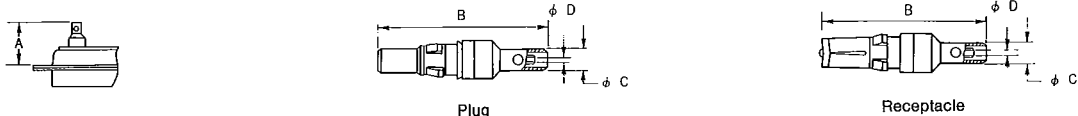
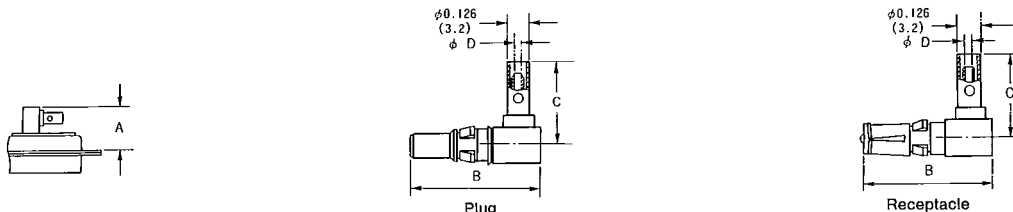


COAXIAL, HIGH VOLTAGE, AND HIGH POWER CONTACTS (for D*M)

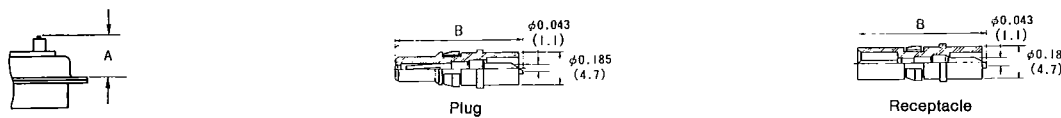
Straight Solder Type Coaxial Contacts

									
Connector Type	Part Number	A Max.	B Ref.	ϕC ± 0.12 (± 0.3)	ϕD ± 0.08 (± 0.2)	Applicable Cable No.		Military Finish (Special)	
						Old	New		
Plug	DM53740-5008	.740 (18.8)	.929 (23.6)	.118 (3.0)	.055 (1.4)	196/U	178B/U	DM53740-5015	
Plug	DM53740-5001	.740 (18.8)	.929 (23.6)	.154 (3.9)	.083 (2.1)	187/U 188/U	179B/U 316B/U	DM53740-5099	
Plug	DM53740-5002	.846 (21.5)	1.035 (26.3)	.236 (6.0)	.142 (3.6)	145/U	180B/U	D53740-5104	
Plug	DM53740-5005	.846 (21.5)	1.035 (26.3)	.236 (6.0)	.142 (3.6)	58/U	58B/U	DM53740-5101	
Receptacle	DM53742-5006	.740 (18.8)	.929 (23.6)	.154 (3.9)	.055 (1.4)	196/U	178B/U	DM53742-5092	
Receptacle	DM53742-5001	.740 (18.8)	.929 (23.6)	.154 (3.9)	.083 (2.1)	187/U 188/U	179B/U 316B/U	DM53742-5089	
Receptacle	DM53742-5002	.846 (21.5)	1.035 (26.3)	.236 (6.0)	.142 (3.6)	195/U	180B/U	DM53742-5091	
Receptacle	DM53742-5004	.846 (21.5)	1.035 (26.3)	.236 (6.0)	.142 (3.6)	58/U	58B/U	DM53742-5086	
Plug (Short Type)	DM53742-5000	.669 (17.0)	.858 (21.8)	.118 (3.0)	.055 (1.4)	196/U	178B/U	DM53740-5100	
Receptacle (Short Type)	DM53742-5000	.669 (17.0)	.858 (21.8)	.118 (3.0)	.055 (1.4)	196/U	178B/U	DM53740-5085	

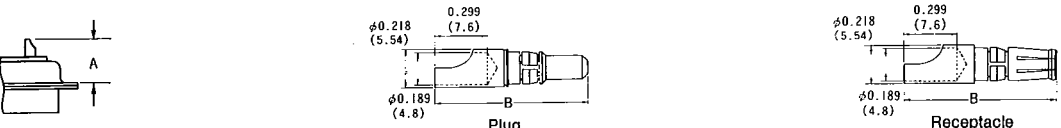
Right Angle Solder Type Coaxial Contacts

