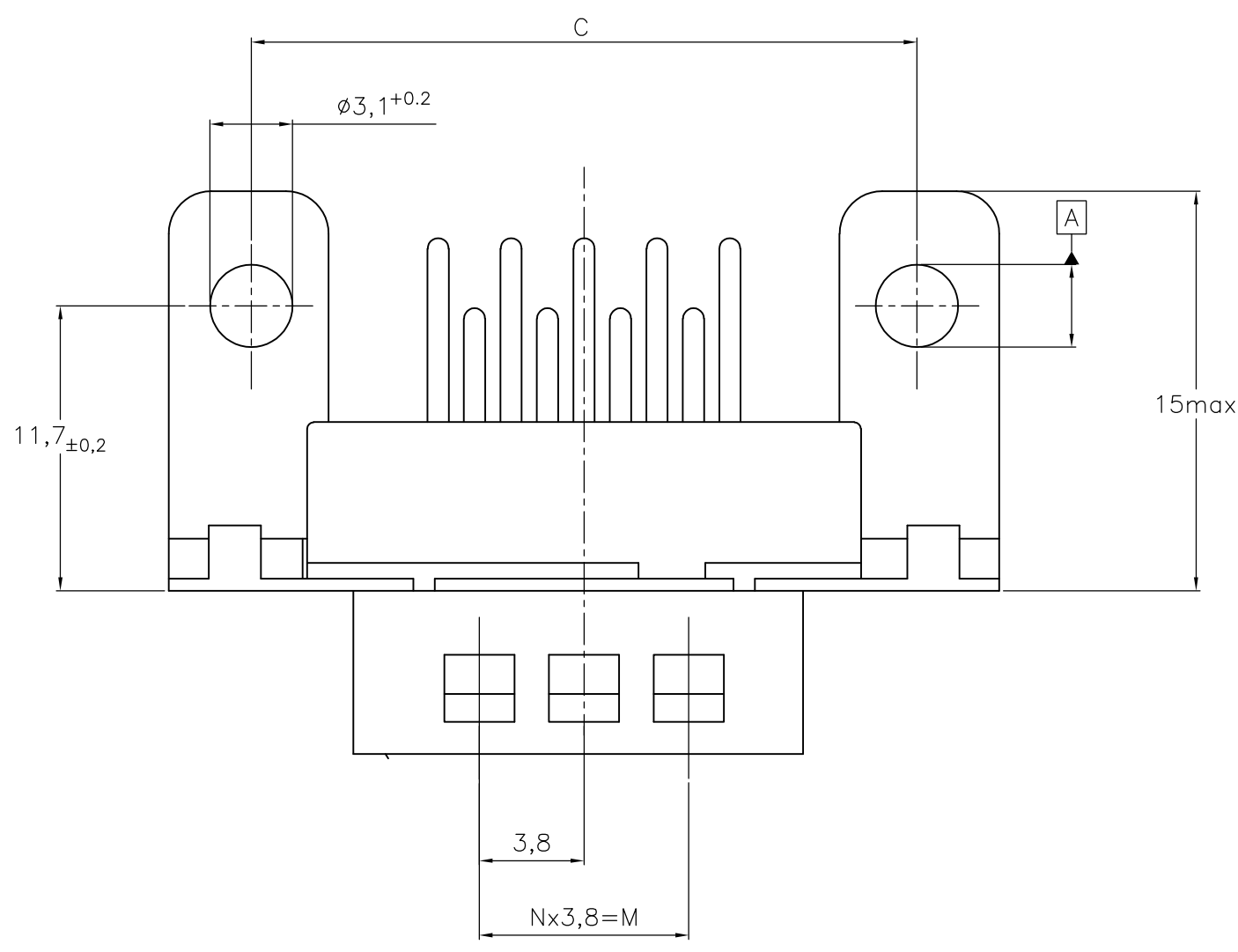
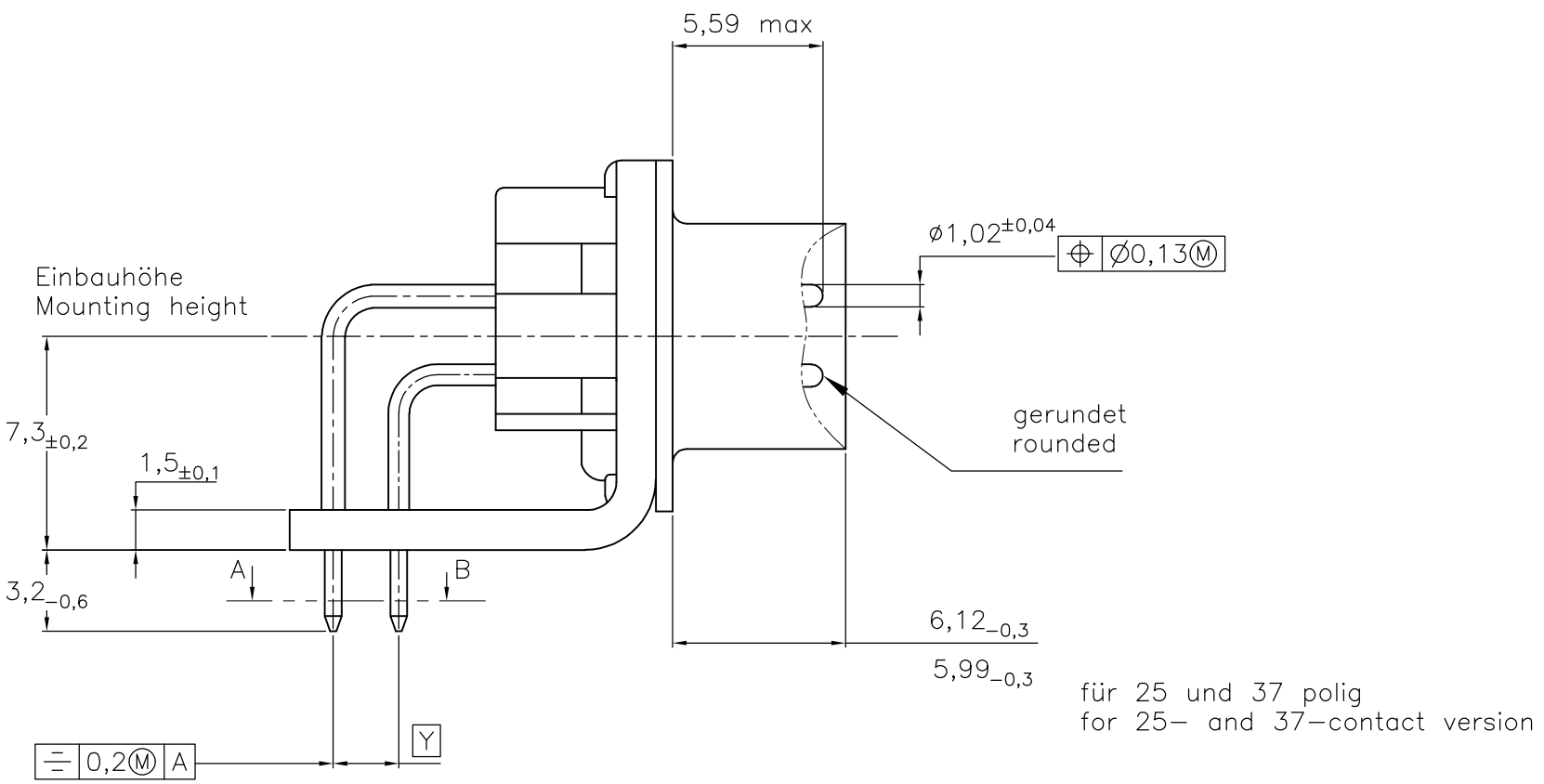
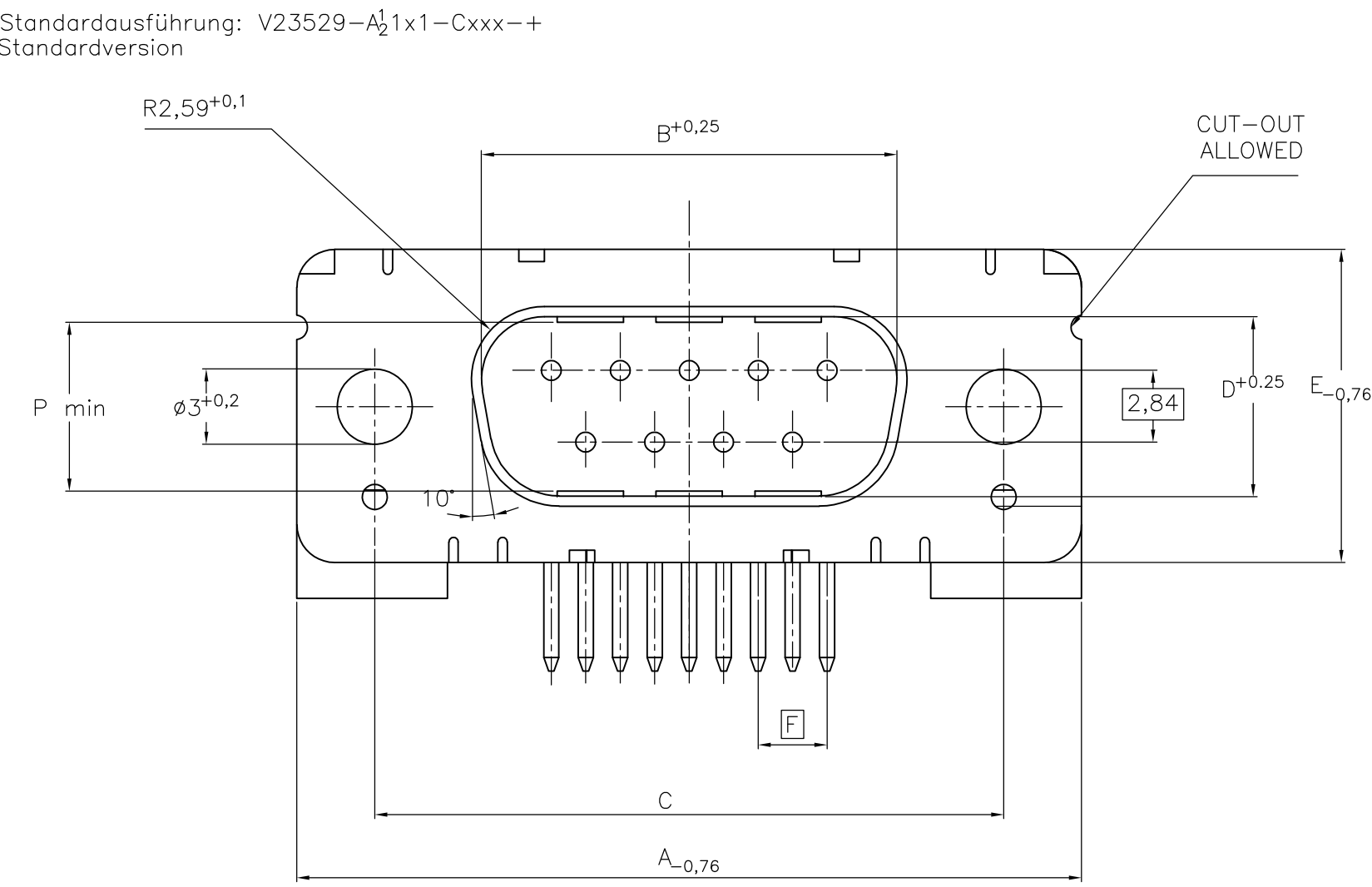




