



深圳市兴华鑫电子科技有限公司

Shenzhen xinghuaxin Electronic Technology Co., Ltd

承認書

SPECIFICATION FOR APPROVAL

客戶(Customer):

客戶料號(Customer P/N):

興華鑫型號(Supplier P/N):

XHxDZ-9025-5V

產品名稱(Description):

蜂鸣器 (Buzzer)

產品規格(Specification):

5V 贴片式无源

客戶承認欄 (Customer Authorization Signature)	深圳市興華鑫電子科技有限公司 承認欄 (Supplier Audit)		
	審核	檢查	制作
	唐国兴	唐玉来	吴银娟
	日期: 2022 年 04 月 19 日 版次: A		

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地址: 深圳市宝安区新安街道新乐社区新乐路 88 号厂房三层

TEL: 0755-27892904

E-mail: jacky.tang@jsxhxdz.com

Http: www.jsxhxdz.com

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产品规格内容

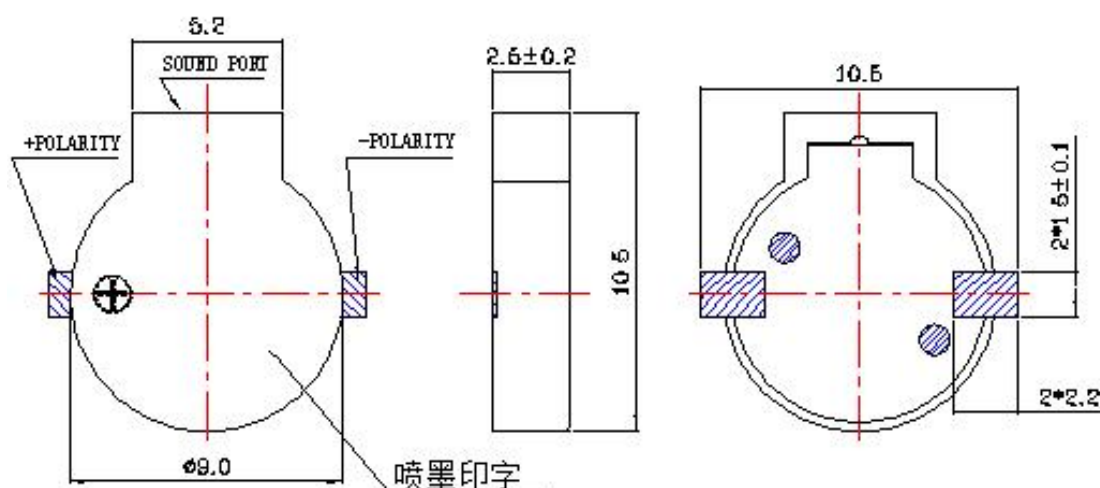
A. SCOPE

This specification applies magnetic buzzer, XHXDZ-9025-5V

B. SPECIFICATION

No.	Item	Unit	Specification	Condition
1	Oscillation Frequency	Hz	2731	Vo-p=1/2duty , square wave
2	Operating Voltage	Vo-p	3 ~ 6	
3	Rated Voltage	Vo-p	5	
4	Current Consumption	mA	MAX.100	at Rated Voltage
5	Sound Pressure Level	dB	MIN. 80	at 10cm at Rated Voltage
6	Coil Resistance	Ω	32 \pm 3	
7	Operating Temperature	$^{\circ}\text{C}$	-30 ~ +70	
8	Storage Temperature	$^{\circ}\text{C}$	-40 ~ +85	
9	Dimension	mm	$\Phi 9.0 \times H2.5$	See appearance drawing
10	Weight (MAX)	gram	0.8	
11	Housing Material		LCP(Black)	
12	Leading Pin		Tin Plated Brass(Sn)	See appearance drawing
13	Environmental Protection Regulation		RoHS	

