≤ V <sub>CM</sub> ≤ 12V		-0.2	0.2		V
Receiver Input Hysteresis	ΔV <sub>TH</sub>	V <sub>CM</sub> = 0V			50		mV
Receiver Output High Voltage	V <sub>OH</sub>	I <sub>OUT</sub> = -1.5mA, V <sub>ID</sub> = 200mV, Figure 5		V <sub>CC</sub> - 0.4			V
Receiver Output Low Voltage	V <sub>OL</sub>	I <sub>OUT</sub> = 2.5mA, V <sub>ID</sub> = 200mV, Figure 5		0.4			V
Three-State (High Impedance) Output Current at Receiver	I <sub>OZR</sub>	V <sub>CC</sub> = 3.6V, 0V ≤ V <sub>OUT</sub> ≤ V <sub>CC</sub>			±1		μA
Receiver Input Resistance	R <sub>IN</sub>	-7V ≤ V <sub>CM</sub> ≤ 12V		96			kΩ
Supply Voltage Range	V <sub>CC</sub>			3.0	3.6		V

**DC Electrical Characteristics (continued)**

 (V<sub>CC</sub> = +3.3V ±0.3V, T<sub>A</sub> = T<sub>MIN</sub> to T<sub>MAX</sub>, unless otherwise noted. Typical values are at T<sub>A</sub> = +25°C)

PARAMETER	SYMBOL	CONDITIONS		MIN	TYP	MAX	UNITS
Supply Current	I <sub>CC</sub>	No load,	DE = V <sub>CC</sub> , $\bar{RE}$ = 0 or V <sub>CC</sub>	0.5	1.0		mA
		DI = 0 or V <sub>CC</sub>	DE = 0V, $\bar{RE}$ = 0	0.45	0.9		
Supply Current in Shutdown Mode	I <sub>SHDN</sub>	DE = 0, $\bar{RE}$ = V <sub>CC</sub> , DI = V <sub>CC</sub> or 0		1.3	2		μA
Driver Short-Circuit Output Current	I <sub>OSD</sub>	V <sub>OUT</sub> = -7V			-250		mA
		V <sub>OUT</sub> = 12V			250		
Receiver Short-Circuit Output Current	I <sub>OSR</sub>	0 ≤ V <sub>RO</sub> ≤ V <sub>CC</sub>		±8	±60		mA
ESD Protection for Y, Z, A, B		IEC 1000-4-2 Air Discharge			±15		kV
		IEC 1000-4-2 Contact Discharge (MAX3491E)			±8		
		IEC 1000-4-2 Contact Discharge (MAX3490E, MAX3488E)			±6		
		Human Body Model			±15		

**Driver Switching Characteristics—MAX3488E**

 (V<sub>CC</sub> = +3.3V, T<sub>A</sub> = +25°C)

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
Maximum Data Rate			250			kbps
Driver Differential Output Delay	t <sub>DD</sub>	R <sub>L</sub> = 60Ω, Figure 6	600	900	1400	ns
Driver Differential Output Transition Time	t <sub>TD</sub>	R <sub>L</sub> = 60Ω, Figure 6	400	740	1200	ns
Driver Propagation Delay, Low-to-High Level	t <sub>PLH</sub>	R <sub>L</sub> = 27Ω, Figure 7	700	930	1500	ns
Driver Propagation Delay, High-to-Low Level	t <sub>PHL</sub>	R <sub>L</sub> = 27Ω, Figure 7	700	930	1500	ns
t <sub>PLH</sub> - t <sub>PHL</sub>   Driver Propagation Delay Skew (Note 2)	t <sub>PDS</sub>	R <sub>L</sub> = 27Ω, Figure 7		±50		ns

**Driver Switching Characteristics—MAX3490E/MAX3491E**

 (V<sub>CC</sub> = +3.3V, T<sub>A</sub> = +25°C.)

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
Maximum Data Rate			12	15		Mbps
Driver Differential Output Delay	t <sub>DD</sub>	R <sub>L</sub> = 60Ω, Figure 6	1	22	35	ns
Driver Differential Output Transition Time	t <sub>TD</sub>	R <sub>L</sub> = 60Ω, Figure 6	3	11	25	ns
Driver Propagation Delay, Low-to-High Level	t <sub>PLH</sub>	R <sub>L</sub> = 27Ω, Figure 7	7	23	35	ns
Driver Propagation Delay, High-to-Low Level	t <sub>PHL</sub>	R <sub>L</sub> = 27Ω, Figure 7	7	23	35	ns
t <sub>PLH</sub> - t <sub>PHL</sub>   Driver Propagation Delay Skew (Note 2)	t <sub>PDS</sub>	R <sub>L</sub> = 27Ω, Figure 7		-1.4	±8	ns

**DRIVER-OUTPUT ENABLE/DISABLE TIMES (MAX3491E)**

Driver-Output Enable Time to Low Level	t <sub>PZL</sub>	R <sub>L</sub> = 110Ω, Figure 9	42	90		ns
Driver-Output Enable Time to High Level	t <sub>PZH</sub>	R <sub>L</sub> = 110Ω, Figure 8	42	90		ns
Driver-Output Disable Time from High Level	t <sub>PHZ</sub>	R <sub>L</sub> = 110Ω, Figure 8	35	80		ns
Driver-Output Disable Time from Low Level	t <sub>PLZ</sub>	R <sub>L</sub> = 110Ω, Figure 9	35	80		ns
Driver-Output Enable Time from Shutdown to Low Level	t <sub>PSL</sub>	R <sub>L</sub> = 110Ω, Figure 9	650	900		ns
Driver-Output Enable Time from Shutdown to High Level	t <sub>PSH</sub>	R <sub>L</sub> = 110Ω, Figure 8	650	900		ns

**Receiver Switching Characteristics**

 (V<sub>CC</sub> = +3.3V, T<sub>A</sub> = +25°C)

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
Time to Shutdown	t <sub>SHDN</sub>	MAX3491E (Note 3)	80	190	300	ns
Receiver Propagation Delay, Low-to-High Level	t <sub>RPLH</sub>	V <sub>ID</sub> = 0 to 3.0, C <sub>L</sub> = 15pF, Figure 10	25	62	90	ns
		MAX3488E	25	75	120	
Receiver Propagation Delay, High-to-Low Level	t <sub>RPHL</sub>	V <sub>ID</sub> = 0 to 3.0, C <sub>L</sub> = 15pF, Figure 10	25	62	90	ns
		MAX3488E	25	75	120	
t <sub>PLH</sub> - t <sub>PHL</sub>   Receiver Propagation Delay Skew	t <sub>RPDS</sub>	V <sub>ID</sub> = 0 to 3.0, C <sub>L</sub> = 15pF, Figure 10	6	±10		ns
		MAX3488E	12	±20		
Receiver Output Enable Time to Low Level	t <sub>PRZL</sub>	CL = 15pF, Figure 11, MAX3491E only	25	50		ns
Receiver Output Enable Time to High Level	t <sub>PRZH</sub>	CL = 15pF, Figure 11, MAX3491E only	25	50		ns
Receiver Output Disable Time from High Level	t <sub>PRHZ</sub>	CL = 15pF, Figure 11, MAX3491E only	25	45		ns
Receiver Output Disable Time from Low Level	t <sub>PRLZ</sub>	CL = 15pF, Figure 11, MAX3491E only	25	45		ns
Receiver Output Enable Time from Shutdown to Low Level	t <sub>PRSL</sub>	CL = 15pF, Figure 11, MAX3491E only	720	1400		ns
Receiver Output Enable Time from Shutdown to High Level	t <sub>PRSH</sub>	CL = 15pF, Figure 11, MAX3491E only	720	1400		ns

**Note 1:**  $\Delta V_{OD}$  and  $\Delta V_{OC}$  are the changes in  $V_{OD}$  and  $V_{OC}$ , respectively, when the DI input changes state.

