

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

Product image

















Similar to illustration

Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

General ordering data

Version	PCB plug-in connector, female header, closed side, THT solder connection, 5.08 mm, Number of poles: 8, 180°, Solder pin length (I): 4.5 mm, tinned, black, Box
Order No.	<u>1646310000</u>
Туре	BLL 5.08/08/180 4.5 SN BK BX
GTIN (EAN)	4008190285654
Oty.	42 pc(s).
Product data	IEC: 400 V / 23 A UL: 300 V / 15 A
Packaging	Box

Creation date October 11, 2022 7:30:04 PM CEST



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Technical data

Dimensions and weights

Net weight	8.619 g	

System specifications

Product family	OMNIMATE Signal - series	Type of connection	
	BL/SL 5.08		Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	5.08 mm
Pitch in inches (P)	0.2 inch	Outgoing elbow	180°
Number of poles	8	Number of solder pins per pole	2
Solder pin length (I)	4.5 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Solder pin dimensions	0.4 x 1.00 mm	Solder eyelet hole diameter (D)	1.3 mm
Solder eyelet hole diameter tolerance (D)+ 0,1 mm		L1 in mm	35.56 mm
L1 in inches	1.4 inch	Number of rows	1
Pin series quantity		Touch-safe protection acc. to DIN VD	E
	1	57 106	Safe from finger touch
Protection degree	IP20	Volume resistance	≤5 mΩ
Can be coded	Yes	Plugging force/pole, max.	5 N
Pulling force/pole, max.	5 N		

Material data

Insulating material	PBT GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	Illa
Comparative Tracking Index (CTI)	≥ 200	UL 94 flammability rating	V-0
Contact material	Copper alloy	Contact surface	tinned
Layer structure of solder connection	46 µm Sn hot-dip tinned	Layer structure of plug contact	46 µm Sn hot-dip tinned
Storage temperature, min.	-40 °C	Storage temperature, max.	70 °C
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-25 °C	Temperature range, installation, max.	100 °C

Rated data acc. to IEC

tested acc. to standard		Rated current, min. number of poles	
	IEC 60664-1, IEC 61984	(Tu=20°C)	23 A
Rated current, max. number of poles (Tu=20°C)	16 A	Rated current, min. number of poles (Tu=40°C)	20 A
Rated current, max. number of poles (Tu=40°C)	14 A	Rated voltage for surge voltage class / pollution degree II/2	400 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV	Short-time withstand current resistance	3 x 1s with 120 A

Rated data acc. to CSA

Institute (CSA)	GB:	Certificate No. (CSA)	
			200039-1121690
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	15 A	Rated current (Use group D / CSA)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		



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Packing

Packaging	Вох	VPE length	349 mm
VPE width	136 mm	VPE height	31 mm

Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ETIM 8.0	EC002637	ECLASS 9.0	27-44-04-02
ECLASS 9.1	27-44-04-02	ECLASS 10.0	27-44-04-02
ECLASS 11.0	27-46-02-01	ECLASS 12.0	27-46-02-01

Important note

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized
	standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties
	in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	Additional variants on request

- · Additional variants on request
- · Gold-plated contact surfaces on request
- Rated current related to rated cross-section & min. No. of poles.
- P on drawing = pitch
- · Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
- $\bullet\,$ Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

Approvals

Approvals



ROHS	Conform
UL File Number Search	UL Website
Certificate No. (UR)	E60693

Downloads

Catalogues	Catalogues in PDF-format	
Brochures	FL DRIVES EN	
	FL DRIVES DE	



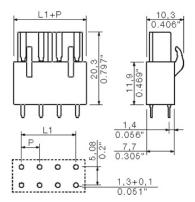
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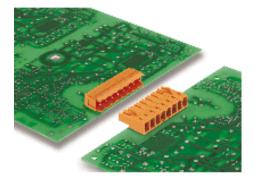
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Drawings

Dimensional drawing



Example of use





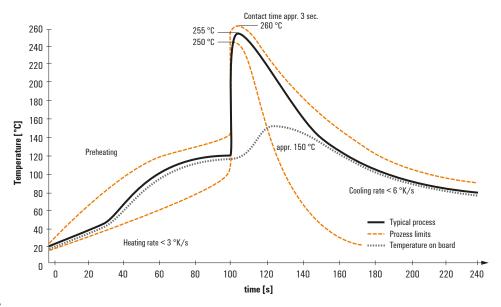
Recommended wave solderding profiles

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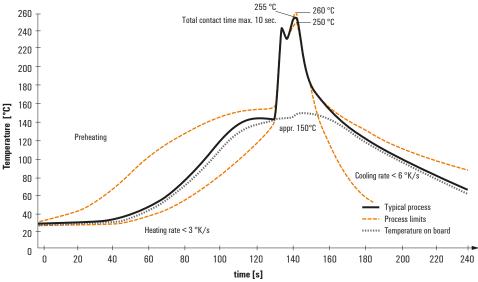
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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.