



四川索斯特电子有限公司
Sichuan Source-Set Electronics Co., Ltd

承 认 书

SPECIFICATIONS FOR APPROVAL

客户名称:
Customer: _____

产品名称: 石英晶体谐振器
Description: CRYSTAL RESONATOR

产品型号: HC-49S/DIP
SPECIES _____

标称频率: 27.000MHz 22PF
FREQUENCY _____

料 号:
MATERIAL CODE SCBXS27X00000EERH

供应商确认				客户确认			
品管部 QC Dept	工程部 Engineer Dept	业务部 Trade Dept	☒ 合格 PASS	品管部 QC Dept	工程部 Engineer Dept	采购部 Purchase Dept	☐ 合格 PASS
郭 淘	梁 雄	陈 晓 群	☐ 不合格 NG				☐ 不合格 NG

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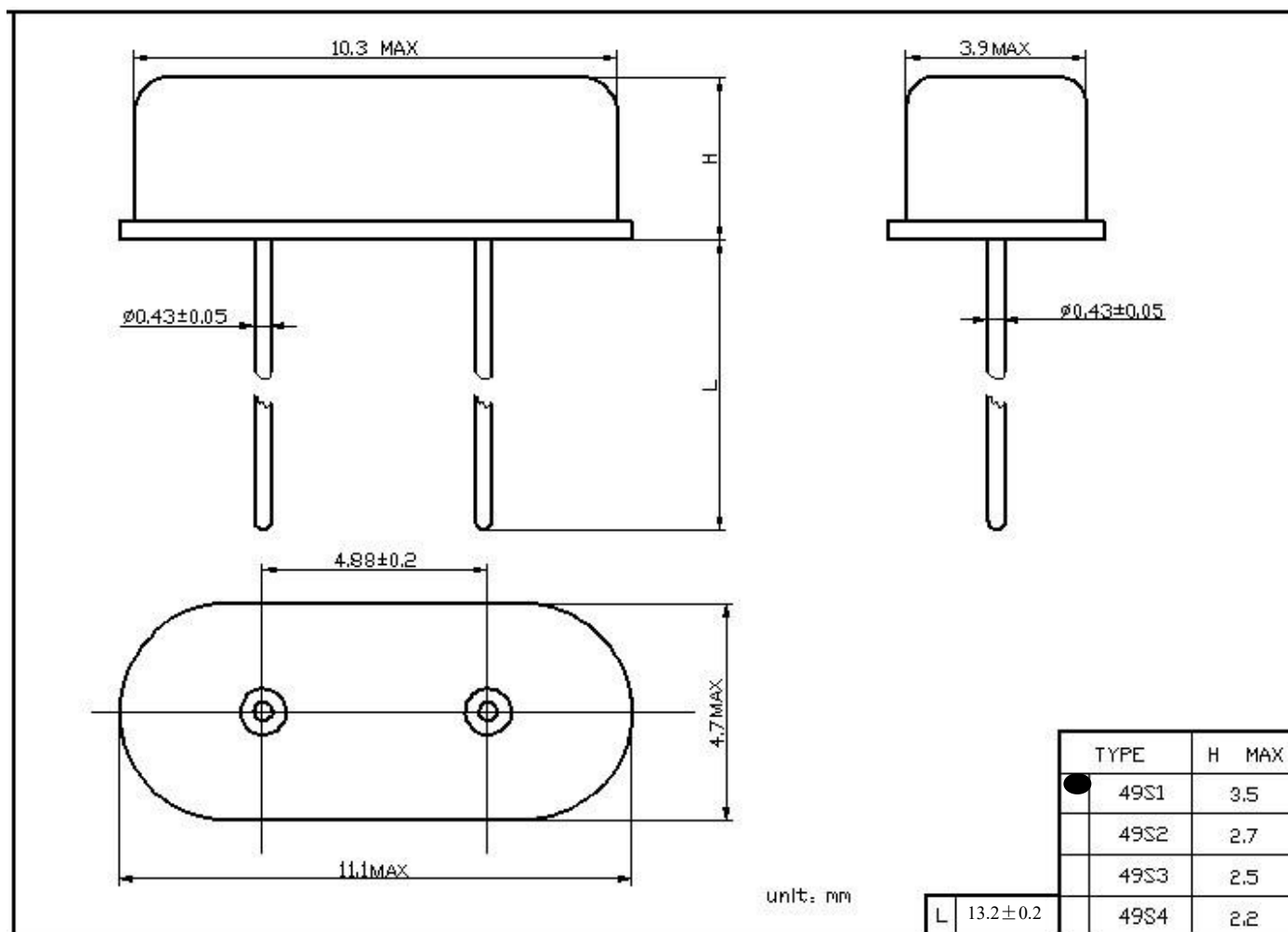
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GENERAL SPECIFICATIONS (电气特性) :