**Note 2:** Measured on |t<sub>PLH</sub> (Y) - t<sub>PHL</sub> (Y)| and |t<sub>PLH</sub> (Z) - t<sub>PHL</sub> (Z)|.

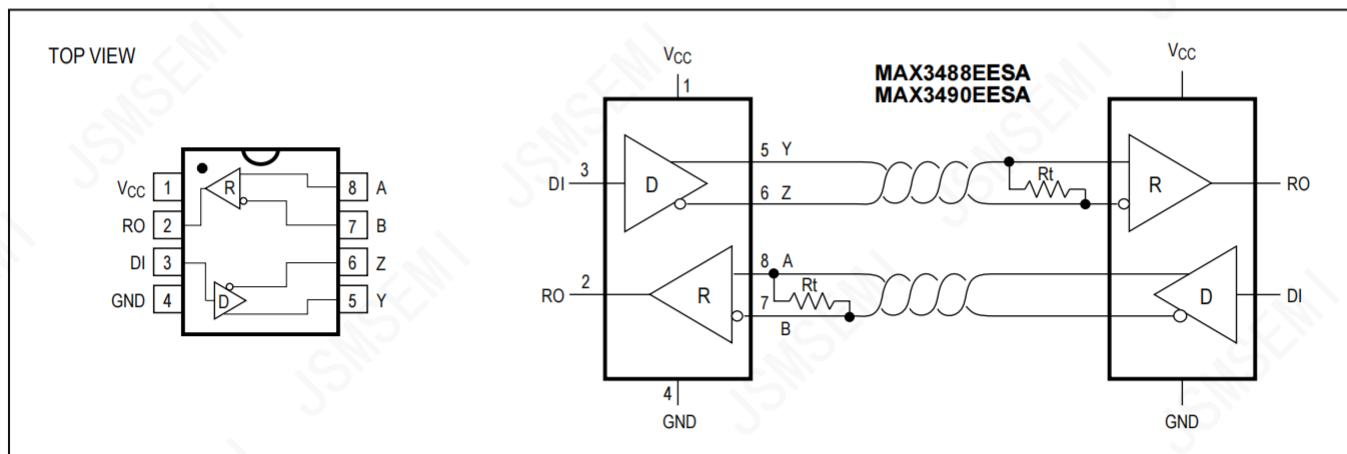
**Note 3:** The transceivers are put into shutdown by bringing RE high and DE low. If the inputs are in this state for less than 80ns, the parts are guaranteed not to enter shutdown. If the inputs are in this state for at least 300ns, the parts are guaranteed to have entered shutdown. See *Low-Power Shutdown Mode* section.


