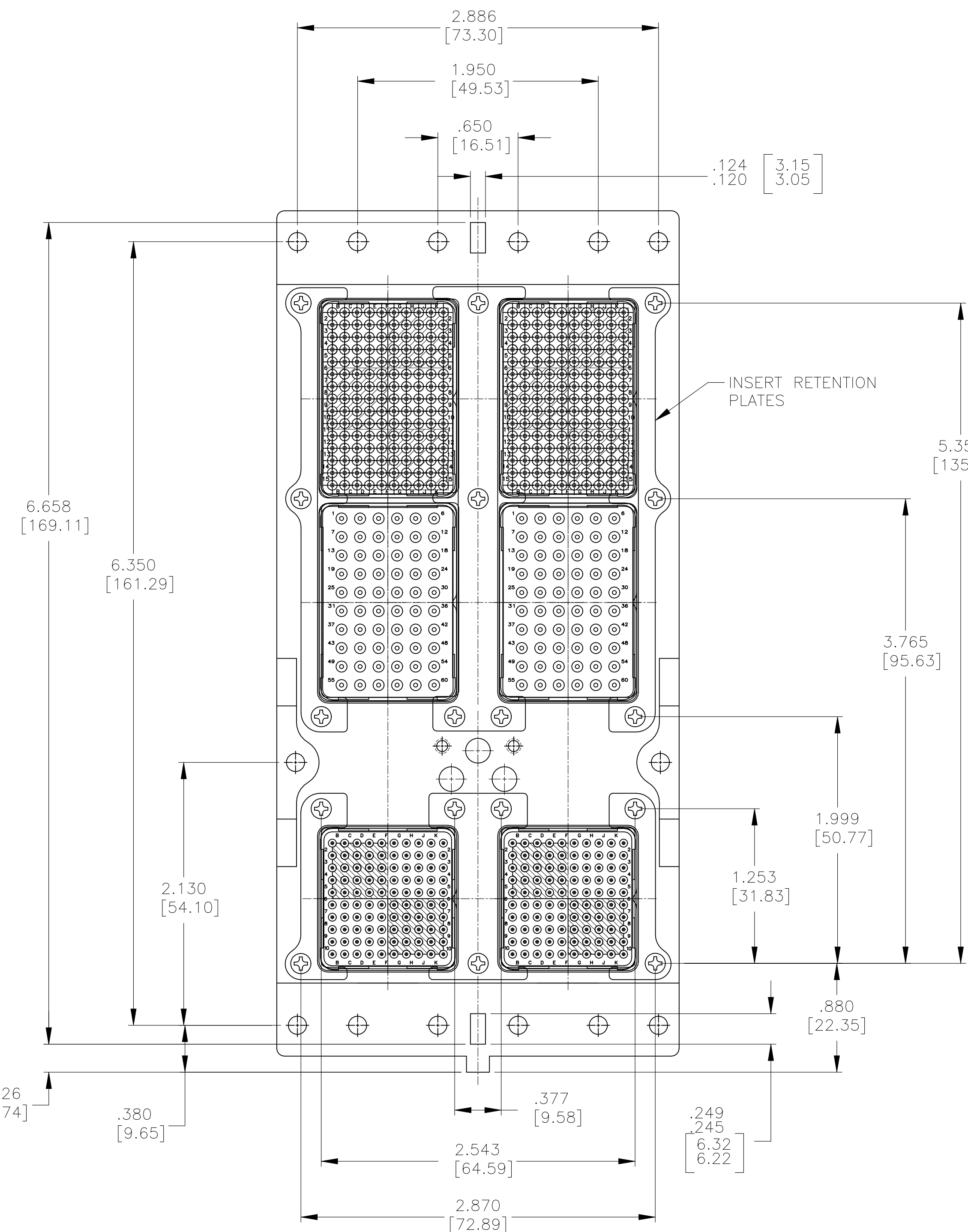
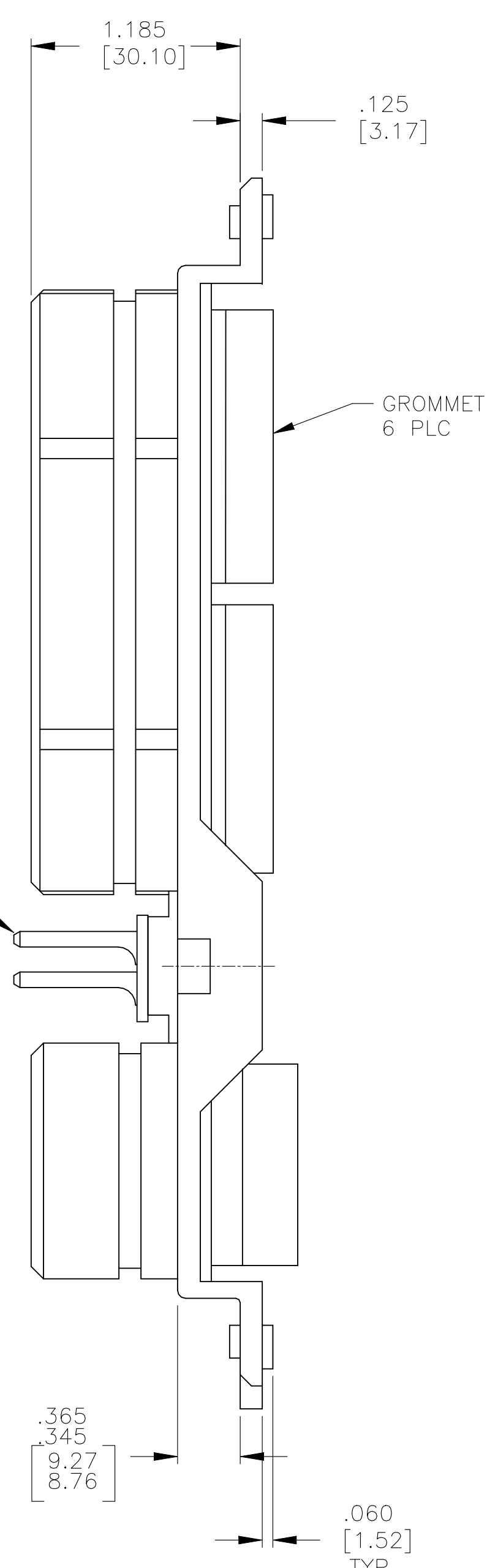