Ordercode Sachnr V23529-Axxxx	Contacts Polzahl	Mass/Dimension									
		A	B	C	D	E	F	M	N	P	
..-Cx09-+	09	31,19	16,79	25,0 ^{+0,12} _{-0,13}	8,23	12,93	2,74	7,6	2	7,72	
..-Cx15-+	15	39,52	25,12	33,3 ^{+0,15} _{-0,1}			2,74	15,2	4	7,69	
..-Cx25-+	25	53,42	38,84	47,04 ^{+0,13} _{-0,13}			2,76	26,6	7	7,65	
..-Cx37-+	37	69,7	55,30	63,5 ^{+0,13} _{-0,13}			2,76	41,8	11	7,65	

Anforderungsstufe/Performance level ¹⁾

1) nach DIN 41652 T.2 und T.4
according to DIN 41652 p.2 and p.4

Sachnr/Ordernr	Y
V23529-	
Axx1x-Cxxx-+	2,84
Axx2x-Cxxx-+	2,54

THIS DRAWING IS A CONTROLLED DOCUMENT.
DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009

DIMENSIONS:
mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±	-
1 PLC	±	-
2 PLC	±	-
3 PLC	±	-
4 PLC	±	-
ANGLES	±	-
FINISH		

MATERIAL

-

DWN
GNANI JADAV A E

CHK
K.MALCZYK

APVD
K.MALCZYK

PRODUCT SPEC

APPLICATION SPEC

WEIGHT
0

CUSTOMER DRAWING

07JAN10

-

-

-

NAME
Stiftleiste-90° Lötanschluss
(Variant 2 und 3)¹⁾
Pinconnector-90° solderversion
(Type 2 and 3)¹⁾