Figure 1. MAX3488E/MAX3490E Pin Configuration and Typical Operating Circuit

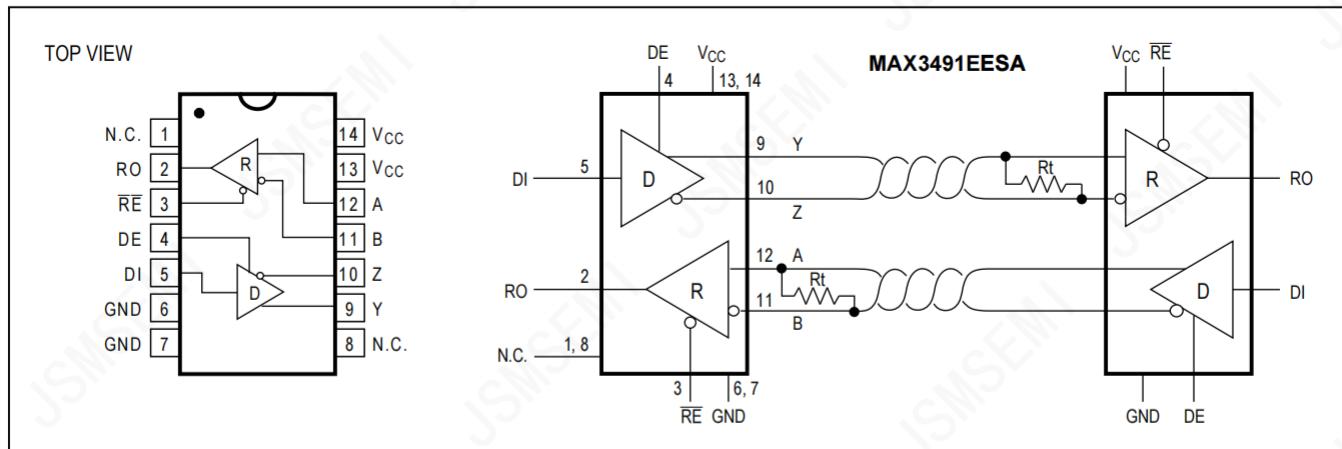


Figure 2. MAX3491E Pin Configuration and Typical Operating Circuit

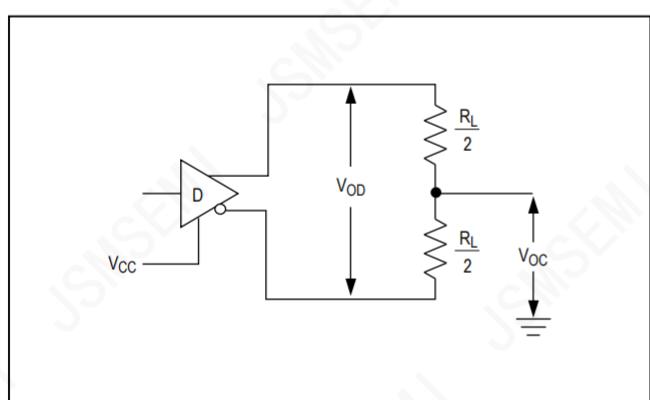


Figure 3. Driver VOD and VOC

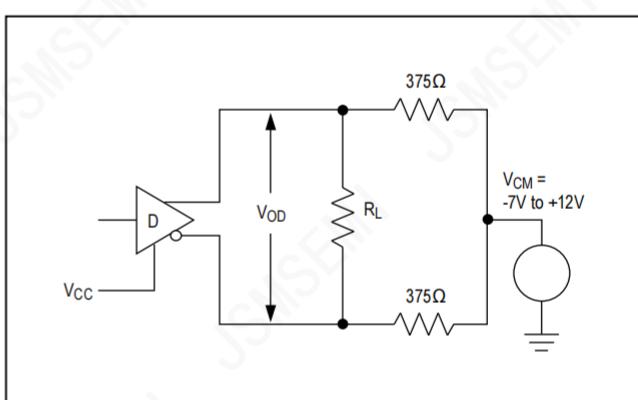


Figure 4. Driver VOD with Varying Common-Mode Voltage

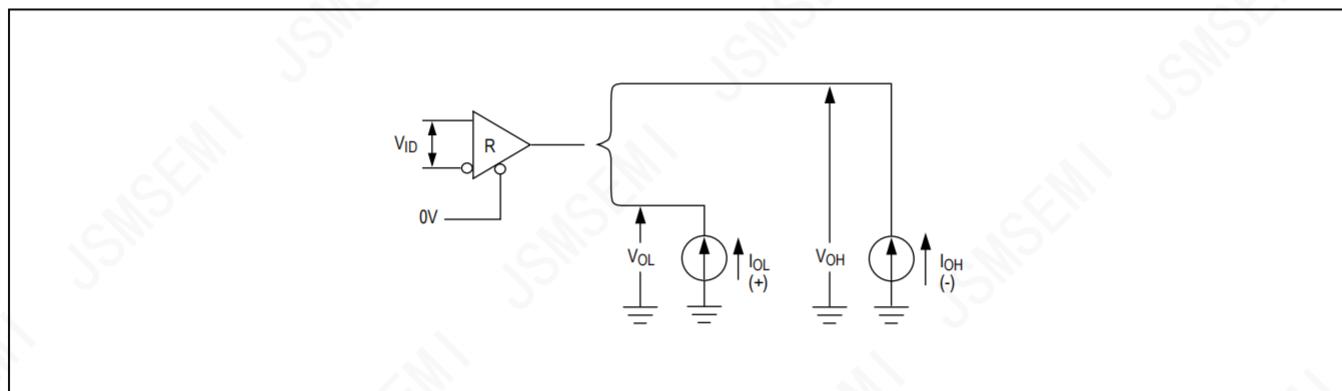


Figure 5. Receiver VOH and VOL

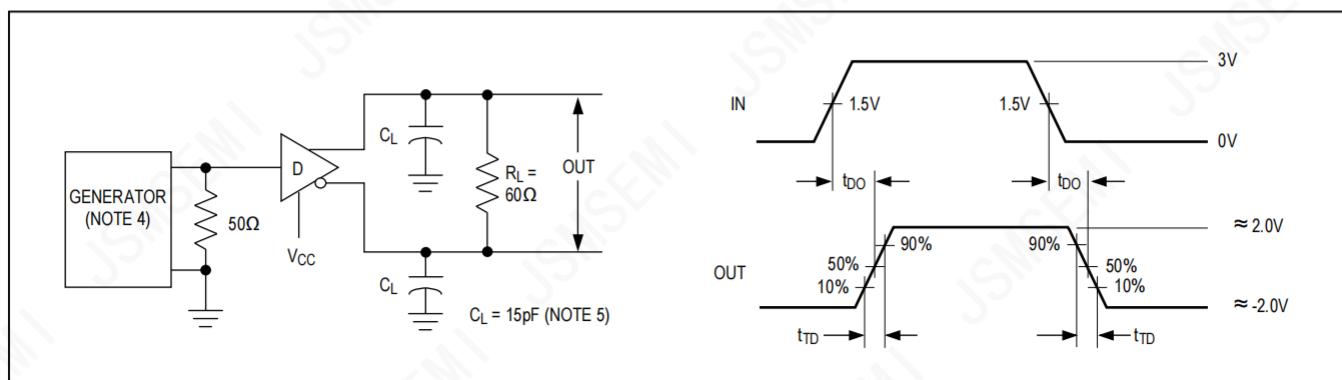


Figure 6. Driver Differential Output Delay and Transition Times

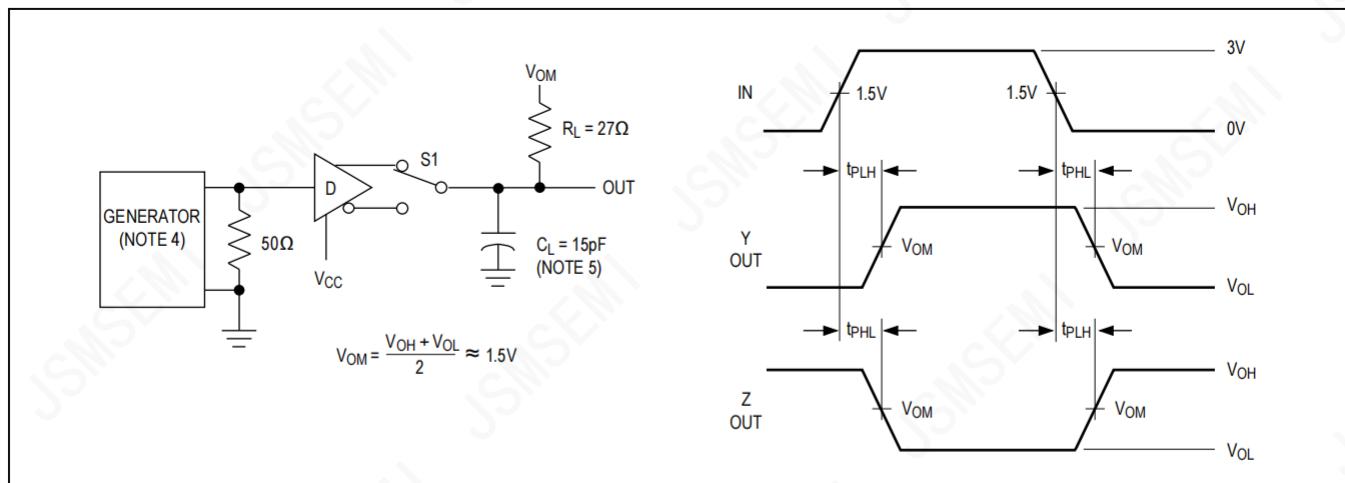


Figure 7. Driver Propagation Times

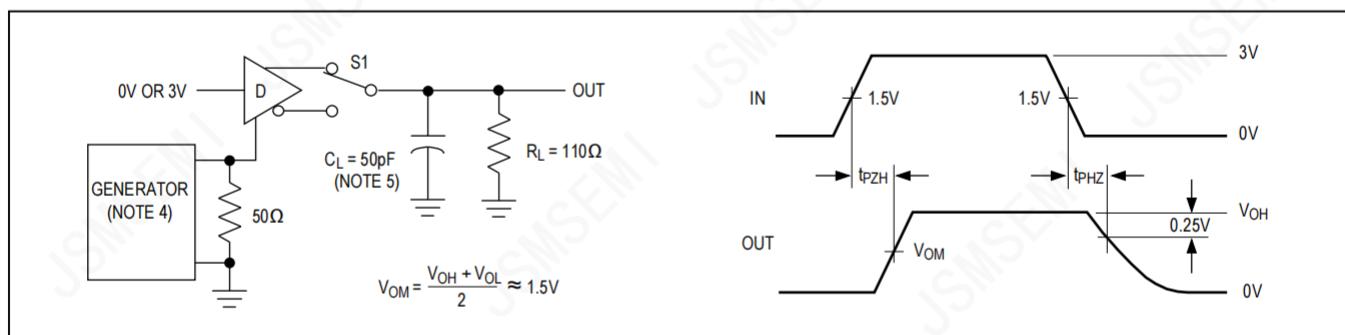


Figure 8. Driver Enable and Disable Times (tPZH, tPSH, tPHZ)

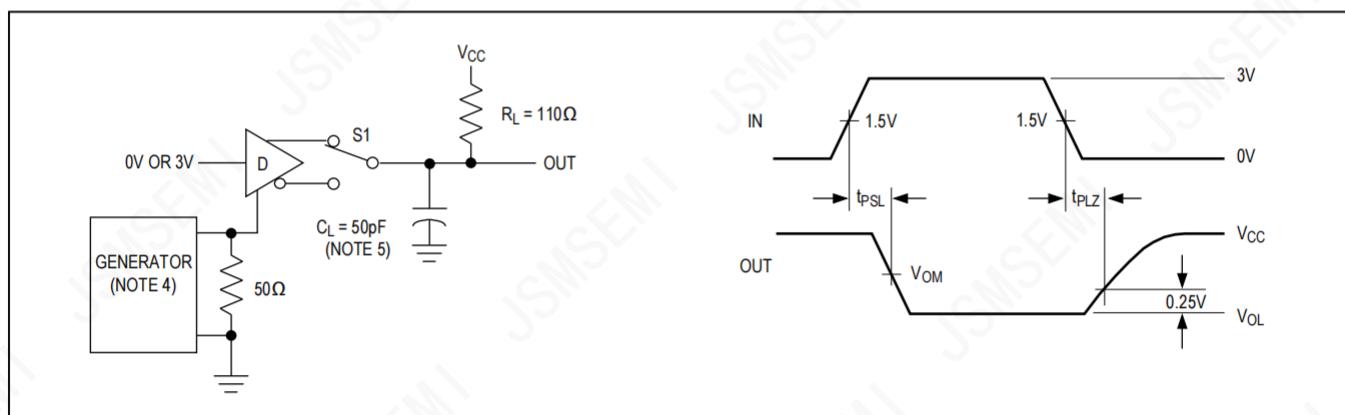


Figure 9. Driver Enable and Disable Times (tPZL, tPSL, tPLZ)