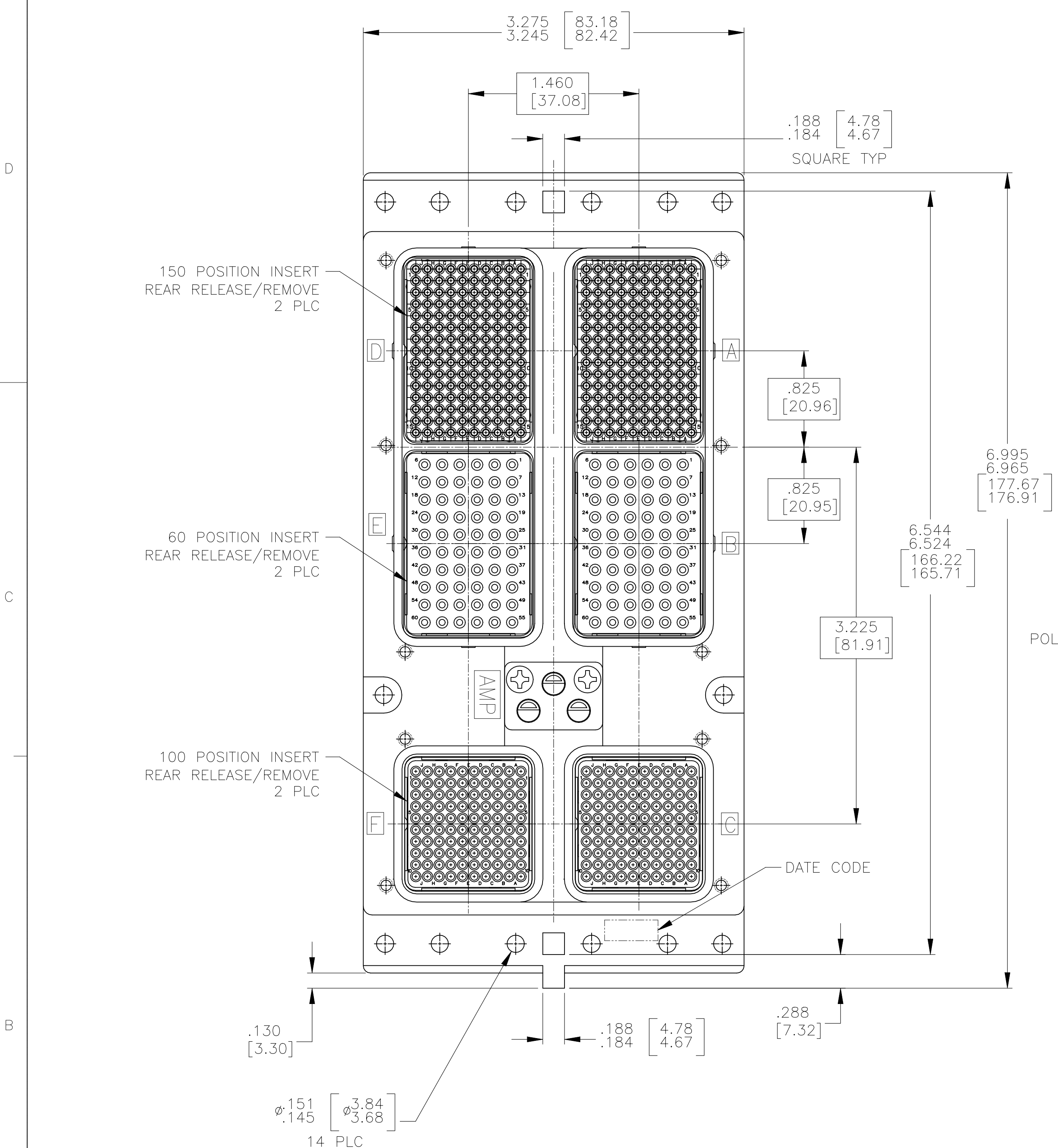