SIZE
A2

CAGE CODE
00779

DRAWING NO
C=1393478-8

RESTRICTED TO
-

SCALE
2:1

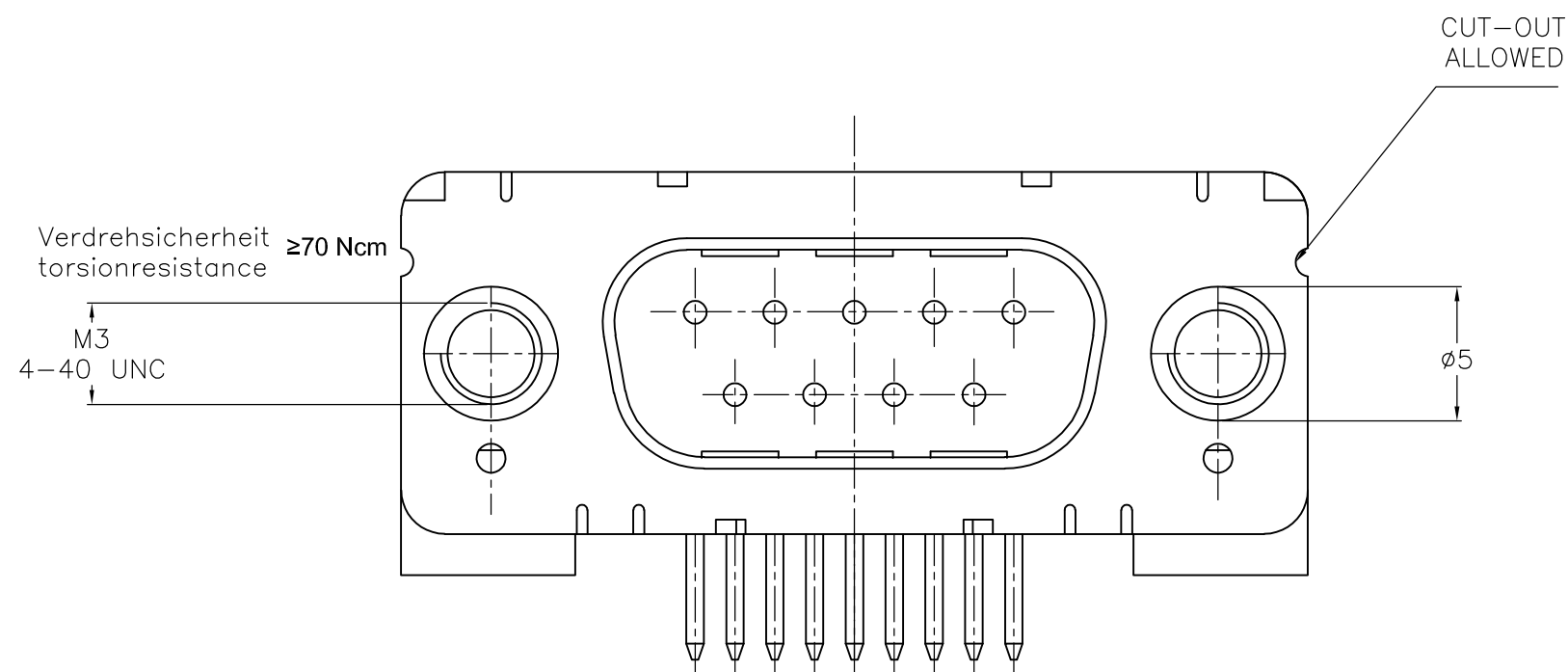
SHEET
1 of 8

REV
H

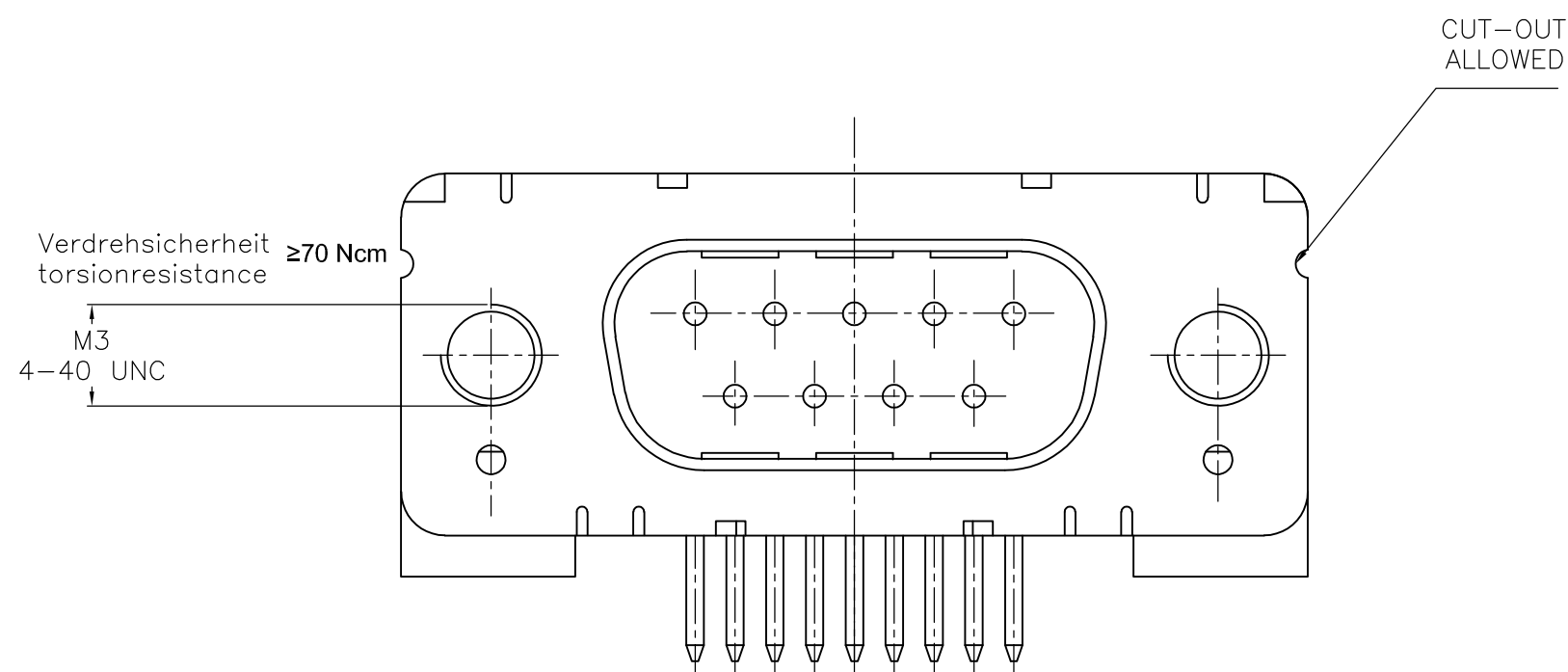
TE Connectivity

OLD PN: V23529-A****-C***-*-7427

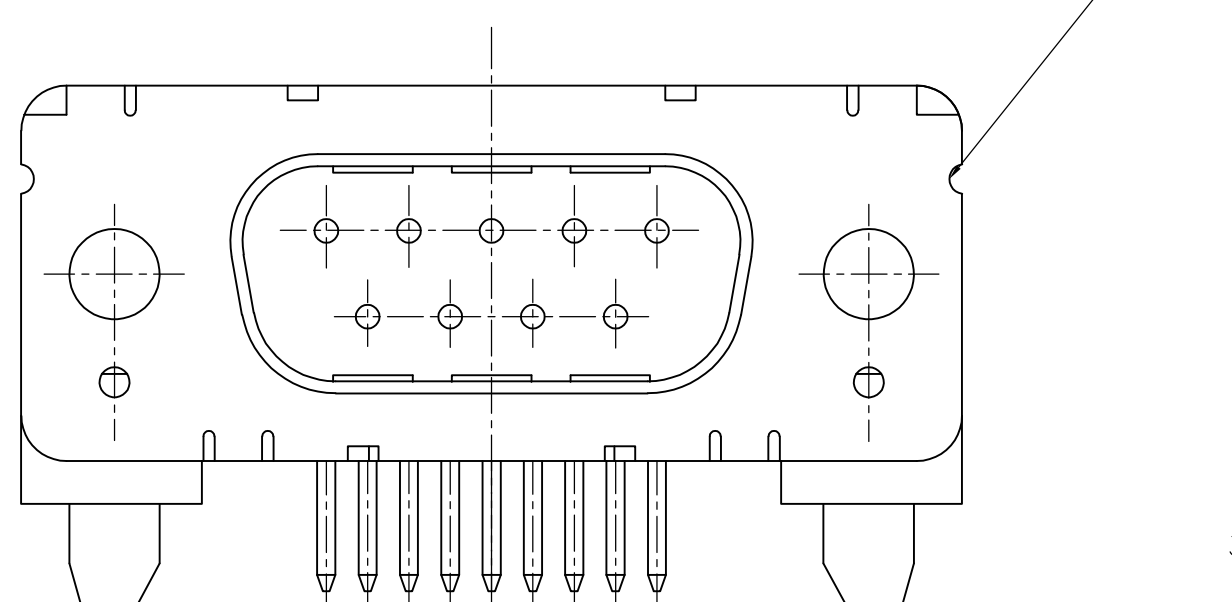
mit Gewindebolzen: M3 V23529-A₁xx4-Cxxx-+
with thread lock 4-40 UNC V23529-A₁xx5-Cxxx-+



