

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	B	REV PER ECO 20-007007	2-12-20	CT	RL

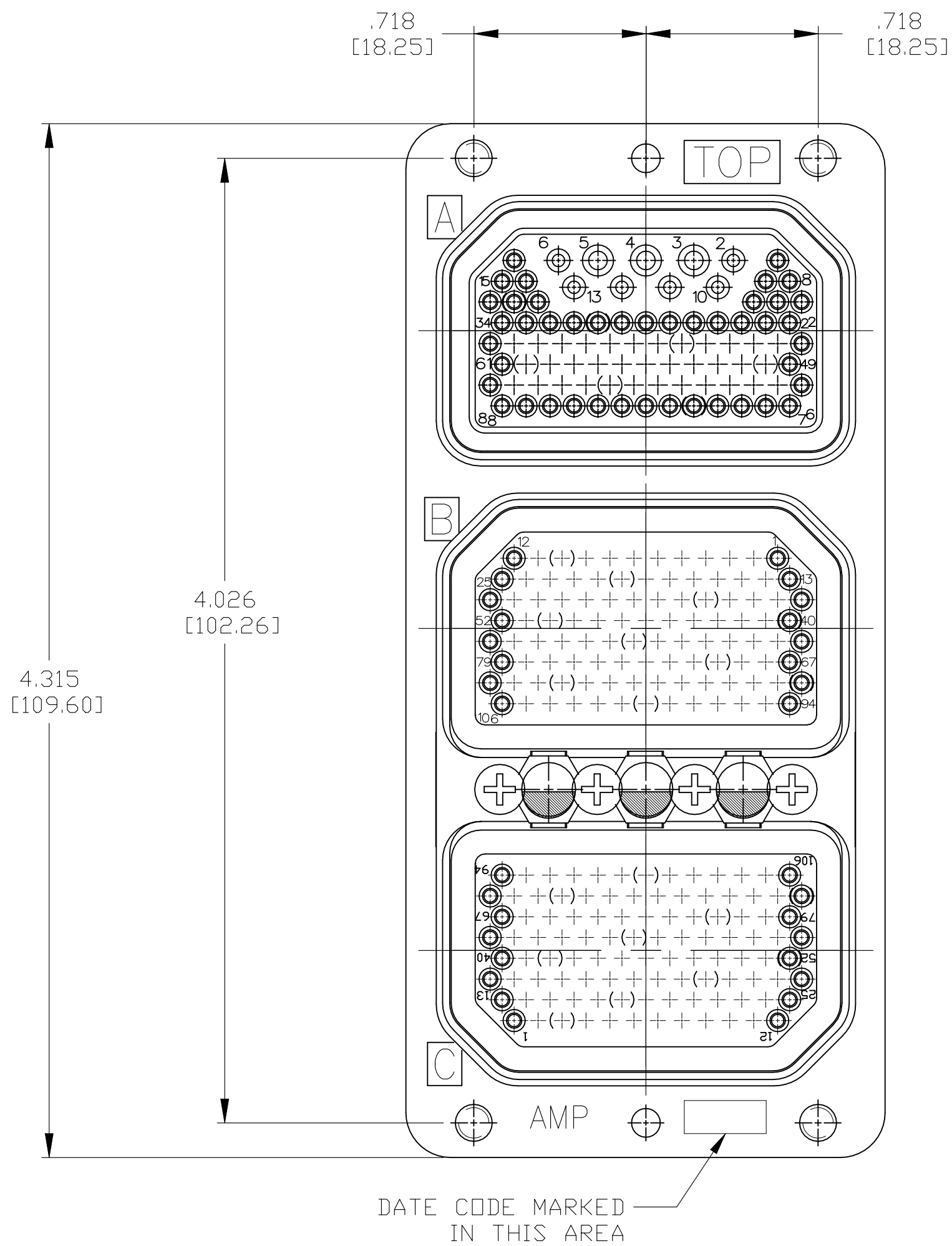
1484376

D

C

B

A

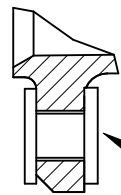


4X #4-40 CLINCH NUT
(-1 ONLY)

