

Shenzhen xinghuaxin Electronic Technology Co., Ltd

# 承認書

#### SPECIFICATION FOR APPROVAL

各户(Customer):		
客戶料號(Customer P/N):		
興華鑫型號(Supplier P/N):	XHXDZ-8530-5V	
產品名稱(Description):	蜂鸣器 (Buzzer)	
產品規格(Specification):	8.5*8.5*3MM 5V	

客戶承認欄	深圳市興華鑫電子科技有限公司 承認欄		
(Customer Authorization	(Supplier Audit)		
Signature)	秦电子和		
	審核制作制作		
	唐国 吴银娟 吴银娟		
	日期: 2022 年 04 月 19 日 版次: A		

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#### 产品规格内容

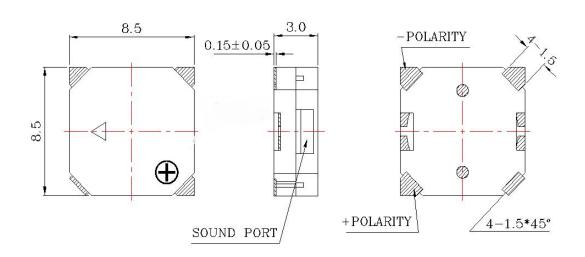
#### A. SCOPE

This specification applies magnetic buzzer, XHXDZ-8530-5V

#### **B. SPECIFICATION**

D. v	SPECIFICATION			
No.	Item	Unit	Specification	Condition
1	Oscillation Frequency	Hz	2700	Vo-p=1/2duty , square wave
2	Operating Voltage	Vo-p	3~6	
3	Rated Voltage	Vo-p	5	
4	Current Consumption	mA	MAX. 100	at Rated Voltage
5	Sound Pressure Level	dB	MIN. 85	at 10cm at Rated Voltage
6	Coil Resistance	Ω	32±3	
7	Operating Temperature	°C	-40 ~ +85	
8	Storage Temperature	°C	-40 ~ +85	
9	Dimension	mm	8.5 x 8.5 x H3.0	See appearance drawing
10	Weight (MAX)	gram	0.8	
11	Housing Material		LCP( Black )	
12	Leading Pin		Tin Plated Brass(Sn)	See appearance drawing
13	Environmental Protection Regulation		RoHS	

#### **C. APPEARANCE DRAWING**



Tol: ± 0.3 Unit: mm

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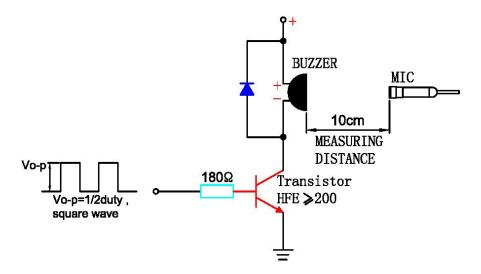
#### **D.TESTING METHOD**

#### **Standard Measurement conditions**

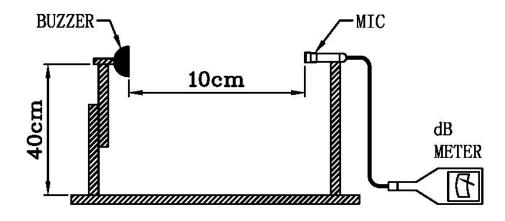
Temperature:25±2°C Humidity:45-65%

#### **Acoustic Characteristics:**

The oscillation frequency, current consumption and sound pressure are measured by the measuring instruments shown below

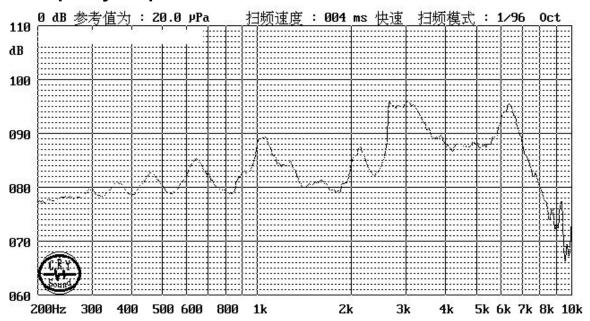


In the measuring test, buzzer is placed as follows:

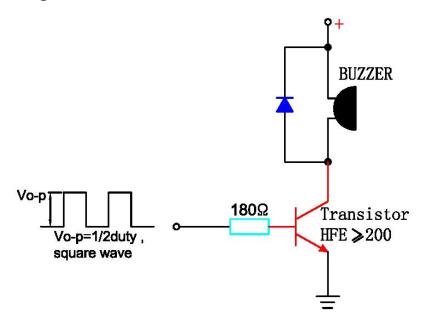


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#### E. Typical Frequency Response Curve



#### F. Recommend Driving Circuit



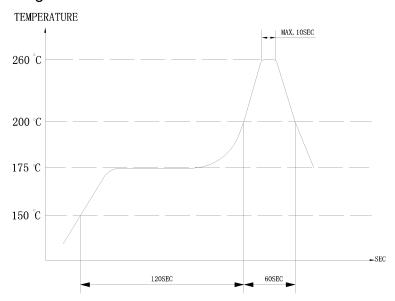
The base current Ib should high enough so that it saturates the collector current of the transistor with the CB load.

#### 产品规格内容

#### **G. Soldering Condition**

(1)Recommendable reflow soldering condition is as follows (Reflow soldering is twice)

Note: It is requested that reflow soldering should be executed after heat of product goes down to normal.



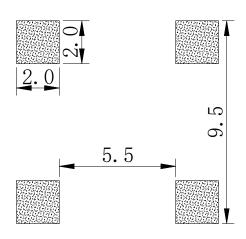
Heat resistant line

(Used when heat resistant reliability test is performed)

(2)Manual soldering

Manual soldering temperature 350° C within 5 sec.

#### H. Solder pads size (mm)



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#### I. RELIABILITY TEST

NO.	ITEM	TEST CONDITION AND REQUIREMENT		
1	High Temperature Test (Storage)	After being placed in a chamber with 80 2°C for 96 hours and then being placed in normal condition for 2 hours.  Allowable variation of SPL after test: 10dB.		
2	Low Temperature Test (Storage)	After being Placed in a chamber with -30 2°C for 96 hours and then being placed in normal condition for 2 hours.  Allowable variation of SPL after test: 10dB.		
3	Humidity Test	After being Placed in a chamber with 90-95% R.H. at 40 2°C for 96 hours and then being placed in normal condition for 2 hours.  Allowable variation of SPL after test: 10dB.		
4	Temperature Cycle Test	The part shall be subjected to 5 cycles. One cycle shall be consist of:  +70°C  +25°C  +25°C  +25°C  Allowable variation of SPL after test: 10dB.		
5	Drop Test	Drop on a hard wood board of 4cm thick, any directions ,6 times, at the height of 75cm.  Allowable variation of SPL after test: 10dB.		
6	Vibration Test	After being applied vibration of amplitude of 1.5mm with 10 to 55 Hz band of vibration frequency to each of 3 perpendicular directions for 2 hours.  Allowable variation of SPL after test: 10dB.		
7	Solderability Test	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of +300 5°C for 3 1 seconds.  90% min. lead terminals shall be wet with solder (Except the edge of terminals).		
8	Terminal Strength Pulling Test	The force of 9.8N(1.0kg) is applied to each terminal in axial direction for 10 seconds.  No visible damage and cutting off.		

#### TEST CONDITION.

Standard Test Condition : a) Temperature : +5 ~ +35 ℃ b) Humidity : 45-85% c) Pressure : 860-1060mbar c) 气压:860-1060mbar c) 气压:860-1060mbar c) 口如 是 : 45-85% c) 气压:860-1060mbar c) Pressure : 860-1060mbar c) Pr

争议时测试条件 : a) 温度:+25±2℃ b) 湿度:60-70% c) 气压:860-1060mba

# 深圳市兴华鑫电子科技有限公司

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#### J. PACKING STANDARD