D

C

B

A



COMPONENT	MATERIAL	FINISH
SHELL	DIE CAST ALUMINUM PER ASTM-B-85 OR ASTM-B-211 6061-T6 OR ASTM-B-209 2024-T4/T351	CHROMATE COVERSION PER MIL-C-5541, TYPE II, CLASS 3
INSERT RETENTION PLATES	ALUMINUM ALLOY PER ASTM-B-209	CHROMATE COVERSION PER MIL-C-5541, TYPE II, CLASS 3
SCREWS	STEEL OR STAINLESS STEEL	STAINLESS STEEL OR PASSIVATED
POLARIZING POSTS	ZINC ALLOY PER ASTM-B-86	ELECTROLESS NICKEL PER MIL-C-26074, CLASS 4, GRADE B
150, 100, 60 INSERTS	THERMOSET	-
POLARIZING POST RETAINING PLATE	ALUMINUM ALLOY PER ASTM-B-209	BLUE ANODIZED PER MIL-A-8625
INSERT GROMMET	FLUOROSILICONE	-
"O"-RINGS	FLUOROSILICONE	-

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	± .-
1 PLC	± .-
2 PLC	± .-
3 PLC	± .005 [0.13]
4 PLC	± .-
ANGLES	± .-

MATERIAL SEE TABLE

FINISH SEE TABLE

DWN C.C.THOMAS 12-22-06

CHK K.HOGAN 12-22-06

APVD K.HOGAN 12-22-06

PRODUCT SPEC

APPLICATION SPEC

WEIGHT 0.000000

CUSTOMER DRAWING

SCALE 1:1

SHEET 1 OF 1

REV C

"00"

KEYING POSITION

1883867-1

PART NUMBER

STE

TE Connectivity

NAME

PLUG ASSY, SIZE 3, ARINC 600 (150/60/100/150/60/100) WITH SPECIAL SHELL (NO RIBS)

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

- CONNECTOR DIMENSIONS ARE PER ARINC 600 SPECIFICATION
- THE FOLLOWING O-RINGS ARE PROVIDED BUT NOT INSTALLED ON SHELL:
PART NO. 208039-4, LARGE O-RING, QTY = 2
PART NO. 208039-2, SMALL O-RING, QTY = 2
- KEYING SHOWN IN POSITION "01" FOR REFERENCE ONLY. SEE TABLE FOR KEYING POSITION. FOR POSITION "00" KEYING SHIPPED UNASSEMBLED.
- DUST COVERS (NOT SHOWN) INSTALLED FOR SHIPPING.
- ASSEMBLY SHOWN WITH DIE-CAST SHELL. ASSEMBLIES WITH MACHINED SHELLS MAY VARY SLIGHTLY IN APPEARANCE.