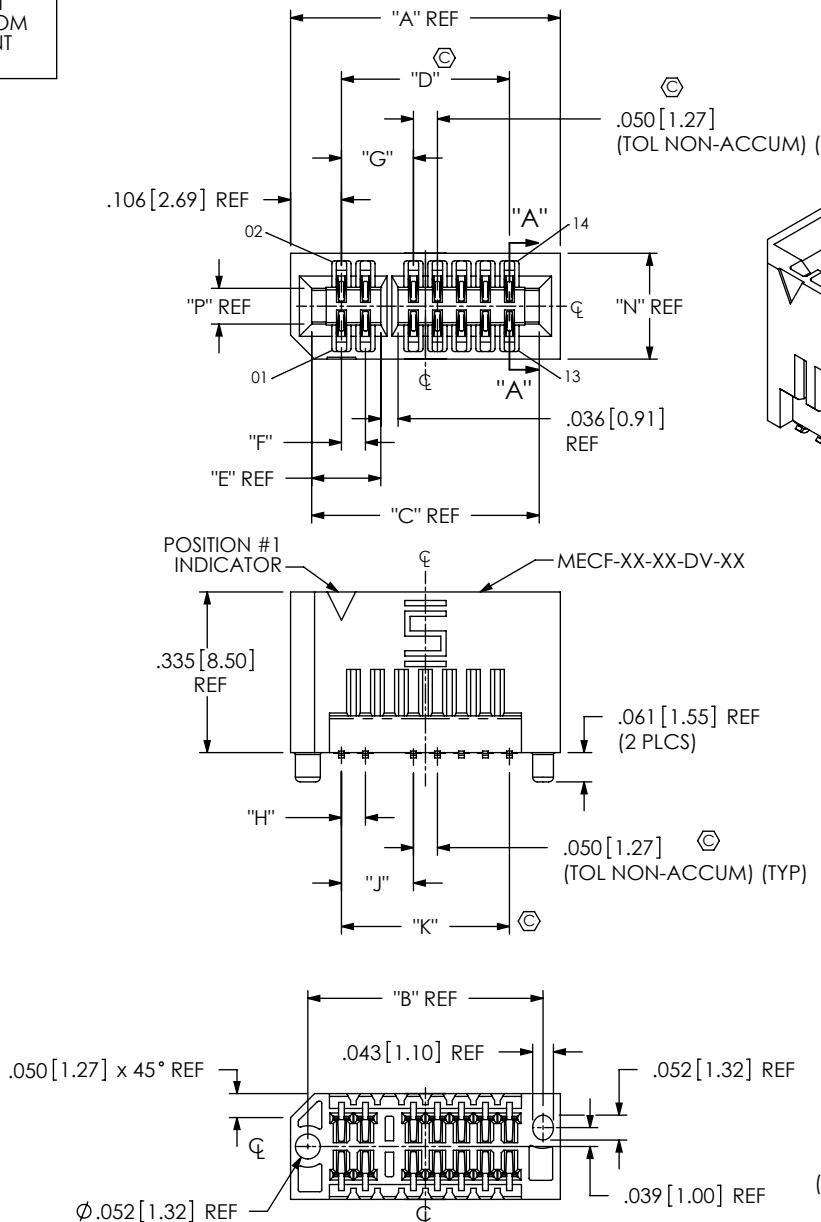


DO NOT
SCALE FROM
THIS PRINT

NOTES:

1. **C** REPRESENTS A CRITICAL DIMENSION.
2. BURR ALLOWANCE: .0015 [0.04] MAX.
3. MINIMUM PUSHOUT FORCE: 0.50 LBS.
4. ALL TAIL TO TAIL DIMENSIONS MEASURED TIP TO TIP.
5. ASSEMBLIES TO BE PACKAGED IN TUBES, UNLESS -TR IS SPECIFIED.
6. MATING EDGE CARD THICKNESS TOLERANCE NOT TO EXCEED $\pm 10\%$

NO OF POSITIONS (PER ROW)
-05, -08, -20, -30, -40, -50, *-60, *-70
(SEE TABLE 2 FOR POSITION REMOVED TO POLARIZE)

CARD THICKNESS

-01: .062" [1.57mm] THICK
-02: .093" [2.36mm] THICK

PLATING SPECIFICATION

-L: SELECTIVE LIGHT GOLD/TIN TAIL
(USE C-308-01-L)

