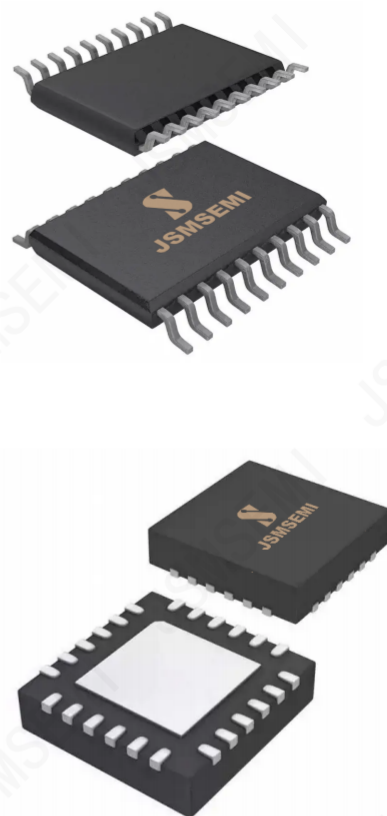


1 Description

SA6288 Is a three-phase high-voltage power MOSFET and IGBT gate driver that drives the gate of both high-side and low-side power transistors. The floating channel drive design can accommodate a bus voltage of up to 250V.

SA6288 The output can provide a large driving capacity, and the output pull and irrigation current can reach the 1.0A/1.4A. SA6288 The operating voltage range is wide, and both the high and low side gate drive voltage can be optimized to achieve the optimal drive efficiency. The internal pass-through and dead zone circuits prevent both transistors from running simultaneously, further reducing the switching loss. The undervoltage locking function of SA6288 ensures that the output of both drivers is low when the supply voltage is low. SA6288 Integrated bootstrap diode, can maximize the optimization of the chip peripheral circuit. The SA6288T is TSSOP20 package and the SA6288Q is QFN 24 package can work in the temperature range from -40°C to 125°C.



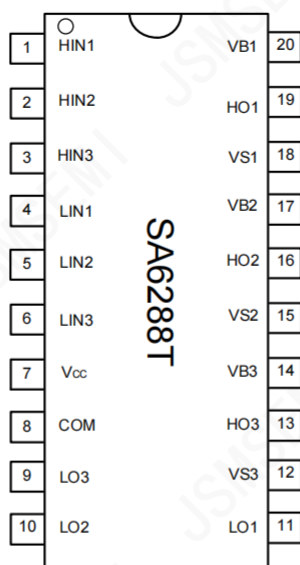
2 Features and Benefits

- Floating channel designed for bootstrap operation
- Fully operational to +250 V
- 3.3V, 5V and 15V input logic compatible
- dV/dt noise Immunity ± 50 V/nsec
- Allowable negative Vs capability: -9V
- Gate drive supply range from 5 V to 25V
- High and low side undervoltage locking circuit
 - Undervoltage-locked forward threshold of 4.5V
 - Undervoltage lock negative threshold of 4.3V
- Cross-conduction prevention logic
 - Deadtime:200ns
- Chip transmission delay characteristics
 - on / off transmission delay $T_{on} / T_{off} = 150\text{ns} / 150\text{ns}$
- -the delay matching time is less than 50 ns
- Matched propagation delay for both channels
- Wide operating temperature range -40°C ~125°C
- Typically output Source/Sink current capability: 1.2A/1.5A
- Integrated bootstrap diode
- The TSSOP20 and QFN24 packages
- RoSH compatible

3 Application

- Motor Control
- Electric machine control
- General Purpose Inverters
- Micro/Mini Inverter Drives
- Power tool
- Electric vehicle / UAV

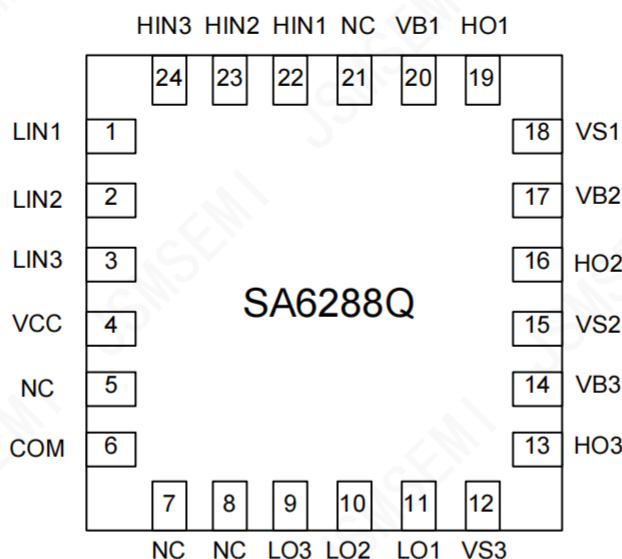
4 Function Pin Description



TSSOP-20 Top view

Lead Definitions

Number	Symbol	Description
1	HIN1	Logic inputs for high side gate driver output , in phase
2	HIN2	Logic inputs for high side gate driver output , in phase
3	HIN3	Logic inputs for high side gate driver output , in phase
4	LIN1	Logic inputs for low side gate driver output , in phase
5	LIN2	Logic inputs for low side gate driver output , in phase
6	LIN3	Logic inputs for low side gate driver output , in phase
7	VCC	Low side and logic fixed supply
8	COM	Low side gate drivers return
9	LO3	Low side gate driver output
10	LO2	Low side gate driver output
11	LO1	Low side gate driver output
12	VS3	High voltage floating supply return
13	HO3	High side gate driver output
14	VB3	High side floating supply
15	VS2	High voltage floating supply return
16	HO2	High side gate driver output
17	VB2	High side floating supply
18	VS1	High voltage floating supply return
19	HO1	High side gate driver output
20	VB1	High side floating supply



