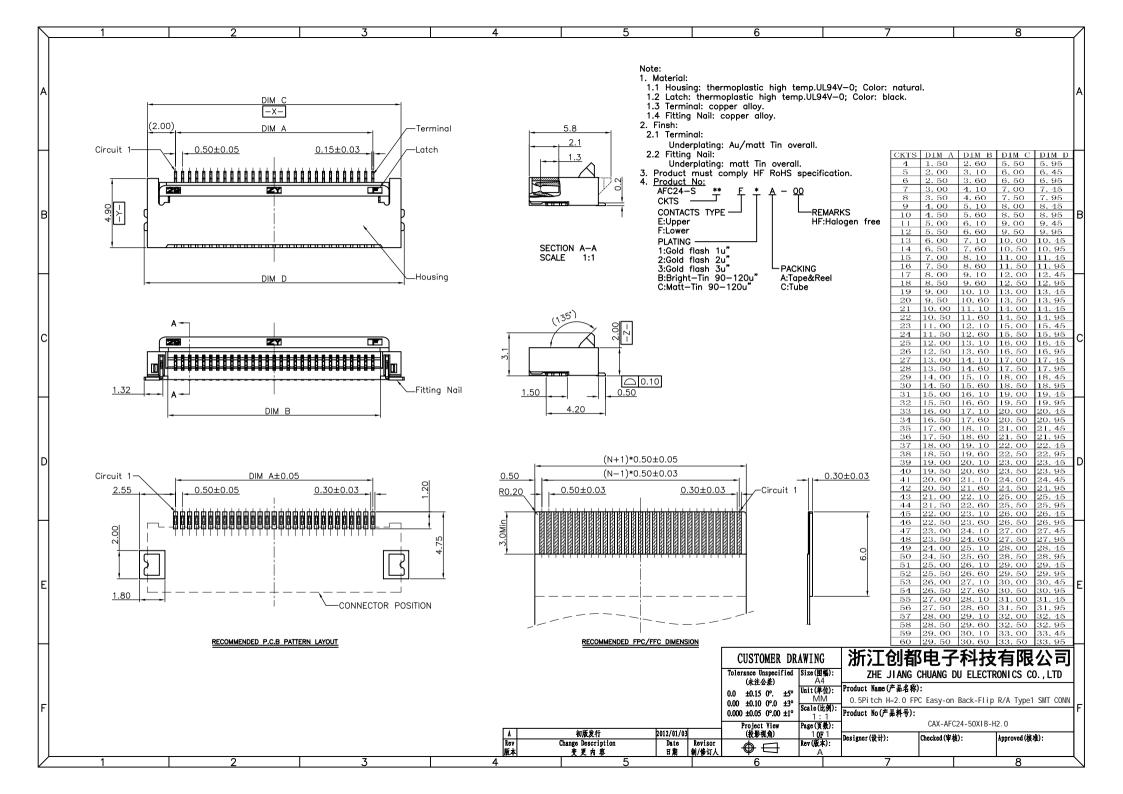
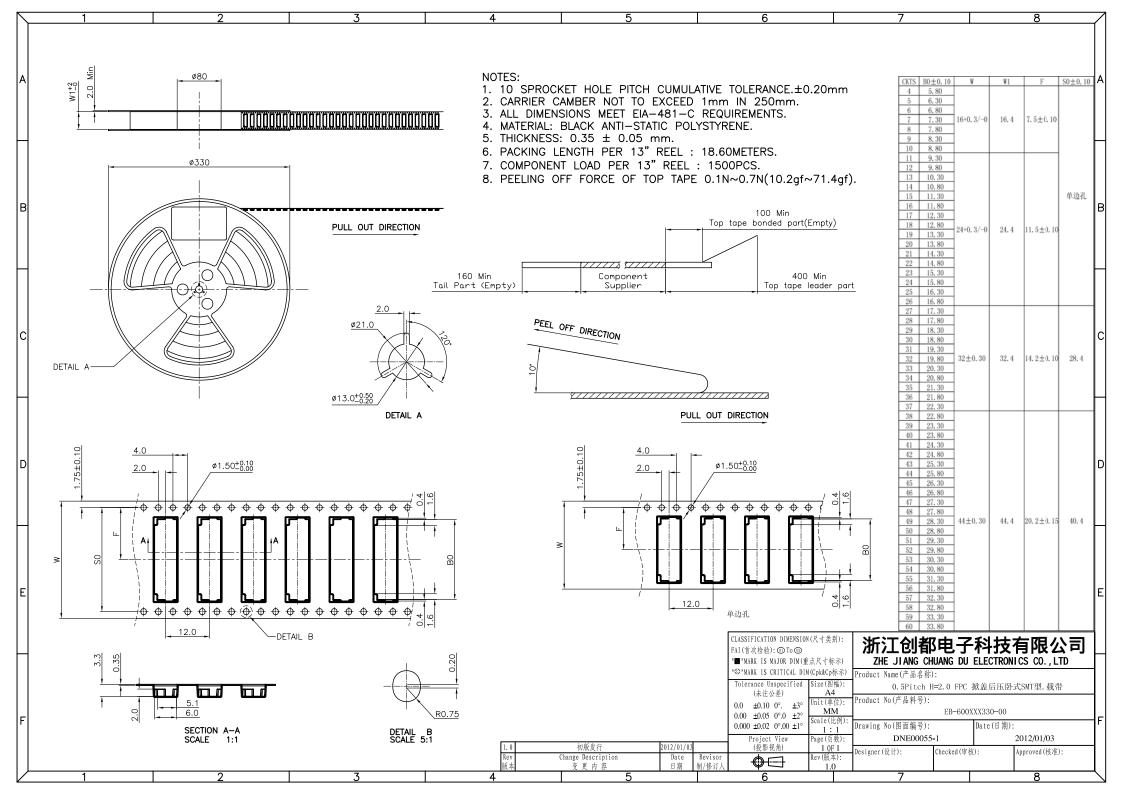
ZHE JIANG CHUANG DU ELECTRONICS CO., LTD

## **APPROVAL SHEET**

CUSTOMER:	
CUSTOMER P/	N:
PART NAME:	0.5mmPitch H=2.0mm SMT 后压式
PART NO.:	CAX-AFC24-50XIB-H2.0

MAN	CUSTOMER		
SALES REP.	R&D DEPT.	QA DEPT	SIGNATURE
DAET:	DAET:	DAET:	DAET:





## ZHE JIANG CHUANG DU ELECTRONICS CO., LTD

REV. A

# 产品规格书 PRODUCT SPECIFICATION

## 【1】适用范围 SCOPE

本规格书适用于 0.5mm Pitch H=2.0 FPC 掀盖后压卧式 SMT 型连结器系列. This specification covers the 0.5mm Pitch H=2.0 FPC Easy-on Back-flip R/A SMT type connectors series.

## 【2】外观尺寸 CONNECTOR DIMENSIONS

请参照图面

See attached drawings.

## 【3】材质 MATERIAL

绝缘胶体 Housing: LCP

颜色 Color:白色 White

耐燃等级(UL94V-0)Flammability Rating(UL94V-0).

后盖 Actuator: LCP

颜色 Color:黑色 Black

耐燃等级(UL94V-0)Flammability Rating(UL94V-0).

端子 Terminal: 磷青铜 Phosphor Bronze. 焊片 Fitting Nail: 磷青铜 Phosphor Bronze.

## 【4】建议 P. C. B LAYOUT 图 ACCOMMODATED P. C. B LAYOUT

请参照图面

See attached drawings.

## 【5】等级 RATING

,,,,,,	
项 目	规格
ITEM	SPECIFICATIONS
最大容许电压 Operating Voltage(Max.)	50V AC
最大容许电流 Current Rating(Max.)	0.5A DC
使用温度范围 Operating Temperature range	-55°C∼+85°C
使用湿度范围 Operating humidity range	相对湿度90%以下 Relative humidity 90% max.
保存温度范围 Storage temperature range	-10°C ∼ +50°C
保存湿度范围 Storage humidity range	相对湿度90%以下 Relative humidity 90% max.

<sup>\*:</sup>包含电流通过所产生的上升温度 Including terminal temperature rise.

## ZHE JIANG CHUANG DU ELECTRONICS CO., LTD

## 【6】性能 PERFORMANCE

## 6.1 电气特性 ELECTRICAL PERFORMANCE

项目	测试条件	规格
ITEM	TEST CONDITION	REQUIRMENT
接触阻抗 Contact Resistance	将样品与适合之FPC连接,测试电 压20mV,限电流10mA下进行阻抗 测试。(EIA-364-23) Mate applicable FPC and measure by dry circuit, 20mV Max, 10mA. (EIA-364-23)	40 mΩ最大. 40 mΩ Max.
将样品与适合之FPC连接,提供相邻端子间测试电压500V DC进行		500 MΩ最小. 500 MΩ Min.
耐电压 Dielectric Strength	将样品与适合之FPC连接,相邻端 子间需可承受250V AC(rms) 1分 钟。(EIA-364-20) Mate applicable FPC, apply 250V AC(rms) for1 minute between adjacent terminal or ground.(EIA-364-20)	目视外观无任何损坏异状 No Breakdown

## 6.2 机械特性 MECHANICAL PERFORMANCE

	O. 2 A RAM LA III INDOMENTATION I DATE OF COMMUNICATION OF THE COMMUNICA				
项目	测试条件	规格			
ITEM	TEST CONDITION	REQUIRMENT			
FPC保持力 FPC Retention Force	将盖子盖上,与FPC连接,以操作 速度每分钟位移25±3mm进行FPC 保持力测试。 Insert the actuator, pull the FPC at a rate of 25±3mm per minute.	Pos.x 0.30N最小 Pos.x 0.30N Min.			
端子保持力 Terminal Retention Force	端子与Housing组装后,以操作速度每分钟位移25±3mm将端子拔出Housing,进行端子保持力测试。Apply axial pull out force at the rate of 25±3 mm/minute on the terminal assembled in the housing.	3N最小. 3N Min.			

REV. A

## ZHE JIANG CHUANG DU ELECTRONICS CO., LTD

REV. A 项目 测试条件 规格 TEST CONDITION REQUIRMENT ITEM 焊片与Housing组装后,以操作速 度每分钟位移25±3mm将焊片拔出 焊片保持力 Housing, 进行焊片保持力测试。 1.0N最小. Fitting Nail Retention Apply axial pull out force at the rate 1.0N Min Force of 25±3 mm/minute on the Fitting Nail assembled in the housing.