ROW SPECIFICATION

-DV: DOUBLE ROW VERTICAL

PACKAGING
-K: POLYIMIDE FILM PAD (SEE TABLE 6, SHT 2)
AVAILABLE WITH -TR ONLY.
(-05 THRU -50 POS ONLY)
-TR: TAPE & REEL (-05 THRU -50 POS ONLY)

OPTION

-NP: NON-POLARIZED
(-05, -08, -20 & -30 POSITIONS ONLY)
(USE MECF-XX-XX-DV-NP)

-WT: WELD TABS
(STANDARD ON -02 CARD THICKNESS)
(OPTIONAL ON -01 CARD THICKNESS)

TABLE 2

No OF POS	POLARIZED POSITIONS	"Y"
**-05	3, 4	2
**-08	5, 6	2
**-20	15, 16	2
**-30	21, 22	2
**-40	31, 32	2
**-50	41, 42	2
*-60	31, 32 & 63, 64	4
* **-70	53, 54 & 115, 116	4

(* = NOT TOOLED)

(** = TOTAL NUMBER OF POSITIONS
WILL BE REDUCED BY "Y" FOR
POLARIZATION)

TABLE 1

No OF POS	COPLANARITY
-05 THRU -30	.0040 [0.102]
-40 THRU -70	.0060 [0.157]

TABLE 3

No. OF POS. PER ROW	"A"	"B"	"C"	"D"	"E"
-05	0.412 [10.46]	0.340 [8.64]	0.3240 [8.230]	0.200 [5.08]	0.094 [2.39]
-08	0.562 [14.27]	0.490 [12.45]	0.4740 [12.040]	0.350 [8.89]	0.144 [3.66]
-20	1.162 [29.51]	1.090 [27.69]	1.0740 [27.280]	0.950 [24.13]	0.394 [10.01]
-30	1.662 [42.21]	1.590 [40.39]	1.5740 [39.980]	1.450 [36.83]	0.544 [13.82]
-40	2.162 [54.91]	2.090 [53.09]	2.0740 [52.680]	1.950 [49.53]	0.794 [20.17]
-50	2.662 [67.61]	2.590 [65.79]	2.5740 [65.380]	2.450 [62.23]	1.044 [26.52]
*-60	3.162 [80.31]	3.090 [78.49]	3.0740 [78.080]	2.950 [74.93]	0.794 [20.17]
*-70	3.662 [93.01]	3.590 [91.19]	3.5740 [90.780]	3.450 [87.63]	1.344 [34.14]
No. OF POS. PER ROW	"F"	"G"	"H"	"J"	"K"
-05	N/A	N/A	0.1000 [2.540]	N/A	N/A
-08	0.0500 [1.270]	0.1500 [3.810]	0.050 [1.27]	0.150 [3.81]	0.350 [8.89]
-20	0.3000 [7.620]	0.4000 [10.160]	0.300 [7.62]	0.400 [10.16]	0.950 [24.13]
-30	0.4500 [11.430]	0.5500 [13.970]	0.450 [11.43]	0.550 [13.97]	1.450 [36.83]
-40	0.7000 [17.780]	0.8000 [20.320]	0.700 [17.78]	0.800 [20.32]	1.950 [49.53]
-50	0.9500 [24.130]	1.0500 [26.670]	0.950 [24.13]	1.050 [26.67]	2.450 [62.23]
*-60	0.7000 [17.780]	0.8000 [20.320]	0.700 [17.78]	0.800 [20.32]	2.950 [74.93]
*-70	1.2500 [31.750]	1.3500 [34.290]	1.250 [31.75]	1.350 [34.29]	3.450 [87.63]

(* = NOT TOOLED)

TABLE 4

CARD THICKNESS	"N"	"P"	"R"	"S"
-01 (.062 in)	0.220 [5.60]	0.074 [1.89]	0.022 [0.55]	0.183 [4.66]
-02 (.093 in)	0.248 [6.30]	0.106 [2.68]	0.053 [1.34]	0.215 [5.45]

FIG 1
(MECF-08-01-XX-DV-XX SHOWN)

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES
[MILLIMETERS]

TOLERANCES ARE:
DECIMALS ANGLES
.XX: $\pm .01$ [0.3] 2°
.XXX: $\pm .005$ [0.13]
.XXXX: $\pm .0020$ [0.051]

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CONSENT OF SAMTEC, INC.

