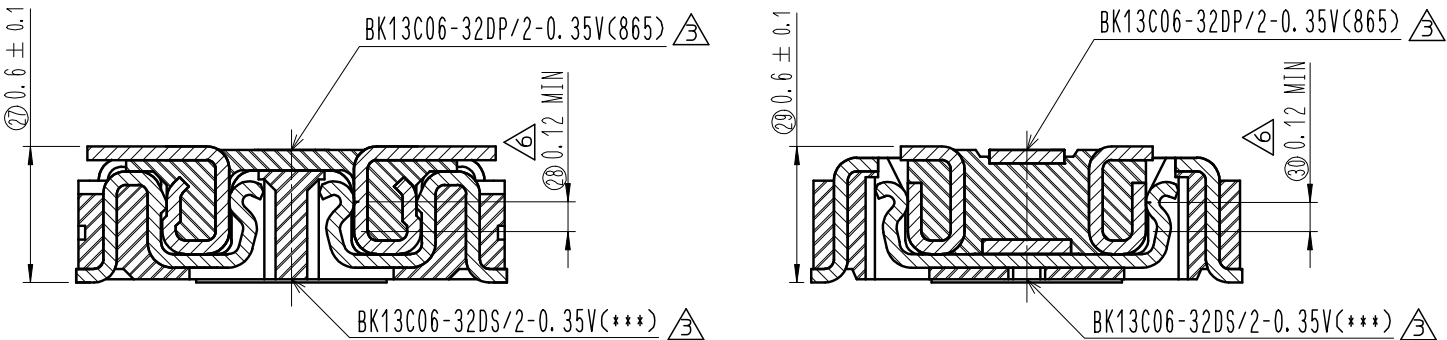


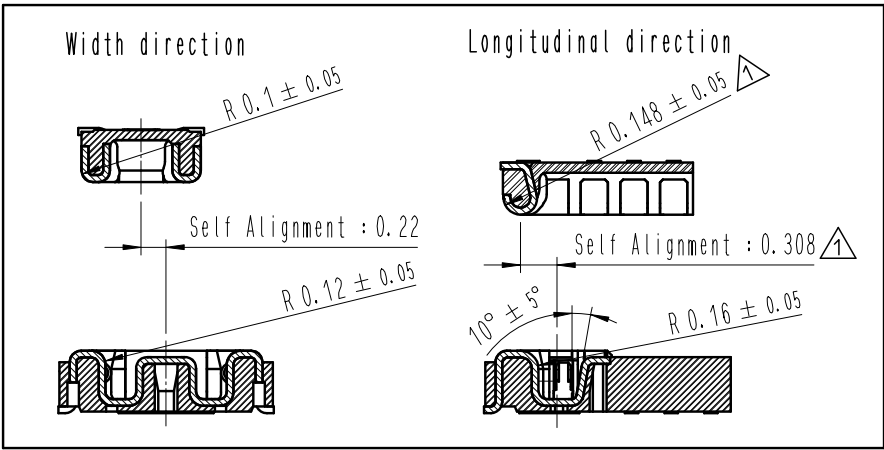
	COUNT	DESCRIPTION OF REVISIONS	B	Y	CHKD	DATE		COUNT	DESCRIPTION OF REVISIONS	B	Y	CHKD	DATE
1	2	RE-6-1203	JSH	JHW		18. 09 .04	4	3	RE-6-1265	JSH	JHW		18. 11 .22
2	2	RE-6-1224	JSH	JHW		18. 10 .09	5	1	RE-6-1278	JSH	JHW		18. 12 .06
3	20	RE-6-1255	JSH	JHW		18. 11 .09	6	2	RE-6-1284	JSH	JHW		18. 12 .17

ENGAGEMENT FIGURE (30:1)