									
Contact Type	Part Number	A Max.	B Ref.	C Ref.	ϕD ± 0.08 (± 0.2)	Applicable Cable No.		Military Finish (Special)	
						Old	New		
Plug	DM53741-5000	.531 (13.5)	.732 (18.6)	.492 (12.5)	.055 (1.4)	196/U	178B/U	DM53741-5059	
Receptacle	DM53743-5000	.531 (13.5)	.732 (18.6)	.492 (12.5)	.055 (1.4)	196/U	178B/U	DM53743-5073	

Straight High Voltage Contacts

									
Contact Type	Part Number	A Max.	B Ref.			Applicable Wire		Military Finish (Special)	
						Size	Conductor dia.		
Plug	DM51157	.539 (13.7)	.732 (18.6)			#20	.032 (0.812)	DM51167-8	
Receptacle	DM51155	.539 (13.7)	.732 (18.6)			#20	.032 (0.812)	DM51155-7	

Solder Type High Power Contacts

									
Contact Type	Part Number	A Max.	B Ref.	Current Rating (amp)		Applicable Wire		Military Finish (Special)	
						Size	Conductor dia.		
Plug	DM53745-1	.665 (16.9)	.866 (22.0)	40		#8	.129 (3.264)	DM53745-28	
Receptacle	DM53744-1	.665 (16.9)	.854 (21.7)	40		#8	.129 (3.264)	DM53744-21	

COAXIAL, HIGH VOLTAGE, AND HIGH POWER CONTACTS

Type of Contacts

- Coaxial contacts (Plug and receptacle, solder type)
- High voltage contacts (Plug and receptacle, solder type)
- High power contacts (Plug and receptacle, solder type)
- For all types above, contacts are inserted into the contact cavities in the insulator after being terminated to wire.
- For terminating and assembling methods, see page 66.)

Combination of Contacts

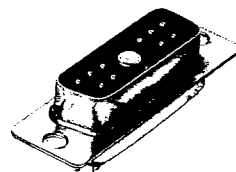
For each type of contact above, there are a variety of plugs and receptacles, enabling various combinations of connectors to use the same type contacts.

Example: In case of straight coaxial contacts, solder type:

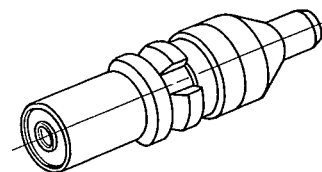
Plug	Receptacle
DM53740	DM53742-5001

Combination of Connector and Contacts

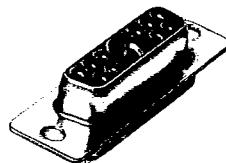
Use plug type coaxial contacts in receptacle connectors with pins (i.e., size No. 20 standard male contacts), such as DBM-13W3P, and receptacle type coaxial contacts in plug connectors with standard No. 20 socket contacts, such as DBM-13W3S.



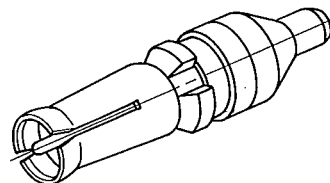
Pin connector



Plug type contact (with center contact being female and outer male)

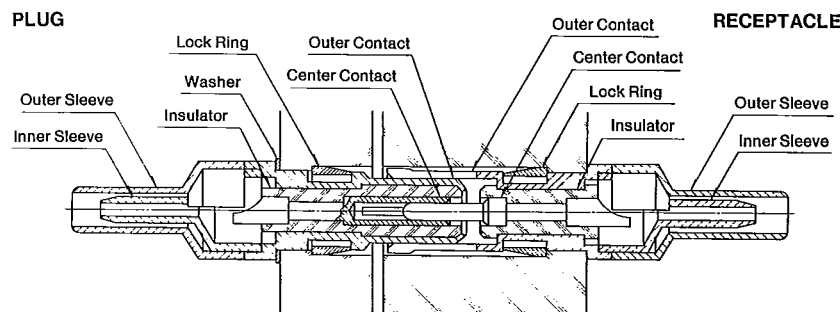


Socket connector



Receptacle type contact (with center contact being male and outer female)

