UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES TOLERANCES ARE: .050 x .050 C.L. PLOT SCALE: .125/ DIMSCALE: .1000 **ANGLES** HOT PLUGGABLE ONE PLACE DECIMALS  $\pm .1[2.54]$  THREE PLACE DECIMALS  $\pm .005[.13]$ TERMINAL STRIP TWO PLACE DECIMALS ± .01[.25] FOUR PLACE DECIMALS ± .0020[.051] HPT-145-XX-XX-D-RA - 2.247±.006 [57.07±.15] No OF POS -45 TAIL SPECIFICATION (PER ROW) -RA: RIGHT ANGLE - 2.200 [55.88] -.024 [.60] LEAD STYLE -01: THROUGH HOLE 23 ROW SPECIFICATION
-D: DOUBLE ROW
(USE FTSH-50-D) <u>PLATING</u> 闽 .135 [3.43] REF -L: LIGHT SELECTIVE GOLD (USE T-1S15-03-L) .050 [1.27] 回 回 回 回 -S: SELECTIVE GOLD (USE T-1S15-03-S) -LM: LIGHT SELECTIVE GOLD, MATTE TIN ON TAIL 46 (USE T-1S15-03-L)
-SM: SELECTIVE GOLD, MATTE TIN ON TAIL (USE T-1S15-03-S) FTSH-50-D -2° MAX TOE (ANY DIRECTION) .016 [.41] SQ ---2° MAX SWAY T-1S15-03-XX ANY DIRECTION 68 - T-1S15-03-XX 01 90 46 90°±5° SEE TABLE 1 .099 [2.51] REF MAX CUT FLASH ALLOWED: .008 .050 [1.27] ∃90 .050 [1.27] Н Н Н Н Н Н ∐ 45 -23 .003 MAX BURR .090±.010 [2.29±.25] --(SEE NOTE 1) PACKAGING VIEW NOTES: 1. TERMINALS TO BE SHEARED TO MEET PT-1-24-01-09 DIMENSION SPECIFICATION. TP-24 2. MINIMUM PUSHOUT FORCE: .5 LB. PARTS TO BE PACKAGED IN TUBE 3. PARTS TO BE PACKAGED IN TUBE AS SHOWN. AS SHOWN.

## PROPRIETARY NOTE

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SCALE: .75x

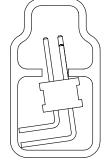


TABLE 1	
POSITION NUMBER	"A"
45, 46	.138 [3.51]
01, 23, 68, 90	.197 [5.00]
ALL OTHERS	.167 [4.24]



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MADE BY:

PURVIS 09-19-97

HPT-145-XX-XX-D-RA SHEET 1 OF 1

EXISPROD\ASSEMBLY 050\HPT45ASM