QFN-24 Top view

Lead Definitions

Number	Symbol	Description
1	LIN1	Logic inputs for low side gate driver output , in phase
2	LIN2	Logic inputs for low side gate driver output , in phase
3	LIN3	Logic inputs for low side gate driver output , in phase
4	Vcc	Low side and logic fixed supply
6	COM	Low side gate drivers return
9	LO3	Low side gate driver output
10	LO2	Low side gate driver output
11	LO1	Low side gate driver output
12	VS3	High voltage floating supply return
13	HO3	High side gate driver output
14	VB3	High side floating supply
15	VS2	High voltage floating supply return
16	HO2	High side gate driver output
17	VB2	High side floating supply
18	VS1	High voltage floating supply return
19	HO1	High side gate driver output
20	VB1	High side floating supply
22	HIN1	Logic inputs for high side gate driver output , in phase
23	HIN2	Logic inputs for high side gate driver output , in phase
24	HIN3	Logic inputs for high side gate driver output , in phase

5 Product specifications

Absolute Maximum Ratings

Exceeding the limit maximum rating may cause permanent damage to the device. All voltage parameters are rated with reference to VSS and an ambient temperature of 25°C.

Symbol	Definition	MIN.	MAX.	Units
V _B	High side floating supply	-0.3	275	V
V _S	High side floating supply return	V _B - 25	V _B + 0.3	
V _{HO}	High side gate drive output	V _S - 0.3	V _B + 0.3	
V _{CC}	Low side and main power supply	-0.3	25	
V _{LO}	Low side gate drive output	-0.3	V _{CC} + 0.3	
V _{IN}	Logic input of HIN & LIN	-0.3	V _{CC} + 0.3	
dV _S /dt	Allowable Offset Supply Voltage Transient	—	50	V/ns

ESD rating

Symbol	Definition	MIN.	MAX.	Units
ESD	HBM Model	1500	—	V
	Latch-up current	100	—	mA

Rated power

Symbol	Definition	MIN.	MAX.	Units
P _D	Package Power Dissipation @ TA ≤ 25°C	—	1.25	W

Thermal information

Symbol	Definition	MIN.	MAX.	Units
RthJA	Thermal Resistance, Junction to Ambient	—	100	°C/W
T _J	Junction Temperature	—	150	°C
T _S	Storage Temperature	-55	150	
T _L	Lead Temperature (Soldering, 10 seconds)	—	300	

Recommended Operating Conditions

For proper operation, the device should be used under the following recommended conditions. The bias ratings of VS and VSS are measured at a supply voltage of 15V, and unless otherwise specified, the ratings of all voltage parameters are referenced to VSS and the ambient temperature is 25°C.

Symbol	Definition	MIN.	MAX.	Units
V _B	High side floating supply	VS + 6	VS + 20	V
V _S	High side floating supply return	-5	250	
V _{HO}	High side gate drive output	V _S	V _B	
V _{CC}	Low side and main power supply	5	20	
V _{LO}	Low side gate drive output	0	V _{CC}	
V _{IN}	Logic input of HIN & LIN	0	V _{CC}	
T _A	Ambient temperature	-40	125	°C

Note1: Transient negative VS can be used for COM-50V with a pulse width of 50ns, guaranteed by design..

Note2: When the input pulse width is less than 1us, the input pulse cannot be transmitted normally .



Electrical Characteristics

Valid for temperature range at TA=25°C,VCC=VB=15V,unless otherwise specified.

Symbol	Definition	TestCondition	MIN.	TYP.	MAX.	Units
Dynamic parameter						
ton	Turn-on propagation delay		50	150	300	ns
toff	Turn-off propagation delay		50	150	300	ns
tr	Turn-on rise time		-	40	60	ns
tf	Turn-off fall time		-	15	30	ns
MT	Matching delay ON and OFF		-	20	50	ns
tDT	Deadtime		100	200	300	ns
Static parameter						
V _{UVCC}	VCC supply UVLO threshold		-	4.5	4.9	V
V _{UVCC_HYS}	VCC supply undervoltage lockout hysteresis		-	0.2	-	V
V _{UVBS}	VBS supply UVLO threshold		-	4.5	4.9	V
V _{UVBS_HYS}	VBS supply undervoltage lockout hysteresis		-	0.2	-	V
V _{IH}	High-level input voltage threshold		2.5	-	-	V
V _{IL}	Low-level input voltage threshold		-	-	0.8	V
I _{IN+}	Input (HIN 1,2,3, LIN 1,2,3) current	VIN=5V	-	25	50	uA
I _{IN-}	Input (HIN 1,2,3, LIN 1,2,3) current	VIN=0V	-	-	2	uA
VOH	High level output voltage,VBIAS-VO	IO=20mA	-	-	0.2	mA
VOL	Low level output voltage,VO	IO=-20mA	-	-	0.1	V
I _{QCC}	Quiescent VCC supply current	HIN _{1,2,3} =LIN _{1,2,3} =0V	-	-	700	uA
I _{QBS}	Quiescent VB supply current	HO _{1,2,3} =Low	-	-	60	uA
ILK	VB leakage current	VB=VS=250V	-	-	10	uA
IO+	Output high short circuit pulsed current		-	1.2	-	A
IO-	Output low short circuit pulsed current		-	1.4	-	A
R _{BSD}	Built-in diode equivalent resistance		-	-	300	Ω

