

Rev.	ECN Number	Description	Date	Drawn	Checked	Approved

技术要求:

1.材质:不锈钢SUS301,T=0.10±0.005;

▼ 2.端子锡脚焊接面和接触面不可有毛边,其他部位毛边最大0.03mm;

3.扭曲:45°/1000mm,拱形 5mm/1000mm;

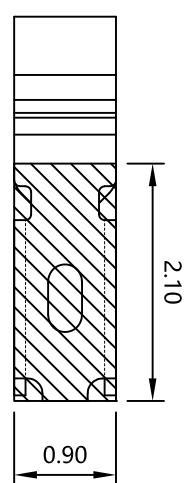
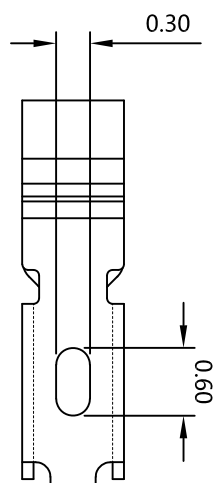
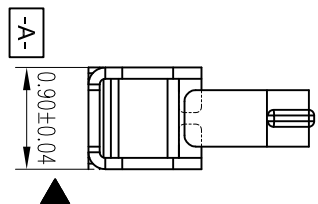
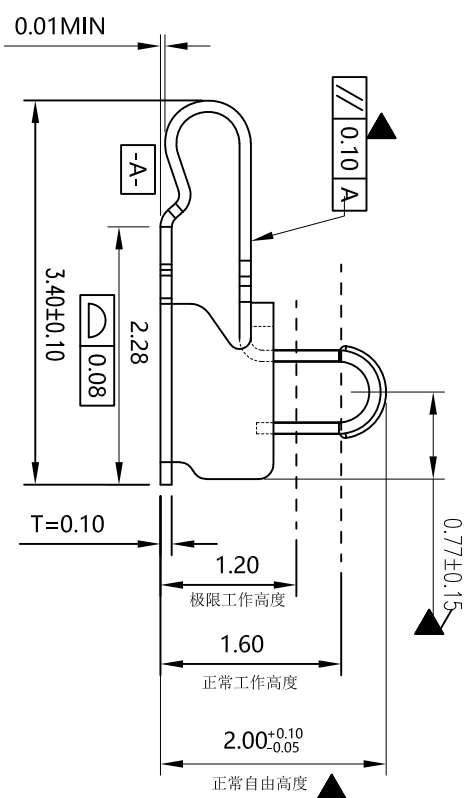
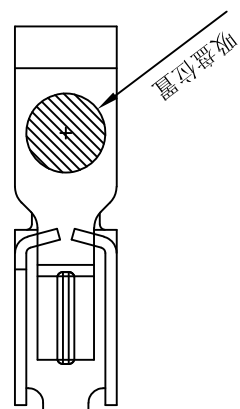
4.标示有"▼"符号的为重点控制和检验尺寸;

5.未标注之R MAX R0.13;

6.电镀须满足48小时盐雾测试;

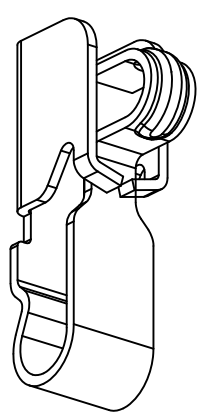
7.寿命测试 > 2万次,产品弹力要求在60gf ~ 80gf之间

8.镍底50~80u"min,产品外表面镀金1U"MIN



焊接尺寸

尺寸公差 ±0.05



MyAntenna										GENERAL TOLERANCE		SCALE: 1:1		DRAWN		DATE		DWG. NO. 681-0033B-2		TITLE 客户图		REV. A	
XX. ±0.50				UNIT: mm		CHECK		DATE		PARTS NO. (INTENDED USE) A-SP-L3.4W0.9H2.0-A		RF Antenna Spring, SMT, L3.40*W0.9*H2.0mm		SHEET 1/1									
X. ±0.35				X. ±1.0°		DATE																	
.X ±0.25				.X ±0.5°		DATE																	
.XX ±0.15		SIZE: A4				APPROVE		DATE															

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