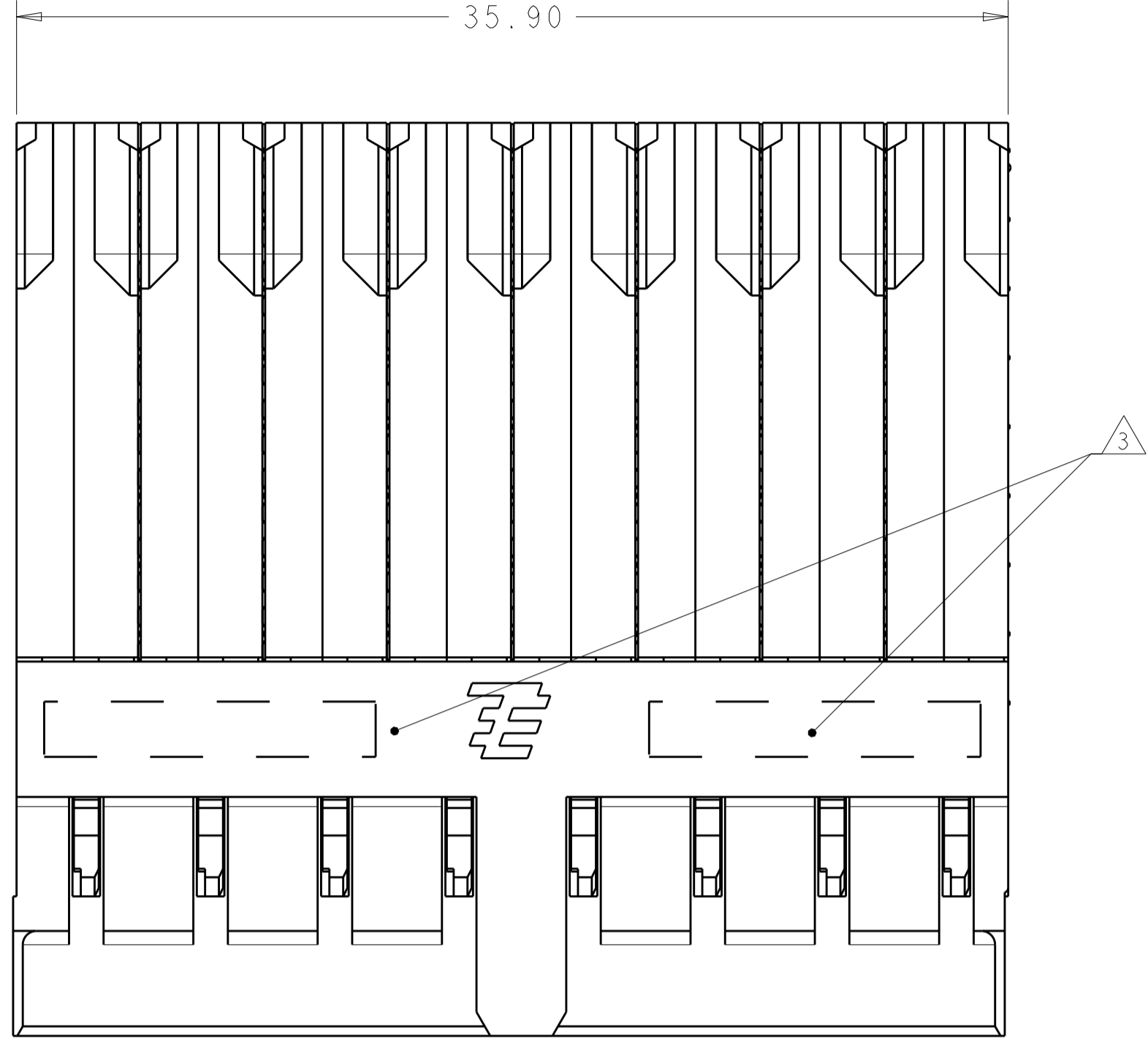
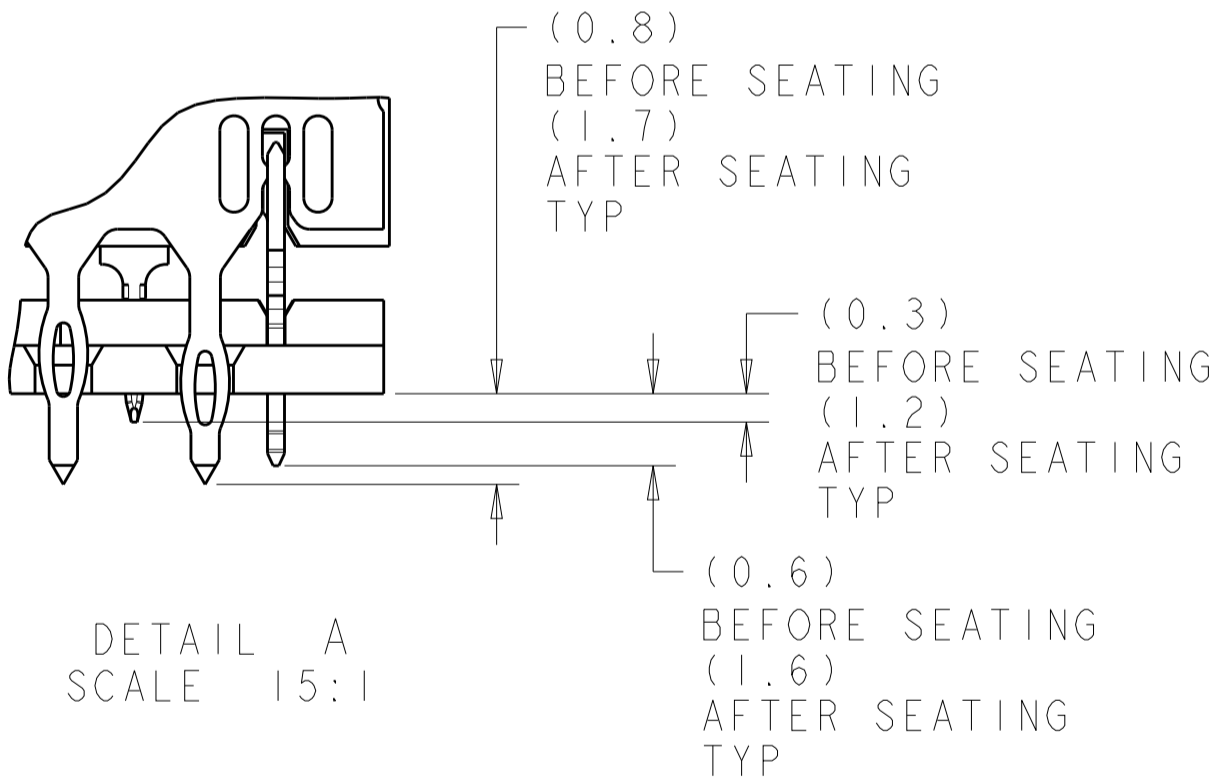
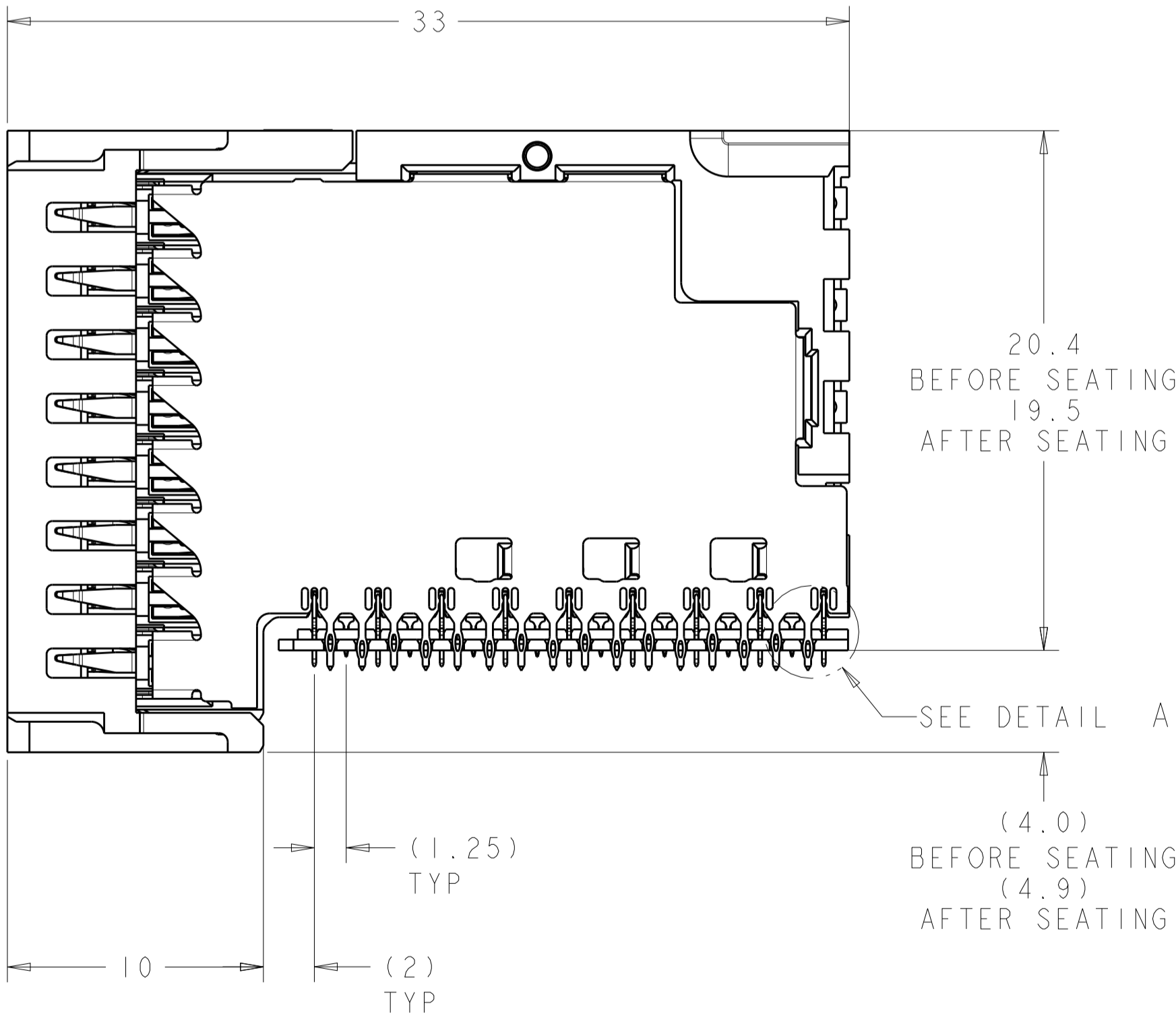
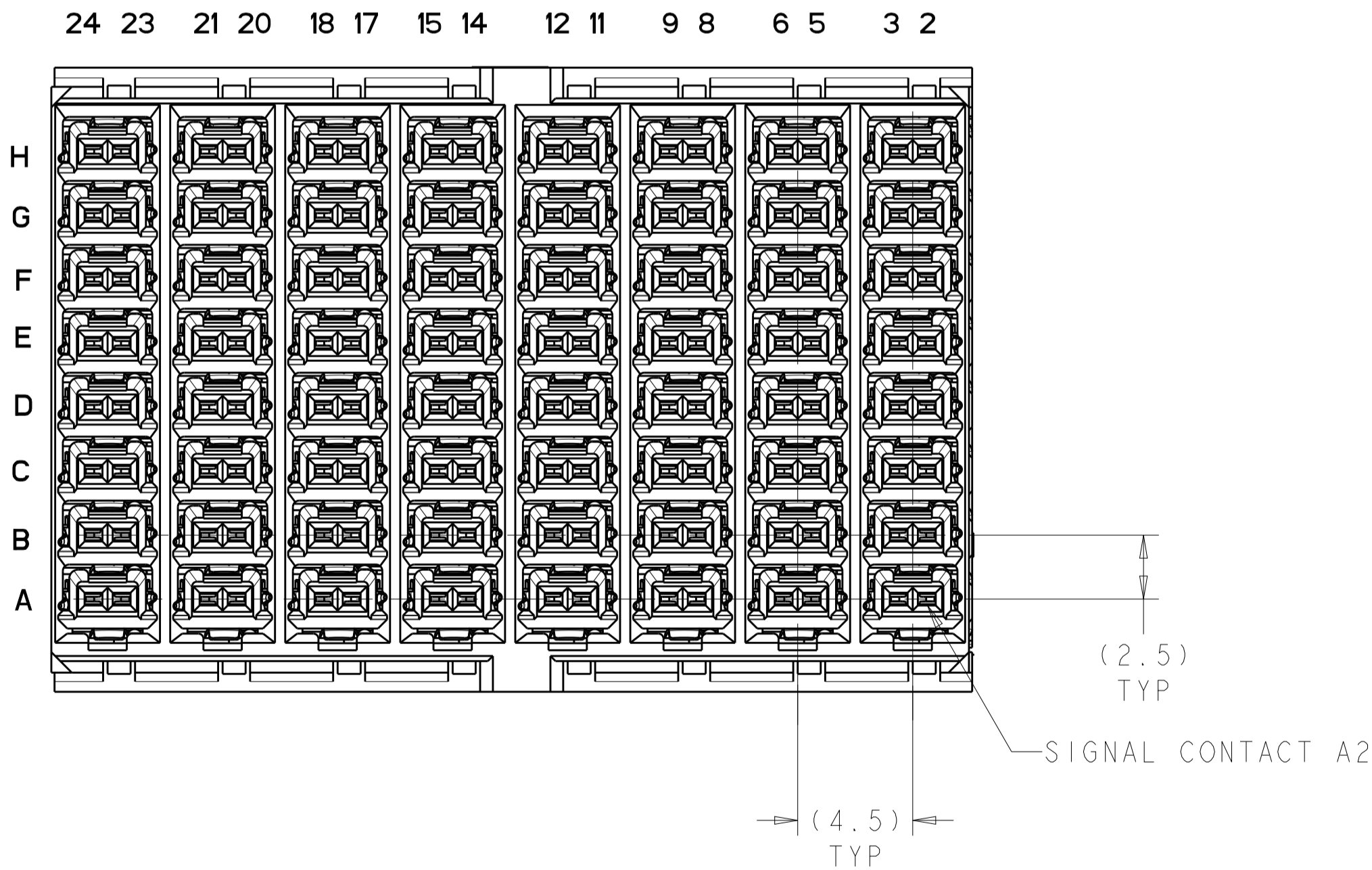


LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			A	RELEASED	23MAR2014	RT	NS
			B	REV PER ECO-14-010320	07JUL2014	LAW	NW
			C	REVISED PER ECO-17-006848	10MAY2017	JM	SS



- 1 MATERIAL:
CONTACT AND SHIELD - COPPER ALLOY.
HOUSINGS, AND ORGANIZER - THERMOPLASTIC, UL 94V-0, BLACK.