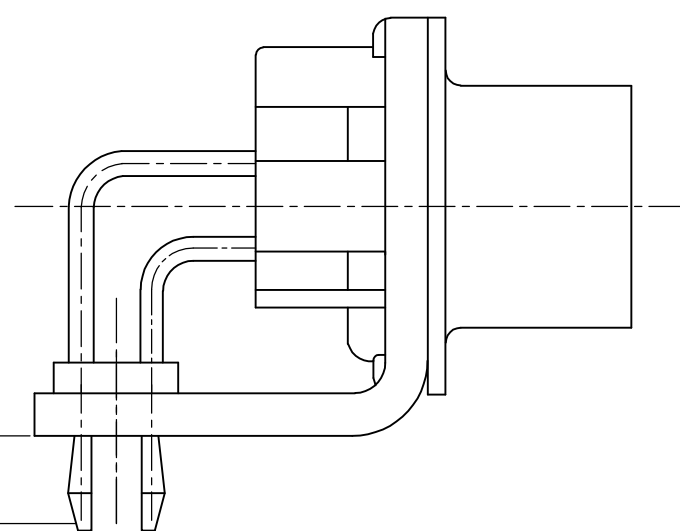
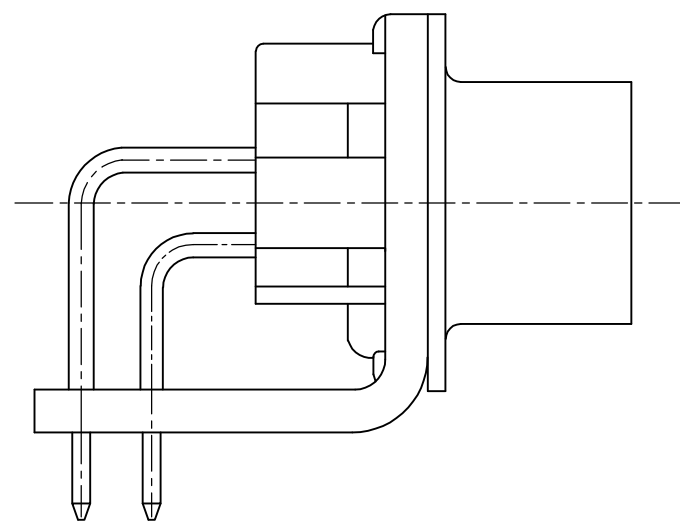
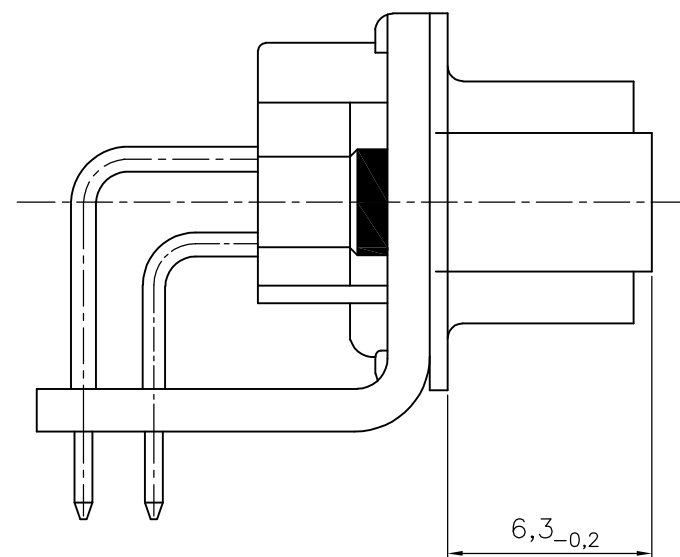
mit Gewinde: M3 V23529-A₂xx2-Cxxx-+
with thread 4-40 UNC V23529-A₂xx3-Cxxx-+



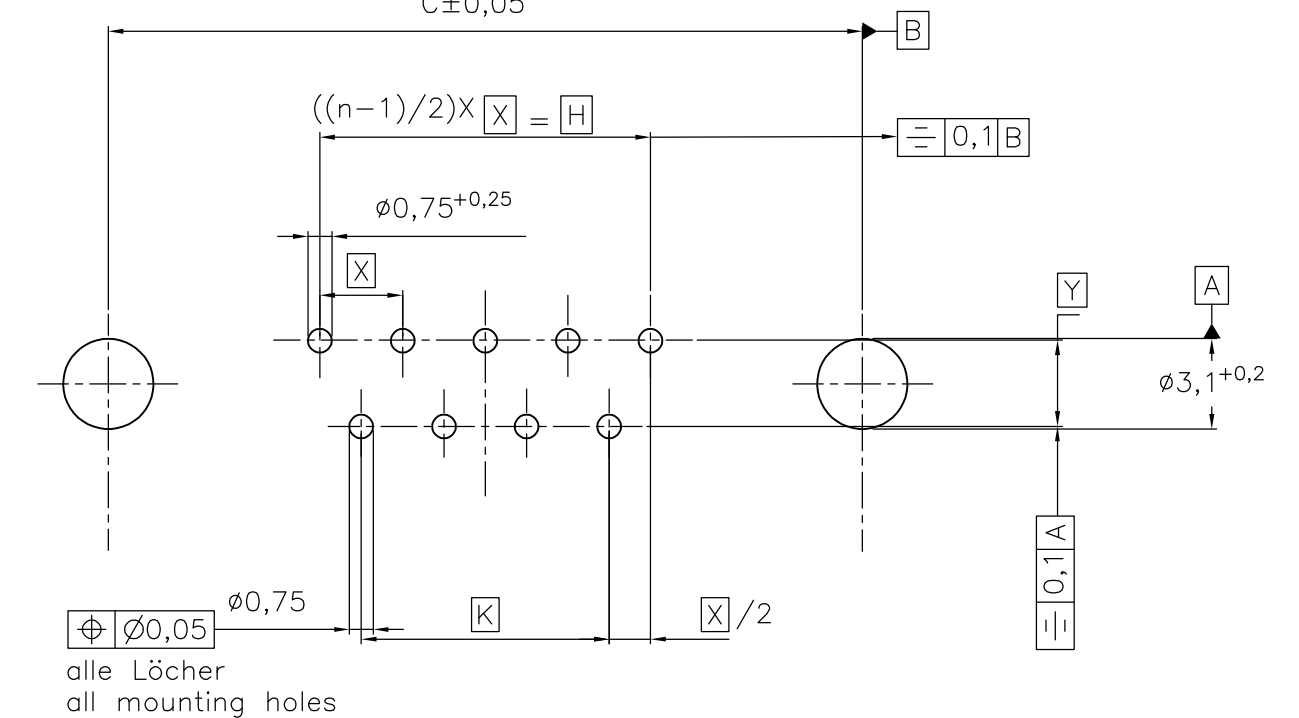
mit Clipbefestigung: V23529-A₂2xx-Cxxx-+
with snap-in



LP-Dicke $1,6 \pm 0,13 \text{ mm}$, Loch $\varnothing 3,1^{+0,2}$
PC-board-thickness $1,6 \pm 0,13 \text{ mm}$, Hole $\varnothing 3,1^{+0,2}$



Leiterplattenbohrung
PCB hole pattern

 $C \pm 0,05$ 

Mass Dimension	Polzahl n			
	Number 9	15	25	37
C	25	33,3	47,04	63,5
H	10,96	19,18	33,12	49,68
K	8,22	16,44	30,36	46,92
X	2,74	2,74	2,76	2,76
Y	2,54 oder 2,84			

1) nach DIN 41652 T,2 UND T,4
according to DIN 41652 p,2 AND p,4

OLD PN: V23529-A*****C****-* -7427

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009		DWN 07JAN10 GNANI JADAV A E		 TE Connectivity			
DIMENSIONS: mm		CHK — K.MALCZYK					
		APVD — K.MALCZYK		NAME Stiftste-90° Lötanschlussführung (Variant 2 und 3) ¹⁾ Pinconnector-90° solderversion (Type 2 and 3) ¹⁾			
		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± — 1 PLC ± — 2 PLC ± — 3 PLC ± — 4 PLC ± — ANGLES ± ± —					
		PRODUCT SPEC —					
		APPLICATION SPEC —					
MATERIAL —		FINISH —		WEIGHT —			
		CUSTOMER DRAWING		SIZE A2	CAGE CODE 00779	DRAWING NO C-1393478-8	RESTRICTED TO —
				SCALE 2:1	SHEET 2 of 8	REV H	

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

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Standardausführung isoliert: V23529-A₃1x1-Cxxx-+
Standardversion insulated

Top view of the connector showing dimensions: R2,59+0,1, B+0,25, CUT-OUT ALLOWED, P min, ø3+0,2, 10°, 2,84, D+0,25, E-0,76, C, A-0,76, F.

Side view of the connector showing dimensions: 11,7±0,2, 3,3 min, ø3,1+0,2, C, 15max, 3,8, Nx3,8=M.

Cross-section AB of the solder pin showing dimensions: 0,2M, A, Y, 0,6+0,08, ø0,35.