SIGNAL CONTACT

POWER CONTACT

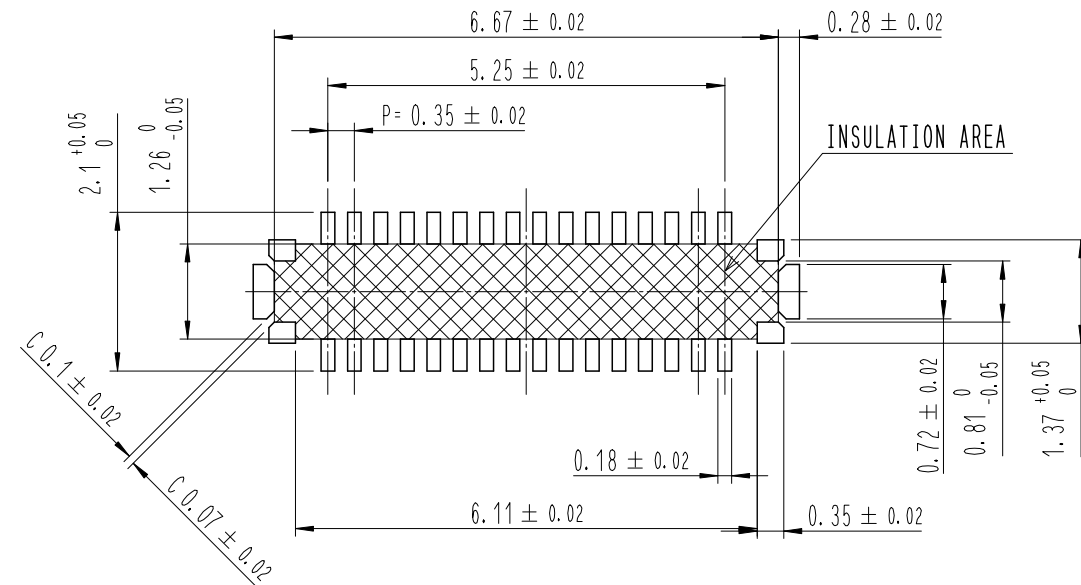


DRAWING FOR REFERENCE
This is subject to change without notice

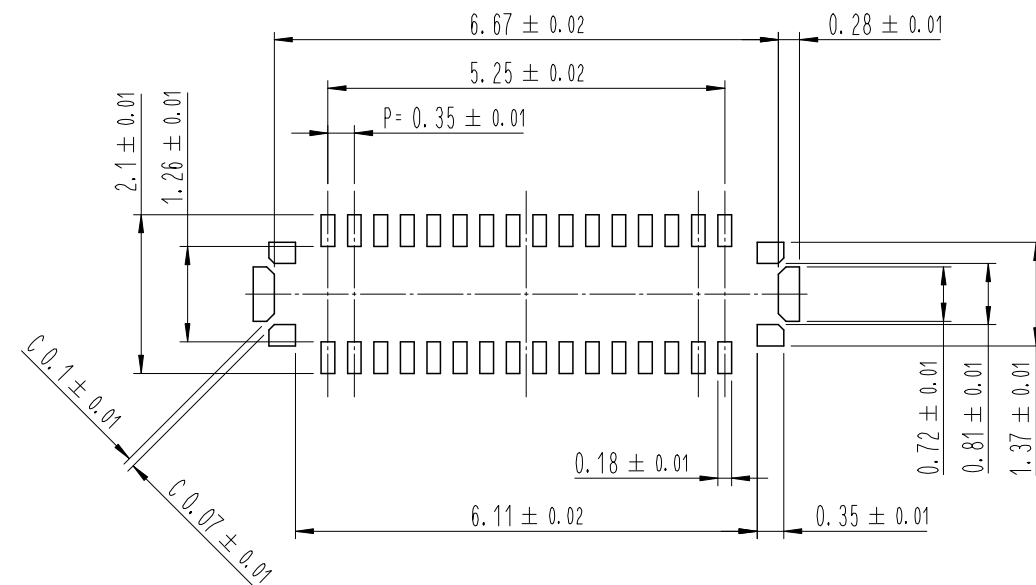
- NOTE
- CONTACT PLATING SPECIFICATIONS
CONTACT AREA : GOLD 0.1 μm MIN , Ni 2.0~7.6 μm
SMT LEAD AREA : GOLD 0.076~0.2 μm , Ni 2.0~7.6 μm
(SURFACE : SEALING)
 - PRODUCT COLOR : BLACK
 - MANUFACTURING PROCESS : INSERT MOLDING
 - USING OF RE-GRINDED MATERIAL IS NOT ALLOWED IN THIS PRODUCT.
 - LOT NO. ARE INDICATED.
 - HRS MARK AND CAV No. ARE INDICATED IN APPROX POSITION SHOWN.
 - A PART OF THE WALL COULD BE NOTCHED.
 - THE DIMENSIONS ARE DESCRIBED BELOW.
- ★ : CRITICAL DIMENSION CONTROL(IQC INSPECTION), C.P.K POINT.
□ : CRITICAL DIMENSION CONTROL(SPC CONTROL DIMENSIONS)