C.APPEARANCE DRAWING



Tol : ± 0.5 Unit: m

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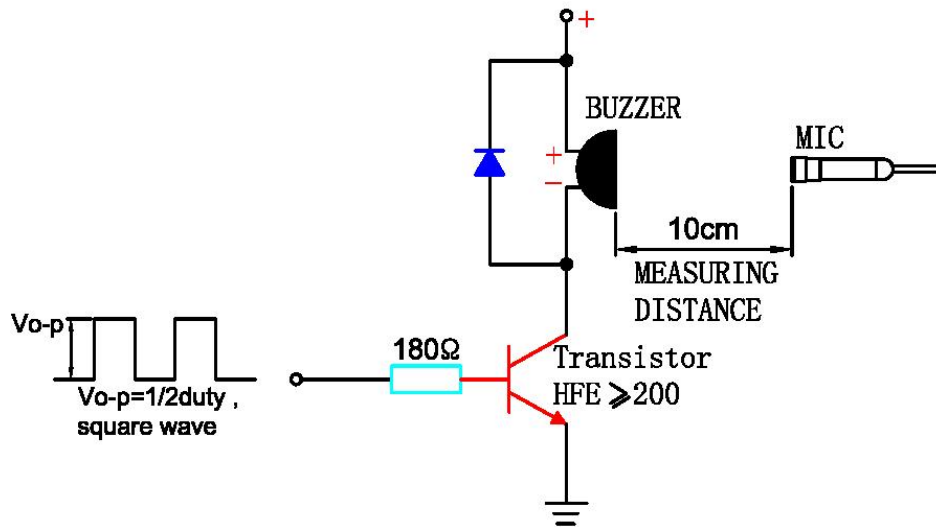
D.TESTING METHOD

Standard Measurement conditions

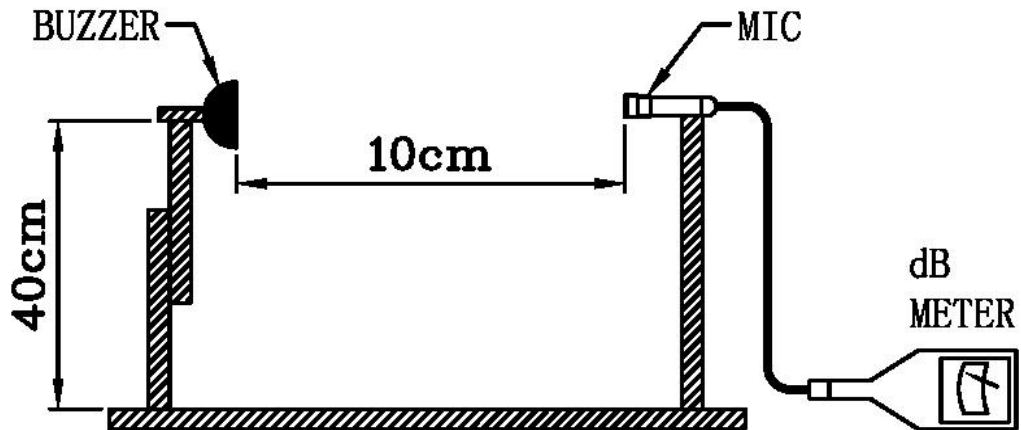
Temperature: $25 \pm 2^\circ\text{C}$ Humidity: 45-65%

Acoustic Characteristics:

The oscillation frequency, current consumption and sound pressure are measured by the measuring instruments shown below