Ordercode Sachnr	Contacts Polzahl	Mass/Dimension									
V23529-Axxxx		A	B	C	D	E	F	M	N	P	
..-Cx09-+	09	31,19	16,79	25,0 ^{+0,12} _{-0,13}	8,23	12,93	2,74	7,6	2	7,72	
..-Cx15-+	15	39,52	25,12	33,3 ^{+0,15} _{-0,1}			2,74	15,2	4	7,69	
..-Cx25-+	25	53,42	38,84	47,04 ^{+0,13} _{-0,13}			2,76	26,6	7	7,65	
..-Cx37-+	37	69,7	55,30	63,5 ^{+0,13} _{-0,13}			2,76	41,8	11	7,65	

1) nach DIN 41652 T.2 und T.4
according to DIN 41652 p.2 and p.4

Sachnr./Ordernr	Y
Axx1x-Cxxx-+	2,84
Axx2x-Cxxx-+	2,54

Einbauhöhe
Mounting height

Side view of the connector showing dimensions: 5,59 max, ø1,02±0,04, Ø0,13M, gerundet rounded, 6,12-0,3, 5,99-0,3, für 25 und 37 polig for 25- and 37-contact version.

Schnitt AB des Lötanschlusses
Cross-section AB of solderpin
(20:1)

Cross-section AB of the solder pin showing dimensions: 0,6+0,08, Ø0,35.

THIS DRAWING IS A CONTROLLED DOCUMENT.
DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009

DIMENSIONS:
mm

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± -
4 PLC ± -
ANGLES ± -
FINISH

MATERIAL

-

DWN
GNANI JADAV A E 07JAN10

CHK
K.MALCZYK

APVD
K.MALCZYK

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

-

CUSTOMER DRAWING

NAME

Stiftleiste-90° Lötanschluss
(Variant 2 und 3)¹⁾
Pinconnector-90°, solderversion
(Type 2 and 3)¹⁾

SIZE
A2

CAGE CODE
00779

DRAWING NO
C=1393478-8

RESTRICTED TO

-

SCALE
2:1

SHEET
3 of 8

REV
H

OLD PN: V23529-A****C***-*-7427

Anforderungsstufe/Performance level 1)

Technical drawing of a mechanical assembly, likely a valve or actuator, showing a cross-section. The drawing includes a central shaft with a black rectangular component (possibly a seal or plug) in the middle. The shaft is surrounded by a housing with various internal features and a flange on the right. Dimensions are indicated: a horizontal dimension of 6,3_{-0,2} is shown at the bottom right, and a vertical dimension of 10 is shown on the left side.

Verdrehsicherheit
torsionresistance

$\geq 70 \text{ Ncm}$

M3

4-40 UNC

g: V23529-A₄³2xx-Cxxx-+

CUT-OUT ALLOWED

3,65 max

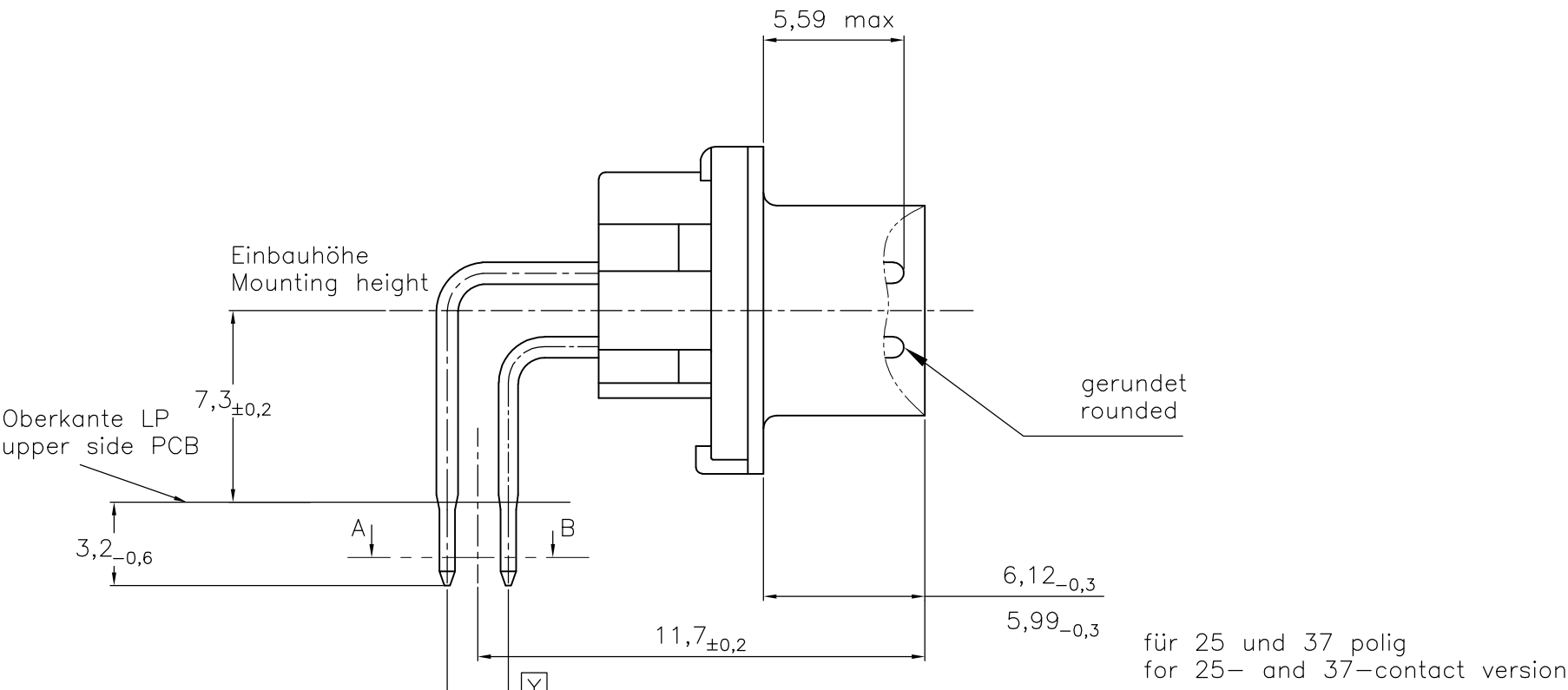
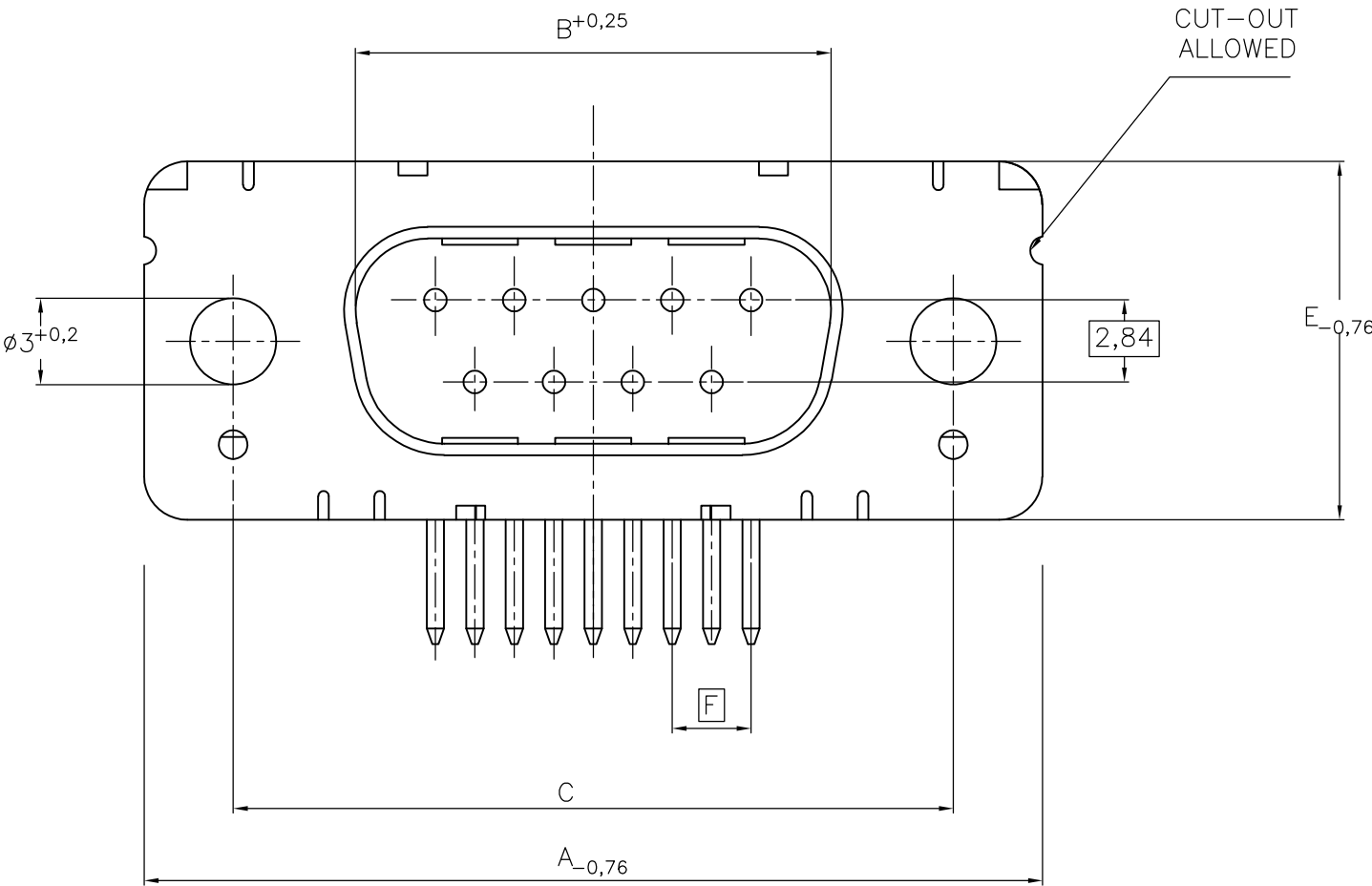
1) n a