MATERIAL: DO NOT SCALE DRAWING
INSULATOR: LCP,
COLOR: -01 CARD THICKNESS BLACK,
-02 CARD THICKNESS NATURAL
CONTACT: BeCu ALLOY

DESCRIPTION:
MECF .050" EDGE CARD ASSEMBLY
DWG. NO.
MECF-XX-XX-XX-DV-XX-XX

BY: KNOWLDEN 3/12/10 SHEET 1 OF 3

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

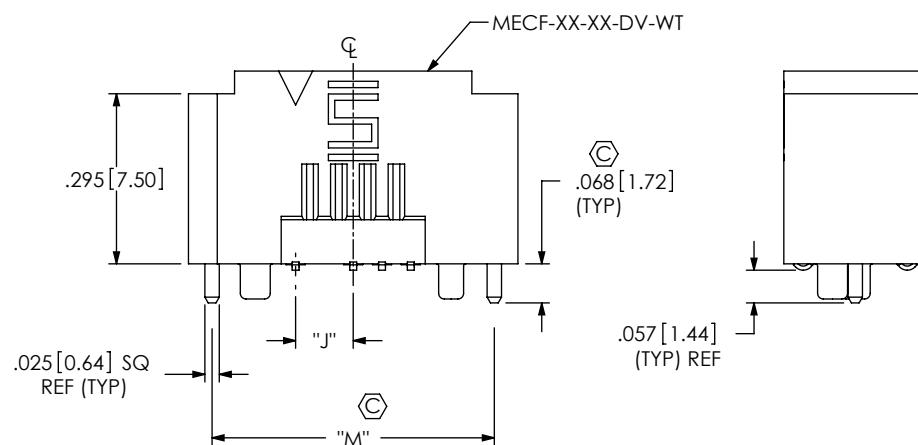
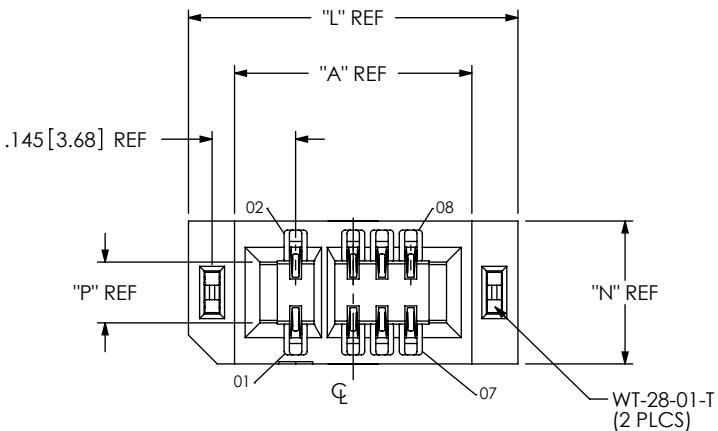


TABLE 5		
No. OF POS. PER ROW	"L"	"M"
-05	0.572 [14.53]	0.490 [12.45]
-08	0.722 [18.34]	0.640 [16.26]
-20	1.322 [33.58]	1.240 [31.50]
-30	1.822 [46.28]	1.740 [44.20]
-40	2.322 [58.98]	2.240 [56.90]
-50	2.822 [71.68]	2.740 [69.60]
*-60	3.322 [84.38]	3.240 [82.30]
*-70	3.822 [97.08]	3.740 [95.00]

(* = NOT TOOLED)

FIG 2
(MECF-05-02-XX-DV-WT SHOWN)
(SAME AS FIG 1, EXCEPT AS SHOWN)

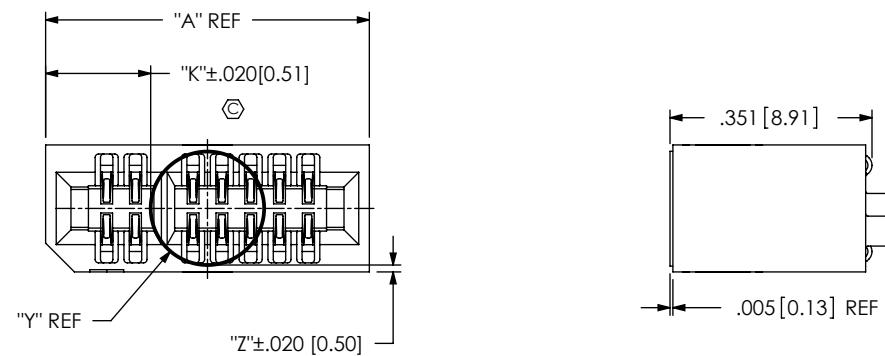
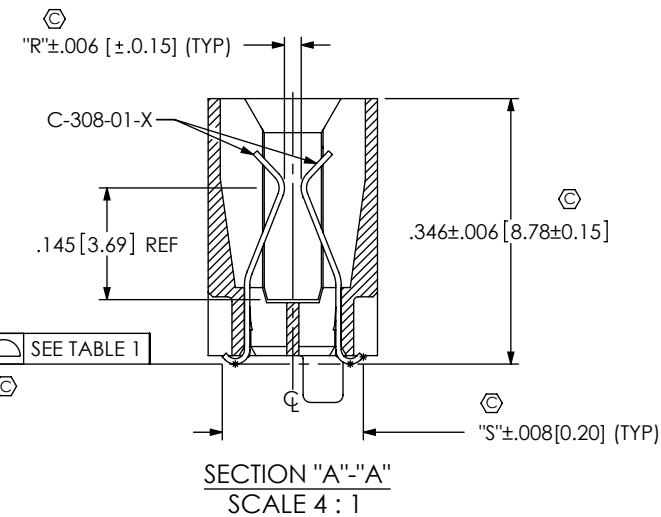


