

Issue No.	Eng. Ref. No.	REVISIONS	Date	App. By
01	--	Original	20.01.10	DPD

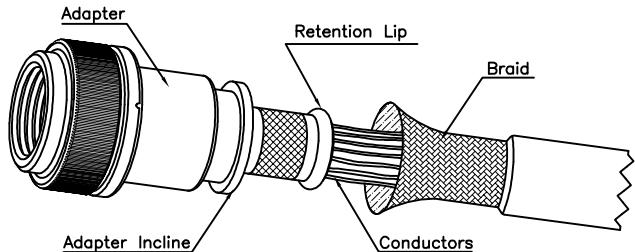


Figure-1

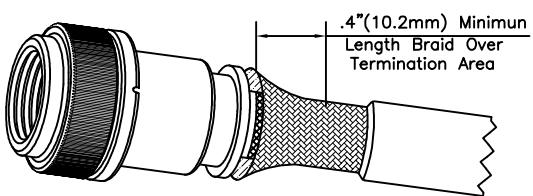


Figure-2

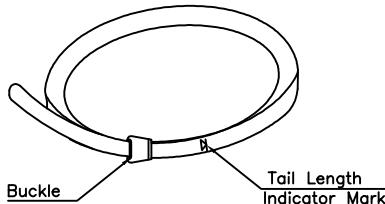


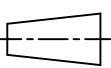
Figure-3

1. Prepare Cable Braid for termination process (Figure-1).
2. Push Braid forward over Adapter Retension Lip to the Adapter incline Point (or .4" [10.2mm] minimum braid length). Adjust Braid as required to remove slack and insure a snug fit around the shield termination area (figure-2)
3. Prepare the Band in the following manner:-
 - A. Roll Band through the Buckle Slot twice. (Band must be double-coiled over the cable)
 - B. Pull on Band until Mark (▷) is within approximately .250 inch (6.4mm) of Buckle Slot (figure-3). The Band may be tightened further if desired.
4. Using a suitable Band Assembly Tool (◇) tighten and assemble the coiled band to fix the prepared braid over the Adapter terminating area firmly.
5. Shrink the heatshrink boot, when necessary, using a heat shrink gun.

◇ We recommend the following tools from
BAND-IT-IDEX Inc. CO 80216-3070, USA.

For Standard Band (1/4" wide) - A40199

For Micro Band (1/8" wide) - A30199

Amphenol AIPL			TITLE <i>Braid Assembly Instructions– Band lock Adaptor</i>			 	
	Name	Date	Dwg. Size	Dwg.No.	PSTDBS257		
Drawn by	Santhosh	20.01.10					
Checked by	K.S.C	20.01.10					
App. by	DPD	20.01.10		Doc. No.: QF-DEV-76 REV. NO. : 02	Sheet 1 OF 1		STANDARD