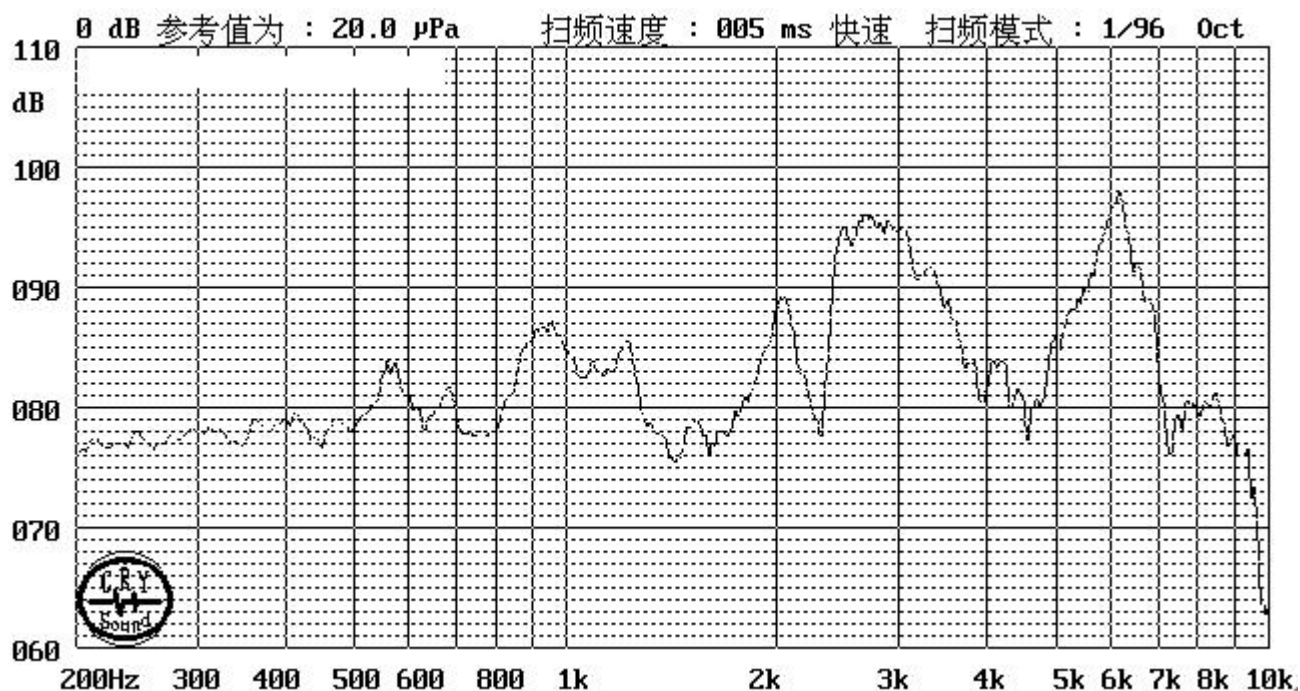
In the measuring test, buzzer is placed as follows:



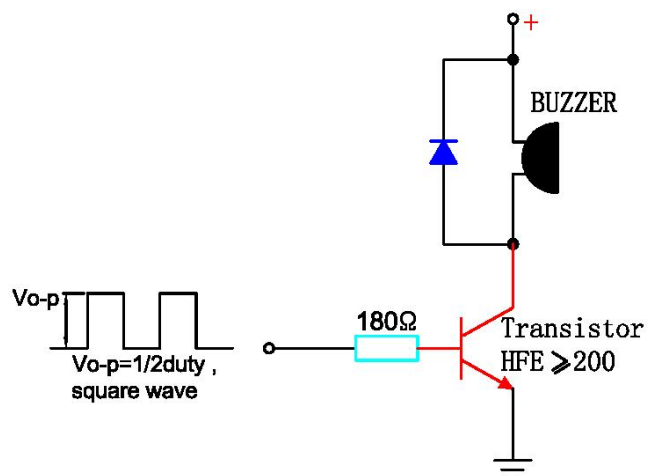
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E. Typical Frequency Response Curve



F. Recommend Driving Circuit



The base current I_b should high enough so that it saturates the collector current of the transistor with the CB load.

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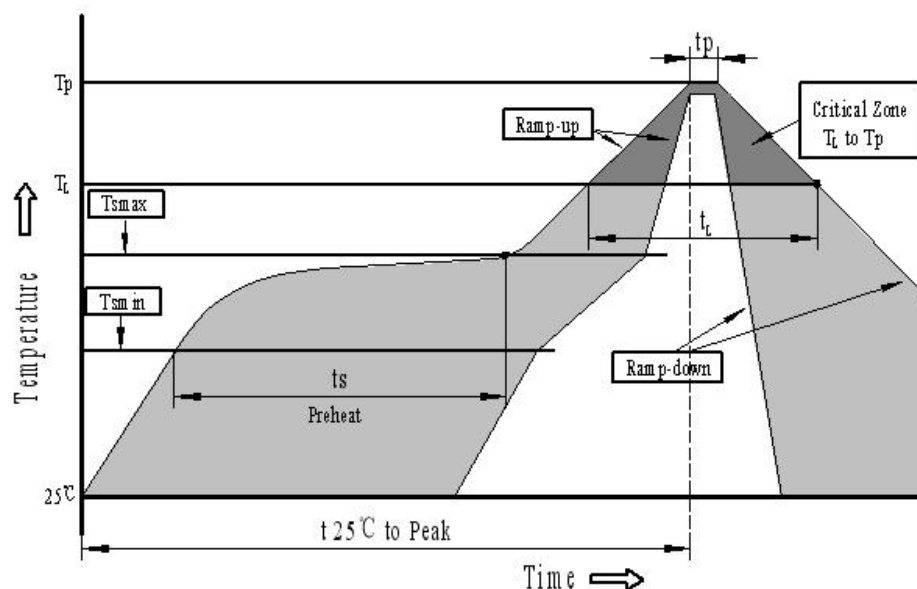
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G. Soldering Condition

