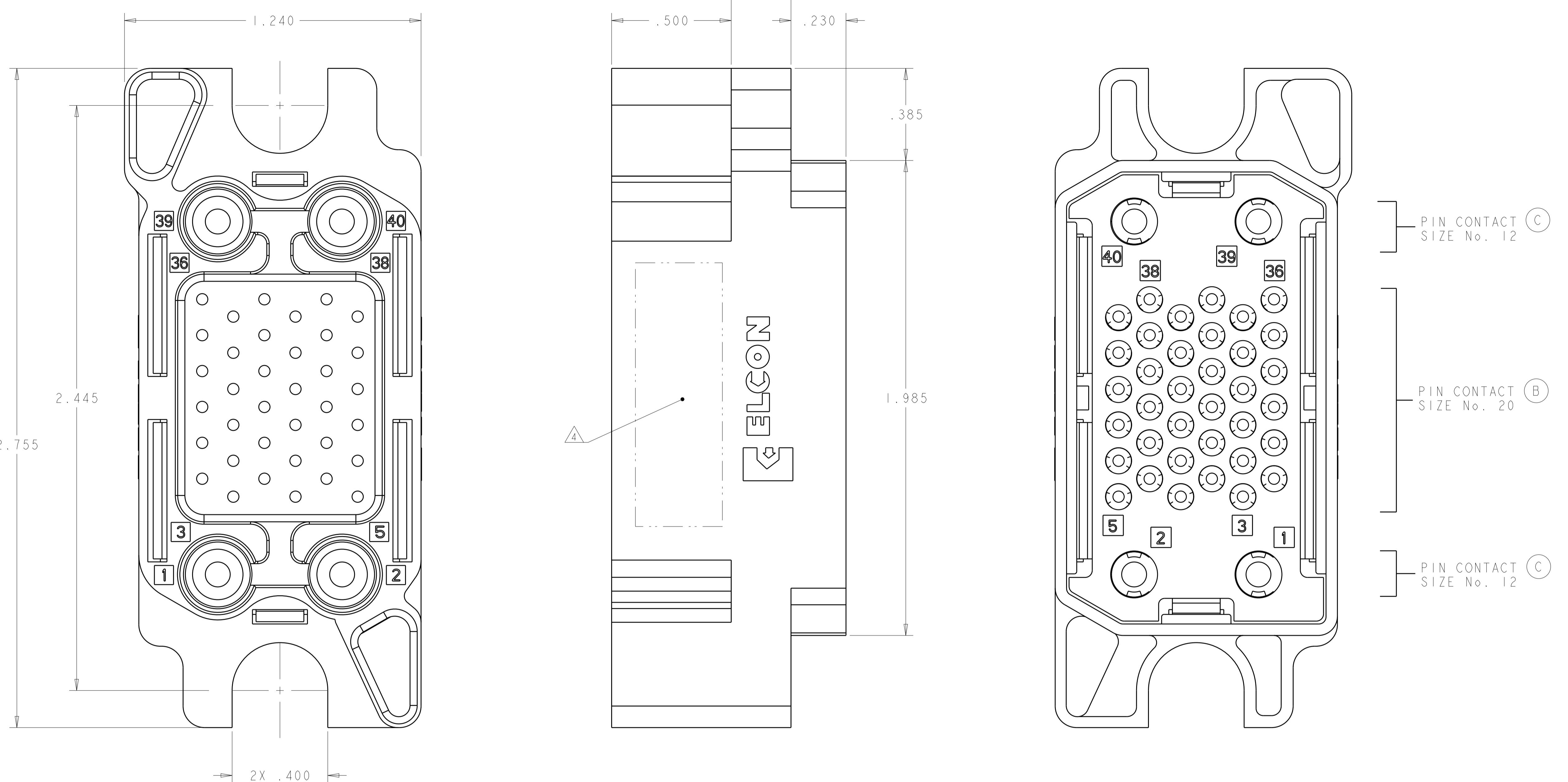


LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DNW
		A	RELEASED		09JUL2013	BC DO



1. PART NUMBER CHANGES AND OR DESIGN CHANGES AFFECTING THE  
INTERCHANGEABILITY REQUIRE PRIOR TYCO ELECTRONICS  
APPROVAL AND AUTHORIZATION BY REVISION TO THIS DRAWING.

2. MATERIAL:  
INSULATOR: THERMOPLASTIC, GLASS REINFORCED,  
FLAMMABILITY RATED, COLOR: BLACK  
PIN CONTACT: COPPER ALLOY  
RETENTION CLIP: BERYLLIUM COPPER OR STAINLESS STEEL  
SHOULDER SCREW: STAINLESS STEEL

3. FINISH:  
PIN CONTACT SIZE 20: GOLD PLATE .000010 MIN THK. OVER  
NICKEL .000050 MIN THK.  
PIN CONTACT SIZE 12: SILVER PLATE .000200 MIN THK. OVER  
NICKEL .000050 MIN THK.

4. ITEMS PROVIDED TO THIS SPECIFICATION TO BE PERMANENTLY  
IDENTIFIED PER THE FOLLOWING IDENTIFIER:

TYCO ELECTRONICS P/N  
XXXXXX-X

YEAR 1 WEEK  
DATE CODE (e.g. 0216)  
XXXX

THIS DRAWING IS A CONTROLLED DOCUMENT.		DNW	180CT2012	TE Connectivity
DIMENSIONS: INCHES		CHG	180CT2012	
0 PLC	±	D. ORRIS	180CT2012	
1 PLC	±	D. ORRIS	180CT2012	
2 PLC	±.02	D. ORRIS	180CT2012	
3 PLC	±.010	PRODUCT SPEC		PIN CONNECTOR
4 PLC	±.02	APPLICATION SPEC		PCB TAIL
		MATERIAL		SQUARE DRAWER
		FINISH		
		WEIGHT		
		CAGE CODE / DRAWING NO.		
		A 100779 C=2212081		
		CUSTOMER DRAWING		
		SCALE 3:1		
		SHEET 1		
		OF 2		
		REV A		