Mass Dimension	Polzahl n			
	Number of contacts n			
	9	15	25	37
C	25	33,3	47,04	63,5
H	10,96	19,18	33,12	49,68
K	8,22	16,44	30,36	46,92
X	2,74	2,74	2,76	2,76
Y	2,54 oder 2,84			

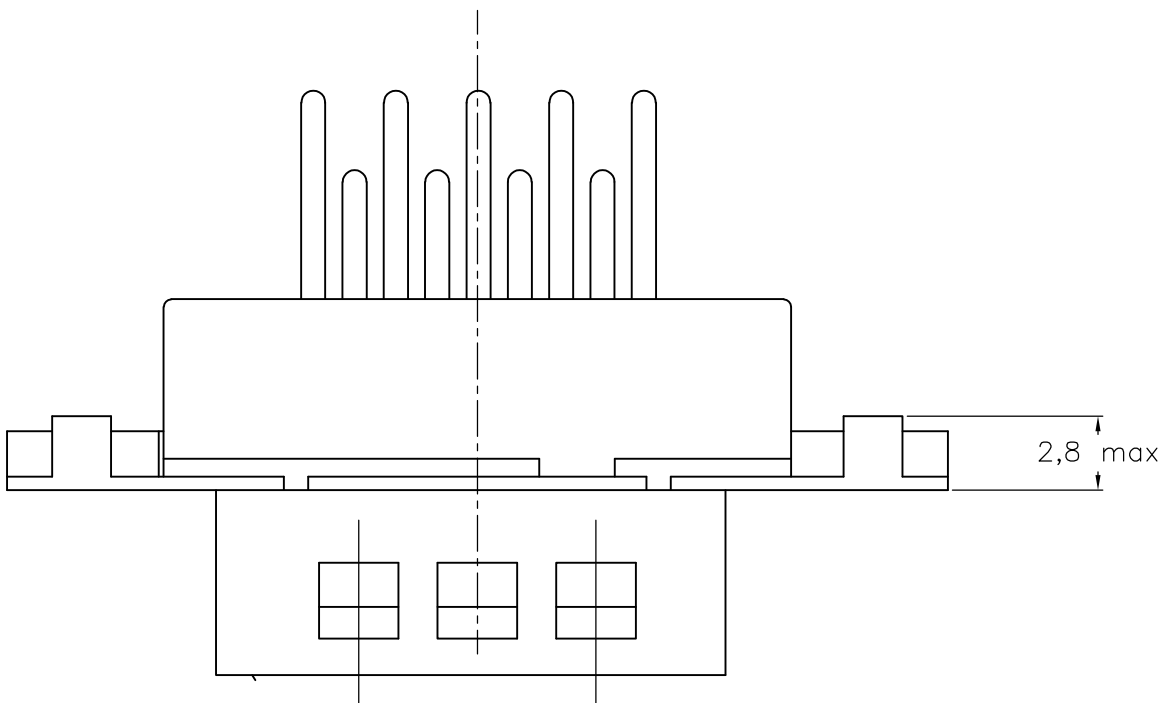
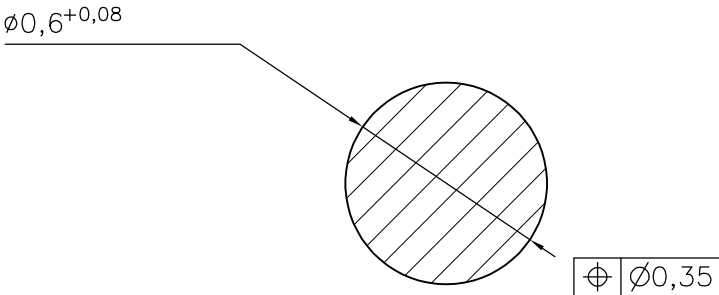
OLD PN: V23529-A****-C***-* -7427

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	—	SEE SHEET 1	—	—	—

Standardausführung ohne Winkel: V23529–A50x1–Cxxx–+
Standardversion without bracket



Schnitt AB des Lötanschlusses
Cross-section AB of solderpin
(20:1)



Ordercode Sachnr V23529–Axxxx	Contacts Polzahl	Mass/Dimension								
		A	B	C	D	E	F			P
..–Cx09–+	09	31,19	16,79	25,0 ^{+0,12} _{–0,13}	8,23	12,93	2,74			7,72
..–Cx15–+	15	39,52	25,12	33,3 ^{+0,15} _{–0,1}			2,74			7,69
..–Cx25–+	25	53,42	38,84	47,04 ^{+0,13} _{–0,13}			2,76			7,65
..–Cx37–+	37	69,7	55,30	63,5 ^{+0,13} _{–0,13}			2,76			7,65

Anforderungsstufe/Performance level ¹⁾ OLD PN: V23529–A****C***–*–7427

1) nach DIN 41652 T.2 und T.4
according to DIN 41652 p.2 and p.4

Sachnr/Ordernr	Y
A501x–Cxxx–+	2,84
A502x–Cxxx–+	2,54

THIS DRAWING IS A CONTROLLED DOCUMENT.
DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009

DIMENSIONS:
mm

MATERIAL
—

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ± –
1 PLC ± –
2 PLC ± –
3 PLC ± –
4 PLC ± –
ANGLES ± –
FINISH –

—

DWN
GNANI JADAV A E
CHK
K.MALCZYK
APVD
K.MALCZYK
PRODUCT SPEC
APPLICATION SPEC
WEIGHT
—

07JAN10
—
—
—
—
—

NAME
Stiftleiste–90° Lötanschluss
(Variant 2 und 3)¹⁾
Pinconnector–90° solderversion
(Type 2 and 3)¹⁾

SIZE
A2
CAGE CODE
00779
DRAWING NO
C=1393478–8
RESTRICTED TO
—

CUSTOMER DRAWING
SCALE
2:1
SHEET
5 of 8
REV
H

1471–9 (1/15)

Technical drawing of a cable gland (Kabelverschraubung) showing a side view. The drawing includes a central threaded part with a black rectangular feature, and two curved cables on the left. A dimension line at the bottom right indicates a length of $6,3_{-0,2}$.

with thread 4-40 UNC V23529-A50x3-Cxxx-+

Verdrehsicherheit
torsionresistance $\geq 70 \text{ Ncm}$

M3
4-40 UNC

CUT-OUT
ALLOWED

Technical drawing of the rear view of a 10-pin D-sub connector. The drawing shows a rectangular housing with rounded corners. In the center is a large oval-shaped cutout containing ten circular pin sockets arranged in two rows of five. On the left and right sides of the housing are circular features, likely for mounting or identification. At the bottom, ten pins are shown protruding from the housing. Dimension lines indicate a torsion resistance of at least 70 Ncm and specify M3 and 4-40 UNC threads. A note indicates that a cut-out is allowed in the housing material.

