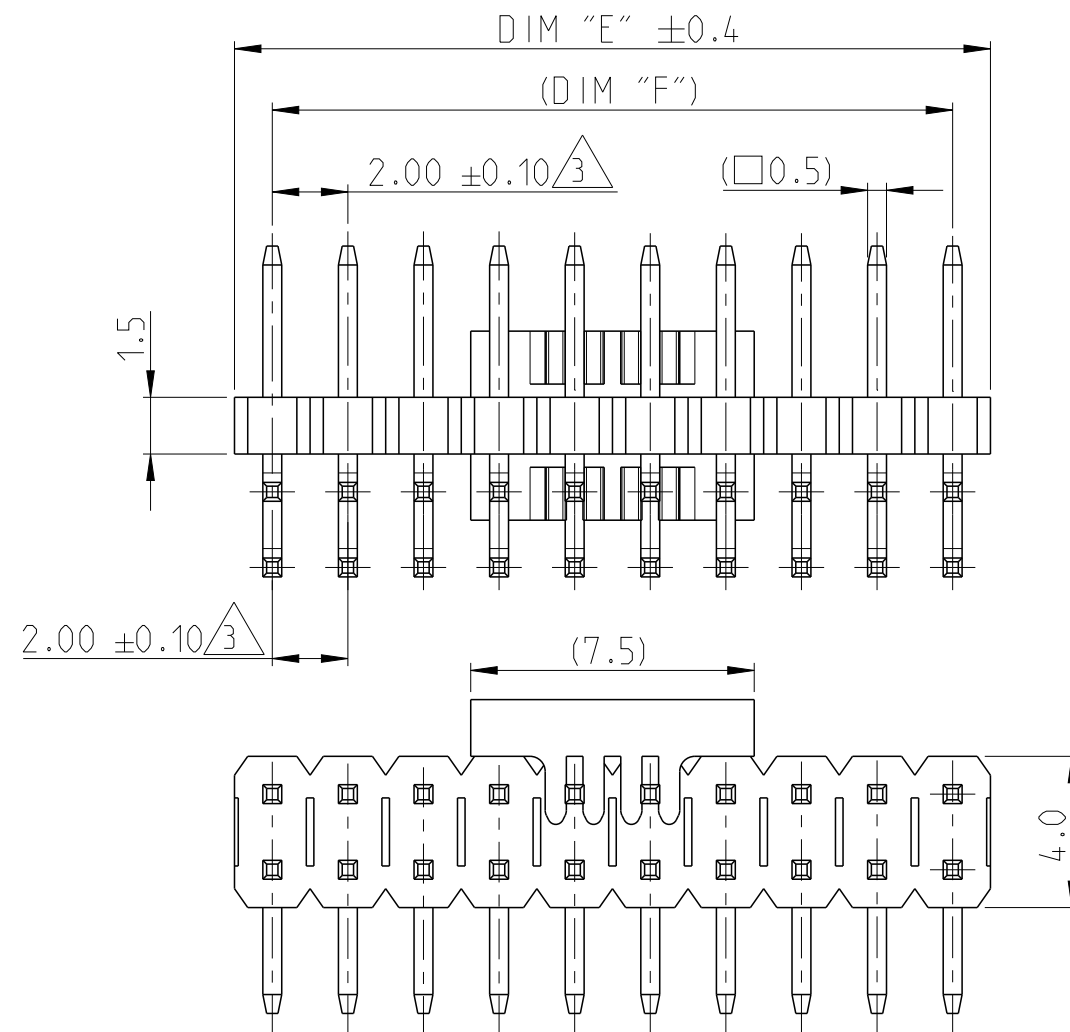
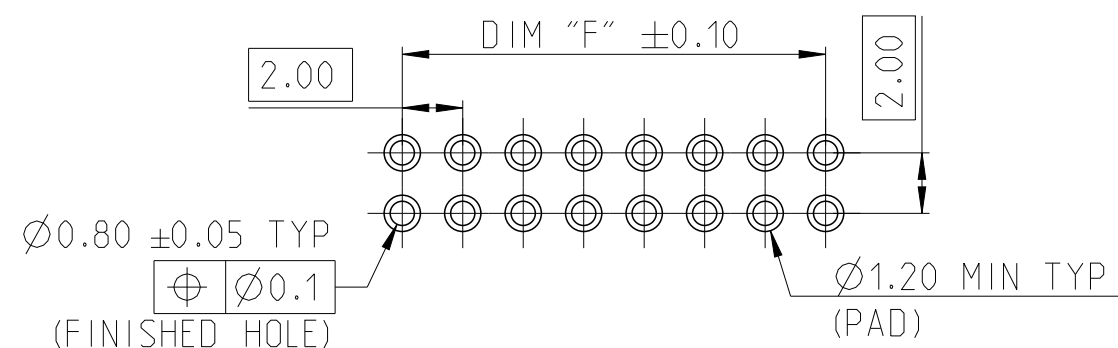
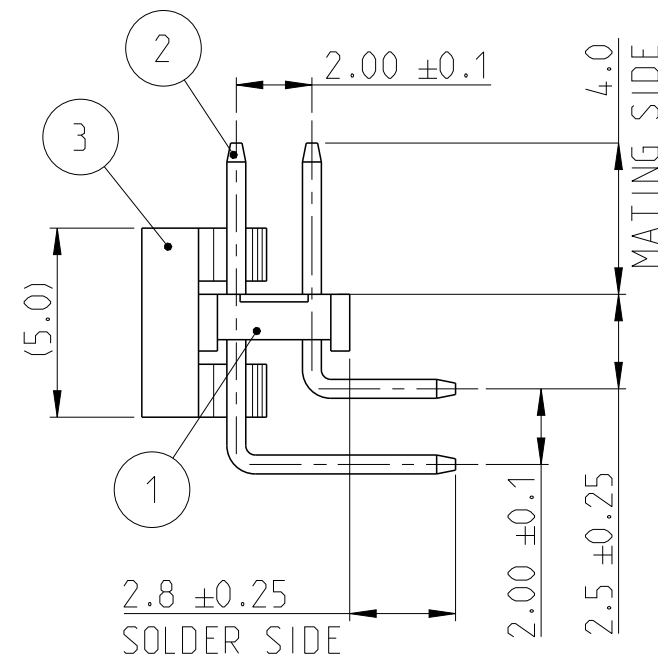