## 6.3 环境特性及其它性能 ENVIRONMENTAL PERFORMANCE AND OTHERS

6.3 环境特性及其它性能 ENVIRONMENTAL PERFORMANCE AND OTHERS				
项目	测试条件	规格		
ITEM	TEST CONDITION	REQUIRMENT		
耐久性 Durability	将盖子与FPC反复连接,以每分钟 小于10 cycles连续操作20次。 Insert and withdraw actuator up to 20 cycles at the speed rate of less than 10 cycles/minute.	接触阻抗 Contact Resistance	60mΩ最大. 60mΩ Max.	
温度上升 Temperature Rise	量测通过FPC最大容许电流时,样品接触点之温升 (EIA-364-70 METHOD 2) Mate applicable FPC and measure the temperature rise of contact when the maximum AC rated current is passed.	温升 Temperature rise	30°C最大. 30°C Max.	
	1分钟内,持续2小时,方向在X,Y,Z 轴做测试。(EIA-364-28 Condition I) Mate connectors and subject to the following vibration conditions, for period of 2 hours in each of 3	外观 Appearance	目视外观无任 何损坏异状 NoDamage	
		接触阻抗 Contact Resistance	60mΩ最大. 60mΩ Max.	
	1.5mm P-P Frequency: $10 \sim 55 \sim 10$ Hz in 1 minute. Duration: 2 hours in each of X,Y,Z axes. (EIA-364-28 Condition I)		1μ sec最大 1μ sec Max.	

## ZHE JIANG CHUANG DU ELECTRONICS CO., LTD

REV. A

项目	测试条件	规》	格
ITEM	TEST CONDITION	REQUII	RMENT
	将样品与适合之FPC连接,通过DC 1 mA测试条件,连续测试3次。在X、Y、Z 3轴6个垂直方向施予重力加速度490m/s2 {50G} 冲击。		目视外观无任 何损坏异状 NoDamage
耐冲击性 Shock	(EIA-364-27, test condition A) Mate applicable FPC and subject to the following shock conditions. 3 times of shocks shall be applied for each 6 directions along 3 mutually	接触阻抗 Contact Resistance	60mΩ 最大. 60mΩ Max.
	perpendicular axes, passing DC 1 mA current during the test. (Total of 18 shocks) Peak value: 490m/s2 {50G}(EIA-364-27, test condition A)	瞬间断电 Discontinuity	1μ sec 最大 1μ sec Max.
7-1.44 kt.	直放于至温下1~2小时。 Mate applicable FPC and expose to 85±2°C for 96 hours. Upon	外观 Appearance	目视外观无任 何损坏异状 NoDamage
耐热性 Heat Resistance	completion of the exposure period, the test specimens shall be conditioned at ambient room conditions for 1 to 2 hours, after which the specified measurements shall be performed.	接触阻抗 Contact Resistance	60mΩ 最大. 60mΩ Max.
	将样品与适合之FPC连接,置于环境温度-40±2°C,测试时间96小时,再置放于室温下1~2小时。 Mate applicable FPC and expose to -40±2°C for 96 hours. Upon completion of the exposure period, the test specimens shall be conditioned at ambient room conditions for 1 to 2 hours, after which the specified measurements shall be performed.		目视外观无任 何损坏异状 NoDamage
			60mΩ 最大. 60mΩ Max.

## ZHE JIANG CHUANG DU ELECTRONICS CO., LTD

$\mathbf{R}$	FV	Δ

项目	测试条件	规	格	
ITEM	TEST CONDITION	REQUII		
	将样品与适合之FPC连接,置于环境温度60±2°C,相对湿度90~95%,测试时间96小时,再置放于室温	外观 Appearance	目视外观无任 何损坏异状 NoDamage	
耐湿性	下1 $\sim$ 2小时。 Mate applicable FPC and expose to $60 \pm 2$ °C, relative humidity 90 to	接触阻抗 Contact Resistance	60mΩ最大. 60mΩMax.	
Humidity	95% for 96 hours. Upon completion of the exposure period, the test specimens shall be conditioned at	耐电压 Dielectric Strength	需能符合耐电 压测试 No Breakdown	
	ambient room conditions for 1 to 2 hours, after which the specified measurements shall be performed.	绝缘阻抗 Insulation t Resistance	30 MΩ 最小. 30 MΩ Min	
	将样品与适合之FPC连接,承受5 cycles冷热冲击后置放于室温下1~2小时。1 cycle time如下 a) -55±3℃ 30分钟	外观 Appearance	目视外观无任 何损坏异状 NoDamage	
冷热冲击 Temperature Cycling	b) +85±3°C 30分钟 Mate applicable FPC and subject to the following conditions for 5 cycles. Upon completion of the exposure period, the test specimens shall be conditioned at ambient room conditions for 1 to 2 hours, after which the specified measurements shall be performed. 1 cycle a) -55±3°C 30minutes b) +85±3°C 30minutes	接触阻抗 Contact Resistance	60mΩ 最大. 60mΩ Max.	
	将样品与适合之FPC连接,使用 5±1%浓度盐水,测试温度35±2°C, 测试时间48±4小时,后于室温下使 用清水冲洗后再干燥。	外观 Appearance	目视外观无任 何损坏异状 NoDamage	
盐水喷雾 Salt Spray	Mate applicable FPC and expose to the following salt mist conditions. Upon completion of the exposure period, salt deposits shall be removed by a gentle wash or dip in running water, after which the specified measurements shall be performed. NaCl solution  Concentration $: 5 \pm 1\%$ Spray time $: 48 \pm 4$ hours  Ambient temperature $: 35 \pm 2^{\circ}$ C	接触阻抗 Contact Resistance	60mΩ 最大. 60mΩ Max.	

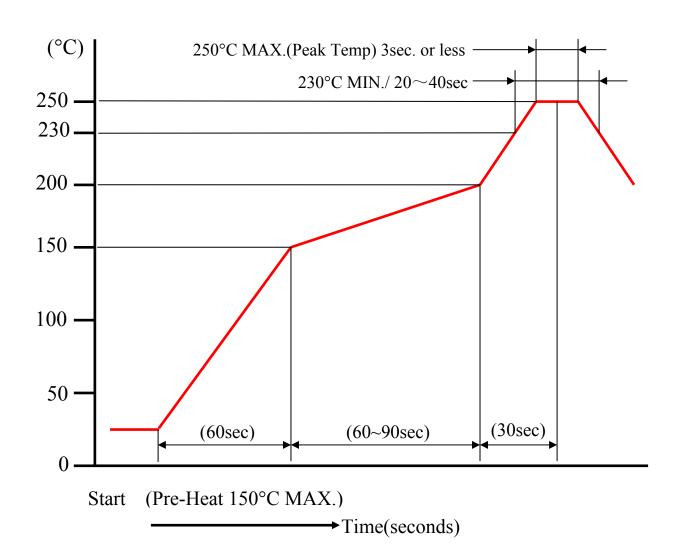
## ZHE JIANG CHUANG DU ELECTRONICS CO., LTD

REV. A

			REV.
项目	测试条件	规范	格
ITEM	TEST CONDITION	REQUII	RMENT
二氧化硫(气体)	将样品与适合之FPC连接,将其置放于50±5 ppm浓度二氧化硫气体中,测试温度40±2°C,测试时间24小时。 Mate applicable FPC and expose	外观 Appearance	目视外观无任 何损坏异状 NoDamage
SO2 Gas	them to the following SO2 gas atmosphere.  Temperature $40 \pm 2^{\circ}$ C  Gas Density $50 \pm 5$ ppm	接触阻抗 Contact Resistance	60mΩ 最大. 60mΩ Max.
氨(气体)	Solution.		目视外观无任 何损坏异状 NoDamage
NH3 Gas			60mΩ 最大. 60mΩ Max.
焊锡性 Solderability	into the motion solder (held at l		润湿面积75%以上,并不得有漏焊针孔现象 75% of immersed area must show no voids, pin holes.
焊锡耐热性 Resistance to Soldering Heat	使用红外线回焊时请参考第7 When reflowing Refer to paragraph 7. 使用烙铁手焊时须可符合下述焊锡 条件 Soldering iron method 0.2mm from terminal tip and fitting nail tip. Soldering time: 5 seconds Max. Solder temperature: 370~400°C	外观 Appearance	目视外观无任 何损坏异状 NoDamage

ZHE JIANG CHUANG DU ELECTRONICS CO., LTD

【7】红外线回焊温度曲线 INFRARED REFLOW CONDITION



温度条件TEMPERATURE CONDITION GRAPH (基板表面温度) (TEMPERATURE ON BOARD PATTERN SIDE)

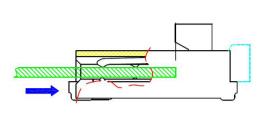
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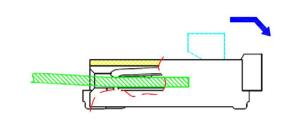
REV. A

# 后压式产品操作注意事项 Instruction upon usage of ZIF Back-flip Type

步骤1:当上盖呈打开状态时,将FPC插入连接器中。 Step 1:Insert the FPC with the actuator opened. 步骤2:FPC完全插入且没有移动,压上盖往下旋转至

Step 2:FPC is totally inserted and not moved. press the actuator and rotate down to make a reservation.

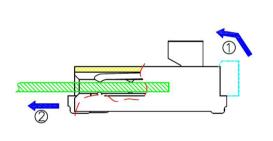


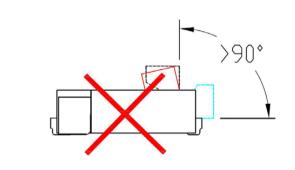


步骤3:FPC removal FPC退出. 掀起上盖,将PFC退出. Step 3:Lift the actuator, withdraw FPC.

警告:旋转的角度不可大于90度。

Warning: The whirling angle can't be greater than 90 degrees.

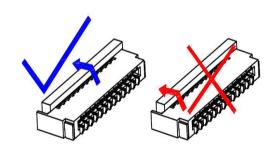


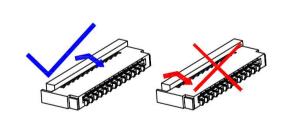


警告:施压的力量应该要平均且要压盖的中心部位. Warning: The strength of exerting pressure should be average and pushing actuator at the center .

警告: 掀盖要掀盖的中心部位。

Warning: To lift actruator at the center.





警告:PCB板平整度必须在0.1mm max Warning: The roughness of PCB board must be in 0.1mm max.





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Applicant 2

ZHE JIANG HEFEENG TECHNOLOGY.CO.LTD

Address

THESECONDINDUSTRIALZONE, DANXITOWN, YUE QING

CITY, ZHEJIAGNPROVINCE, CHINA

The following sample(s) and sample information was/were submitted and identified by/on the behalf of the client

Sample Name Rear cover
Color Black
Material LCP

Sample Received Date Mar. 2, 2016

Testing Period Mar. 2, 2016 to Mar. 5, 2016

Test Requested As specified by client, to test Lead (Pb), Cadmium (Cd), Mercury

(Hg), Hexavalent Chromium(Cr(VI)), Polybrominated

Biphenyl(PBBs), Polybrominated Diphenyl Ethers(PBDEs), Phthalates(DBP, BBP, DEHP, DIBP), Fluorine(F), Chlorine(Cl),

Bromine(Br), Iodine(I) in the submitted sample(s).

Test Method Please refer to the following page(s).

Test Result(s) Please refer to the following page(s).

\*

Conclusion

 Tested Sample
 According to directive
 Result

 Submitted Sample
 RoHS Directive 2011/65/EU with amendment (EU) 2015/863
 Pass

Pass means that the results shown on the report do not exceed the limits set by RoHS Directive 2011/65/EU with amendment (EU) 2015/863.