This technical drawing shows a mechanical assembly in cross-section. A central shaft is shown with a flange on the right side. A bracket-like component is attached to the left side of the shaft. Two vertical rods pass through the assembly, secured by a nut and washer on the left. The drawing includes a horizontal centerline and a vertical section line.

PCB hole pattern

Technical drawing of a PCB hole pattern showing dimensions and tolerances.

Dimensions and Tolerances:

- Overall width: $C \pm 0,05$
- Distance between mounting holes: $((n-1)/2) \times X = H$
- Mounting hole diameter: $\phi 0,75^{+0,25}$
- Distance from mounting hole to center: $\phi 0,75$
- Distance from mounting hole to center: $X/2$
- Distance from mounting hole to center: $0,1 \times B$
- Distance from mounting hole to center: $0,1 \times A$
- Distance from mounting hole to center: $3,1^{+0,2}$
- Distance from mounting hole to center: $0,05$

Notes:

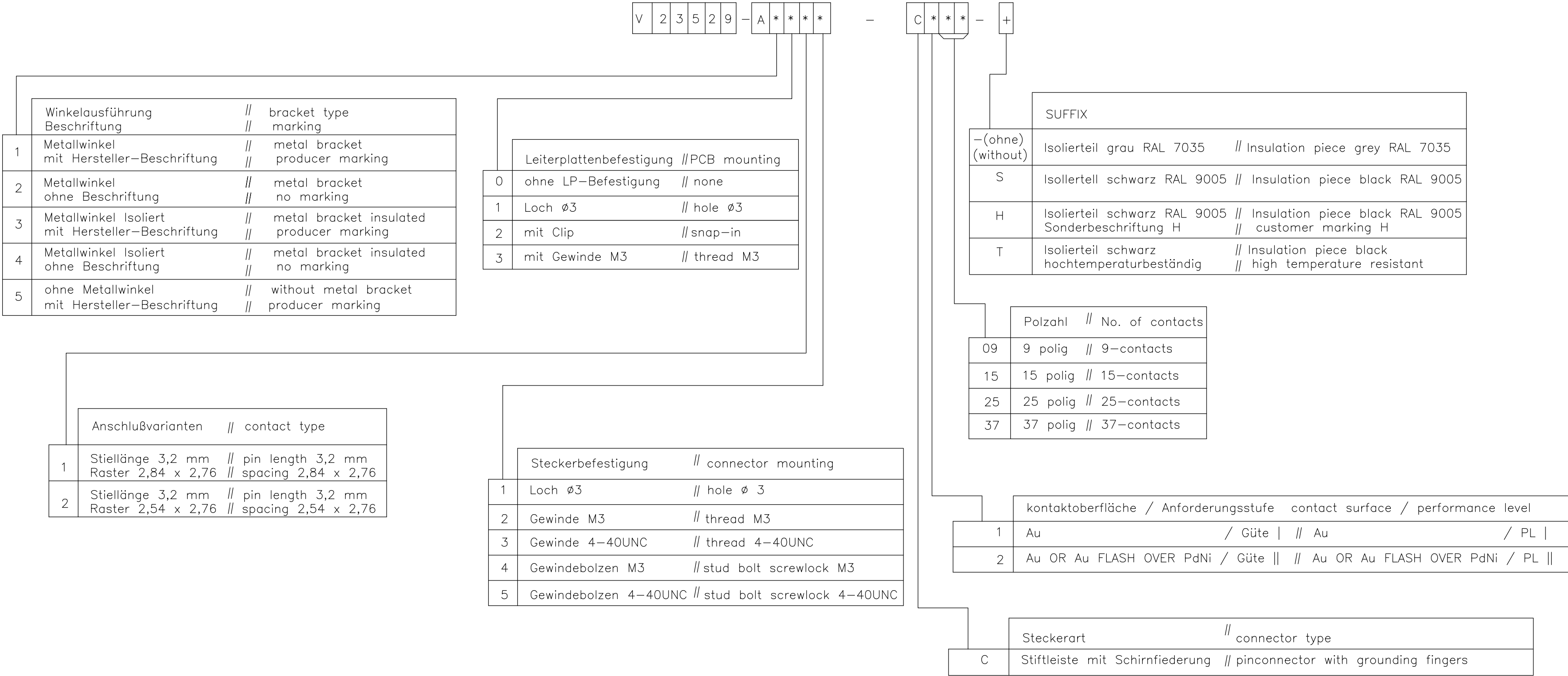
- alle Löcher (all mounting holes)

Mass Dimension	Polzahl n			
	Number of contacts n			
	9	15	25	37
C	25	33,3	47,04	63,5
H	10,96	19,18	33,12	49,68
K	8,22	16,44	30,36	46,92
X	2,74	2,74	2,76	2,76
Y	2,54 oder 2,84			

OLD PN: V23529-A****-C***-* -7427

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009		DWN 07JAN10 GNANI JADAV A E CHK —		 TE Connectivity	
DIMENSIONS: mm		K.MALCZYK APVD K.MALCZYK PRODUCT SPEC — APPLICATION SPEC —		NAME Stiftleiste-90° Lötanschluss (Variant 2 und 3) ¹⁾ Pinconnector-90° solderversion (Type 2 and 3) ¹⁾	
		0 PLC ± — 1 PLC ± — 2 PLC ± — 3 PLC ± — 4 PLC ± — ANGLES ± —		SIZE A2 CAGE CODE 00779 DRAWING NO. C-1393478-8 RESTRICTED TO —	
MATERIAL —		FINISH —		WEIGHT —	
CUSTOMER DRAWING				SCALE 2:1 SHEET 6 of 8 REV H	

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	—	SEE SHEET 1	—	—	—



Winkelausführung
Beschriftung

//

bracket type
marking

1

Metallwinkel
mit Hersteller-Beschriftung

//

metal bracket
producer marking

2

Metallwinkel
ohne Beschriftung

//

metal bracket
no marking

3

Metallwinkel Isoliert
mit Hersteller-Beschriftung

//

metal bracket insulated
producer marking

4

Metallwinkel Isoliert
ohne Beschriftung

//

metal bracket insulated
no marking

5

ohne Metallwinkel
mit Hersteller-Beschriftung

//

without metal bracket
producer marking

Leiterplattenbefestigung //PCB mounting

0

ohne LP-Befestigung

//

none

1

Loch ø3

//

hole ø3

2

mit Clip

//

snap-in

3

mit Gewinde M3

//

thread M3

Anschlußvarianten // contact type

1

Stiellänge 3,2 mm
Raster 2,84 x 2,76

//

pin length 3,2 mm
spacing 2,84 x 2,76

2

Stiellänge 3,2 mm
Raster 2,54 x 2,76

//

pin length 3,2 mm
spacing 2,54 x 2,76

Steckerbefestigung // connector mounting

1

Loch ø3

//

hole ø 3

2

Gewinde M3

//

thread M3

3

Gewinde 4-40UNC

//

thread 4-40UNC

4

Gewindebolzen M3

//

stud bolt screwlock M3

5

Gewindebolzen 4-40UNC

//

stud bolt screwlock 4-40UNC

SUFFIX

—(ohne)
(without)