6 Function Description

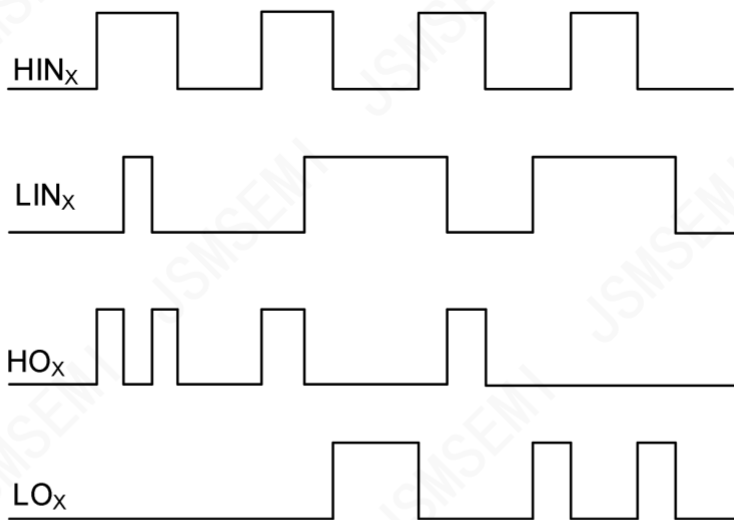


Figure 6-1 Input and output timing waveform

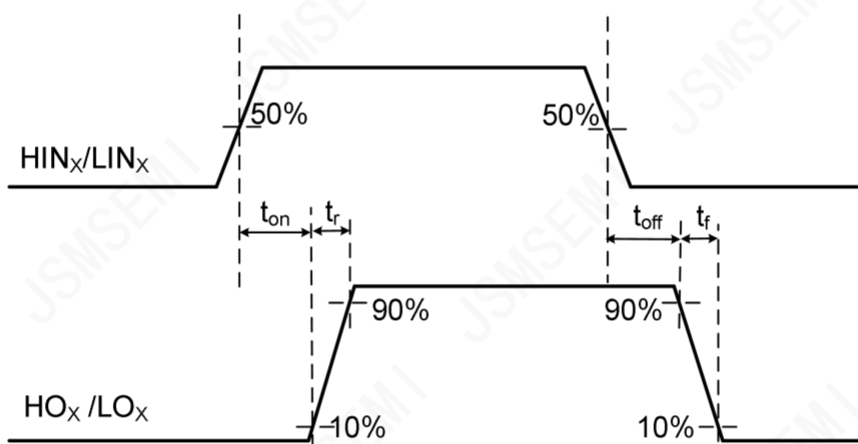


Figure 6-2 SA6288 Input and output timing waveform

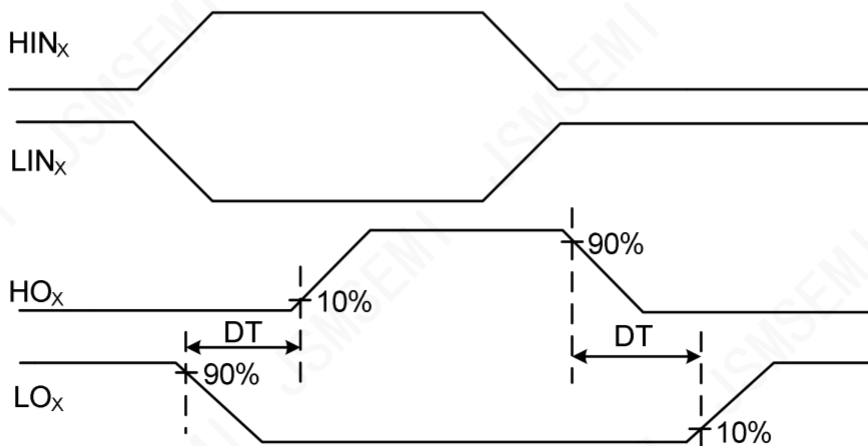


Figure 6-3 Propagation Time Waveform Definition

7 SA6288 Description

Overview

The SA6288 is a three-phase high-voltage, high-speed power MOSFET high-low driver chip with separate high-side and low-side reference output channels. The logic input is compatible with standard CMOS or LSTTL output, down to 3.3 Vlogic. The output drivers feature a high pulse current buffer stage designed for minimum driver cross-conduction. The floating channel can be used to drive an N-channel power MOSFET in the high-side configuration which operates up to 250V, The floating channel requires additional bootstrap circuit support.

