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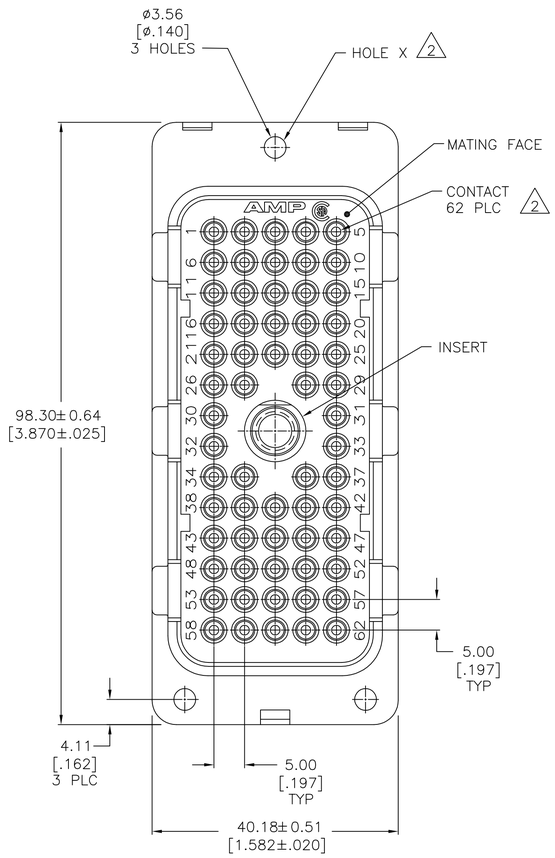
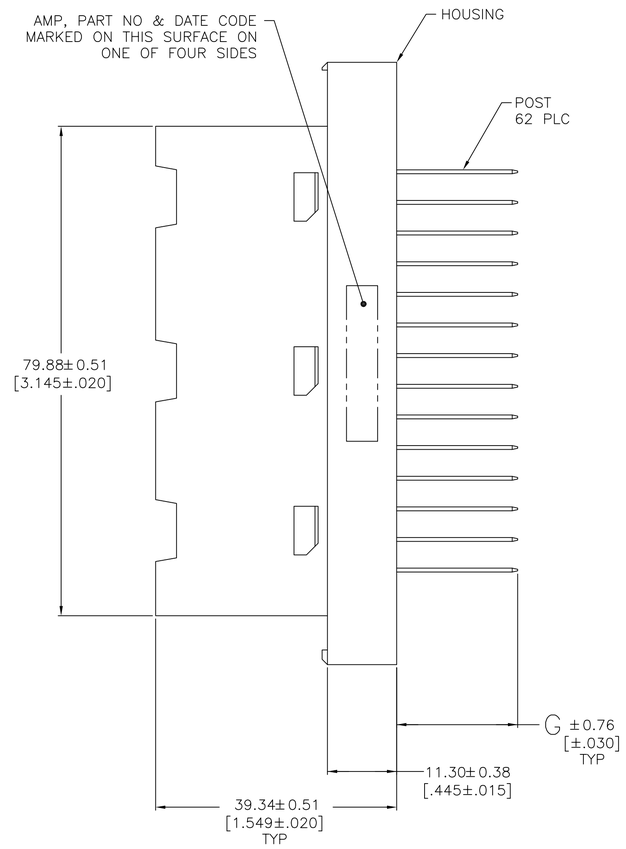
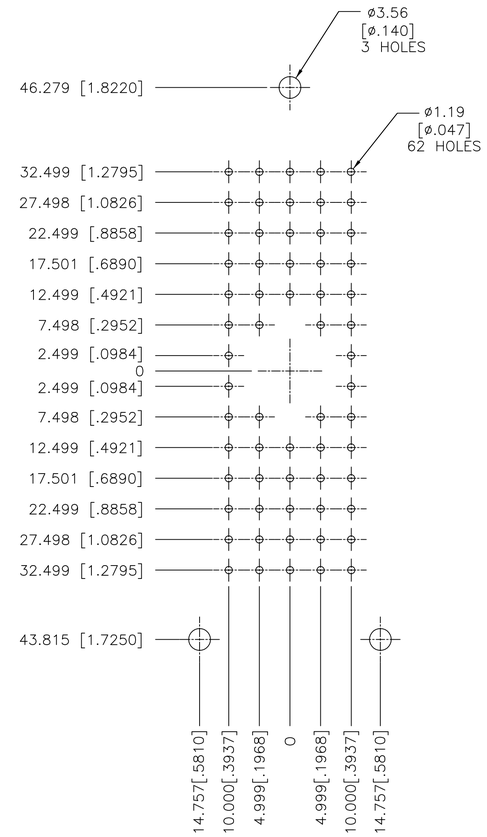
REVISIONS