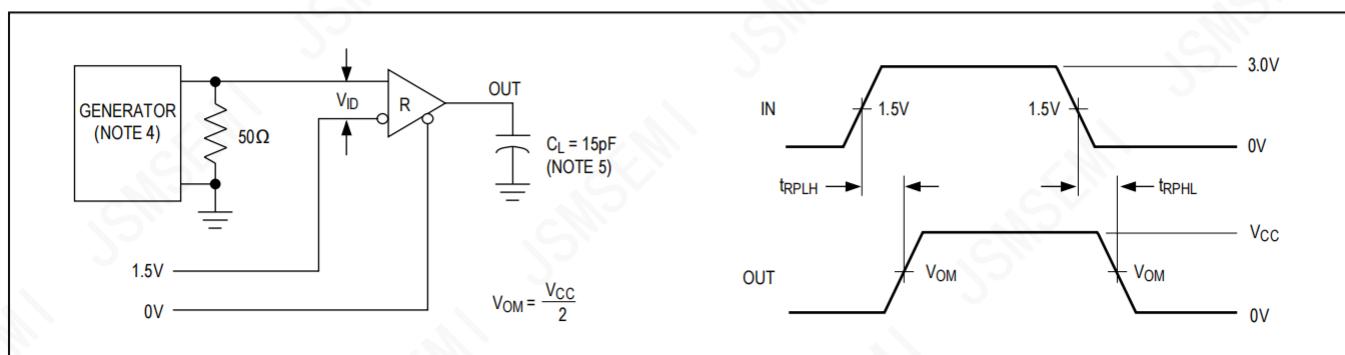


Figure 10. Receiver Propagation Delay

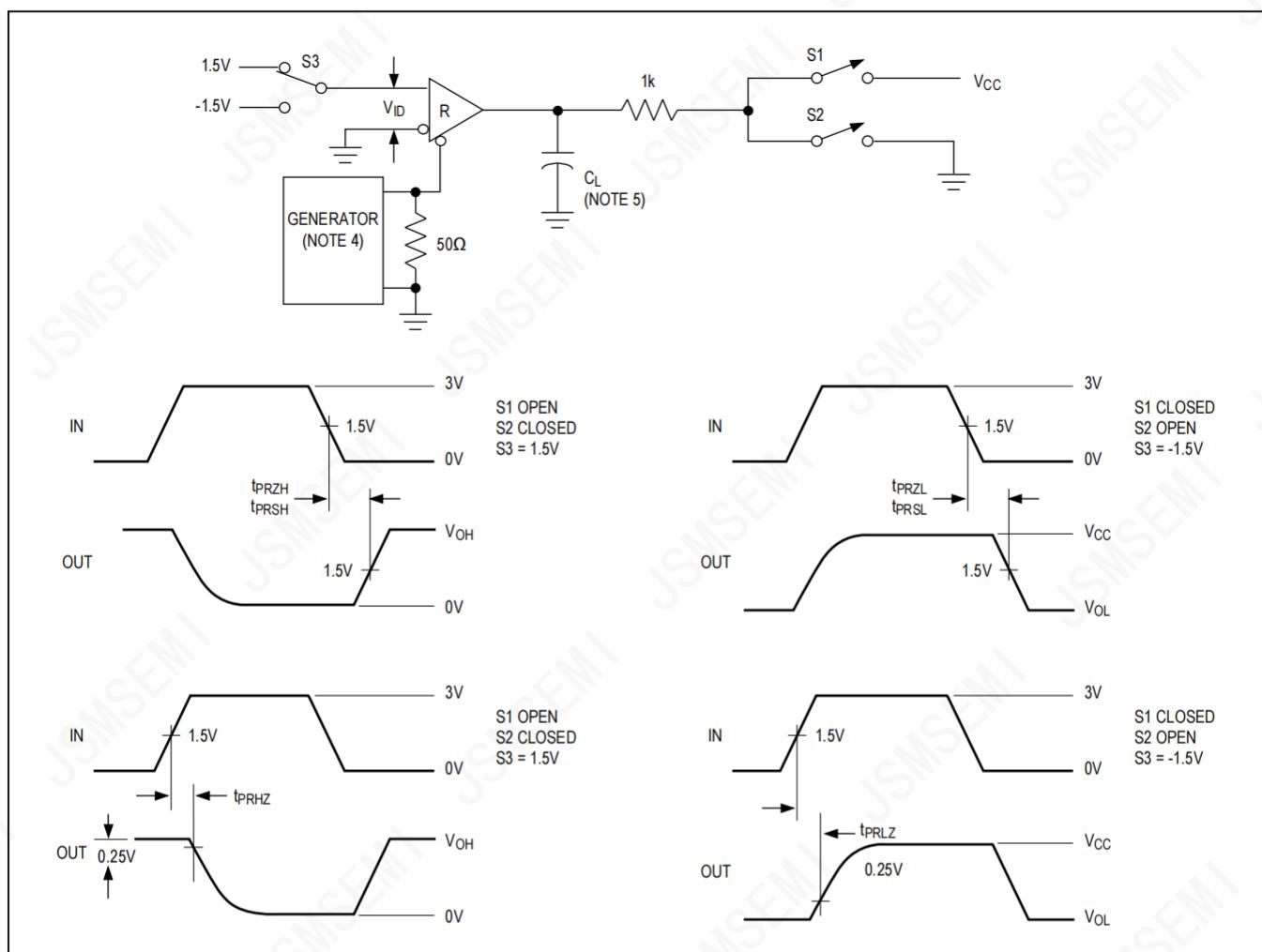


Figure 11. Receiver Enable and Disable Times

**Note 4:** The input pulse is supplied by a generator with the following characteristics:  $f = 250\text{kHz}$ , 50% duty cycle,  $t_r \leq 6.0\text{ns}$ ,  $Z_O = 50\Omega$ .

**Note 5:**  $C_L$  includes probe and stray capacitance.

## Function Tables

### Devices with Receiver/Driver Enable (MAX3491E)

Table 1. Transmitting

INPUTS			OUTPUTS		MODE
$\overline{RE}$	DE	DI	B*	A*	
X	1	1	0	1	Normal
X	1	0	1	0	Normal
0	0	X	High-Z	High-Z	Normal
1	0	X	High-Z	High-Z	Shutdown

\* B and A outputs are Z and Y, respectively, for full-duplex part (MAX3491E).

X = Don't care; High-Z = High impedance

Table 2. Receiving

INPUTS			OUTPUTS		MODE
$\overline{RE}$	DE	A, B	RO		
0	0*	$\geq +0.2V$	1		Normal
0	0*	$\leq -0.2V$	0		Normal
0	0*	Inputs Open	1		Normal
1	0	X	High-Z		Shutdown

\* DE is a "don't care" (x) for the full-duplex part (MAX3491E).