In addition, SA6288 integrates bootstrap diode, which can optimize the peripheral circuit of the chip, and both high and low sides include undervoltage protection.

Function Block Diagram

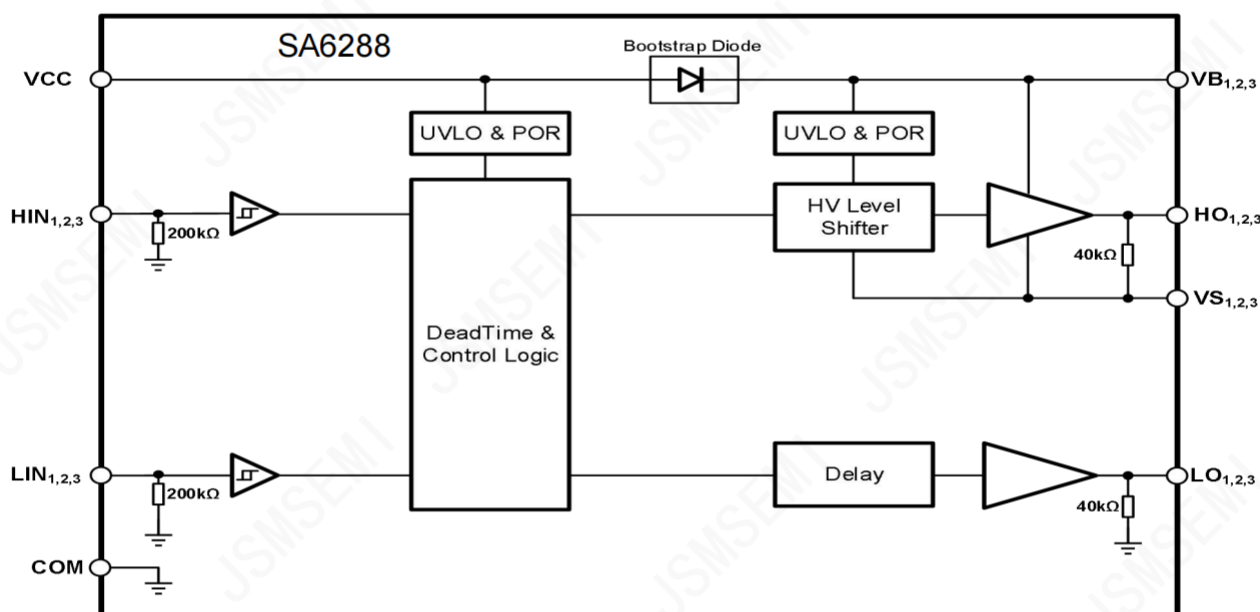


Figure7-1 Function Block Diagram of SA6288

Chip operating logic

The signal input port of the SA6288 adopts the level-triggered mode, that is, the voltage meets the logical requirements, and the chip can work normally, as shown in Table 7-1.

Table 7-1 I/O logical table

INPUT		OUTPUT	
HIN1,2,3	LIN1,2,3	HO1,2,3	LO1,2,3
L	L	L	L
L	H	L	H
H	L	H	L
H	H	L	L
Note: H stands for high level; L stands for low level			

Signal input port

The SA6288 includes three-phase high-side and low-side signal input ports for receiving control signals from the master.

There is an interlock function between the high side and the low side. When the input signal of the high side is high and the input signal of the low side is low, this function will be triggered, making the output signal of the high side and the low

side become low level signals. Moreover, there is a built-in dead time between the high side and the low side signals, which effectively avoids the overlapping of output signals. The HIN port is designed to have 800K resistance to VSS and the LIN port is designed to have 800K resistance to VCC. Therefore, the two ports can be floating when not in use. So they can be floating when not in use, but shorting with COM is recommended.

Output port

The internal push-pull structure of the output port is used to directly drive the power device MOSFET/IGBT. The reference ground of the output port on the low side is COM, and the reference ground of the output port on the high side is VS. When VS is high voltage, the voltage domain between VB-VS needs to be powered by the bootstrap circuit to work normally. The VS pin has a certain negative pulse resistance, which can ensure that no damage occurs under the pulse condition of -9V, 50ns.

Undervoltage protection function

The low-voltage driver of the SA6288 includes an undervoltage protection circuit that monitors the supply voltage (VCC) and a UVLO circuit that will suppress all output until the voltage is sufficient to drive the external MOSFETs (up to a corresponding preset threshold). Therefore, all output ports remain low until the voltage of the VCC pin rises above the UVLO threshold.