4	PS	CLEAR (EMBOSSED CARRIER TAPE)			
3	COPPER ALLOY	1	7	PS	CLEAR (REINFORCEMENT COLLAR)
2	COPPER ALLOY	1	6	PS	BLACK (PLASTIC REEL)
1	LCP	UL94 V-0, BLACK	5	POLYESTER	CLEAR (COVER TAPE)
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS
REMARKS			DRAWN	DESIGNED	CHECKED
			Y. J. LEE	Y. J. LEE	H. W. JO
			18. 08. 16	18. 08. 16	18. 08. 16
					18. 12. 17
HUAWEI CODE NO.	14241509	DRAWING NO.	EDC3-632632-65	PART NO.	BK13C06-32DP/2-0.35V(865)
SCALE	10:1	UNITS	mm	CODE NO.	CL 6665-0001-8-865
HRS HIROSE KOREA CO., LTD.			1/3		

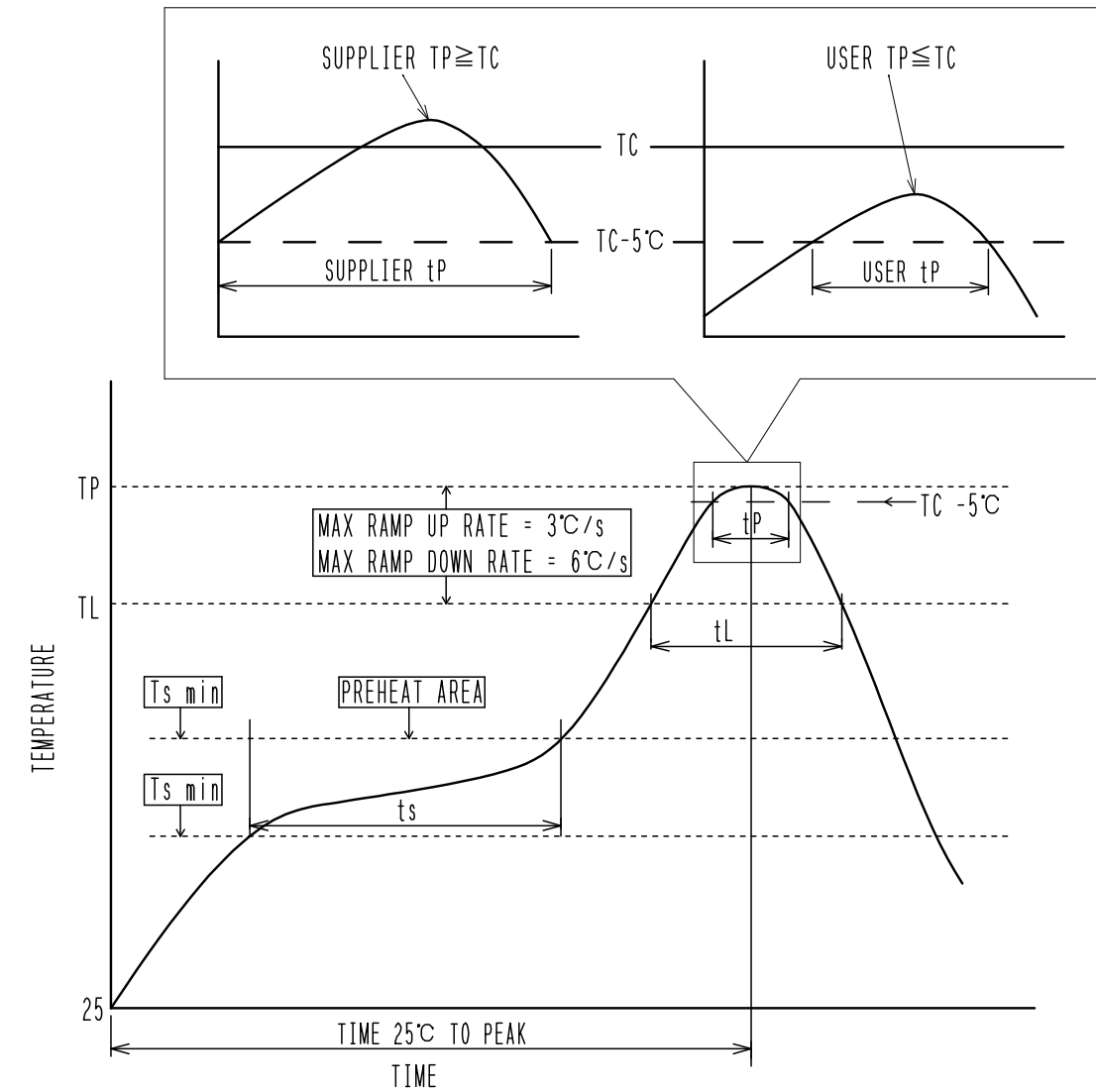
9 RECOMMENDED PCB LAYOUT



RECOMMENDED METAL MASK DIMENSIONS METAL MASK THICKNESS : $80 \mu\text{m}$



RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.



ITEM : TYPICAL
 PRE-HEATING(150°C to 200°C) : 100~120s
 TEMPERATURE RISE SPEED($TL \sim TP$) : MAX 3°C/s
 REFLOW TIME(217°C) : 100~150s
 MINIMUM PEAK TEMPERATURE : 255°C
 TIME WITH TEMPERATURE HIGHER THAN 250°C : MIN 30s
 COOL DOWN SPEED($TP \sim TL$) : MAX -6°C/s
 TIME 25°C TO TP : MAX 8min

9. PLEASE CONTACT US IN CASE YOU WILL MAKE DIFFERENT SETTINGS FROM OUR RECOMMENDATION.

	DRAWING NO. $\triangle$ EDC3-632632-65	PART NO. $\triangle$ BK13C06-32DP/2-0.35V(865)
	SCALE 10:1	CODE NO $\triangle$ CL 6665-0001-8-865
	UNITS mm	2/3

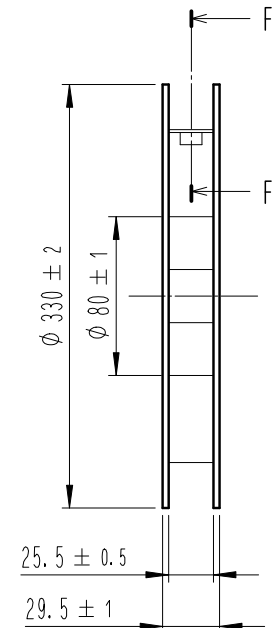
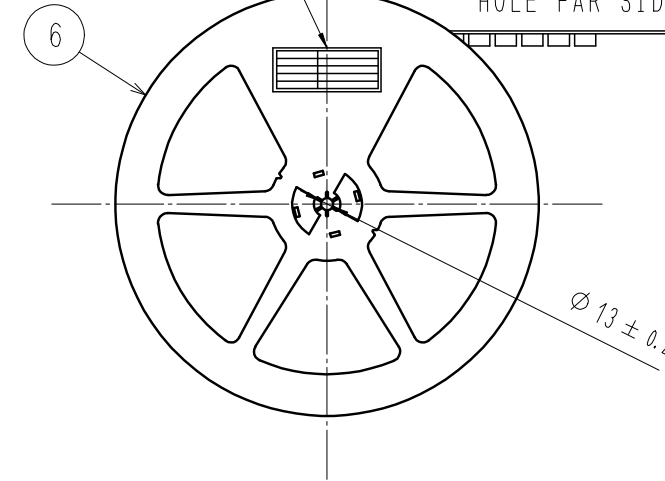
EMBOSSED CARRIER TAPE PACKAGING (5:1)