Approved by Danny Liu
Technical Manager

mational Group Co.,Ltd.

re lesting lr

Reviewed by

Emna Xiao

Date

Mar. 5, 2016

No. R221581256

Hongwei Industrial Zone, Bao'an 70 District, Shenzhen, Guangdong, China



**Report No.** SCL01I013358010

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## **Test Method**

Test Item(s)	Test Method	Measured Equipment(s)
Lead (Pb)	IEC 62321-5:2013 Ed.1.0	ICP-OES
Cadmium (Cd)	IEC 62321-5:2013 Ed.1.0	ICP-OES
Mercury (Hg)	IEC 62321-4:2013 Ed.1.0	ICP-OES
Hexavalent Chromium(Cr(VI))	IEC 62321:2008 Ed.1 Annex C	UV-Vis
Polybrominated Biphenyl(PBBs)	IEC 62321-6:2015	GC-MS
Polybrominated Diphenyl Ethers(PBDEs)	IEC 62321-6:2015	GC-MS
Phthalates(DBP, BBP, DEHP, DIBP)	Refer to EN 14372:2004(E)	GC-MS
Fluorine(F)	Refer to BS EN 14582:2007	IC
Chlorine(Cl)	Refer to BS EN 14582:2007	IC
Bromine(Br)	Refer to BS EN 14582:2007	IC
Iodine(I)	Refer to BS EN 14582:2007	IC





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## Test Result(s)

Tested Item(s)	Result	MDL	Limit
Lead (Pb)	N.D.	2 mg/kg	1000 mg/kg
Cadmium (Cd)	N.D.	2 mg/kg	100 mg/kg
Mercury (Hg)	N.D.	2 mg/kg	1000 mg/kg
Hexavalent Chromium (Cr(VI))	N.D.	2 mg/kg	1000 mg/kg

			200
Tested Item(s)	Result	MDL	Limit
Polybrominated Biphenyl(PBBs)		/	
Monobromobiphenyl	N.D.	5 mg/kg	
Dibromobiphenyl	N.D.	5 mg/kg	
Tribromobiphenyl	N.D.	5 mg/kg	
Tetrabromobiphenyl	N.D.	5 mg/kg	
Pentabromobiphenyl	N.D.	5 mg/kg	
Hexabromobiphenyl	N.D.	5 mg/kg	1000 mg/kg
Heptabromobiphenyl	N.D.	5 mg/kg	
Octabromobiphenyl	N.D.	5 mg/kg	
Nonabromobiphenyl	N.D.	5 mg/kg	
Decabromobiphenyl	N.D.	5 mg/kg	

Tested Item(s)	Result	MDL	Limit
Polybrominated Diphenyl Ethers(PBDEs)			
Monobromodiphenyl ether	N.D.	5 mg/kg	
Dibromodiphenyl ether	N.D.	5 mg/kg	
Tribromodiphenyl ether	N.D.	5 mg/kg	
Tetrabromodiphenyl ether	N.D.	5 mg/kg	
Pentabromodiphenyl ether	N.D.	5 mg/kg	
Hexabromodiphenyl ether	N.D.	5 mg/kg	1000 mg/kg
Heptabromodiphenyl ether	N.D.	5 mg/kg	
Octabromodiphenyl ether	N.D.	5 mg/kg	
Nonabromodiphenyl ether	N.D.	5 mg/kg	
Decabromodiphenyl ether	N.D.	5 mg/kg	













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cepore 1 to.			
Tested Item(s)	Result	MDL	Limit
Phthalates			
Dibutyl phthalate(DBP) CAS#:84-74-2	N.D.	50 mg/kg	1000 mg/kg
Butylbenzyl phthalate(BBP) CAS#:85-68-7	N.D.	50 mg/kg	1000 mg/kg
Di-2-ethylhexyl phthalate(DEHP) CAS#:117-81-7	N.D.	50 mg/kg	1000 mg/kg
Diisobutyl phthalate(DIBP) CAS#:84-69-5	N.D.	50 mg/kg	1000 mg/kg

Tested Item(s)	Result	MDL
Halogen(s)	C°S	(3)
Fluorine(F)	144 mg/kg	10 mg/kg
Chlorine(Cl)	N.D.	10 mg/kg
Bromine(Br)	143 mg/kg	10 mg/kg
Iodine(I)	N.D.	10 mg/kg

**Tested Sample/Part Description** 

Black plastic

Remark: The sample(s) had been dissolved totally tested for Lead, Cadmium, Mercury.

-MDL = Method Detection Limit

-N.D. = Not Detected (< MDL)

-mg/kg = ppm = parts per million



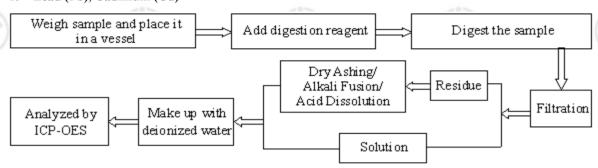


**Report No.** SCL01I013358010

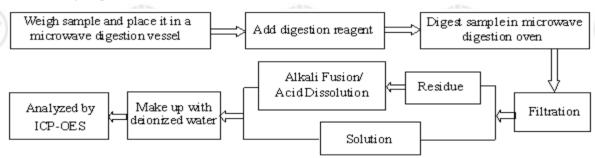
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### **Test Process**

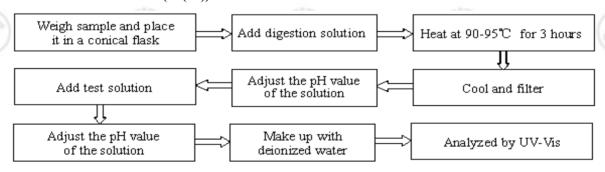
#### 1. Lead (Pb), Cadmium (Cd)



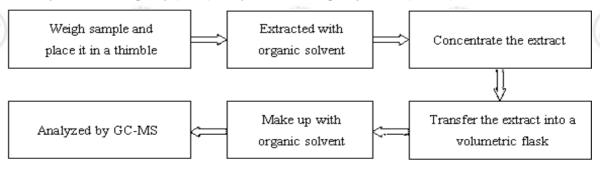
#### 2. Mercury (Hg)



### 3. Hexavalent Chromium(Cr(VI))

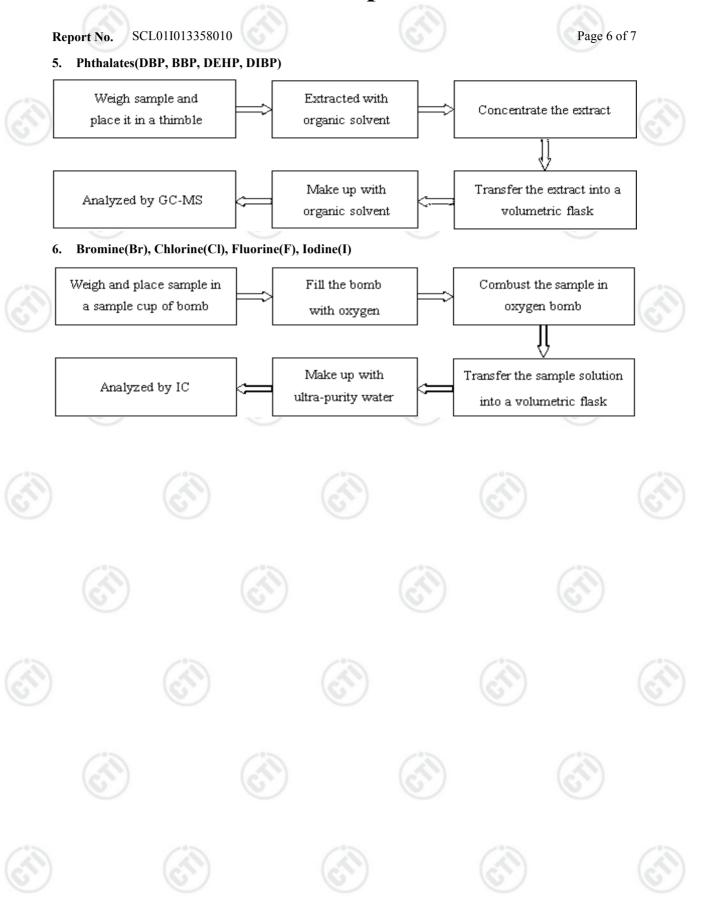


### 4. Polybrominated Biphenyl(PBBs), Polybrominated Diphenyl Ethers(PBDEs)











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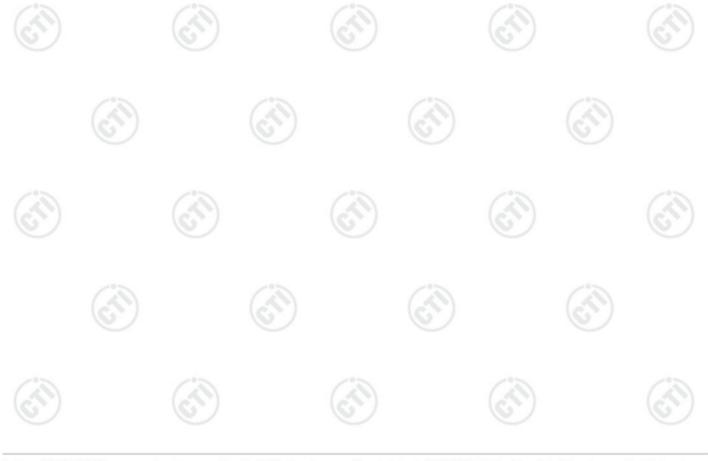
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## Photo(s) of the sample(s)



\*\*\* End of report \*\*\*

The test report is effective only with both signature and specialized stamp. The result(s) shown in this report refer only to the sample(s) tested. Without written approval of CTI, this report can't be reproduced except in full.





**Report No.** SCL01I013358009

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Applicant ZHE JIANG HEFEENG TECHNOLOGY.CO.LTD

Address THESECONDINDUSTRIALZONE, DANXITOWN, YUE QING

CITY, ZHEJIAGNPROVINCE, CHINA

The following sample(s) and sample information was/were submitted and identified by/on the behalf of the client

Sample Name plastic core
Color white
Material LCP

Sample Received Date Mar. 2, 2016

Testing Period Mar. 2, 2016 to Mar. 5, 2016

Test Requested As specified by client, to test Lead (Pb), Cadmium (Cd), Mercury

(Hg), Hexavalent Chromium(Cr(VI)), Polybrominated

Biphenyl(PBBs), Polybrominated Diphenyl Ethers(PBDEs), Phthalates(DBP, BBP, DEHP, DIBP), Fluorine(F), Chlorine(Cl),

Bromine(Br), Iodine(I) in the submitted sample(s).

Test Method Please refer to the following page(s).

Test Result(s) Please refer to the following page(s).

Conclusion

 Tested Sample
 According to directive
 Result

 Submitted Sample
 RoHS Directive 2011/65/EU with amendment (EU) 2015/863
 Pass

Pass means that the results shown on the report do not exceed the limits set by RoHS Directive 2011/65/EU with amendment (EU) 2015/863.