Mated coaxial contacts (DM53740-5008 ↔ DM53742-5006)



STANDARD DATA

Materials and Finishes

High Power Contacts

Components	Contact		Lock Ring
	Plug	Receptacle	
Material	Copper Alloy		Copper Alloy
Finish	Gold Plate		Gold Plate

Coaxial Contacts

Components	Outer Contact		Inner Contact		Outer/Inner Sleeves	Washer	Insulator	Lock Ring
	Plug	Receptacle	Plug	Receptacle				
Material	Copper Alloy						Teflon	Copper Alloy
Finish	Gold Plate						—	Silver Plate

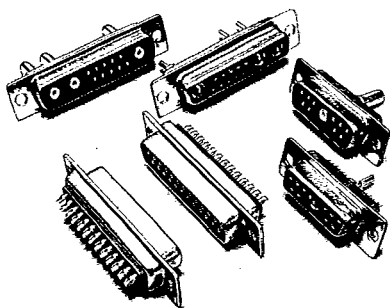
High Voltage Contacts

Components	Contact		Insulator		Lock Ring
	Plug	Receptacle	Plug	Receptacle	
Material	Copper Alloy		Nylon		Copper Alloy
Finish	Gold Plate		Color: Red	Color: Blue	Silver Plate

Dielectric Rating (#20 contact, inserts for coaxial and high voltage contacts)

Altitude		Sea Level		20,000 feet		50,000 feet		70,000 feet	
		90°	Straight	90°	Straight	90°	Straight	90°	Straight
Center Conductor to Coaxial Shell	Average Flashover Voltage	1200	1500	900	1000	600	700	400	500
	Test Voltage	800	1000	600	650	400	475	275	325
Coaxial Shell to Plug Shell	Average Flashover Voltage	1500	1500	1000	1000	500	500	500	500
	Test Voltage	1000	1000	650	650	325	325	325	325
Coaxial Shell to Nearest AWG #20 Contact	Average Flashover Voltage	—	1500	—	1500	—	900	—	650
	Test Voltage	—	1000	—	1000	—	600	—	425
H.V. Contact to Nearest Contact or to Shell	Average Flashover Voltage	3800	3800	2300	2300	900	900	650	650
	Test Voltage	2800	2800	1700	1700	675	675	475	475

VAC (r.m.s)

SOLDER TYPE**D*M Type****FEATURES**

- **High reliability, rugged construction**

The insulator is a mono-block type molded of glass-filled diallyl phthalate which excels in heat and environmental resistance, dimensional stability, etc.

A beryllium copper spring member is used in the socket contact to assure contact stability and reliability.

- **Broad lineup of contact layouts**

In addition to standard solder type contacts (size No. 20, rated current 5 A), special contacts such as coaxial, high-voltage, and high-current types are available. Special mixed-content layouts combining these contacts are also available, in addition to the basic layouts for 9 to 50 conductors. The special contacts are ordered separately (shown on pages 27 and 28).

- As specified by RS-232 and JIS C-6361, the Interface between Data Circuit Terminating Equipment (DCE) and Data Terminal Equipment (DTE) is a 25-position D Subminiature connector, as used in data communication and other equipment.

- **Wire connection by soldering**

Use standard wire under 20 AWG. The capacity of the soldering iron must be between 40 and 60 W. Install special contacts in the insulator after being terminated.

- **Connector mating combinations**

Mate connectors that have the same shell sizes and contact layouts but different contact sex.

Example: (a) DAM-15P (15 conductors, male pin side) combined with DAM-15S (15 conductors, female socket side)

(b) DBM-17W2P (17 conductors, pin side, with two special contact cavities) combined with DBM-17W2S (17 conductors, socket side, with two special contact cavities)

HOW TO ORDER

DBM -25 P
DBMF-13W3S
DBM -25 S-0001

- Modification codes (see Note 2)
- Contact type: P... Pin, S... Socket
- 9, 15, 25, 37, 50 and special
- Contact arrangements: arrangements (see Note 1)
- No designator... Standard
- Mounting type: F... Float Mount (rear mounting)
- Connector type: M... Monoblock Insulator
- Shell size: E, A, B, C, D
- Series prefix

Notes: (1) Special contact arrangements

- a) Those contact arrangements having "W" in between such as "13W3" mean that the insulator has cavities for coaxial, high voltage, and/or high power contacts. For example, "13W3" means that of the 13 contacts, three are special and the remaining ten are standard.
- b) Connectors come without special contacts. Refer to page 27 and 28, and order separately.