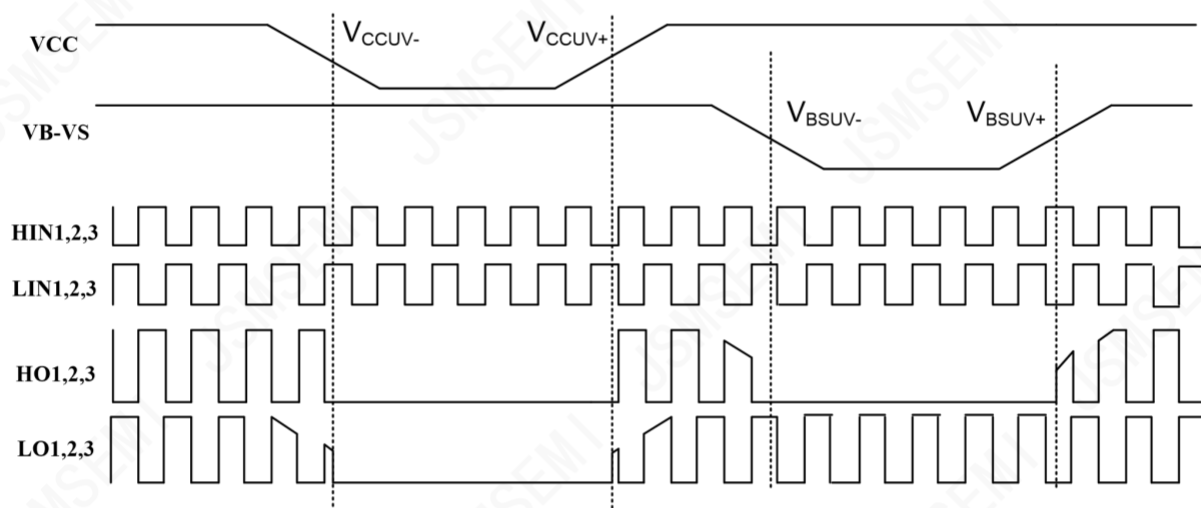


Figure7-2 Undervoltage function waveform definition

As shown in Figure 7-2, when the VCC undervoltage occurs, all output signals immediately become low. When the VCC voltage rises again and exceeds the undervoltage threshold, all output signals recover, and the LO voltage is the same as that of the current VCC. When the high-side bootstrap capacitor voltage (VB-VS) is reduced below the undervoltage threshold, the high-side output immediately becomes low, and the LO output signal is not affected. When the high-side bootstrap capacitor voltage (VB-VS) rises above the undervoltage threshold, the HO output signal recovers, and the HO voltage is consistent with the current high-side bootstrap capacitor voltage (VB-VS). In addition, the threshold hysteresis of UVLO is built into the SA6288.

There is a certain hysteresis between the threshold of the power supply voltage drop triggering undervoltage and the threshold of the voltage rebound chip working normally, which can prevent abnormal output waveform when the power supply voltage fluctuates.

8 Application message

In most application environments, the PWM output voltage of the main control IC is usually only 3.3V or 5V, which is not enough to drive the MOSFET at the power end. Therefore, a high-power driver chip is needed between the main control IC and the MOSFET to drive the grid voltage of the MOSFET, so that the drive voltage rises to 12V-15V. This allows the MOSFET to be in a stable, fully open state. At the same time, the driver chip improves the switching speed of the power device and reduces the related switching power loss.

Typical application circuit

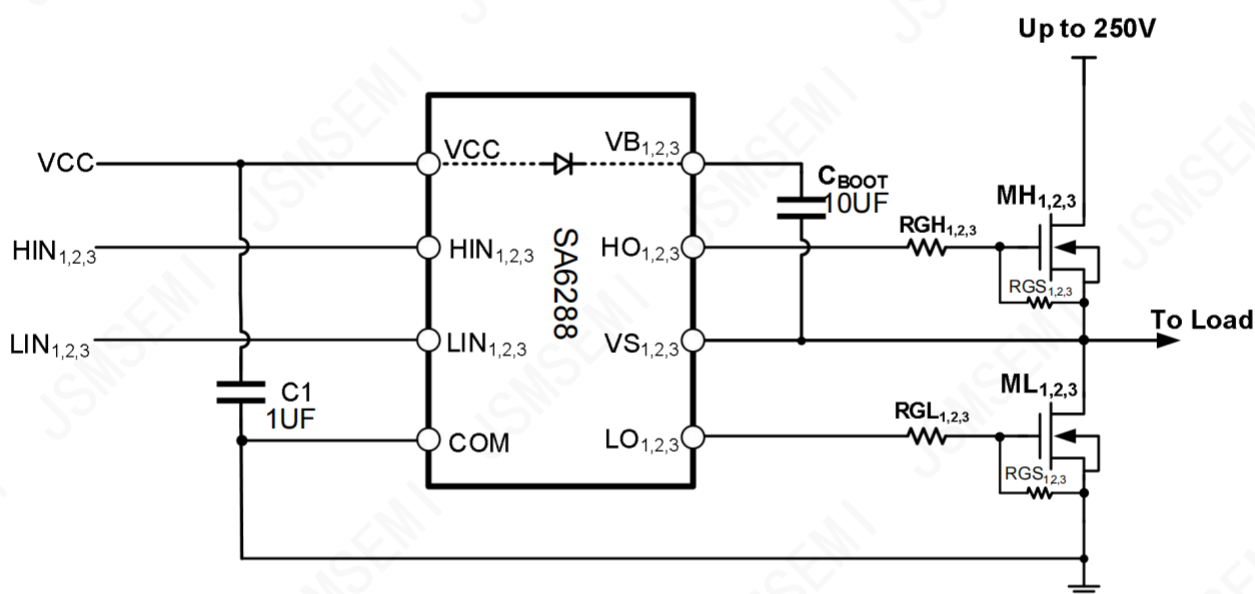


Figure8-1 Typical application circuit of SA6288

Bootstrap Circuit Design Guide

The structure of a general half-bridge circuit is shown in Figure 8-2, including bootstrap resistance, bootstrap diode and bootstrap capacitor. This scheme is the most commonly used and cost-effective scheme in the current motor drive.