RECOMMENDED PCB HOLE PATTERN FOR THROUGH HOLE WAVE



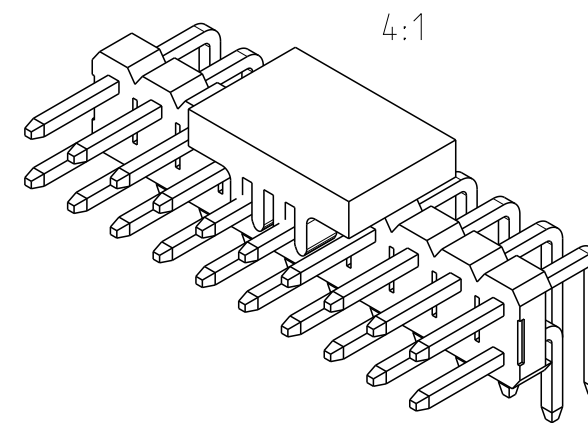
RECOMMENDED PCB HOLE PATTERN FOR THROUGH HOLE REFLOW /PIN-IN-PASTE



REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	PRODUCTION RELEASE	30AUG2019	SS	PS
	A1	REMOVED TOLERANCE FROM DIM F	18DEC2019	AY	PS

NOTES:

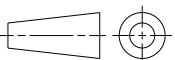
1. MATERIAL
HOUSING & P&P CAP : HIGH TEMPERATURE THERMOPLASTIC,
UL94-V0;COLOR- BLACK
CONTACT PIN : COPPER ALLOY
FINISH :
MATING SIDE : MIN. 0.38 μm GOLD OVER NICKEL UNDER PLATING.
SOLDER SIDE : MIN. 2.0 μm BRIGHT TIN OVER NICKEL UNDER PLATING.
2. PACKAGING: TUBE (WITH PICK AND PLACE CAP).
-  TOLERANCE NOT CUMULATIVE.
4. CUTTING BURR MAX. 0.25 mm



48.0	50.0	25	2-2842155-5
46.0	48.0	24	2-2842155-4
44.0	46.0	23	2-2842155-3
42.0	44.0	22	2-2842155-2
40.0	42.0	21	2-2842155-1
38.0	40.0	20	2-2842155-0
36.0	38.0	19	1-2842155-9
34.0	36.0	18	1-2842155-8
32.0	34.0	17	1-2842155-7
30.0	32.0	16	1-2842155-6
28.0	30.0	15	1-2842155-5
26.0	28.0	14	1-2842155-4
24.0	26.0	13	1-2842155-3
22.0	24.0	12	1-2842155-2
20.0	22.0	11	1-2842155-1
18.0	20.0	10	1-2842155-0
16.0	18.0	9	2842155-9
14.0	16.0	8	2842155-8
12.0	14.0	7	2842155-7
10.0	12.0	6	2842155-6
8.0	10.0	5	2842155-5
6.0	8.0	4	2842155-4

1-2842155-0 AS SHOWN

PICK AND PLACE CAP	3
CONTACT PIN	2
HOUSING	1
DESCRIPTION	ITEM NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN SUBHASREE S 07AUG2019		 TE Connectivity	
		CHK KARTHIK JK 13AUG2019			
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		APVD PRASHANTH S 14AUG2019		AMPMODU 2mm BREAKAWAY HEADER, DUAL ROW, RIGHT ANGLE, 0.38 Au, TUBE, WITH PICK AND PLACE CAP	
		PRODUCT SPEC 108-64040			
		APPLICATION SPEC 114-32259		SIZE	CAGE CODE
MATERIAL SEE NOTES		FINISH SEE NOTES		DRAWING NO	
		WEIGHT -		RESTRICTED TO	
		CUSTOMER DRAWING		SCALE 5:1	SHEET 1 OF 1
				REV A1	