(2) Modification code —0001

- a) Means two pieces of jack screws (P/N D20418-J2) are mounted. Applies to DBM-25S only.
- b) DBM-25S-0001 is a receptacle meeting the requirements of JIS-C-6361.

CONTACT ARRANGEMENTS

See page 26.

STANDARD DATA

- **Materials/Finishes**

Component	Material	Finish
Contact	Copper alloy (Socket contact spring — Beryllium copper)	Gold plate
Lock ring	Beryllium copper	Gold plate
Insulator	Glass-filled diallylphthalate	Color: Dark green
Shell	Steel	Yellow chromate over zinc plate

- **Electrical Data**

Current Rating	5 amp
Dielectric Rating	1,250 VAC r.m.s
Insulation Resistance	5,000 megohms min.
Contact Resistance	2.7 milliohms max. (Voltage drop method)

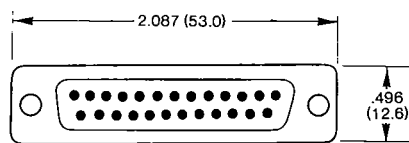
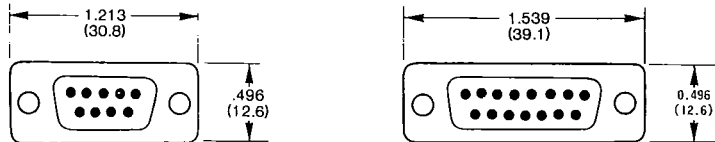
- For details, see pages 6 and 7.
- For terminating and assembling methods, see pages 62 thru 66.

FEATURES

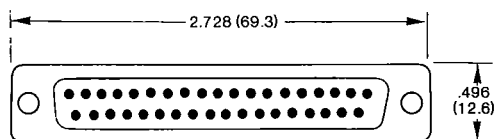
- Five different shell sizes and numbers of conductors

The connector housing is compact and rectangular. The contacts and insulators are contained in a rugged steel shell. There are five shell sizes (E, A, B, C, and D), respectively with standard contact counts of 9, 15, 25, 37, and 50. Special layouts to accept coaxial, high-voltage, and high-current contacts are also available.

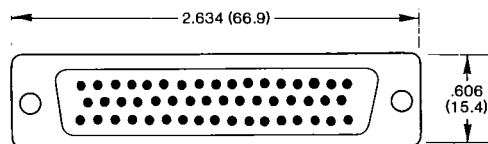
E	A	Shell Size:
9	15	Number of Conductors:



B	Shell Size:
25	Number of Conductors:



C	Shell Size:
37	Number of Conductors:



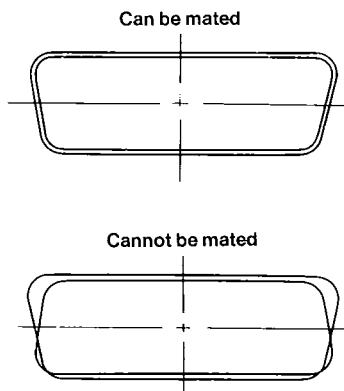
D	Shell Size:
50	Number of Conductors:

Special Layouts (D*M Type)



- Fail-Safe Polarizing Mechanism

The shell connecting part is keystone trapezoidal which inherently prevents incorrect coupling.



- Official Standards

D Sub connectors conform to many international standards including:

Japan Industrial Standards

JIS-C-6361

JIS-C-6366

JIS-C-6367

Japan Defense Agency Standards

NDSXC 6116

DSP C 6242

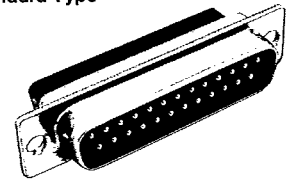
US Military Standards

MIL-C-24308

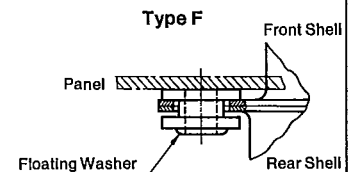
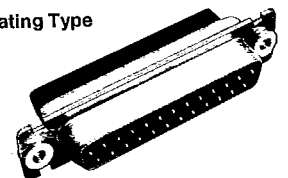
- Shell Type

The shell profile comes in a panel-mounting standard type and floating type (the latter aids in rack-to-panel connection).