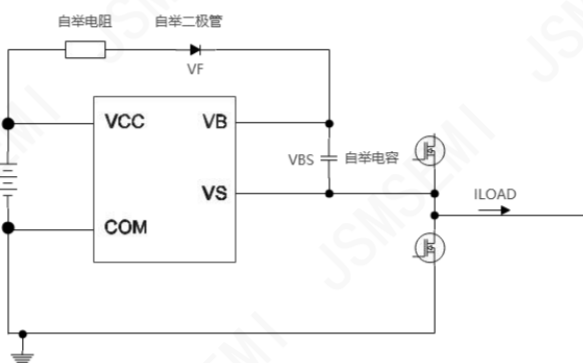


Figure 8-2 Basic structure of the bootstrap circuit

Bootstrap circuit capacitance selection

In order to determine the size of the bootstrap capacitance, we first need to evaluate the following points:

- The gate charge required for MOS to turn on: Q_g ;



- GS leakage of MOS: I_{LK_GS} ;
- Static operating current of the drive: I_{QBS} ;
- Leakage of bootstrap diode: I_{LK_DIODE} ;
- Bootstrap capacitor leakage: I_{LK_CAP} ;
- Upper bridge height time: T_{HON} .

I_{LK_CAP} is included in the calculation only when the bootstrappable capacitor uses an electrolytic capacitor. Other types of capacitors do not need to be considered. It is recommended to use at least one low ESR ceramic capacitor. Parallel electrolytic capacitor and low ESR ceramic capacitor can achieve better circuit performance.

By calculation, we can find the loss of capacitance for a single turn on:

$$Q_{TOT} = Q_G + (I_{LK_GS} + I_{QBS} + I_{LK_DIODE} + I_{LK_CAP}) \times T_{HON}$$

Specifies the range that VBS can drop during bootstrapping: ΔV_{BS}

$$\Delta V_{BS} \leq V_{CC} - V_F - V_{GSmin} - V_{DSon}$$

In the process, you need assurance:

$$V_{GSmin} > V_{BSUV} -$$

V_F MOS reverse diode voltage drop

V_{GEmin} Maintain the minimum gate voltage for MOS tube conduction

V_{DSon} On-off pressure drop of the lower bridge MOS

And with that, you can calculate it:

$$C_{BOOTmin} = \frac{Q_{TOT}}{\Delta V_{BS}}$$

Note: In the process of calculating bootstrap capacitance here, only the charge required for a pulse process is calculated, without considering the duty ratio and frequency of PWM. If the signal is controlled by PWM wave, please get the actual required bootstrap capacitance size based on the above calculation method through a certain equivalent conversion.

Note on bootstrap circuit

A. Bootstrap resistance

Bootstrap resistors are used in some bootstrap circuits and are not required. HO and LO may have abnormal jump during startup. At this time, the increase of bootstrap resistance will limit the current passing through the bootstrap diode when the bootstrap circuit is started, which can effectively suppress some bad signals and protect the circuit.

B. Bootstrap capacitor

ESR must be considered in the design of the circuit with the upper bridge arm open for a long time when the electrolytic capacitor is used as the bootstrap capacitor. When the upper bridge arm is opened for a long time, a bootstrap capacitor with a large capacity is required, and electrolytic capacitors are generally used. But the electrolytic capacitor has a certain internal resistance, which will reduce the partial voltage of bootstrap resistance and can not realize its function. This situation can be effectively avoided by connecting a ceramic capacitor with a low ESR.

C. Bootstrap diode

The bootstrap diode is used to maintain the voltage stability of the bootstrap circuit. It is necessary to ensure that the reverse voltage resistance of the diode is greater than the voltage of the driving power supply. On this basis, fast recovery

diodes such as Schottky diodes are selected as much as possible.

Bootstrap Circuit Design Guide

Gate resistance is used to control the switching speed of the driven MOS and the slope of the rising and falling edge, which will affect a number of application performance, such as loss, reliability and so on. This section describes how to select the driving resistance and discusses the impact of the driving resistance. The selection of grid resistance is closely related to the driver chip, MOSFET and even circuit design, and it needs to be re-selected according to the actual situation in different environments.

Common industrial brushless motors operate at a frequency of about 2kHz-10kHz. Based on this, grid resistors of 20-120 Ω are usually selected. This is determined by the following two factors:

(1) **Switching loss of MOS.** Part of the MOS loss is switching loss, and the other part is on-off loss, while the grid resistance mainly affects the loss of the switching process. The larger the resistance value, the slower the switching process, and the larger the overlap area of voltage and current, the greater the loss. The most direct impact of excessive loss is that the chip temperature will rise rapidly, and the device will face the risk of failure under the condition of higher than 150°C.