X = Don't care; High-Z = High impedance

### Devices without Receiver/Driver Enable (MAX3488E/MAX3490E)

Table 3. Transmitting

INPUT	OUTPUTS	
DI	Z	Y
1	0	1
0	1	0

Table 4. Receiving

INPUTS	OUTPUT
A, B	RO
$\geq +0.2V$	1
$\leq -0.2V$	0
Inputs Open	1

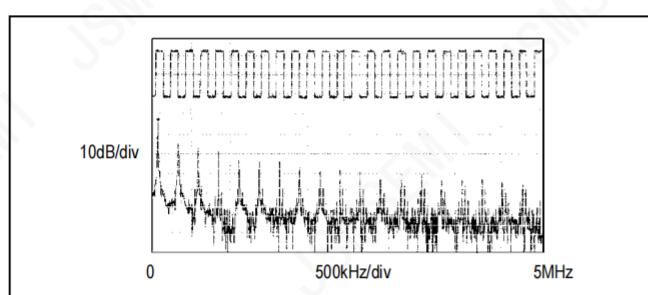


Figure 12. Driver Output Waveform and FFT Plot of MAX3490E/MAX3491E Transmitting a 125kHz Signal

## Applications Information

The MAX3488E/MAX3490E/MAX3491E are low-power transceivers for RS-485 and RS-422 communications.

The MAX3488E can transmit and receive at data rates up to 1Mbps, the MAX3490E/MAX3491E at up to 12Mbps. The MAX3488E/MAX3490E/MAX3491E are full-duplex transceivers. Driver Enable (DE) and Receiver Enable (RE) pins are included on the MAX3491E. When disabled, the driver and receiver outputs are high impedance.

### Reduced EMI and Reflections (MAX3488E)

The MAX3488E are slew-rate limited, minimizing EMI and reducing reflections caused by improperly terminated cables. Figure 13 shows the driver output waveform of a MAX3490E/MAX3491E transmitting a 125kHz signal, as well as the Fourier analysis of that waveform. High-frequency harmonics with large amplitudes are evident. Figure 14 shows the same information, but for the slew-rate-limited MAX3488E transmitting the same signal. The high-frequency harmonics have much lower amplitudes, and the potential for EMI is significantly reduced.

### Low-Power Shutdown Mode (MAX3491E)

A low-power shutdown mode is initiated by bringing both  $\overline{RE}$  high and DE low. The devices will not shut down unless both the driver and receiver are disabled (high impedance). In shutdown, the devices typically draw only 1.5uA of supply current.

For these devices, the  $t_{PSH}$  and  $t_{PSL}$  enable times assume the part was in the low-power shutdown mode; the  $t_{PZH}$  and  $t_{PZL}$  enable times assume the receiver or driver was disabled, but the part was not shut down.

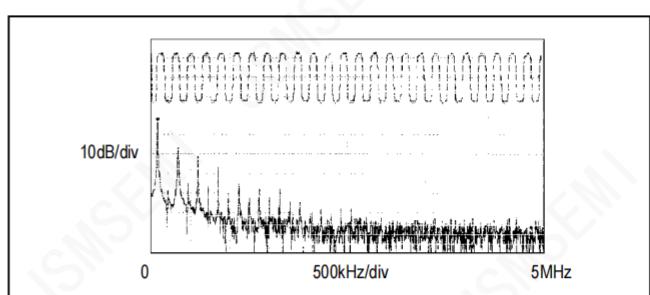


Figure 13. Driver Output Waveform and FFT Plot of MAX3488E Transmitting a 125kHz Signal

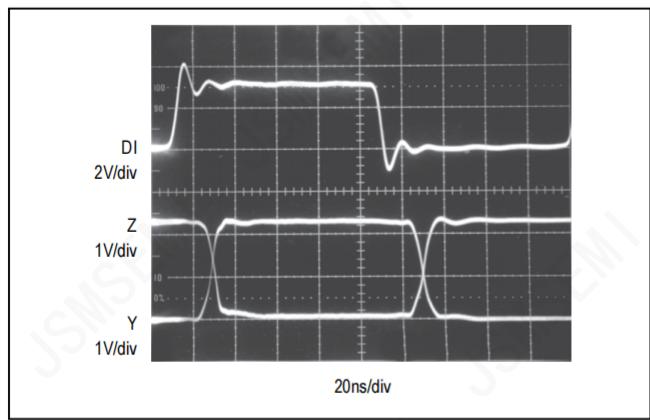


Figure 14. MAX3490E/MAX3491E Driver Propagation Delay

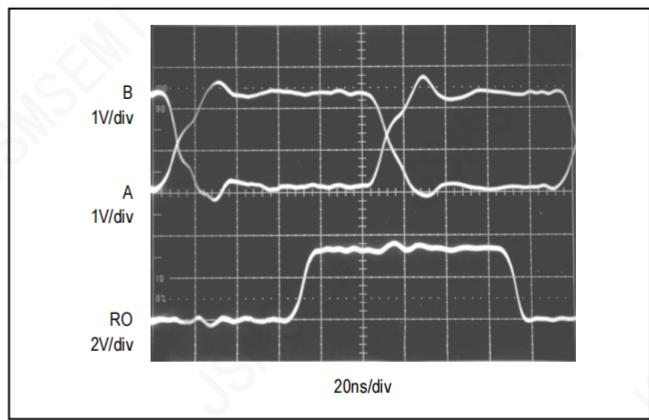
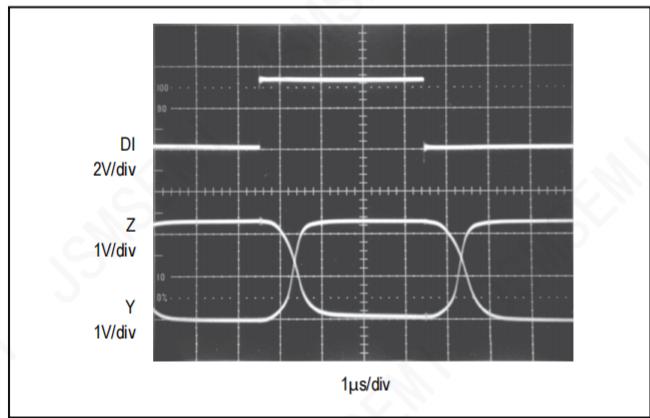

 Figure 15. MAX3490E/MAX3491E Receiver Propagation Delay  
 Driven by External RS-485 Device


Figure 16. MAX3488E Driver Propagation Delay

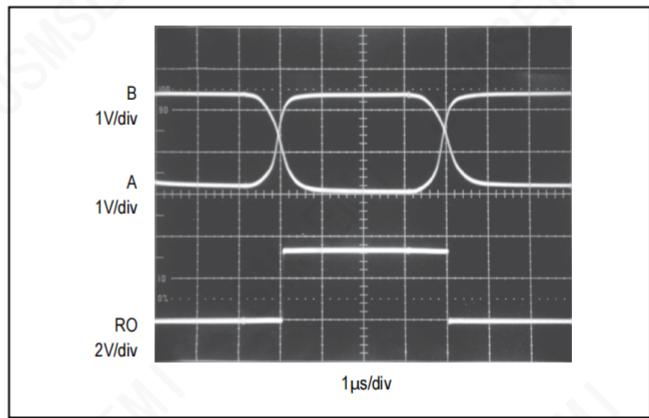
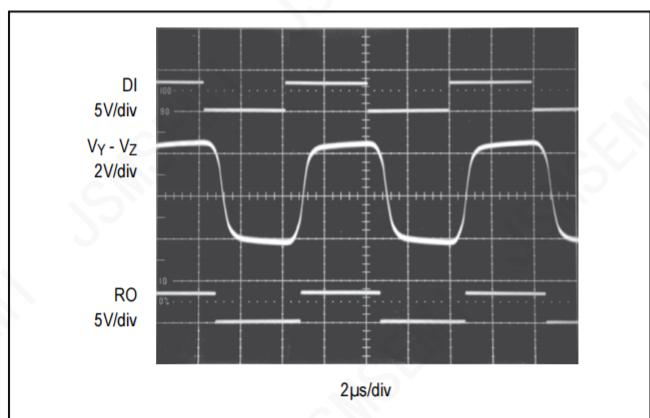
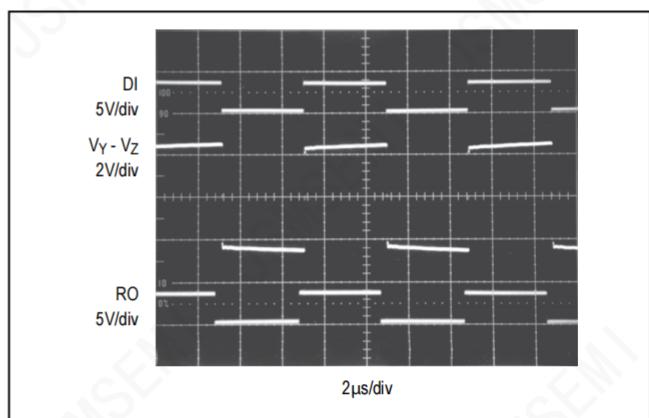