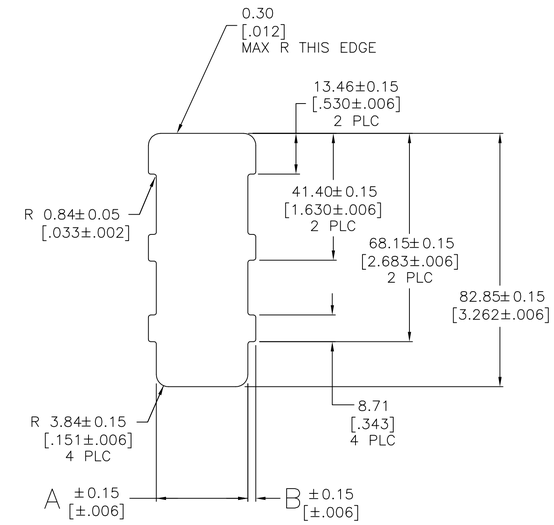
P	LTR	DESCRIPTION	DATE	DWN	APVD
	N4	REVISED PER ECO-12-009700	23MAY12	KH	DR
	P	REVISED PER ECO-17-009310	28JUN2017	RS	MZ
	R	REVISED PER ECO-17-011181	05AUG2017	RS	MZ
	S	REVISED PER ECO-18-000439	19JAN2018	RS	MZ







RECOMMENDED PC BOARD LAYOUT



RECOMMENDED PANEL CUTOUT 1
SCALE 1:1

1.75 [.069]	32.36 [1.274]	1.40–1.98 [.055–.078]
2.74 [.108]	30.05 [1.183]	0.79–1.40 [.031–.055]
B	A	PANEL THICKNESS

1. PANEL CUTOUT FOR REAR MOUNTED PIN BLOCK.
2. SEAMS OF ALL PINS TO BE ORIENTED TOWARD HOLE X SIDE.
3. POLYESTER, BLACK.
4. 0.76µm [.000030] MIN GOLD PER MIL-G-45204 FOR A LENGTH OF 6.35 [.250] MIN FROM MATING END, GOLD FLASH ON REMAINDER, BOTH OVER 1.27µm [.000050] MIN NICKEL PER QQ-N-290.
5. 2.54µm [.000100] MIN TIN-LEAD PER MIL-T-10727 OVER 2.54µm [.000100] MIN COPPER PER MIL-C-14550.
6. 2.54µm [.000100] MIN TIN PER MIL-T-10727 OVER 2.54µm [.000100] MIN COPPER PER MIL-C-14550.
7. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

	POST FINISH	CONTACT FINISH	G	PART NO.
OBSOLETE	5	4	5.59 [.220]	211580-6
	6	4	3.56 [.140]	211580-5
	6	4	19.76 [.778]	211580-4
OBSOLETE	5	4	3.56 [.140]	211580-3
OBSOLETE	5	4	19.76 [.778]	211580-2

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± 0.13 [.005]
3 PLC ± 0.013 [.0005]
4 PLC ± –
ANGLES ± –

MATERIAL

FINISH

DWN L.SIPE 09/09/92
CHK R.STONE 10-15-92
APVD –
PRODUCT SPEC –
APPLICATION SPEC –
WEIGHT –

TE Connectivity Ltd.

NAME: CONNECTOR BLOCK FOR PINS WITH FEMALE JACKSCREW THREAD, 62 POSN, METRIMATE

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-211580	–

CUSTOMER DRAWING | SCALE 2:1 | SHEET 1 OF 1 | REV S

4805 (1/15)