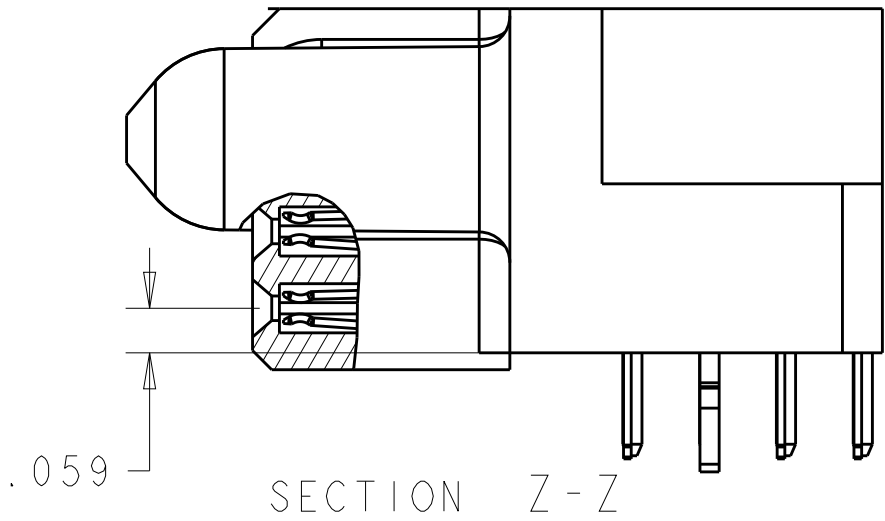
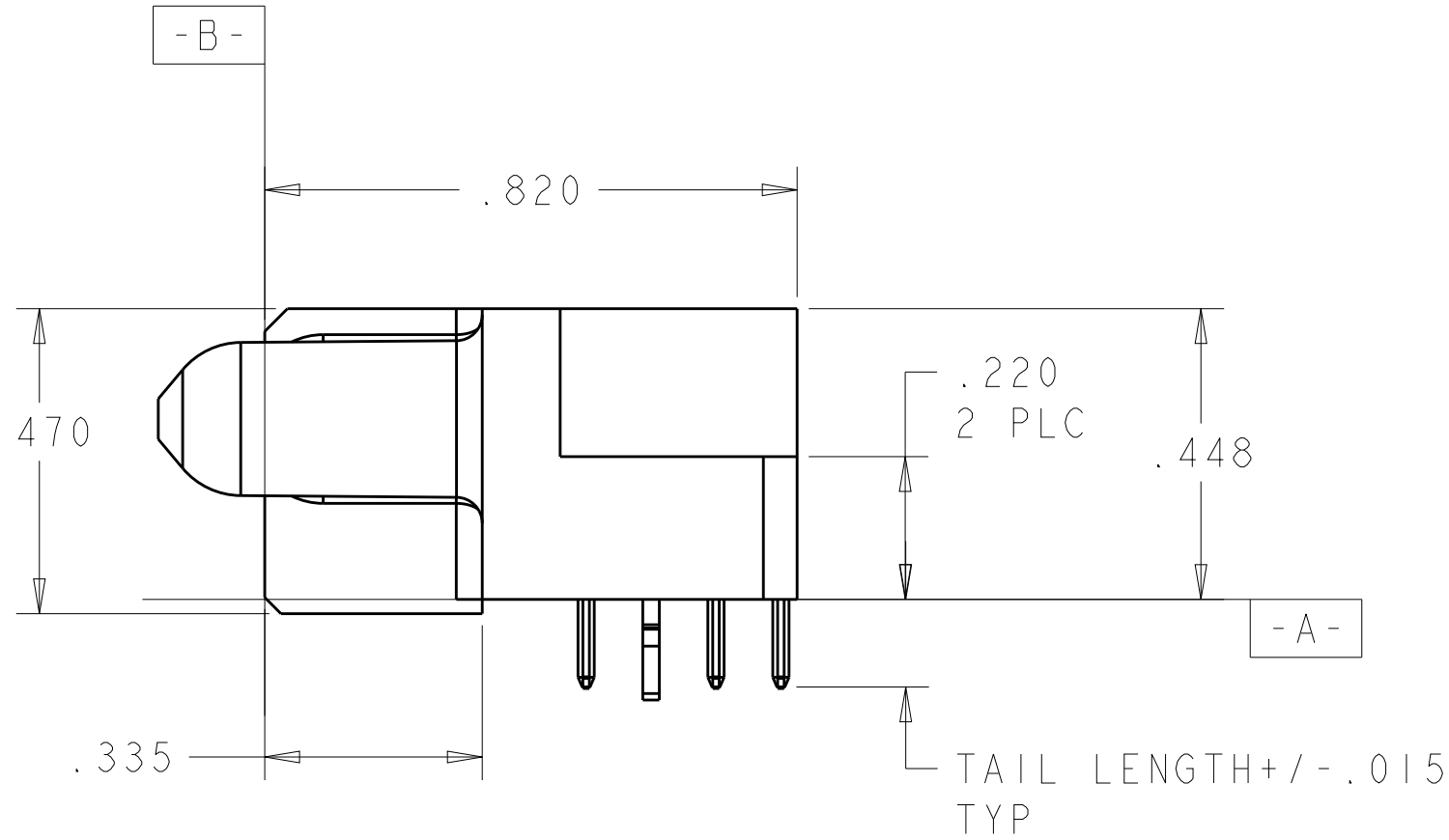


LOC		DIST		REVISONS				
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD	
		A1		REV PER ECR-13-004638	20MAR2013	ML	SZ	

- 1 "AMP", PART NUMBER, AND DATE CODE TO BE MARKED IN AREA SHOWN.
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0
SIGNAL CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: NOBLE METAL PLATING ON CONTACT FUNCTIONAL AREA OF POWER AND SIGNAL CONTACTS
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES.
- 7 PCB - .0453 +/- .0010 DRILLED HOLES PLATES WITH .0003 MIN Sn OVER .001 TO .003 PLATING TO ACHIEVE A .040 DIA. HOLE.
- 8 POWER CONTACT AREA LUBRICATED WITH LUBRICANT.



SECTION Z-Z

4.400	.250	3.875	4.450	4.750	.275	24S+14P	1892501-1
DIM U	DIM S	DIM W	DIM D	DIM L	DIM K	DESCRIPTION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN KT.HE	10DEC2008	 TE Connectivity	
DIMENSIONS: INCHES				CHK S.ZHAO	10DEC2008		
TOLERANCES UNLESS OTHERWISE SPECIFIED:				APVD S.YAO	-	NAME	
				PRODUCT SPEC		RIGHT ANGLE RECEPTACLE ASSEMBLY WITH GUIDES MULTI-BEAM XLE	
				108-1973			
				APPLICATION SPEC			
				114-13038			
ANGLES				WEIGHT		SIZE	
FINISH				CAGE CODE		DRAWING NO	
MATERIAL				Customer Drawing		RESTRICTED TO	
2				3		A100779C=1892501	
						SCALE	
						4:1	
						SHEET	
						1	
						OF	
						2	
						REV	
						A	

			H	.135	D
			G	.135	C
			F	.135	B
RM	.135	STD	E	.135	A
CODE	TAIL LENGTH	DESCRIPTION	CODE	TAIL LENGTH	ROW
POWER CONTACT			SIGNAL CONTACT		