Figure 17. MAX3488E Receiver Propagation Delay


 Figure 18. MAX3488E System Differential Voltage at 125kHz  
 Driving 4000 Feet of Cable

 Figure 19. MAX3490E/MAX3491E System Differential Voltage at 125kHz  
 Driving 4000 Feet of Cable

## Driver Output Protection

Excessive output current and power dissipation caused by faults or by bus contention are prevented by two mechanisms. A foldback current limit on the output stage provides immediate protection against short circuits over the whole common-mode voltage range (see *Typical Operating Characteristics*). In addition, a thermal shutdown circuit forces the driver outputs into a high-impedance state if the die temperature rises excessively.

## Propagation Delay

Figures 14–17 show the typical propagation delays. Skew time is simply the difference between the low-to-high and high-to-low propagation delay. Small driver/receiver skew times help maintain a symmetrical mark-space ratio (50% duty cycle).

The receiver skew time,  $|t_{PRLH} - t_{PRHL}|$ , is under 10ns 20ns for the MAX3488E). The driver skew times are 8ns for the MAX3490E/MAX3491E.

## Line Length vs. Data Rate

The RS-485/RS-422 standard covers line lengths up to 4000 feet. For line lengths greater than 4000 feet, see Figure 20 for an example of a line repeater.

Figures 18 and 19 show the system differential voltage for parts driving 4000 feet of 26AWG twisted-pair wire at 125kHz into 120Ω loads.

For faster data rate transmission, please consult the factory.

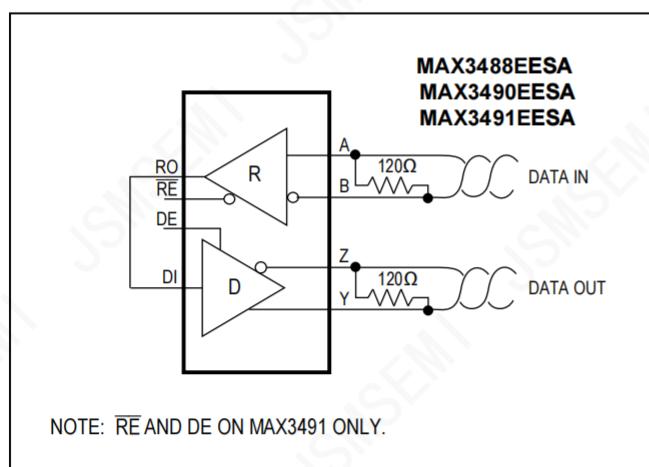


Figure 20. Line Repeater for MAX3488E/MAX3490E/MAX3491E

## ±15kV ESD Protection

ESD-protection structures are incorporated on all pins to protect against electrostatic discharges encountered during handling and assembly. The driver outputs and receiver inputs of the MAX3488E family of devices have extra protection against static electricity. Jsmsemi's engineers have developed state-of-the-art structures to protect these pins against ESD of ±15kV without damage. The ESD structures withstand high ESD in all states: normal operation, shutdown, and powered down. After an ESD event, Jsmsemi's E versions keep working without latchup or damage.

ESD protection can be tested in various ways; the transmitter outputs and receiver inputs of this product family are characterized for protection to the following limits:

- 1) ±15kV using the Human Body Model
- 2) ±8kV using the Contact-Discharge method specified in IEC 1000-4-2
- 3) ±15kV using IEC 1000-4-2's Air-Gap method.

## ESD Test Conditions

ESD performance depends on a variety of conditions. Contact us for a reliability report that documents test setup, test methodology, and test results.

## Human Body Model

Figure 21a shows the Human Body Model and Figure 21b shows the current waveform it generates when discharged into a low impedance. This model consists of a 100pF capacitor charged to the ESD voltage of interest, which is then discharged into the test device through a 1.5kΩ resistor.

## IEC 1000-4-2

The IEC 1000-4-2 standard covers ESD testing and performance of finished equipment; it does not specifically refer to integrated circuits. The MAX3488E family of devices helps you design equipment that meets Level 4 (the highest level) of IEC 1000-4-2, without the need for additional ESD-protection components.

The major difference between tests done using the Human Body Model and IEC 1000-4-2 is higher peak current in IEC 1000-4-2, because series resistance is lower in the IEC 1000-4-2 model. Hence, the ESD withstand voltage measured to IEC 1000-4-2 is generally lower than that measured using the Human Body Model. Figure 22a shows the IEC 1000-4-2 model, and Figure 22b shows the current waveform for the ±8kV IEC 1000-4-2, Level 4 ESD contact-discharge test.