Standard Type



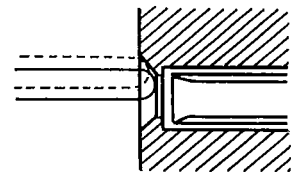
Floating Type



The floating washer moves .030 in. (0.4 mm) in any direction relative to the center (ϕ).

- Close Entry Construction

Socket insulators have a closed entry construction which prevents entry of oversized contacts or probes.



- Compatibility

Individual connector types are interchangeable as are the accessories.

■ General Specification (Principal Performance)

Division	Item	Performance					
		D *		D * M	D * U		
		Stamped Contacts	Machined Contacts		Stamped Contacts		Machined
Electrical Performance	Rated Current	5A					
	Dielectric Strength (See Level)	AC 1250 V r.m.s			AC 1000 V r.m.s		
	Insulation Resistance	5000 M-ohm or greater					
	Contact Resistance	2.7 m-ohm or less (5.0 m-ohm or less after the life and after salt spray). Test current: AWG No. 20, 7.5 a; AWG No. 22, 5; AWG No. 24, 3. *Through hole (PCB mounted connectors not applicable).					
Mechanical Performance	Contact Force	Mating force: 28.4 ~408 g Unmating force: 28.4 ~272 g	Mating force: 28.4 ~340 g Unmating force: 28.4 ~227 g	Mating force: 28.4 ~408 g Unmating force: 28.4 ~272 g			
	Connector Mating/Unmating Force	Mating force: (408 g × number of contacts) or less. Unmating force: (272 g × number of contacts) or less.	Mating force: (340 g × number of contacts) or less. Unmating force: (227 g × number of contacts) or less.	kg or less	Stamped Contact		Machined
					Mating Force	Unmating Force	Mating Force
				9	3.7	2.4	3.1
				15	6.1	4.1	5.1
				25	10.2	6.8	8.5
37	15.1	10.1	12.6				
50	20.4	13.6	17.0				
Contact Retention Force (kg or larger)	D *		D * M	D * U			
	Stamped Contacts	Machined Contacts		Stamped Contacts		Machined	
	4.5			4.1	3.6		4.5
Vibrations	(1) The current (discontinuity) shall not exceed one (1) microsecond. (2) Shall pass the dielectric strength test at sea level. (3) Parts shall be free of cracks, damage, and looseness.						

■ General Specification (Principal Performance)

Division	Item	Performance			
		D *		D * M	Stamped Contact
		Stamped Contact	Machined Contact		
Mechanical Performance	Contact Retention Force (kg or larger)	4.5		4.1	3.6
	Shock	(1) Current discontinuity may not exceed one (1) microsecond during the test. (2) Shall pass the dielectric strength test at sea level. (3) Parts shall be free of cracks, damage, and looseness.			
	Life	(1) Contact resistance 5 m-ohm or less. (D * SP: 30 m-ohm or less.) (2) Contact mating/unmating force (3) Connector mating/unmating force Refer to the previous section.			
Environmental Performance	Temperature Cycle		D *	D * M	
		Low Temperature	-67°F (-55°C)	-85°F (-65°C)	
		High Temperature	+257°F (+125°C)	+302°F (+150°C)	
		(1) The connector shall be free of cracks and damage. (2) Shall pass the dielectric strength test at sea level.			
	Humidity Resistance	Immediately after test (1) Insulation resistance: 1 M-ohm or higher. (2) Dielectric strength: 600 VAC rms or higher. (D * SP: 400 VAC rms or higher.) After storing for 24 hours (1) Insulation resistance: 1000 M-ohm or higher.			
	Corrosion	(1) There shall be no detrimental corrosion that affects the base metal and connector (2) Contact resistance: 5 m-ohm or less. (D * SP: 30 m-ohm or less.)			