STYLE AND DIMENSION OF REEL (FREE)

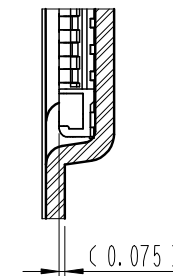
D-D (5:1)

BAR-CODE LABEL

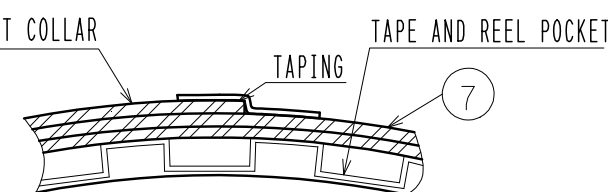
Φ 1.5 SPROCKET
HOLE FAR SIDE



E (10:1)



F-F (FREE)



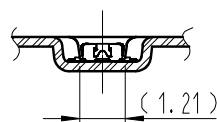
△ Display notes are as follows

(P) Customer P/N: 14241509
 (1P) Manufacture P/N: BK13C06-32DP/2-0.35V(865)
 (Q): 10,000 Manufacture : HIROSE KOREA CO.,LTD
 Vendor : HIROSE KOREA CO.,LTD
 (10D) Date Code: ****
 (4L) Country of origin: KOREA
 (1T) LOT No: *****-***

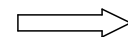
LOT NO.	*****
CL CODE	CL 6665-0001-8-865
PART NO	BK13C06-32DP/2-0.35V(865)
Q'TY	10,000pcs
Hirose Korea Co., Ltd.	

RoHS H/F

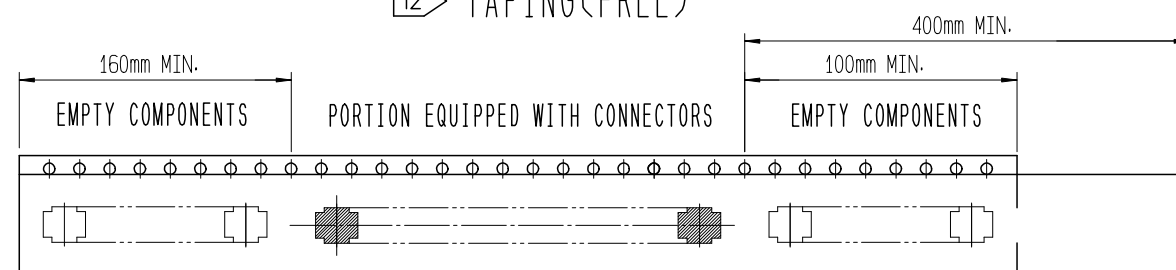
C-C (5:1)



DIRECTION OF UNREELING



12 TAPING(FREE)



TRAILER

LEADER

- 10 . PER REEL 10,000 CONNECTORS.
- 11 . THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
- 12 . REFER TO JIS C 0806, IEC-60286-3
(PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)
- 13 . AFTER PACKAGING, ROLL 2 METERS OF THE REINFORCEMENT COLLAR TO OUTER CIRCUMFERENCE OF TAPE AND REEL POCKET. AND TAPE DOWN AT THE END THE COLLAR

DRAWING NO. △ EDC3-632632-65	PART NO. △ BK13C06-32DP/2-0.35V(865)
SCALE 10:1 UNITS mm	CODE NO △ CL 6665-0001-8-865
HIROSE KOREA CO., LTD.	