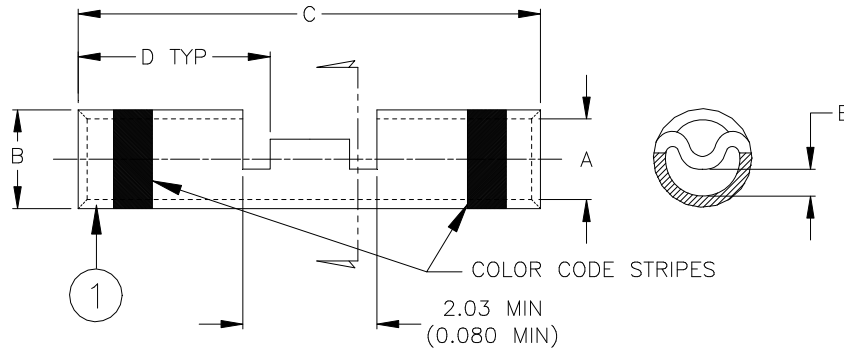


CUSTOMER DRAWING



Prod. Rev			A	B	C ± 0.25 (C ± 0.010)	D ± 0.25 (D ± 0.010)	E max	Max Weight Lbs./mpc	Color Code	Useable CMA
D-609-09	B	26 - 20	<u>1.27 (0.050)</u> 1.13 (0.045)	<u>2.03 (0.080)</u> 1.90 (0.075)	12.7 (0.500)	5.97 (0.235)	0.381 (0.015)	0.61	Red	304 - 1510
D-609-10	B	20 - 16	<u>1.75 (0.069)</u> 1.62 (0.064)	<u>2.69 (0.106)</u> 2.56 (0.101)	14.61 (0.575)	6.86 (0.270)	0.51 (0.020)	1.17	Blue	779 - 2680
D-609-11	B	16 - 12	<u>2.59 (0.102)</u> 2.46 (0.097)	<u>3.89 (0.153)</u> 3.73 (0.147)	14.61 (0.575)	6.86 (0.270)	1.27 (0.050)	2.30	Yellow	1900 - 6755

MATERIAL

1. CRIMP SPLICER: Base Metal - Copper Alloy 101 or 102 per ASTM B 75.
Plating: Ductile Nickel per QQ-N-290.
Color Code Stripes: per table of dimensions.

APPLICATION

1. Parts shall be of seamless tubular construction.
2. Acceptance sampling shall be in accordance with Paragraph 4 of MIL-S-81824.
3. Packing and packaging shall be in accordance with Section 5, Level C, of MIL-S-81824.

 TE Connectivity			Raychem Devices		TITLE: COLOR CODED CRIMP SPLICER, IN-LINE, NICKEL PLATED			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.					DOCUMENT NO. D-609-09/-10/-11			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.			DATE: 30-Aug.-2017		DOC ISSUE: B1	
DRAWN BY: M. FORONDA		CAGE CODE: 06090	REPLACES: N/A	ECO NO: ECO-17-012788	PROD. REV.: SEE TABLE	SCALE: None	SIZE: A	SHEET: 1 of 1