Approved by Danny Liu
Technical Manager

mational Group Co.,Ltd.

re lesting lr

Reviewed by

Emna Xiao

Date

Mar. 5, 2016

No. R221581256

Hongwei Industrial Zone, Bao'an 70 District, Shenzhen, Guangdong, China



**Report No.** SCL01I013358009

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## **Test Method**

Test Item(s)	Test Method	Measured Equipment(s)
Lead (Pb)	IEC 62321-5:2013 Ed.1.0	ICP-OES
Cadmium (Cd)	IEC 62321-5:2013 Ed.1.0	ICP-OES
Mercury (Hg)	IEC 62321-4:2013 Ed.1.0	ICP-OES
Hexavalent Chromium(Cr(VI))	IEC 62321:2008 Ed.1 Annex C	UV-Vis
Polybrominated Biphenyl(PBBs)	IEC 62321-6:2015	GC-MS
Polybrominated Diphenyl Ethers(PBDEs)	IEC 62321-6;2015	GC-MS
Phthalates(DBP, BBP, DEHP, DIBP)	Refer to EN 14372:2004(E)	GC-MS
Fluorine(F)	Refer to BS EN 14582:2007	IC
Chlorine(Cl)	Refer to BS EN 14582:2007	IC
Bromine(Br)	Refer to BS EN 14582:2007	IC
Iodine(I)	Refer to BS EN 14582:2007	IC





Report No. SCL01I013358009

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## Test Result(s)

Tested Item(s)	Result	MDL	Limit
Lead (Pb)	N.D.	2 mg/kg	1000 mg/kg
Cadmium (Cd)	N.D.	2 mg/kg	100 mg/kg
Mercury (Hg)	N.D.	2 mg/kg	1000 mg/kg
Hexavalent Chromium (Cr(VI))	N.D.	2 mg/kg	1000 mg/kg

Tested Item(s)	Result	MDL	Limit
Polybrominated Biphenyl(PBBs)	0	/	
Monobromobiphenyl	N.D.	5 mg/kg	
Dibromobiphenyl	N.D.	5 mg/kg	
Tribromobiphenyl	N.D.	5 mg/kg	
Tetrabromobiphenyl	N.D.	5 mg/kg	
Pentabromobiphenyl	N.D.	5 mg/kg	
Hexabromobiphenyl	N.D.	5 mg/kg	1000 mg/kg
Heptabromobiphenyl	N.D.	5 mg/kg	
Octabromobiphenyl	N.D.	5 mg/kg	
Nonabromobiphenyl	N.D.	5 mg/kg	
Decabromobiphenyl	N.D.	5 mg/kg	

Tested Item(s)	Result	MDL	Limit
Polybrominated Diphenyl Ethers(PBDEs)			
Monobromodiphenyl ether	N.D.	5 mg/kg	
Dibromodiphenyl ether	N.D.	5 mg/kg	
Tribromodiphenyl ether	N.D.	5 mg/kg	
Tetrabromodiphenyl ether	N.D.	5 mg/kg	
Pentabromodiphenyl ether	N.D.	5 mg/kg	
Hexabromodiphenyl ether	N.D.	5 mg/kg	1000 mg/kg
Heptabromodiphenyl ether	N.D.	5 mg/kg	
Octabromodiphenyl ether	N.D.	5 mg/kg	
Nonabromodiphenyl ether	N.D.	5 mg/kg	
Decabromodiphenyl ether	N.D.	5 mg/kg	













**Report No.** SCL01I013358009

Page 4 of 7

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Tested Item(s)	Result	MDL	Limit
Phthalates			
Dibutyl phthalate(DBP) CAS#:84-74-2	N.D.	50 mg/kg	1000 mg/kg
Butylbenzyl phthalate(BBP) CAS#:85-68-7	N.D.	50 mg/kg	1000 mg/kg
Di-2-ethylhexyl phthalate(DEHP) CAS#:117-81-7	N.D.	50 mg/kg	1000 mg/kg
Diisobutyl phthalate(DIBP) CAS#:84-69-5	N.D.	50 mg/kg	1000 mg/kg

Tested Item(s)	Result	MDL
Halogen(s)	(3)	7.
Fluorine(F)	1509 mg/kg	10 mg/kg
Chlorine(Cl)	N.D.	10 mg/kg
Bromine(Br)	N.D.	10 mg/kg
Iodine(I)	N.D.	10 mg/kg

**Tested Sample/Part Description** 

Beige-white plastic

Remark: The sample(s) had been dissolved totally tested for Lead, Cadmium, Mercury.

-MDL = Method Detection Limit

-N.D. = Not Detected (< MDL)

-mg/kg = ppm = parts per million





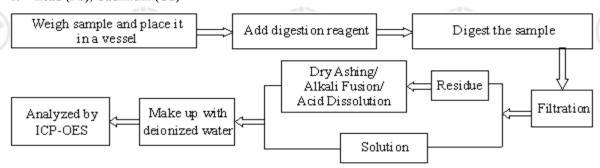


**Report No.** SCL01I013358009

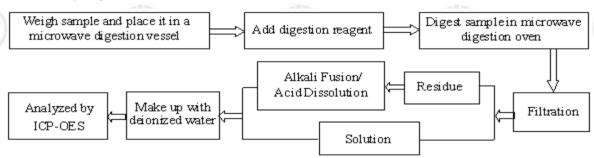
Page 5 of 7

### **Test Process**

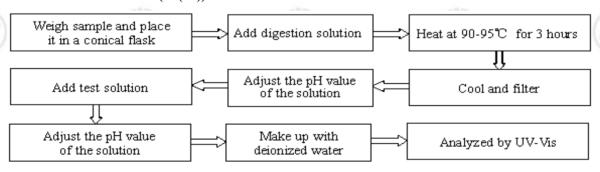
#### 1. Lead (Pb), Cadmium (Cd)



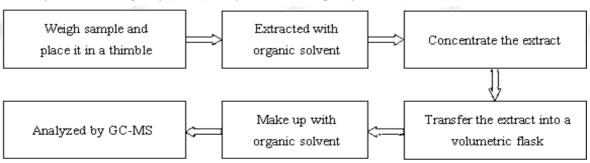
#### 2. Mercury (Hg)



### 3. Hexavalent Chromium(Cr(VI))

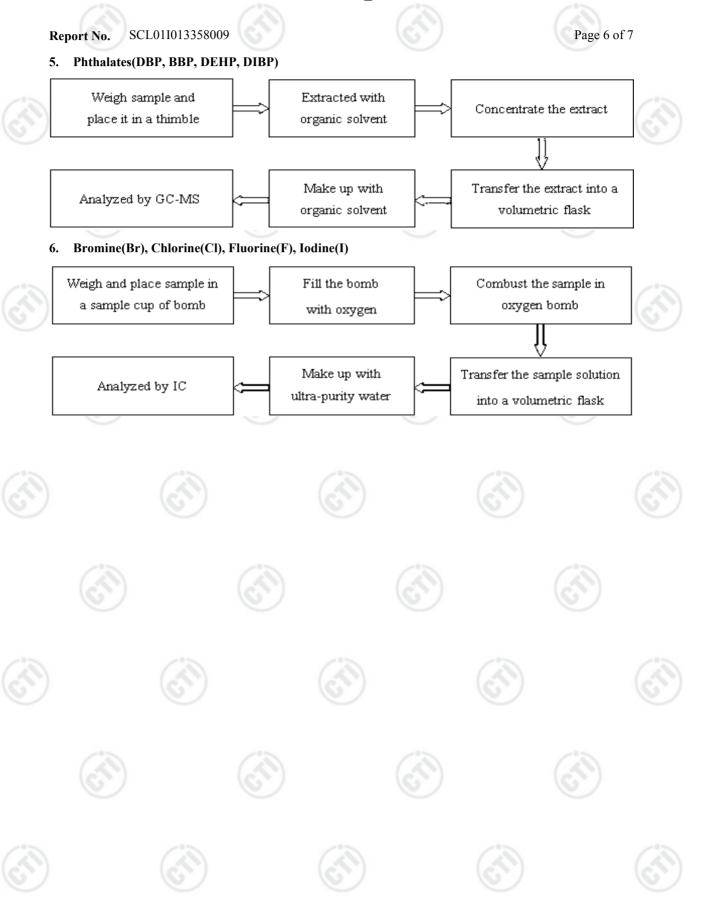


### 4. Polybrominated Biphenyl(PBBs), Polybrominated Diphenyl Ethers(PBDEs)











**Report No.** SCL01I013358009

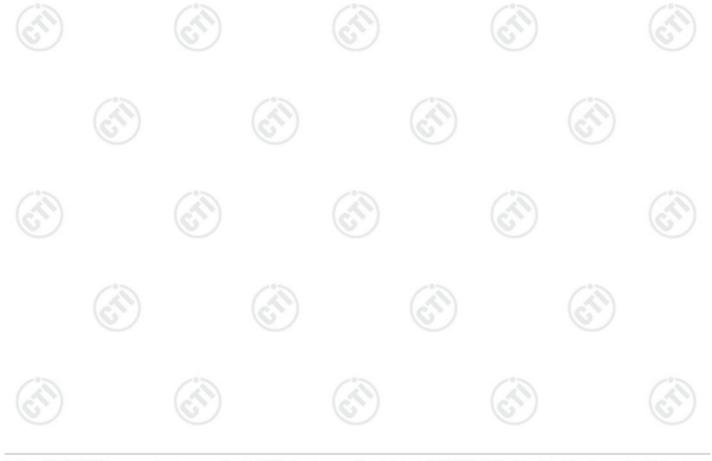
Page 7 of 7

## Photo(s) of the sample(s)



\*\*\* End of report \*\*\*

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测试报告 No. SHAEC1512688042 日期: 2015年07月03日 第1页,共4页

宁波兴业盛泰集团有限公司/宁波兴业鑫泰新型电子材料有限公司浙江省蒸溪经济开发区杭州湾新区金溪路2-9号

以下测试之样品是由申请者所提供及确认:锡磷青铜

SGS工作编号: SP15-021646 - SH

型号: C5191(QSn6.5-0.1) 6/4-19

成分: 铜基合金/Cu Sn P 样品接收日期: 2015年06月30日

测试周期: 2015年06月30日 - 2015年07月03日

测试要求: 根据客户要求测试

测试方法: 请参见下一页

测试结果: 请参见下一页

结论: 基于所送样品进行的测试,镉、铅、汞、六价铬的测试结果符合欧盟RoHS指

令2002/95/EC的重订指令2011/65/EU附录II的限值要求.

通标标准技术服务(上海)有限公司 授权签名



Marry Ma马广媛 批准签署人

本报告是编号为SHAEC1512688041报告的中文版本.



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**测试报告** No. SHAEC1512688042 日期: 2015年07月03日 第2页,共4页

测试结果:

### 测试样品描述:

样品编号SGS样品ID描述SN1SHA15-126880.002铜色金属

备注:

(1) 1 mg/kg = 0.0001%

(2) MDL = 方法检测限

(3) ND = 未检出 ( < MDL )

(4) "-" = 未规定

## RoHS指令2011/65/EU

测试方法: (1) 参考IEC 62321-5:2013, 用ICP-OES测定镉的含量

(2) 参考IEC 62321-5:2013, 用ICP-OES测定铅的含量

(3) 参考IEC 62321-4:2013, 用ICP-OES测定汞的含量

(4) 参考IEC 62321:2008, 用点测试法/紫外-可见分光光度计比色法测定六价铬的含量

<u>测试项目</u>	<u>限值</u>	<u>单位</u>	<u>MDL</u>	<u>002</u>
镉 (Cd)	100	mg/kg	2	ND
铅(Pb)	1000	mg/kg	2	15
汞 (Hg)	1000	mg/kg	2	ND
六价铬(CrVI)	-	-	$\Diamond$	阴性

#### 备注:

- (1) 最大允许极限值引用自指令2011/65/EU 附录II.
- (2) ◇点测试法:

阴性= 未检测到六价铬.阳性 = 检测到六价铬:

(当点测试结果为阴性或无法确定时,将采用沸水萃取法作进一步的结果验证.)