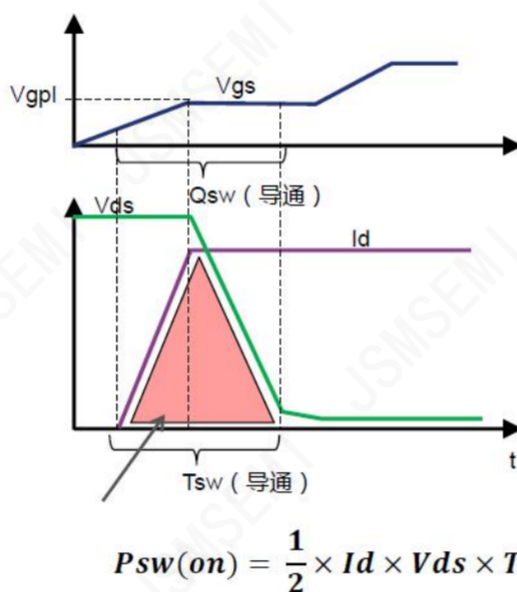


Figure 8-3 MOS switch loss under resistive load

(2) **Reliability.** As opposed to loss, the smaller the resistance value of the gate resistance, the faster the MOSFET will switch. In practical applications, the power end current is larger, more sensitive to parasitic parameters, too high switching speed will increase the signal instability, light will make the motor EMI is too large, heavy will make the circuit damage. Some of the most common are:

- 1) Grid signal rings, causing MOS damage (as shown in Figure 8-4);
- 2) The dv/dt is too fast, and the VS port will bear too high or too low voltage signal, resulting in drive damage.

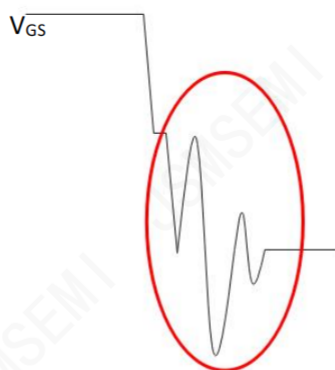


Figure 8-4 Grid ringing

PCB layout guide

To achieve the outstanding performance of half bridge grid driver chips, the following printed circuit board (PCB) layout routing guidelines should be followed.

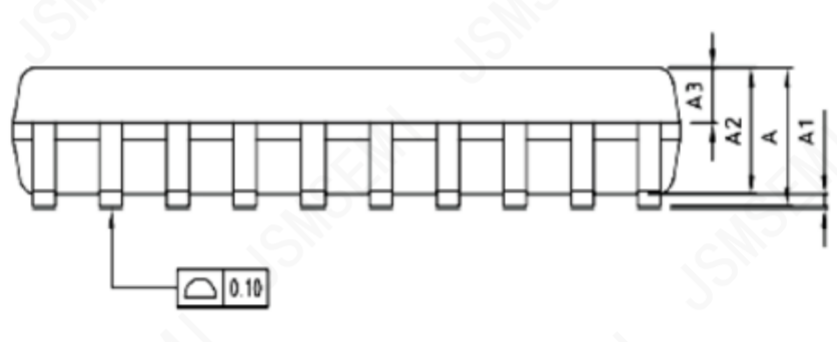
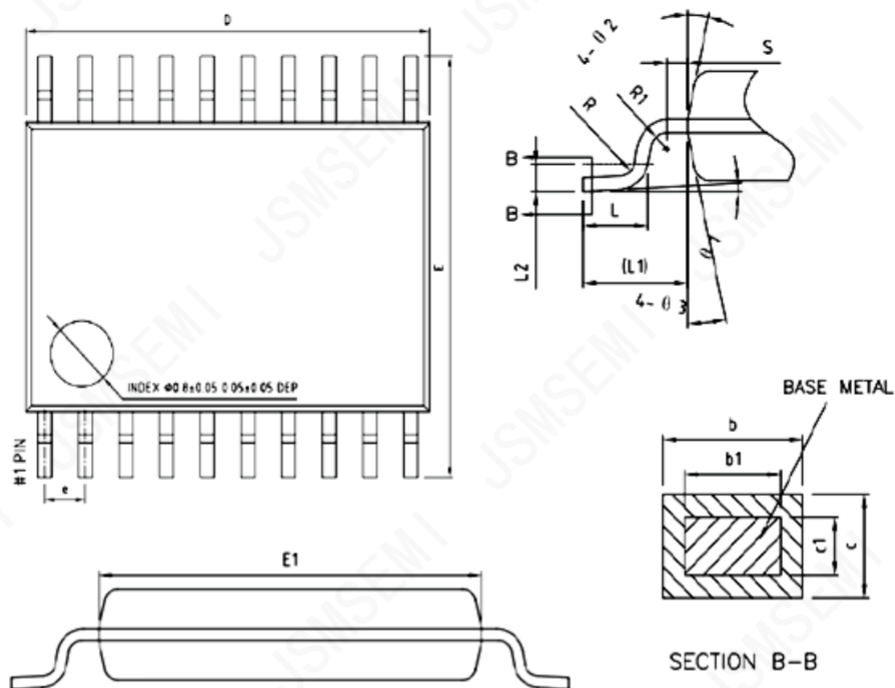
- Low ESR/ESL capacitors should be placed near the driver chip between the VCC and COM pins, and between the VB and VS pins to provide peak current for the VCC and VB pins.
- To prevent large voltage transients from high-side MOSFET drains, a low ESR electrolytic capacitor and a ceramic capacitor must be connected between the high-side MOSFET drain and the ground (COM).
- To avoid excessive negative voltage transients on switch node (VS) pins, the parasitic inductance between the high-side MOSFET source and the low-side MOSFET (synchronous rectifier) source must be minimized.
- Overlap of the VS layer with the ground (COM) layer should be avoided as much as possible to minimize the coupling of switching noise from the VS layer to the ground layer.
- The heat dissipation pad of the driver chip should be connected to a large area of thick copper layer to improve the heat dissipation performance of the driver chip. The heat dissipation pad is usually connected to the ground that is equal to the COM of the chip. It is recommended to connect the heat dissipation pad to the COM pin only.
- Grounding precautions:

The primary goal of designing a ground connection is to limit the MOSFET gate charge and discharge loop to the smallest possible loop area. This method reduces the loop inductance and can effectively avoid the noise problem on the MOSFET gate. At the same time, the gate driver chip should be as close to the MOSFET as possible.

The second consideration is to ensure reasonable charging paths for bootstrap capacitors, including VCC bypass capacitors based on ground (COM), bootstrap diodes, bootstrap capacitors, and low-side MosFETs. Since the VCC bypass capacitor charges the bootstrap capacitor by cycle through the bootstrap diode, and each charge occurs in a very short period of time, this charge path passes through the peak current. Minimizing the loop length and area of the bootstrap circuit on PCB can make the bootstrap circuit work in a stable state, which is very important to ensure the reliable operation of the driver chip.

9. Package Information

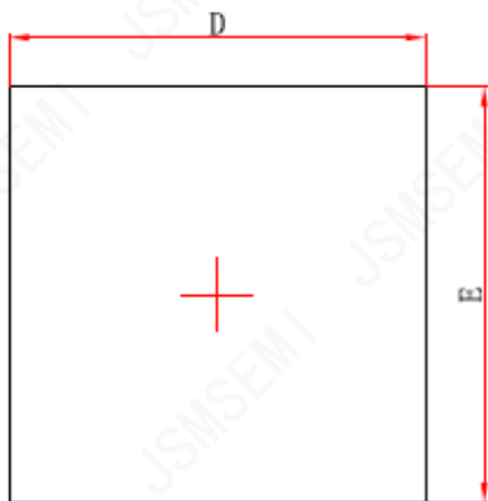
TSSOP20 Package Outlines



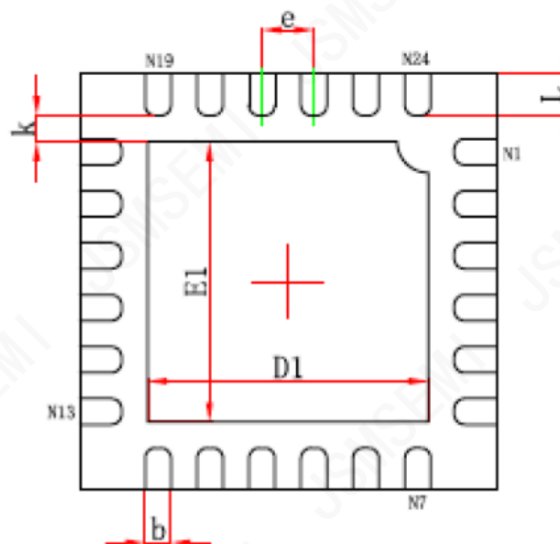
TSSOP20 Package Dimensions

Size Symbol	MIN(mm)	TYP(mm)	MAX(mm)	Size Symbol	MIN(mm)	TYP(mm)	MAX(mm)
A	-	-	1.20	D	6.40	6.50	6.60
A1	0.05	-	0.15	F	6.20	6.40	6.60
A2	0.80	1.00	1.05	E1	4.30	4.40	4.50
b	0.19	-	0.30	e	0.65BSC		
b1	0.19	0.22	0.25	L	0.45	0.60	0.75
c	0.09	-	0.20	L1	1.00BSC		
c1	0.09	-	0.16				

QFN24 Package Outlines



Top View



Bottom View



QFN24 Package Dimensions

Size Symbol	MIN(mm)	TYP(mm)	MAX(mm)	Size Symbol	MIN(mm)	TYP(mm)	MAX(mm)
A	0.700/0.800	-	0.800/0.900	E1	2.600	-	2.800
A1	0.000	-	0.050	K	0.200MN		
A3	0.203REF			B	0.200	-	0.300
D	3.924	-	4.076	e	0.500TYP		
E	3.924	-	4.076	L	0.324	-	0.476
D1	2.600	-	2.800				

Ordering Information

Ordernumber	Package	Marking information	Operation Temperature Range	MSL Grade	Ship,Quantity	Green
SA6288T	TSSOP-20	SD6288T	-40 to 125°C	3	T&R,4000	RoHS
SA6288Q	QFN-24	SD6288Q	-40 to 125°C	3	T&R,5000	RoHS