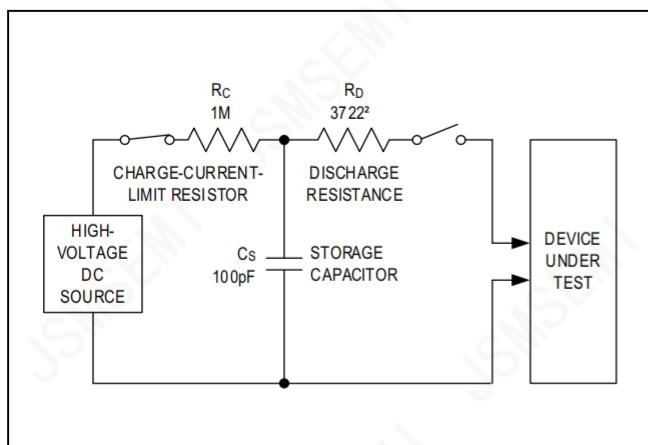


Figure 21a. Human Body ESD Test Model

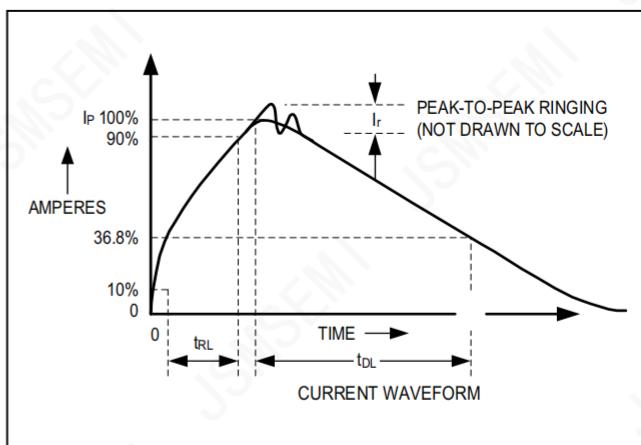


Figure 21b. Human Body Current Waveform

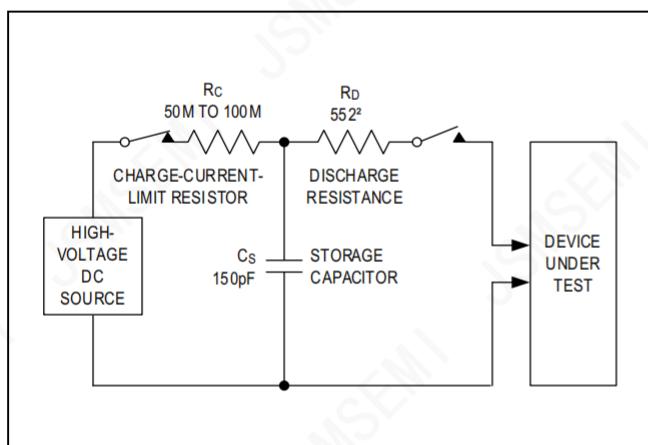


Figure 22a. IEC 1000-4-2 ESD Test Model

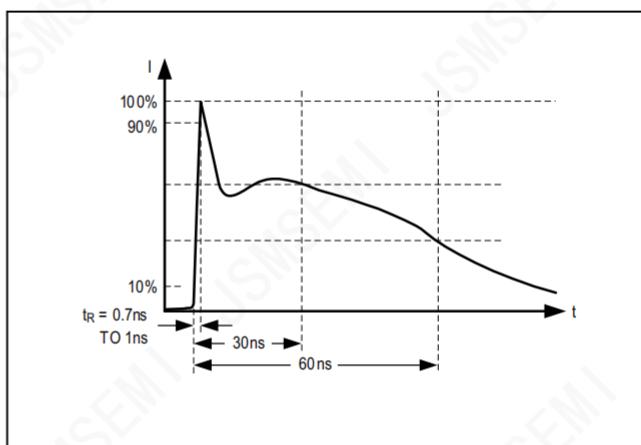


Figure 22b. IEC 1000-4-2 ESD Generator Current Waveform

The air-gap test involves approaching the device with a charged probe. The contact-discharge method connects the probe to the device before the probe is energized.

#### Machine Model

The Machine Model for ESD tests all pins using a 200pF storage capacitor and zero discharge resistance. Its objective is to emulate the stress caused when I/O pins are contacted by handling equipment during test and assembly. Of course, all pins require this protection, not just RS-485 inputs and outputs.

#### Typical Applications

The MAX3488E/MAX3490E/MAX3491E transceivers are designed for bidirectional data communications on multipoint bus transmission lines. Figures 23 show typical network applications circuits. These parts can also be used as line repeaters, with cable lengths longer than 4000 feet, as shown in Figure 20.

To minimize reflections, the line should be terminated at both ends in its characteristic impedance, and stub lengths off the main line should be kept as short as possible. The slew-rate-limited MAX3488E are more tolerant of imperfect termination.

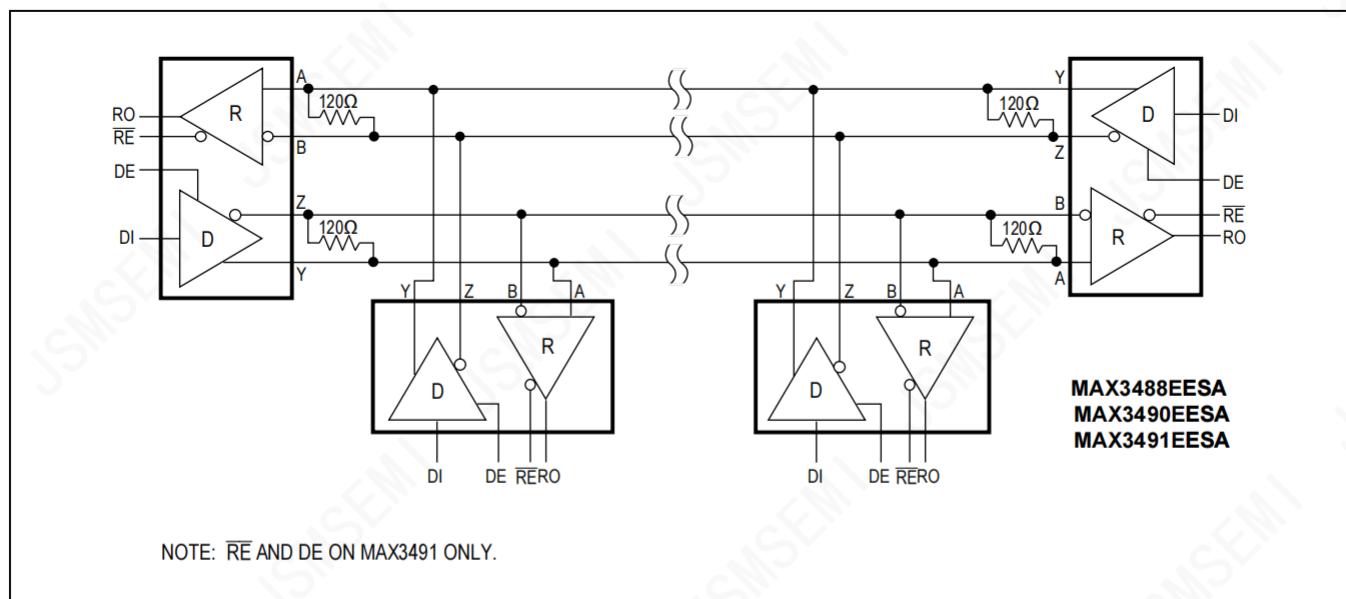
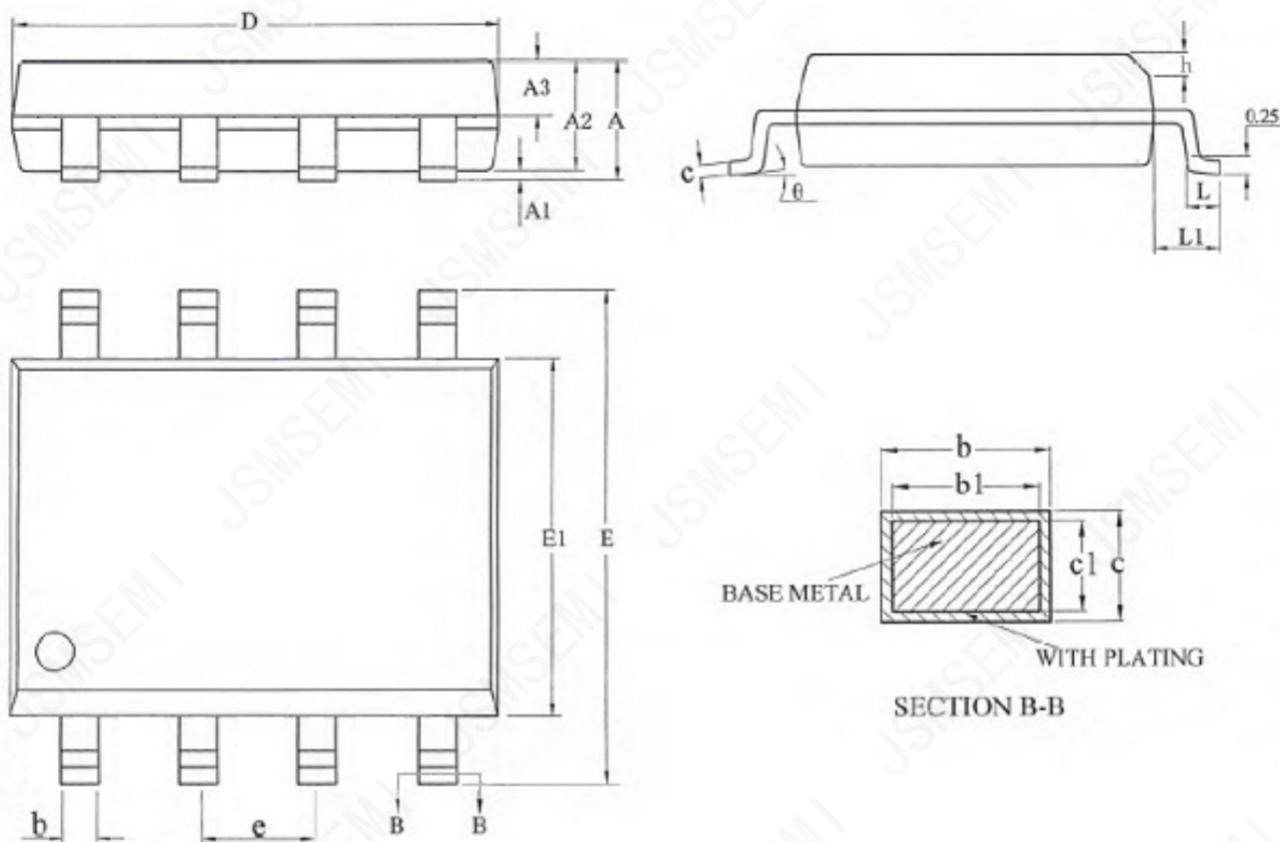
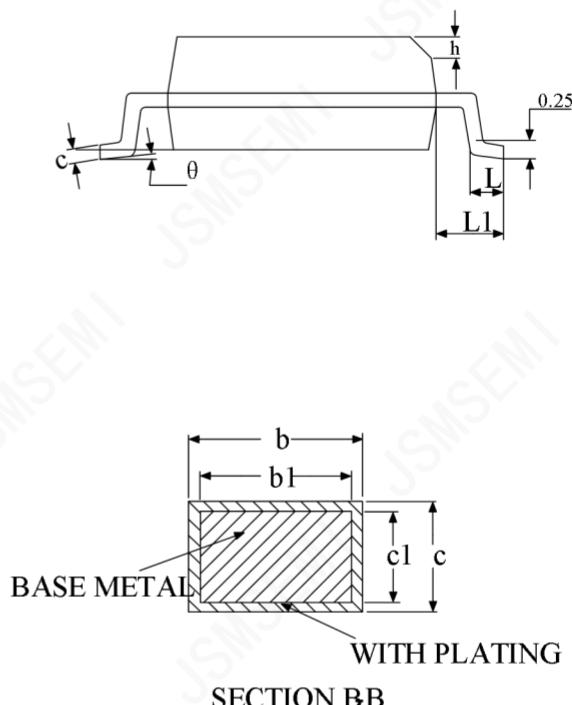
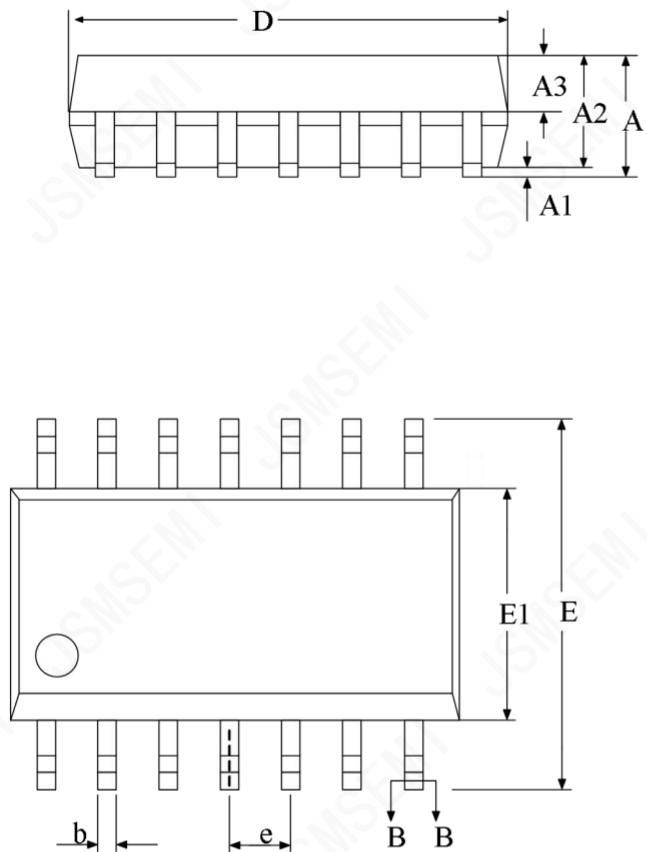