FIG 3
-K OPTION
(MECF-08-02-XX-DV-WT SHOWN)

BOARD THICKNESS	"Y"	"Z"	"K"						KAPTON CALL-OUT	
			No OF POSITIONS PER ROW							
			-05	-08	-20	-30	-40	-50		
-01	.197 [5.00]	.012 [.30]	.108 [2.74]	.183 [4.65]	.483 [12.27]	.733 [18.62]	.983 [24.97]	1.233 [31.32]	K-DOT- 197- 344-005	
-02	.236 [5.70]	.006 [.15]	.088 [2.24]	.163 [4.14]	.463 [11.76]	.713 [18.11]	.963 [24.46]	1.213 [30.81]	K-DOT- 236- 343-005	
-01 WITH -WT	.197 [5.00]	.012 [.30]	.188 [4.78]	.263 [6.68]	.563 [14.30]	.813 [20.65]	1.063 [27.00]	1.313 [33.35]	K-DOT- 197- 344-005	
-02 WITH -WT	.236 [5.72]	.006 [.15]	.168 [4.42]	.243 [6.32]	.543 [13.94]	.793 [20.29]	1.043 [26.64]	1.293 [32.99]	K-DOT- 236- 343-005	

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520 PARK EAST BLVD, NEW ALBANY, IN 47150

PHONE: 812-944-6733 FAX: 812-948-5047

e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION: MECF .050" EDGE CARD ASSEMBLY