(1) Recommendable reflow soldering condition is as follows

(Reflow soldering is twice)

Note: It is requested that reflow soldering should be executed after heat of product goes down to normal.



Profile Feature	Pb-Free Assembly
Average ramp-up rate(T_L to T_p)	3°C/second max.
Preheat	
-Temperature Min.(T_{smin})	150°C
-Temperature Min.(T_{smax})	200°C
-Temperature Min.(t_s)	60 ~ 180 seconds
T_{smax} to T_L	
-Ramp-up Rate	3°C/second max.
Time maintained above:	
- Temperature(T_L)	217°C
-Time(T_L)	60 ~ 150 seconds
Peak temperature(T_p)	245°C+0/-5°C
Time within 5°C of actual Peak temperature (t_p)	6 seconds max.
Ramp-down Rate	6°C/second max.
Time 25°C to Peak Temperature	8 minutes max.

Heat resistant line

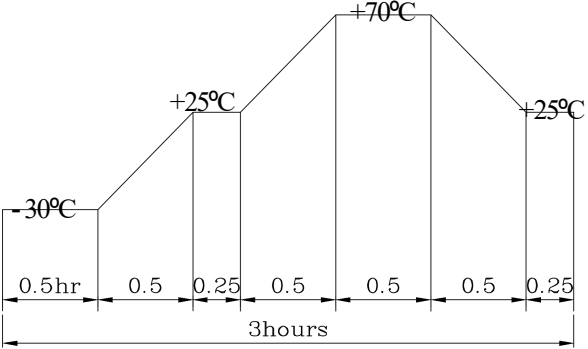
(Used when heat resistant reliability test is performed)

(2) Manual soldering

Manual soldering temperature 350 °C within 5 sec.

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产品规格内容

NO.	ITEM	TEST CONDITION AND REQUIREMENT
1	High Temperature Test (Storage)	After being placed in a chamber with $85\pm 2^{\circ}\text{C}$ for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: $\pm 10\text{dB}$.
2	Low Temperature Test (Storage)	After being Placed in a chamber with $-40\pm 2^{\circ}\text{C}$ for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: $\pm 10\text{dB}$.
3	Humidity Test	After being Placed in a chamber with 90-95% R.H. at $40\pm 2^{\circ}\text{C}$ for 96 hours and then being placed in normal condition for 2 hours. Allowable variation of SPL after test: $\pm 10\text{dB}$.
4	Temperature Cycle Test	<p>The part shall be subjected to 5 cycles. One cycle shall be consist of :</p>  <p>Allowable variation of SPL after test: $\pm 10\text{dB}$.</p>
5	Drop Test	Drop on a hard wood board of 4cm thick, any directions ,6 times, at the height of 75cm . Allowable variation of SPL after test: $\pm 10\text{dB}$.
6	Vibration Test	After being applied vibration of amplitude of 1.5mmwith 10 to 55 Hz band of vibration frequency to each of 3 perpendicular directions for 2 hours . Allowable variation of SPL after test: $\pm 10\text{dB}$.
7	Solderability Test	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of $+245\pm 5^{\circ}\text{C}$ for 3 ± 0.5 seconds . 90% min. lead terminals shall be wet with solder (Except the edge of terminals).
8	Terminal Strength Pulling Test	The force of 9.8N(1.0kg) is applied to each terminal in axial direction for 10 seconds. No visible damage and cutting off.