Figure 23. MAX3488E/MAX3490E/MAX3491E Full-Duplex RS-485 Network

**SOP8 Package Outlines**

**SOIC-8 Package Dimensions**

Size Symbol	MIN(mm)	TYP(mm)	MAX(mm)	Size Symbol	MIN(mm)	TYP(mm)	MAX(mm)
A	-	-	1.75	D	4.70	4.90	5.10
A1	0.10	-	0.225	E	5.80	6.00	6.20
A2	1.30	1.40	1.50	E1	3.70	3.90	4.10
A3	0.60	0.65	0.70	e	1.27BSC		
b	0.39	-	0.48	h	0.25	-	0.50
b1	0.38	0.41	0.43	L	0.50		
c	0.21	-	0.26	L1	1.05BSC	-	
c1	0.19	0.20	0.21	θ	0	-	8°

**SOP14 Package Outlines**

**SOP14 Package Dimensions**

Size Symbol	MIN(mm)	TYP(mm)	MAX(mm)	Size Symbol	MIN(mm)	TYP(mm)	MAX(mm)
A	-	-	1.75	D	8.56	8.61	8.74
A1	0.10	-	0.225	E	5.80	6.00	6.20
A2	1.30	1.40	1.50	E1	3.70	3.90	4.10
A3	0.60	0.65	0.70	e		1.27BSC	
b	0.39	-	0.48	h	0.25	-	0.50
b1	0.38	0.41	0.43	L	0.41	-	0.89
c	0.21	-	0.26	L1	1.05BSC		
c1	0.19	0.20	0.21	theta	0	-	8°

## Revision History

Rev.	Change	Date
V1.0	Initial version	2/23/2023

## Important Notice

JSMSEMI Semiconductor (JSMSEMI) PRODUCTS ARE NEITHER DESIGNED NOR INTENDED FOR USE IN MILITARY AND/OR AEROSPACE, AUTOMOTIVE OR MEDICAL DEVICES OR SYSTEMS UNLESS THE SPECIFIC JSMSEMI PRODUCTS ARE SPECIFICALLY DESIGNATED BY JSMSEMI FOR SUCH USE. BUYERS ACKNOWLEDGE AND AGREE THAT ANY SUCH USE OF JSMSEMI PRODUCTS WHICH JSMSEMI HAS NOT DESIGNATED FOR USE IN MILITARY AND/OR AEROSPACE, AUTOMOTIVE OR MEDICAL DEVICES OR SYSTEMS IS SOLELY AT THE BUYER'S RISK.

JSMSEMI assumes no liability for application assistance or customer product design. Customers are responsible for their products and applications using JSMSEMI products.

Resale of JSMSEMI products or services with statements different from or beyond the parameters stated by JSMSEMI for that product or service voids all express and any implied warranties for the associated JSMSEMI product or service. JSMSEMI is not responsible or liable for any such statements.

JSMSEMI All Rights Reserved. Information and data in this document are owned by JSMSEMI wholly and may not be edited, reproduced, or redistributed in any way without the express written consent from JSMSEMI.

Any and all information described or contained herein are subject to change without notice due to product/technology improvement, etc. When designing equipment, refer to the "Delivery Specification" for the JSMSEMI product that you intend to use.

For additional information please contact [Kevin@jsmsemi.com](mailto:Kevin@jsmsemi.com) or visit [www.jsmsemi.com](http://www.jsmsemi.com)