- 2 CONFORMS TO REQUIREMENTS OF TE PRODUCT SPECIFICATION 108-2413 & 108-32037, BASED ON TELCORDIA GR-1217-CORE FOR SYSTEM QUALITY LEVEL III; APPLICATIONS IN CONTROLLED ENVIRONMENTS (CENTRAL OFFICE).
- 3 CONNECTOR MARKED WITH PART NUMBER, DATE CODE, MANUFACTURING LOCATION IDENTIFICATION CODE, AND 2D BARCODE IN APPROXIMATE AREA SHOWN.
4. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 2, DECEMBER 2008.
- 5 PLATED THRU HOLE REQUIREMENTS:
FINISHED HOLE = $\varnothing 0.344 \pm 0.039$
DRILLED HOLE = $\varnothing 0.420 \pm 0.013$
COPPER THICKNESS = 0.038 ± 0.013
IMMERSION TIN IF APPLICABLE = 0.00051 ± 0.00013
- 6 PLATED THRU HOLE REQUIREMENTS:
FINISHED HOLE = $\varnothing 0.244 \pm 0.039$
DRILLED HOLE = $\varnothing 0.320 \pm 0.013$
COPPER THICKNESS = 0.038 ± 0.013
IMMERSION TIN IF APPLICABLE = 0.00051 ± 0.00013
- 7 PTH DIMENSIONS APPLY TO 1.00mm DEPTH FROM MOUNT SIDE OF PCB.
- 8 HOLE POSITION TOLERANCE APPLIES WITHIN PATTERN FOR CONNECTOR PATTERN TO CONNECTOR PATTERN, A 0.12 \varnothing POSITION TOLERANCE APPLIES.



	TIN	2198264-3
OBSELETE	TIN LEAD	2198264-1
	PRESS FIT TAIL PLATING	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN K. THOMPSON 29NOV2011	TE TE Connectivity	
DIMENSIONS:		CHK N. SWANGER 29NOV2011		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD N. SWANGER 29NOV2011	PRODUCT SPEC	NAME
	0 PLC ± 0.2 1 PLC ± 0.2 2 PLC ± 0.08 3 PLC ± 0.013 4 PLC \pm ANGLES \pm FINISH	APPLICATION SPEC		SIZE
MATERIAL	SEE TABLE	WEIGHT	114-13301	CAGE CODE
		Customer Drawing	2198264	DRAWING NO
			100779	RESTRICTED TO
			5:1	SCALE
			1	SHEET
			2	OF
			C	REV