TEST CONDITION

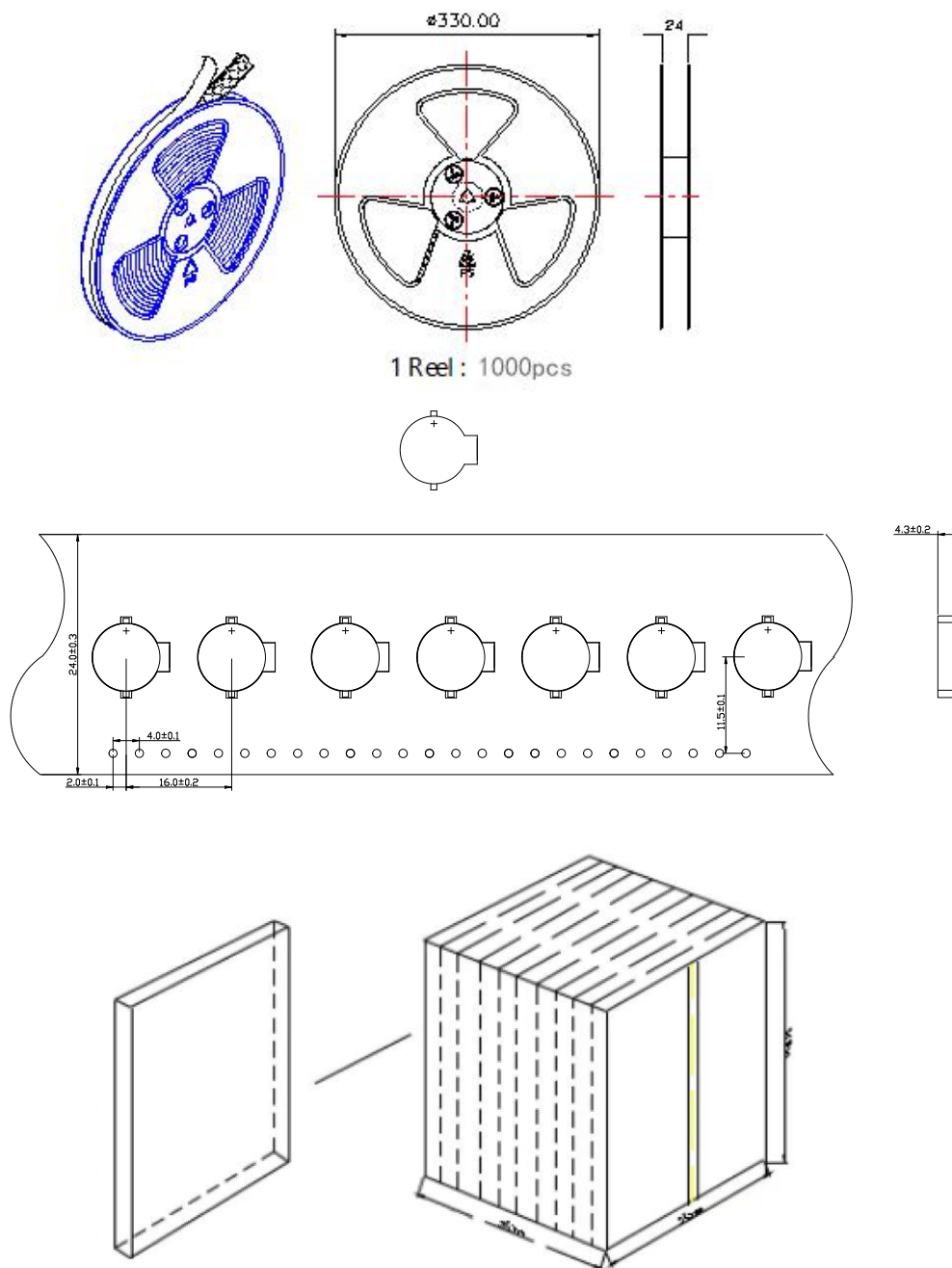
Standard Test Condition : a) Temperature : $+5 \sim +35^{\circ}\text{C}$ b) Humidity : 45-85% c) Pressure : 860-1060mbar

Judgment Test Condition: a) Temperature : $+25\pm 2^{\circ}\text{C}$ b) Humidity : 60-70% c) Pressure : 860-1060mbar

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产品规格内容

I. PACKING STANDARD



Inner Box	330mm*330mm*30mm	1*1000pcs=1000pcs
Carton Box	370mm*355mm*365mm	10*1000pcs=10000pcs