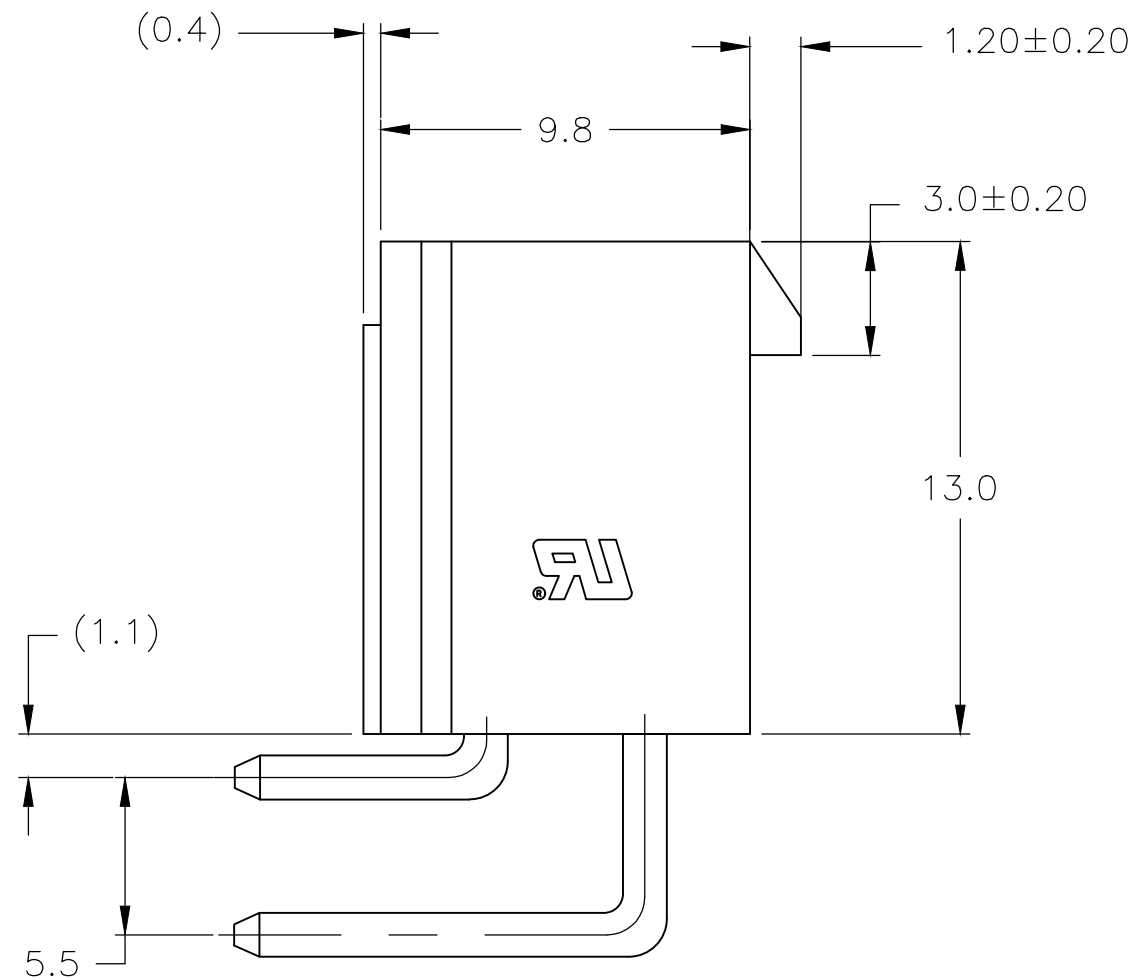


1 MATERIAL: HOUSING-NYLON, UL94V-0
(COLOR SEE TABLE, COLOR OF PARTS MAY VARY)
CONTACTS-0.25 [.010] THICK BRASS ALLOY.

2 CONTACT FINISH: 0.002032 [.000080] MIN BRIGHT TIN
OVER 0.000762 [.000030] MIN NICKEL OVER ENTIRE
CONTACT.

3 MATES WITH VAL-U-LOK(TM) RECEPTACLE HOUSINGS.

4 PRELIMINARY-NOT FOR PRODUCTION.



2-1586042-4 SHOWN

4	BLACK	6	8.4 ± 0.1	13.8	3-1586042-6
	NATURAL	2		5.4	1586042-2
	NATURAL	4	4.2 ± 0.1	9.6	1586042-4
	NATURAL	6	8.4 ± 0.1	13.8	1586042-6
	NATURAL	8	12.6 ± 0.1	18.0	1586042-8
	NATURAL	10	16.8 ± 0.1	22.2	1-1586042-0
	NATURAL	12	21.0 ± 0.2	26.4	1-1586042-2
	NATURAL	14	25.2 ± 0.2	30.6	1-1586042-4
	NATURAL	16	29.4 ± 0.2	34.8	1-1586042-6
	NATURAL	18	33.6 ± 0.2	39.0	1-1586042-8
	NATURAL	20	37.8 ± 0.2	43.2	2-1586042-0
	NATURAL	22	42.0 ± 0.2	47.4	2-1586042-2
	NATURAL	24	46.2 ± 0.2	51.6	2-1586042-4
	COLOR	POS	A	$B \pm 0.35$	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. HOOVER 18-SEP-2002		 TE Connectivity			
		CHK D. COLEY 18-SEP-2002					
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD D. COLEY 18-SEP-2002		NAME	
		0 PLC ± -		PRODUCT SPEC		RIGHT ANGLE HEADER, WITHOUT PEGS VAL-U-LOK(TM)	
		1 PLC ± 0.5		108-2112			
		2 PLC ± 0.5		APPLICATION SPEC			
		3 PLC ± -		114-13172		SIZE	
		4 PLC ± -				CAGE CODE	
		ANGLES ± ±				DRAWING NO	
MATERIAL		FINISH		WEIGHT		RESTRICTED TO	
				-		A2 00779 G-1586042	
CUSTOMER DRAWING						SCALE	
						N/A	
						SHEET	
						1 of 1	
						REV	
						BZ	