TE PART NO. AND
DESCRIPTIVE NUMBER
MARKED ON THIS SURFACE

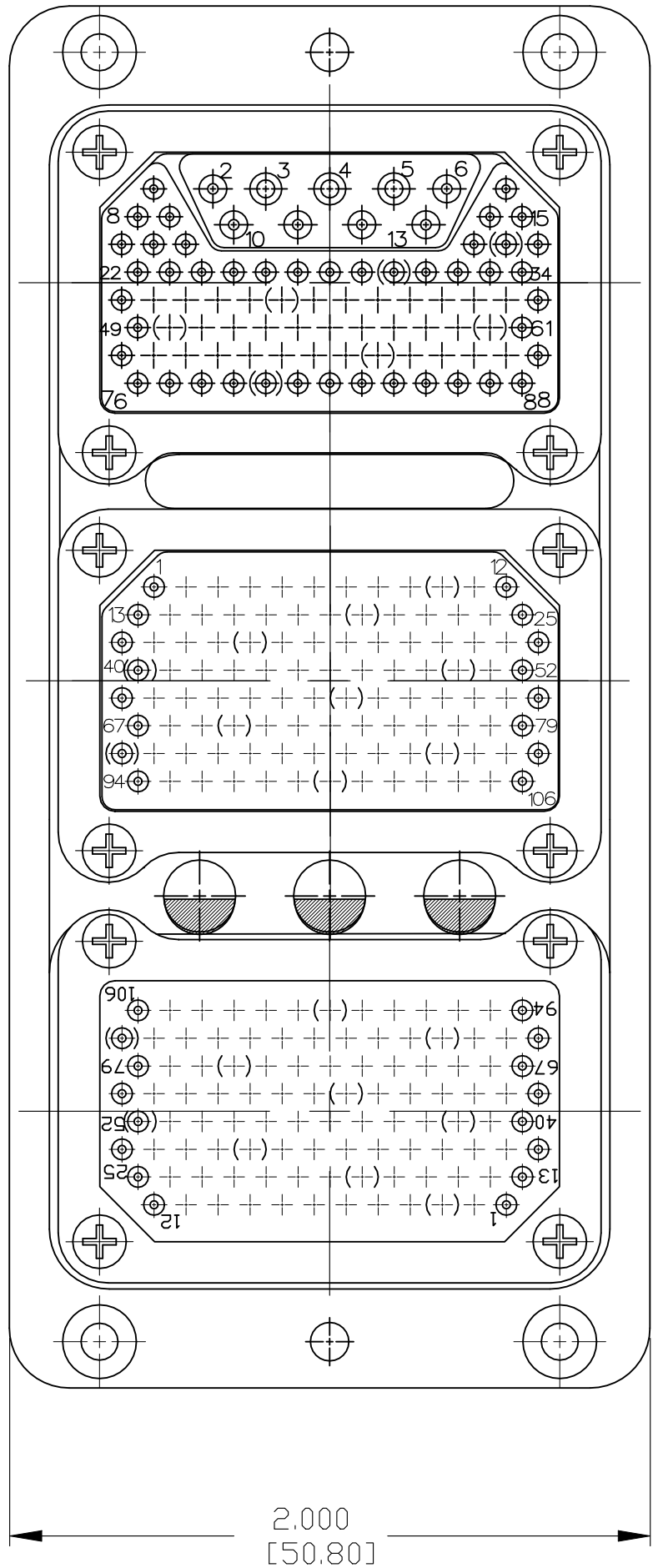
1.000
[25.40]

SEE DETAIL A
FOR -2 & -3 ONLY



DETAIL A
(-2 & -3 ONLY)

FLOAT BUSHING
4X



1 MATERIAL AND FINISH:
SHELL: DIE CAST ALUMINUM PER FED. SPEC QQ-A-591 OR
ASTM B211 6061-T6/6511 OR ASTM B209 2024-T4/T351
STANDARD FINISH: CADMIUM PLATE PER QQ-P-416, TYPE I,
CLASS 2 YELLOW CHROMATE CONVERSION.
INSERT RETENTION PLATE: ALUMINUM ALLOY, BLUE ANODIZE
PER MIL-A-8625.
SCREWS AND WASHERS: STAINLESS STEEL, PASSIVATED.
POLARIZING POSTS: STAINLESS STEEL, PASSIVATED.
POLARIZING NUTS: BRASS, CADMIUM PLATED.

2 KEYING TO BE ASSEMBLED PER LAST 2 DIGITS OF DESCRIPTIVE

PART NO.	DESCRIPTIVE NO.	KEYING
1996220-1	RM3R88P106P106P-0101 (-201)	"01"
1996220-2	RM3R88P106P106P-3301 (-201)	"01"
1996220-3	RM3R88P106P106P-3304 (-201)	"04"

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C.G.THOMAS 11-2-18	TE Connectivity	
		CHK R.LACUESTA 11-2-18		
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:	NAME RCPT ASSY, ARINC 404	
		0. PLC ± .010 [0.25]	RESTRICTED TO	
		1. PLC ± .010 [0.25]	SIZE	
		2. PLC ± .010 [0.25]	CAGE CODE	
		3. PLC ± .010 [0.25]	DRAWING NO.	
MATERIAL		FINISH	WEIGHT	0.000000
- 1		- 1	A100779C1996220	
		CUSTOMER DRAWING		SCALE 2:1 SHEET 1 OF 1 REV B