DWG. NO. MECF-XX-XX-XX-DV-XX-XX

BY: KNOWLDEN 3/12/10 SHEET 2 OF 3

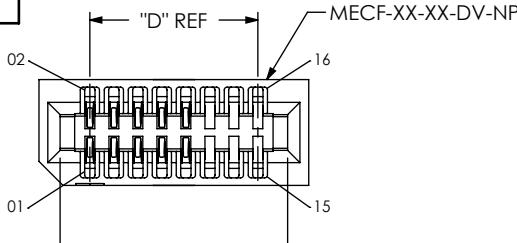
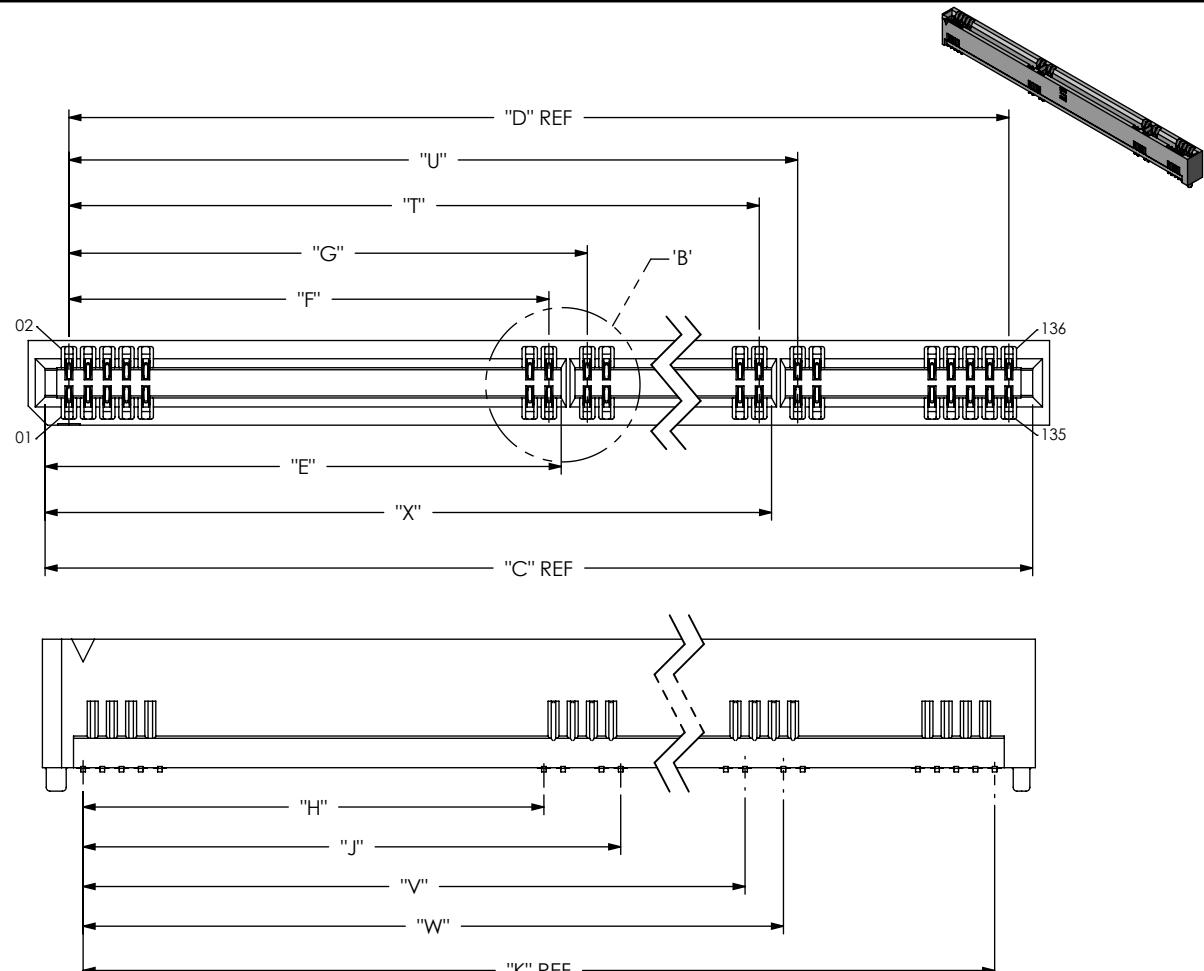
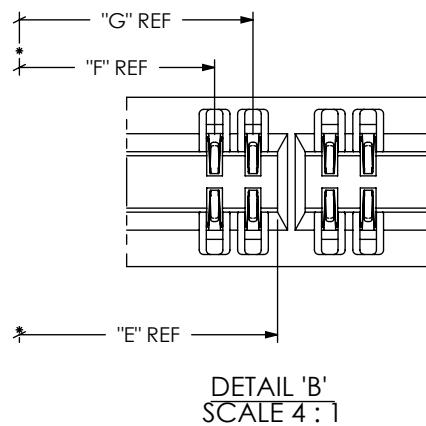
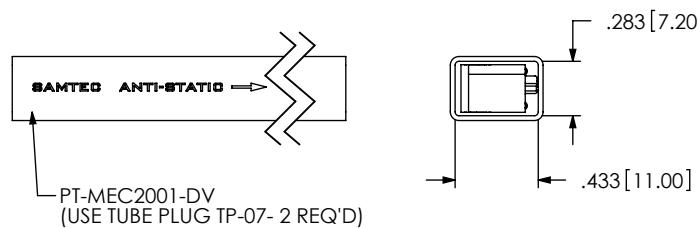


FIG 4
(MECF-08-01-XX-DV-NP SHOWN)
(SAME AS FIG 1, EXCEPT AS SHOWN)



No. OF POS. PER ROW	"T"	"U"	"V"	"W"	"X"
*-60	1.5000 [38.100]	1.600 [40.640]	1.500 [38.10]	1.600 [40.64]	1.594 [40.49]
*-70	2.8000 [71.120]	2.900 [73.660]	2.800 [71.12]	2.900 [73.66]	2.894 [73.51]

(* = NOT TOOLED)

FIG 5
(MECF-70-01-XX-DV-XX SHOWN)
(SAME AS FIG 1, EXCEPT AS SHOWN)
(SOME CENTER FEATURES REMOVED FOR CLARITY)
(NOT TOOLED)

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BY: KNOWLDEN3/12/10 SHEET 3 OF 3