1.Holder type: (型号)	HC-49S	
2.Normal Frequency: (标称频率)	27.000MHz	
3.Oscillation Mode: (振动模式)	AT	
4.Load Capacitance(CL): (负载电容)	22 PF	
5.Frequency Tolerance $25 \pm 3^{\circ}\text{C}$: (频率偏差 $25 \pm 3^{\circ}\text{C}$)	± 20 PPM	
6.Effective Series Resistance: (等效电阻)	$\leq 30 \Omega$	
7.DLD2 (不同功率下之最大与最小阻抗差值)	$\leq 10 \Omega$	0.01 uW~100 uW 10 steps
8.RLD2 (不同功率下之最大阻抗值)	$\leq 30 \Omega$	0.01 uW~100 uW 10 steps
9.FDLD (不同功率下之最大与最小 FR 差值)	$\leq 10\text{PPM}$	0.01 uW~100 uW 10 steps
10.Shunt Capacitance(C0): (静态电容)	≤ 5 PF	
11. Typical drive level: (激励功率)	100 uW TYP.	
12.Operation Temperature Range: (工作温度范围)	-20°C to $+70^{\circ}\text{C}$	
13.Stability Over Temperature Range: (工作温度频率偏差)	± 30 PPM at -20°C to $+70^{\circ}\text{C}$	
14.Insulation Resistance: (绝缘阻抗)	$\geq 500 \text{ M}\Omega$ at DC 100V	
15.Aging: (老化率)	± 3 PPM/Year	
16.Storage Temperature: (存储温度)	-40°C to $+85^{\circ}\text{C}$	
17.Test circuit (测试仪器)	S&A 250B Pi-Network Crystal Measurement System	

Remark (备注) :

DIMENSIONS SPECIFICATIONS (外形尺寸)



MASK (印字)

27.000

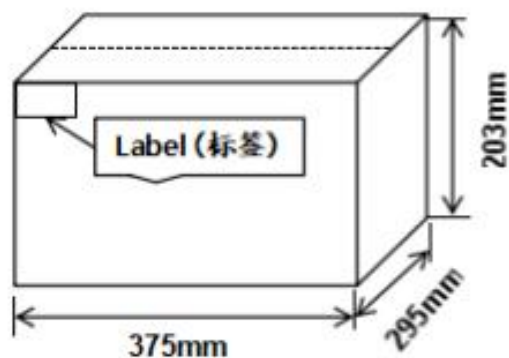
Report of bills of materials and suppliers (物料清单)



NO.	Product name 部件名称	MATERIALS 材质	QTY 数量	
1	Blank 晶片	SIO2	1	
2	Silver paste 导电胶	3301F	2	
3	Silver 电极	Ag	2	
4	Cover 外壳	Au	1	
5	Lead 引线	Kovar	2	
6	Pin 簧片	C7701	2	
7	GLASS 玻璃珠	GLASS	2	
8	Base 底板	SPCC-SD	1	

Packing Method (包装样式)

1. Packed 500 Pcs in 1 viny1 bag
500PCS一小袋
2. Packed 4 viny1 bag in 1 box :
4小袋一盒
3. Packed 10 box in 1 carton
10盒一箱
4. There are 20000Pcs in 1 carton
总计20000PCS装一箱
5. Size of carton: 375mm*295mm*203mm
外箱尺寸: 375mm*295mm*203mm
6. Label mode
标签样式
 - A. P/O NO:
 - B. LOT NO:
 - C. HOLDER TYPE.
 - D. FREQUENCY:
 - E. LOAD CAP
 - F. FREQUENCY TOLERANCE
 - G. RESISTANCE
 - H. QUANTITY:



CARTON (外箱)

1	Drop 跌落	According to experiment of IEC 68-2-32 method Ed,quartz crystal unit shall be dropped from 75cm height on 3cm hard board for 3 times. 按IEC 68-2-32试验Ed进行，晶体从75厘米高度自由下落至3厘米硬木板，重复3次。	AB
2	Reflow 回流焊	Reflow soldering cure see the chart. 回流焊曲线见下图。 	A
3	Leakage 气密性	Alcohol press method:quartz crystal unit shall be immersed in the can,and pressed by 0.5kg press for 30min;Then put away press ,and dry it.Quartz crystal unit shall be test insulation resistance by 100V volts d.c for 1 min. 酒精加压法：晶体浸入酒精罐中，加压（压力0.5kg，时间30分钟）；撤去压力后，晾干晶体，测量引线与外壳之间绝缘电阻（100V直流电压，时间1分钟）。	D
4	Aging 老化	Quartz crystal unit shall be stored at a temperature 85±2℃ for 720±12 hours(30days),and then it shall be subjected to standard atmospheric conditions for 1 hour. 晶体在温度85±2℃中放置720小时（30天）±12小时后，在常温常湿状态下放置1小时后测试。	A

Accept Level:

判定标准:

No.	specification 标准
A	Satisfying the electric characteristic; Frequency change is at the range of 5PPM and resistance change is at the range of 5Ω. 电气性能可满足要求：频率变化量在5ppm以内,电阻变化量在5Ω以内。
B	After each test,no visible damage shall be manifested,nor shall the hermetic seal break down 试验后，无机械损伤
C	Dipping in 3 sec.A new uniform coating of solder shall covera minimum of 95% of the surface being immersed. 浸锡时间3秒以内，引线挂锡面积95%以上。
D	Insulation resistance of leads shall be more than 500MΩ(100V DC). 端子之间的绝缘电阻≥500MΩ(100V DC)。