◇沸水萃取法:

阴性= 未检测到六价铬

阳性= 检测到六价铬; 表明50 cm²表面积的被测试样品的沸水萃取液中六价铬的浓度等于或大于0.02 mg/kg 由于未获知样品的存储条件和生产日期,样品的六价铬测试结果仅能代表测试时样品含六价铬的状态.



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## 测试报告

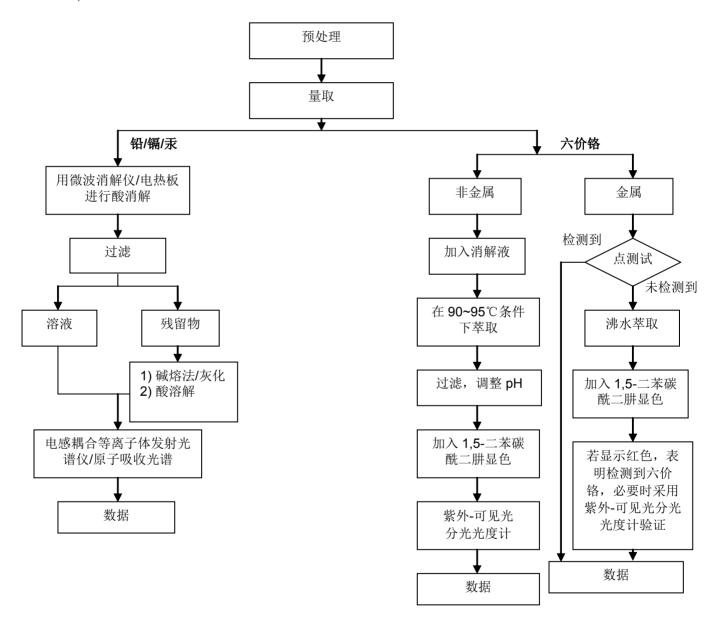
No. SHAEC1512688042

日期: 2015年07月03日 第3页.共4页

附件

### RoHS 测试流程图

- 1) 分析人员: 张小波/秦兴章/朱增珍
- 2) 项目负责人: 金黎霞/施青/陈怀磊
- 3) 样品按照下述流程被完全消解(六价铬测试除外)





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测试报告

No. SHAEC1512688042

日期: 2015年07月03日 第4页.共4页

样品照片:



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\*\*\* 报告完 \*\*\*



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SCL01I013358002 Report No.

ZHE JIANG HEFEENG TECHNOLOGY.CO.LTD **Applicant** 

THESECONDINDUSTRIALZONE, DANXITOWN, YUE QING **Address** 

CITY, ZHEJIAGNPROVINCE, CHINA

The following sample(s) and sample information was/were submitted and identified by/on the

behalf of the client

Tinned terminal (Fog tin) Sample Name

Sample Received Date Mar. 2, 2016

**Testing Period** Mar. 2, 2016 to Mar. 5, 2016

As specified by client, to test Lead (Pb), Cadmium (Cd), Mercury (Hg), **Test Requested** 

Hexavalent Chromium(Cr(VI)) in the submitted sample(s).

Please refer to the following page(s). **Test Method** 

Please refer to the following page(s). Test Result(s)

#### Conclusion

Tested Sample	Tested Sample According to directive	
Submitted Sample	2011/65/EU*	Pass

<sup>\*2011/65/</sup>EU is a new version of RoHS Directive (2002/95/EC), which focuses on restriction of the use of certain hazardous substances (Lead(Pb), Cadmium(Cd), Mercury(Hg), Hexavalent Chromium(Cr(VI)), Polybrominated Biphenyls(PBBs), Polybrominated Diphenyl Ethers(PBDEs)) in electrical and electronic equipment.

Pass means that the results shown on the report do not exceed the limits set by RoHS Directive 2011/65/EU.

Danny Liu Technical Manager re lesting International Group Co.,Ltd.

Emna Xiao

Mar. 5, 2016 Date

No. R221581256

Page 1 of 4

Hongwei Industrial Zone, Bao'an 70 District, Shenzhen, Guangdong, China

Hotline: 400-6788-333 www.cti-cert.com E-mail: info@cti-cert.com 



**Report No.** SCL01I013358002

Page 2 of 4

#### **Test Method**

Test Item(s)	Test Method	Measured Equipment(s)
Lead (Pb)	Refer to IEC 62321-5:2013 Ed.1.0	ICP-OES
Cadmium (Cd)	Refer to IEC 62321-5:2013 Ed.1.0	ICP-OES
Mercury (Hg)	Refer to IEC 62321-4:2013 Ed.1.0	ICP-OES
Hexavalent Chromium(Cr(VI))	IEC 62321-7-1:2015	UV-Vis

Test Result(s)

Tested Item(s)	Result	MDL	Limit of Directive 2011/65/EU
Lead (Pb)	33 mg/kg	2 mg/kg	1000 mg/kg
Cadmium (Cd)	N.D.	2 mg/kg	100 mg/kg
Mercury (Hg)	N.D.	2 mg/kg	1000 mg/kg
Hexavalent Chromium(Cr(VI))	N.D. (Negative)	0.02 μg/cm <sup>2</sup>	1000 mg/kg

**Tested Sample/Part Description** 

White plating

Remark: The sample(s) had been dissolved totally tested for Lead, Cadmium, Mercury.

-MDL = Method Detection Limit

-N.D. = Not Detected (<MDL)

-mg/kg = ppm = parts per million

-Negative = Absence of Cr(VI). The Cr(VI) concentration detected in the boiling water

extraction solution is less than  $0.10 \mu g/cm^2$ 





























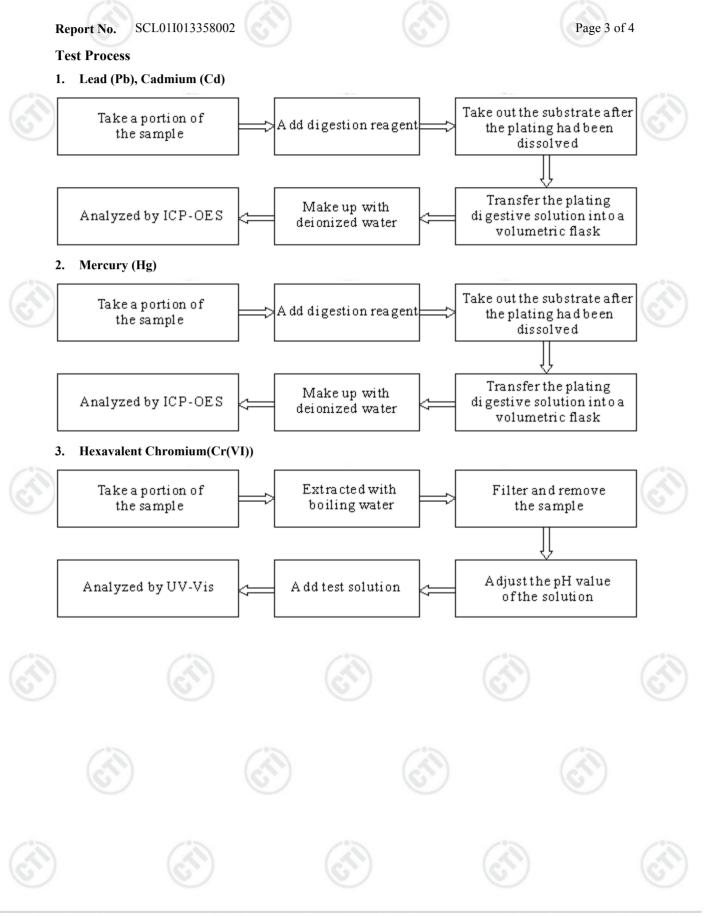










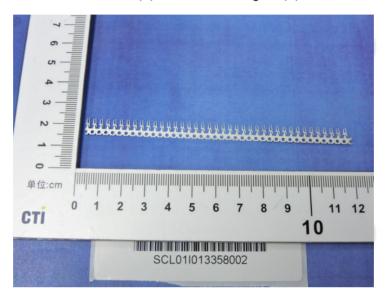




**Report No.** SCL01I013358002

Page 4 of 4

## Photo(s) of the sample(s)



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**Report No.** SCL01I013358003 Page 1 of 4

Applicant ZHE JIANG HEFEENG TECHNOLOGY.CO.LTD

Address THESECONDINDUSTRIALZONE, DANXITOWN, YUE QING

CITY, ZHEJIAGNPROVINCE, CHINA

The following sample(s) and sample information was/were submitted and identified by/on the behalf of the client

Sample Name Tinned lug
Sample Received Date Mar. 2, 2016

Testing Period Mar. 2, 2016 to Mar. 5, 2016

Test Requested As specified by client, to test Lead (Pb), Cadmium (Cd), Mercury (Hg),

Hexavalent Chromium(Cr(VI)) in the submitted sample(s).

**Test Method** Please refer to the following page(s).

**Test Result(s)** Please refer to the following page(s).

\*

#### Conclusion

Tested Sample	According to directive	Result
Submitted Sample	2011/65/EU*	Pass
also also also also also also also also		to also also also also also also also als

<sup>\*2011/65/</sup>EU is a new version of RoHS Directive (2002/95/EC), which focuses on restriction of the use of certain hazardous substances (Lead(Pb), Cadmium(Cd), Mercury(Hg), Hexavalent Chromium(Cr(VI)), Polybrominated Biphenyls(PBBs), Polybrominated Diphenyl Ethers(PBDEs)) in electrical and electronic equipment.

Pass means that the results shown on the report do not exceed the limits set by RoHS Directive 2011/65/EU.

Danny Liu
Technical Manager
Conference in globernational Group Co.,Ltd. Ho

Reviewed by Emna Xiao

Mar. 5, 2016 Date

No. R221581256

Hongwei Industrial Zone, Bao'an 70 District, Shenzhen, Guangdong, China



**Report No.** SCL01I013358003

Page 2 of 4

#### **Test Method**

Test Item(s)	Test Method	Measured Equipment(s)
Lead (Pb)	Refer to IEC 62321-5:2013 Ed.1.0	ICP-OES
Cadmium (Cd)	Refer to IEC 62321-5:2013 Ed.1.0	ICP-OES
Mercury (Hg)	Refer to IEC 62321-4:2013 Ed.1.0	ICP-OES
Hexavalent Chromium(Cr(VI))	IEC 62321-7-1:2015	UV-Vis

Test Result(s)

Tested Item(s)	Result	MDL	Limit of Directive 2011/65/EU
Lead (Pb)	53 mg/kg	2 mg/kg	1000 mg/kg
Cadmium (Cd)	N.D.	2 mg/kg	100 mg/kg
Mercury (Hg)	N.D.	2 mg/kg	1000 mg/kg
Hexavalent Chromium(Cr(VI))	N.D. (Negative)	0.02 μg/cm <sup>2</sup>	1000 mg/kg

**Tested Sample/Part Description** 

White plating

Remark: The sample(s) had been dissolved totally tested for Lead, Cadmium, Mercury.

