APPLICA	DLE 2 I AI	NDAKD										
	OPERATING TEMPERATURI		-35°C TO +85°C(NO	TES 1)	ES 1) STORA		GE RATURE RANGE		-10°C TO + 60°C			
RATING			250V AC		APPLIC CONNE		E		MDF92-19P-2. 54D			
	CURRENT		3A									
	1		SPEC	IFICA	TIO	NS						
IT	EM		TEST METHOD				REQUIREMENTS QT					
CONSTR	RUCTION	L				1				<u> </u>		
GENERAL EX	AMINATION	VISUALL	VISUALLY AND BY MEASURING INSTRUMENT.				RDING TO	O DR	AWING.	X	X	
MARKING			CONFIRMED VISUALLY.							X	X	
			ACTERISTICS									
CONTACT F	RESISTANC	≣   100	100m A (DC OR 1000 Hz).				30mΩ MAX.				-	
INSULATION RESISTANC		500	500V DC.				1000MΩ MIN.				_	
VOLTAGE PROOF		650	650V AC FOR 1 min.				NO FLASHOVER OR BREAKDOWN.				_	
MECHAN	NICAL CH	IARACT	ERISTICS									
CONTACT INS		□0.635	$\square$ 0.635 $\pm$ 0.002mm BY STEEL GAUGE				INSERTION FORCE : 4.4 N MAX.				T_	
EXTRACTION INSERTION A		MEASU	MEASURED BY APPLICACLE CONNECTOR				EXTRACTION FORCE : 0.2 N MIN INSERTION FORCE : 30N MAX.					
WITHDRAWA			MEXICONES STATE EIGNOLE GOVINES FOR				WITHDRAWAL FORCE : 8 N MIN				-	
MECHANICA OPERATION		50TIMES	50TIMES INSERTIONS AND EXTRACTIONS.				① CONTACT RESISTANCE: 30mΩ MAX. ② NO DAMAGE, CRACK OR LOOSENESS OF PARTS.				_	
VIBRATION			FREQUENCY 10 TO 55 Hz, SINGLE AMPLITUDE 0.75 mm, AT 2 h, FOR 3 DIRECTIONS.				① NO ELECTRICAL DISCONTINUITY OF 10μs. ② CONTACT RESISTANCE: -mΩ MAX				-	
SHOCK			490 m/s <sup>2</sup> DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.				NO DAMAGE, CRACK AND LOOSENESS OF PARTS.     NO ELECTRICAL DISCONTINUITY OF 10μs.     CONTACT RESISTANCE: -mΩ MAX     NO DAMAGE, CRACK AND LOOSENESS OF PARTS.					
ENVIRO	NMENTA		ACTERISTICS			I @ MOL	AMAGE, CH	RACK	AND LOOSENESS OF PARTS.			
RAPID CHA			ATURE -55→ 5 TO 35→ 85→ 5	TO 35°C		① CON	TACT RES	SISTA	NCE: 30mΩ MAX.	1		
TEMPERAT	URE	TIME					② INSULATION RESISTANCE: 1000 MΩ MIN.				-	
DAMP HEAT			UNDER 5 CYCLES.  EXPOSED AT 40 ± 2 °C, 90 TO 95 %, 96 h.				③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.  ① CONTACT RESISTANCE: 30mΩ MAX.				+	
(STEADY S	TATE)						$\bigcirc$ INSULATION RESISTANCE: 500 M $\Omega$ MIN.				-	
CORROSION SALT MIST		EXPOSE	EXPOSED IN 5% SALT WATER SPRAY FOR 48 h.			<ul> <li>NO DAMAGE, CRACK AND LOOSENESS OF PARTS.</li> <li>CONTACT RESISTANCE: 60 mΩ MAX.</li> </ul>				+	+	
CONTRODION GAET WIIGT		LAFOOLI	EXTOSED IN ON ONE! WATER OF IVAL FOR 40 II.			© NO HEAVY CORROSION.				×	_	
SULPHUR DIOXIDE		1	EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD:JEIDA-39)			① CONTACT RESISTANCE: 60 mΩ MAX. ② NO HEAVY CORROSION.				×	_	
RESISTANCE TO			SOLDER TEMPARATURE 260 ± 5°C, FOR			NO DEFORMATION OF CASE OF EXESSIVE					1	
SOLDERING HEAT			IMMERSION DURATION 10S			LOOSENESSOF THE THE TERMINALS.				×	_	
SOLERABILITY			SOLDERED AT SOLDER TEMPARATURE 245 ± 5°C FOR IMMERSION DURATION 5S.			SOLDER SHALL COVER A MINIMUM OF 95% OF THE SURFACE BEING IMMERSED				×	_	
COUN	1	JESCRIPTI	ON OF REVISIONS		DESIG	NED			CHECKED		ATE	
<b>Z∪N</b> REMARKS							APPRO\	/FD	MO.NAKAMURA	ns.	08.10	
	LUDING THE	TEMPERA	EMPERATURE RISE BY CURRENT.				CHECKED		TS.MIYAZAKI	05.08.10		
LINI ESS C	THEDIANO	E SDECIFI	SPECIFIED,REFER TO JIS C 5402.				DESIGN		YH.MICHIDA		08.09	
UNLESS	ZI IERVVIS	_	9FECIFIED,REFER 10 JIS C 5402.				DRAWN		YH.MICHIDA	05.08.09		
Note QT:Q	ualification T	est AT:Ass	AT:Assurance Test X:Applicable Test			RAWING NO.			ELC4-160702-05			
	SPECIFICATION SHEET PART					ΓNO.	NO. MDF92-19S-2. 54DSA (05					
	HII	ROSE E	LECTRIC CO., LTD.	CTRIC CO., LTD.		CODE NO.		CL547-0443-6-05 A 1/				