Isolierteil grau RAL 7035

//

Insulation piece grey RAL 7035

S

Isollertell schwarz RAL 9005

//

Insulation piece black RAL 9005

H

Isolierteil schwarz RAL 9005
Sonderbeschriftung H

//

Insulation piece black RAL 9005
customer marking H

T

Isolierteil schwarz
hochtemperaturbeständig

//

Insulation piece black
high temperature resistant

Polzahl // No. of contacts

09

9 polig

//

9-contacts

15

15 polig

//

15-contacts

25

25 polig

//

25-contacts

37

37 polig

//

37-contacts

kontaktoberfläche / Anforderungsstufe

contact surface / performance level

1

Au

/ Güte |

//

Au

/ PL |

2

Au OR Au FLASH OVER PdNi / Güte ||

//

Au OR Au FLASH OVER PdNi / PL ||

Steckerart // connector type

C

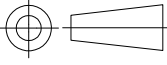
Stiftleiste mit Schirnfiederung

//

pinconnector with grounding fingers

1) nach DIN 41652 T.2 und T.4
according to DIN 41652 p.2 and p.4

OLD PN: V23529-A*****C***-*-7427

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009		DWN GNANI JADAV A E	07JAN10	 TE Connectivity				
		CHK K.MALCZYK	—					
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME Stiftleiste-90° Lötanschlussführung (Variant 2 und 3) ¹⁾ Pinconnector-90° solderversion (Type 2 and 3) ¹⁾				
		0 PLC ± -	APVD K.MALCZYK					
MATERIAL —	FINISH —	1 PLC ± -	PRODUCT SPEC —	SIZE A2				
		2 PLC ± -	APPLICATION SPEC —					
		3 PLC ± -	WEIGHT —	CAGE CODE 00779				
		4 PLC ± -						
		ANGLES ± -	DRAWING NO C=1393478-8					
CUSTOMER DRAWING			SCALE 2:1	SHEET 7 of 8	REV H			

1471-9 (1/15)

1393478-8

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

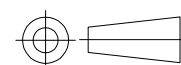
Active part numbers. Contact Tyco Electronics for other configuration availability

Old Part Number	TE Part Number		PRIMARY	SECONDARY
V23529-A1111-C109	1393478-8	 OBSOLETE		
V23529-A1111-C209	1-1393478-0	OBSOLETE		
V23529-A1111-C215	1-1393478-1	OBSOLETE		
V23529-A1111-C225	1-1393478-2	OBSOLETE		
V23529-A1111-C237	1-1393478-3			
V23529-A1113-C209	2-1393478-4	 OBSOLETE		
V23529-A1115-C209	3-1393478-0	OBSOLETE		
V23529-A1115-C215	3-1393478-1	OBSOLETE		
V23529-A1115-C225	3-1393478-2			
V23529-A1115-C237	3-1393478-3	OBSOLETE		
V23529-A1121-C209	4-1393478-4	OBSOLETE		
V23529-A1121-C215	4-1393478-5			
V23529-A1121-C237	4-1393478-6	OBSOLETE		
V23529-A1122-C115	5-1393478-4	 OBSOLETE		
V23529-A1122-C209	5-1393478-5	OBSOLETE		
V23529-A1122-C237	5-1393478-6	 OBSOLETE		
V23529-A1123-C209	6-1393478-3	OBSOLETE		
V23529-A1123-C215	6-1393478-4	OBSOLETE		
V23529-A1123-C225	6-1393478-5			
V23529-A1123-C237	6-1393478-6	OBSOLETE		
V23529-A1124-C109	7-1393478-3	OBSOLETE		
V23529-A1125-C209	8-1393478-0	OBSOLETE		
V23529-A1125-C237	8-1393478-1	OBSOLETE		
V23529-A1215-C209	1393479-4			
V23529-A1221-C109	1-1393479-4	 OBSOLETE		
V23529-A1221-C215	1-1393479-8	OBSOLETE		
V23529-A1221-C225	1-1393479-9	 OBSOLETE		
V23529-A1222-C109	3-1393479-1	OBSOLETE		
V23529-A1222-C209	3-1393479-3	OBSOLETE		
V23529-A1222-C215	3-1393479-4	OBSOLETE		
V23529-A1222-C225	3-1393479-5	OBSOLETE		
V23529-A1222-C237	3-1393479-6	OBSOLETE		
V23529-A1223-C109	4-1393479-2			
V23529-A1223-C209	4-1393479-3			
V23529-A1223-C215	4-1393479-4			
V23529-A1223-C225	4-1393479-5			
V23529-A1223-C237	4-1393479-6	OBSOLETE		
V23529-A1225-C209	6-1393479-4	OBSOLETE		
V23529-A1225-C215	6-1393479-5			
V23529-A1225-C225	6-1393479-6			
V23529-A1112-C225	2-1393478-1	OBSOLETE		

Old Part Number	TE Part Number		PRIMARY	SECONDARY
V23529-A1225-C237	6-1393479-7	 OBSOLETE		
V23529-A3113-C209	7-1393479-7	OBSOLETE		
V23529-A3121-C109	8-1393479-6	OBSOLETE		
V23529-A3121-C209	8-1393479-8	SUPERSEDED	5-338168-2	
V23529-A3121-C215	8-1393479-9	SUPERSEDED	5-338169-2	
V23529-A3121-C225	9-1393479-0	SUPERSEDED	5-338170-2	
V23529-A3121-C237	9-1393479-1	SUPERSEDED	5-338171-2	
V23529-A3122-C209	5-1393487-8	SUPERSEDED	7-338168-2	
V23529-A3122-C215	5-1393487-9	SUPERSEDED	7-338169-2	
V23529-A3122-C237	9-1393479-5	SUPERSEDED	7-338171-2	
V23529-A3125-C109	9-1393479-8	OBSOLETE		
V23529-A3125-C209	1393480-1	SUPERSEDED	8-338168-2	
V23529-A3125-C215	6-1393487-2	SUPERSEDED	8-338169-2	
V23529-A3125-C225	6-1393487-3	SUPERSEDED	8-338170-2	
V23529-A3125-C237	6-1393487-4	SUPERSEDED	8-338171-2	
V23529-A3212-C209	1393480-4	OBSOLETE		
V23529-A3221-C209	6-1393487-9	SUPERSEDED	0-338168-2	
V23529-A3221-C215	7-1393487-0	SUPERSEDED	0-338169-2	
V23529-A3221-C225	7-1393487-1	SUPERSEDED	0-338170-2	
V23529-A3221-C237	7-1393487-2	SUPERSEDED	0-338171-2	
V23529-A3222-C209	7-1393487-7	SUPERSEDED	2-338168-2	
V23529-A3222-C215	7-1393487-8	SUPERSEDED	2-338169-2	
V23529-A3222-C225	7-1393487-9	SUPERSEDED	2-338170-2	
V23529-A3222-C237	8-1393487-0	SUPERSEDED	2-338171-2	
V23529-A3223-C209	1392010-9	SUPERSEDED	1-338168-2	
V23529-A3223-C215	1-1393480-1	SUPERSEDED	1-338169-2	
V23529-A3223-C225	1-1392010-0	SUPERSEDED	1-338170-2	
V23529-A3223-C237	1-1392010-1	SUPERSEDED	1-338171-2	
V23529-A3225-C209	1-1393480-5	SUPERSEDED	3-338168-2	
V23529-A3225-C215	8-1393487-5	SUPERSEDED	3-338169-2	
V23529-A3225-C225	8-1393487-6	SUPERSEDED	3-338170-2	
V23529-A3225-C237	8-1393487-7	SUPERSEDED	3-338171-2	
V23529-A3213-C209	1393480-8	OBSOLETE		
V23529-A3111-C209	7-1393479-1	OBSOLETE		
V23529-A3113-C209	7-1393479-7	OBSOLETE		
V23529-A3113-C215	7-1393479-9	OBSOLETE		
V23529-A3122-C225	9-1393479-4	SUPERSEDED	7-338170-2	
V23529-A3125-C137	9-1393479-9	OBSOLETE		

OLD PN: V23529-A****C***-*-7427

- 1) nach DIN 41652 T.2 und T.4
according to DIN 41652 p.2 and p.4
-  OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
-  OBSOLETE

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009		DWN 07JAN10 GNANI JADAV A E		 TE Connectivity	
DIMENSIONS: mm		CHK K.MALCZYK		NAME	
		APVD K.MALCZYK		Stiftieiste-90° Lötausführung (Variant 2 und 3) ¹⁾ Pinconnector-90° solderversion (Type 2 and 3) ¹⁾	
		PRODUCT SPEC			
MATERIAL		APPLICATION SPEC		SIZE	RESTRICTED TO
FINISH		WEIGHT		CAGE CODE	
		CUSTOMER DRAWING		DRAWING NO	
		SCALE 2:1		SHEET 8 of 8	REV H