-MDL = Method Detection Limit

-N.D. = Not Detected (<MDL)

-mg/kg = ppm = parts per million

-Negative = Absence of Cr(VI). The Cr(VI) concentration detected in the boiling water

extraction solution is less than  $0.10 \mu g/cm^2$ 

























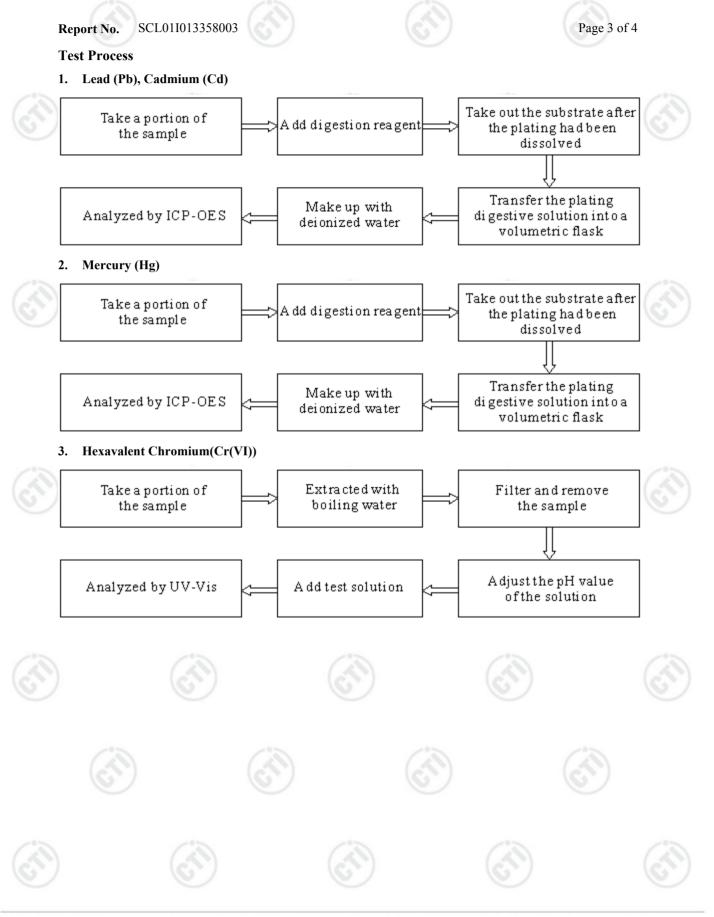












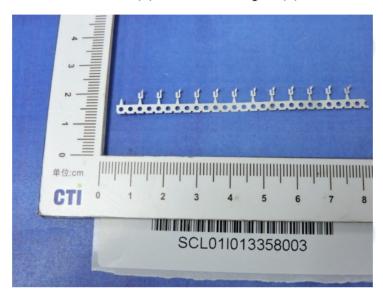


# **Test Report**

**Report No.** SCL01I013358003

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Photo(s) of the sample(s)



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# 乐清市远方电子电镀有限公司

物质安全资料 (MSDS)

## 1、化学产品及企业标识:

化学产品俗名: 氨基磺酸镍 (NICKEL SULFAMATE) NI(NH<sub>2</sub>SO<sub>3</sub>)2.4H<sub>2</sub>O

化学产品代码: TAK05-020

企业名称: 乐清市远方电子电镀有限公司

电话: (0577) 62357000 传真: (0577) 62359000

紧急电话:

### 2、配料的组分/有关数据

分子式: Ni (NH2S03) 2

CAS :13770-89-3 EINECS :237-396-1

英文名: Nickel sulfamate 物化性质: 透明深绿色溶液

物质含量: 100%

分子量: 322.93

## 3、危险性说明

危险性/对健康的危害性

健康危害:本品对眼和呼吸道有刺激性。对皮肤有刺激性和致敏作用。口服刺激消化道,

引起呕心、呕吐、惊厥。

环境危害: 燃爆危险, 本品易燃, 有毒, 具刺激性, 具致敏性。

## 4、急救措施:

皮肤接触: 脱去污染的衣着, 用肥皂水和清水彻底冲洗皮肤。

眼睛接触: 提起眼睑, 用流动清水或生理盐水冲洗, 就医。

呼吸吸入此化学剂:迅速脱离现场至空气新鲜处。保持呼吸道通畅,如呼吸困难,给输氧。

如呼吸停止立即进行人工呼吸, 就医。

食入: 饮足量温水,催吐,就医。

#### 5、消防措施:

危险特性: 遇高热,明火或与氧化剂混合,经摩擦,撞击有引起燃烧爆炸的危险。在高温时,若为汞盐,强酸,碱土金属,氢氧化物及卤化物等污染后,有可能发生爆炸。

有害燃烧产物:一氧化碳 二氧化碳

灭火方法: 采用水、抗溶性泡沫、二氧化碳、干粉、沙土灭火。

#### 6、排除故障的措施:

应急处理:隔离泄漏污染区,限制出入,切断火源。建议应急处理人员带防尘面具,穿防毒服。不要直接接触泄漏物。

小量泄漏:用洁净的铲子收集于干燥、洁净、有盖的容器中。

大量泄漏: 收集回收货运至废物处理厂所处置。

### 7、此化学剂的装运和储存

操作注意事项:密闭操作,局部排风。操作人员必须经过专门培训,严格遵守操作规程。 建议操作人员佩戴自吸过滤式防尘口罩,佩戴化学安全防护眼睛,穿透气型防毒服,戴防 化学品手套。远离火种、热源,工作场所严禁吸烟。使用防暴型的通风系统和设备。避免 产生粉尘。避免与氧化剂、碱类接触。搬运时要轻装轻卸,防止包装及容器损坏。配备相 应品种和数量的消防器材及泄漏应急处理设备。倒空的容器可能残留有害物质。

储存注意事项:储存于阴凉、通风的库房。远离火种、热源。包装密封,应与氧化剂,碱类,食用化学品分开存放,切忌混储。采用防暴型照明,通风设施。禁止使用易产生火花的机械设备和工具。储区应备有合适的材料收容泄漏物。

### 8、接触控制/人体防护

监测方法:

工程控制:加强通风。

呼吸系统防护: 在通风不足的地方使用,佩戴自吸过滤式防酸口罩。

眼睛防护:佩戴化学安全防护眼镜。

身体防护:穿透气型防毒服。

手防护:佩戴化学品手套。

其他防护:工作现场严禁吸烟。避免长期反复接触。定期体检,注意个人清洁卫生。

## 9、此化学剂的物理性质和化学性质

形状:液体

颜色:淡黄色

溶水性: 可溶于水

相对密度: 1.55

溶点℃: -60

沸点℃:>109

### 10、稳定性和可反应性

稳定性:稳定。

此化学剂需避免接触的物质:碱、氰化物和水反应材料

避免:避免高温

危害分解产物:如果温度超过 200 度热分解物流硫的氧化物和碳氧化物,该产品在室温下稳定。

## 11、有关此化学剂毒性的资料

请参阅第3章节的此化学剂的危险性和对人体的危害性。

#### 12、有关生态的资料

生态毒性:

污染水质: 不确定

### 13、有关排污的说明

咨询当地有关排污的法规和要求。

.1.

废物排放:按照当地有关的法规和要求排污。

### 14、有关运输的资料

UN 编码: NA

UN 运送名称: NA

UN 等级: NA

UN 包装: 25KG

包装方法:小开口钢桶;螺纹口玻璃瓶、铁盖压口玻璃瓶、塑料瓶或金属桶(罐)外普通木箱;螺纹口玻璃瓶、塑料瓶或镀锡薄钢板桶(罐)外满底板花格箱、纤维板箱或胶合板箱。

运输注意事项:运输前应检查包装容器是否完整、密封,运输过程中要确保容器不泄漏、不倒塌、不坠落、不损坏。严禁与碱类、氧化剂、食品及食品添加剂混运。运输时运输车辆应配备相应品种和数量的消防器材及泄漏应急处理设备。运输途中应防曝晒、雨淋、防高温。

### 15、有关法规的资料

有关法规: 化学危险物品安全管理条列(1987年2月17日国务院发布), 化学危险物品安全管理条列实施细则(化劳发「1992」677号), 工作场所安全使用化学品规定等法规(「1996」劳动部发423号), 针对化学危险品的安全使用、生产、储存、运输、装卸等方面均作了相应规定; 常用危险化学品的分类及标志(GB13690-92)将该物质化为第6.1类毒害品。有关安全的事宜:

S 24/25 此化学剂避免接触眼睛和皮肤。

### 16、其他有关的资料

**警告:** 此安全数据清单中仅涉及指定化学产品的有关资料,准确、可用,但作为建议或推荐,仅供参考,不能作为产品使用的担保,此产品的使用情况取决于用户的操作使用。而且,此资料中的有关说明不适用于与现有专利所涉及的物质和用途不一致的产品。

制造(供应)商名称:远方电子电镀有限公司

地址: 浙江省乐清市虹桥镇东工业区幸福东路 1002 号

电话: (0577) 62357000 传真: (0577) 62359000

紧急联络人: 方兴峰

公司盖章:

填表时间: 2011年1月8日

## 一、物品与厂商资料

物品名称: 锡磷青铜带

制造商及供应商名称、地址及电话:

公司: 宁波兴业盛泰电子金属材料有限公司

地址: 浙江省宁波市杭州湾经济开发区金溪路

电话: (0374) 630733 14 37

部门: 质量服务部

### 二、成分辨识资料

## 化学性质:

锡磷青铜带的化学成分,%											
合 金	Sn	Al	Zn	Ni	Fe	Pb	P	As	Si	Cu	杂质 总和
QSn4-0.3 [C51100]	3.5~4.9	_	0.30	0.2	0.10	0.05	0.03~0.35		_	余量	-
QSn6.5-0.1 [C5191]	6.0~7.0	0.002	0.3	0.2	0.05	0.02	0.10~0.25	_		余量	0.1
QSn6.5-0.4	6.0~7.0	0.002	0.3	0.2	0.02	0.02	0.26~0.40	*****	_	余量	0.1
QSn8-0.3 [C5210]	7.0~9.0		0.20	0.2	0.10	0.05	0.03~0.35	-	_	余量	

## 三、危害辨识资料

辨识符和危害描述:金属性固体,易碰伤身体

对人体和环境的特殊危害: 易碰伤身体

有害影响和表现: 易碰伤身体

## 四、急救措施

不同暴露途径之急救方法:

· 吸入(因深加工而形成的粉尘和气体): 呼吸新鲜空气,若有不适找医生就诊

皮肤接触: 不会产生健康危害

· 眼睛接触: 睁大眼睛,并用水冲洗数分钟

食入: 若有持续不适找医生就诊

对医师之提示: 无

## 五、灭火措施

适用灭火剂: 不易燃烧

の世紀本本

灭火时可能遭遇之特殊危害: 无

消防人员之特殊防护設备: 防护衣、防护手套等

其它提示: 无

## 六、洩漏处理方法

个人应注意事项: 无

环境注意事项: 无

清理方法: 无

其它提示: 无

## 七、安全处置与储存方法

处置:

安全处置有关信息: 注意安全

火灾及泄漏保护的有关信息: 无泄露

储存:

单独贮存;禁止与强氧化剂、酸、碱等物质混合储存; 不要在潮湿和有水蒸气的环境下储存; 远离热源和引火源;检查所有新进铜带,清楚标示及无受损;

须具备随时可用于火灾的紧急处理装备

## 八、暴露预防及个人防护措施

工程控制: -

呼吸系统防护:供气式呼吸防护具

手部防护:耐磨防护手套防护衣

## 九、物理及化学性质

化学性能:化学稳定性强,对稀硫酸有较强的抗蚀性;

易于在流速较大的潮湿水蒸气中腐蚀; 高温下,易与 Cl、Br、F 及其氢化物、干燥 CO2 发生反应,形成挥发性化合物。

物理特性:具有较高的弹性、耐磨性和抗磁性,

在热态和冷态均可压力加工,易于焊接和钎焊,

可削性、可塑性、延展性、铸造性较好,

有较强的热导率、电导率,

物质状况:固体 形状:带状 分解温度:996℃ 气味:无味

密度: 8.8 g/cm3 溶解性:不溶于水

## 十、安定性及反应性

|应避免之状況: 避免加熱,与流速大的水蒸气混合

|应避免之物质: 强氧化剂、水蒸气



危害分解物: 无

### 十一、毒性资料

急毒性: 无

其它:

## 十二、生态资料

对水的危害等级: 无

概述:

## 十三、废弃处置方法

- 1.参考相关法规处理,符合相关环保法规
- 2. 作为产业废弃物可再回收利用

## 十四、运输资料

概述: 搬运时注意安全防护,严禁摔落、互相碰撞、损伤;

不要用油污的手接触铜带;

其他根据消防法、道路安全运输等法令实施。

## 十五、法规资料

EC 指令有关法规辨识: ROSH 指令

其它: GB/T5231-2001 加工铜及铜合金化学成分和产品形状

《部件和材料中环境管理物质 管理规定》(索尼 SS-00259-0-2005)

本地法规: 环境保护法'固体废弃污染环境防治法'消防法

道路交通安全规则:

作业环境空气中有害物质含量的有关技术指令:大气污染防治法

对水的污染等级:无

对水没有危害性/污染无

## 十六、其他资料

本资料表阐述了就环保和劳工安全方面我们对处于出货时状态下的产品的现有知识。

然而,本资料表不就某些产品性能做出任何担保,不具有任何法律约束性质。





## MATERIAL SAFETY DATE SHEET (MSDS)

Production: LCP D-301F Page of 1 - 6
MSDS NO.: 110302 Version 1.0 Revision Date: 2011/08/08

#### 1. CHEMICAL PRODUCT & COMPANY IDETFICATION

CHEMICAL PRODUCT NAME :LCP D-301F

NAME OF COMPANY :DZT Engineering Plastics Tech. Co.,Ltd

ADDRESS :Building 2 Zhichong Industrial Park, Hi-Tech Zone,

Jiangmen City, Guangdong Province, China

SECTION IN CHARGE : Quality Assurance Department

TEL/FAX :+86-750-3689920/+86-750-3689921

EMERGENCY TEL :+86-750-3689705

#### 2. COMPOSITION/INFORMATION ON INGREIENTS

SUBSTANCE/MIXTURE :Mixture CHEMICAL NAME :Not open

SYNONYM(S) :Aromatic Liquid Crystal Polymer(LCP)

CAS REGISTRY NUMBER :Not open

INGREDIENTS AND COMPOSITON :LCP resin 65%, Glass fiber 35%

ADDITIVES : < 2%

CHEMICAL FORMULA :Not open

FILE NO. IN OFFICIAL GAZETTE :Not open

UN CLASS :Not applicable

UN NUMBER :Not applicable

#### 3. HAZARDS IDENTIFICATION

CLASS OF HAZARDOUS CHEMICALS FOR MSDS IN CHINA: Not applicable PHYSICAL AND CHEMICAL HAZARDS: Neither dangerous reaction nor explosion can be caused under normal conditions.

#### 4. FIRST-AID MEASURES

#### > EYE CONTACT

Cool and rinse the eye with clean water for at least 15 minutes when the eyes had contact with molten polymer.

In case of wearing contact lenses, remove the lenses as soon as possible, and ask a physician for advice.

When the eye had contact with the polymer in an ordinary solid form, rinse the eye with clean water without delay.

If the discomfort persists, ask a physician for advice.

#### > SKIN CONTACT

Cool the contacted skin with clean water without delay, if a contact with the polymer in a molten form. Do not remove the solid resin on the skin.

#### > INHALAION



When a gas generated from the molten polymer has been inhaled, remove fresh air without delay and wait until the victim is recovered.

If sick feeling continues, ask a physician for advice.

#### > INGESTION

Help to vomit as much as possible .lf sick feeling continues, and ask a physician for advice.

#### 5. FIRE-FIGHTING MEASURES

#### > FIRE-EXTINGUISHING MEASUES:

Extinguish the fire with water. A method of extinguishing an ordinary fire may be applied.

#### Caution:

- 1) Incomplete combustion leads to generation of toxic gases such as carbon monoxide, in addition to carbonic acid gas and water.
- 2) In case the fire gained force, use a gas mask or other protective equipment.
- 3) Do not apply water directly to processing machines.

#### > FIRE- EXTINGUISHING AGENTS:

Water, foam fire-extinguishing agent, powder fire-extinguishing agent, and carbon dioxide gas.

#### 6. ACCIDENTAL LEAKAGE MEASURES

When pellets were spilled on the road or floor, wipe them off with a besom or cleaner. Handle the spillage in accordance with provisions given in the "Resin pellet spillage preventive manual", in order to prevent intakes by marine animals and birds.

#### 7. HANDLING AND STORAGE

#### HANDLING:

- 1) LCP resin in a pellet form will neither ignite nor explode at room temperatures.
- 2) LCP resin pellets spilled on the floor are likely to cause slipping. Remove such spillage at any times.
- 3) For molding work, effective means for local exhaust are required to discharge gases generated by melt processing.
- 4) Avoid inhaling of gases generated in moulding work..

  Do not directly touch resin of high temperature.
- 5) Avoid retaining hot resin in the processing machines for many hours.
- 6) Glass fibers are not generally exposed in a single substance under normal processing and handing conditions as they are compounded in pellets. However, the following measures will be necessary to minimize the exposure to glass fibers or dusts containing glass fibers, when pellets or molded parts containing glass fibers are cut, ground or burnt, depending on environmental and operational conditions.

#### Handling

- Those who are sensitive in skin to glass fiber should wear suitable (protective) clothes to minimize the exposure of their skin.
- Wash working clothes apart from other laundry. So that the latter with not cause contamination glass fibers.
- provide the workshop with partition to prevent diffusion of glass fiber dusts.



- > pay precautions not to rub face ,neck or arms with hands, wash hands and gargle after working without fall.
- keep dust sources totally enclosed.
- provide local air exhausters, and implement periodical inspections and adjustments at least once a year.
- Reduce cutting and grinding processes to the possible minimum, and devise working procedures to minimize dust generation.
- > provide dust-preventive masks, protective glasses and gloves for personal hygiene.
- Determine the operational environment at indoor working places and confirm the effects of environmental improvement.

#### **Notice:**

Glass fibers are, like road dusts told to be least hazardous to human bodies, but proper measures are required to avoid useless inhaling.

#### STORAGE:

- 1) Keep the substance away from any fire or heat sources for the sake of safe storage.
- 2) LCP resin should be handled in accordance with municipal rules and regulations.

#### 8. EXPOSURE CONTROL / PERSONAL PROTECTION

CONTROL CONCENTRION :None at present

PERMISSIBLE EXPOSURE CONCNTRATION

**OSHA PEL** (nuisance/inert dust)

respirable 15 mg/m<sup>3</sup> 5 mg/m<sup>3</sup>

ACGIH TLV (nuisance particulates)

total 10 mg/m<sup>3</sup> respirable 3 mg/m<sup>3</sup>

#### ENGINEERING MEASURES

When handing dust: Use totally enclosed containers resisting dust explosion. When heat melted in molding: Effective local ventilation must be provided.

#### PERSONAL PROTECTIVE EQUIPMENT:

RESPIRATOBY PROTECTION : Wear a dust-proof mask.

EYE PROTECTION : Wear protective glassed or goggles.

#AND PROTECTION :Wear heat-resisting gloves against bums,

When handing molten polymer.

SKIN&BODY PROTECTION :wear long sleeve clothes against bums when

handling molten polymer.

#### 9. PHYSICAL AND CHEMICAL PROPRTIES

APPEARANCE :Pellet

DENSITY :1.6 g/cm<sup>3</sup>

BOILING POINT :Not applicable

MELTING POINT :310 °C-330 °C



VAPOR PRESSURE :Not applicable **VOLATILITY** :Not applicable

**SUBLIMATION** :None SOLUBILITY IN WATER :Insoluble

#### 10. PHYSISCAL HAZARD (STABILITY AND REACTIVITY)

FLASH POINT

IGNION POINT :540°C or higher

**DUST EXPLOSIVENESS** 

UPPER EXPLOSION LIMIT :Not applicable LOWER EXPLOSION LIMIT  $:35 \text{ g/cm}^3$ 

riginal Files **INFLAMMABILITY** :Self-extinguishing

SPONTANEOUS COMBUSTIBILITY :None REACTIVITY WITH WATER :None **OXIDIZABILITY** :None **SELF-REACTIVITY** :None

**STABILITY** :Stable for normal storage or handling

**OTHERS** :Note

#### 11. TOXICOLOGICAL INFORMATION

ACUTE TOXICITY (INCLUDING LD<sub>50</sub>) :No finding SUBACUTE TOXICTY :No finding. CHRONIC TOXICITY :No finding. SKIN CORROSIVE PROPERTIS :No finding.

SENSITIZING & IRRITANT EFFECT :Gas generated in drying or melting

is irritating eyes and skins.

CARCINOGENECITY :No finding.

MUTAGENCITY(Micro organisms, chromosomal aberration) :No finding. REPRODUCTIVE TOXICTY :No finding. TERATOGENICITY :No finding.

OTHERS (Inclding generation of hazardous gases by reaction with water, for

example)

(Remarks) "No finding" in this report means that there will be no hazard in general, but no proving data is available at the time of reporting.

#### **Effects on Human Bodies**

#### (1) Effects on the skin

Stimulation to the skin with glass fibers may be caused when glass fibers diameter is larger than 4.5~5µm. They give mechanical stimulation followed by itchiness to the skin, but further continuous exposure reportedly results in extinction of stimulation. It may sometimes leads to irritable dermatitis complicated with urticaria or eczema-like reaction. It is, however reported that such dermatitis is not so serious in general and does not last too long. Therefore, skin stimulation can be prevented by proper use of glass fibers.

#### (2) Effects on Tumor

Investigations made on glass fibers till today reveal that there is neither Increase in mortality



of glass fiber production worker due to lung cancer or mesothelioma nor such cases reported.

#### Animal Test Report

It is suggested that carcinogenicity of mineral fibers is dependent on their shapes rather than on their constituents. According to a report on experiments using 17 kinds of artificial mineral fibers in various sizes prepared by Dr Stanton of National Cancer Institute, in USA, statistical studies on correlations between the diameter and length of fibers and the coincidence of mesothelioma have revealed that mineral fibers having a diameter smaller than 0.25µm and a length larger than 8µm are closely related to the coincidence of cancers. Since these experiments were performed by artificially dosing the subject animals with a large quantity of glass fibers and consequently they are quite different from the actual exposures to human bodies, it is told to be problematic to make a conclusion that mineral fibers are hazardous to human health, basing on the results obtained from these experiments. Up to the present time, these is no result obtainable to demonstrate a mechanism of glass fibers causing lung cancers in spite of experiment by long exposure to glass fibers with high concentration.

#### 12. ECOLOGICAL INFORMATION

BIODEGRADABILITY :No finding
BIOACCUMULATION :No finding.
FISH TOXICITY :No finding.

#### 13. DISPOSAL CONSIDERAION

- This is designated as waste as waste plastics among industrial by the Wastes Disposal Law.
   Dispose waste through licensed wastes handlers or local autonomous bodies if they are handling wastes disposal.
- 2) When disposed by incineration, use the well controlled incinerators in accordance with the Wastes Disposal Law, Air Pollution Control Law and Water Pollution Prevention Law.

### 14. TRANSPORT CONSIDERATION

- 1) Handle with care so as not give damages to not to be subjected to wetting.
- 2) Secure the containers firmly so as not to cause collapsing.

#### 15. REGULATORY INFORMATION

Wastes Disposal Law designates it as waste plastics among industrial wastes.

#### 16. OTHER INFORMATION

HANDLING OF THE DETAILS GIVEN ABOVE:

This MSDS is the English version.

Details given above are based on references, information and data available at this moment, but no warranty can be made on exactness of these details. They are also prepared on the assumption that the product will be handled in a normal way. For special handling, adequate safety and environmental measures should be taken in respect to its applications. Our products are not specifically intended for implants for medical and dental applications, and therefore they are not recommended for such applications. Please contact Quality Assurance Department of Jiangmen



Dezhongtai (DZT) Engineering Plastics Tech. Co., Ltd. for further information.

DEPARTMENT ISSUING MSDS: DZI, ENGEERING PLASTICS TECH CO., LTD TEL: +86-750-3689707, +86-750-3689708

M. Engineering Plastics Tech. Co. Lid Original Files

# 西方塑料电子原料有限公司

地址:广州市番禺区石基镇新桥村同德南街东十巷 13-15 号

TEL: 020-61927668 FAX: 020-61927668

## 物质安全资料表(MSDS)

1、Chemical Name (产品名称)

LCP E6808 (Liquid Crystal Polymer) 液晶聚合体

2、Substance identity and company contact information(物质特性及厂商资料)

物质名称: LCP 塑胶粒 材料规格: LCP E6808

地址:深圳市沙井镇步涌村蚝三茅州山工业区 A 栋

电话: 0755-27685372 传真: 0755-27685373

3、Chemical composition and on components(产品化学成份)

原料: 65% 玻纤含量: 35%

4、Hazards identification(危害识别)

健康危害效应:无 环境影响:无

物理性及化学性危害:无

特殊危害:无

5、First aid measures(急救措施)

吸入 若吸入熔融树脂逸出之气体,将患者移至通风处,立即送医。

皮肤接触 若接触到塑胶粒或塑胶粉末,以清水冲洗。

若接触到熔胶,以大量(肥皂)水冲洗患部及衣物,立即送医。

眼睛接触 若接触到塑胶粒或塑胶粉末,以大量清水至少冲洗 15 分钟。

若有不适,立即送医。

若接触到高温熔融树脂逸出之气体,以大量清水至少冲洗 15 分钟。

若有不适,立即送医。

吞食 催吐,以清水漱口,若有不适,立即送医。

6、Fire-fighting measures(灭火措施)

适用灭火剂 水、泡沫、干粉

灭火时可能遭遇之特殊危害 无

特殊灭火程式 移除可燃物

消防人员之特殊防护设备 使用供氧式呼吸护具

7、Accidental release measures(洩露处理方式)

个人应注意事项 若塑胶粒末残留于地面上,可能会导致人员滑倒。 环境注意事项 为防止鸟类或鱼类由排水系统中摄食,须彻底回收。

清理方法 回收或废弃。

8、Hadling and storage(安全储存方法)

处置操作处所须严禁烟火,做好整理整顿以避免粉尘累积。为防止尘爆,空气输送管路、

袋滤器及储槽须加装静电消除装置,并确实接地。袋滤器之滤材胶用导电性材质。

储存 存放于阴凉处所,避免直射阳光、雨淋及急逐之温差。储存处严禁烟火。

9、Exposure controls and personal protection(暴露预防措施)

容计浓度(TLV) 未定

通风设备排除粉尘、烟及气体时使用

个人防护设备呼吸防护清洗成型机时使用防毒面具。

手部防护接触熔胶时使用皮手套。

眼睛防护平时使用安全眼镜,清洗成型时使用护目镜。

10、Physical and Chemical Propertics(物理和化学属性)

物理状态: 粒状 结构: 加纤防火 气味:

沸点: 305℃ 颜色: BK/NC 易爆性: 40g/m³

溶度: 无 密度: 1.67

11、Stability and Reactivity(稳定性和反应)

稳定性 依一般操作及储存程式时,稳定性佳。

危害性 分解 CO、NO 等

燃烧能量 3.53×10<sup>7</sup> J/kg (8424 Kcal/kg)

12、Toxicological Information(毒性信息)

毒性 LD50 (口服、鼠) >5000mg/kg

LD50 (皮肤、兔) >2000mg/kg

暴露的影响

急性: 眼睛及皮肤有轻微刺激

慢性: Octabromodiphenyl oxide & Decabromodiphenyl oxide 已经证实会对鼠类有所影响,

长期处在其中会对肝、肾及甲状腺有影响(实验室试验)

13、Ecological Information(生态信息)

为防止被海洋生物或鸟类摄食,严禁丢弃至海洋或水域。

14、Disposal considerations(废弃处置方式)

适当之焚化炉燃烧或掩埋法。不适当之焚化炉可能会产生有毒气如: CO、NO 等。

15、Transport information(运输注意事项)

未分类

16、Regulatory Information(法规信息)

无

17、Other information(其他资料)

无

## 物质安全资料

一. 物质标识

名称: 雾锡药水

制造商或供应商名称:远方电子电镀有限公司

制造商或供应商电话0577-57123978传真: 0577-62359000

二. 主要成分

有机酸,锡,雾锡添加剂

50-60% 三. 健康危害

眼睛: 有刺激性, 严重使视力减弱

皮肤:有刺激性吸入:呼吸困难

四. 急救措施

皮肤接触: 以肥皂与清水清洗,并去除衣物,送医急救

吸入:将患者移至新鲜空气处,并送医急救 眼睛接触:立即以大量清水冲洗眼睛并送医急救 食入:服用大量清水,并催吐使之吐出,并送医急救

五. 火灾及爆炸危害资料

燃烧性: 不燃 闪点: 无意义

灭火方法:二氧化碳、粉末灭火器,灭火时中能因热产生之毒性蒸气,消防人员需配戴呼吸罩

六. 泄露之紧急应变

个人注意事项:避免倾倒 环境:需良好之通风设备 清理方法:需经废水处理

七, 处理与储存注意事项

处置:避免接触、摄取、吸入;操作时请穿戴个人防护配备

储存:于阴凉、干燥、通风处与具抗酸地板之场所,温度:25±5℃,湿度:80%以下

八. 暴露预防措施

个人防护设备: 穿着个人防护配备

呼吸系统防护:活性碳口罩

眼睛防护: 防溅之化学安全护目镜、安全罩, 不要戴隐形眼镜

身体防护: 防护衣

手防护: 戴橡胶耐酸碱手套。

淋浴站及可用之冲洗设备

九. 物理和化学性质

物质状态: 无色液体 熔点(℃):

沸点(℃):100℃ 相对密度:1.2-1.5

PH**信:** 0.5-1.8

十. 稳定性和反应特性

稳定性:稳定聚合危害:

避免接触的条件:禁忌物:强碱材料

燃烧(分解)产物:碳氧化物 毒性资料 容许浓度 LD50 LC50 八小时日时量平均容许 短时间时量平均容许浓度STEL 最高容 测试动物吸 测试动物吸 许浓度收途径 浓度TWA 收途径 CEILIN 200 200ppm NA NA 200ppm 环境生态资料 无资料

十三. 废弃处理与处置

遵循当地政府及在方之环保规定处理

十四. 运送资料

联合国编号:

危害性分类:

所需图式种类(Hazard labels):

十五. 适用法规

化学危险物品安全管理条例,化学危险物品安全管理条例实施细则,工作场所安全使用化 学品规定等法规

## 十六. 其它资料

#### 参考文献:

- 1. Aldrich Sigma RDH Fluka MSDS英文版
- 2. Mallinckrodt Baker MSDS英文版

制表者单位:

名称:远方电子电镀有限公司

地址: 乐清市虹桥镇东工业区幸福东路1002号



# 中国 云南锡业股份有限公司产品质量证明书

YUNNAN TIN COMPANY LTD OF P. R. CHINA CERTIFICATE OF QUALITY





有效期 2005 年 12 月至 2008 年 12 月

通过 1809001 2000 质量管理体系认证 ISOS001:2000 Quelity Management System Approved 通过 ISO14061:2004 环境管理体系认证 ISO14501;2004 Environmental ManagemontSystem Approved

产品名称:

高纯锡

PRODUCT DESCRIPTION:

High pure tin

执行标准: CHINESE STANDARD

GB/T 728-1998

号;

CODE NO:

Sn99.99

证明书编号:

CERTIFICATE NO:

2008-715

生产批号:

BATCH NO:

2008-095

发证日期:

DATE ISSUED:

2008.11.12

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化学成份(%) Chemical Composition	Sn	Pb	As	Fe	Çu	Bi	Sb	Zn	Al	Ed		
实测值 Actual Measured Value	99. 992	0. 0026	0.0002	0.0005	0.0002	0. 0021	0. 0009	0.0001	0. 0001	0. 0001		
标准值 Standard Value	99, 99	0. 0035	0,0005	0. 0025	0.0005	0.0025	0.002	ő. 00 <b>0</b> 5	0. 0005	0. 0003		

检验员:

生产厂: 云南锡业股份有限公司冶炼分公司

Manufactured by: Smelting Branch of Yunnan Tin Company Limited

址:中国云南省个旧市冶炼路1号

Add: 1 Yelian Road, Gejiu City, Yunnan Province, China

电话: +86 873 2123377 Telephone:

传真: +86 873 2125426

,检验机构;

Inspection Authority: